



星锐牌工业用缝纫机



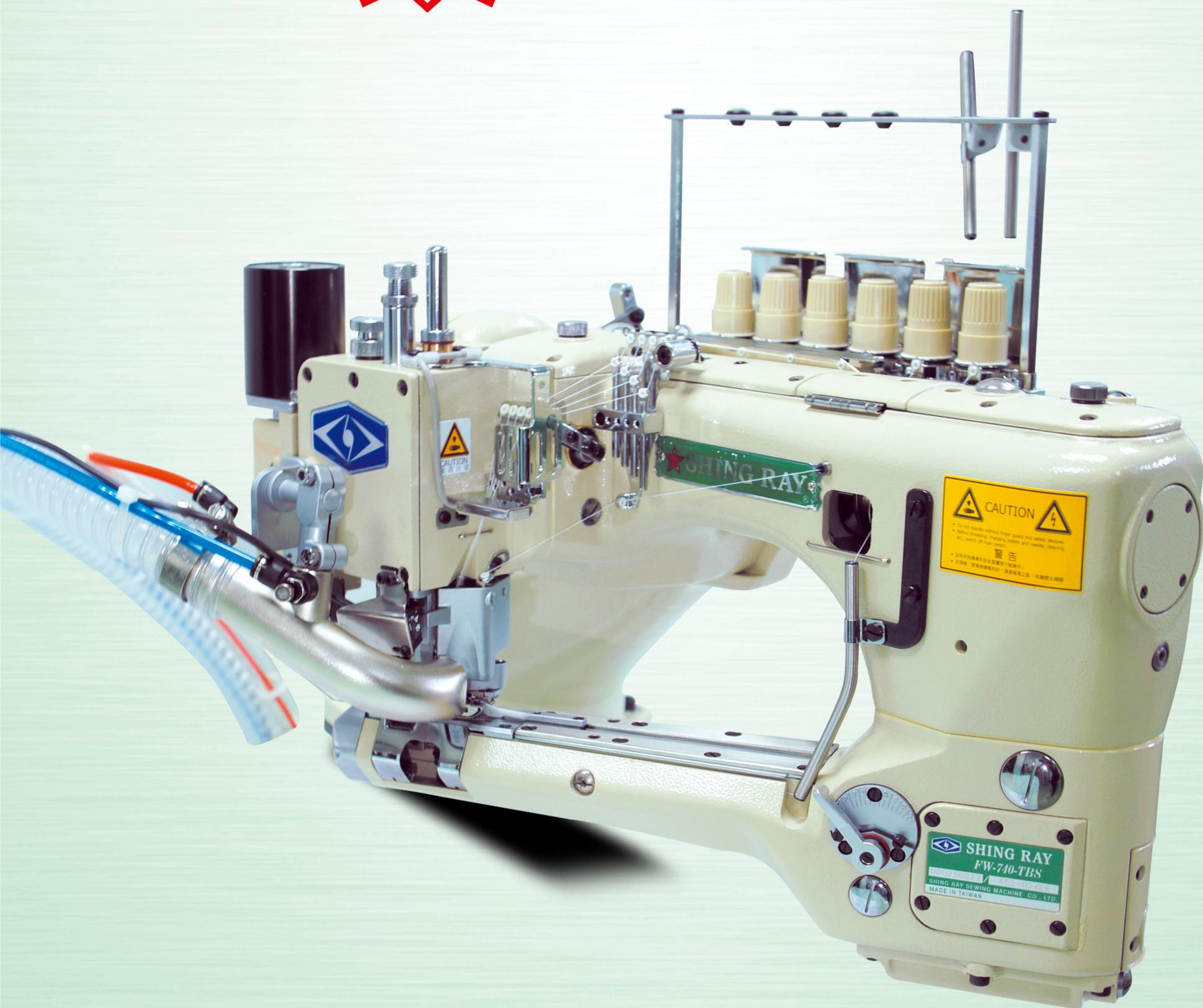
通过欧盟CE
安全认证



通过ISO9001国际
质量体系认证



高新技术企业



FW-740-TBS SERIES

曲臂式四针六线小筒拼缝机

Feed-of-the arm 4Needle 6 Thread Small Cylinder Flatseamer



※ 型号编码表示 MODEL

FW-740-TBS-452-02R-DS/EK/AW1/TT

款式代码 Style code

TBS: 曲臂式四针六线小筒拼缝机
Feed-of-the arm 4Needle 6 Thread
Small Cylinder Flatseamer

针数 Needle

3: 3针 4: 4针 5: 5针

针距 Needle Gauge

48: 宽4.8mm 52: 宽5.2mm
60: 宽6.0mm 64: 宽6.4mm
70: 宽7.0mm 80: 宽8.0mm

切刀 Trimmer

01: 单切 One side Trimmer
02: 双切 Both side Trimmer

特殊规格 Special specification

R: 弧状车缝 Curved Sraming
H: 厚类车缝
Heavy-weight Material Seaming
RH: 弧状厚类车缝
Curved Sraming For Heavy
-weight Material Seaming

选配件 Attachment

AK: 气动切线装置
Automatic Adjustable
Pneumatic Type Chain Cutter
EK: 电驱动切线装置
Automatic Adjustable
Electrical Type Chain Cutter

