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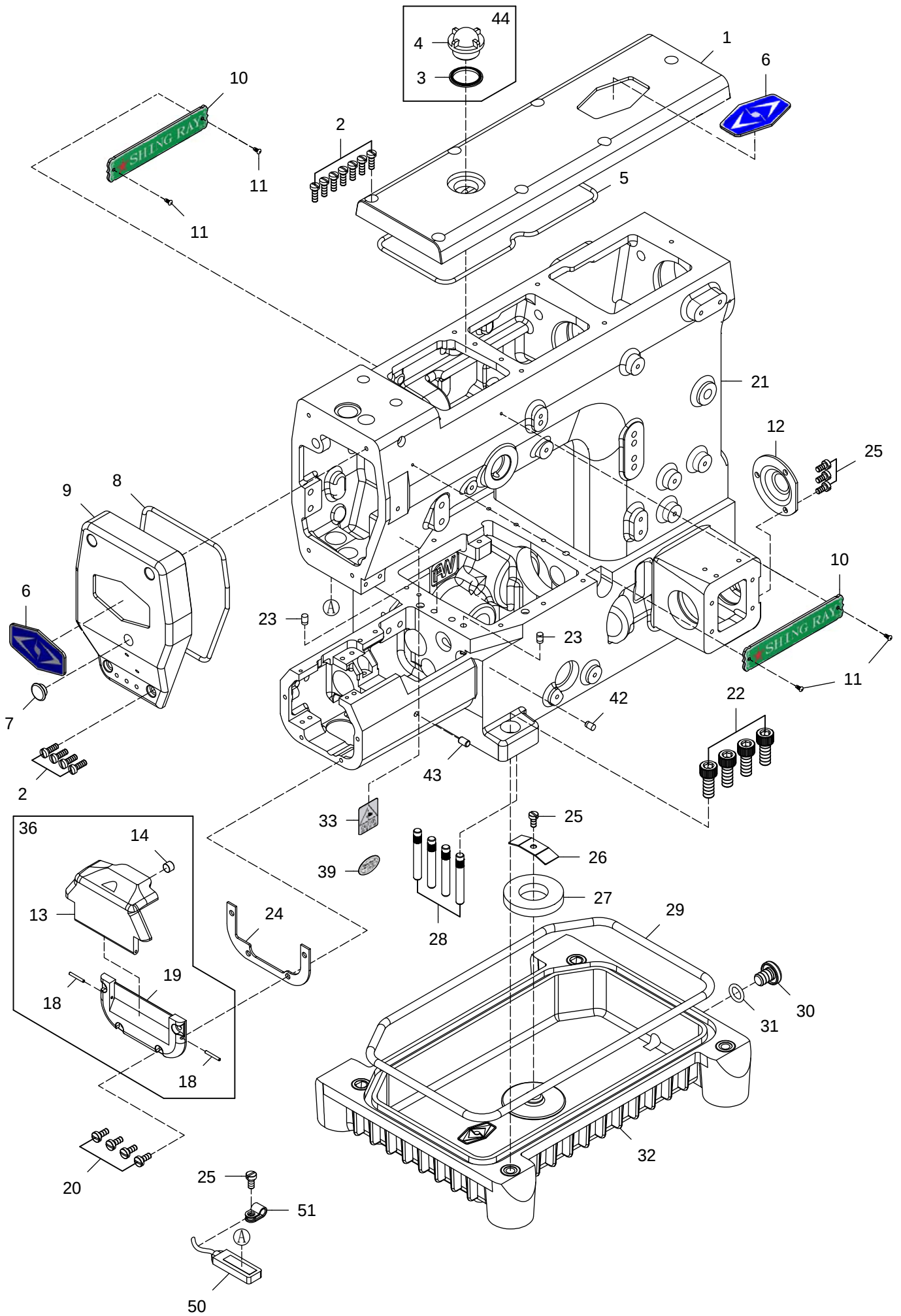
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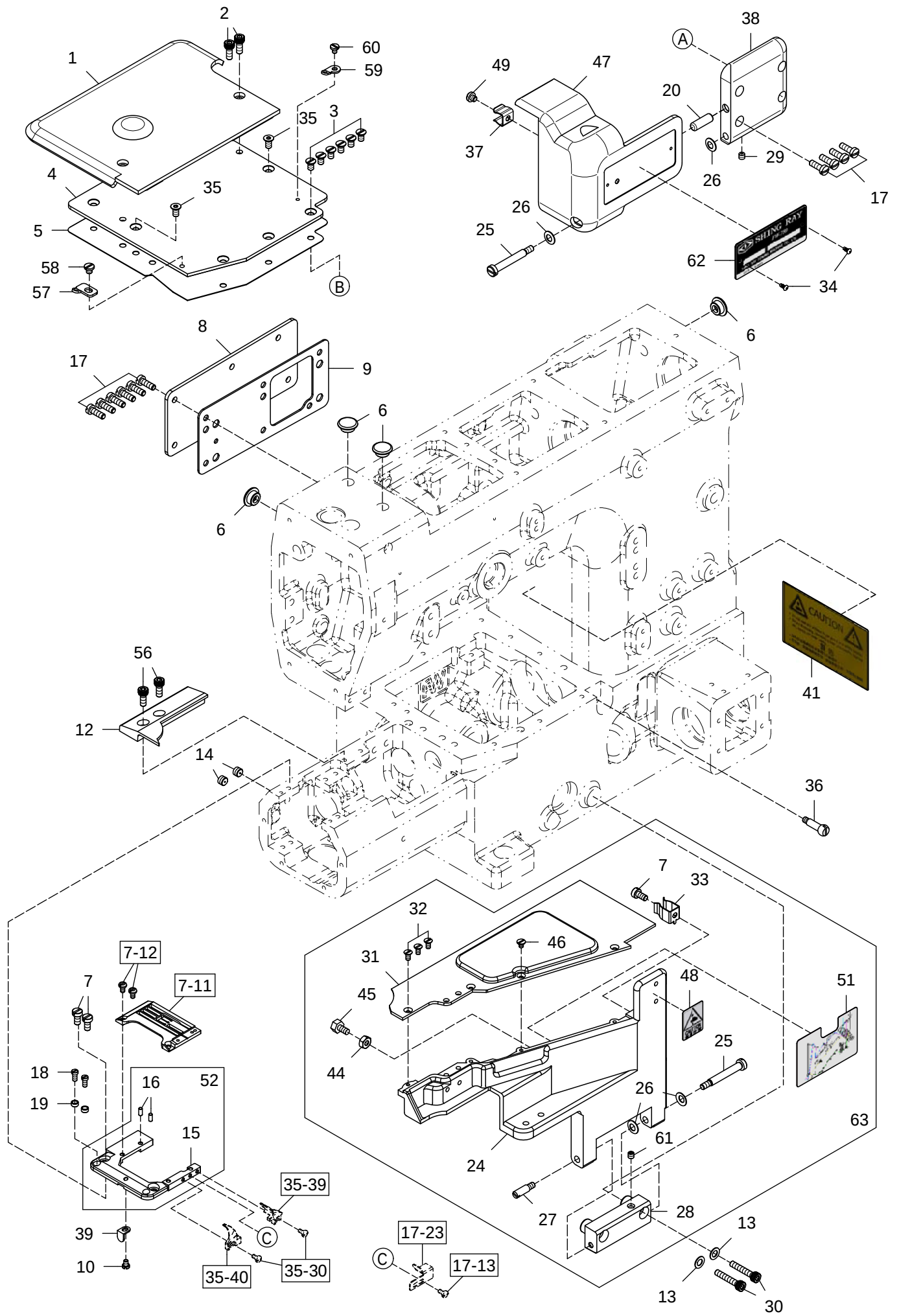
※零件本使用说明：

- 1、当零件用虚线表示，零件编号为 X-X 时，表示非该页面零件，且仅用于辅助说明组装位置；
例如：7-14 为第7页、零件序号14的零件。
- 2、当零件用实线表示，零件编号为 X-X 时，表示该页需使用此零件，但已编制在其他页，为避免销售人员与客户有遗漏而绘制；例如：36-32为第36页、零件序号32的零件。
- 3、当组件中有包含其他页的零件时，零件用实线表示，零件编号为 X-X
例如：4-15 为第4页、零件序号15的零件。
- 4、组件中的零件用虚线表示一律代表不包含该零件，实线则为包含。



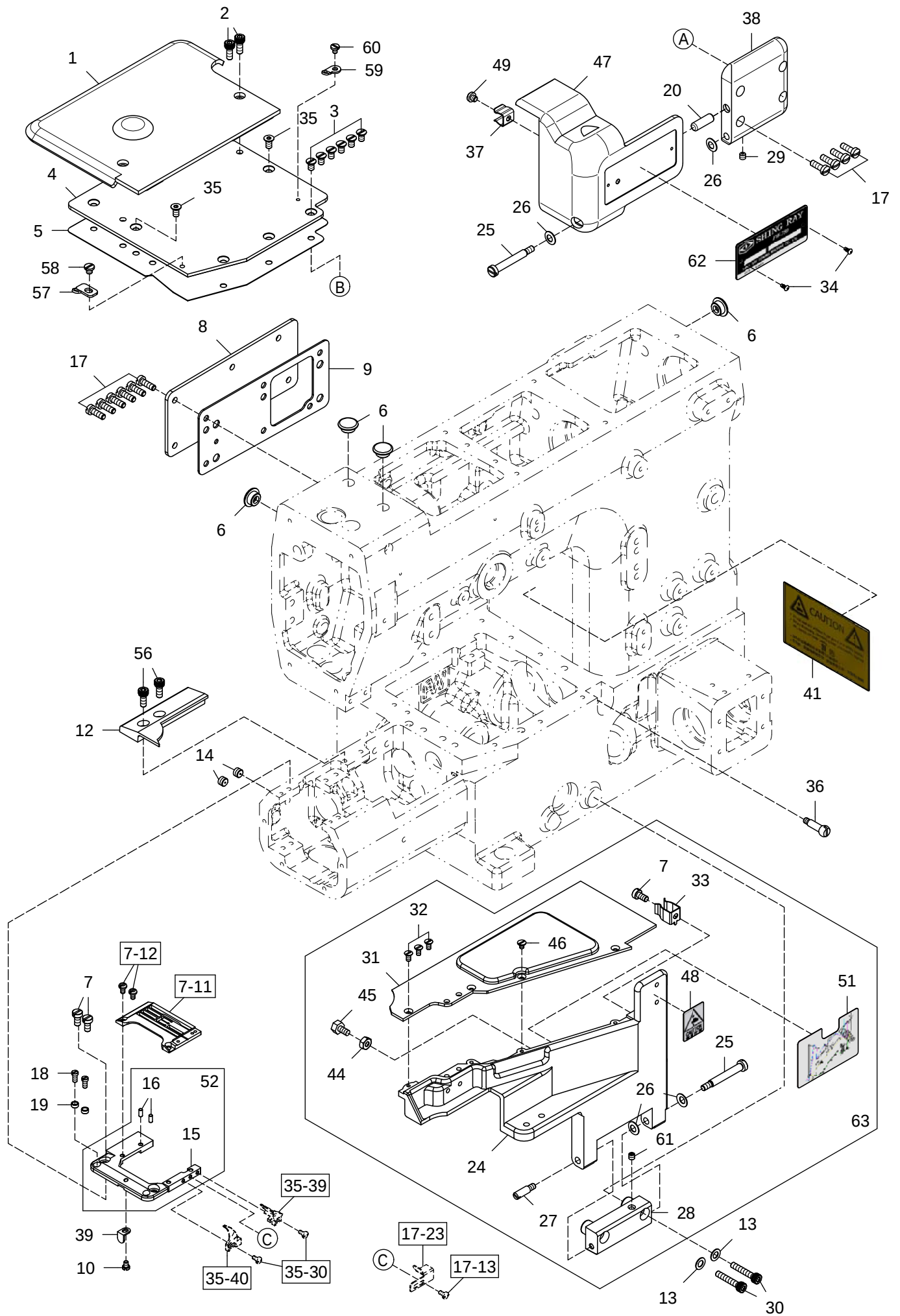
MISCELLANEOUS COVERS(1)**机壳机构(1)****1**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870101	Top Cover.....	上盖.....	1
2	07870102	Screw (M4-0.7×12).....	螺丝.....	11
3	07870103	Oil Sight Seal.....	上油镜油封.....	1
4	07870104	Oil Sight Window.....	上油镜.....	1
5	07870105	Top Cover Gasket.....	上盖垫片.....	1
6	07870106	Emblem.....	铭牌.....	2
7	07870107	Seal Plug.....	止油胶塞.....	1
