



FW-760

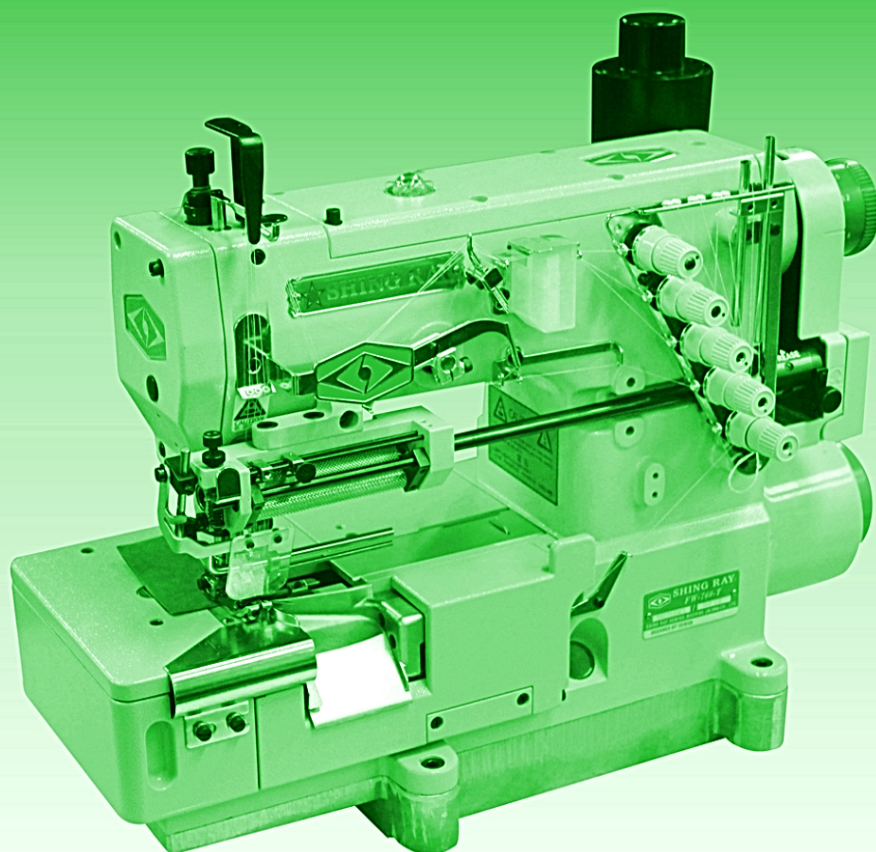


星锐牌工业用缝纫机

SHING RAY BRAND INDUSTRIAL SEWING MACHINE

平台型高速三针绷缝机

FLAT-BED HIGH SPEED
INTERLOCK STITCH MACHINE



新款
销售
专用

零件圖

PARTS BOOK



星锐缝纫机(嘉兴)有限公司



SHING RAY SEWING MACHINE(JIAXING) CO., LTD.

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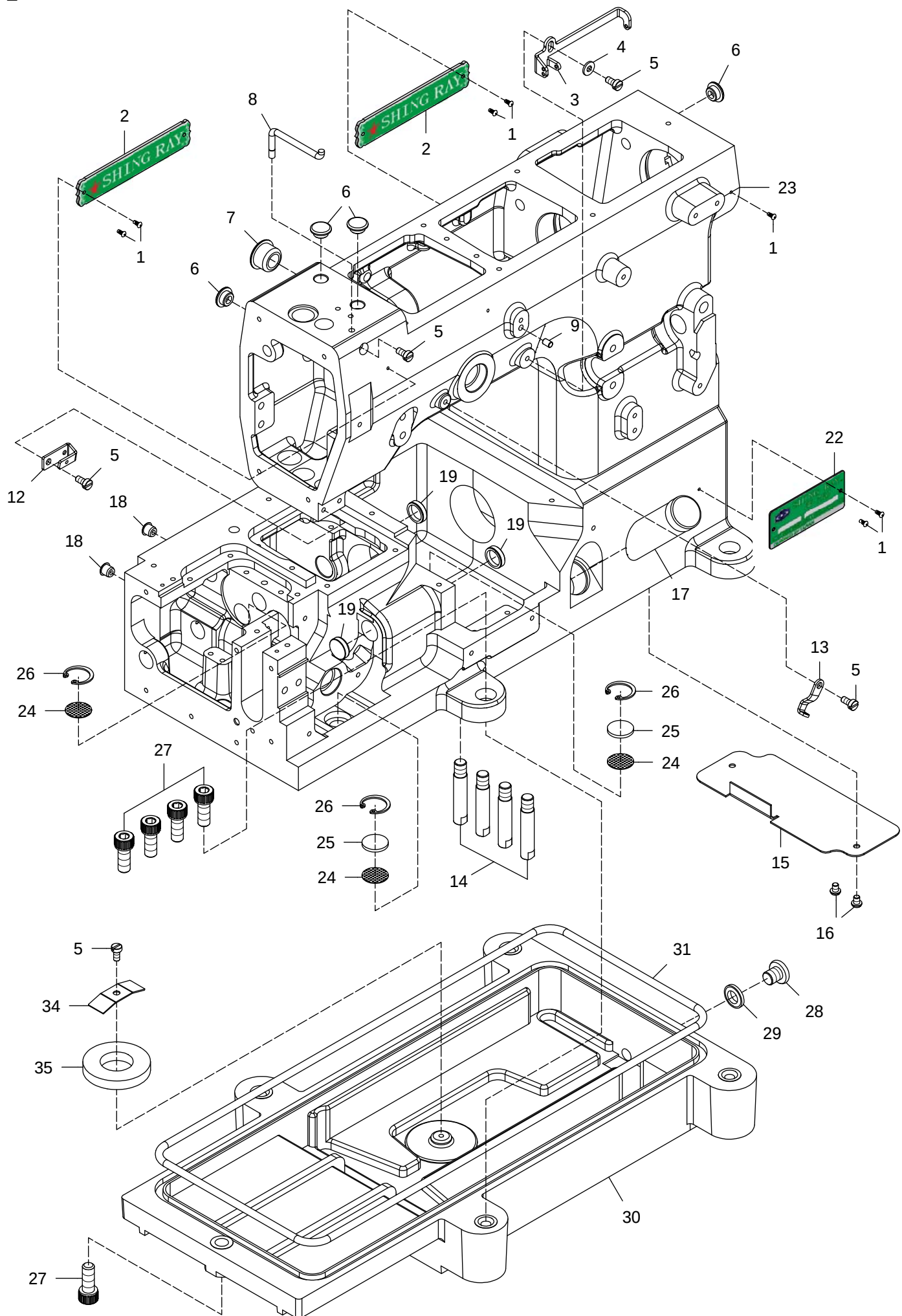
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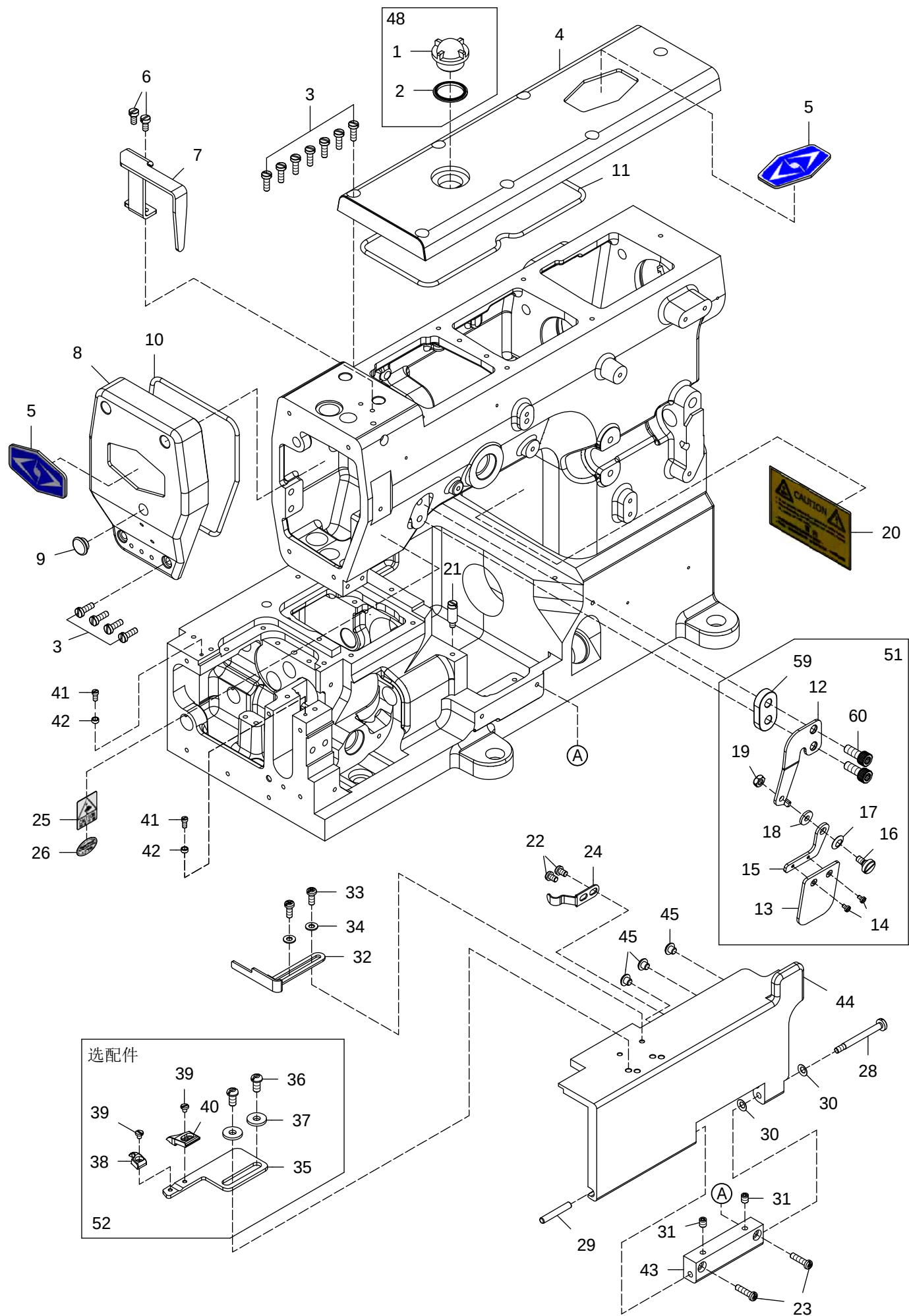
※零件本使用说明:

- 1、当零件用虚线表示，零件编号为 X-X 时，表示非该页面零件，且仅用于辅助说明
组装位置;例如: 7-14 为第7页、零件序号14的零件。
- 2、当零件用实线表示，零件编号为 X-X 时，表示该页需使用此零件，但已编制在其他
页，为避免销售人员与客户有遗漏而绘制;例如:36-32为第36页、零件序号32的零件。
- 3、当组件中有包含其他页的零件时，零件用实线表示，零件编号为 X-X
例如: 4-15 为第4页、零件序号15的零件。
- 4、组件中的零件用虚线表示一律代表不包含该零件，实线则为包含。



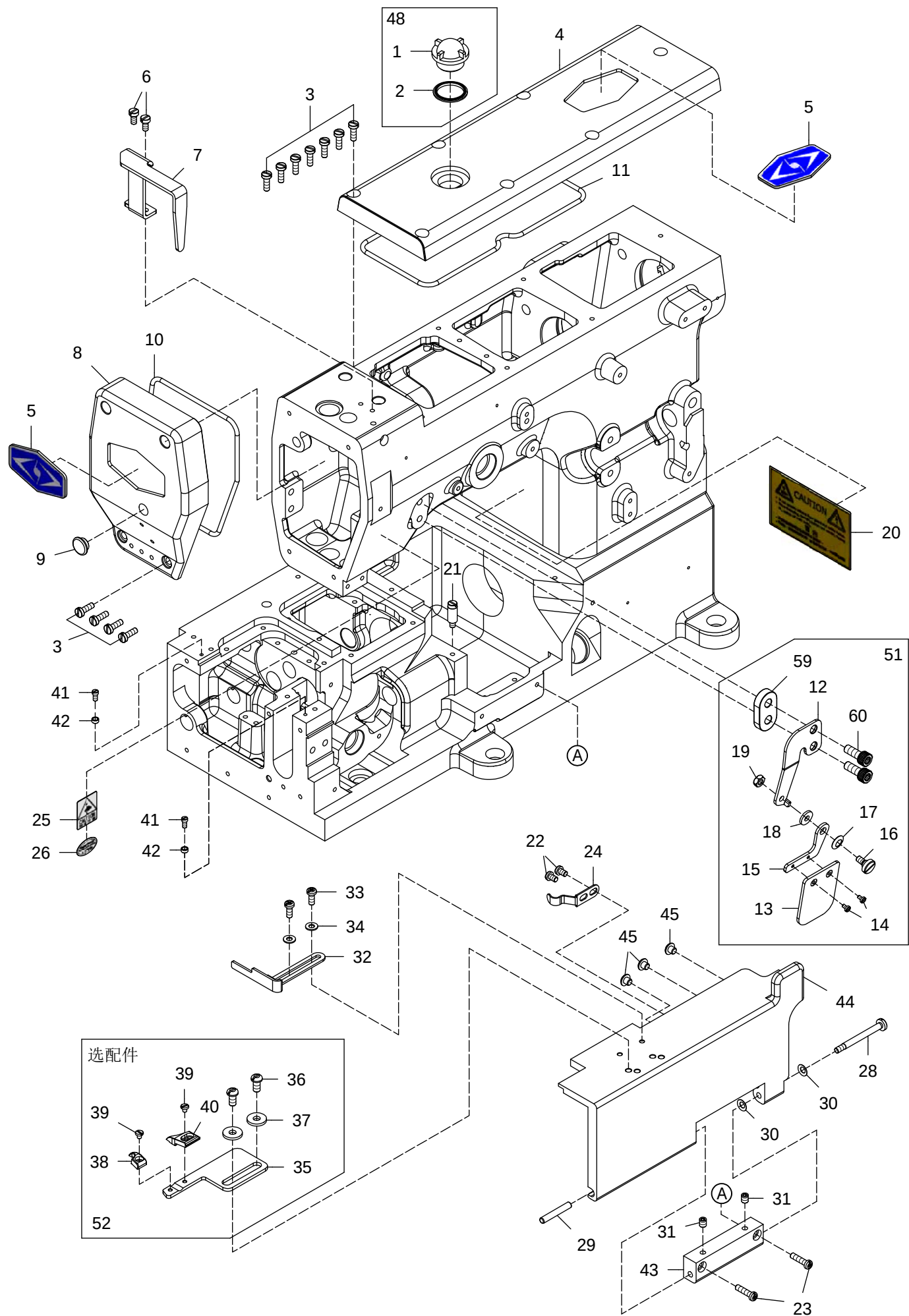
MISCELLANEOUS COVERS(1)**机壳机构 (1)****1**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870111	Rivet.....	铆钉.....	7
2	07870110	Brand Name Plate.....	公司铭牌.....	2
3	07870322	Top Cover Thread Eyelet (Right).....	上饰线过线杆 (右).....	1
4	07870323	Washer (WF04).....	垫片.....	1
5	07870125	Screw (M4-0.7×8).....	螺丝.....	5
6	07870107	Seal Plug.....	止油胶塞.....	4
7	07600107	Oil Seal Cap.....	孔塞.....	1
8	07870339A	Needle Thread Guide.....	针线导架.....	1
9	07870338	Guide Pin.....	固定插销.....	1
12	07870342	Needle Thread Retainer Support.....	针线张力调整组固定座(小).....	1
13	07600113	Top Cover Thread Eyelet (Left).....	上饰线过线杆 (左).....	1
14	07600114	Machine Frame Supporting Bar.....	机体支柱.....	4
15	07600115	Dust Proof Plate.....	防尘盖.....	1
16	07600116	Screw (M4-0.7×5).....	螺丝.....	2
17	07600117	Oil Sight Gauge.....	外视油量表.....	1
18	07600118	Seal Plug.....	止油胶塞.....	2
19	07600119	Seal Plug.....	止油封塞.....	3
22	07600122	Model Plate(see the below).....	型号铭牌.....	1
23	07600123	Machine Frame Unit.....	机壳.....	1
24	07600124	Filter Net.....	铝片过滤网.....	3
25	07600125	Oil Screen.....	羊毛滤油网.....	2
26	07600126	C-Sanpring.....	C型止环.....	3
27	07870122	Screw(M8-1.25×20).....	螺丝.....	5
28	07600128	Screw (3/8-28×10).....	螺丝.....	1
29	07600129	Drain Hole Seal.....	排油螺丝油封.....	1
30	07600130	Oil Reservoir.....	油槽.....	1
31	07600131	Oil Reservoir Gasket.....	油槽止油胶垫.....	1
34	07870126	Magnet Holder.....	磁铁固定压板.....	1
35	07870127	Magnet	磁铁.....	1



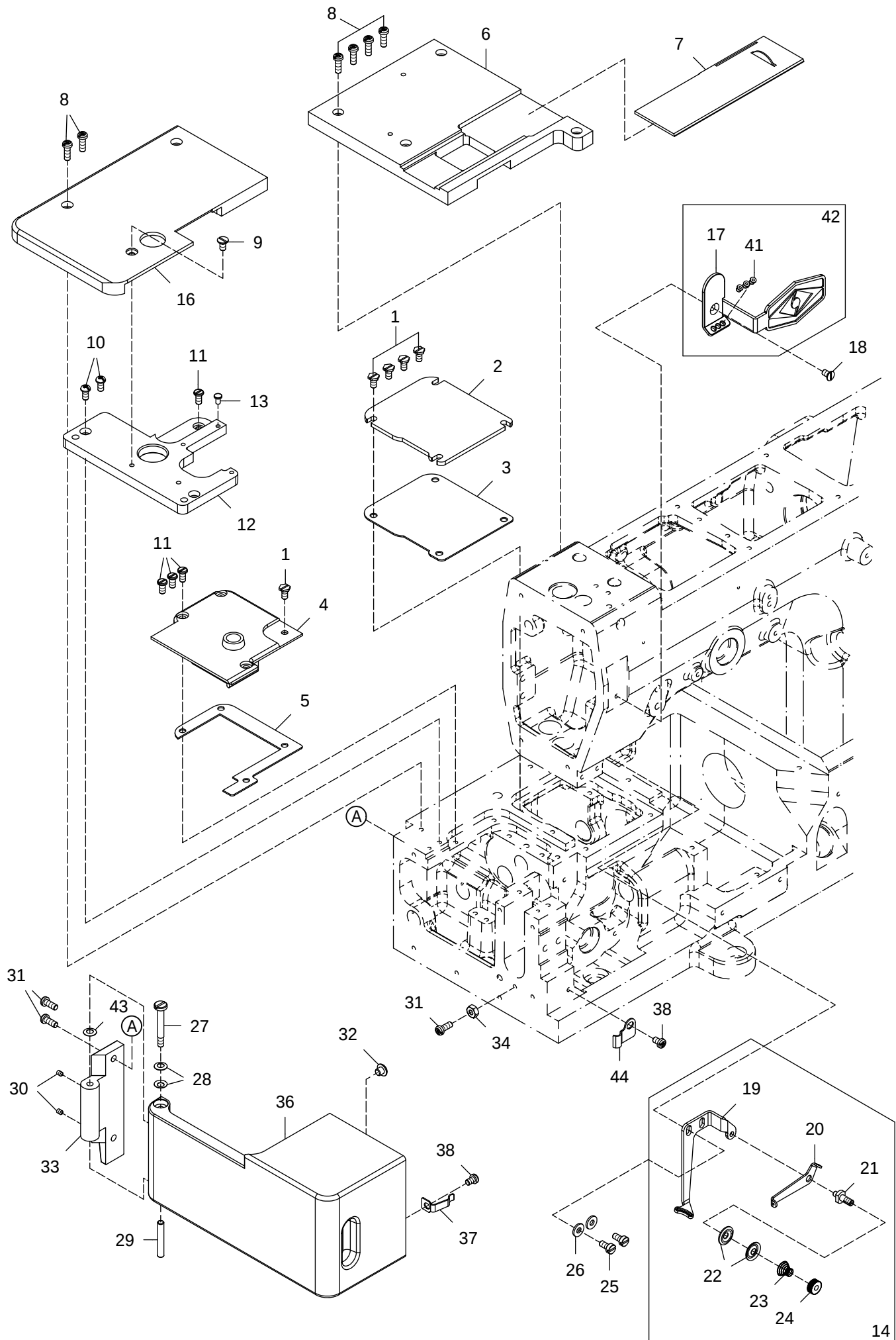
MISCELLANEOUS COVERS (2)**机壳机构 (2)****2**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870104	Oil Sight Window.....	上油镜.....	1
2	07870103	Oil Sight Seal.....	上油镜油封.....	1
3	07870102	Screw(M4-0.7×12).....	螺丝.....	11
4	07870101	Top Cover.....	上盖.....	1
5	07870106	Emblem.....	铭牌.....	2
6	07870125	Screw (M4-0.7×8).....	螺丝.....	2
7	07870211A	Needle Bar Guard.....	针柱护架.....	1
8	07870109	Head Cover.....	上侧盖.....	1
9	07870107	Seal Plug.....	止油胶塞.....	1
10	07870108	Head Cover Gasket.....	上侧盖垫片.....	1
11	07870105	Top Cover Gasket.....	上盖垫片.....	1
12	07870423	Safety Plate Support.....	护目镜固定座.....	1
13	07870425	Safety Plate.....	护目镜片.....	1
14	07870426	Screw (3/32-56×4).....	螺丝.....	2
15	07870427	Safety Plate Holder.....	护目镜支架.....	1
16	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
17	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
18	07870430	Washer.....	垫片.....	1
19	07870431	Nut.....	螺帽.....	1
20	07870241	Warning Sticker(Tetraon).....	警告贴纸(四角形).....	1
21	07600221	Screw (M4-0.7×5).....	螺丝.....	1
22	07600222	Screw (M4-0.7×6).....	螺丝.....	2
23	07600223	Screw (M4-0.7×16).....	螺丝.....	2
24	07600224	Flat Spring.....	前盖定位璜片.....	1
25	07870133	Warning Sticker(Triangle).....	警告贴纸(三角形).....	1
26	07870139	Warning Sticker(Ellipse).....	警告贴纸(椭圆).....	1
28	07600228	Screw(M4-0.7×10.5).....	螺丝.....	1
29	07600229	Pin.....	插销.....	1
30	07600230	Conical SpringWasher.....	锥形弹簧垫圈.....	2
31	07600231	Screw(M5-0.8×6).....	螺丝.....	2
32	07600232	Fabric Guide.....	布导器.....	1
33	07600233	Screw(M4-0.7×10).....	螺丝.....	2
34	07870323	Washer (WF04).....	垫片.....	2
35	07600235	Bracket	托架.....	1
36	07600236	Screw(M5-0.8×10).....	螺丝.....	2
37	07600237	Washer.....	垫片.....	2
38	07600238	Fabric Guide	布导器	1
39	07600239	Screw (M3-0.5×3.4).....	螺丝.....	2
40	07600240	Fabric Guide	布导器	1



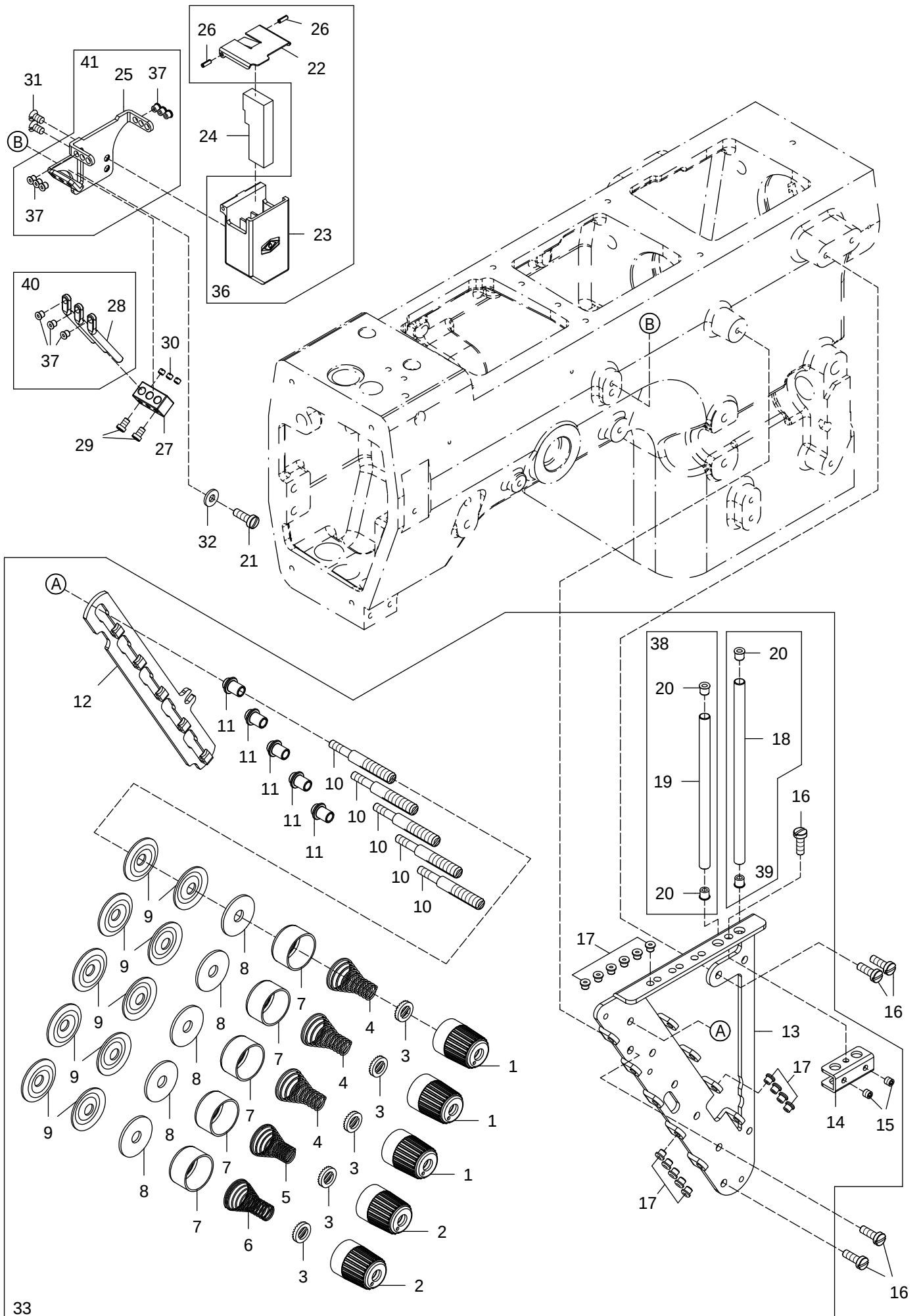
MISCELLANEOUS COVERS (2)**机壳机构 (2)****2**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	07870218	Screw (M3-0.5×6.3).....	螺丝.....	2
42	07870219	Positioning Bushing.....	定位衬套.....	2
43	07600243	Front Cover Hinge.....	前盖铰链.....	1
44	07600244	Front Cover	前盖.....	1
45	07600245	Cushion.....	避震垫.....	3
48	07870144	Oil Sight Window C.Set.....	上油镜组.....	1
51	07600251	Safety Plate C.Set.....	护目镜组.....	1
52	07600252	Bracket C.Set.....	托架组(选配件).....	1
59	07600259	Washer.....	垫片.....	1
60	07871907	Screw (M6-1×16).....	螺丝.....	2



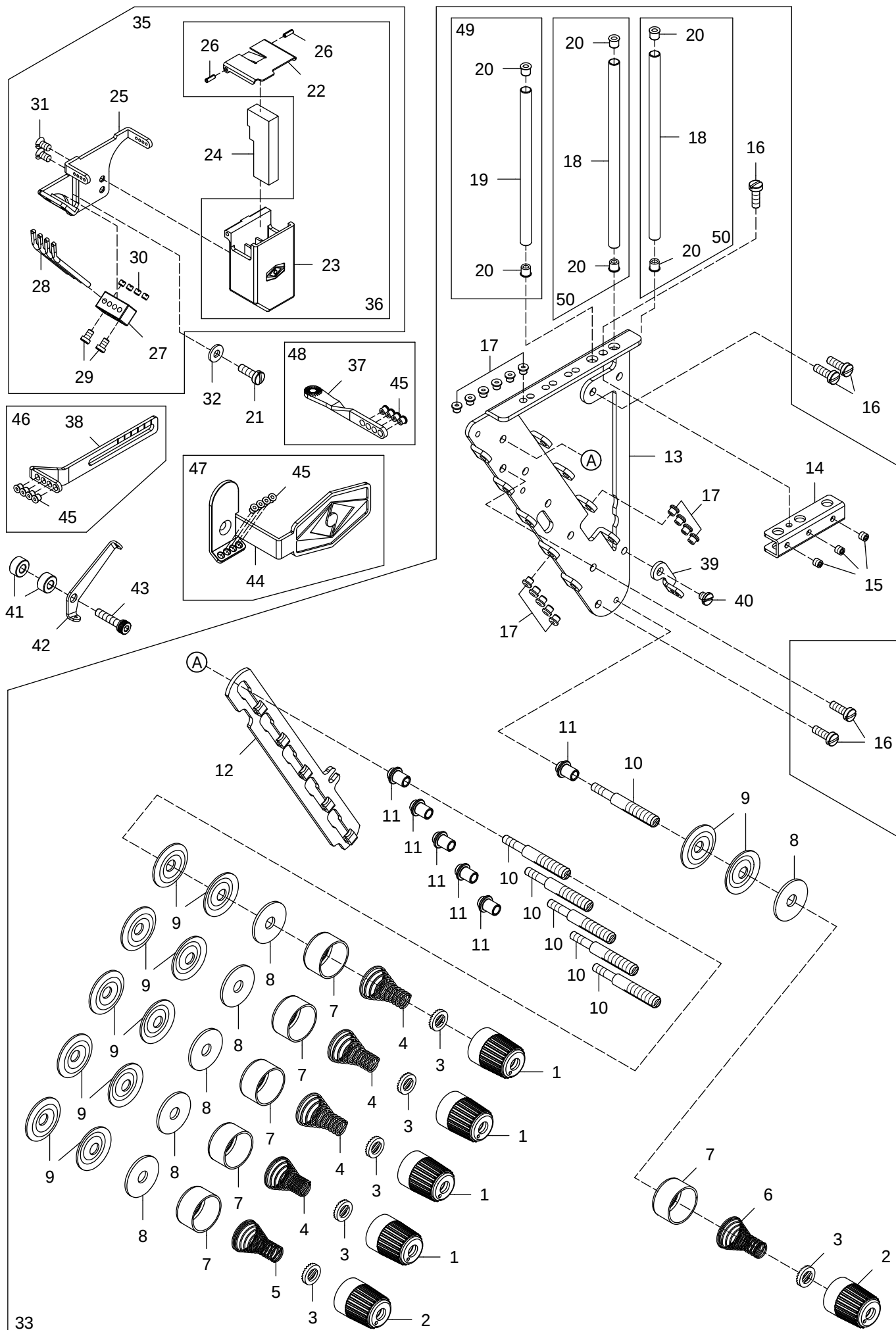
MISCELLANEOUS COVERS (3)**机壳机构 (3)****3**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07600301	Screw (M4-0.7×8).....	螺丝.....	5
2	07600302	Top Cover (Right).....	右上盖.....	1
3	07600303	Top Cover Gasket (Right).....	右上盖防油衬垫.....	1
4	07600304	Top Cover (Left).....	左上盖.....	1
5	07600305	Top Cover Gasket (Left).....	左上盖防油衬垫.....	1
6	07600306	BED Cover (Right).....	BED右上盖.....	1
7	07600307	Cover.....	滑板.....	1
8	07600308	Screw (M4-0.7×12).....	螺丝.....	6
9	07600309	Screw (M4-0.7×8).....	螺丝.....	1
10	07600310	Screw (M4-0.7×8).....	螺丝.....	2
11	07600311	Screw (M4-0.7×8).....	螺丝.....	4
12	07600312A	Stitch Plate Support.....	针板基座.....	1
13	07600313	Needle Plate Cushion Plug.....	针板基座防振垫.....	1
14	07600314	Top Cover Tharead Guide.....	上饰组板组件.....	1
16	07600316A	BED Cover (Left).....	BED左上盖.....	1
17	07870353A	Needle Thread Eyelet.....	过线导片.....	1
18	07870203	Screw (M4-0.7×7).....	螺丝.....	1
19	07600319	Top Cover Thread Guide.....	上饰线导板.....	1
20	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1
21	07600321	Tension Post	上饰线张力调整组支柱.....	1
22	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
23	07600323	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
24	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
25	07870332	Screw (M4-0.7×10).....	螺丝.....	2
26	07870323	Washer (WF04).....	垫片.....	2
27	07600327	Screw (M4-0.7×8).....	螺丝.....	1
28	07600328	Conical Spring Washer.....	锥形弹簧垫圈.....	2
29	07600229	Pin.....	插销.....	1
30	07600330	Screw (M3-0.5×4).....	螺丝.....	2
31	07600233	Screw (M4-0.7×10).....	螺丝.....	3
32	07600245	Cushion.....	避震垫.....	2
33	07600333	Side Cover Hinge.....	侧翻盖后扣.....	1
34	07870244	Nut.....	螺帽.....	1
36	07600336A	Side Cover	左侧盖.....	1
37	07600337A	Flat Spring.....	门闩弹片	1
38	07600222	Screw (M4-0.7×6).....	螺丝.....	2
41	07870365	Thread Eyelet	陶瓷过线孔.....	3
42	07870367	Needle Thread Eyelet C.Set.....	过线导片组.....	1
43	07600230	Conical Spring Washer.....	锥形弹簧垫圈.....	1
44	07600344	Flat Spring.....	门闩弹片	1



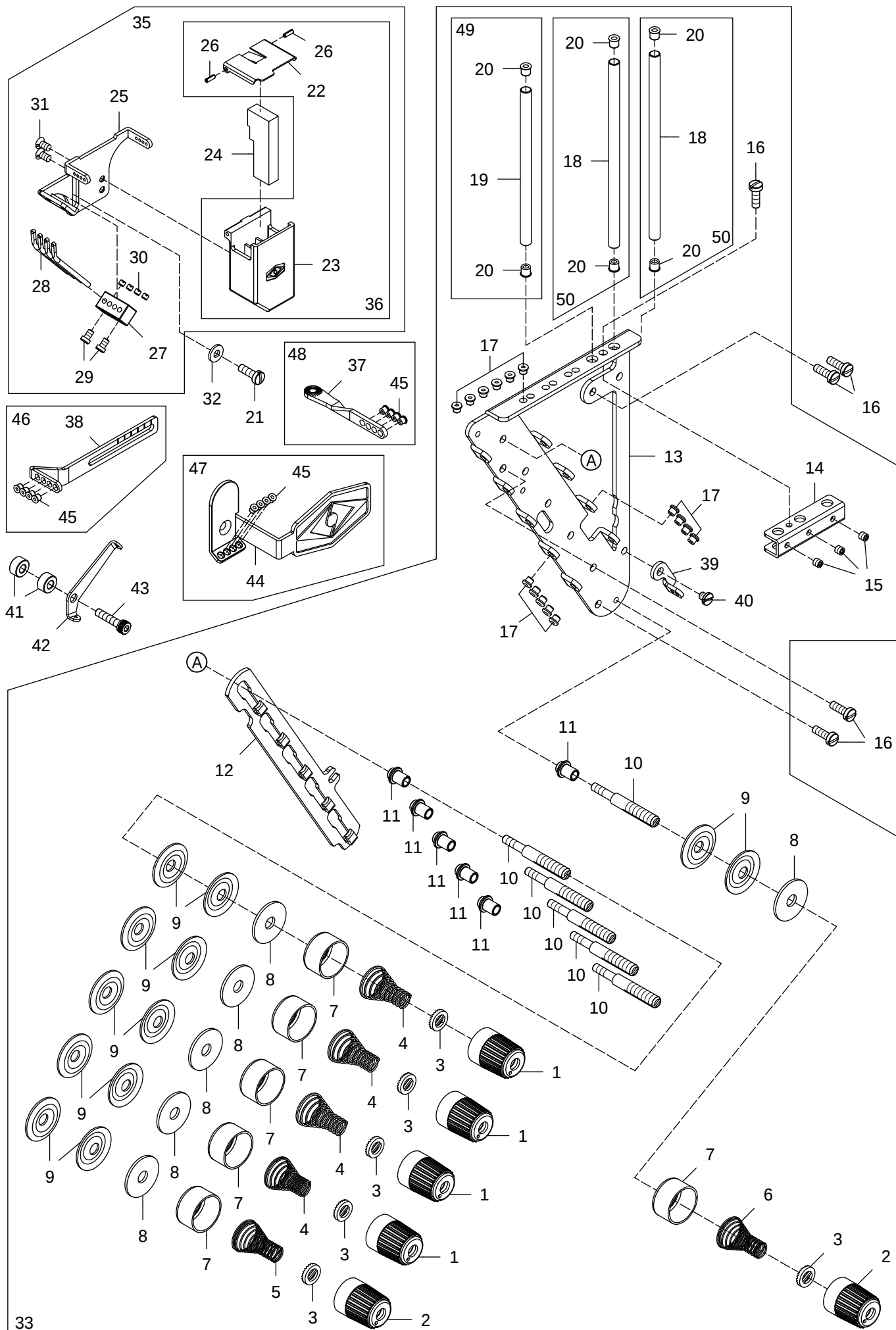
MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****4**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝)....	3
2	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红)....	2
3	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	5
4	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
5	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
6	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
7	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	5
8	07870307	Felt.....	毡垫.....	5
9	07870308	Tension Disc.....	张力调整盘.....	10
10	07870309A	Tension Post.....	上线张力弹簧支柱.....	5
11	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	5
12	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
13	07870312	Tension Post Support.....	上线张力组支柱座.....	1
14	07870313	Thread Eyelet Pipe Stay	过线导管固定座.....	1
15	07870229	Screw (M4-0.7×4).....	螺丝.....	2
16	07870125	Screw (M4-0.7×8).....	螺丝.....	5
17	07870317	Thread Eyelet	陶瓷过线孔.....	15
18	07870320	Thread Eyelet Pipe (Long).....	过线导管 (长).....	1
19	07870321	Thread Eyelet Pipe (Short).....	过线导管 (短).....	1
20	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	4
21	07870102	Screw(M4-0.7×12)	螺丝.....	1
22	07870324	SP Container Cover.....	硅油槽盖.....	1
23	07870325	SP Container.....	硅油储存槽.....	1
24	07870326	Felt.....	吸油毡.....	1
25	07870327A	Needle Thread Eyelet.....	针线过线架.....	1
26	07870328	SP Container Cover Pin.....	硅油槽盖固定插销.....	2
27	07870329A	Thread Eyelet Support.....	过线杆固定座.....	1
28	07870330A	Thread Eyelet (Front).....	过线杆.....	3
29	07870366	Screw (1/8-44×5).....	螺丝.....	2
30	07870319	Screw (1/8-44×2.6).....	螺丝.....	3
31	07870333	Screw (9/64-40×6.7).....	螺丝.....	2
32	07870323	Washer (WF04).....	垫片.....	1
33	07870336	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
36	07870334	SP Container C.Set.....	硅油储存槽组件.....	1
37	07870365	Thread Eyelet	陶瓷过线孔.....	9
38	07870368	Thread Eyelet Pipe C.Set (Long).....	过线导管组 (短).....	1
39	07870369	Thread Eyelet Pipe C.Set (Short).....	过线导管组 (长).....	1
40	07870370	Thread Eyelet (Front) C.Set.....	过线杆组.....	1
41	07870371	Needle Thread Eyelet C.Set.....	针线过线架组.....	1



MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****5**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝)....	4
2	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红)....	2
3	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
4	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
5	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
6	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
7	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
8	07870307	Felt.....	毡垫.....	6
9	07870308	Tension Disc.....	张力调整盘.....	12
10	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
11	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
12	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
13	07870312	Tension Post Support.....	上线张力组支柱座.....	1
14	07873613	Thread Eyelet Pipe Stay	过线导管固定座.....	1
15	07870314	Screw (M4-0.7×4).....	螺丝.....	3
16	07870125	Screw (M4-0.7×8).....	螺丝.....	5
17	07870317	Thread Eyelet	陶瓷过线孔.....	15
18	07870320	Thread Eyelet Pipe (Long).....	过线导管 (长).....	2
19	07870321	Thread Eyelet Pipe (Short).....	过线导管 (短).....	1
20	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
21	07870102	Screw(M4-0.7×12)	螺丝.....	1
22	07870324	SP Container Cover.....	硅油槽盖.....	1
23	07870325	SP Container.....	硅油储存槽.....	1
24	07870326	Felt.....	吸油毡.....	1
25	07873627	Needle Thread Eyelet.....	针线过线架.....	1
26	07870328	SP Container Cover Pin.....	硅油槽盖固定插销.....	2
27	07873629	Thread Eyelet Support.....	过线杆固定座.....	1
28	07873630	Thread Eyelet (Front).....	过线杆.....	4
29	07870366	Screw (1/8-44×5).....	螺丝.....	2
30	07870319	Screw (1/8-44×2.6).....	螺丝.....	4
31	07870333	Screw (9/64-40×6.7).....	螺丝.....	2
32	07870323	Washer (WF04).....	垫片.....	1
33	07873636	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
35	07873631	SP Device C.Set.....	针线硅油组.....	1
36	07870334	SP Container C.Set.....	硅油储存槽组件.....	1
37	07873642A	Needle Thread Take-up.....	针线提线过线杆(四针六线).....	1
38	07873641A	Needle Bar Thread Eyelet.....	针柱顶过线杆(四针六线)....	1
39	07873637	Top Cover Thread Guide.....	上饰线导板.....	1
40	07873638	Screw (M4-0.7×4).....	螺丝.....	1
41	07871534	Spacer.....	隔片.....	2

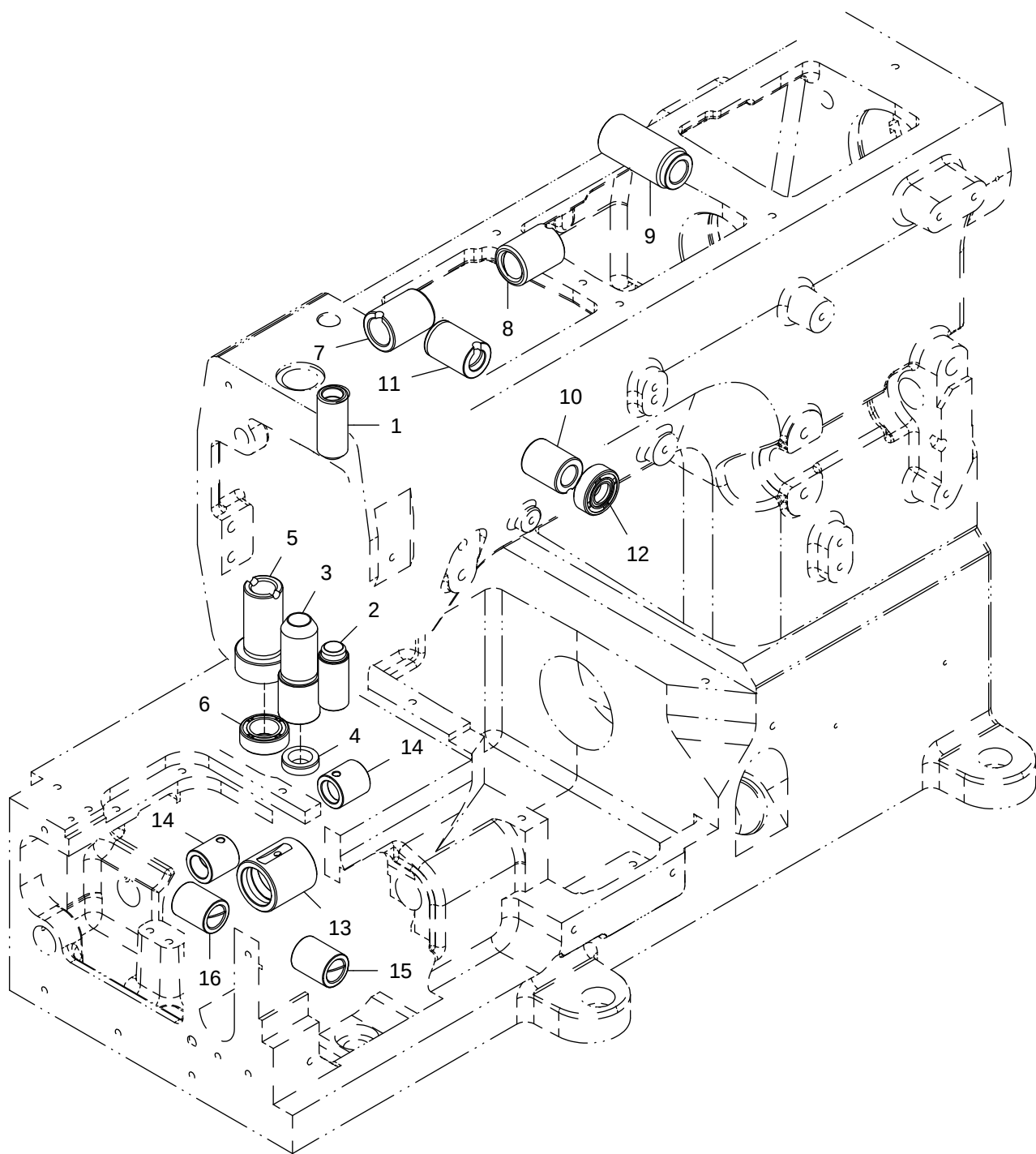


MISCELLANEOUS THREAD EYELETS-4NEEDLE

过线机构-四针六线

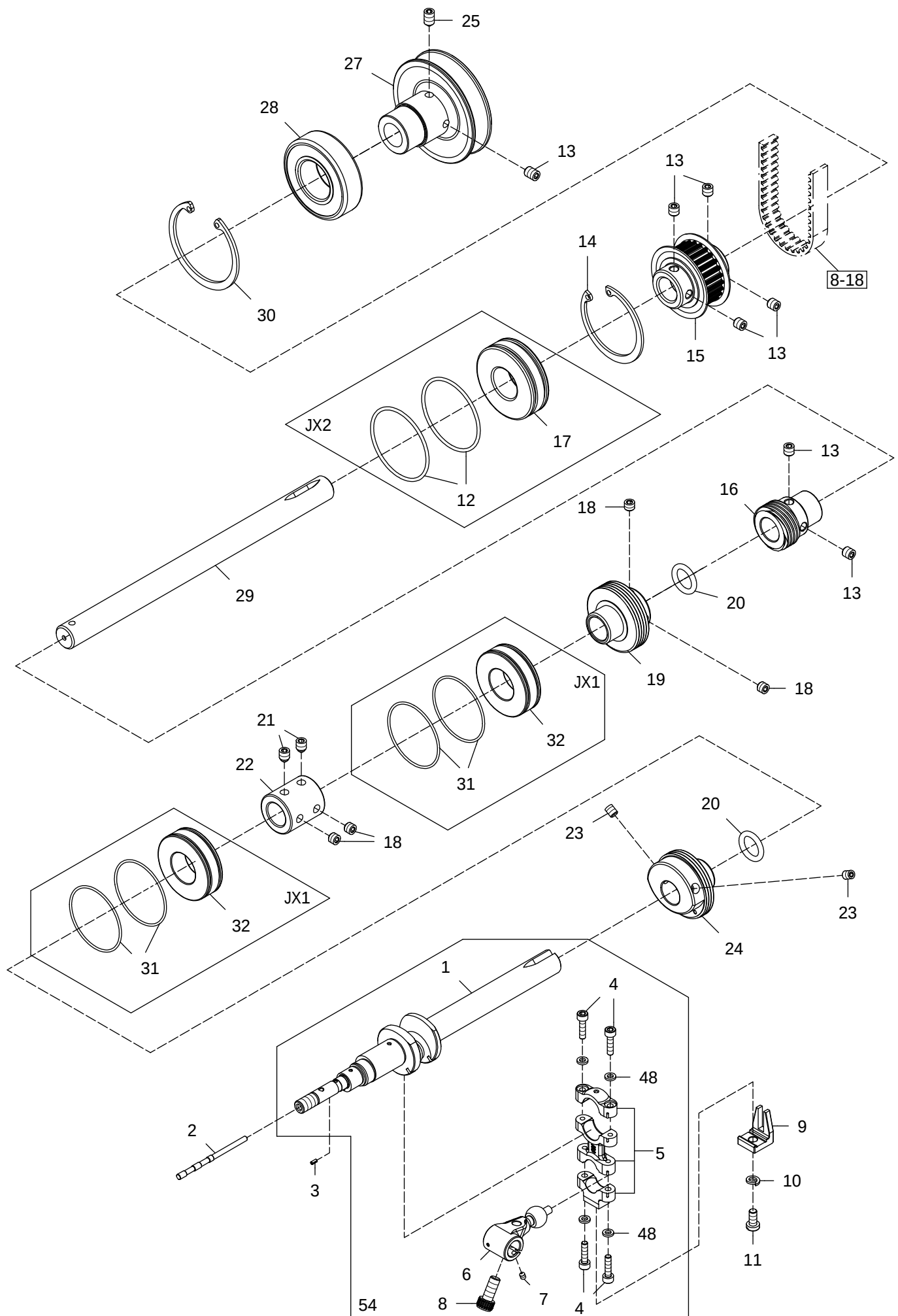
5

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
42	07870529	Supplementray Thread Guide.....	上饰线辅助导板.....	1
43	07870724	Screw (M4-0.7×18).....	螺丝.....	1
44	07873622A	Needle Thread Eyelet.....	过线导片.....	1
45	07870365	Thread Eyelet	陶瓷过线孔.....	12
46	07873648	Needle Bar Thread Eyelet C.Set.....	针柱顶过线杆组(四针六线).	1
47	07873647	Needle Thread Eyelet C.Set.....	过线导片组.....	1
48	07873649	Needle Thread Take-up C.Set.....	针线提线过线杆组(四针六线).	1
49	07870368	Thread Eyelet Pipe C.Set (Long).....	过线导管组 (短).....	1
50	07870369	Thread Eyelet Pipe C.Set (Short).....	过线导管组 (长).....	2



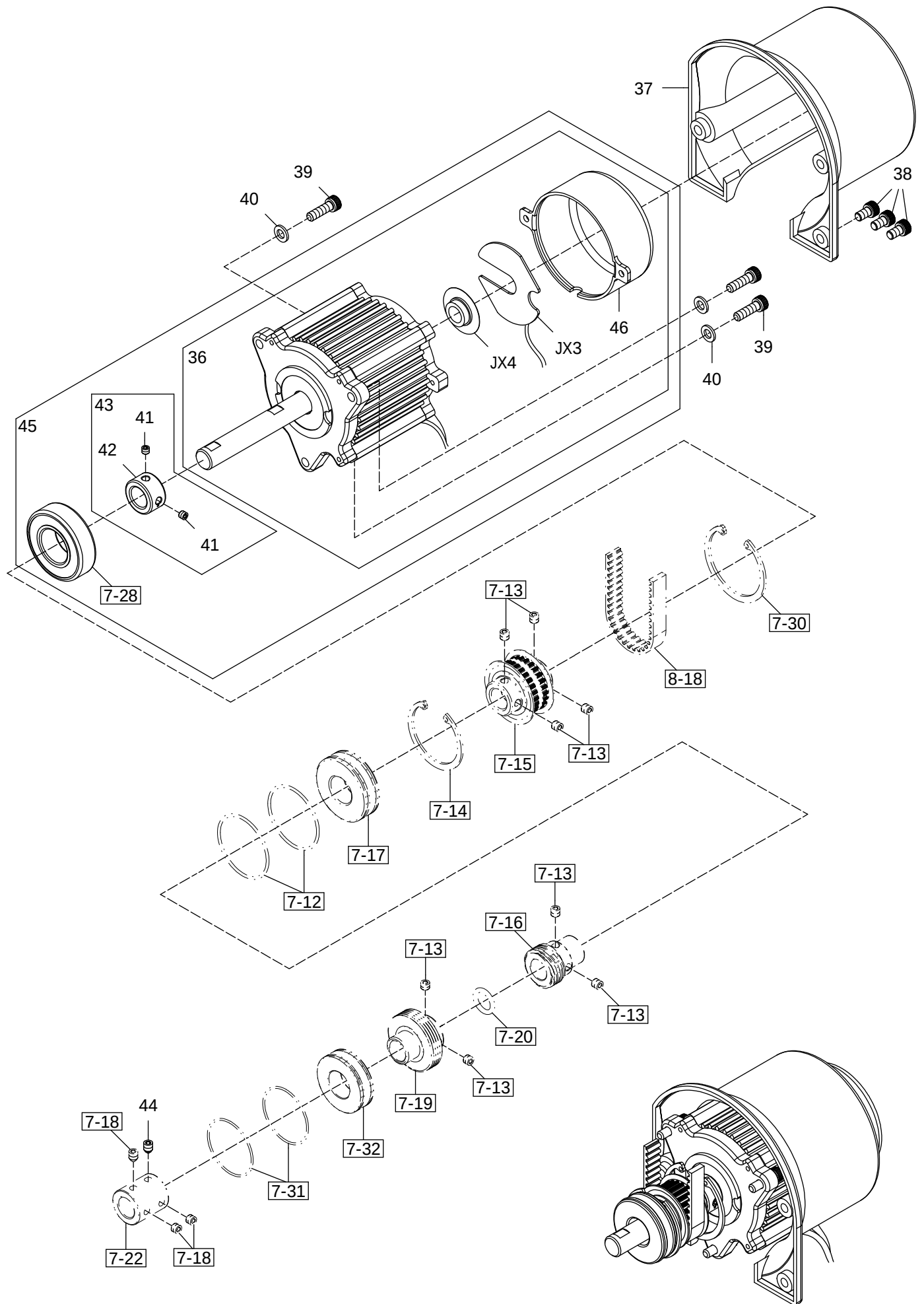
MISCELLANEOUS BUSHINGS**套管机构****6**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870401	Needle Bar Bushing (Upper).....	针柱套管(上).....	1
2	07600602	Needle Bar Bushing (Lower).....	针柱套管(下).....	1
3	07600603	Presser Bar Bushing.....	压脚套管.....	1
4	07870404	Oil Seal.....	油封.....	1
5	07870405	Spreader Driving Bar Bushing.....	上饰线打线器套管.....	1
6	07870406	Oil Seal.....	油封.....	1
7	07870407	Spreader Driving Shaft Bushing (Left).....	上饰线打线器传动轴套管(左).....	1
8	07870408	Spreader Driving Shaft Bushing (Right).....	上饰线打线器传动轴套管(右).....	1
9	07870409	Foot Lifter Lever Bushing	抬压脚连杆套管.....	1
10	07870410	Needle Thread Take-up Bushing (Front).....	针线提线杆套管(前).....	1
11	07870411	Needle Thread Take-up Bushing (Rear).....	针线提线杆套管(后).....	1
12	07870432	Oil Seal.....	油封.....	1
13	07600613	Bushing.....	轴套.....	1
14	07600614	Bushing.....	轴套.....	2
15	07600615	Bushing.....	轴套.....	1
16	07600616	Bushing.....	轴套.....	1

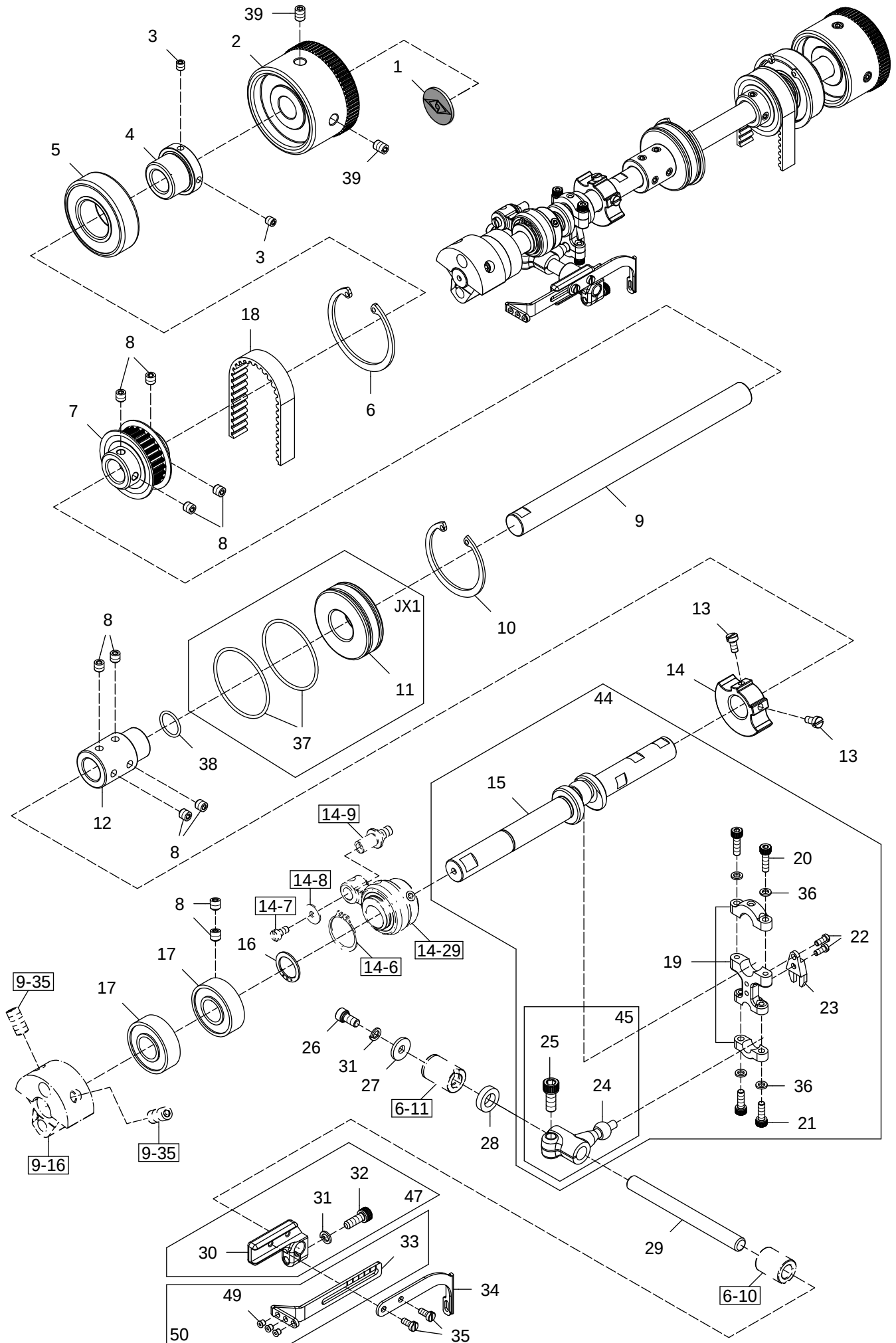


MAIN SHAFT DRIVING MECHANISM**下主轴机构组****7**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07600701	Lower Crankshaft.....	下主轴.....	1
2	07600702	Adjusting Bar.....	调节棒.....	1
3	07600703	Roll Pin.....	辊子销.....	1
4	07600704	Screw (M3.5-0.6×14).....	螺丝.....	4
5	07600705	Connecting Rod C.Set.....	连杆组.....	1
6	07600706	Crank.....	曲柄组.....	1
7	07600707	Screw(M3-0.5×4).....	螺丝(尖底).....	1
8	07600708	Screw (M6-0.75×14).....	螺丝.....	1
9	07600709	Guide.....	曲柄导引块.....	1
10	07870633	Spring Washer	弹簧垫片.....	1
11	07600711	Screw (M4.5-0.75×9.5).....	螺丝.....	1
12	07870665	O-Ring.....	O型橡胶环.....	2
13	07870543	Screw (M6-1×6).....	螺丝.....	7
14	07870507	Retaining Ring.....	扣环.....	1
15	07600715	Main Shaft Sprocket (Lower)	下主轴链轮.....	1
16	07600716	Oil Pump Driving Worm.....	油泵传动螺杆.....	1
17	07870611	Ball Bearing (Middle).....	滚珠轴承(中).....	1
18	07600718	Screw (M6-0.75×5).....	螺丝.....	4
19	07600719	Bushing.....	轴承衬套.....	1
20	07600720	O-Ring.....	O型油环.....	2
21	07600721	Screw (M6-0.75×8).....	螺丝(尖底).....	2
22	07600722	Joint.....	连接轴用衬套.....	1
23	07600231	Screw(M5-0.8×6).....	螺丝.....	2
24	07600724	Bushing.....	轴承衬套.....	1
25	07870542	Screw (M6-1×6).....	螺丝(尖底).....	1
27	07870501	Pulley.....	皮带轮.....	1
28	07870504	Ball Bearing (Right).....	滚珠轴承(右).....	1
29	07600729	Lower Shaft (Right).....	下传动轴(右).....	1
30	07870505	Retaining Ring.....	扣环.....	1
31	07600731	O-Ring.....	O型橡胶环.....	4
32	07600732	Ball Bearing (Left).....	滚珠轴承(左).....	2
36	07600736	Directly Driving Type Mini-Servo Motor.....	直驱式微型伺服马达.....	1
37	07870554	Mini-Servo Motor Cover.....	微型伺服马达盖.....	1
38	07870557	Screw(M6-1×10).....	螺丝.....	3
39	07870546	Screw (M6-1×20).....	螺丝.....	3
40	07870547	Washer(WF06).....	垫片.....	3
41	07870556	Screw(M5-0.8×4).....	螺丝.....	2

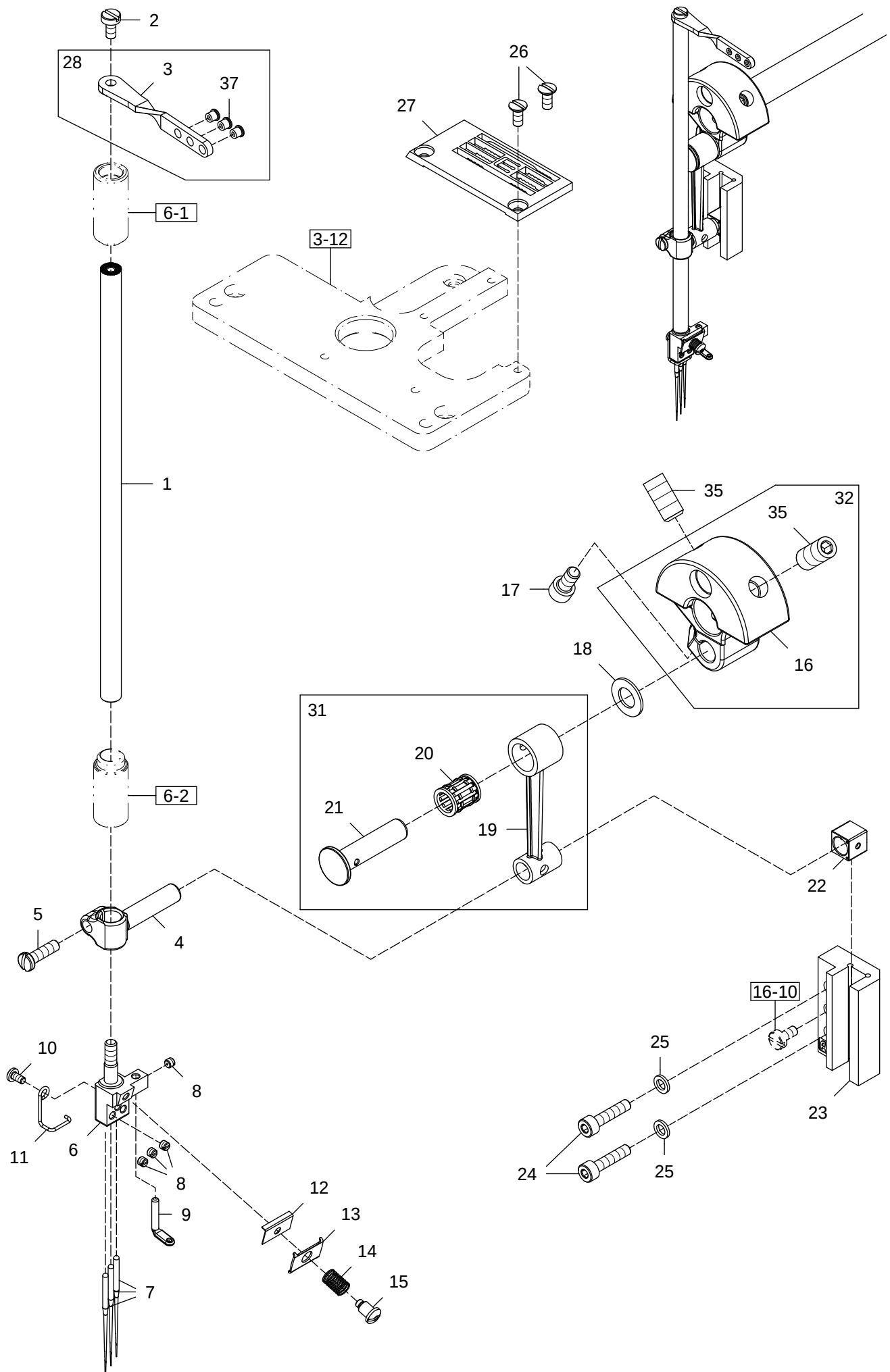


<u>MAIN SHAFT DRIVING MECHANISM</u>			<u>下主轴机构组</u>	<u>7</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
42	07870555	Bushing.....	轴套.....	1
43	07870567	Bushing C.Set.....	轴套组.....	1
44	07600744	Screw(M6-0.75×6).....	螺丝(平底).....	1
45	07600745	Directly Driving Type Mini-Servo Motor C.Set..	直驱式微型伺服马达组.....	1
46	07870573	Motor Cover.....	绿色盖子.....	1
48	07600748	Washer.....	垫片.....	4
54	07600754	Lower Crankshaft C.Set.....	下主轴组.....	1
JX1	JX060701	Bearing C.Set.....	轴承组件.....	2
JX2	JX070601	Bearing C.Set.....	轴承组件.....	1
JX3	JX060703	Motor Detector.....	马达电子板.....	1
JX4	JX060704	Phase Detector.....	相位检知板.....	1



UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM **上主轴及针线提线诸元** **8**

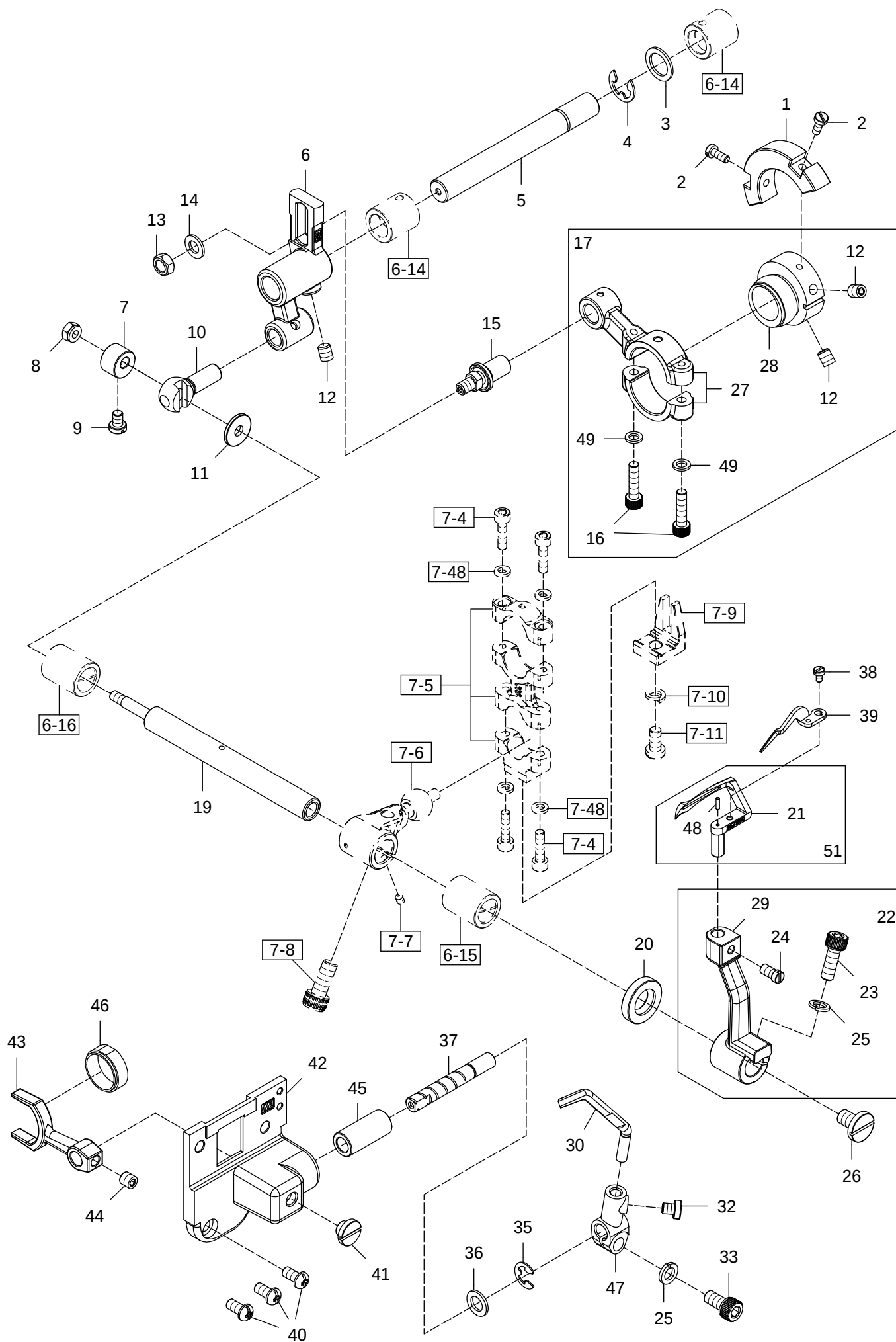
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870604	Handwheel Mark.....	手推轮商标铭牌.....	1
2	07600802	Handwheel.....	手推轮.....	1
3	07870648	Screw (M5-0.8×5).....	螺丝.....	2
4	07870647	Handwheel Adapter.....	手推轮转轴套.....	1
5	07870504	Ball Bearing.....	滚珠轴承.....	1
6	07870505	Retaining Ring.....	扣环.....	1
7	07870608	Upper Shaft Sprocket.....	上主轴链轮.....	1
8	07870543	Screw (M6-1×6).....	螺丝.....	10
9	07600809	Upper Shaft (Right).....	上主传动轴(右).....	1
10	07870507	Retaining Ring.....	扣环.....	1
11	07870611	Ball Bearing.....	滚珠轴承.....	1
12	07870612	Upper Shaft Joint.....	上主轴接头.....	1
13	07870125	Screw (M4-0.7×8).....	螺丝.....	2
14	07870511	Counterweight (Small).....	平衡配重凸轮.....	1
15	07870615	Upper Crankshaft.....	上曲轴.....	1
16	07870618	Retaining Ring.....	扣环.....	1
17	07870619	Ball Bearing.....	滚珠轴承.....	2
18	07600818	Timing Belt.....	同步传动皮带.....	1
19	07870621	Connecting Rod.....	连杆.....	1
20	07870622	Screw (M4-0.7×14).....	螺丝.....	2
21	07870623	Screw (M4-0.7×12).....	螺丝.....	2
22	07870624	Screw (1/8-44×7.5).....	螺丝.....	2
23	07870625	Guide Fork.....	叉形导片.....	1
24	07870626	Driving Lever.....	传动杆.....	1
25	07870627	Screw (M6-1×15).....	螺丝.....	1
26	07870628	Screw (M5-0.8×10).....	螺丝.....	1
27	07870629	Washer.....	垫片.....	1
28	07870630	Spacer.....	衬套.....	1
29	07870631	Driving Shaft.....	传动轴.....	1
30	07870632	Bracket.....	托架.....	1
31	07870633	Spring Washer.....	弹簧垫片.....	2
32	07870634	Screw (M5-0.8×14).....	螺丝.....	1
33	07870635A	Needle Thread Take-up.....	针线提线过线杆.....	1
34	07870636	Top Cover Thread Take-up.....	上饰线提线过线杆.....	1
35	07870637	Screw (M3.5-0.6×6).....	螺丝.....	2
36	07870650	Washer (WF01).....	垫片.....	4
37	07870665	O-Ring.....	O型橡胶环.....	2
38	07870664	O-ring	O环.....	1
39	07870503	Screw(M6-1×8).....	螺丝.....	2
44	07870658	Upper Crankshaft C.Set.....	上主轴组.....	1
45	07870668	Driving Lever C.Set.....	传动杆组.....	1
47	07870661	Bracket C.Set.....	托架组.....	1
49	07870365	Thread Eyelet	陶瓷过线孔.....	3
50	07870667	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
JX1	JX070601	Bearing C.Set.....	轴承组件.....	1



NEEDLE BAR MECHANISM**针柱机构****9**

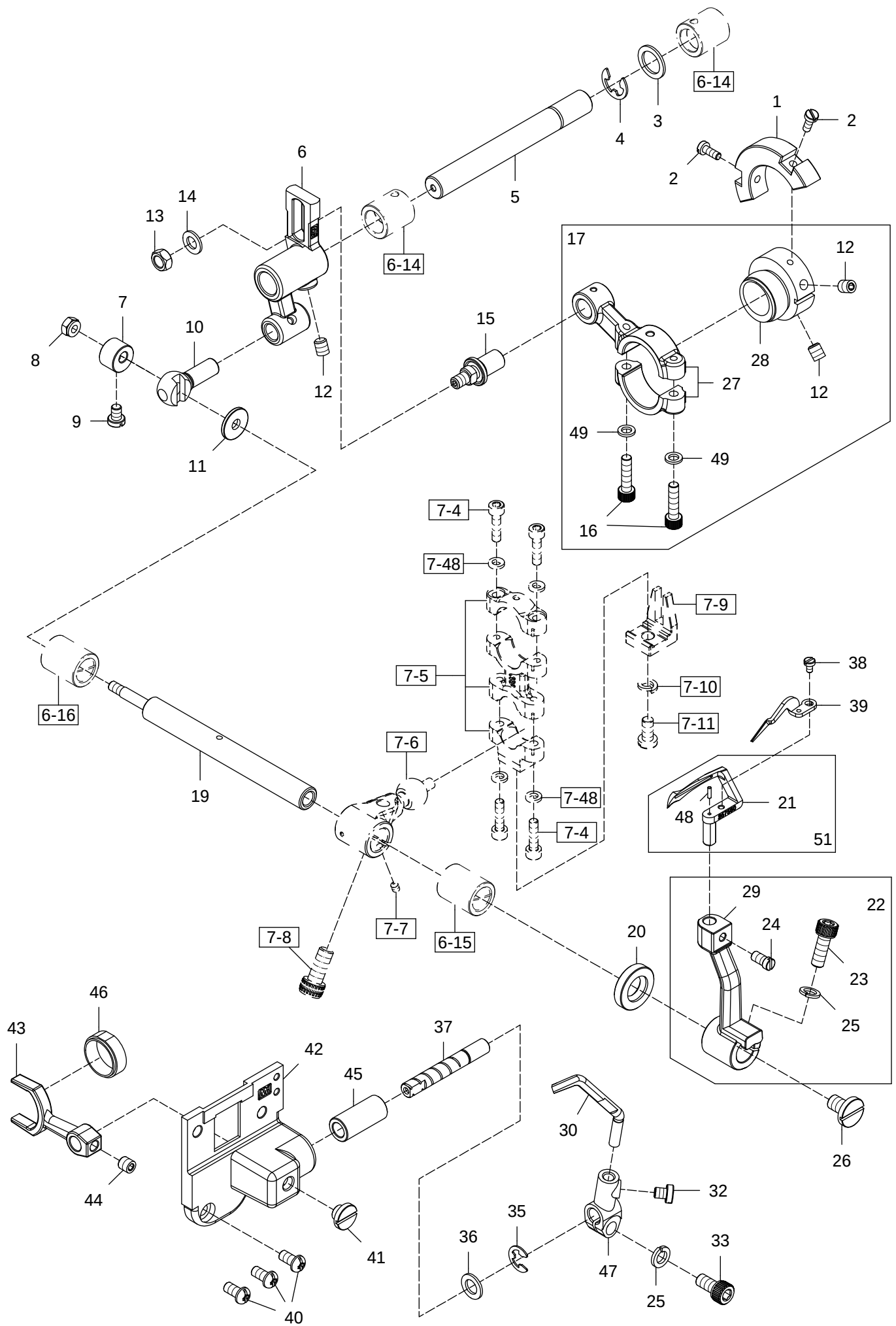
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07600901	Needle Bar.....	针柱.....	1
2	07870702	Screw (9/64-40×7.5).....	螺丝.....	1
3	07870703A	Needle Bar Thread Eyelet.....	针柱顶过线杆(三针五线用)....	1
4	07870705	Needle Bar Bracket.....	针柱托架.....	1
5	07870706	Screw (M4-0.7×10).....	螺丝.....	1
6	★	Needle Clamp.....	针镙.....	1
7	07870708	Needle (UY128 GAS).....	机针.....	3
8	07870319	Screw (1/8-44×2.6).....	锁针螺丝.....	4
9	07870710	Top Cover Thread Eyelet.....	上饰线过线片.....	1
10	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
11	07870736	Needle Thread Guiding Wire.....	针线过线铁线.....	1
12	07870737	Thread Retainer Disc Support.....	针线张力调整压板固定座(小)...	1
13	07870738	Needle Thread Retainer Dice.....	针线张力调整压板(小).....	1
14	07870739	Needle Thread Retainer Spring.....	针线张力调整弹簧.....	1
15	07870740	Screw (1/8-44×2.5).....	螺丝.....	1
16	07870714	Counterweight.....	平衡配重凸轮.....	1
17	07870628	Screw (M5-0.8×10).....	螺丝.....	1
18	07870716	Connecting Rod Ring.....	连杆套环.....	1
19	07870718	Connecting Rod.....	连杆.....	1
20	07870719	Roller Bearing.....	滚针轴承.....	1
21	07870720	Connecting Rod Pin.....	连杆插销.....	1
22	07870722	Slide Block.....	针柱定位滑块.....	1
23	07870723	Needle Bar Guide.....	针柱定位滑槽.....	1
24	07870724	Screw (M4-0.7×18).....	螺丝.....	2
25	07870650	Washer (WF01).....	垫片.....	2
26	07600926	Screw (9/64-40×9).....	螺丝.....	2
27	★	Stitch Plate.....	针板.....	1
28	07870750	Needle Bar Thread Eyelet C.Set.....	针柱顶过线杆组(三针五线用).	1
31	07870717	Connecting Rod C.Set.....	连杆组.....	1
32	07870747	Counterweight C.Set.....	平衡配重凸轮组.....	1
35	07870746	Screw (M8-1.25×16).....	螺丝.....	2
37	07870365	Thread Eyelet	陶瓷过线孔.....	3