选配件 Attachment

TT: 送带机
Tape Feeding
Device

吸风集尘组 Clear System

AW1L AW1S AW2L AW2S AW7L AW7S
AW8L AW8S

车缝功能 Seaming Function

S: 裤袜 For Panty hose
DS: 潜水衣 ForDiving suit
T1: 织带 (女用内衣裤) For attaching woven tape (Women underwear)
T2: 贴条 For Attaching Folded Tape (Men underwear)
T3: 装饰车缝贴条组, 适用7mm织带
Decorative sewing and sticking strip group, suitable for 7mm ribbon
T4: 上下贴条车缝, 适用6-8mm织带
Upper and lower sewing, suitable for 6-8mm ribbon
T5: 上贴条车缝组 (可调式押脚), 适用7-11mm织带
Stick on sewing set (adjustable foot), suitable for 7-11mm ribbon
4L10: 厚类包缝过骨, 四排勾齿段差1.0mm
Wrap-Seam And cross-seam for heavy material(Four furrow diffence of elevation 1.0mm)
4L15: 厚类包缝过骨, 四排勾齿段差1.5mm
Wrap-Seam And cross-seam for heavy material(Four furrow diffence of elevation 1.5mm)
4L20: 厚类包缝过骨, 四排勾齿段差2.0mm
Wrap-Seam And cross-seam for heavy material(Four furrow diffence of elevation 2.0mm)

※ SPECIFICATION

型号	针数	针距	针距	针距	针距	针距	针距	针距	针距
FW-740-TBS	4	6	4.8						
	4-5	5-7	5.2						
	4	6	6.0						
FW-740-TBS-S			5.2						
FW-740-TBS-T1			6.0						
FW-740-TBS-T2			5.2						
			6.0						
FW-740-TBS-DS	4	6	5.2						
			6.0						
			7.0						
			8.0						
FW-740-TBS-R			5.2						
FW-740-TBS-H			6.0						
FW-740-TBS-RH			6.0						

※ ATTACHMENT



EK

第三代切刀方式 The patented design of new soft cutting mode

※ 经销商 AGENT



星锐缝纫机股份有限公司
SHING RAY SEWING MACHINE CO., LTD.
星锐缝纫机(嘉兴)有限公司
SHING RAY SEWING MACHINE (JIAXING) CO., LTD.

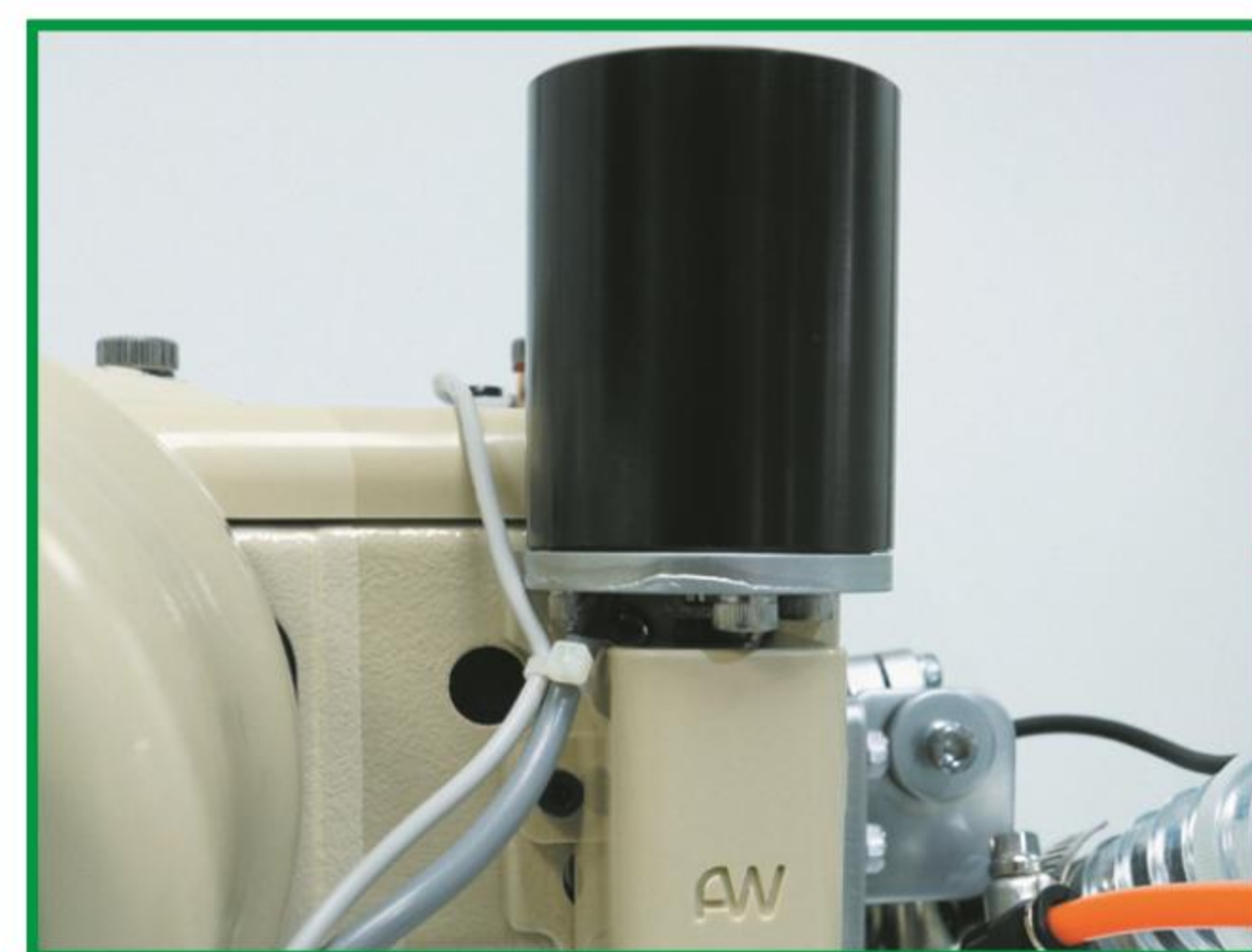
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This specifications is this catalog are subject to change without notifications.