8	07870108	Head Cover Gasket.....	上侧盖垫片.....	1
9	07870109	Head Cover.....	上侧盖.....	1
10	07870110	Brand Name Plate.....	公司名牌.....	2
11	07870111	Rivet.....	铆钉.....	4
12	07870112	Looper Thread Take-up Shaft Cover.....	底线分线盘传动轴护盖.....	1
13	07800113	Cylinder Side Cover (Upper).....	圆筒上侧盖.....	1
14	07800114	Cover Latch Magnet.....	侧盖锁门磁铁.....	1
18	07870118	Side Cover Hinge Pin.....	侧盖枢钮插销.....	2
19	07800119	Cylinder Side Cover Hinge.....	圆筒侧盖枢钮.....	1
20	07870706	Screw (M4-0.7×10).....	螺丝.....	4
21	07800121	Machine Frame Unit.....	机壳.....	1
22	07870122	Screw (M8-1.25×20).....	螺丝.....	4
23	07870123	Plug (POM)	止油塞(塑钢).....	2
24	07800124	Gasket.....	止油垫.....	1
25	07870125	Screw (M4-0.7×8).....	螺丝.....	5
26	07870126	Magnet Holder.....	磁铁固定压板.....	1
27	07870127	Magnet.....	磁铁.....	1
28	07870128	Machine Frame Supporting Bar.....	机体支柱.....	4