★请参照附件一，附件二【标准规格件】

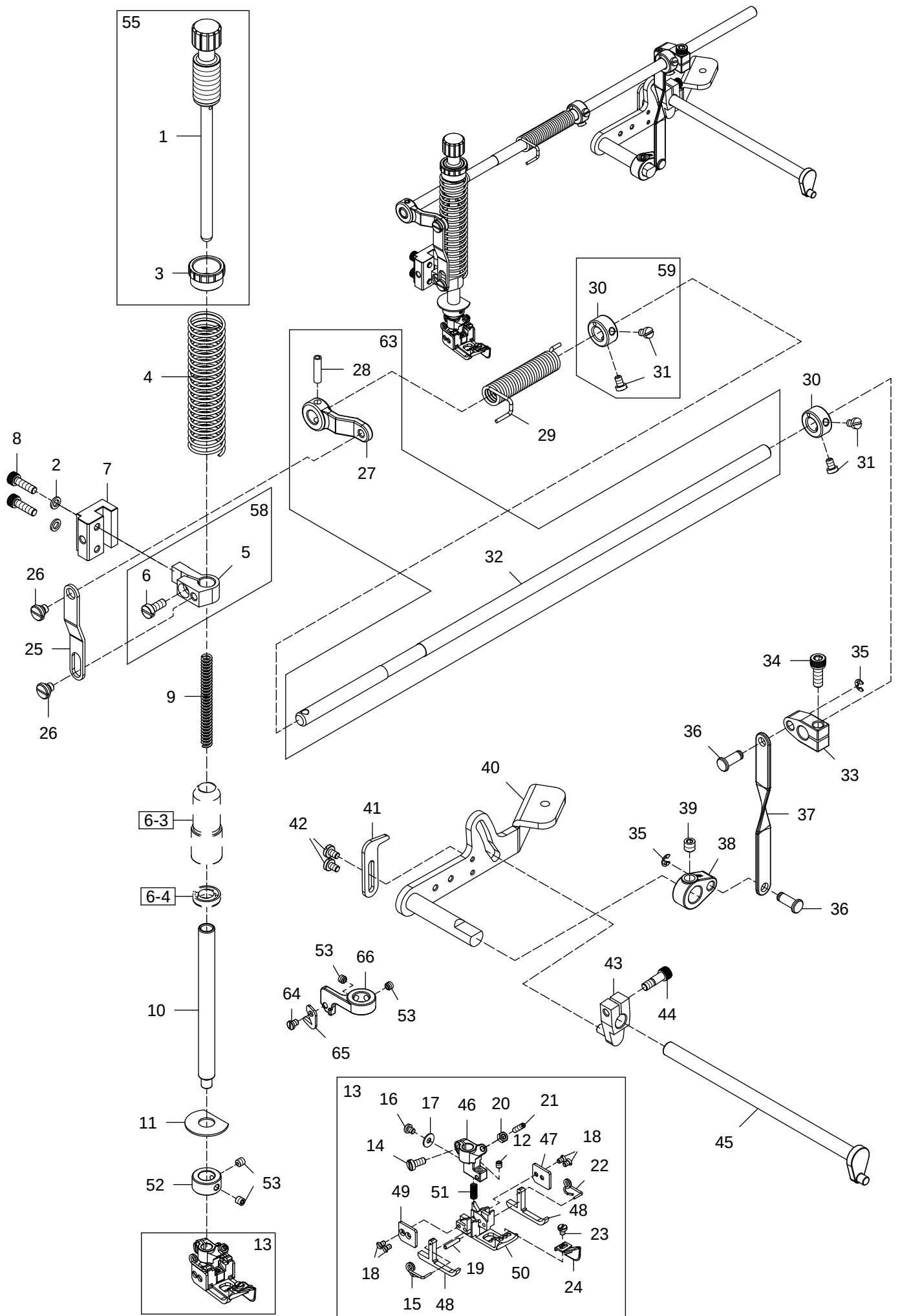


NEEDLE GUARD & LOOPER DRIVING MECHANISM**顶针片及下勾针驱动机构 **10****

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07601001	Balance Weight.....	平衡锤.....	1	
2	07601002	Screw (M3-0.5×7.8).....	螺丝.....	2	
3	07601003	Washer.....	垫片.....	1	
4	07601004	C-Retaining Ring.....	C型扣环.....	1	
5	07601005	Shaft.....	轴.....	1	
6	07601006	Crank Shaft(Upper).....	曲轴.....	1	
7	07601007	Collar	轴环.....	1	
8	07601008	Nut	螺帽.....	1	
9	07601009	Screw (M4-0.7×6).....	螺丝.....	1	
10	07601010	Presser Bar	传动销.....	1	
11	07601011	Washer.....	垫片.....	1	
12	07600231	Screw(M5-0.8×6).....	螺丝.....	3	
13	07601013	Nut	螺帽.....	1	
14	07871148	Washer.....	垫片.....	1	
15	07601015	Pin.....	插销.....	1	
16	07601016	Screw (M4-0.7×16).....	螺丝.....	2	
17	07601017	Connecting Rod C.Set.....	连杆组.....	1	
19	07601019	Shaft.....	勾针座用轴.....	1	
20	07601020	Oil Seal.....	油封.....	1	
21	07601021	Looper.....	勾针.....	1	
22	07601022	Looper Holder C.Set.....	勾针座组	1	
23	07870634	Screw(M5-0.8×14).....	螺丝.....	1	
24	07601024	Screw(M4-0.7×7).....	螺丝.....	1	
25	07870633	Spring Washer.....	弹簧垫片.....	2	
26	07601026	Screw(M6-0.75×10).....	螺丝.....	1	
27	07601027	Connecting Rod.....	连杆.....	1	
28	07601028	Eccentric.....	偏心轮.....	1	
29	07601029	Looper Holder.....	勾针座	1	
30	07601030	Needle Guard (Rear).....	后针受器.....	1	
32	07601032	Screw (M4-0.7×4.5).....	螺丝.....	1	
33	07870628	Screw (M5-0.8×10).....	螺丝.....	1	
35	07601035	C-Retaining Ring.....	C型扣环.....	1	
36	07601036	Washer.....	垫片.....	1	
37	07601037	Shaft.....	轴.....	1	
38	07601038	Screw(M2.5-0.45×3.8).....	螺丝.....	1	
39	07601039	Needle Guard (Front).....	前针受器.....	1	
40	07600310	Screw (M4-0.7×8).....	螺丝.....	3	
41	07601041	Screw (M6-0.75×3.5).....	螺丝.....	1	
42	07601042	Front Cover.....	前盖.....	1	

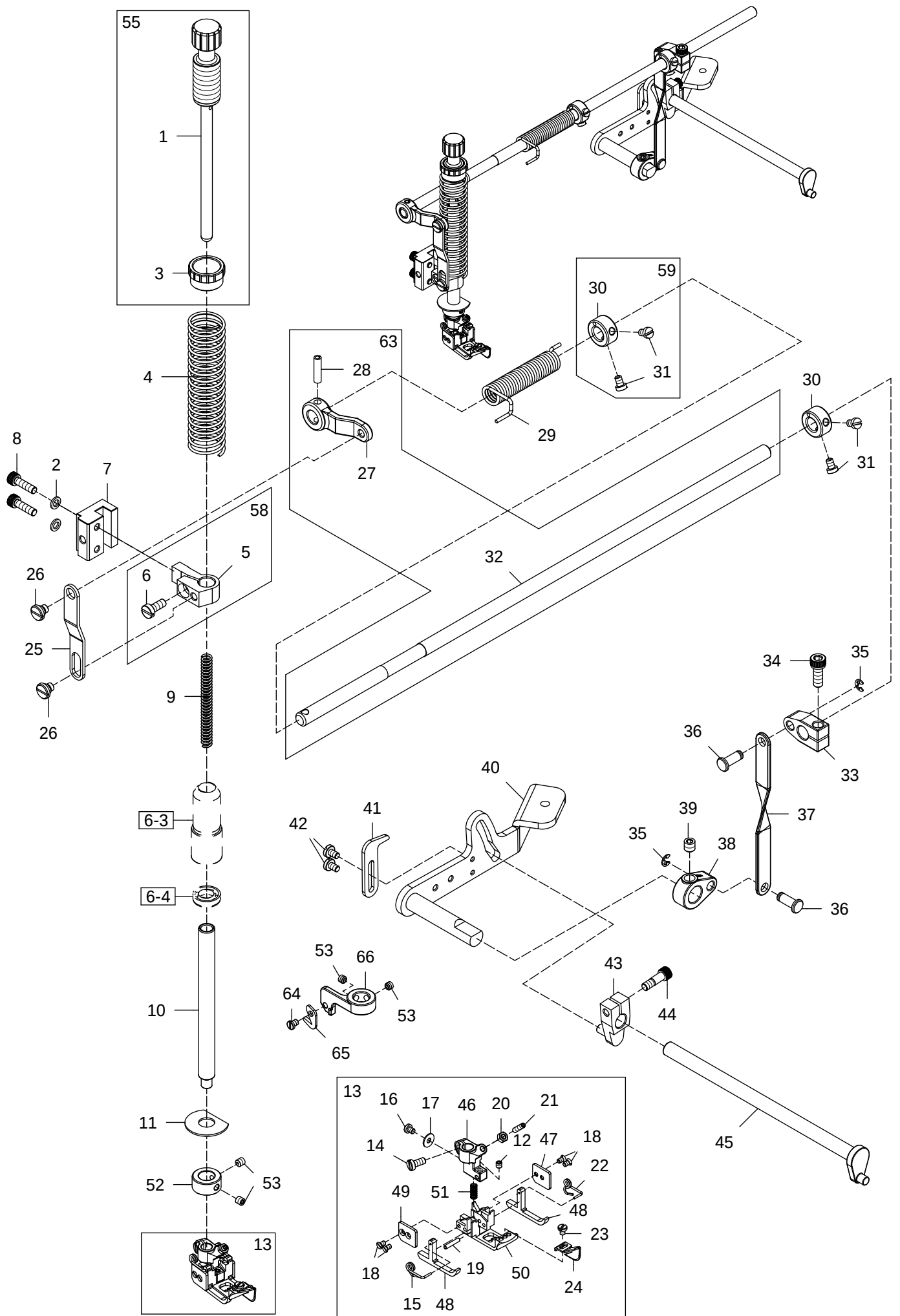


NEEDLE GUARD & LOOPER DRIVING MECHANISM			顶针片及下勾针驱动机构	10
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
43	07601043	Lever.....	拨叉.....	1
44	07870648	Screw (M5-0.8×5).....	螺丝.....	1
45	07601045	Bushing.....	套筒.....	1
46	07601046	Bushing.....	O型套筒.....	1
47	07601047	Needle Guard (Rearl) Holder.....	护针座.....	1
48	07601048	Pin.....	插销.....	1
49	07870650	Washer (WF01).....	垫片.....	2
51	07601051	Looper C.Set.....	勾针组.....	1



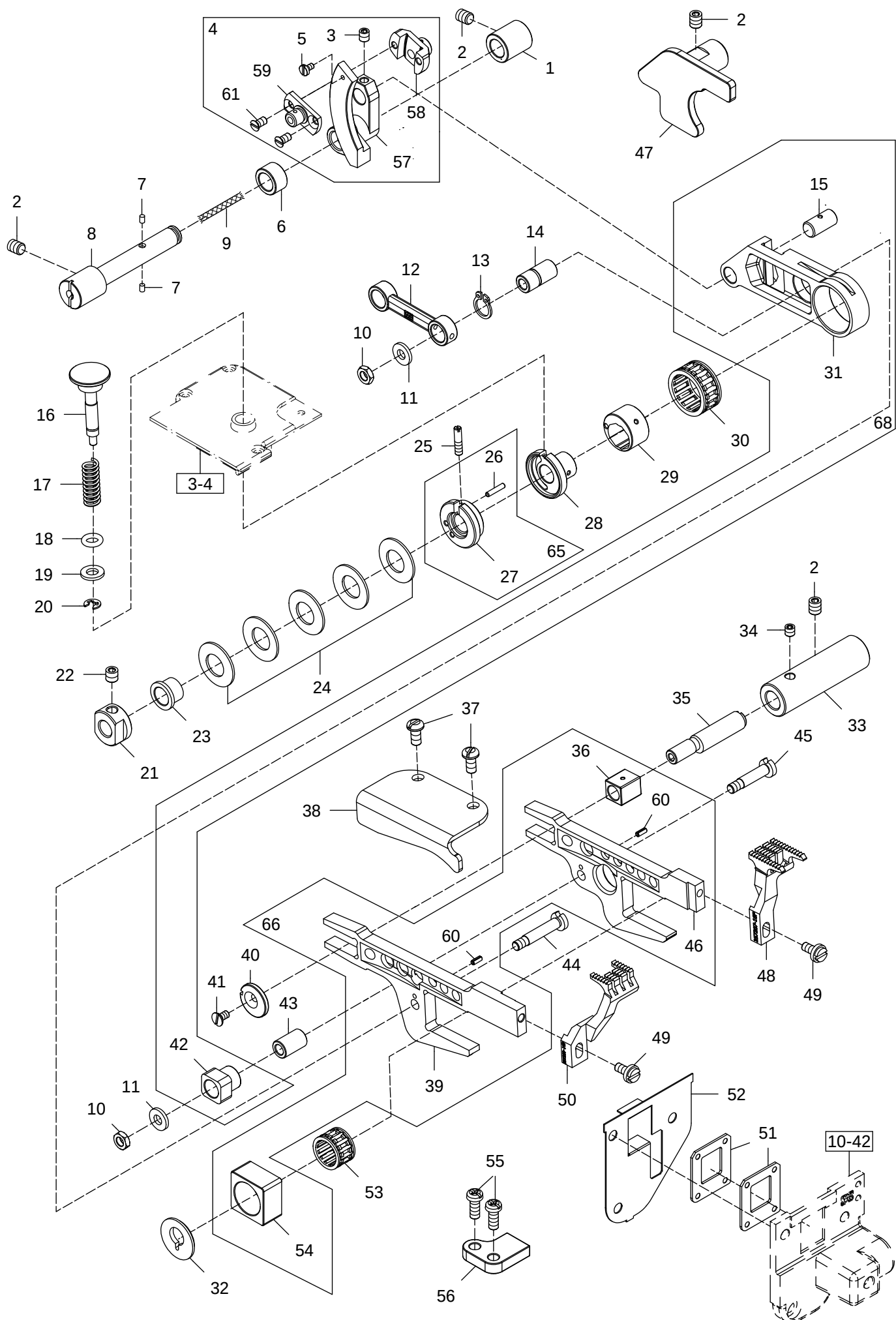
PRESSER FOOT MECHANISM**压脚机构****11**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
41	07870844	Lifter Lever Stop..... 提升拉柄止块.....	1
42	07870845	Screw (9/64-40×5.5)..... 螺丝.....	2
43	07870846	Tension Release Lever..... 拉力释放杠杆.....	1
44	07870847	Screw (11/64-40×14)..... 螺丝.....	1
45	07601145	Tension Release Shaft..... 拉力释放轴.....	1
46	07870872	Presser Head..... 压脚头.....	1
47	07870873	Fender Plate..... 挡片.....	1
48	07870875	Sideways Presser Plate..... 侧边压板.....	2
49	07870877	Fender Plate..... 挡片.....	1
50	07870878	Presser Foot Noumenon 压脚本体.....	1
51	07870856	Presser Foot Spring..... 压脚弹簧.....	1
52	07870812	Collar..... 轴环.....	1
53	07870835	Screw (M4-0.7×3)..... 螺丝.....	4
55	07870852	Presser Spring Regulator C.Set..... 压脚弹簧调节器组.....	1
58	07870853	Presser Bar Connection Braxket C.Set..... 压脚推杆连结组.....	1
63	07870867	Lifter Link Lever C.Set..... 提升连结拉杆组.....	1
64	07870821	Screw (1/8-44×4)..... 螺丝.....	1
65	07870850	Cutter..... 割线刀.....	1
66	07870851	Cutter Holder..... 割线刀座.....	1



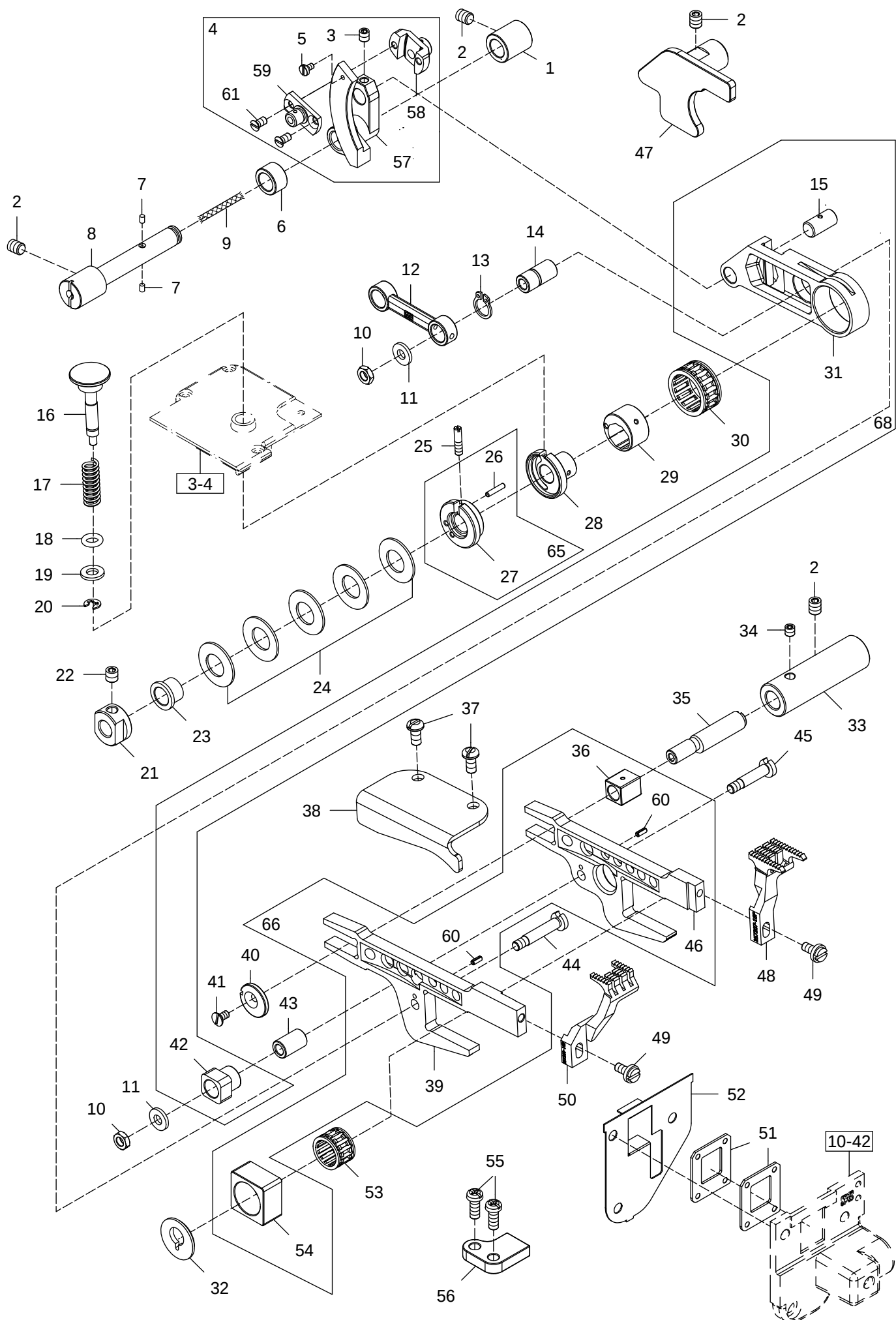
PRESSER FOOT MECHANISM**压脚机构****11**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
41	07870844	Lifter Lever Stop..... 提升拉柄止块.....	1
42	07870845	Screw (9/64-40×5.5)..... 螺丝.....	2
43	07870846	Tension Release Lever..... 拉力释放杠杆.....	1
44	07870847	Screw (11/64-40×14)..... 螺丝.....	1
45	07601145	Tension Release Shaft..... 拉力释放轴.....	1
46	07870872	Presser Head..... 压脚头.....	1
47	07870873	Fender Plate..... 挡片.....	1
48	07870875	Sideways Presser Plate..... 侧边压板.....	2
49	07870877	Fender Plate..... 挡片.....	1
50	07870878	Presser Foot Noumenon 压脚本体.....	1
51	07870856	Presser Foot Spring..... 压脚弹簧.....	1
52	07870812	Collar..... 轴环.....	1
53	07870835	Screw (M4-0.7×3)..... 螺丝.....	4
55	07870852	Presser Spring Regulator C.Set..... 压脚弹簧调节器组.....	1
58	07870853	Presser Bar Connection Braxket C.Set..... 压脚推杆连结组.....	1
63	07870867	Lifter Link Lever C.Set..... 提升连结拉杆组.....	1
64	07870821	Screw (1/8-44x4)..... 螺丝.....	1
65	07870850	Cutter..... 割线刀.....	1
66	07870851	Cutter Holder..... 割线刀座.....	1



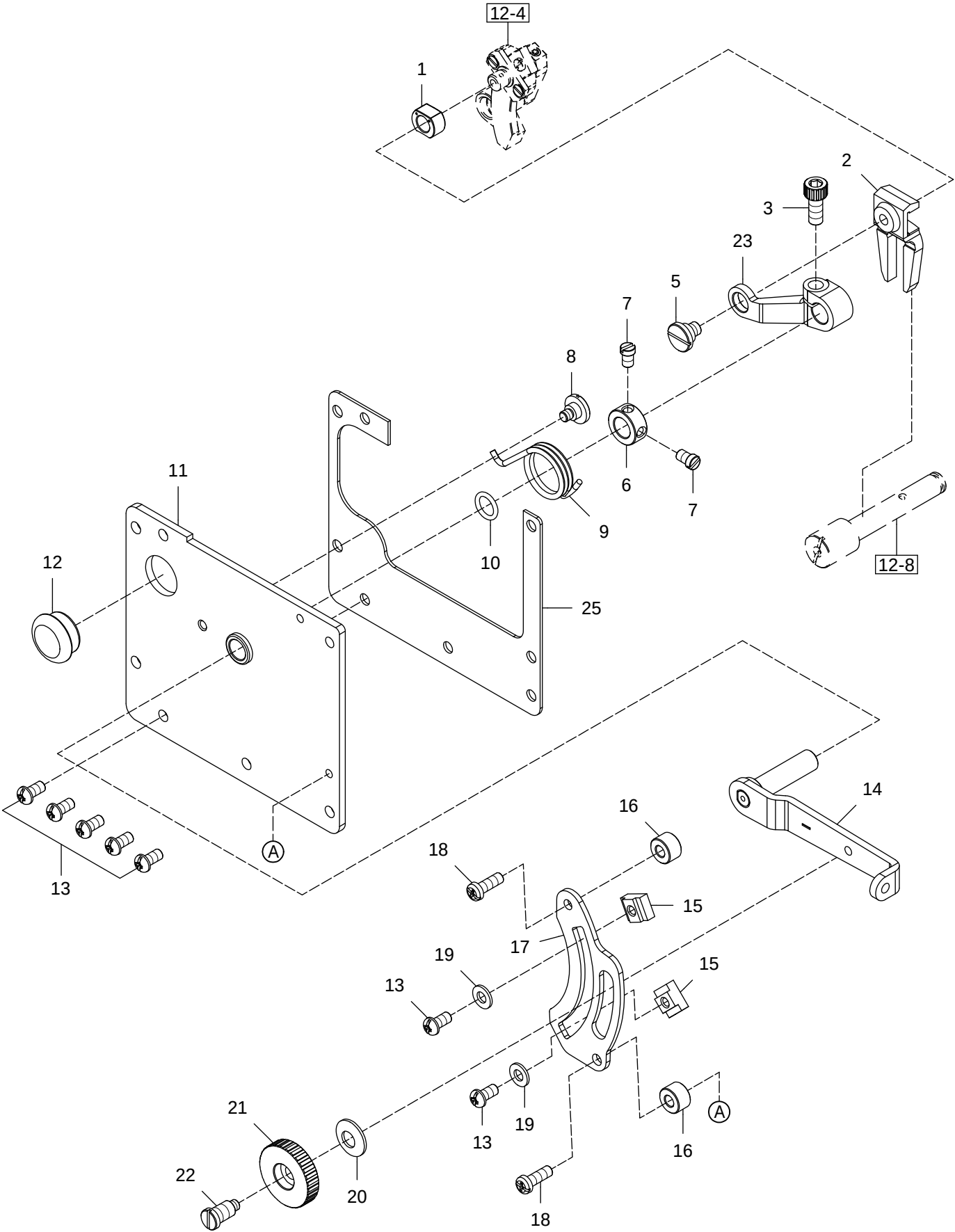
FEED DRIVING MECHANISM**送料具驱动机构****12**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07601201	Spacer.....	衬套.....	1
2	07600231	Screw(M5-0.8×6).....	螺丝.....	4
3	07601203	Screw(M4-0.7×5).....	螺丝(尖底).....	1
4	07601204	Crank C.Set.....	曲柄组.....	1
5	07601038	Screw(M2.5-0.45×3.8).....	螺丝.....	1
6	07601206	Spacer.....	隔片.....	1
7	07871259	Cotton Thread.....	棉线.....	2
8	07601208	Shaft.....	轴.....	1
9	07601209	Oil Wick.....	给油线.....	1
10	07601210	Nut.....	螺帽.....	2
11	07601211	Washer.....	垫片.....	2
12	07601212	Connecting Rod.....	连杆.....	1
13	07601213	Retaining Ring.....	扣环.....	1
14	07601214	Spacer.....	衬套.....	1
15	07601215	Pin.....	插销.....	1
16	07601216	Pin.....	插销.....	1
17	07601217	Spring	弹簧.....	1
18	07601218	O-Ring	O型油环.....	1
19	07871148	Washer.....	垫片.....	1
20	07870838	C-Retaining Ring.....	C型扣环.....	1
21	07601221	Nut.....	下主轴螺帽.....	1
22	07870648	Screw (M5-0.8×5).....	螺丝.....	1
23	07601223	Spacer.....	璜片隔离套环.....	1
24	07601224	Spring	璜片.....	5
25	07601225	Bolt.....	螺栓.....	1
26	07601226	Pin.....	插销.....	1
27	07601227	Eccentric Retainer.....	偏心定位零件.....	1
28	07601228	Regulator.....	针目调节器.....	1
29	07601229	Eccentric.....	偏心轴衬.....	1
30	07601230	Roller Bearing.....	滚针轴承.....	1
31	07601231	Link/Main Feed.....	主送布齿台连杆.....	1
32	07601232	Washer.....	垫片.....	1
33	07601233	Bushing.....	衬套.....	1
34	07870229	Screw (M4-0.7×4).....	螺丝.....	1
35	07601235	Eccentric Pin.....	偏心插销.....	1
36	07601236	Slide	滑块.....	1
37	07601237	Screw (M4-0.7×8).....	螺丝.....	2
38	07601238	Guide (Left).....	左送布齿台案内.....	1
39	07601239	Differntial Feed Bar.....	插动送布齿台.....	1
40	07601240	Washer.....	垫片.....	1



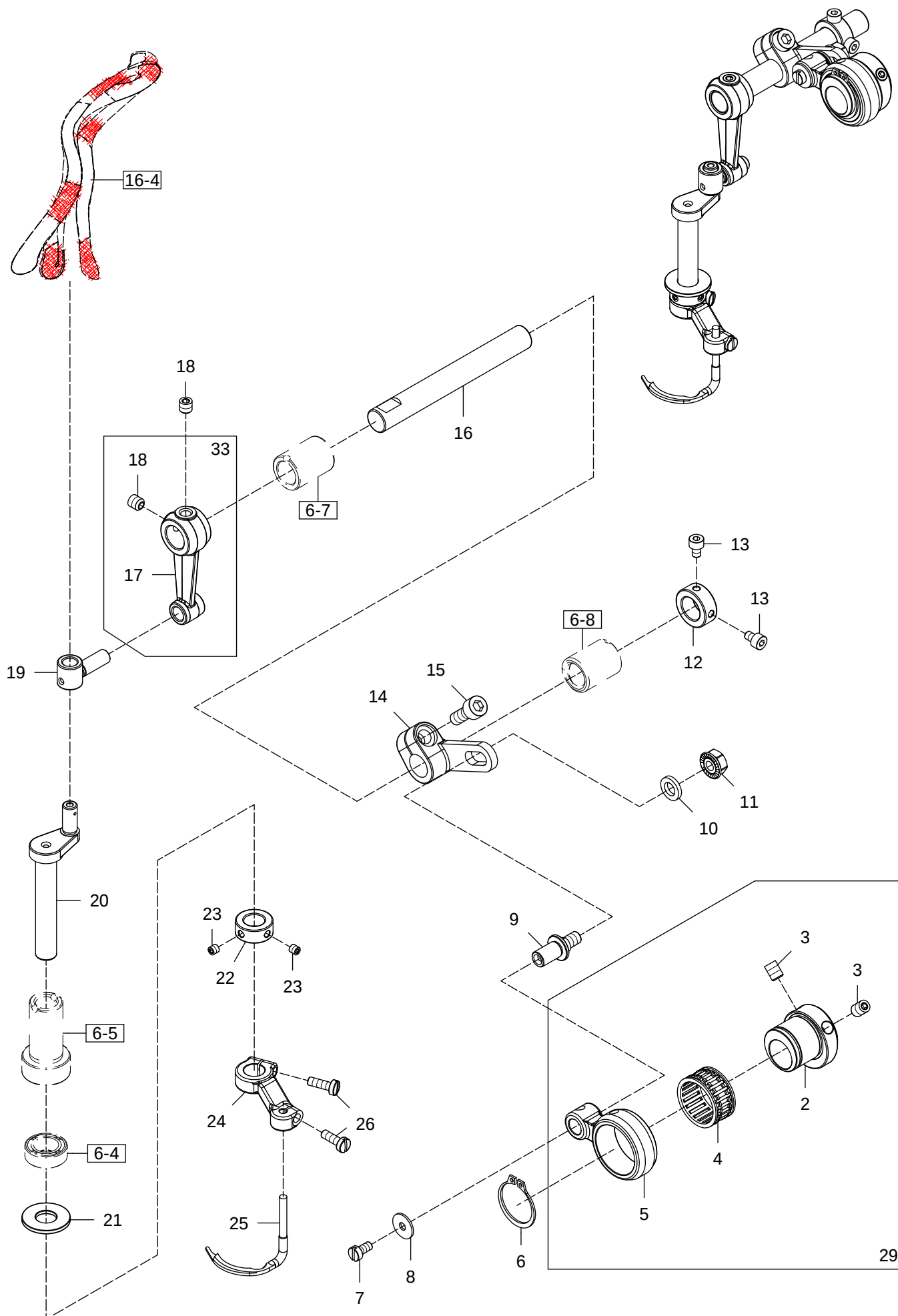
FEED DRIVING MECHANISM**送料具驱动机构****12**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	07601241	Screw (M3-0.5×6).....	螺丝.....	1
42	07601242	Slide	滑块.....	1
43	07601243	Bushing.....	衬套.....	1
44	07601244	Screw (M4-0.7×6).....	段付螺丝.....	1
45	07601245	Screw (M4-0.7×6).....	段付螺丝.....	1
46	07601246	Main Feed Bar.....	主送布齿台.....	1
47	07601247	Guide (Right).....	右送布齿台案内.....	1
48	07601248	Main Feed Dog.....	主送布齿.....	1
49	07601249	Screw(9/64-40×7.5).....	螺丝.....	2
50	07601250	Differential Feed Dog.....	插动送布齿.....	1
51	07601251	Oil Shield	送布齿台刮油片.....	2
52	07601252	Cover	送布齿台防油盖.....	1
53	07601253	Roller Bearing.....	滚针轴承.....	1
54	07601254	Slide	滑块.....	1
55	07600233	Screw (M4-0.7×10).....	螺丝.....	2
56	07601256	Guide (Lower)	下送布齿台案内.....	1
57	07601257	Crank.....	曲柄.....	1
58	07601258	Crank.....	曲柄.....	1
59	07601259	Crank.....	曲柄.....	1
60	07601260	Roll Pin	辊子销	2
61	07601261	Screw (1/8-44×5.5).....	螺丝.....	2
65	07601265	Eccentric Retainer C.Set.....	偏心定位零件组.....	1
66	07601266	Feed Bar C.Set.....	送布齿组.....	1
68	07601268	Link/Main Feed C.Set.....	主送布齿台连杆组.....	1



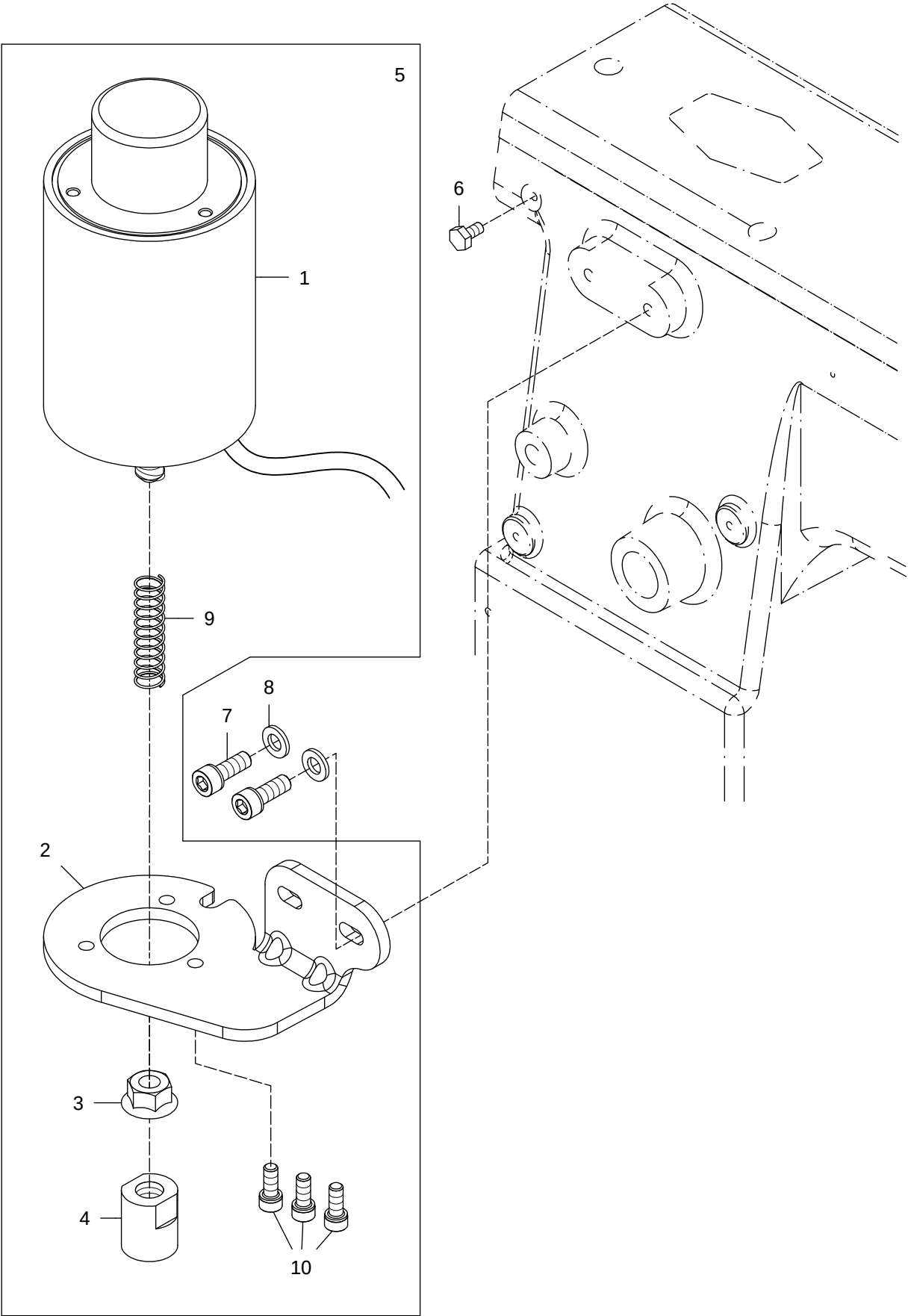
FEED DRIVING CONTROL MECHANISM**送料具驱动控制机构****13**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07601301	Slide	滑块.....	1	
2	07601302	Guide/Block.....	滑块案内	1	
3	07601303	Screw (M5-0.8×12).....	螺丝.....	1	
5	07601305	Screw (M5-0.8×3.9).....	段付螺丝.....	1	
6	07601306	Collar.....	轴环.....	1	
7	07601307	Screw (M4-0.7×6).....	螺丝.....	2	
8	07601308	Screw (M4-0.7×3.5).....	段付螺丝.....	1	
9	07601309	Spring	弹簧.....	1	
10	07601310	O-Ring	O型油环.....	1	
11	07601311	Bracket.....	插动调节用侧板.....	1	
12	07601312	Oil Seal Cap.....	孔塞.....	1	
13	07600310	Screw (M4-0.7×8).....	螺丝.....	7	
14	07601314	Lever	插动调节提把.....	1	
15	07601315	Stopper.....	定位环.....	2	
16	07601316	Spacer.....	隔环.....	2	
17	07601317	Graduations.....	刻度板.....	1	
18	07600308	Screw (M4-0.7×12).....	螺丝.....	2	
19	07870323	Washer (WF04).....	垫片.....	2	
20	07601320	Conical Spring Washer	锥形弹簧垫圈.....	1	
21	07601321	Thumb Nut.....	调节转轮.....	1	
22	07601322	Screw (M6-0.75×9.1,M4-0.5×3.2).....	段付螺丝.....	1	
23	07601323	Lever.....	摇臂.....	1	
25	07601325	Gasket	防油衬垫.....	1	