2019.08.25



FW-740-TBS

SHING RAY



采用电磁直驱式传动机构, 力量直接输出, 容易调整。

电磁直驱式传动机构

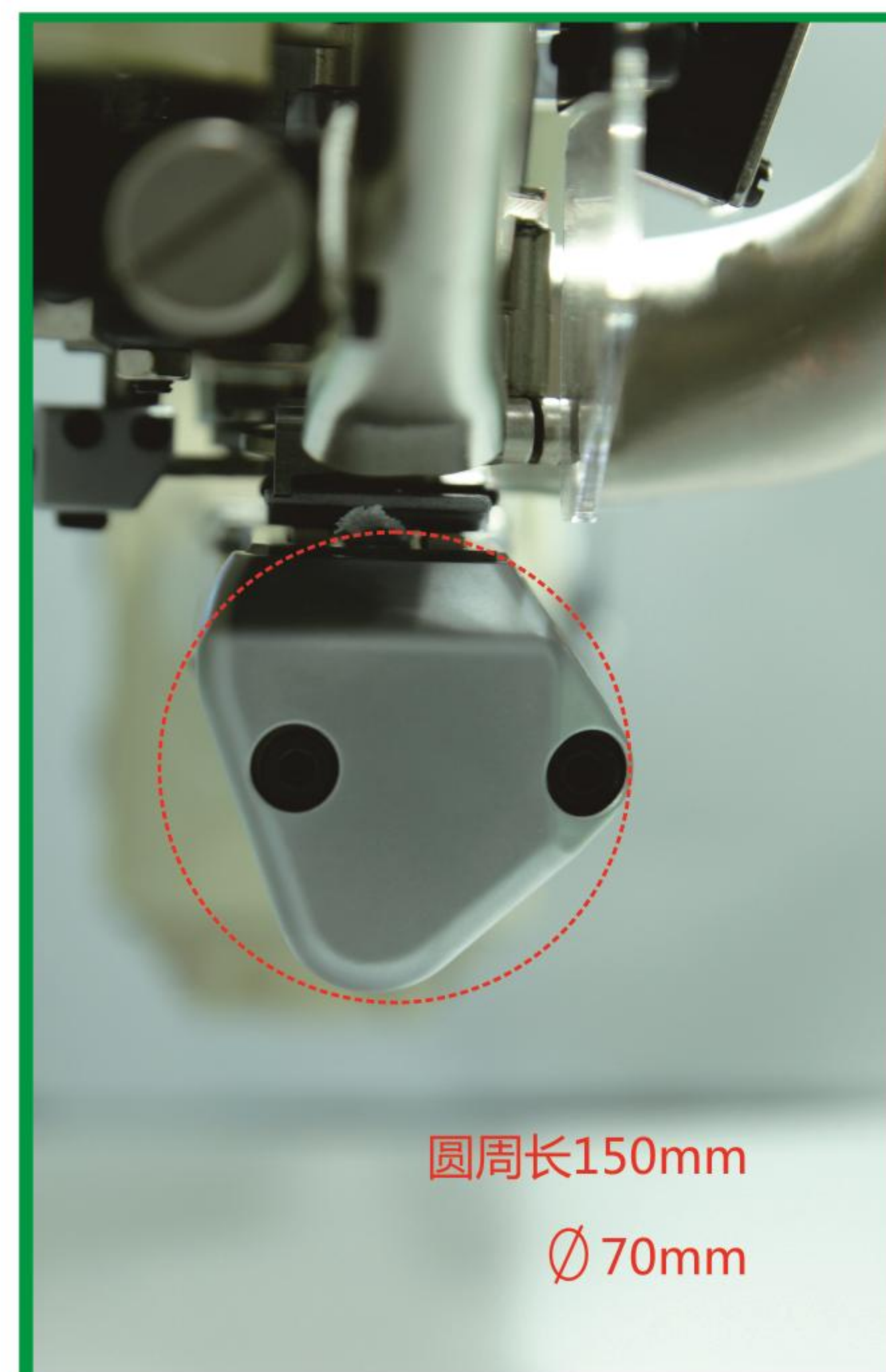
With the electromagnetic transmission structure, the direct output is easy to adjust.



采用弹片式压脚机构, 针对不同面料量身定制不同的压脚皮, 使内衣用薄料及高弹性面料均能应对。

弹片式压脚机构

The spring plate type presser foot can handle the light weight underwear fabric and elastic fabric very well.