29	07870129	Oil Reservoir Gasket.....	油槽止油胶垫.....	1
30	07870130	Screw (3/8-24×12).....	螺丝.....	1
31	07870131	Drain Hole Seal.....	排油螺丝油封.....	1
32	07870132	Oil Reservoir.....	油槽.....	1
33	07870133	Warning Sticker (Triangle).....	警告贴纸(三角形).....	1
36	07800136	Cylinder Side Cover C.Set (Upper).....	圆筒上侧盖组件.....	1
39	07870139	Warning Sticker (Ellipse).....	警告贴纸(椭圆).....	1
42	07870142	Plug (Aluminum).....	止油塞(铝).....	1
43	07870143	Plug (Aluminum).....	止油塞(铝).....	1
44	07870144	Oil Sight Window C.Set.....	上油镜组.....	1
50	130104003	LED lamp.....	LED灯.....	1
51	07870151	Cable Clamp.....	配线固定纽.....	1



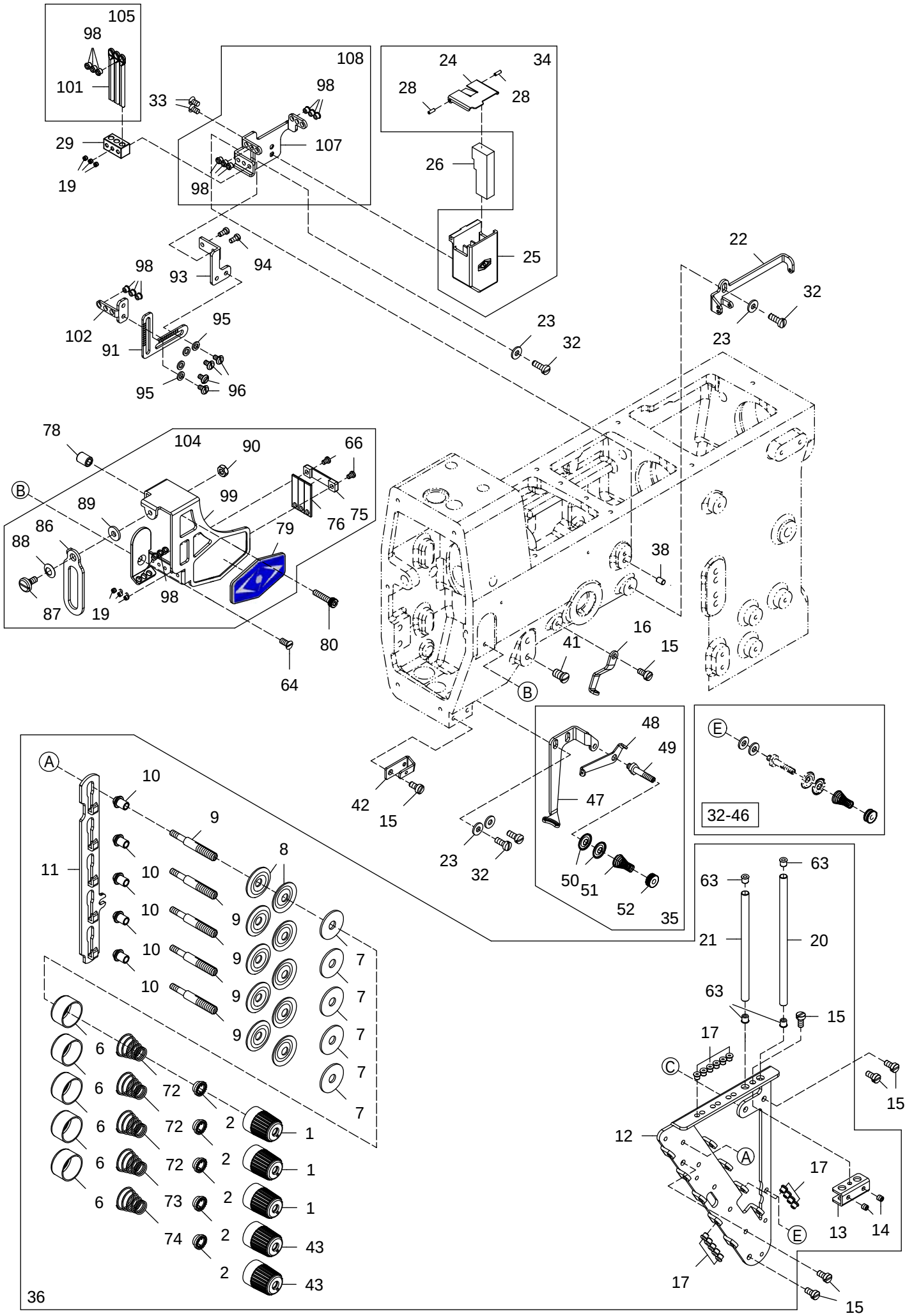
MISCELLANEOUS COVERS(2)**机壳机构(2)****2**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870201	Cloth Plate (Large).....	缝制平台.....	1
2	07870202	Screw (M4-0.7×10).....	螺丝.....	2
3	07870203	Screw (M4-0.7×7).....	螺丝.....	6