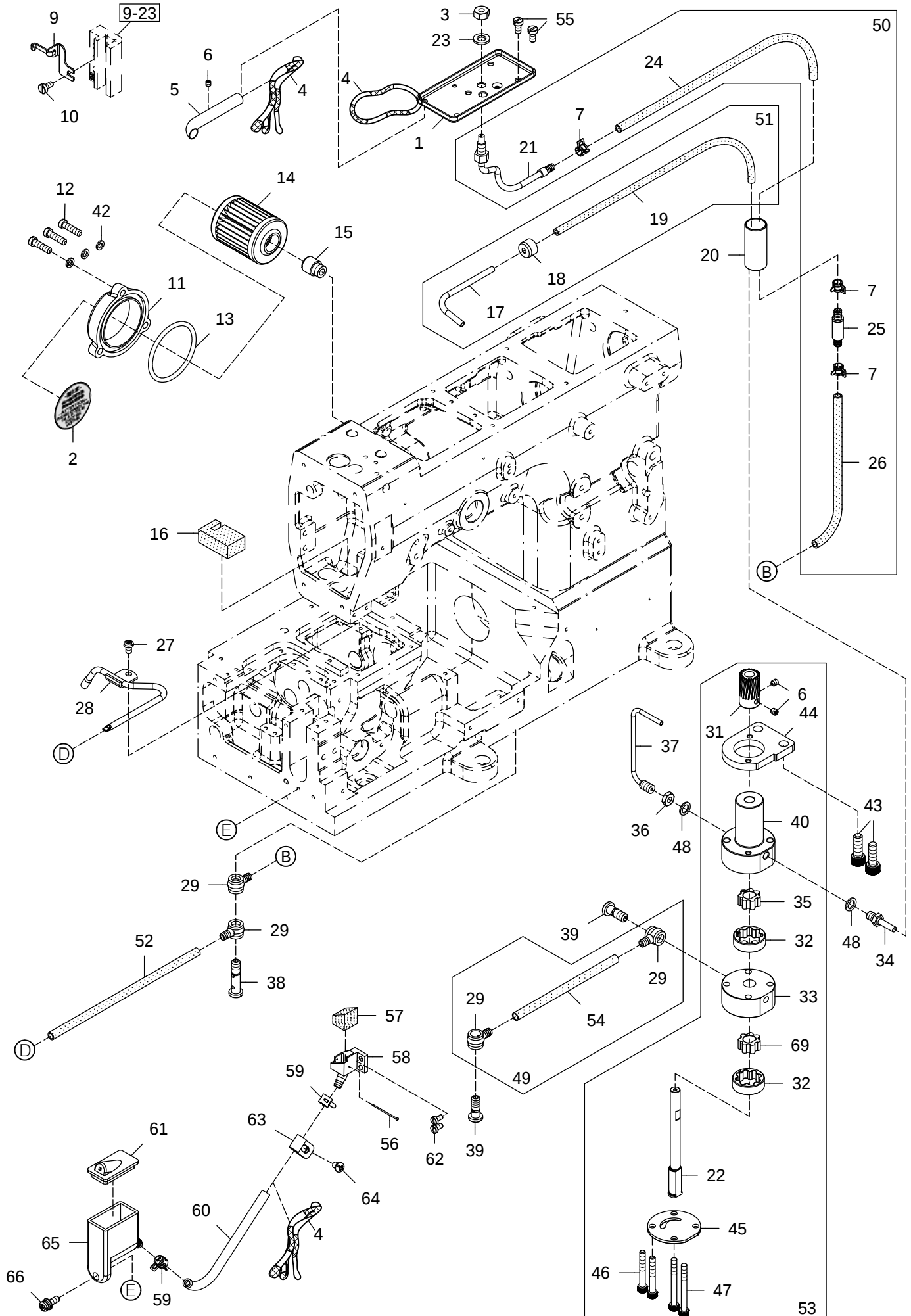
SPREADER MECHANISM**上饰线驱动机构****14**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
2	07870902	Eccentric.....	偏心轮.....	1	
3	07870503	Screw (M6-1×8).....	螺丝.....	2	
4	07870904	Roller Bearing.....	滚针轴承.....	1	
5	07870905	Connecting Rod.....	连杆.....	1	
6	07870906	Retaining Ring.....	扣环.....	1	
7	07870125	Screw (M4-0.7×8).....	螺丝.....	1	
8	07870908	Washer.....	垫片.....	1	
9	07870909	Adjusting Lever Pin.....	拉柄可调式插销.....	1	
10	07870547	Washer(WF06).....	垫片.....	1	
11	07870911	Nut (M6-1.0).....	螺帽.....	1	
12	07870912	Collar (12×20×8mm).....	轴环.....	1	
13	07870913	Screw (M4-0.7×6).....	螺丝.....	2	
14	07870914	Adjusting Lever.....	可调式拉柄.....	1	
15	07870915	Screw (M6-1×16).....	螺丝.....	1	
16	07870916	Driving Shaft.....	主动轴.....	1	
17	07870917	Rocking Arm.....	摇臂.....	1	
18	07870543	Screw (M6-1×6).....	螺丝.....	2	
19	07870919	Rocking Pin.....	支点销.....	1	
20	07870920	Spreader Bar.....	延展臂.....	1	
21	07870921	Bushing Ring.....	衬环.....	1	
22	07870922	Collar (10×18×7mm).....	轴环.....	1	
23	07870229	Screw (M4-0.7×4).....	螺丝.....	2	
24	07870924	Spreader Holder.....	上勾固定座.....	1	
25	07870925	Spreader	上勾.....	1	
26	07870102	Screw (M4-0.7×12).....	螺丝.....	2	
29	07870929	Eccentric Connecting Rod Bearing C.Set.....	偏心轮连杆轴承组.....	1	
33	07870933	Rocking Arm C.Set	摇臂组.....	1	



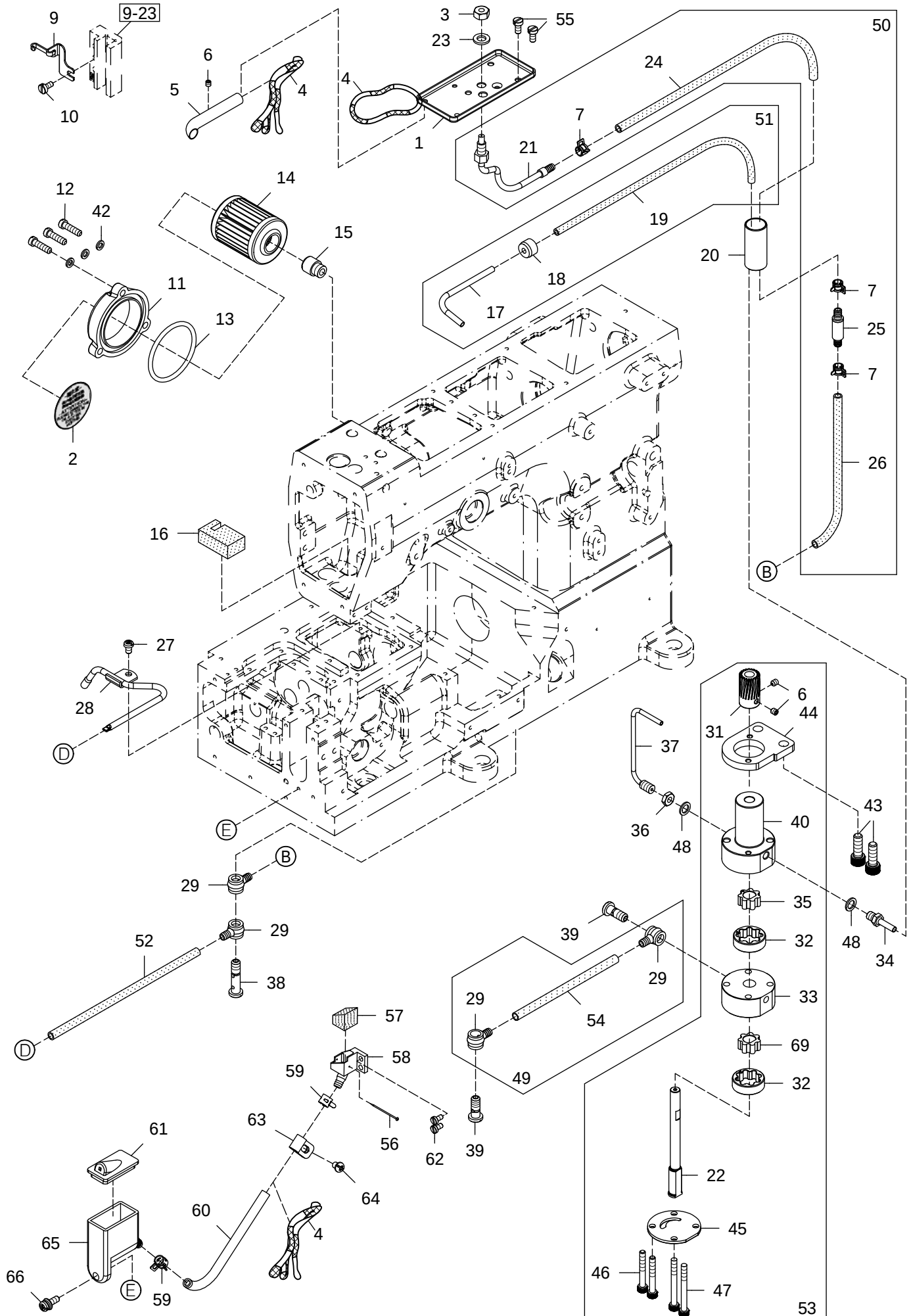
ELECTRICAL TYPE DIRECT DRIVING PRESSER FOOT LIFTER 电磁式直接驱动抬押脚组 15

Ref.	Parts	Amt.
<u>No.</u>	<u>No.</u> <u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07871901 Presser Foot Lfter Solenoid.....	抬压脚电磁铁..... 1
2	07871902 Solenoid Bracket.....	电磁铁吊架..... 1
3	07871903 Nut.....	螺帽..... 1
4	07871904 Plastic Pushing Block.....	塑料推块..... 1
5	07871909 Presser Foot Lfter C.Set.....	电磁直接式抬压脚组..... 1
6	07870245 Screw (M4-0.7×8).....	螺丝..... 1
7	07870915 Screw (M6-1×16)(白金).....	螺丝..... 2
8	07870547 Washer(WF06).....	垫片..... 2
9	07871910 Spring.....	定位缓冲压簧..... 1
10	07871914 Screw (M5-0.8×12).....	螺丝..... 3



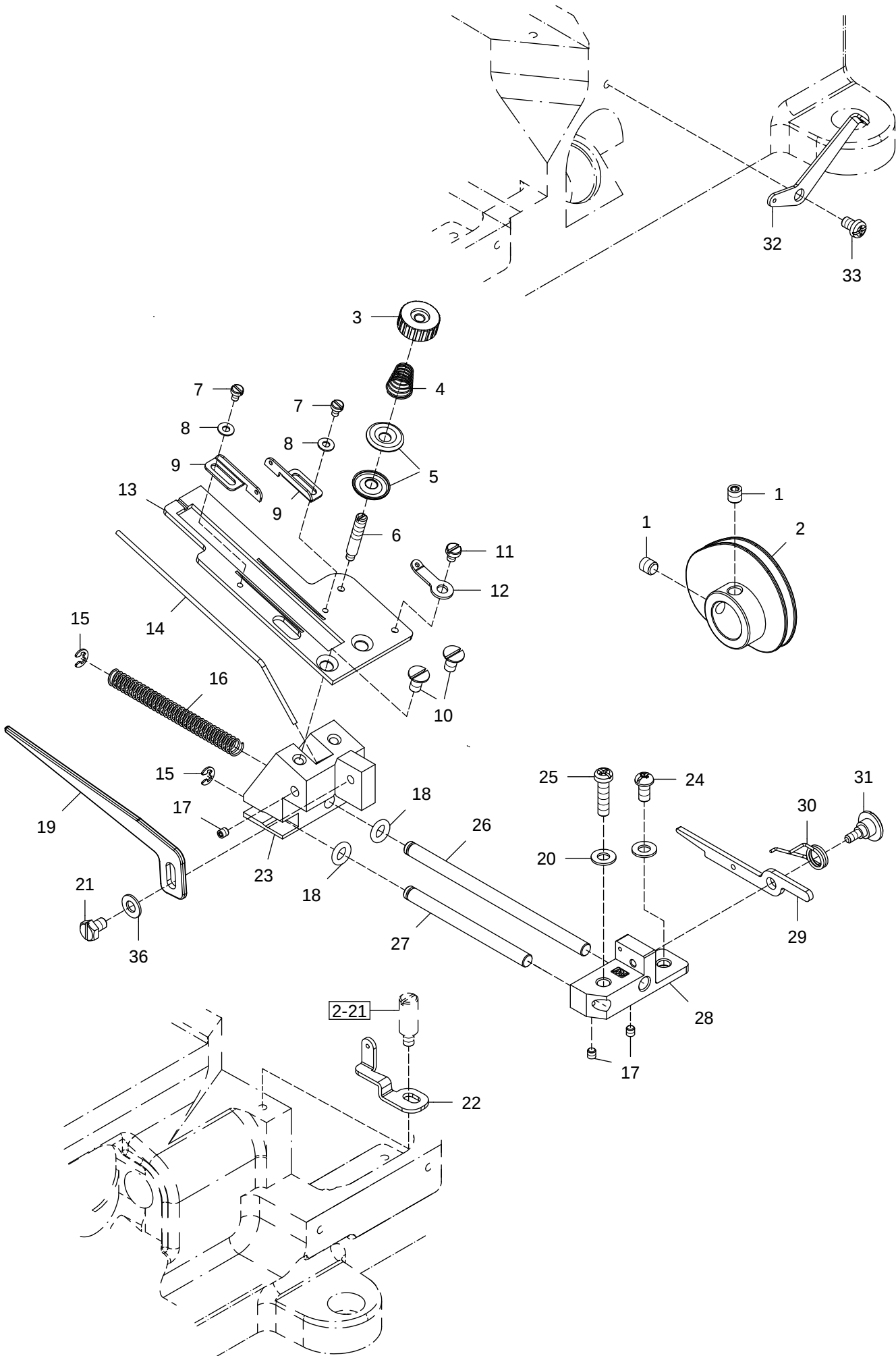
LUBRICATING MECHANISM**润滑机构****16**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871301	Oil Receiver.....	润滑油接收盘.....	1
2	07871357	Warning Sticker.....	贴纸.....	1
3	07871303	Nut.....	螺帽.....	1
4	07871304	Oil Wick.....	油芯.....	3
5	07871305	Needle Bar Connecting Rod Oil Pip.....	针棒连杆轴承给油管.....	1
6	07870229	Screw (M4-0.7×4).....	螺丝.....	3
7	07871379	Tube Clamp.....	管束.....	3
9	07871309	Oil Wick Holder.....	油芯固定座.....	1
10	07870702	Screw (9/64-40×7.5).....	螺丝.....	1
11	07871311	Oil Filter Cap.....	滤油器盖.....	1
12	07871312	Screw (11/64-40×16).....	螺丝.....	3
13	07871313	O-ring (P42).....	O环.....	1
14	07871314	Oil Filter	滤油器.....	1
15	07871315	Oil Filter Connector (3/8-28×6).....	滤油器连接管.....	1
16	07871316	Felt.....	吸油棉.....	1
17	07871317	Suction Pipe.....	回油管.....	1
18	07871318	Suction Pipe Bushing.....	回油管衬套.....	1
19	07871319	Oil Tube (3×5×440mm).....	油管.....	1
20	07871320	Draining Pipe.....	油路套管.....	1
21	07871321	Oil Sight Top Nozzle.....	外视油量上喷嘴.....	1
22	07601622	Oil Pump Shaft.....	油泵主轴.....	1
23	07870547	Washer(WF06).....	垫片.....	1
24	07871324	Oil Tube (4×6×30mm).....	油管 (4×6×30mm).....	1
25	07871325	Non-Return Valve Unit.....	止回阀.....	1
26	07601626	Oil Tube (4×6×360mm).....	油管 (4×6×360mm).....	1
27	07600222	Screw (M4-0.7×6).....	螺丝.....	1
28	07601628	Oil Sight Top Nozzle.....	喷油管.....	1
29	07871329	Oil Tube Joint, One Way.....	油管接头(单向).....	4
31	07601631	Gear.....	齿轮.....	1
32	07601632	Oil Pump Fame Pinion.....	油泵本体内转子.....	2
33	07601633	Oil Pump Fame(Lower).....	油泵本体(底座).....	1
34	07871344	Pipe Joint.....	油管接头.....	1
35	07601635	Oil Pump Fame Pinion.....	油泵本体内转子.....	1
36	07871345	Nut.....	螺帽.....	1
37	07601637	Vinyl Pipe.....	弯管.....	1
38	07871338	Fitting Stud (Long)(1/4-40×27).....	放油螺丝 (长).....	1
39	07871336	Fitting Stud (Short)(1/4-40×16).....	放油螺丝 (短).....	2
40	07601640	Oil Pump Fame(Middle).....	油泵本体(中座).....	1



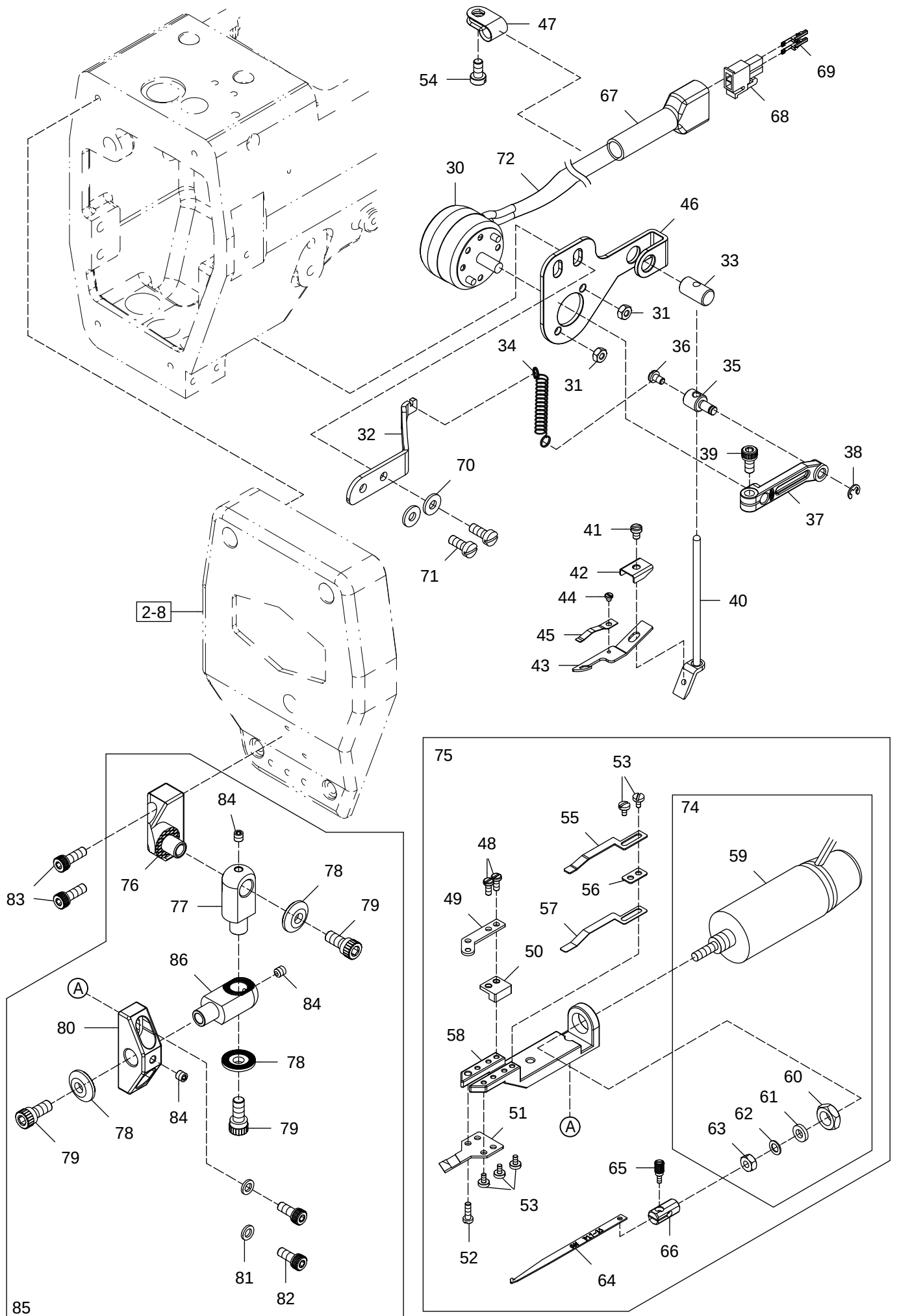
LUBRICATING MECHANISM**润滑机构****16**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
42	07871355	Washer (WF02).....	垫片.....	3
43	07870915	Screw (M6-1×16).....	螺丝.....	2
44	07601644	Oil Pump Fame(Upper).....	油泵本体(上座).....	1
45	07601645	Lower Cover.....	下座盖.....	1
46	07601646	Screw(M4-0.7×30).....	螺丝.....	2
47	07601647	Screw(M4-0.7×39).....	螺丝.....	2
48	07871337	Washer.....	垫片.....	2
49	07601649	Forced Fuel Feeding C.Set.....	强制给油组件.....	1
50	07601650	Oil Sight Top Nozzle C.Set.....	上喷油管组.....	1
51	07871359	Suction Pipe C.Set.....	回油管组.....	1
52	07601652	Oil Tube (4×6×240mm).....	油管 (4×6×240mm).....	1
53	07601653	Oil Pump Body.....	油泵本体组.....	1
54	07601654	Pipe.....	油管.....	1
55	07870125	Screw (M4-0.7×8).....	螺丝.....	2
56	07601656	Pin.....	插销.....	1
57	07601657	Felt.....	羊毛毡.....	1
58	07601658	Needle Cooler	针冷却器.....	1
59	07871379	Clamp.....	管束.....	2
60	07601660	Oil Tube (4×6×100mm).....	油管 (4×6×100mm).....	1
61	07601661	Cap.....	下蓄油槽盖.....	1
62	07601662	Screw (M3-0.5×6).....	螺丝.....	2
63	07601663	Bracket.....	油蕊固定座.....	1
64	07600116	Screw (M4-0.7×5).....	螺丝.....	1
65	07601665	Silicone Oil Reservoir (Upper)	下蓄油槽.....	1
66	07601666	Screw (M4-0.7×12).....	螺丝.....	1
69	07601669	Oil Pump Fame Pinion.....	油泵本体内转子.....	1



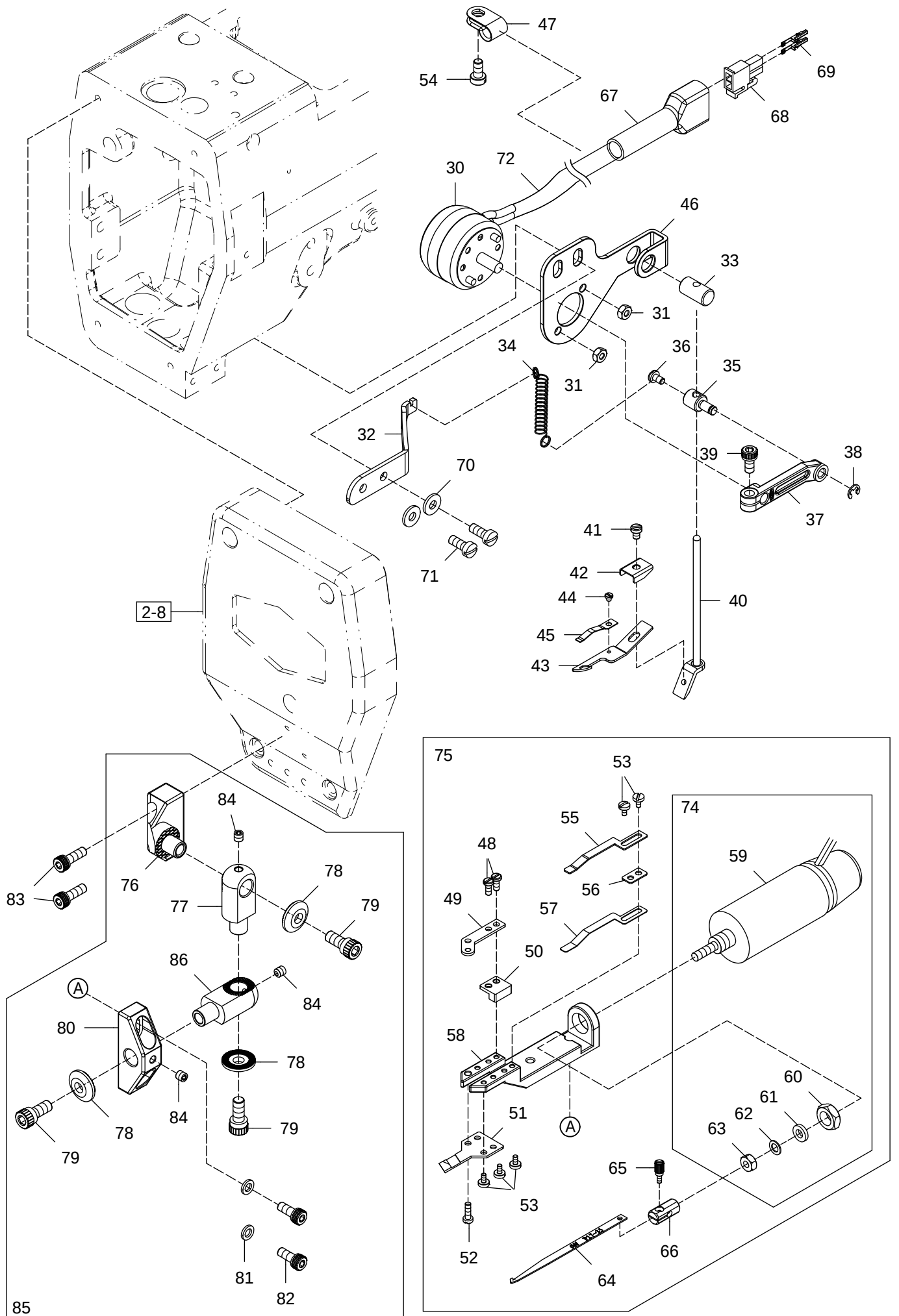
NEEDLE THREAD TAKE-UP MECHANISM**针线提线诸元****17**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07870648	Screw (M5-0.8×5).....	2
2	07601702	Thread Take-UP.....	1
3	07601703	Nut.....	1
4	07601704	Spring	1
5	07870350	Thread Retainer.....	2
6	07601706	Screw (M4-0.7×15,M3-0.5×3.5).....	1
7	07601038	Screw(M2.5-0.45×3.8).....	2
8	07601708	Washer.....	2
9	07601709	Thread Guide.....	2
10	07600309	Screw (M4-0.7×8).....	2
11	07601711	Screw (M3-0.5×4).....	1
12	07601712	Thread Guide.....	1
13	07601713	Bracket.....	1
14	07601714	Thread Support.....	1
15	07870838	C-Retaining Ring.....	2
16	07601716	Spring	1
17	07873038	Screw (M3-0.5×3).....	3
18	07601718	O-Ring	2
19	07601719	Thread Guide.....	1
20	07870323	Washer (WF04).....	2
21	07601721	Screw (M4-0.7×6).....	1
22	07601722	Thread Guide.....	1
23	07601723	Bracket.....	1
24	07600310	Screw (M4-0.7×8).....	1
25	07600223	Screw(M4-0.7×16).....	1
26	07601726	Shaft.....	1
27	07601727	Shaft.....	1
28	07601728	Bracket.....	1
29	07601729	Stopper	1
30	07601730	Spring	1
31	07601731	Screw	1
32	07601732	Thread Guide.....	1
33	07600222	Screw (M4-0.7×6).....	1
36	07601211	Washer.....	1



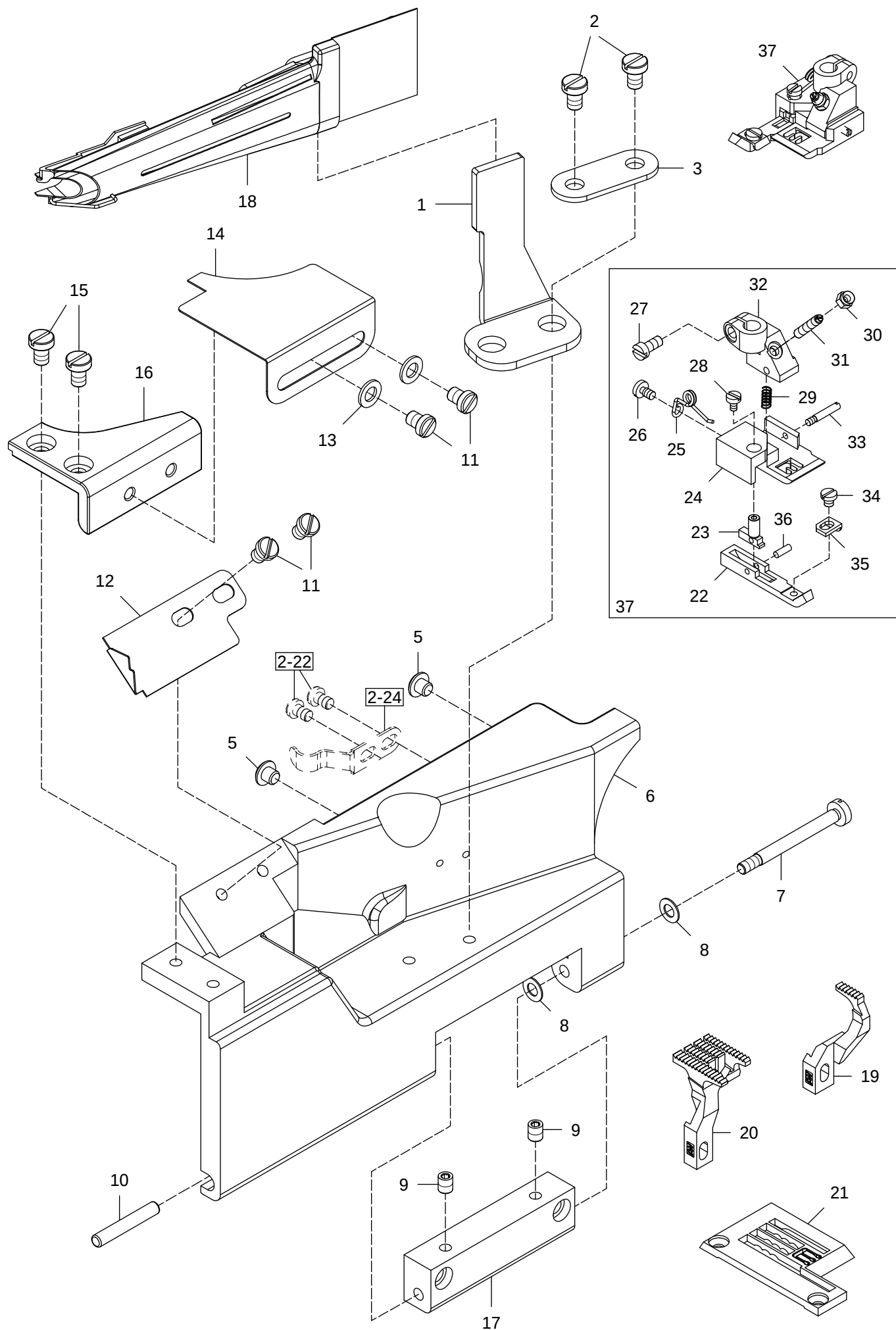
ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM 电磁式上拨线及切线机构 18

Ref.	Parts		Amt.	
No.	No.	Description	品 名	Req.
30	07871701	Wiper Solenoid.....	拨线电磁阀.....	1
31	07871702	Nut.....	螺帽.....	2
32	07871703	Buffer Spring Bracket.....	缓冲弹簧吊架.....	1
33	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
34	07871705	Buffer Spring.....	缓冲弹簧.....	1
35	07871706	Solenoid Lever Pin.....	电磁阀摇臂插销.....	1
36	07871707	Screw (M3-0.5×5).....	螺丝.....	1
37	07871708	Solenoid Lever.....	电磁阀摇臂.....	1
38	07871709	Retaining Ring.....	扣环.....	1
39	07870256	Screw (M4-0.7×8).....	螺丝(内六角).....	1
40	07871711	Wiper Bar.....	拨线摇臂.....	1
41	07871712	Screw (M3-0.5×4).....	螺丝.....	1
42	07871713	Wiper Holder.....	拨线钩固定座.....	1
43	07871714	Wiper.....	拨线钩.....	1
44	07871715	Screw (M2-0.4×1.7).....	螺丝.....	1
45	07871716	Clamp Spring.....	夹线弹簧片.....	1
46	07871717	Solenoid Bracket.....	拨线电磁阀托架.....	1
47	07871354	Cable Clamp (UC-0.5).....	配线固定钮.....	1
48	07871719	Screw (3/32-56×6).....	螺丝.....	2
49	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
50	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
51	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
52	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
53	07871724	Screw (3/32-56×4).....	螺丝.....	5
54	07870125	Screw (M4-0.7×8).....	螺丝(一字头).....	1
55	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
56	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
57	07871728	Thread Clamp.....	夹线片.....	1
58	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
59	07871730	Solenoid.....	电磁铁.....	1
60	07871731	Nut.....	螺帽.....	1
61	07871732	Washer.....	垫片.....	1
62	07871733	Spring Washer.....	弹簧垫片.....	1
63	07871734	Nut.....	螺帽.....	1
64	07871735	Movable Trimming Knife.....	上活动刀片.....	1
65	07871736	Screw (M2-0.4×4).....	螺丝.....	1
66	07871737	Movable Knife Holder.....	上切刀台.....	1
67	07871744	Wiper Terminal Rubber Cover.....	拨线端子护套.....	1
68	07871745	Joint.....	端子座.....	1
69	07871748	Pin.....	端子.....	2



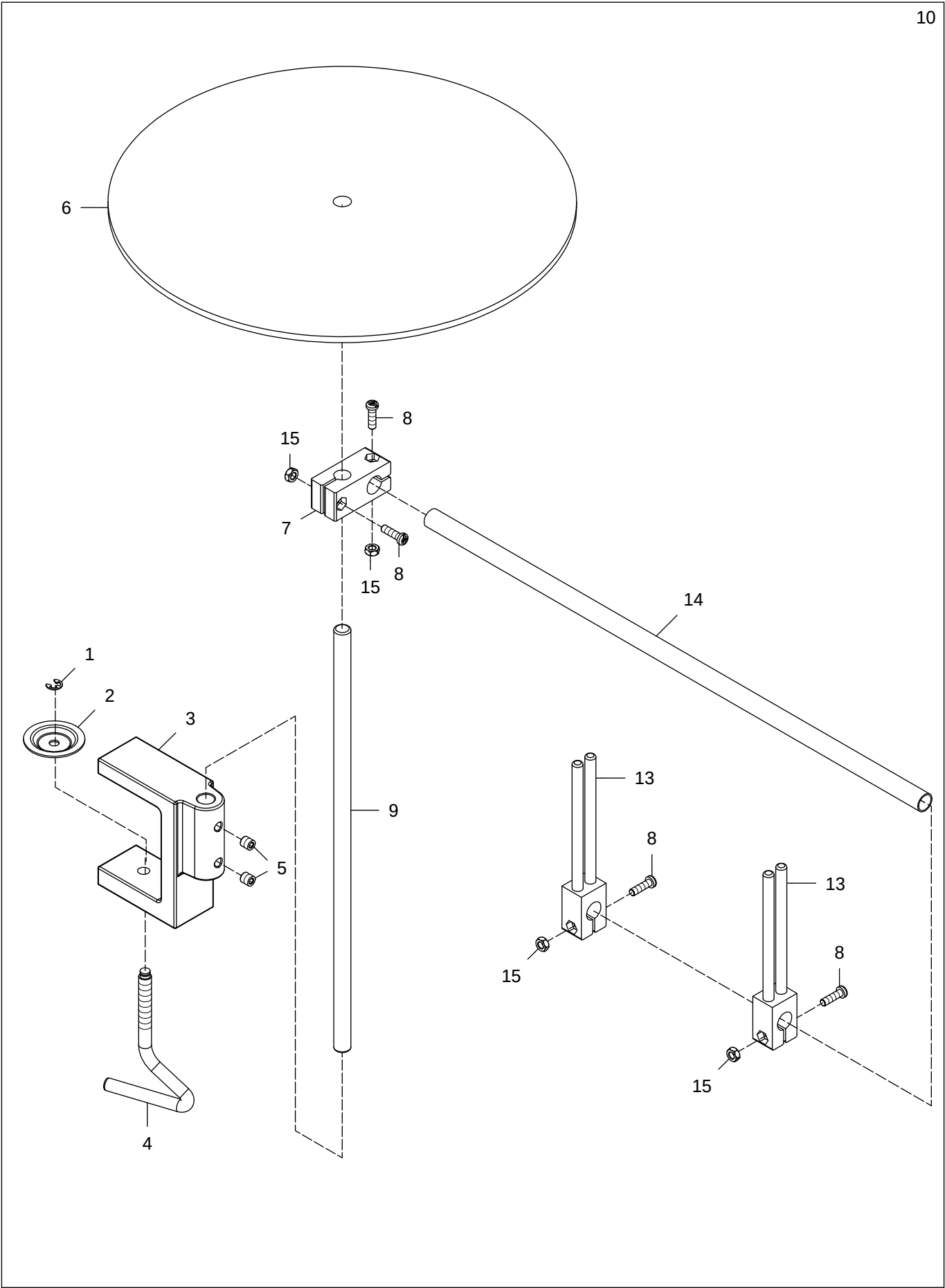
ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM 电磁式上拨线及切线机构 18