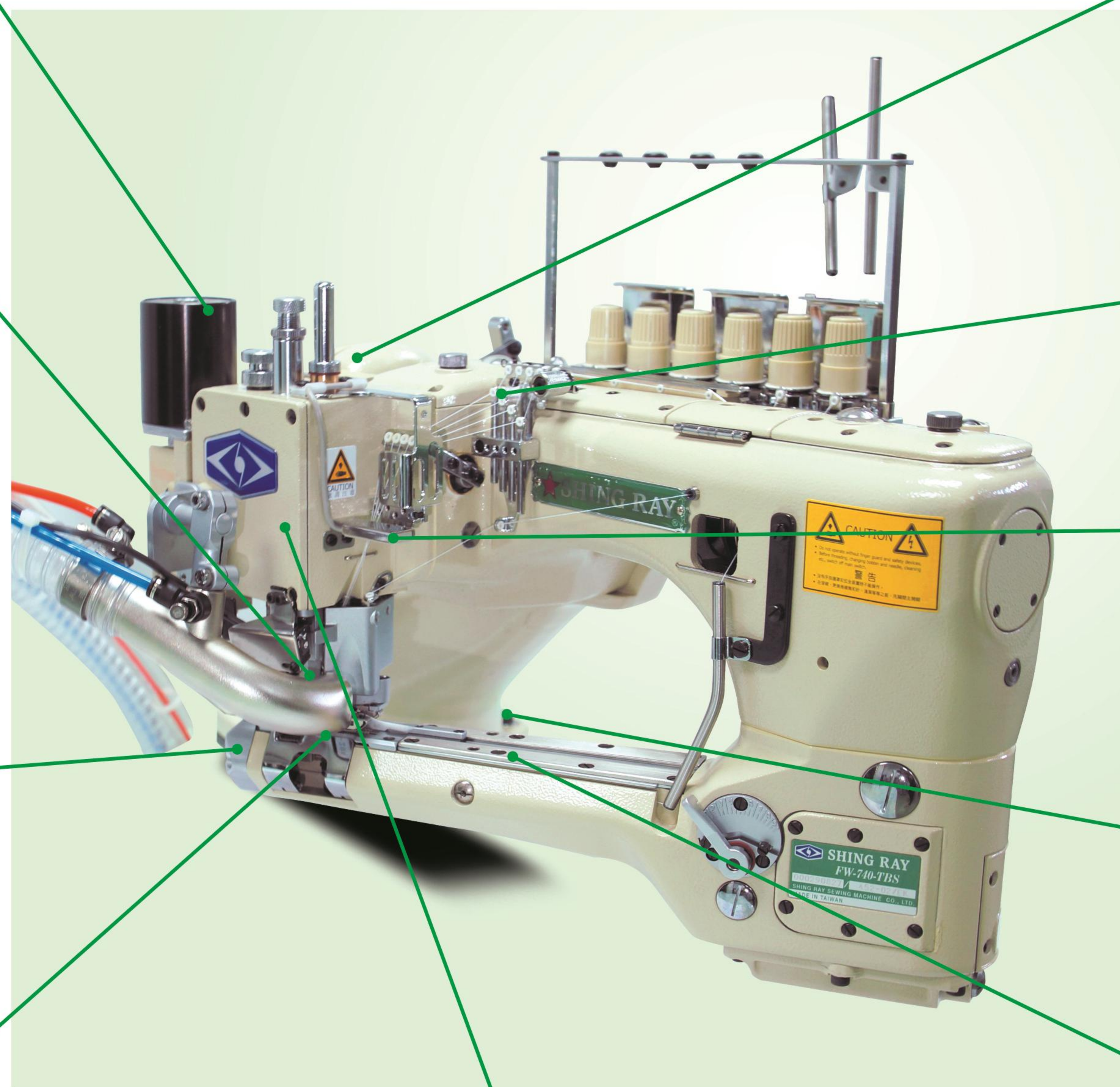


采用小筒型设计, 圆周长150mm, 可车缝袖口直径70mm, 车缝小口径的针织物, 更加便利。

小筒型设计

The design adopts a small tube type, a circumference of 150mm, a diameter of 70mm sleeve, and a small diameter knitted fabric, which is more convenient.