4	07870204	Crank Chamber Cover.....	曲轴室上盖.....	1
5	07870205	Crank Chamber Cover Gasket.....	曲轴室垫片.....	1
6	07870107	Seal Plug.....	止油胶塞.....	4
7	07870125	Screw (M4-0.7×8).....	螺丝.....	3
8	07870208	Rear Cover.....	后盖.....	1
9	07870209	Rear Cover Gasket.....	后盖垫片.....	1
10	07871712	Screw (M3-0.5×4).....	螺丝.....	1
12	07870212	Supplementary Slide Cover.....	滑件补助盖.....	1
13	07870213	Washer.....	垫片.....	2
14	07870214	Screw (M6-1×4).....	螺丝(平底).....	2
15	07800215	Stitch Plate Support.....	针板支架.....	1
16	07870216	Knock Pin.....	顶出销.....	2
17	07870102	Screw (M4-0.7×12).....	螺丝.....	10
18	07870218	Screw (M3-0.5×6.3).....	螺丝.....	2
19	07870219	Positioning Bushing.....	定位衬套.....	2
20	07870220	Knock Pin.....	顶出销.....	1
24	07870224	Front Cover (Lower).....	前盖底座.....	1
25	07870225	Screw (M4-0.7×8).....	螺丝.....	2
26	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	4