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
70	07870323	Washer (WF04).....	垫片..... 2
71	07870102	Screw (M4-0.7×12)	螺丝..... 2
72	07871749	Tube (Black).....	塑料管 (黑)..... 1
74	07871725	Knife Guide Solenoid C.Set.....	上切刀电磁阀组..... 1
75	07871738	Electrical Type Top Trimmer C.Set.....	电磁式上切线组..... 1
76	07872301	Top Trimmer Fixed Block.....	上切刀固定座..... 1
77	07601877	Universal Joint.....	万向接头..... 1
78	07872303	Position Washer.....	定位垫圈..... 3
79	07872304	Screw (M5-0.8×12).....	螺丝..... 3
80	07872305	Up & Down Position Block.....	上下定位块..... 1
81	07870650	Washer (WF01).....	垫片..... 2
82	07870202	Screw (M4-0.7×10).....	螺丝..... 2
83	07870623	Screw (M4-0.7×12).....	螺丝..... 2
84	07870229	Screw (M4-0.7×4).....	螺丝..... 3
85	07601885	Top Trimmer Universal Adapter C.Set.....	上切刀万向接头组..... 1
86	07872302	Universal Joint.....	万向接头..... 1

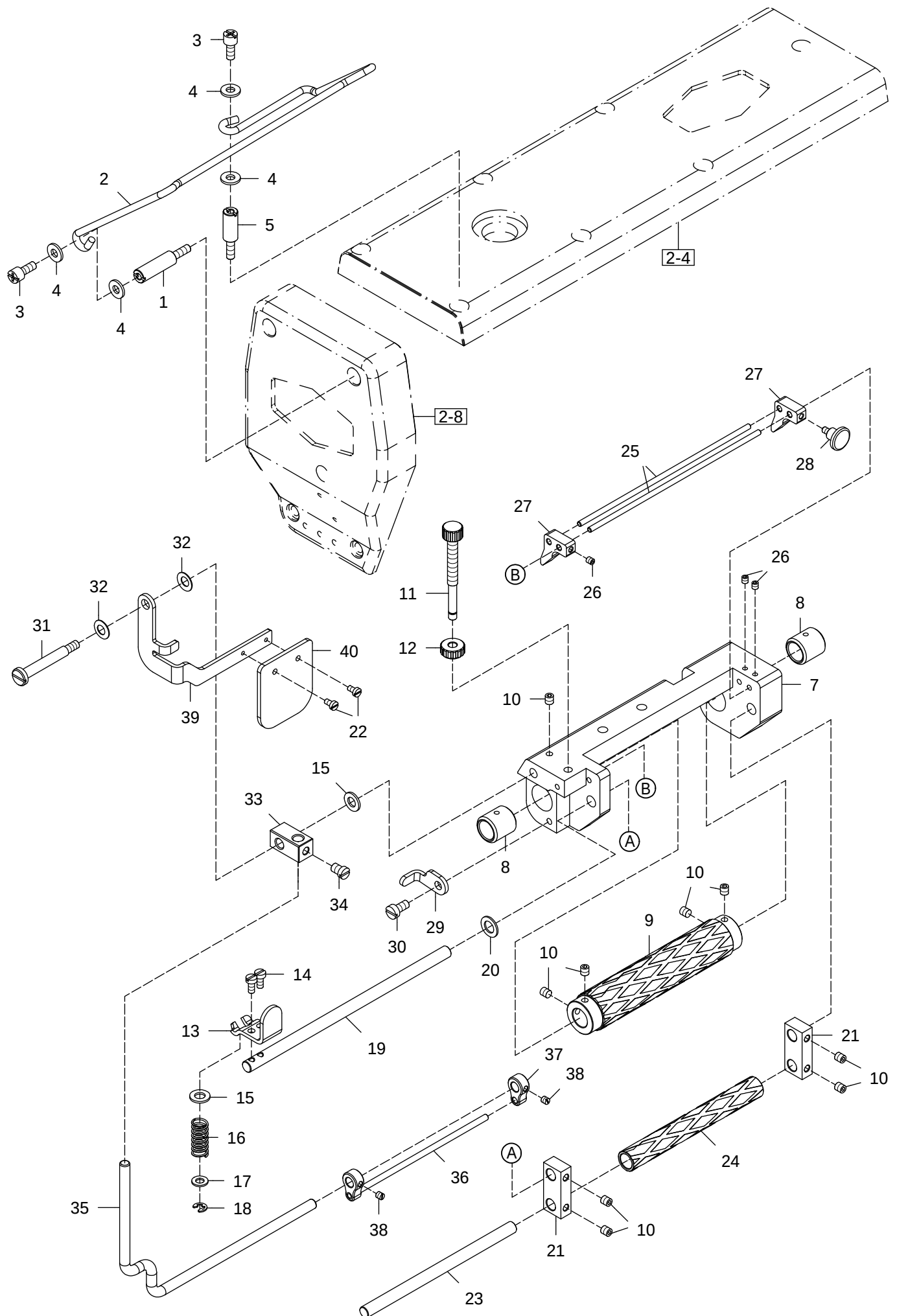


"Q" DEVICE (1)**"Q"标准喇叭包边装置 (1)****19**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07601901	Bracket.....	喇叭架.....	1
2	07601902	Screw (M5-0.8×10).....	螺丝.....	2
3	07601903	Washer.....	垫片.....	1
5	07600245	Cushion.....	避震垫.....	2
6	07601906	Front Cover.....	前盖.....	1
7	07600228	Screw(M4-0.7×8.5).....	螺丝.....	1
8	07600230	Conical Spring Washer.....	锥形弹簧垫片.....	2
9	07600231	Screw(M5-0.8×6).....	螺丝.....	2
10	07600229	Pin.....	插销.....	1
11	07601911	Screw (M5-0.8×6).....	螺丝.....	4
12	07601912	Fabric Guard.....	衣布案内片.....	1
13	07871148	Washer.....	垫片.....	2
14	07601914	Auxiliary Plate/Front Cover.....	前盖补助板.....	1
15	07601915	Screw (M5-0.8×7.5).....	螺丝.....	2
16	07601916	Front Cover (Small).....	小前盖.....	1
17	07600243	Front Cover Hinge.....	前盖铰链.....	1
18	07872602	Binder.....	喇叭.包边器(同一般平台式支针出喇叭).....	1
19	07601919	Differential Feed Dog.....	插动送布齿.....	1
20	07601920	Main Feed Dog.....	主送布齿.....	1
21	07601921	Needle Plate.....	针板.....	1
22	07601922	Fixed Axle.....	固定轴.....	1
23	07601923	Spring Base.....	弹簧座.....	1
24	07601924	Plate.....	本体压板.....	1
25	07601925	Presser Foot Spring.....	压脚弹簧.....	1
26	07601926	Screw.....	螺丝.....	1
27	07601927	Screw.....	螺丝.....	1
28	07601928	Screw.....	螺丝.....	1
29	07601929	Spring.....	弹簧.....	1
30	07601930	Hexagon Nut.....	六角螺帽.....	1
31	07601931	Screw.....	螺丝.....	1
32	07601932	Presser Head.....	押脚头.....	1
33	07601933	Screw.....	螺丝.....	1
34	07601934	Screw.....	螺丝.....	1
35	07601935	Fender Plate.....	挡片.....	1
36	07601936	Pin.....	插销.....	1
37	07601937	Presser Foot C.Set.....	押脚组.....	1

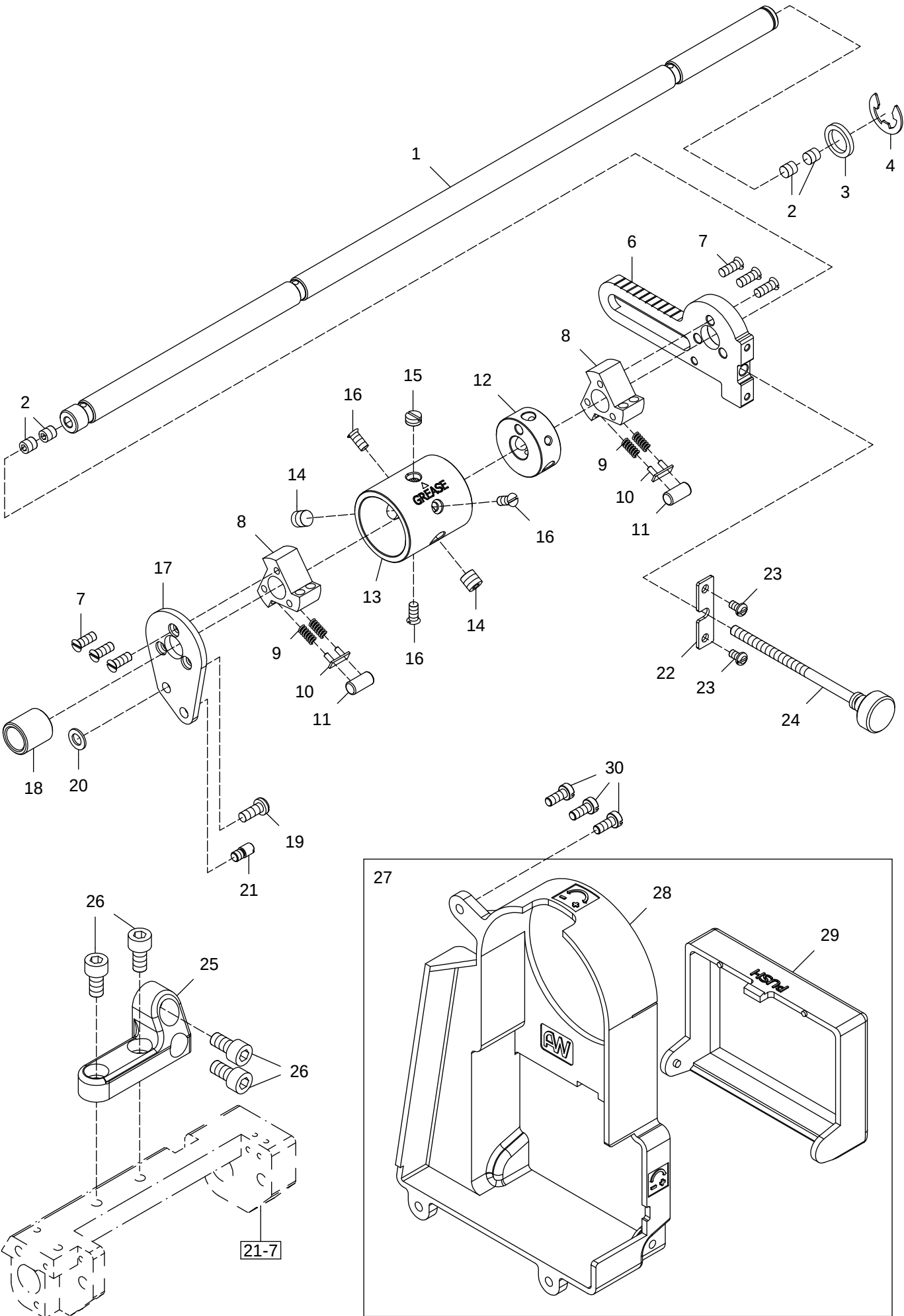


<u>"Q" DEVICE (2)</u>			<u>"Q"标准喇叭包边装置 (2)</u>		<u>20</u>
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>		<u>Req.</u>
1	07872701A	Ring.....	扣环.....		1
2	07872702A	Fixed Disc.....	固定圆盘.....		1
3	07872703A	Fixture.....	固定夹架.....		1
4	07872704A	Fixing Lever.....	固定螺杆.....		1
5	07872705A	Screw(M6-1×6).....	螺丝.....		2
6	07872706A	Tope Disc.....	布条盘.....		1
7	07872707A	Collar	轴环.....		1
8	07872708A	Scwer (M4-0.7×13.8).....	螺丝.....		4
9	07872709A	Tape Disc Post.....	布条盘轴.....		1
10	07872710A	Tape Disc C.Set.....	布条盘组.....		1
13	07872713	Binding Cloth Guider.....	滚条布导架.....		2
14	07872714	Tape Dise Post.....	布条盘轴.....		1
15	07872715	Nut.....	螺帽.....		4



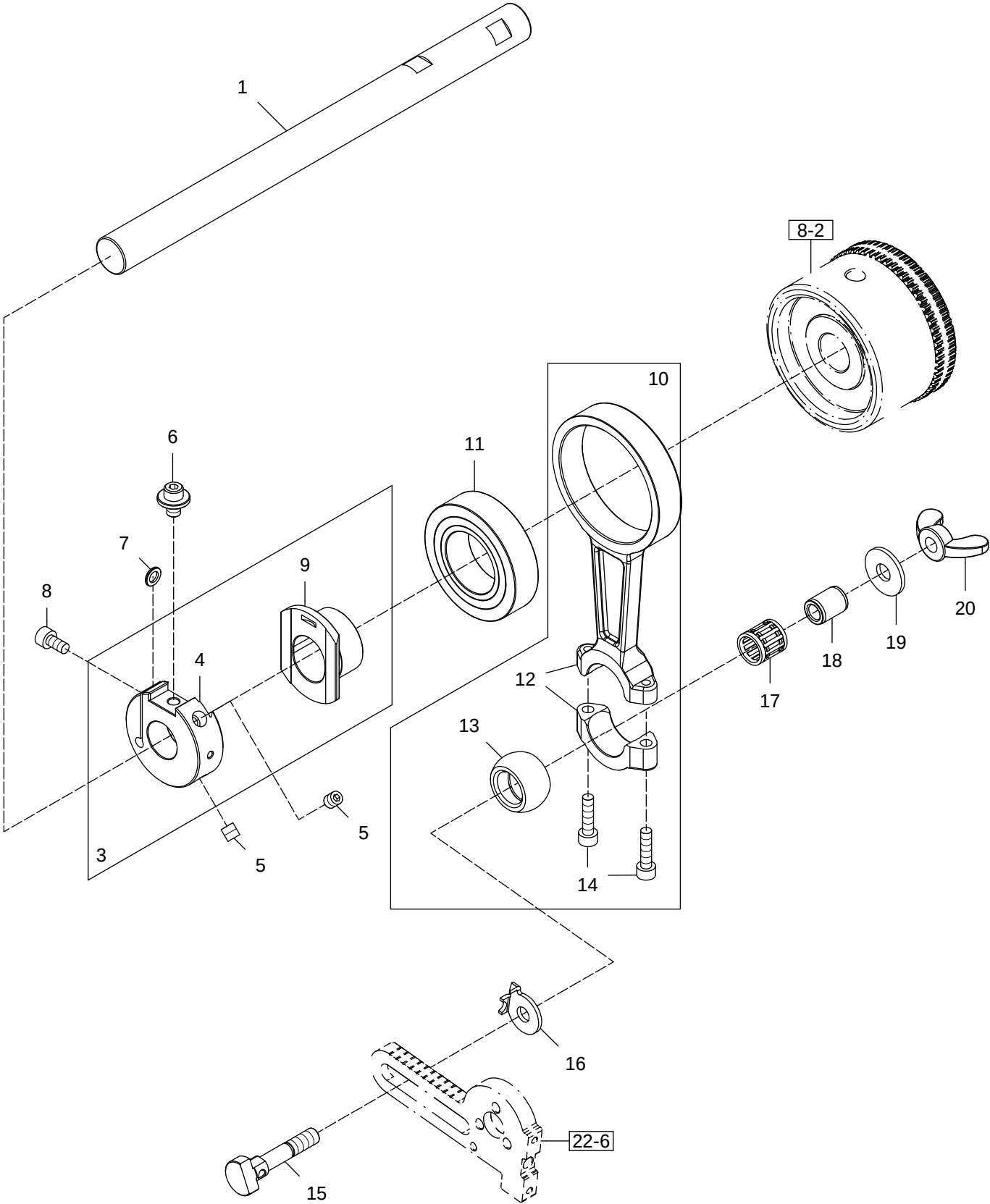
PULLER MECHANISM EXCLUSIVE PARTS FOR TAPE (1)**织带专用拖轮机构(1)****21**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07602101	Screw (M4-0.7×12).....	螺丝.....	1
2	07602102	Tape Holder.....	布导架.....	1
3	07600233	Screw (M4-0.7×10).....	螺丝.....	2
4	07870323	Washer (WF04).....	垫片.....	5
5	07602105	Screw (M4-0.7×12).....	螺丝.....	1
7	07602107	Tension Roller Holder.....	张力辊固定座.....	1
8	07602108	Roller Shaft Bushing.....	辊轴衬套.....	2
9	07602109	Tension Roller (Large).....	张力辊轴(大).....	1
10	07870229	Screw (M4-0.7×4).....	螺丝.....	9
11	07602111	Adjusting Screw (M5-0.8×28).....	调节螺丝.....	1
12	07602112	Lock Nut.....	调节螺帽.....	1
13	07602113	Roller Lever.....	杠杆滚轮.....	1
14	07602114	Screw (M3-0.5×6.5).....	螺丝.....	2
15	07871148	Washer.....	垫片.....	2
16	07602116	Tension Sping.....	弹簧.....	1
18	07870838	Retaining Ring.....	扣环.....	1
19	07602119	Tension Link Shaft.....	拉杆轴.....	1
20	07602120	Washer.....	垫片.....	1
21	07602121	Tension Link	张力调节器.....	2
22	07602122	Screw (M2.5-0.45×5).....	螺丝.....	2
23	07602123	Roller Shaft(Small).....	滚轮轴(小).....	1
24	07602124	Tension Roller (Small)	张力辊轴(小).....	1
25	07602125	Tape Guide Wire.....	布导器杆.....	2
26	07873038	Screw (M3-0.5×3).....	螺丝.....	3
27	07602127	Tape Guide.....	布导器.....	2
28	07602128	Knob Screw (M3-0.5×5).....	螺丝.....	1
29	07602129	Tape Guide Stop.....	布导器挡片.....	1
30	07870125	Screw (M4-0.7×8).....	螺丝.....	1
31	07870225	Screw (M4-0.7×8).....	螺丝.....	1
32	07870226	Conical Spring Washer.....	锥形弹簧垫片.....	2
33	07602133	Tape Guide Bar Holder.....	布导器杆固定座.....	1
34	07602134	Screw (11/64-40×5.5).....	螺丝.....	1
35	07602135	Tape Guide Bar (Long).....	布导器杆(长).....	1
36	07602136	Tape Guide.....	布导器杆.....	1
37	07602137	Tape Guide.....	布导器.....	1
38	07870319	Screw (1/8-44×2.6).....	螺丝.....	2
39	07602139	Eye Guard Support.....	护目镜固定座.....	1
40	07870425	Safety Plate.....	护目镜片.....	1



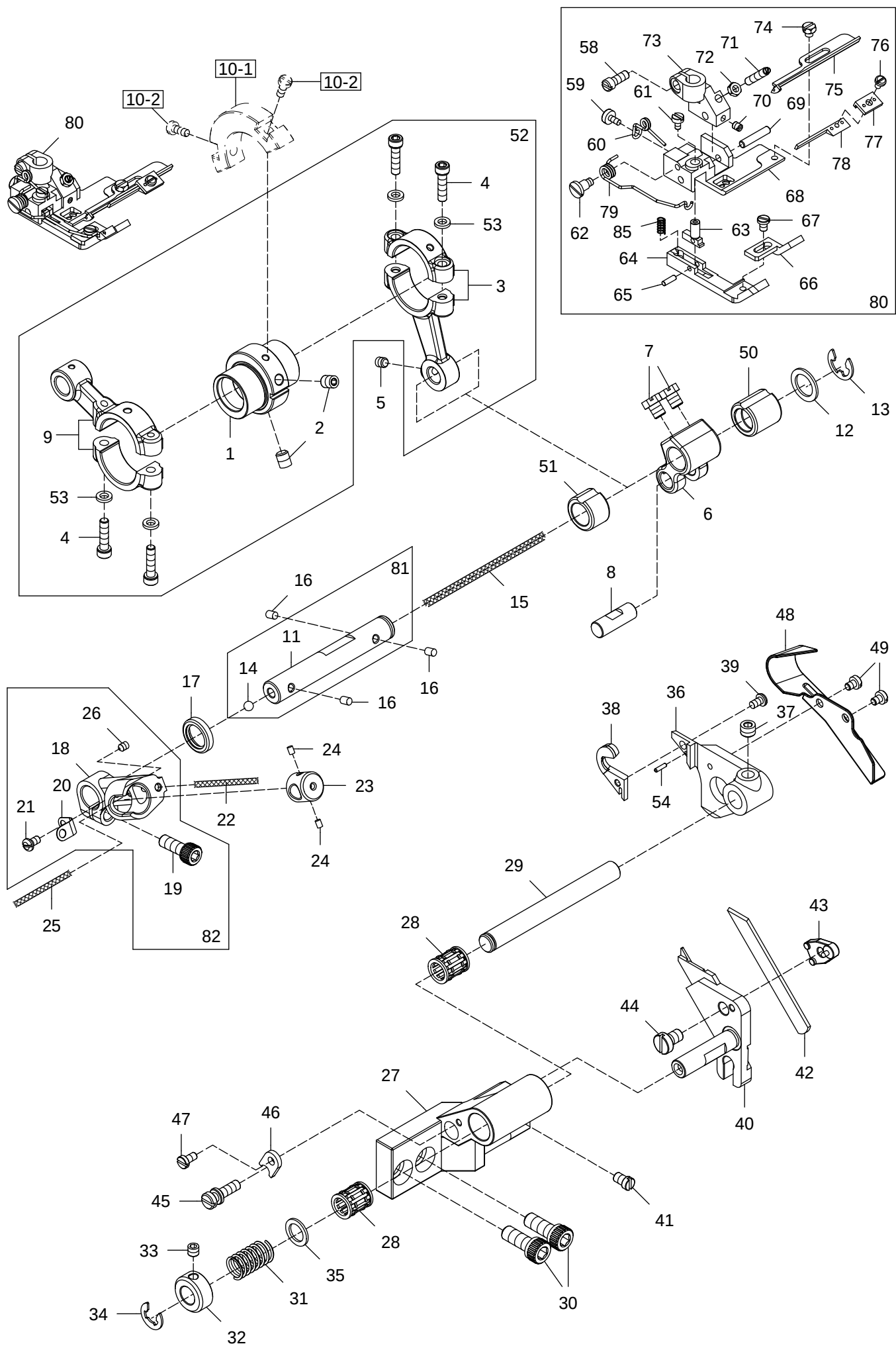
PULLER MECHANISM EXCLUSIVE PARTS FOR TAPE (2)**织带专用拖轮机构(2)****22**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07602201	Roller Shaft..... 滚轮轴.....	1
2	07870648	Screw (M5-0.8×5)..... 螺丝.....	4
3	07602203	Thrust Ring..... 止推环.....	1
4	07602204	Retaining Ring 扣环.....	1
6	07602206	Clutch Lever..... 离合器杆.....	1
7	07873032	Screw (9/64-40×8)..... 螺丝.....	6
8	07873020	Clutch..... 驱动离合器.....	2
9	07602209	Clutch Sping 离合器弹簧.....	12
10	07873021	Clutch Sping Seat..... 离合器弹簧座.....	6
11	07873027	Clutch Roller..... 离合器轴心.....	6
12	07602212	Clutch Sleeve Coller..... 离合器套管螺栓.....	1
13	07602213	Clutch Sleeve 离合器衬套.....	1
14	07602214	Screw (1/4-40×6)..... 螺丝.....	2
15	07602215	Screw (1/4-40×3)..... 螺丝.....	1
16	07602216	Screw (9/64-40×7.5)..... 螺丝.....	3
17	07602217	Clutch Plate..... 离合器挡板.....	1
18	07602218	Roller Shaft Bushing..... 辊轴衬套.....	1
19	07870706	Screw (M4-0.7×10)..... 螺丝.....	1
20	07602220	Washer..... 垫片.....	1
21	07602221	Screw (M4-0.7×4.5)..... 螺丝.....	1
22	07602222	Clutch Lever Pin Adjusting Plate..... 离合器杠杆调节板.....	1
23	07602223	Screw (M3-0.5×5)..... 螺丝.....	2
24	07602224	Adjusting Screw (M4-0.7×69)..... 调节螺丝.....	1
25	07602225	Tension Roller Holder Bracket..... 张力辊架支架.....	1
26	07873007	Screw (M6-1×12)..... 螺丝.....	4
27	07602227	Clutch Rod Cover C.Set..... 离合器盖组.....	1
28	07602228	Clutch Rod Cover 离合器盖.....	1
29	07602229	Clutch Rod Cover (Right)..... 离合器盖(右).....	1
30	07870202	Screw (M4-0.7×10)..... 螺丝.....	3



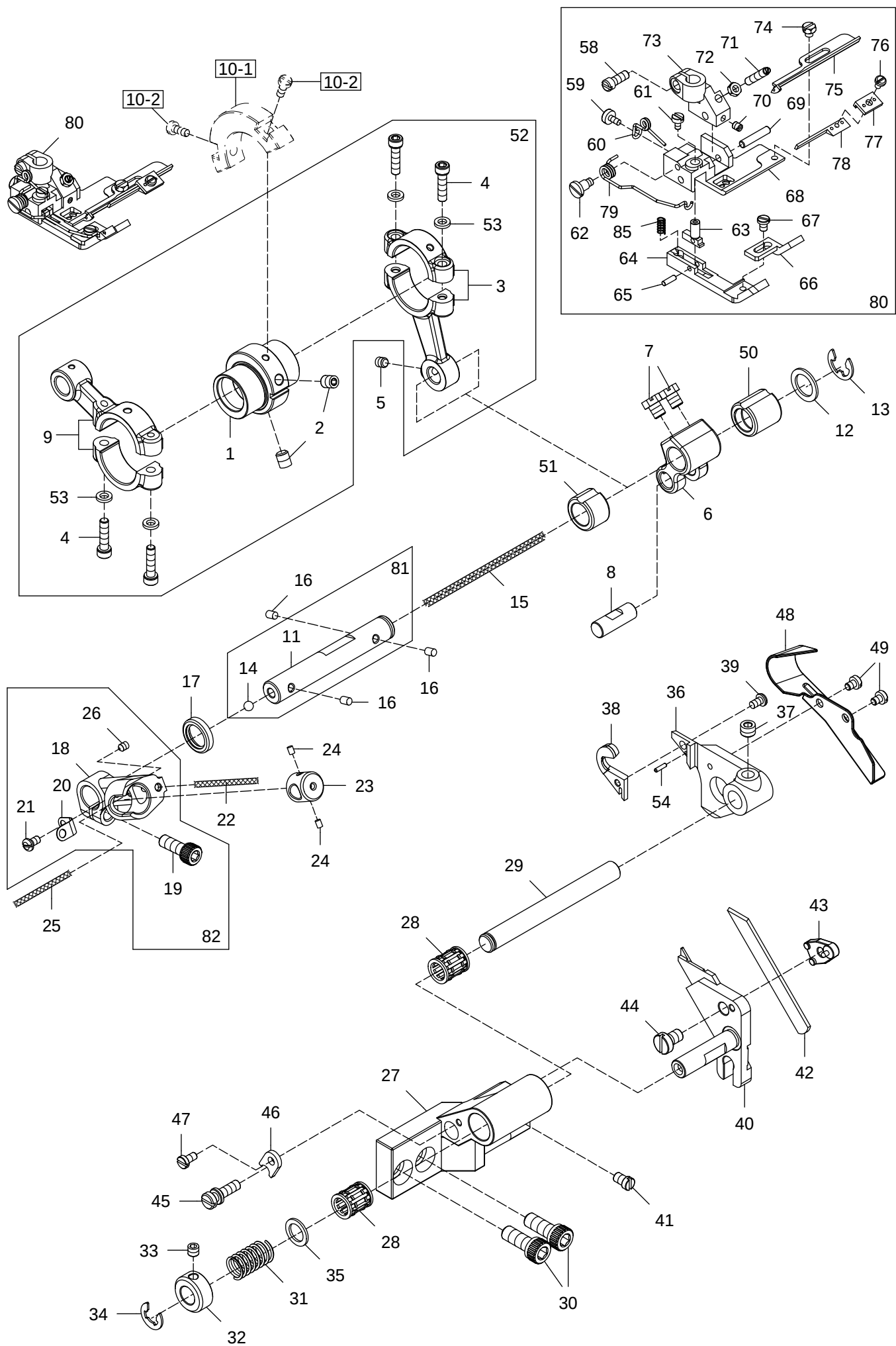
PULLER MECHANISM EXCLUSIVE PARTS FOR TAPE (3)**织带专用拖轮机构(3)****23**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07602301	Upper Shaft (Right).....	1
3	07602303	Clutch Eccentric C.Set	1
4	07602304	Clutch Regulator	1
5	07870648	Screw (M5-0.8×5).....	2
6	07872833	Adjusting Screw (M5-0.8×6.2).....	1
7	07602307	Spacer	1
8	07870256	Screw (M4-0.7×8).....	1
9	07602309	Clutch Eccentric.....	1
10	07602310	Clutch Driving Rod C.Set	1
11	07602311	Ball Bearing	1
12	07602312	Clutch Driving Rod.....	1
13	07602313	Ball	1
14	07602314	Screw (M4-0.7×16).....	2
15	07602315	Clutch Lever Pin	1
16	07602316	Pointer.....	1
17	07602317	Roller Bearing.....	1
18	07602318	Bushing.....	1
19	07602319	Washer.....	1
20	07602320	Wing Nut.....	1



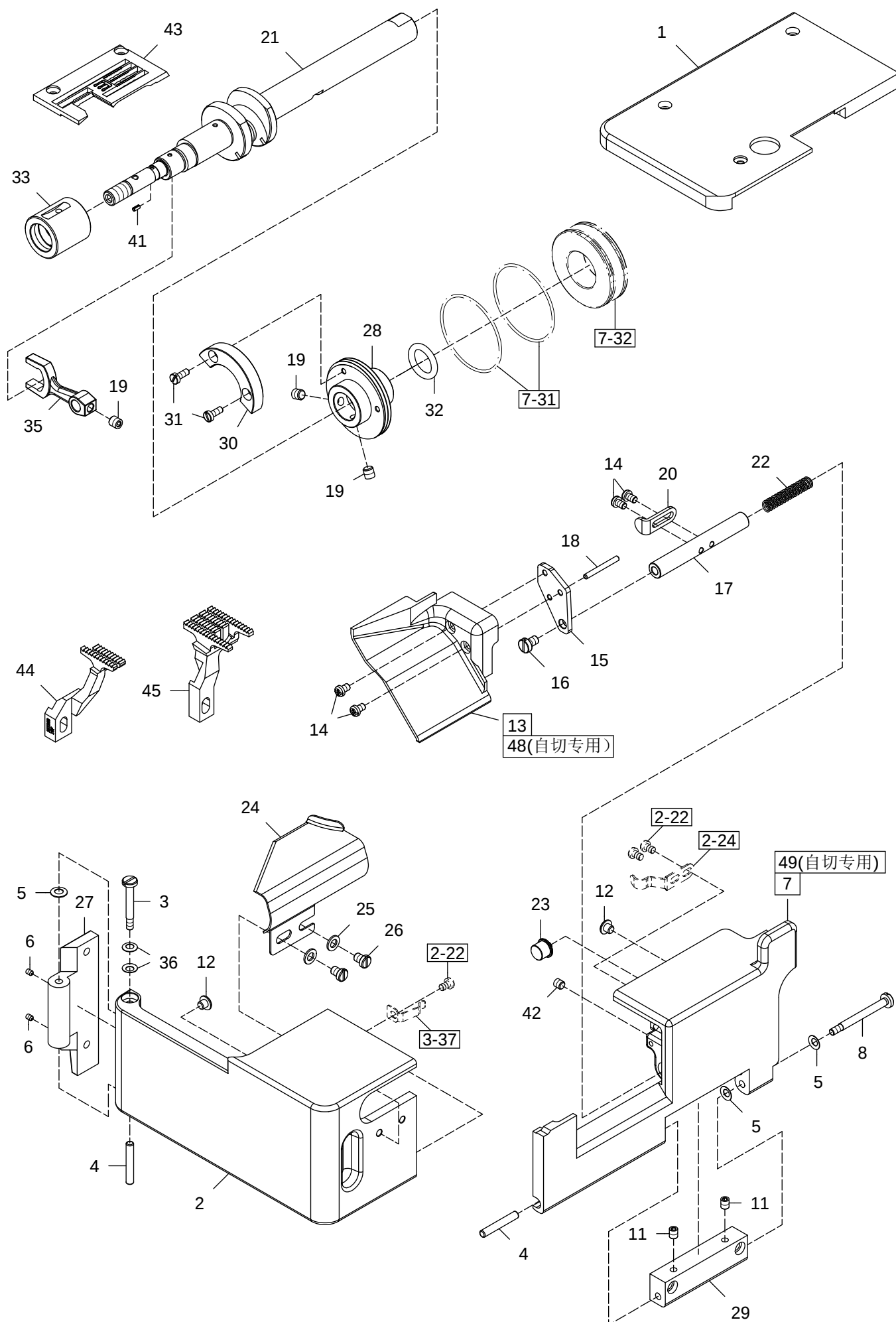
KNIFE DRIVING MECHANISM (1)**右修刀驱动机构(1)****24**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07602401	Eccentric.....	1
2	07600231	Screw(M5-0.8×6).....	2
3	07602403	Connection.....	1
4	07600704	Screw (M3.5-0.6×14).....	4
5	07870229	Scwer (M4-0.7×4).....	1
6	07602406	Crank.....	1
7	07602407	Screw(11/64-40×5.5).....	2
8	07602408	Pin.....	1
9	07602409	Connection.....	1
11	07602411	Shaft.....	1
12	07601003	Washer.....	1
13	07601004	C-Retaining Ring.....	1
14	07602414	Ball.....	1
15	07602415	Oil Wick.....	1
16	07871259	Felt.....	3
17	07602417	Oil Seal.....	1
18	07602418	Lever	1
19	07870634	Screw(M5-0.8×14).....	1
20	07602420	Latch.....	1
21	07602223	Screw (M3-0.5×5).....	1
22	07602422	Oil Wick.....	1
23	07602423	Block.....	1
24	07602424	Felt.....	2
25	07602425	Oil Wick.....	1
26	07600707	Screw(M3-0.5×4).....	1
27	07602427B	Bracket.....	1
28	07602428	Roller Bearing.....	2
29	07602429	Shaft.....	1
30	07602430	Screw (M6-1×14).....	2
31	07602431	Spring.....	1
32	07602432	Collar.....	1
33	07602433	Screw(M4.5-0.75×4).....	1
34	07602434	Ring.....	1
35	07602435	Washer.....	1
36	07602436	Upper Knife Lever.....	1
37	07600718	Screw (M6-0.75×5).....	1
38	07602438	Upper Knife.....	1
39	07602439	Screw(1/8-44×5.5).....	1
40	07602440	Lower Knife Holder.....	1
41	07601307	Screw (M4-0.7×6).....	1
42	07602442	Lower Knife	1



KNIFE DRIVING MECHANISM (1)**右修刀驱动机构(1)****24**

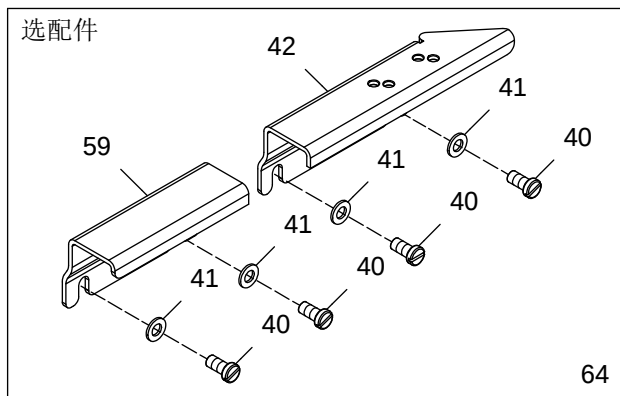
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
43	07602443	Lower Knife Clamp.....	下切刀夹.....	1
44	07601902	Screw (M5-0.8×10).....	螺丝.....	1
45	07602445	Screw	段付螺丝.....	1
46	07602446	Guide.....	导片.....	1
47	07601662	Screw (M3-0.5×6).....	螺丝.....	1
48	07602448	Chip Guard.....	切屑防护器.....	1
49	07601711	Screw (M3-0.5×4).....	螺丝.....	2
50	07602450	Bronze Under Cover.....	下座铜套.....	1
51	07602451	Bronze Under Cover.....	下座铜套.....	1
52	07602452	Connection C.Set.....	连接杆组.....	1
53	07602453	Washer.....	垫片.....	4
54	07602454	Pin.....	插销.....	1
58	07602458	Screw.....	螺丝.....	1
59	07602459	Screw.....	螺丝.....	1
60	07602460	Presser Foot Spring.....	压脚弹簧.....	1
61	07602461	Screw.....	螺丝.....	1
62	07602462	Screw.....	螺丝.....	1
63	07602463	Spring Base.....	弹簧座.....	1
64	07602464	Sideways Presser Plate.....	侧边压板.....	1
65	07602465	Fixed Axle.....	固定轴.....	1
66	07602466	Fender Plate.....	挡片.....	1
67	07602467	Screw.....	螺丝.....	1
68	07602468	Plate.....	本体压板.....	1
69	07602469	Pin.....	插销.....	1
70	07602470	Screw.....	螺丝.....	1
71	07602471	Screw.....	螺丝.....	1
72	07602472	Hexagon Nut.....	六角螺帽.....	1
73	07602473	Presser Head.....	押脚头.....	1
74	07602474	Screw(1/8-44×2.5).....	螺丝.....	1
75	07602475	Lap Former Guide.....	导布器.....	1
76	07602476	Screw.....	螺丝.....	1
77	07602477	Spring Plate Holder.....	弹簧片固定座.....	1
78	07602478	Lap Former Guide.....	导布器.....	1
79	07602479	Presser Foot Spring.....	压脚弹簧.....	1
80	07602480	Presser Foot C.Set.....	押脚组.....	1
81	07602481	Crank Connection C.Set.....	曲柄连接杆组.....	1
82	07602482	Lever C.Set.....	摇杆组.....	1
85	07602485	Spring.....	弹簧.....	1