圆周长150mm
Ø 70mm



采用专利设计的无心马达, 主轴与马达同轴驱动平衡系数更高, 性能更稳定。

专利设计的无心马达

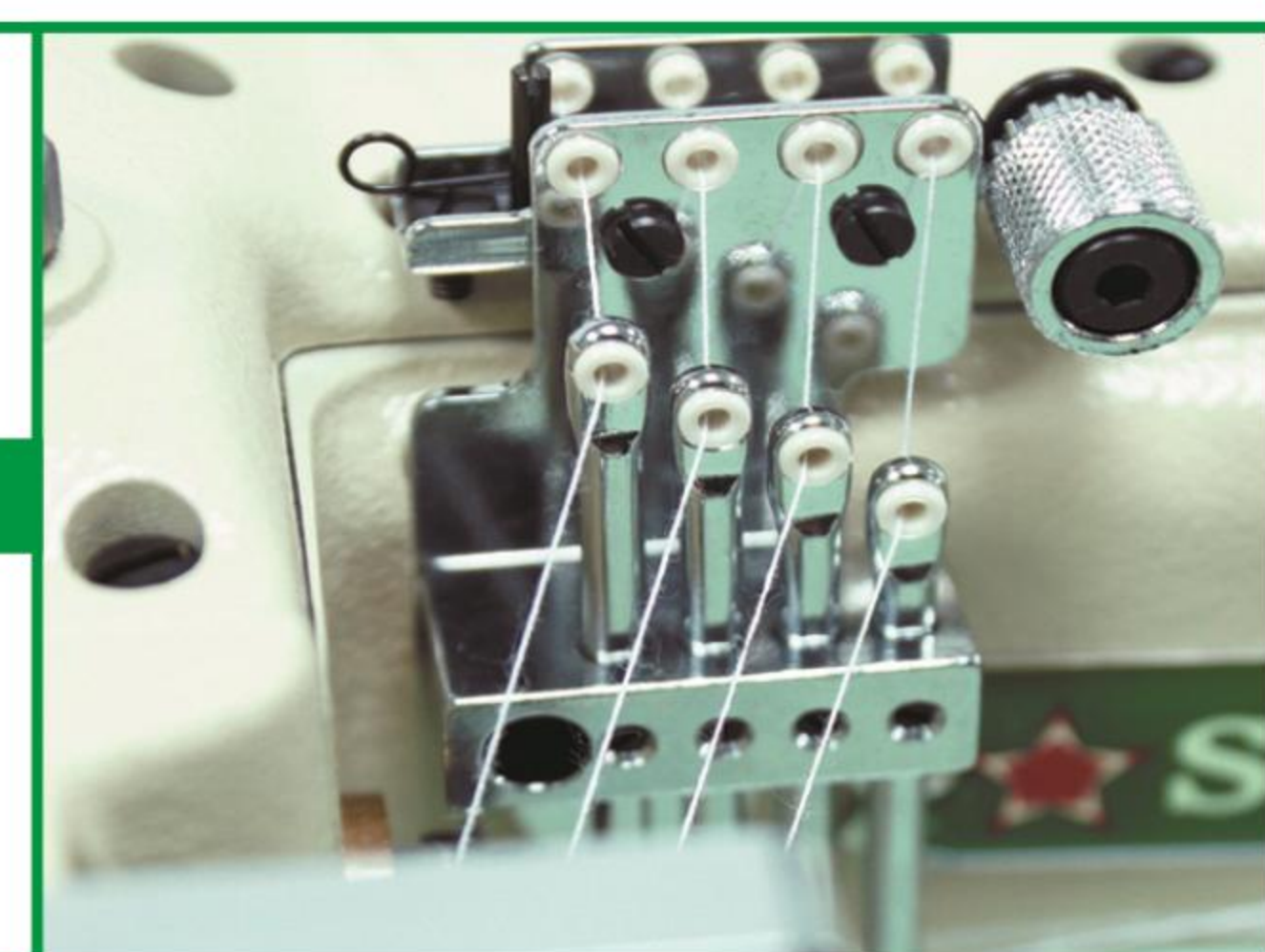
Patented Centerless Motor enable machine head and motor use the Same Spindle. The drive balance coefficient is higher and machine performance is even more stable.



采用新型陶瓷过线结构, 穿线简单, 过线顺滑, 有效的延长机器使用寿命。

新型陶瓷过线结构

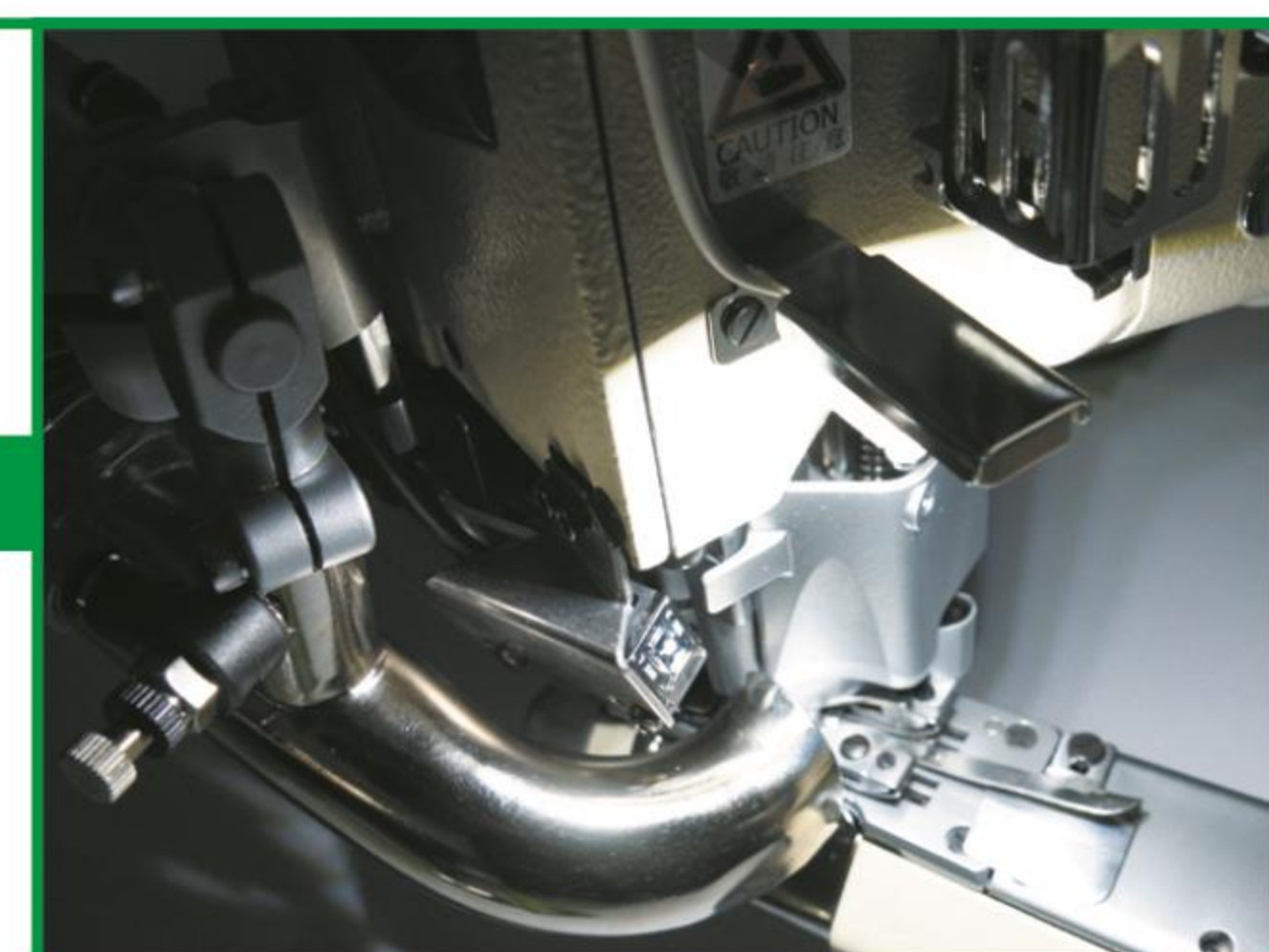
With the special Ceramic Threading structure, threading is simple and the thread goes smoothly. It effectively increases machine durability.



新增LED照明, 具5程式亮度调节, 可满足不同亮度需求, 可避免视觉疲劳。

新增 LED 照明

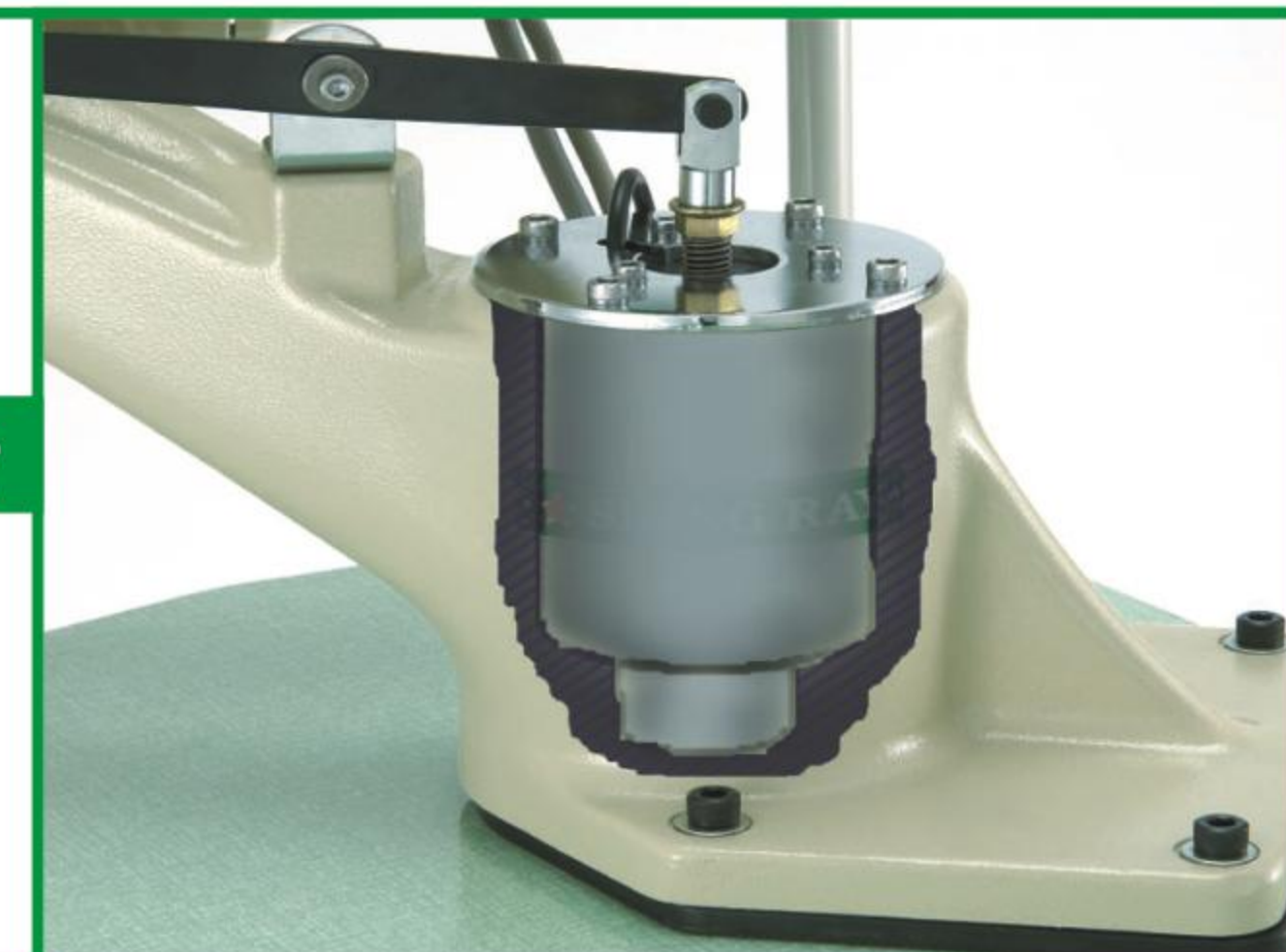
New LED lighting, 5 kinds of brightness adjustment, can meet different brightness needs, avoid visual fatigue.