KNIFE DRIVING MECHANISM (2)**右修刀驱动机构(2)****25**

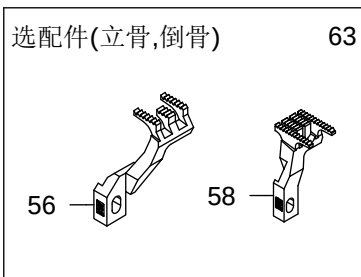
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07600316A	BED Cover (Left).....	BED左上盖.....	1
2	07602502A	Side Cover	左侧盖.....	1
3	07600327	Screw (M4-0.7×8).....	螺丝.....	1
4	07600229	Pin.....	插销.....	2
5	07600230	Conical Spring Washer.....	锥形弹簧垫圈.....	3
6	07600330	Screw (M3-0.5×4).....	螺丝.....	2
7	07602507	Front Cover (Lower).....	前盖底座.....	1
8	07600228	Screw(M4-0.7×8.5).....	螺丝.....	1
11	07600231	Screw(M5-0.8×6).....	螺丝.....	2
12	07600245	Cushion.....	避震垫.....	2
13	07602513	Front Cover (Small).....	前盖(小).....	1
14	07600222	Screw (M4-0.7×6).....	螺丝.....	4
15	07602515	Bracket.....	托架.....	1
16	07601902	Screw (M5-0.8×10).....	螺丝.....	1
17	07602517	Shaft.....	轴.....	1
18	07602518	Pin.....	插销.....	1
19	07870648	Screw (M5-0.8×5).....	螺丝.....	3
20	07602520	Stopper.....	阻塞.....	1
21	07602521	Crank Shaft	曲柄轴.....	1
22	07602522	Spring.....	弹簧.....	1
23	07602523	Plug.....	栓.....	1
24	07602524	Fabric Guide.....	挡边.....	1
25	07871148	Washer.....	垫片.....	2
26	07601911	Screw (M5-0.8×6).....	螺丝.....	2
27	07600333	Side Cover Hinge.....	侧翻盖后扣.....	1
28	07602528	Bushing.....	套管.....	1
29	07600243	Front Cover Hinge.....	前盖铰链.....	1
30	07602530	Balance Weight.....	平衡锤.....	1
31	07601002	Screw(M3-0.5×7.8).....	螺丝.....	2
32	07600720	O-Ring.....	O型油环.....	1
33	07602533	Copper Sleeve.....	铜套.....	1
35	07602535	Lever.....	拨叉.....	1
36	07600328	Conical Spring Washer.....	锥形弹簧垫圈.....	2
41	07600703	Roll Pin.....	辊子销.....	1
42	07870261	Screw(M4-0.7×6).....	螺丝.....	1
43	07602543	Needle Plate.....	针板.....	1
44	07602544	Differntial Feed Dog.....	插动送布齿.....	1
45	07602545	Main Feed Dog.....	主送布齿.....	1
48	07602548	Front Cover (Small).....	前盖(小)(自切专用).....	1
49	07602549	Front Cover (Lower).....	前盖底座(自切专用).....	1

选配件



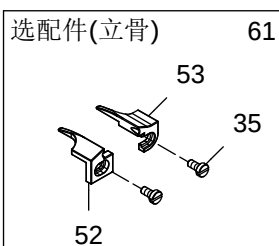
选配件(立骨,倒骨)

63



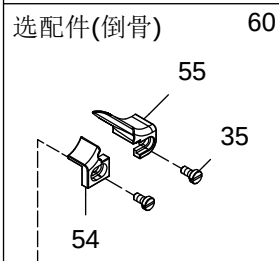
选配件(立骨)

61

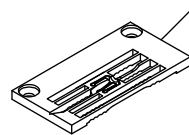


选配件(倒骨)

60

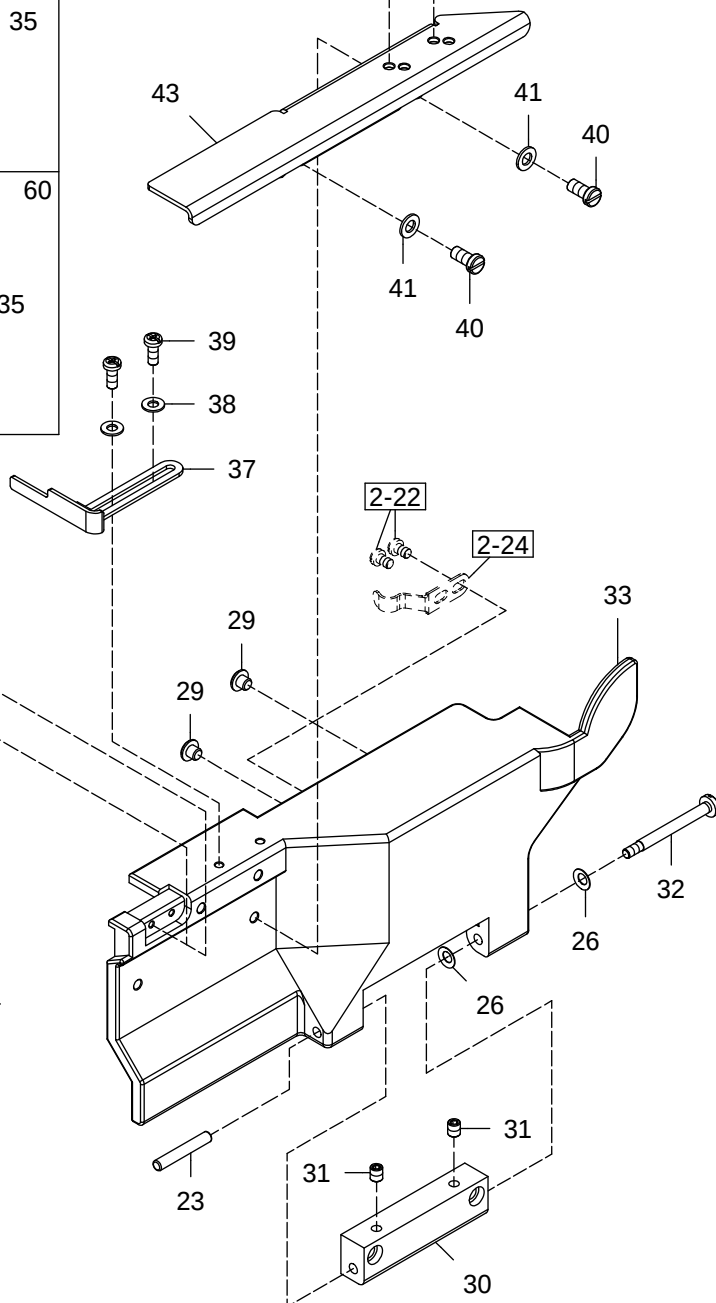
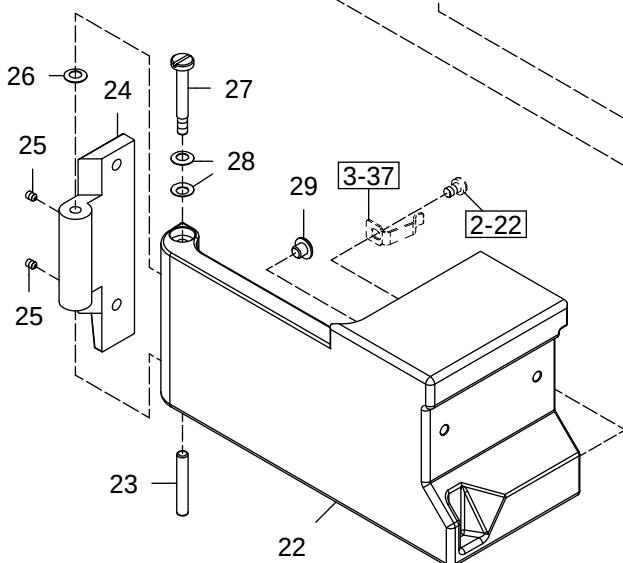
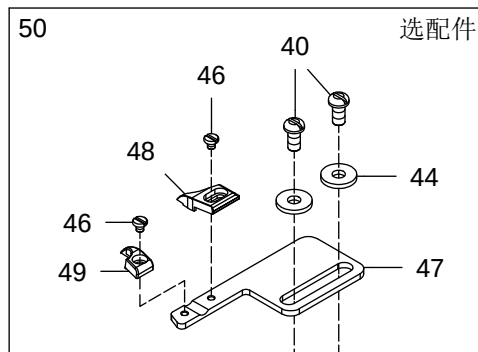


45(选配件)



50

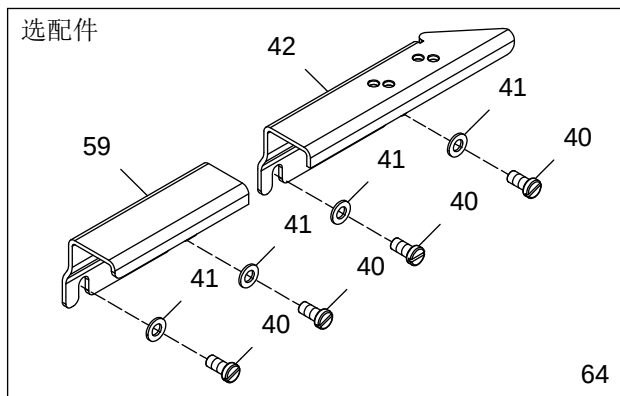
选配件



EXCLUSIVE PARTS**专用配件****26**

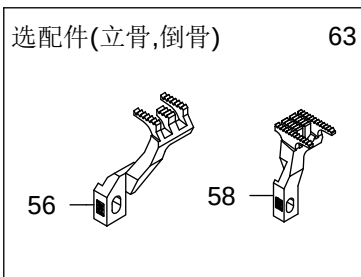
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
22	07602622	Side Cover	左侧盖.....	1
23	07600229	Pin.....	插销.....	2
24	07600333	Side Cover Hinge.....	侧翻盖后扣.....	1
25	07600330	Screw (M3-0.5×4).....	螺丝.....	2
26	07600230	Conical Spring Washer.....	锥形弹簧垫圈.....	3
27	07600327	Screw (M4-0.7×8).....	螺丝.....	1
28	07600328	Conical Spring Washer.....	锥形弹簧垫圈.....	2
29	07600245	Cushion.....	避震垫.....	1
30	07600243	Front Cover Hinge.....	前盖铰链.....	1
31	07600231	Screw(M5-0.8×6).....	螺丝.....	2
32	07600228	Screw(M4-0.7×8.5).....	螺丝.....	1
33	07602633	Front Cover	前盖.....	1
35	07601662	Screw (M3-0.5×6).....	螺丝.....	2
	07601662	Screw (M3-0.5×6).....	螺丝(选配件)倒骨.....	2
	07601662	Screw (M3-0.5×6).....	螺丝(选配件)立骨.....	2
36	07602636	Subplate.....	辅助板	1
37	07600232	Fabric Guide.....	布导器.....	1
38	07870323	Washer (WF04).....	垫片.....	2
39	07600233	Screw(M4-0.7×10).....	螺丝.....	2
40	07600236	Screw(M5-0.8×10).....	螺丝.....	2
	07600236	Screw(M5-0.8×10).....	螺丝(选配件).....	2
	07600236	Screw(M5-0.8×10).....	螺丝(选配件).....	4
41	07871148	Washer.....	垫片.....	2
	07871148	Washer.....	垫片(选配件).....	4
42	07602642	Subplate (Right).....	辅助板(右).....	1
43	07602643	Subplate.....	辅助板	1
44	07600237	Washer.....	垫片.....	2
45	★	Stitch Plate.....	针板(选配件)倒骨, 立骨....	1
46	07600239	Screw (M3-0.5×3.4).....	螺丝.....	2
47	07600235	Bracket	托架.....	1
48	07600240	Fabric Guide	布导器	1
49	07600238	Fabric Guide	布导器	1
50	07600252	Bracket C.Set.....	托架组(选配件).....	1
52	07602652	Fabric Guide	布导器(选配件)立骨	1
53	07602653	Fabric Guide	布导器(选配件)立骨	1
54	07602654	Fabric Guide	布导器(选配件)倒骨	1
55	07602655	Fabric Guide	布导器(选配件)倒骨	1
56	07602656	Differntial Feed Dog.....	插动送布齿(选配件)立骨,倒骨	1

选配件



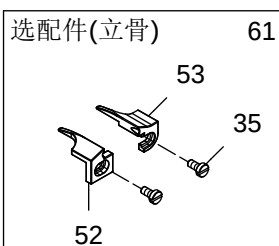
选配件(立骨,倒骨)

63



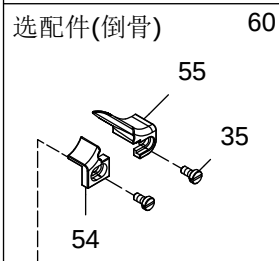
选配件(立骨)

61

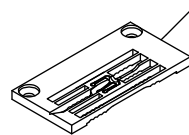


选配件(倒骨)

60

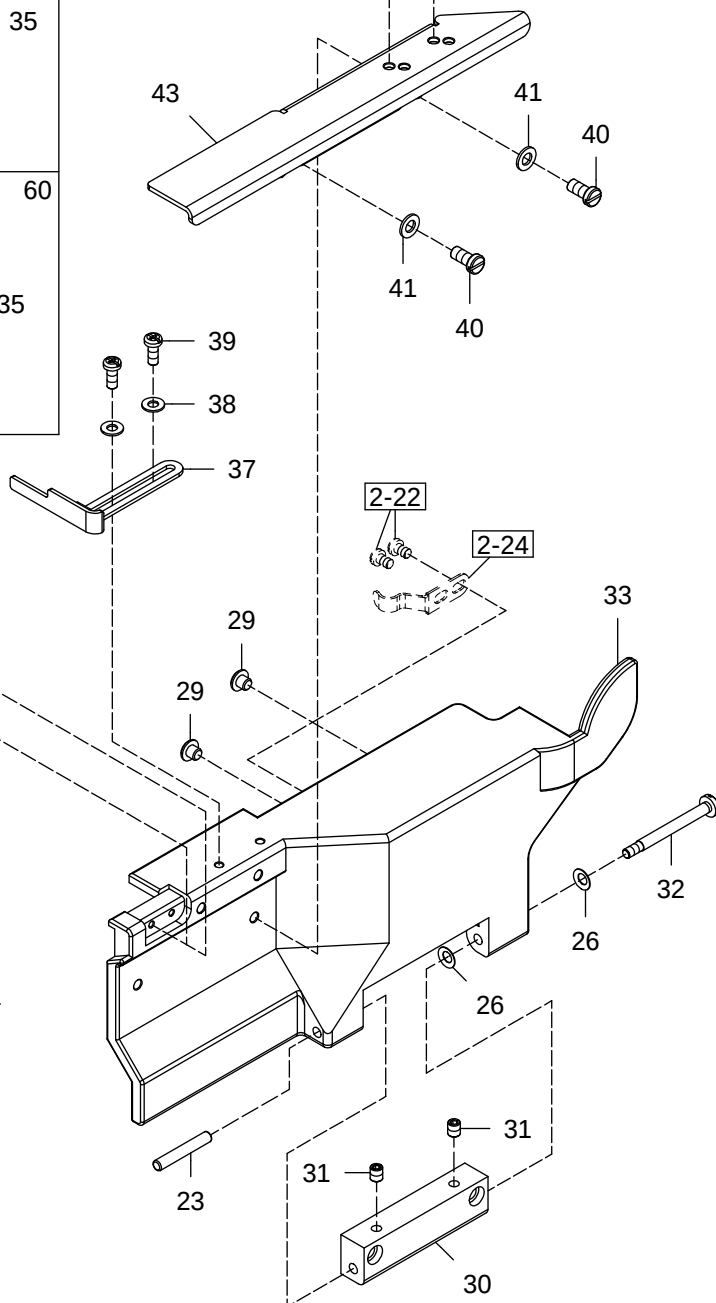
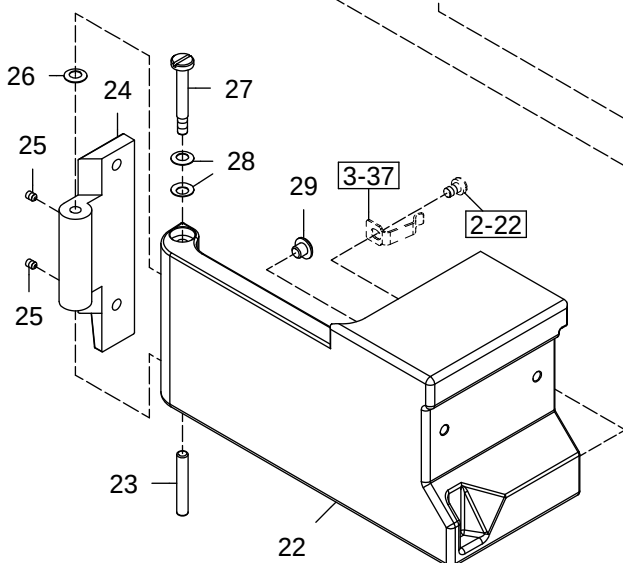
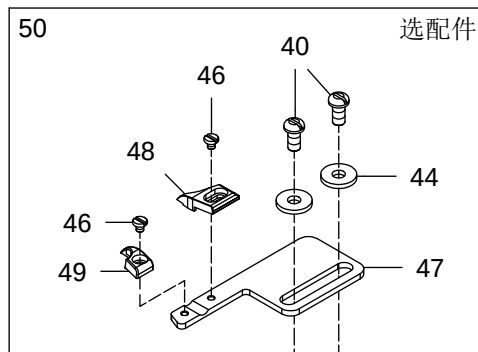


45(选配件)



50

选配件

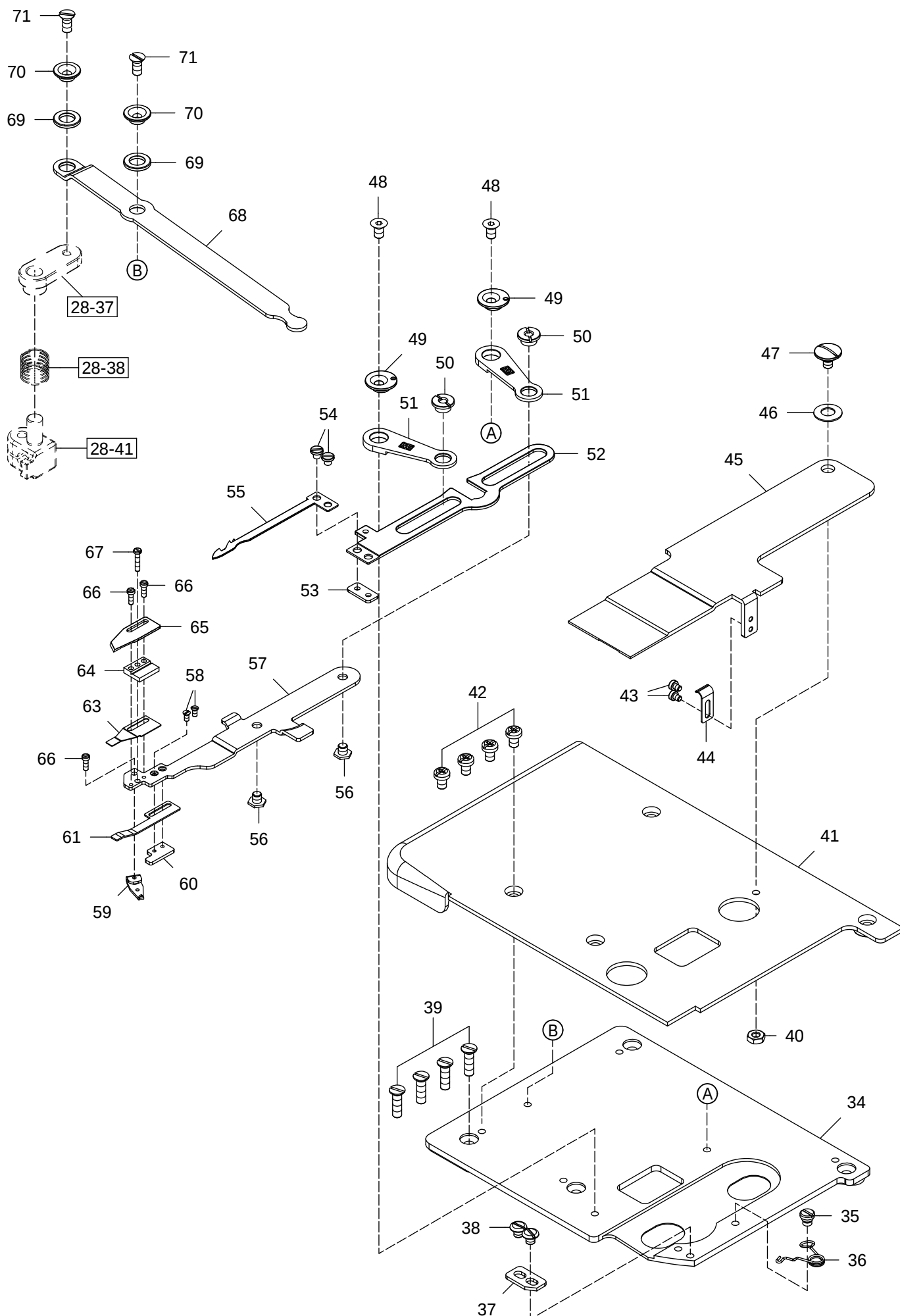


EXCLUSIVE PARTS

专用配件

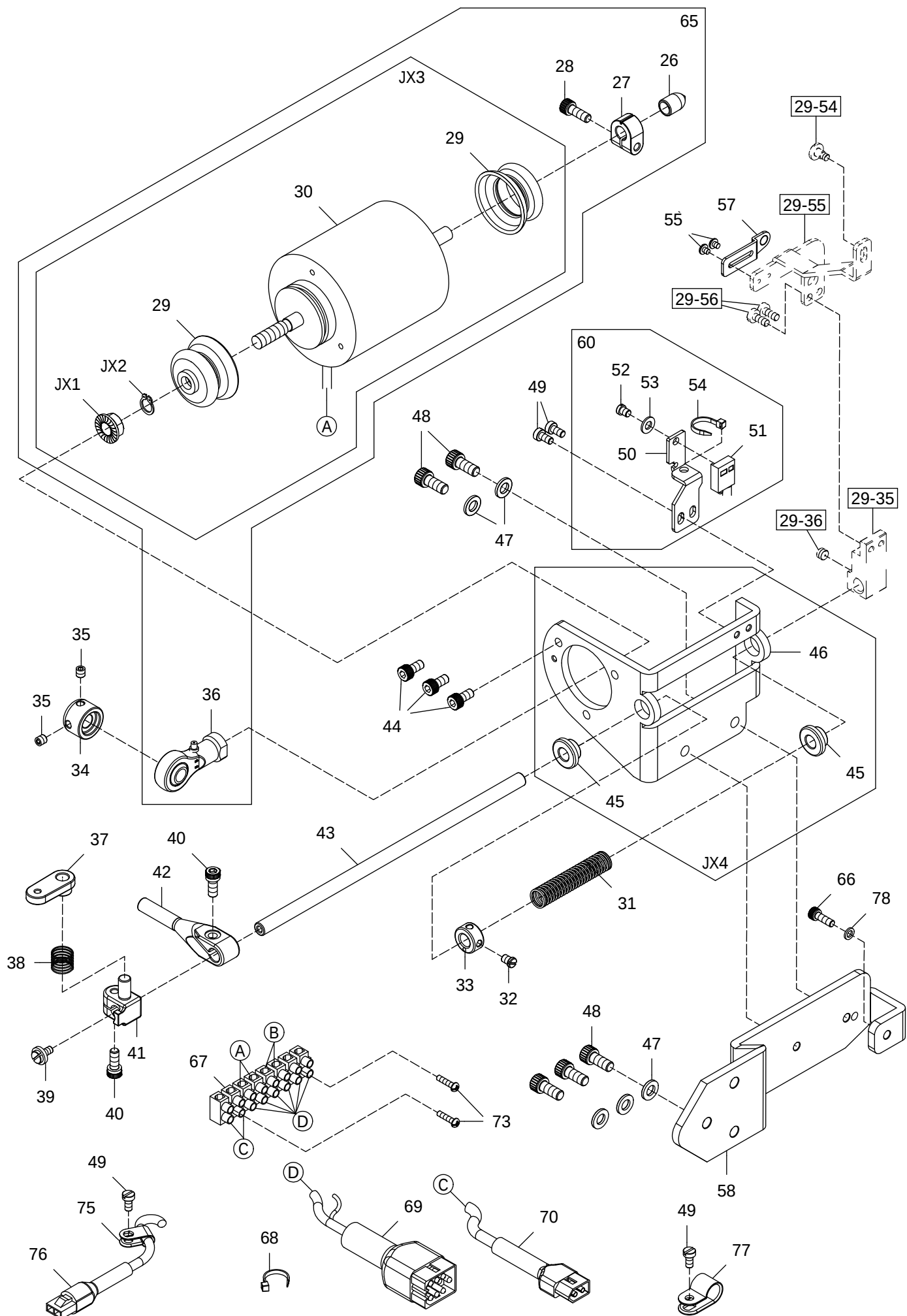
26

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
58	07601248	Main Feed Dog.....	主送布齿(选配件)立骨,倒骨	1
59	07602659	Subplate (Light).....	辅助板(左).....	1
60	07602660	Fabric Guide C.Set	布导器组(选配件)倒骨	1
61	07602661	Fabric Guide C.Set	布导器组(选配件)立骨	1
63	07602663	Feed Dog C.Set.....	送布齿组(选配件)立骨.....	1
64	07602664	Subplate C.Set.....	辅助板组.....	1



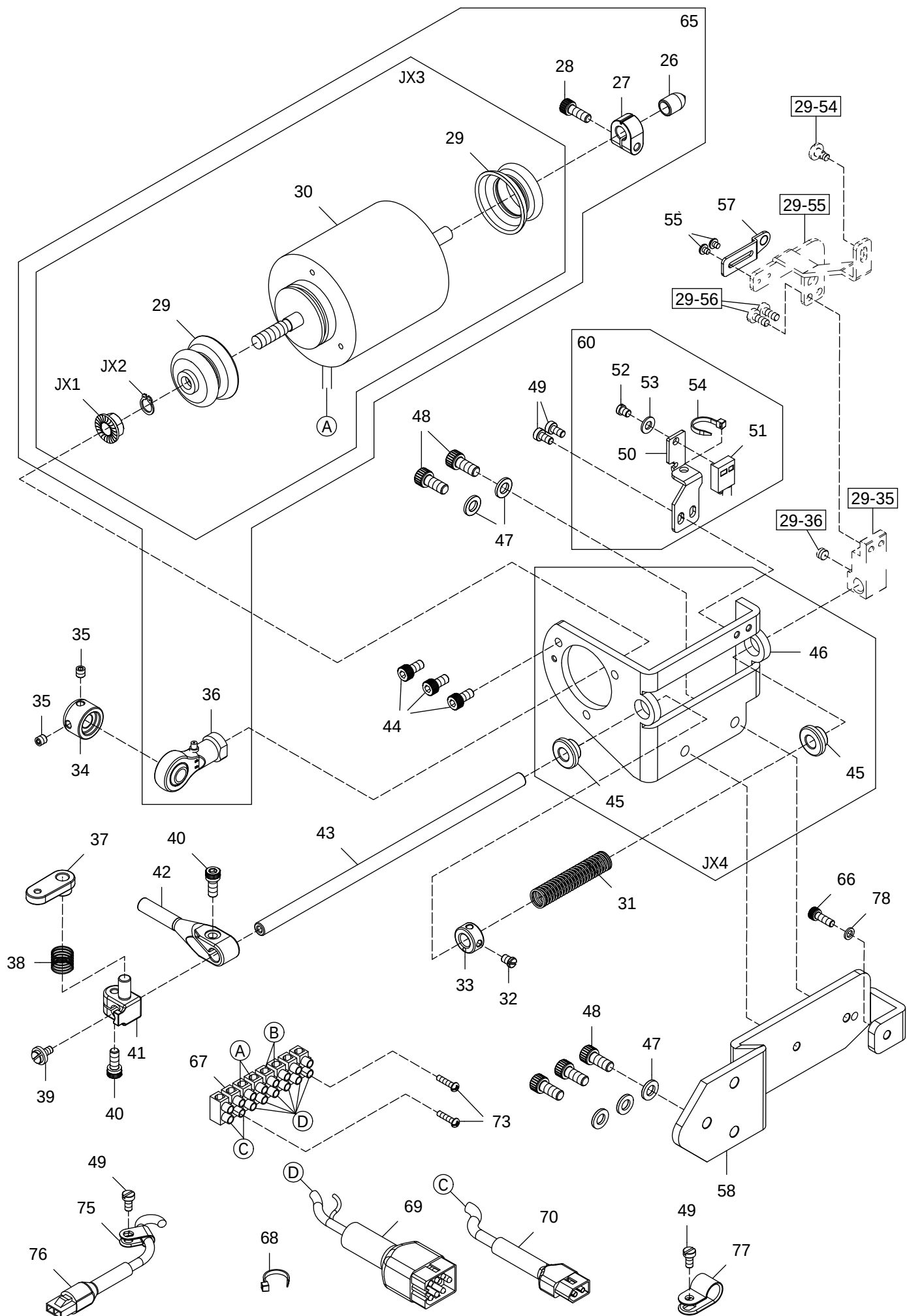
BOTTOM TRIMMER MECHANISM**底线切线刀机构****27**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
34	07602734	Crank Chamber Cover.....	曲柄轴室盖.....	1
35	07871621	Screw (M4-0.7×2.7).....	螺丝.....	1
36	07871620	Upper Knife Carrier Spring.....	上固定刀托架复进簧.....	1
37	07602737	Upper Knife Carrier Stop.....	上固定刀托架止板.....	1
38	07870258	Screw (M4-0.7×4).....	螺丝.....	2
39	07602739	Screw (M4-0.7×12).....	螺丝.....	4
40	07601210	Nut.....	螺帽.....	1
41	07602741	Cloth Plate (Electrical Type).....	缝制平台(电切).....	1
42	07600222	Screw (M4-0.7×6).....	螺丝.....	4
43	07602743	Screw (M2.5-0.45×3.2).....	螺丝.....	2
44	07602744	Bracket.....	挡板.....	1
45	07602745	Covering.....	盖板.....	1
46	07601320	Conical Spring Washer	锥形弹簧垫圈.....	1
47	07602747	Screw (M4-0.7×3.5).....	段付螺丝.....	1
48	07871616	Screw (M4-0.7×7).....	螺丝.....	2
49	07871615	Knife Guide Lever Eccentric Ring.....	切刀导引摇臂偏心轮.....	2
50	07871613	Nut.....	螺帽.....	2
51	07871614	Knife Guide Lever.....	切刀导引摇臂.....	2
52	07871606	Lower Knife Carrier.....	下切刀托架.....	1
53	07871610	Lower Knife Holder.....	下切刀固定座.....	1
54	07871607	Screw (M3-0.5×2.8).....	螺丝.....	2
55	07871609	Lower Moving Knife.....	下活动刀.....	1
56	07871612	Screw (M4-0.7×4).....	螺丝.....	2
57	07871611	Upper Fixing Knife Carrier.....	上固定刀托架.....	1
58	07871625	Screw (M2-0.4×4).....	螺丝.....	2
59	07871634	Clamp Spring Pressure Adjusting Piece.....	压力弹簧调整片.....	1
60	07871633	Clamp Spring Pressure Holder.....	夹紧压力弹簧固定座.....	1
61	07871632	Clamp Spring Pressure.....	夹紧压力弹簧刀片.....	1
63	07871631	Clamp Spring.....	夹紧弹簧片.....	1
64	07871630	Upper Fixing Guide.....	上固定刀导引架.....	1
65	07871626	Upper Fixing Knife.....	上固定刀.....	1
66	07871627	Screw (M2-0.4×5.6).....	螺丝.....	3
67	07871628	Screw (M2-0.4×10).....	螺丝.....	1
68	07602768	Lower Knife Driving Lever.....	下切刀驱动连杆.....	1
69	07871604	Washer.....	垫片.....	2
70	07871603	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	2
71	07871602	Screw (M4-0.7×8.5).....	螺丝.....	2



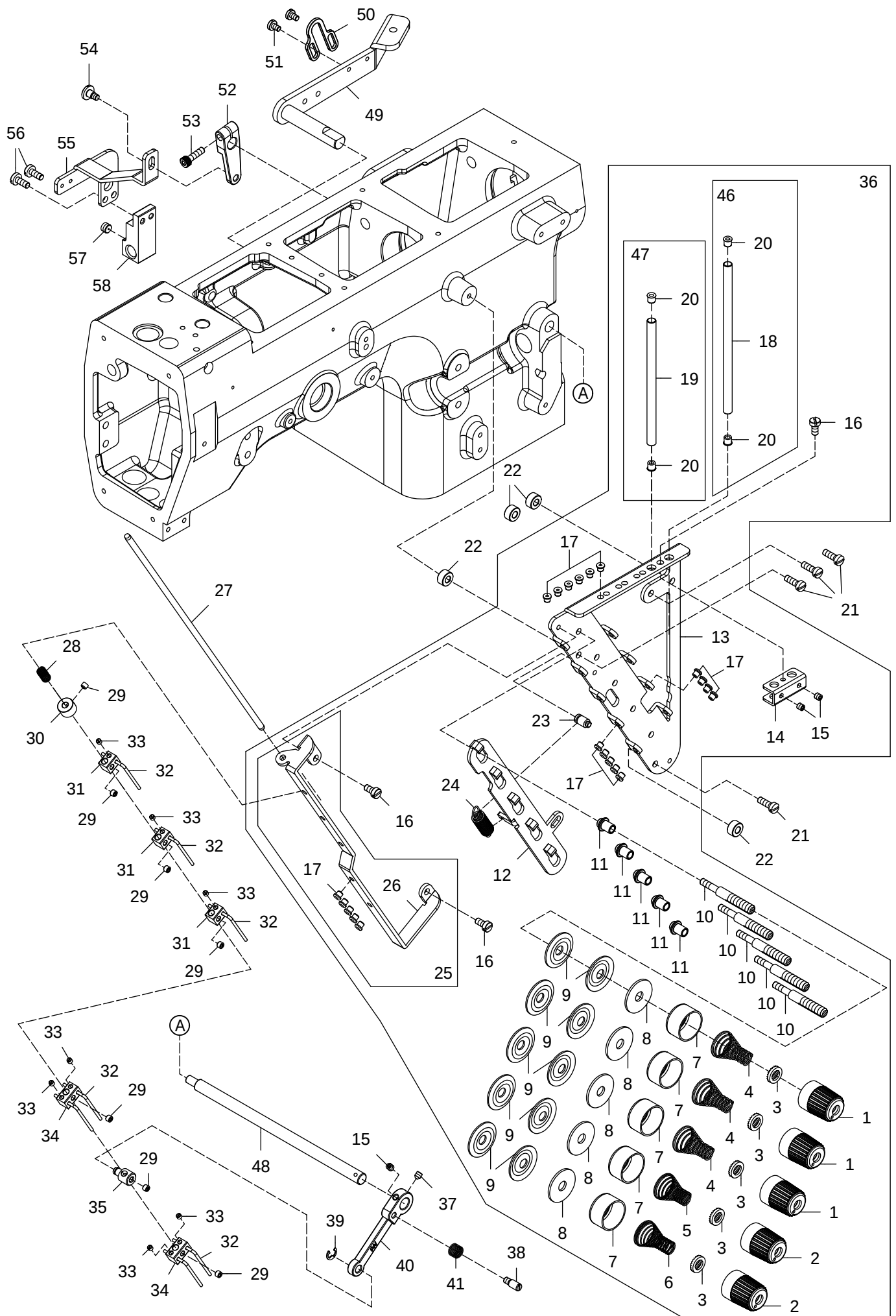
<u>ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM</u>	<u>电磁式下切刀驱动机构</u>	<u>28</u>
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Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
26	07872106	Rubber Cover.....	胶套.....	1
27	07872120	Adjusting Collar.....	调整环.....	1
28	07870634	Screw(M5-0.8×14).....	螺丝.....	1
29	07872105	Solenoid Cover.....	电磁铁防尘盖.....	2
30	07872109	Solenoid C.Set.....	电磁铁.....	1
31	07872231	Cylinder Return Spring.....	空压管复进簧.....	1
32	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	1
33	07870832	Collar.....	轴环.....	1
34	07872237	Plunger Stop.....	柱塞止环.....	1
35	07870648	Screw (M5-0.8×5).....	螺丝.....	2
36	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
37	07871608	Connecting Plug.....	下切刀插接头.....	1
38	07872233	Spring.....	弹簧.....	1
39	07872232	Screw (M4-0.7×8).....	螺丝.....	1
40	07871914	Screw (M5-0.8×12).....	螺丝.....	2
41	07872226	Connecting Block.....	连结滑块.....	1
42	07872224	Plunger.....	柱塞接头.....	1
43	07872228	Cylinder Return Shaft.....	空压管复进轴.....	1
44	07870628	Screw (M5-0.8×10).....	螺丝.....	3
45	07872259	Trimming Cyoinder Support Bushing.....	下切刀空压管座铜套.....	2
46	07872211	Trimming Cylinder Support.....	下切刀空压管座.....	1
47	07870547	Washer (WF06).....	垫片.....	5
48	07602430	Screw (M6-1×14).....	螺丝.....	5
49	07870125	Screw (M4-0.7×8).....	螺丝.....	4
50	07872214	Switch Support.....	安全开关座.....	1
51	07872216	Switch.....	安全开关.....	1
52	07872218	Screw (11/64-40×5).....	螺丝.....	1
53	07872217	Washer.....	垫片.....	1
54	07872113	Bridle.....	固定束带.....	1
55	07872220	Screw (M3-0.5×4.7).....	螺丝.....	2
57	07872219	Switch Guide.....	安全开关导片.....	1
58	07602858	Trimming Cylinder Support.....	下切刀空压管座.....	1
60	07872242	Switch,Support C.Set.....	安全开关座组.....	1
65	07872107	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组.....	1
66	07870623	Screw (M4-0.7×12).....	螺丝.....	1