全新设计之隐藏式抬压脚机构与机座创新结合在一起更加美观, 避震。

隐藏式抬压脚与机座创新结合

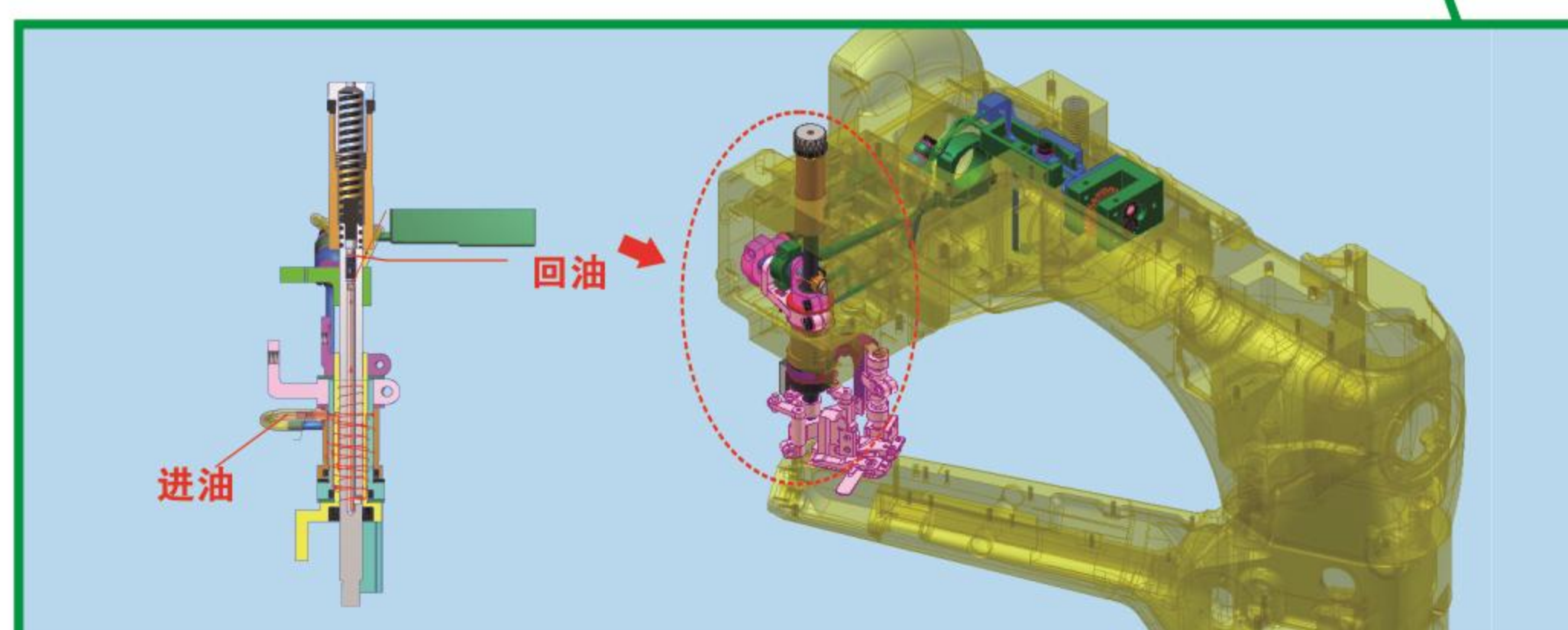
The new design "Hidden type" presser foot lifter combines the presser foot lifter solenoid and machine head supporting block which are beautiful and anti-vibration.



专利设计软式切线机构 (EK-选配件)

第三代软式切线机构, 构造简单, 方便校车, 刀片不易损坏, 可切线、切带, 提升织物质量和操作效率;

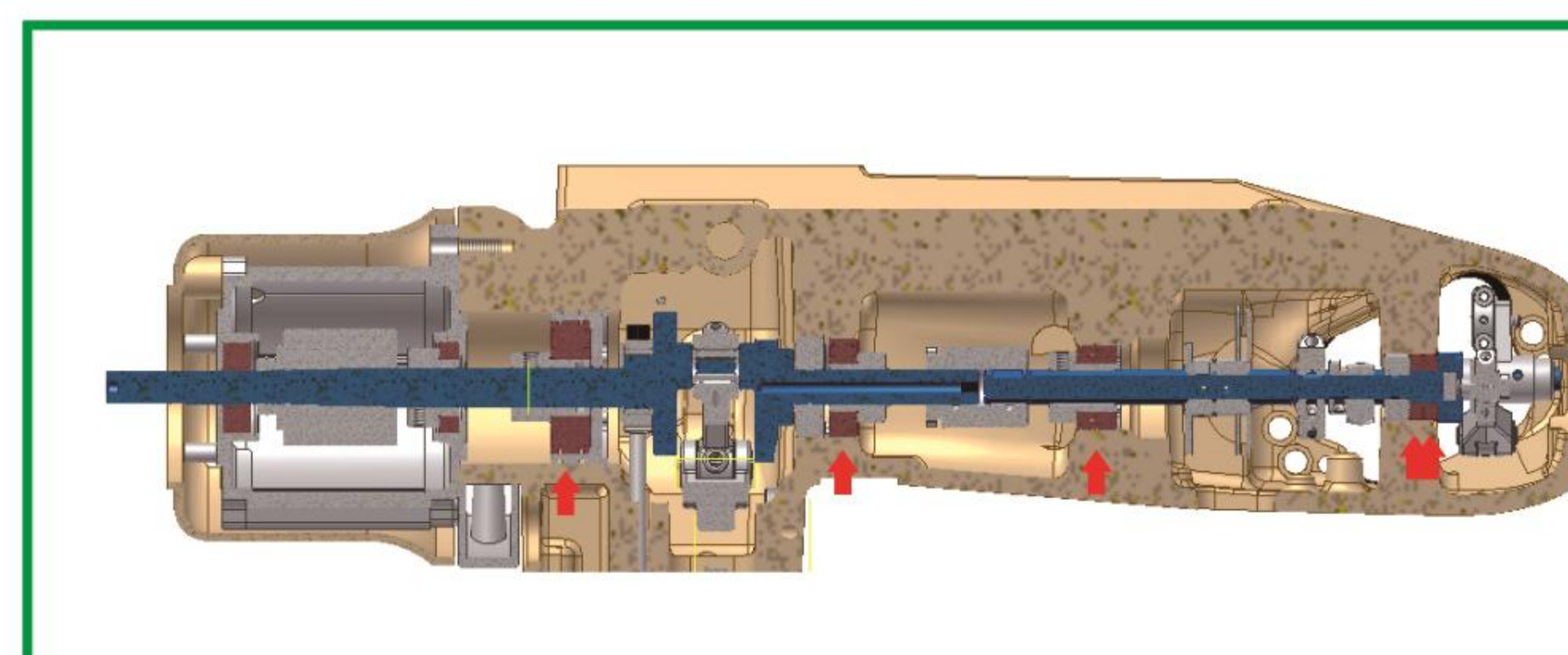
The 3rd generation soft thread cutting mechanism structure is simple, adjustment is easy and blade is very durable. It cuts both thread and ribbon and improves garment quality and productivity.



独创的三重套润滑方式

采用专利设计独创的三重套润滑方式, 强制润滑油路, 性能更稳定, 使用寿命更长。

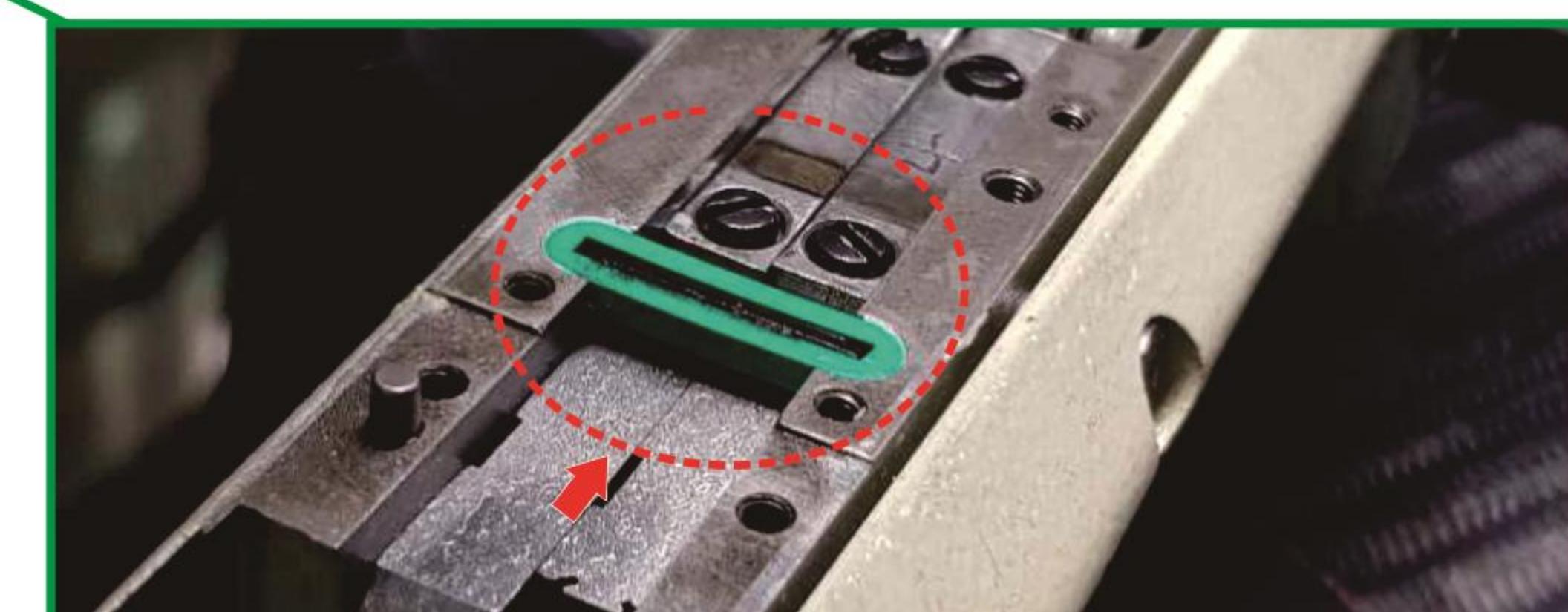
Patented Triple-lubrication ensures the crucial presser foot parts lubricated perfectly, machine running very stable and durable at high speed.



上轴心采用轴承结构

上轴心采用轴承结构, 更平稳, 更耐用, 确保机器在高速运转时不会出现卡死现象。

Upper Shaft Bearing Structure ensures machine runs even more stable and durable. The machine will never be jammed at high speed running.



下巴防漏油装置

在内部驱动系统充分润滑的同时, 下巴设有防漏油装置, 有效防止漏油;

While inner transmission is sufficiently lubricated, Cylinder Bed Oil-Proof prevents oil leakage effectively.