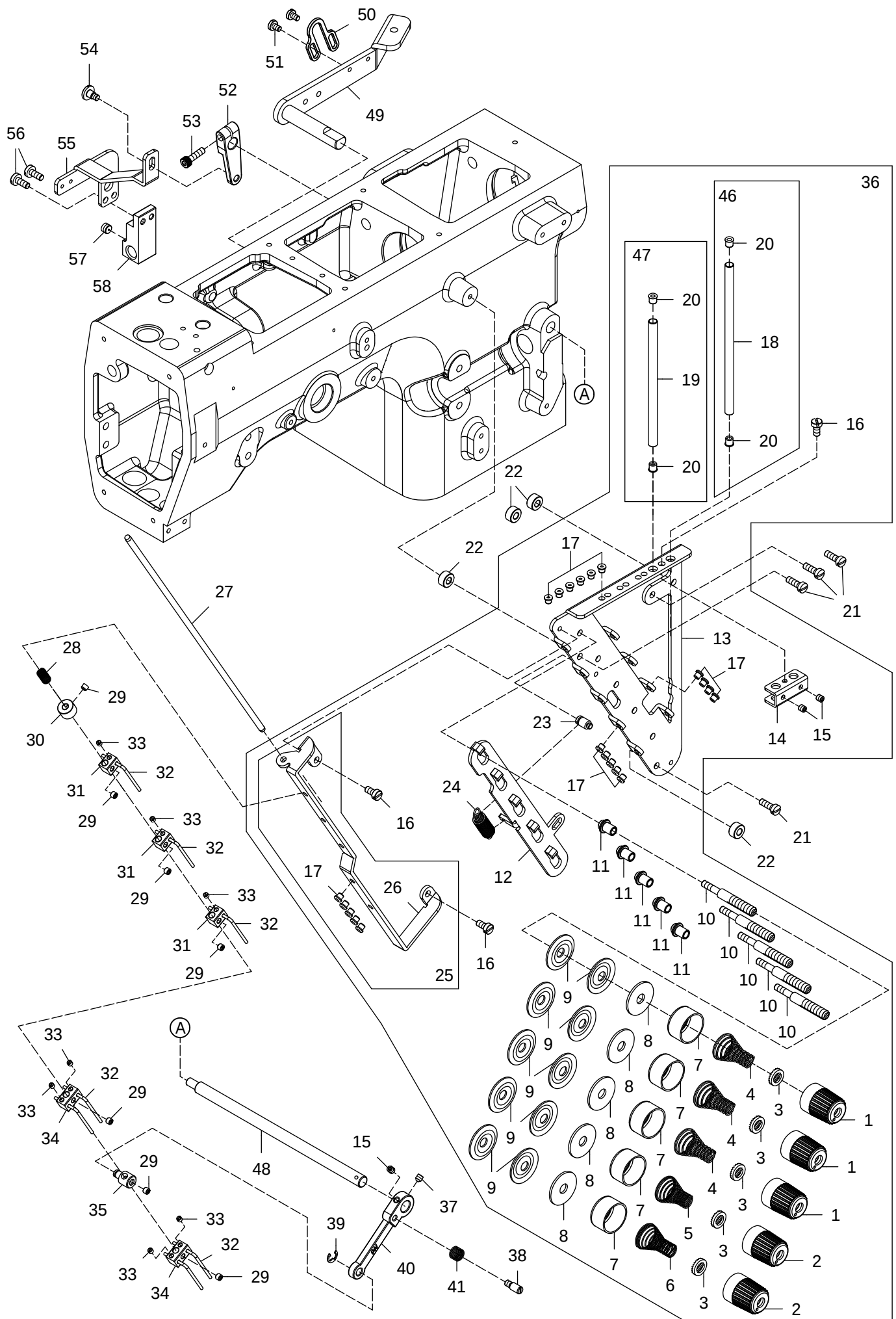
<u>ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM</u>	<u>电磁式下切刀驱动机构</u>	<u>28</u>
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Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
67	07872101A	Terminal Holder.....端子台.....	1
68	07872113	Bridle.....固定束带.....	1
69	07872114	Knife Driving Motor Cable (Upper,Lower).....上、下切传动马达中继线...	1
70	07872115	Adaptor Cable C.Set.....压脚传动马达中继线.....	1
73	07872110	Screw (M3-0.5×12).....螺丝.....	2
75	07872118	Cable Clamp (UC-1.5).....配线固定纽.....	1
76	07872108	Knife Guide, Presser Foot Lifter Adaptor Cable..上切、抬压脚中继线.....	1
77	07872117	Cable Clamp (UC-2.0).....配线固定纽.....	1
78	07870650	Washer (WF01).....垫片.....	1
JX1	JX072101	Nut.....螺帽.....	1
JX2	JX072102	Ring.....扣环.....	1
JX3	JX072103	Bottom Trimming Solenoid C.Set.....下切刀电磁铁组.....	1
JX4	JX072201	Trimming Cylinder Support C.Set.....下切刀空压管座组.....	1



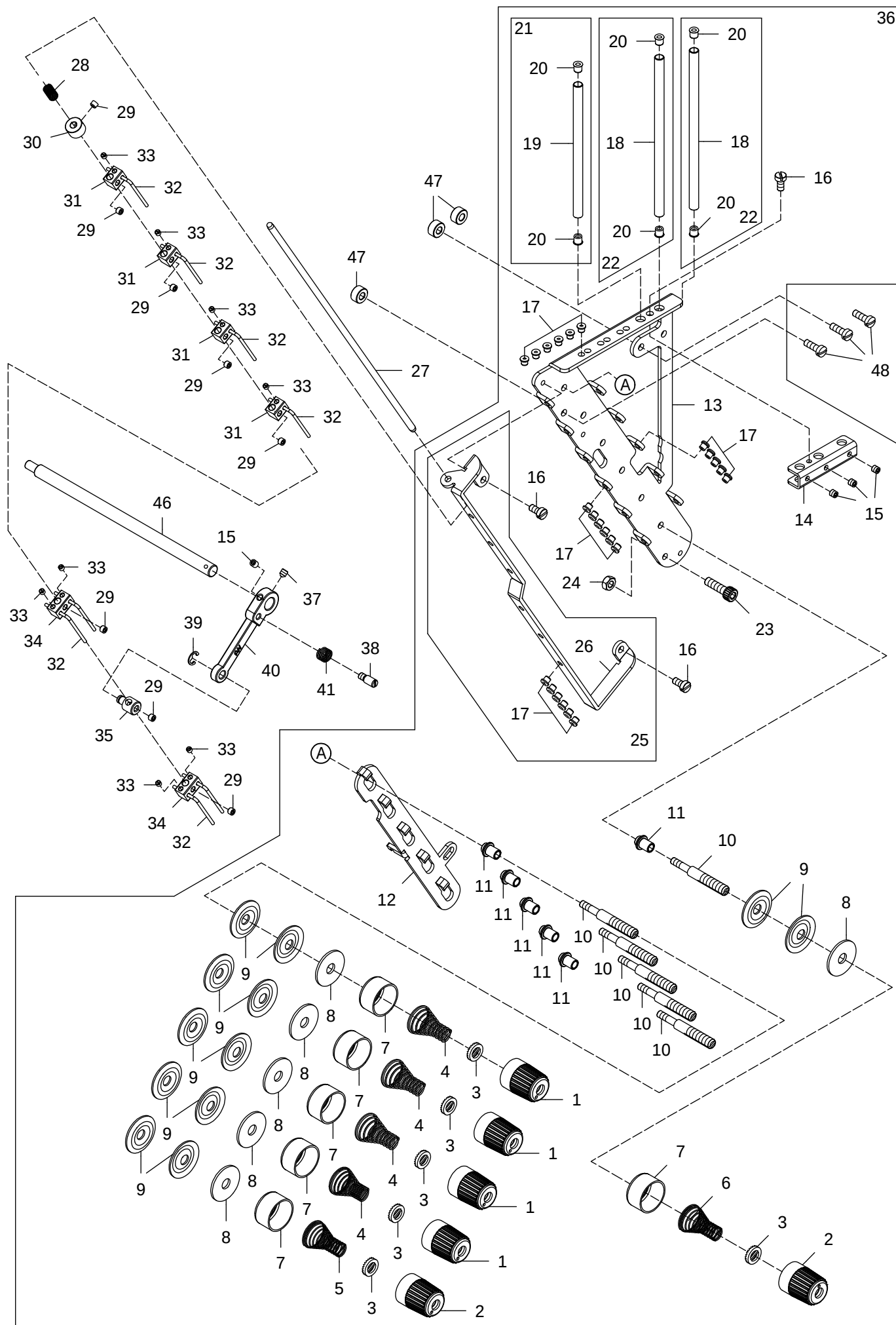
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 29

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)....	3
2	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)....	2
3	07870302A	Tension Spring Dise Support.....	张力弹簧调整圆盘.....	5
4	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
5	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
6	07870374	Looper Thread Tension Spring.....	下勾针张力弹簧.....	1
7	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	5
8	07870307	Felt.....	毡垫.....	5
9	07870308	Tension Disc.....	张力调整盘.....	10
10	07870309A	Tension Post.....	上线张力弹簧支柱.....	5
11	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	5
12	07871535	Tension Disc Separator.....	过线张力盘分离架.....	1
13	07870312	Tension Post Support.....	上线张力组支柱座.....	1
14	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
15	07870229	Screw (M4-0.7×4).....	螺丝.....	3
16	07870125	Screw (M4-0.7×8).....	螺丝.....	3
17	07870317	Thread Eyelet.....	陶瓷过线孔.....	20
18	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	1
19	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
20	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	4
21	07870102	Screw (M4-0.7×12).....	螺丝.....	4
22	07871534	Spacer.....	隔片.....	4
23	07871559	Screw (M4-0.7×2.5).....	螺丝.....	1
24	07871560	Spring.....	弹簧.....	1
25	07602925	Thread Pull-off Eyelet C.Set.....	过线松线架组.....	1
26	07602926	Thread Pull-off Eyelet.....	过线松线架.....	1
27	07871519	Thread Pull-off Bar.....	过线松线杆.....	1
28	07871520	Swing-Proof Spring.....	防震弹簧.....	1
29	07870835	Screw (M4-0.7×3).....	螺丝.....	7
30	07871514	Collar.....	轴环.....	1
31	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	3
32	07871523	Hook.....	松线钩.....	7
33	07870319	Screw (1/8-44×2.6).....	螺丝.....	7
34	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2
35	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1
36	07602936	Thread Eyelet Tension C.Set.....	过线张力组.....	1
37	07871104	Screw (M4-0.7×4.5).....	螺丝(尖头).....	1
38	07871530	Tension Release Adjusting Screw (M4-0.7×5.5)....	张力释放调整螺丝.....	1
39	07871528	Retaining Ring.....	扣环.....	1
40	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1



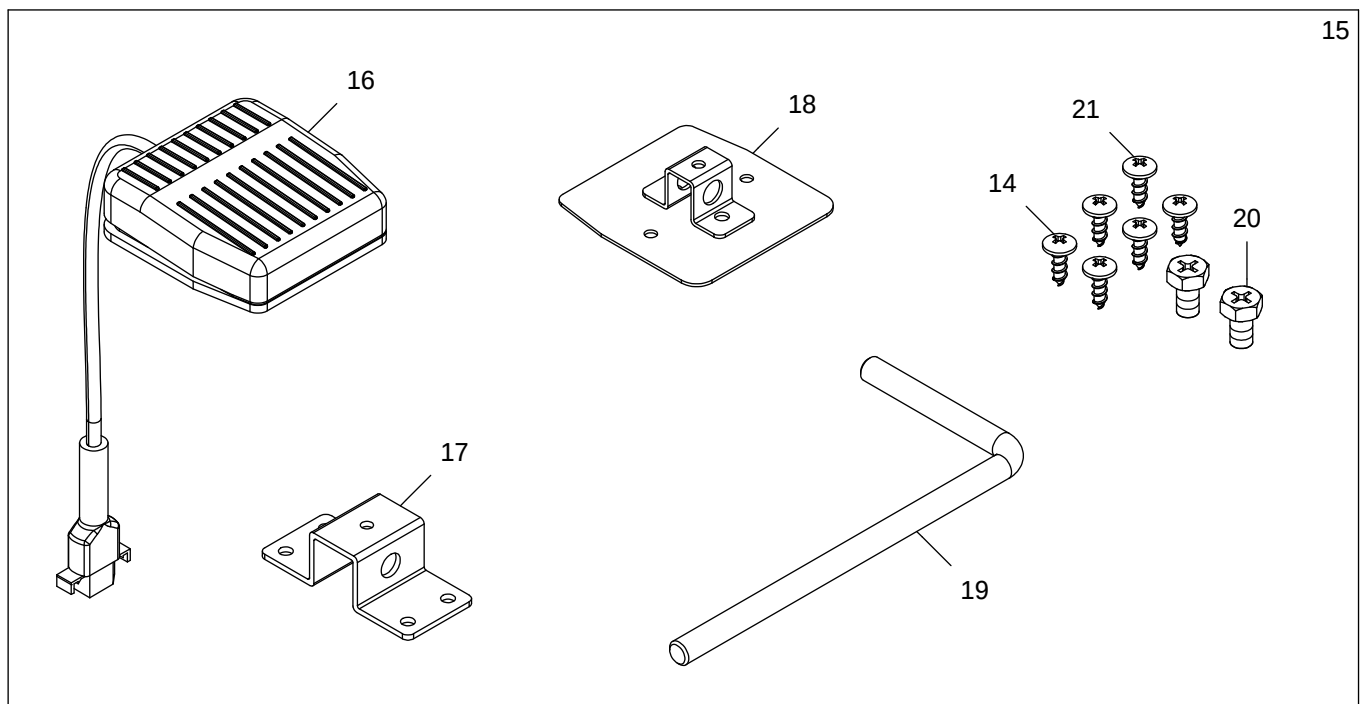
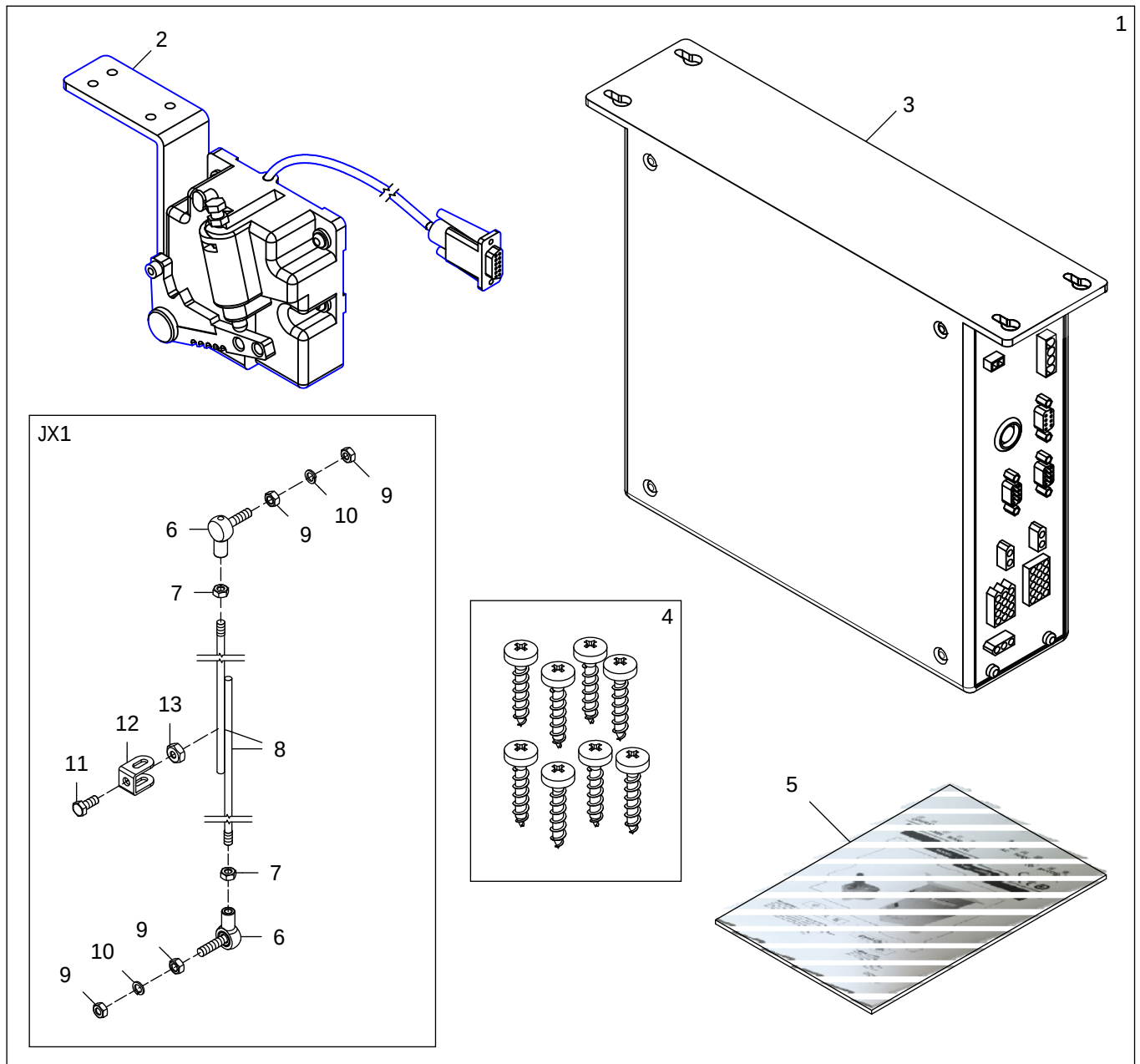
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 29

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	07871531	Spring.....	弹簧.....	1	
46	07871562	Thread Eyelet Pipe C.Set (Long).....	过线导管组(长).....	1	
47	07871561	Thread Eyelet Pipe C.Set (Short).....	过线导管组(短).....	1	
48	07602948	Tension Release Shaft.....	张力释放转轴.....	1	
49	07871501	Lifter Lever.....	压脚拉杆.....	1	
50	07871502	Lifter Lever Stop.....	拉杆止架.....	1	
51	07870845	Screw (9/64-40×5.5).....	螺丝.....	2	
52	07871504	Tension Release Lever.....	张力释放杠杆.....	1	
53	07870622	Screw (M4-0.7×14).....	螺丝.....	1	
54	07871511	Screw(M4-0.7×4.5).....	螺丝.....	1	
55	07602955	Tension Release Connecting Plate.....	张力释放连接压板.....	1	
56	07870706	Screw (M4-0.7×10).....	螺丝.....	2	
57	07870214	Screw (M6-1×4).....	螺丝.....	1	
58	07871506	Tension Release Block.....	张力释放滑块.....	1	



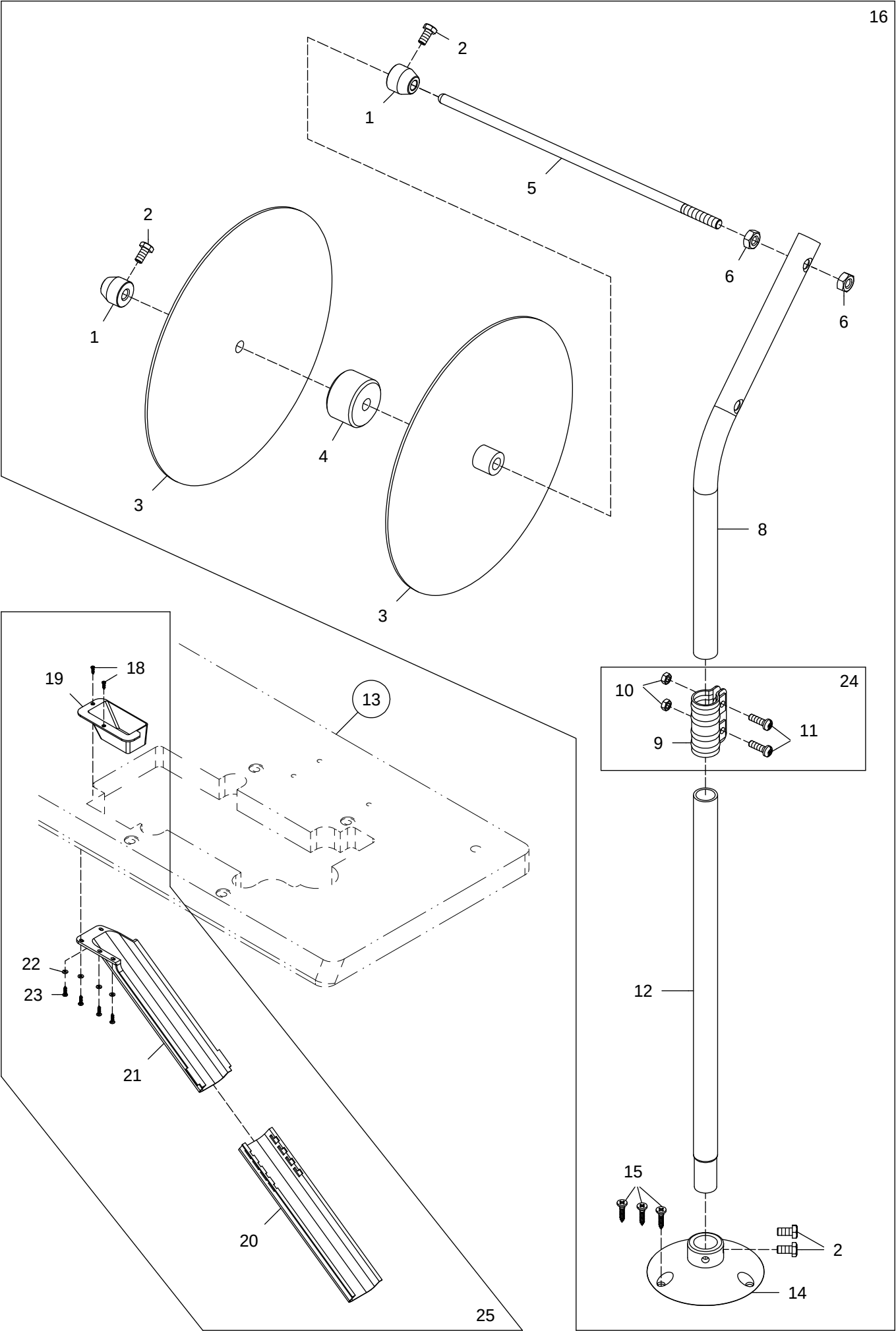
AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDLE 自动切线松线机构-四针六线 30

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)....	4
2	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)....	2
3	07870302A	Tension Spring Dise Support.....	张力弹簧调整圆盘.....	6
4	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
5	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
6	07870374	Looper Thread Tension Spring.....	下勾针张力弹簧.....	1
7	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
8	07870307	Felt.....	毡垫.....	6
9	07870308	Tension Disc.....	张力调整盘.....	12
10	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
11	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
12	07873735	Tension Disc Separator.....	过线张力盘分离架.....	1
13	07873756	Tension Post Support.....	上线张力组支柱座.....	1
14	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
15	07870229	Screw (M4-0.7×4).....	螺丝.....	4
16	07870125	Screw (M4-0.7×8).....	螺丝.....	3
17	07870317	Thread Eyelet.....	陶瓷过线孔.....	23
18	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
19	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
20	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
21	07870368	Thread Eyelet Pipe C.Set (Short).....	过线导管组(短).....	1
22	07870369	Thread Eyelet Pipe C.Set (Long).....	过线导管组(长).....	2
23	07873710	Screw (M5-0.8×18).....	螺丝.....	1
24	07871028	Nut.....	螺帽.....	1
25	07603025	Thread Pull-off Eyelet C.Set.....	过线松线架组.....	1
26	07603026	Thread Pull-off Eyelet.....	过线松线架.....	1
27	07871519	Thread Pull-off Bar.....	过线松线杆.....	1
28	07871520	Swing-Proof Spring.....	防震弹簧.....	1
29	07870835	Screw (M4-0.7×3).....	螺丝.....	8
30	07871514	Collar.....	轴环.....	1
31	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	4
32	07871523	Hook.....	松线钩.....	8
33	07870319	Screw (1/8-44×2.6).....	螺丝.....	8
34	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2
35	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1
36	07603036	Thread Eyelet Tension C.Set.....	过线张力组.....	1
37	07871104	Screw (M4-0.7×4.5).....	螺丝.....	1
38	07871530	Tension Release Adjusting Screw (M4-0.7×5.5).....	张力释放调整螺丝.....	1
39	07871528	Retaining Ring.....	扣环.....	1
40	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1
41	07871531	Spring.....	弹簧.....	1
46	07602948	Tension Release Shaft.....	张力释放转轴.....	1
47	07871534	Spacer.....	隔片.....	4
48	07870102	Screw (M4-0.7×12).....	螺丝.....	4



AC SERVO MOTOR & CONTROL BOX C.SET**伺服马达控制箱组****31**

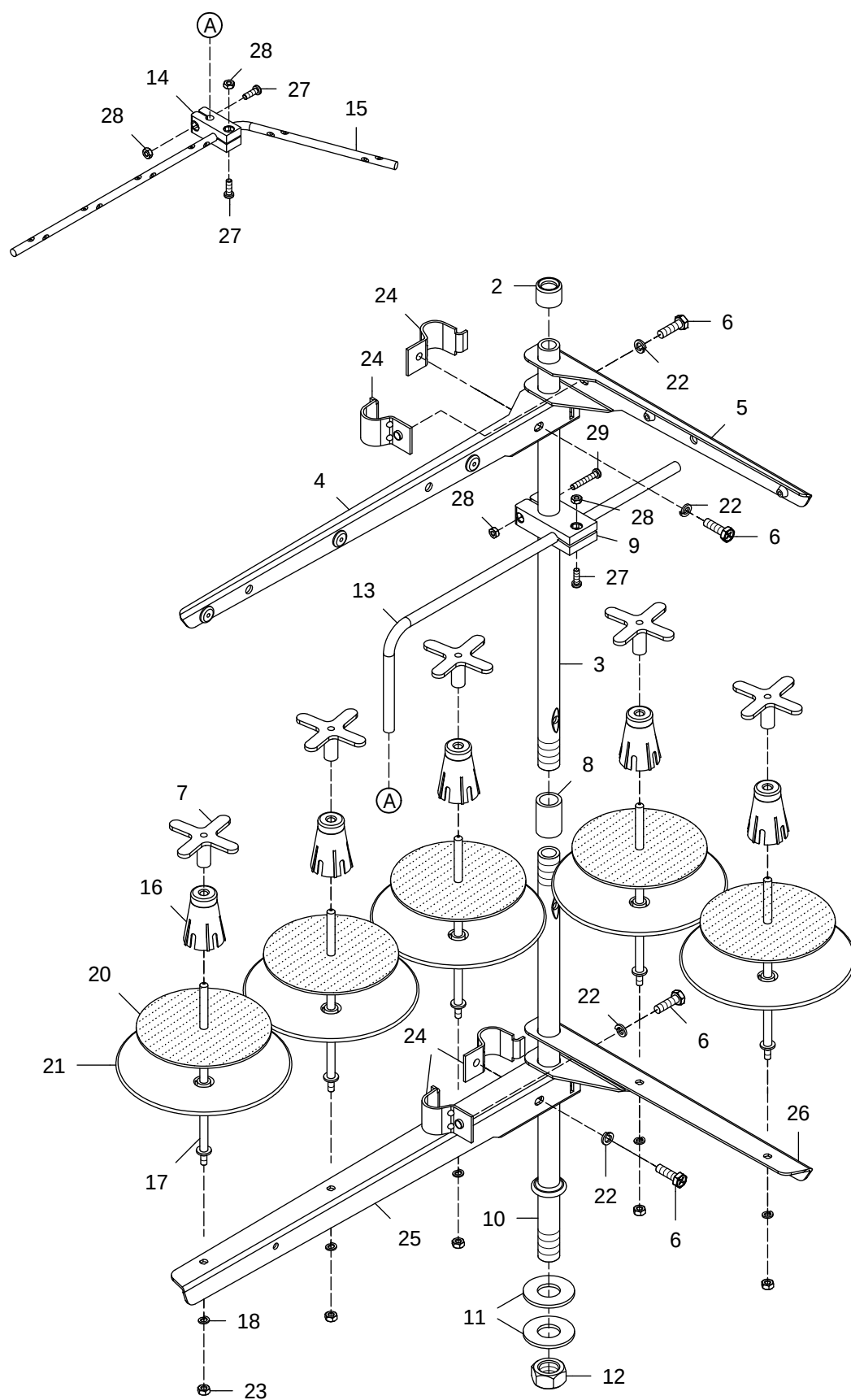
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873501	Ac Servo Motor & Control Box C.Set.....	伺服马达控制箱组.....	1
2	07873502	Starter.....	起动机.....	1
3	07873503	Control Box.....	控制箱.....	1
4	07873504	Screw.....	木螺丝.....	8
5	07873505	Book, Instruction.....	控制箱操作说明书.....	1
6	07873506	Universal Joint.....	多向接头.....	2
7	07873507	Nut.....	螺帽.....	2
8	07873508	Connecting Link.....	连杆.....	2
9	07873509	Nut.....	螺帽.....	4
10	07873510	Spring Washer.....	弹簧垫片.....	2
11	07873511	Screw (M6-1×14).....	螺丝.....	1
12	07873512	Spool Pin.....	□型支架.....	1
13	07873513	Nut.....	螺帽.....	1
14	07873522	Screw (Short).....	木螺丝(短).....	2
15	07873515	Knee SwitchC.Set.....	膝动开关组.....	1
16	07873516	Knee Switch.....	膝动开关.....	1
17	07873517	Fixed Plate.....	固定板.....	1
18	07873518	Piece, Clamping.....	夹片.....	1
19	07873519	L-Spool Pin.....	L型支架.....	1
20	07873520	Screw (M6-1×10).....	螺丝.....	2
21	07873521	Screw (Long).....	木螺丝(长).....	4
JX1	JX073501	Driving Connection.....	连杆组.....	1



EXCLUSIVE PARTS**专用配件****32**

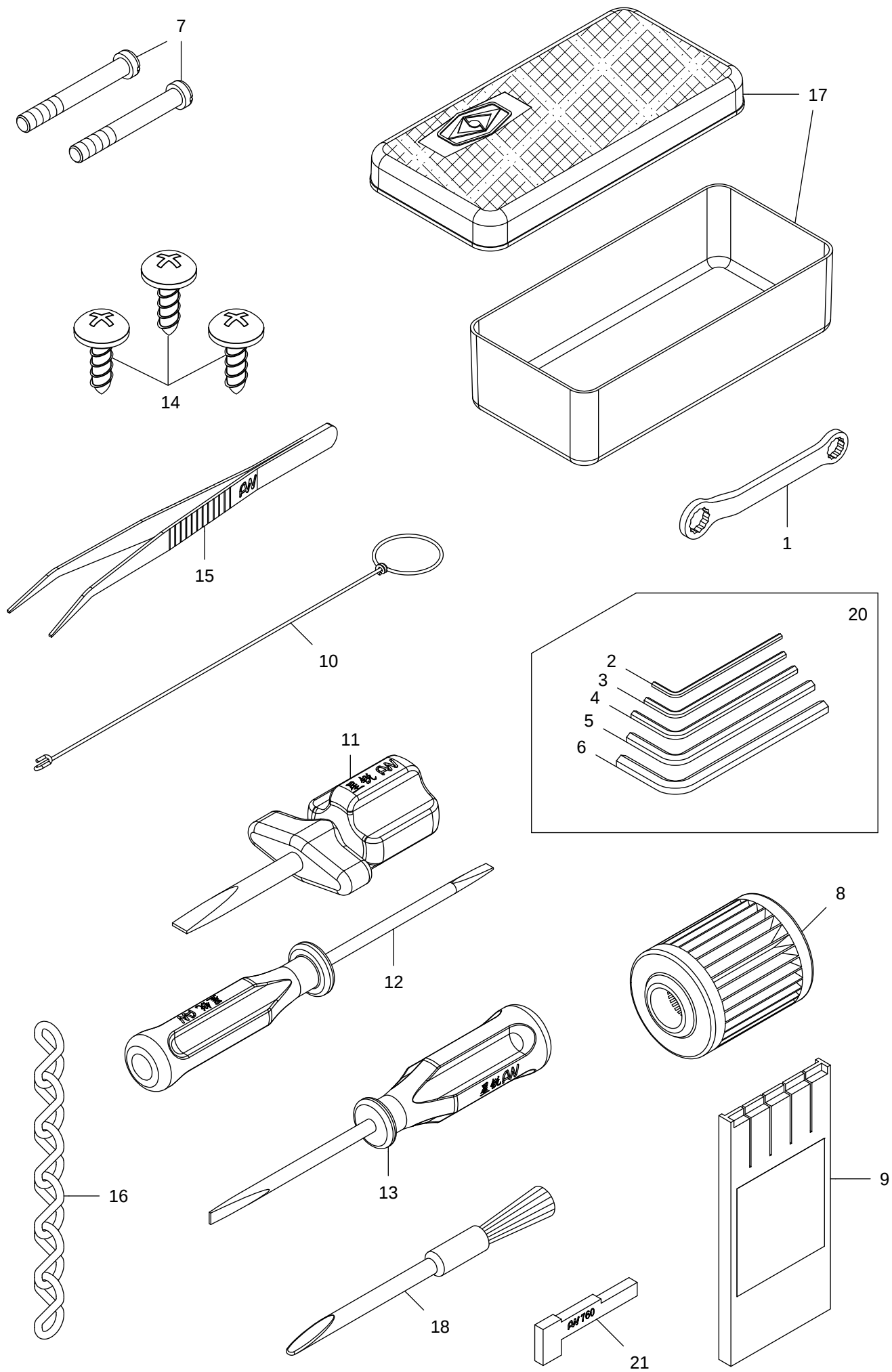
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07603201	Collar	轴环.....	2
2	07603202	Screw(M6-1x12).....	螺丝.....	4
3	07603203	Tape Reel.....	贴条盘.....	2
4	07603204	Cushion Block	垫块.....	1
5	07603205	Tape Reel Shaft.....	贴条主轴.....	1
6	07603206	Nut.....	螺帽.....	2
8	07603208	Tape Column Pipe.....	贴条圆柱管.....	1
9	07603209	Tape Column Pipe Connector.....	接头.....	1
10	07603210	Nut.....	螺帽.....	2
11	07603211	Scwer (M5-0.8×16.5).....	螺丝.....	2
12	07603212	Fixing Lever.....	固定螺杆.....	1
14	07603214	Tape Holder.....	贴条固定座.....	1
15	07603215	Wood Screw.....	木螺丝.....	3
16	07603216	Tape Reel Holder C.Set.....	贴条架组.....	1
18	07603218	Wood Screw.....	木螺丝.....	2
19	07603219	Waste Chute Top.....	入料槽顶部.....	1
20	07603220	Waste Chute (B).....	入料槽B.....	1
21	07603221	Waste Chute (A).....	入料槽A.....	1
22	07603222	Washer.....	垫片.....	4
23	07603223	Wood Screw.....	木螺丝.....	4
24	07603224	Tape Column Pipe Connector C.Set.....	接头组.....	1
25	07603225	Waste Chute C.Set.....	入料槽组.....	1

1 (五线用)
19 (六线用)



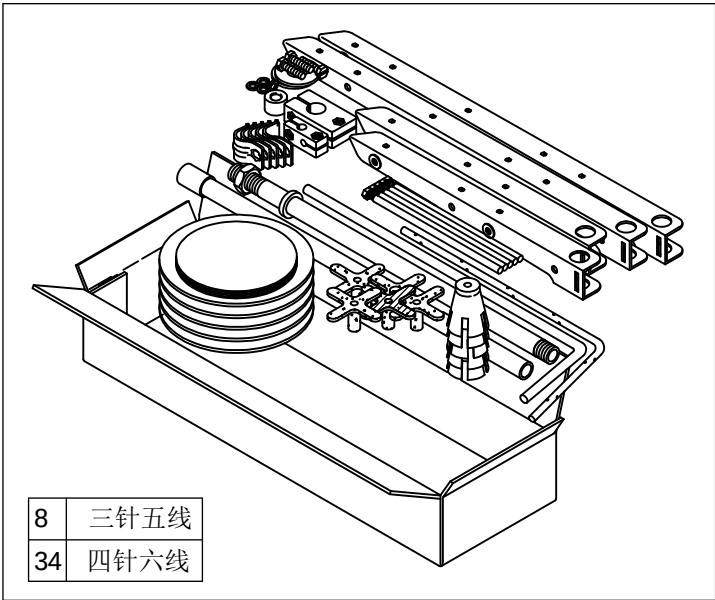
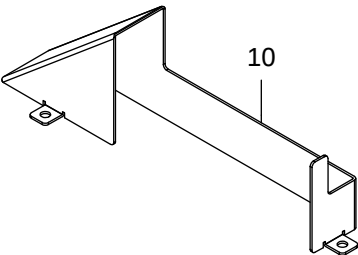
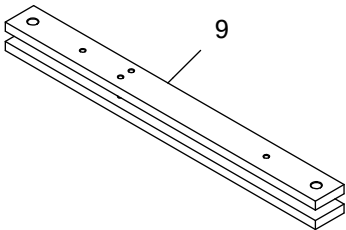
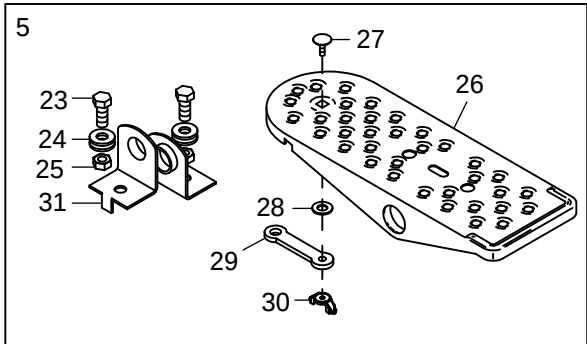
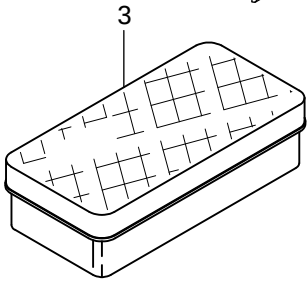
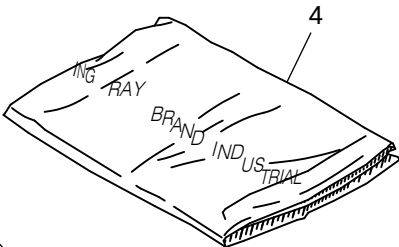
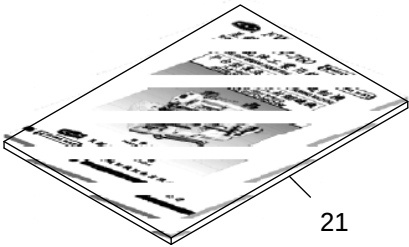
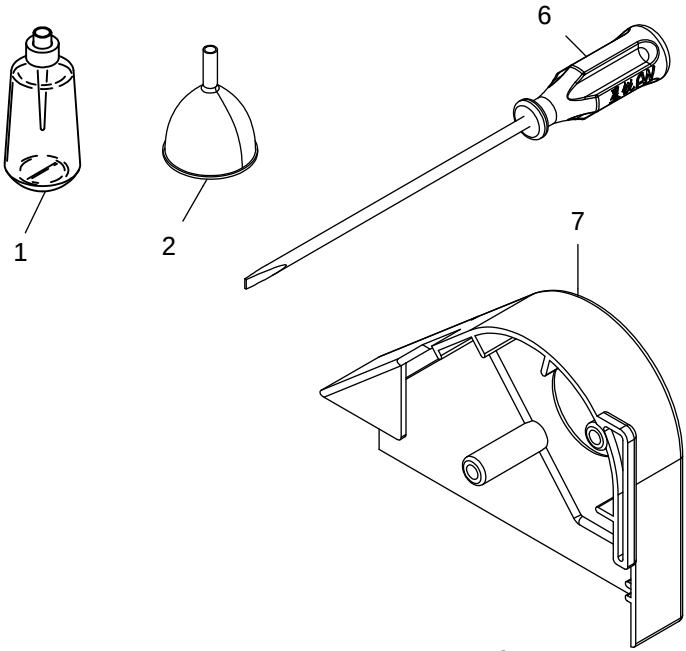
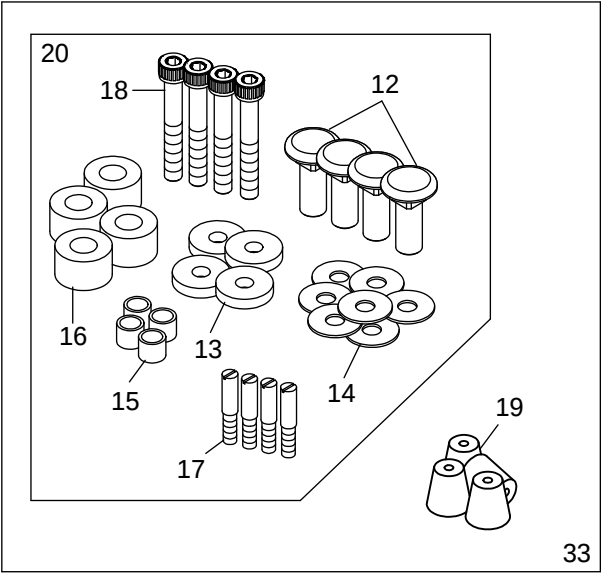
THREAD STAND**线架组****33**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873101	Thread Stand (5 Spools Type).....	线架 (五线用).....	1
2	07873102	Column Cap.....	柱头盖.....	1
3	07873103	Column Pipe (Upper).....	上线柱.....	1
4	07873104	Thread Hanger (3 Spools Type).....	3 孔过线吊臂.....	1
5	07873105	Thread Hanger (2 Spools Type).....	2 孔过线吊臂.....	1
6	07873106	Screw (M6-1×20).....	螺丝 (不单卖).....	4
7	07873107	Rubber Spool Cushion.....	橡胶线轴避震垫.....	5
8	07873108	Column Pipe Connector.....	线柱接头.....	1
9	07873143	Thread Guide Holder (Large).....	大过线杆固定座.....	1
10	07873110	Column Pipe (Lower).....	下线柱.....	1
11	07873111	Washer.....	垫片.....	2
12	07873112	Nut.....	螺帽.....	1
13	07873113	Thread Guide Arm.....	过线杆连接臂.....	1
14	07873145	Thread Guide Holder (Small).....	小过线杆固定座.....	1
15	07873115	Thread Guide (6 Spools Type).....	6 孔过线杆.....	1
16	07873116	Spool Cushion.....	线轴避震座.....	5
17	07873117	Spool Pin.....	线轴柱.....	5
18	07873118	Spring Washer.....	弹簧垫片.....	5
19	07873119	Thread Stand (6 Spools Type).....	线架(六线用).....	1
20	07873120	Spool Mat.....	线轴垫.....	5
21	07873121	Spool Seat Disc.....	线轴底盘.....	5
22	07873122	Spring Washer.....	弹簧垫片.....	1
23	07873123	Nut.....	螺帽.....	1
24	07873124	Column Pipe Connector.....	线柱接头.....	1
25	07873125	Spool Stand (3 Spools Type).....	3 孔线轴架.....	1
26	07873126	Spool Stand (2 Spool Type).....	2 孔线轴架.....	1
27	07873141	Screw (M4-0.7×12).....	螺丝 (不单卖).....	3
28	07873142	Nut.....	螺帽.....	4
29	07873144	Screw (M4-0.7×25).....	螺丝 (不单卖).....	1



ATTACHMENT BOX**附件盒****34**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873201	Ring Spanner.....	梅花扳手.....	1
2	07873202	Hexagonal Wrench (2.0mm).....	内六角扳手.....	1
3	07873203	Hexagonal Wrench (2.5mm).....	内六角扳手.....	1
4	07873204	Hexagonal Wrench (3.0mm).....	内六角扳手.....	1
5	07873205	Hexagonal Wrench (4.0mm).....	内六角扳手.....	1
6	07873206	Hexagonal Wrench (5.0mm).....	内六角扳手.....	1
7	07873208	Screw (M6-1×46).....	螺丝(普通机型配备).....	2
8	07871314	Oil Filter.....	滤油器.....	1
9	07873214	Needle (System : UYX128GAS).....	机针组.....	1
10	07873215	Threading Wire.....	穿线铁丝.....	1
11	07873216	Screwdriver.....	螺丝起子.....	1
12	07873217	Screwdriver.....	螺丝起子.....	1
13	07873218	Screwdriver.....	螺丝起子.....	1
14	07873219	Screw	螺丝(普通机型配备).....	3
15	07873220	Thread Tweezers.....	穿线夹.....	1
16	07873221	Chain (Attach With Basic Model Only).....	链条 (普通机型配备).....	1
17	07873222	Attachment Box.....	附件盒.....	1
18	07873226	Hairbrush.....	毛刷.....	1
20	07873223	Hexagonal Wrench C.Set.....	内六角扳手组.....	1
21	07603421	Gage,Sheet.....	定规.....	1



ACCESSORIES**附配件****35**

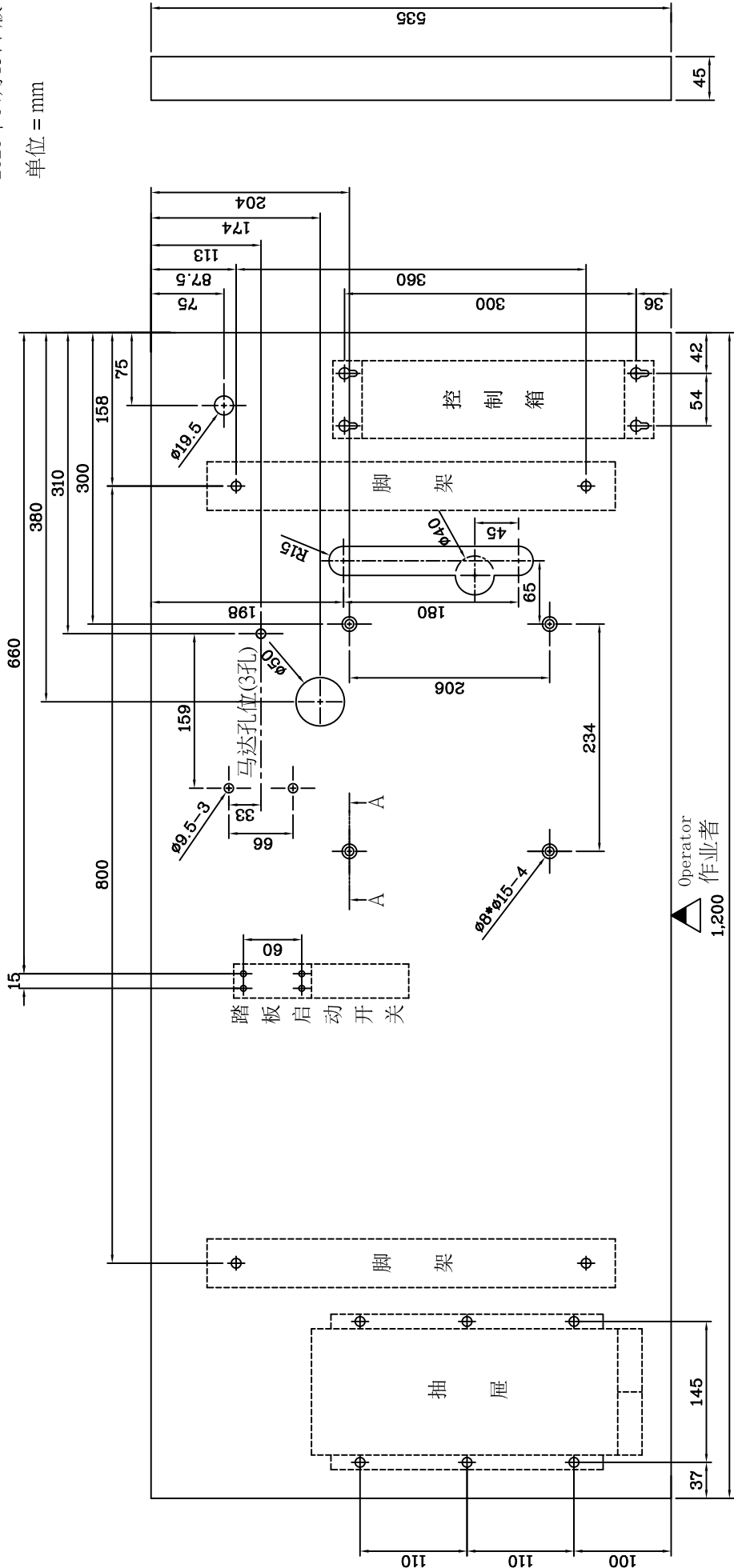
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873301	Oiler.....	油壶.....	1
2	07873302	Funnel.....	漏斗.....	1
3	07873306	Attachment Box.....	附件盒.....	1
4	07873307	Machine Cover.....	防尘罩.....	1
5	07873308	Pedal C.Set.....	脚踏板组(普通车专用).....	1
6	07873310	Screwdriver.....	螺丝起子.....	1
7	07873311	Belt Cover (Comon).....	皮带盖(上)(普通车专用).....	1
8	07873312	Thread Stand C.Set.....	线架组(三针五线).....	1
9	07603509	Support.....	支撑架.....	2
10	07873314	Belt Cover (Bottom).....	皮带盖(下)(普通车专用).....	1
11	07873320	Oil.....	润滑油.....	1
12	07603512	Nut.....	螺帽.....	4
13	07603513	Washer.....	辅助垫片.....	4
14	07603514	Washer.....	垫片.....	12
15	07603515	Connecting Tube.....	连接管.....	4
16	07603516	Cushion.....	避震垫.....	4
17	07603517	Studs.....	螺椿.....	4
18	07603518	Screw (M8-1.25×31)	螺丝.....	4
19	07873304	Cushion.....	防震垫.....	4
20	07603520	Oil Reservoir Rubber Cushion C.Set.....	底座避震胶垫螺丝组.....	1
21	07603521	Spare Parts Book.....	零件本.....	1
23	07873323	Screw.....	螺丝.....	2
24	07873324	Washer.....	垫片.....	4
25	07873325	Nut.....	螺帽.....	2
26	07873326	Pedal	踏板.....	1
27	07873327	Screw (M6-1×14)	螺丝.....	1
28	07873328	Washer.....	垫片.....	1
29	07873329	Connecting Rod.....	连接杆.....	1
30	07873330	Wing Nut.....	翼形螺帽.....	1
31	07873322	Spool Pin.....	支架.....	2
33	07603533	Oil Reservoir Rubber Cushion C.Set.....	底座避震胶垫螺丝组.....	1
34	07873119	Thread Stand C.Set.....	线架组(四针六线).....	1

<星锐牌・FW-760T(N)系列・平面式桌板・车架及相关配件安装位置示意图>>

通用机型：全部

2020年04月13日 版本

单位 = mm



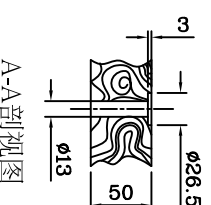
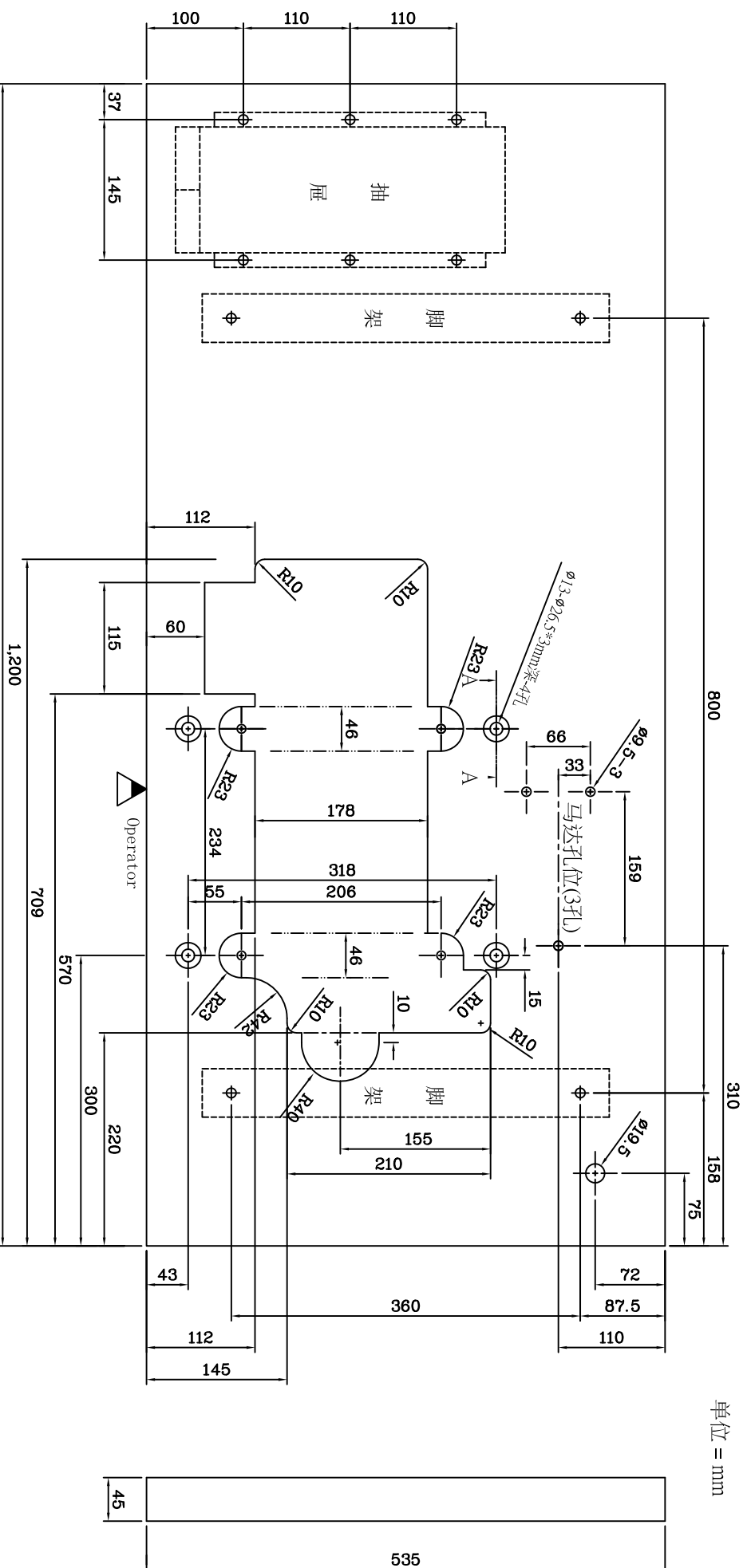
技术通报

<星锐牌 FW-760T(N)-FR系列·下沉式桌板·车架及相关配件安装位置示意图>

通用机型：具修刀组件

2020年04月13日 版本

单位 = mm



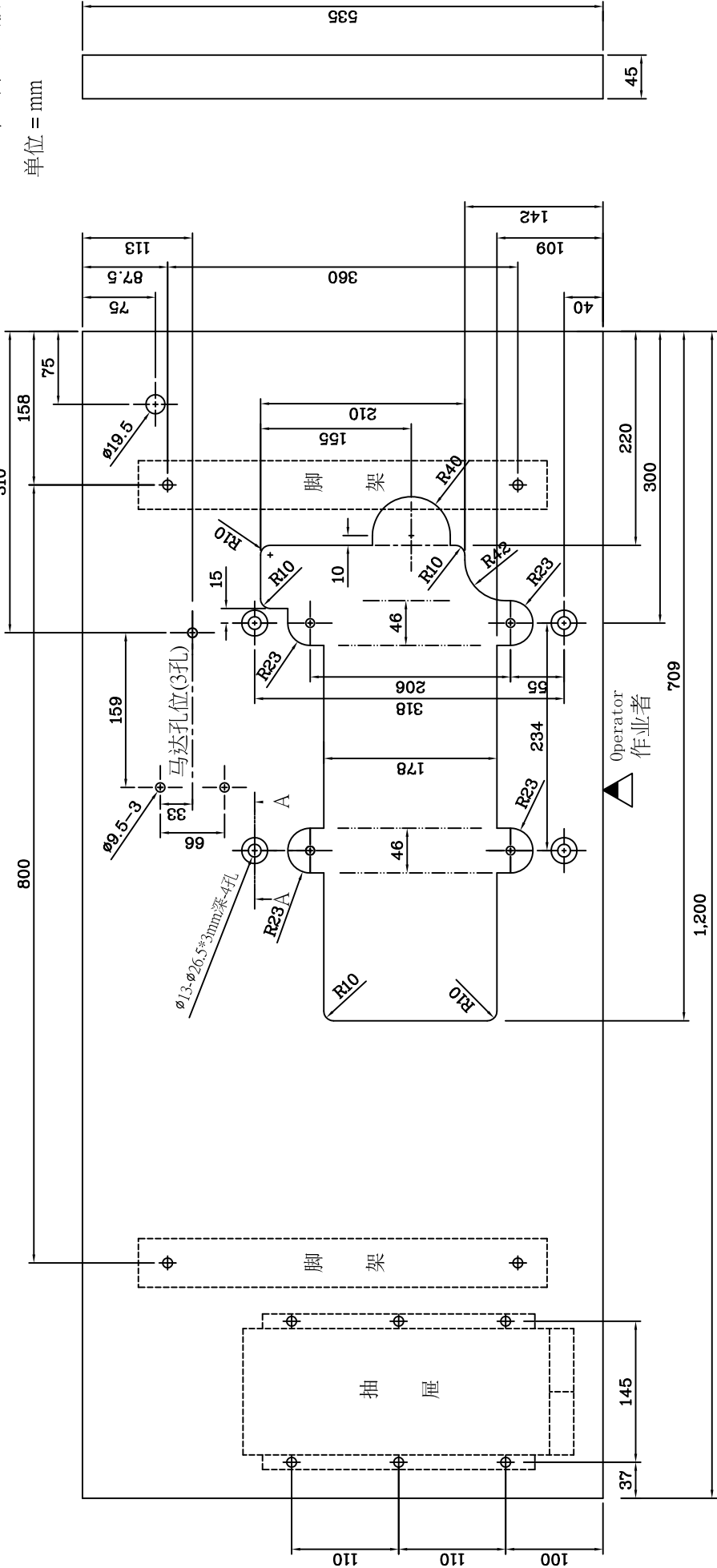
技术通报

<星锐牌 FW-760T(N)系列·下沉式桌板·车架及相关配件安装位置示意图>

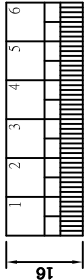
通用机型：无修刀组件

2020年04月13日 版本

单位 = mm



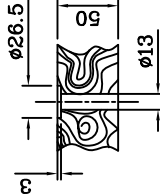
尺 度(居中)



商 标(居中)

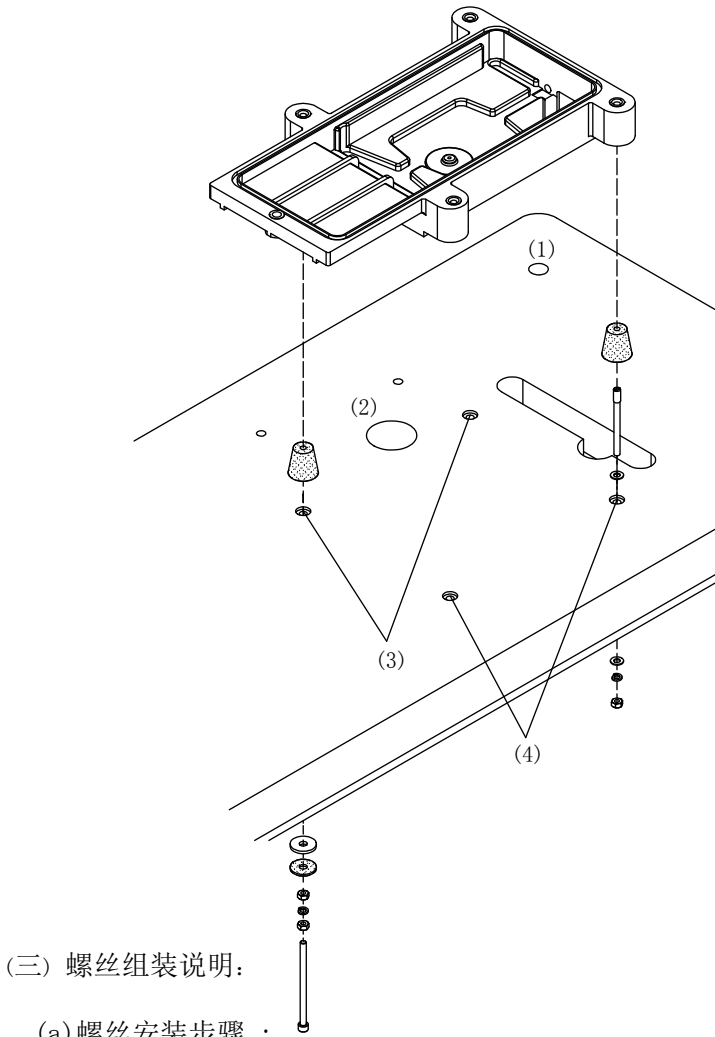


SHING RAY®



A-A剖视图

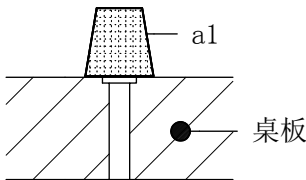
FW-760T (N) 系列产品与平面式桌板安装方式



(三) 螺丝组装说明:

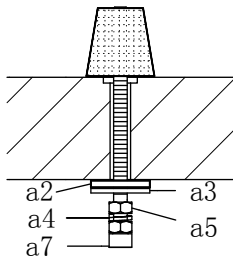
(a) 螺丝安装步骤 :

1



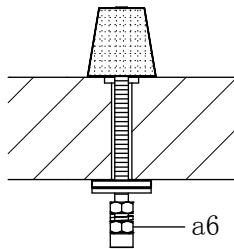
先将防震橡胶孔位与桌板孔位对齐。

2



固定油盘螺丝由下往上旋至顶点，再用微调螺母往上旋转接触桌板底面。
(☆注意！橡胶垫片处于轻微夹住，平面垫片尚可旋转状态)

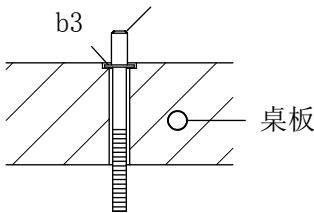
3



确定微调螺母位置后固定不动，以防松螺母锁紧即可。

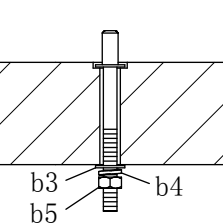
(b) 螺丝安装步骤 :

1



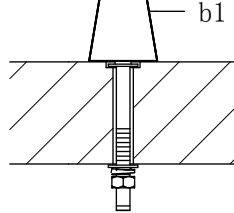
固定螺丝和垫片置入。

2



垫片、弹簧垫片、螺母由下旋入锁紧。

3



最后将防震橡胶套入。

(一) 各部位置说明:

- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱) (Ø50mm)
- (3) 固定机台孔位 (Ø7.5mm),
需使用螺丝组如下图(a), 共两组
- (4) 固定机台孔位 (Ø7.5mm),
需使用螺丝组如下图(b), 共两组

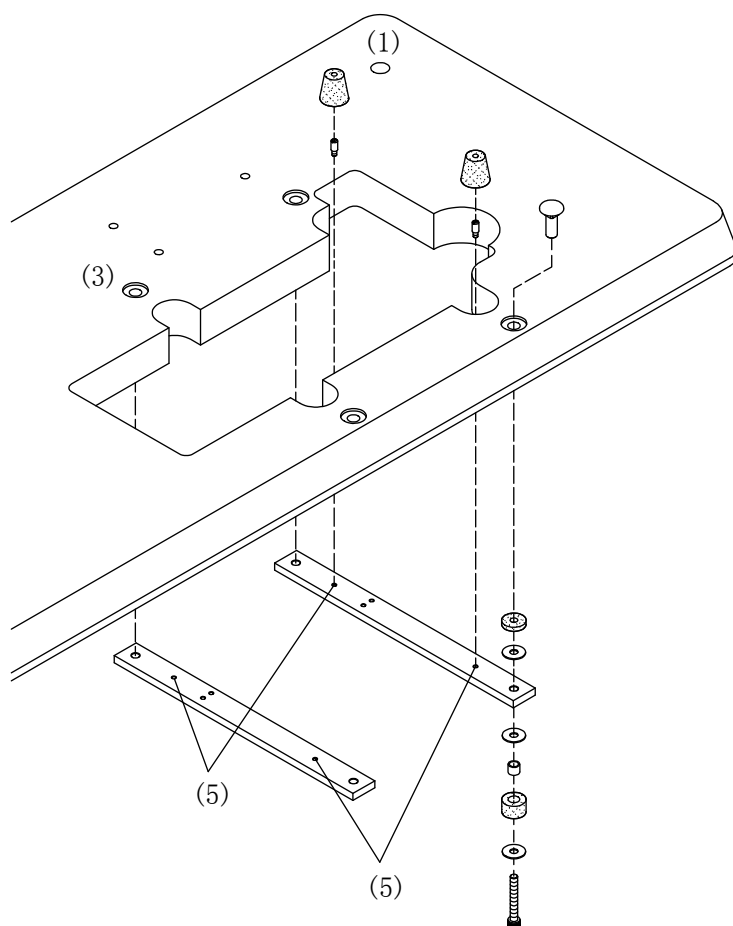
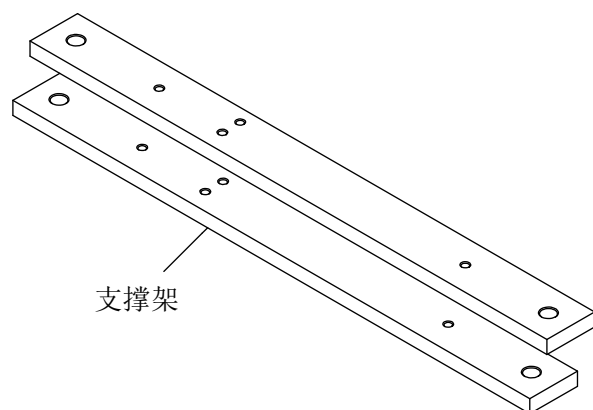
(二) 螺丝种类说明:

(a)	(b)
a1. 防震橡胶	b1. 防震橡胶
a2. 橡胶垫片	b2. 固定螺丝(长)
a3. 平面垫片	b3. 垫片
a5. 微调螺母	b4. 弹簧垫片
a4. 弹簧垫片	b5. 螺母
a6. 防松螺母	
a7. 固定油盘螺丝	

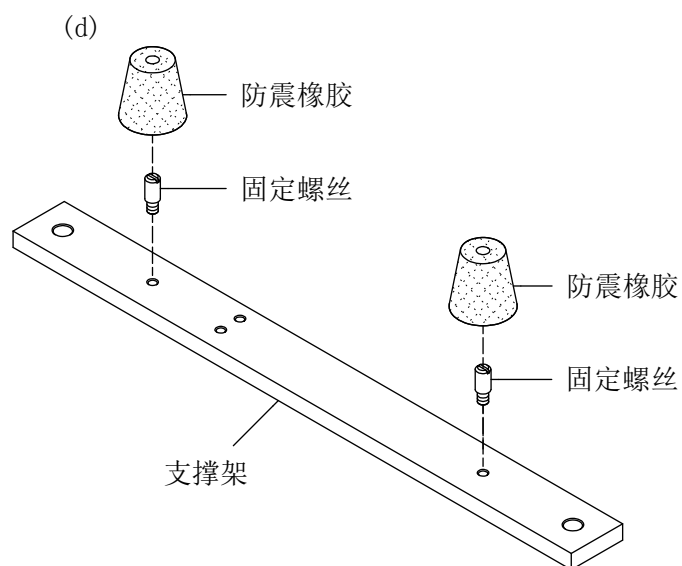
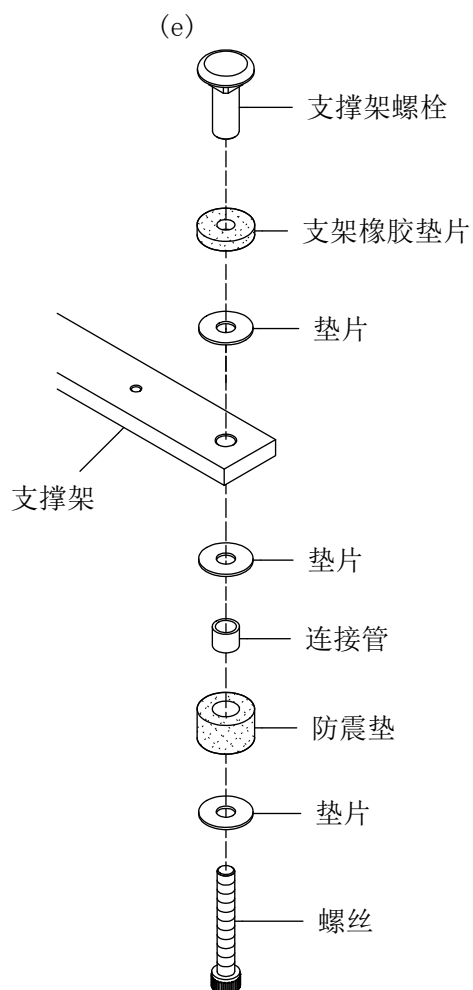
FW-760T (N) 系列产品与下沉式桌板安装方式

(一) 各部位置说明:

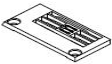
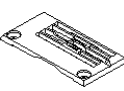
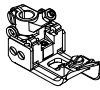
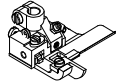
- (1) 线架孔
- (3) 托架固定孔x4孔, 需使用螺丝如下图(e), 共四组
- (5) 固定机台孔位($\varnothing 13\text{mm}$),
需使用螺丝组如下图(d), 共四组



(二) 螺丝组装说明:

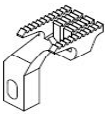
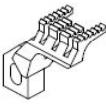
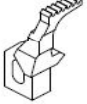
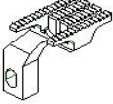
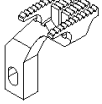
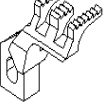
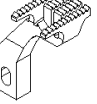
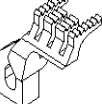


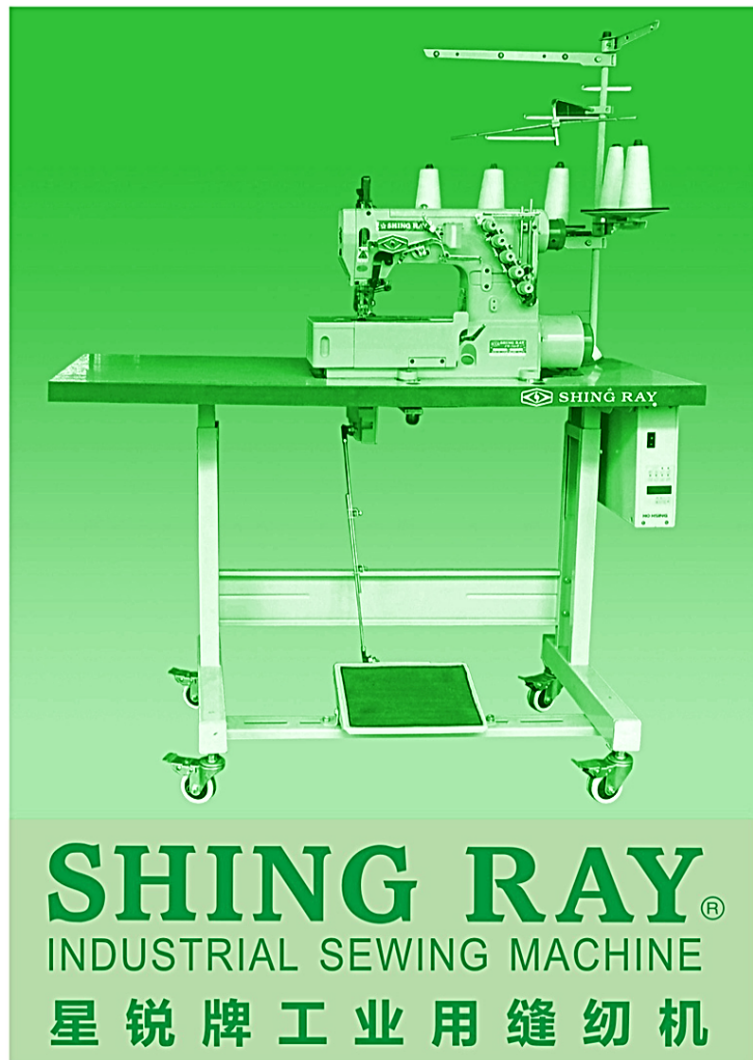
附件一

Main Models								
	针镙	一般针板	Q组用针板	右修刀针板	倒, 立骨针板	一般押脚	Q组用押脚	右刀用押脚
FW760N/T-240	07870707-240	07600927-240				07870814-240		
FW760N/T-248	07870707-248	07600927-248				07870814-248		
FW760N/T-348	07870707-348	07600927-348				07870814-348		
FW760N/T-356	07870707-356	07600927-356				07870814-356		
FW760N/T-364	07870707-364	07600927-364				07870814-364		
FW760N/T-460	07870707-460	07600927-460				07870814-460		
FW760N/T-464	07870707-464	07600927-464				07870814-464		
FW760N/T-240-Q	07870707-240		07601921-240				07601937-240	
FW760N/T-248-Q	07870707-248		07601921-248				07601937-248	
FW760N/T-348-Q	07870707-348		07601921-348				07601937-348	
FW760N/T-356-Q	07870707-356		07601921-356				07601937-356	
FW760N/T-364-Q	07870707-364		07601921-364				07601937-364	
FW760N/T-460-Q	07870707-460		07601921-460				07601937-460	
FW760N/T-464-Q	07870707-464		07601921-464				07601937-464	
FW760N/T-240-FR	07870707-240			07602543-240				07602480-240
FW760N/T-248-FR	07870707-248			07602543-248				07602480-248
FW760N/T-348-FR	07870707-348			07602543-348				07602480-348
FW760N/T-356-FR	07870707-356			07602543-356				07602480-356
FW760N/T-364-FR	07870707-364			07602543-364				07602480-364
FW760N/T-460-FR	07870707-460			07602543-460				07602480-460
FW760N/T-464-FR	07870707-464			07602543-464				07602480-464
FW760N/T-240	07870707-240				07602624-240			
FW760N/T-248	07870707-248				07602624-248			
FW760N/T-348	07870707-348				07602624-348			
FW760N/T-356	07870707-356				07602624-356			
FW760N/T-364	07870707-364				07602624-364			
FW760N/T-460	07870707-460				07602624-460			
FW760N/T-464	07870707-464				07602624-464			
FW760N/T-240	07870707-240				07602624-240			
FW760N/T-248	07870707-248				07602624-248			
FW760N/T-348	07870707-348				07602624-348			
FW760N/T-356	07870707-356				07602624-356			
FW760N/T-364	07870707-364				07602624-364			
FW760N/T-460	07870707-460				07602624-460			
FW760N/T-464	07870707-464				07602624-464			

GAUGE PARTS LIST

标准规格件

									
一般用主齿	一般用差动齿	Q组用主齿	Q组用差动齿	右刀用主齿	右刀用差动齿	立骨用主齿	立骨用差动齿	倒骨用主齿	倒骨用差动齿
07601248-240	07601250-240								
07601248-248	07601250-248								
07601248-348	07601250-348								
07601248-356	07601250-356								
07601248-364	07601250-364								
07601248-460	07601250-460								
07601248-464	07601250-464								
		07601920-240	07601919-240						
		07601920-248	07601919-248						
		07601920-348	07601919-348						
		07601920-356	07601919-356						
		07601920-364	07601919-364						
		07601920-460	07601919-460						
		07601920-464	07601919-464						
				07602545-240	07602544-240				
				07602545-248	07602544-248				
				07602545-348	07602544-348				
				07602545-356	07602544-356				
				07602545-364	07602544-364				
				07602545-460	07602544-460				
				07602545-464	07602544-464				
						07602637-240	07602635-240		
						07602637-248	07602635-248		
						07602637-348	07602635-348		
						07602637-356	07602635-356		
						07602637-364	07602635-364		
						07602637-460	07602635-460		
						07602637-464	07602635-464		
								07602637-240	07602636-240
								07602637-248	07602636-248
								07602637-348	07602636-348
								07602637-356	07602636-356
								07602637-364	07602636-364
								07602637-460	07602636-460
								07602637-464	07602636-464



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2020.03