27	07870227	Screw (M4-0.7×6).....	螺丝.....	1
28	07870228	Front Cover Hinge.....	前盖铰链.....	1
29	07870229	Screw (M4-0.7×4).....	螺丝.....	1
30	07870230	Screw (M4-0.7×22).....	螺丝.....	2
31	07870231	Front Cover (Upper).....	前盖顶座.....	1
32	07870232	Screw (M3-0.5×6).....	螺丝.....	3
33	07870114	Cover Latch Spring.....	锁门弹簧.....	1
34	07870111	Rivet.....	铆钉.....	2
35	07870235	Screw (M4-0.7×8).....	螺丝.....	2
36	07870236	Screw (M4-0.7×4.5).....	螺丝.....	1
37	07870237	Cover Latch Spring.....	锁门弹簧.....	1
38	07870238	Looper Thread Take-Up Driving Chamber Cover	底线分线盘驱动室盖.....	1
39	07800239	Cover Latch Magnet Plate.....	侧盖锁门磁铁吸片.....	1
41	07870241	Warning Sticker (Tetraqon).....	警告贴纸(四角形).....	1
44	07870244	Nut.....	螺帽.....	1
45	07870245	Screw (M4-0.7×8).....	螺丝.....	1
46	07870246	Screw (M3-0.5×5).....	螺丝.....	1
47	07870247	Looper Thread Take-Up Cover.....	底线分线盘凸轮盖.....	1



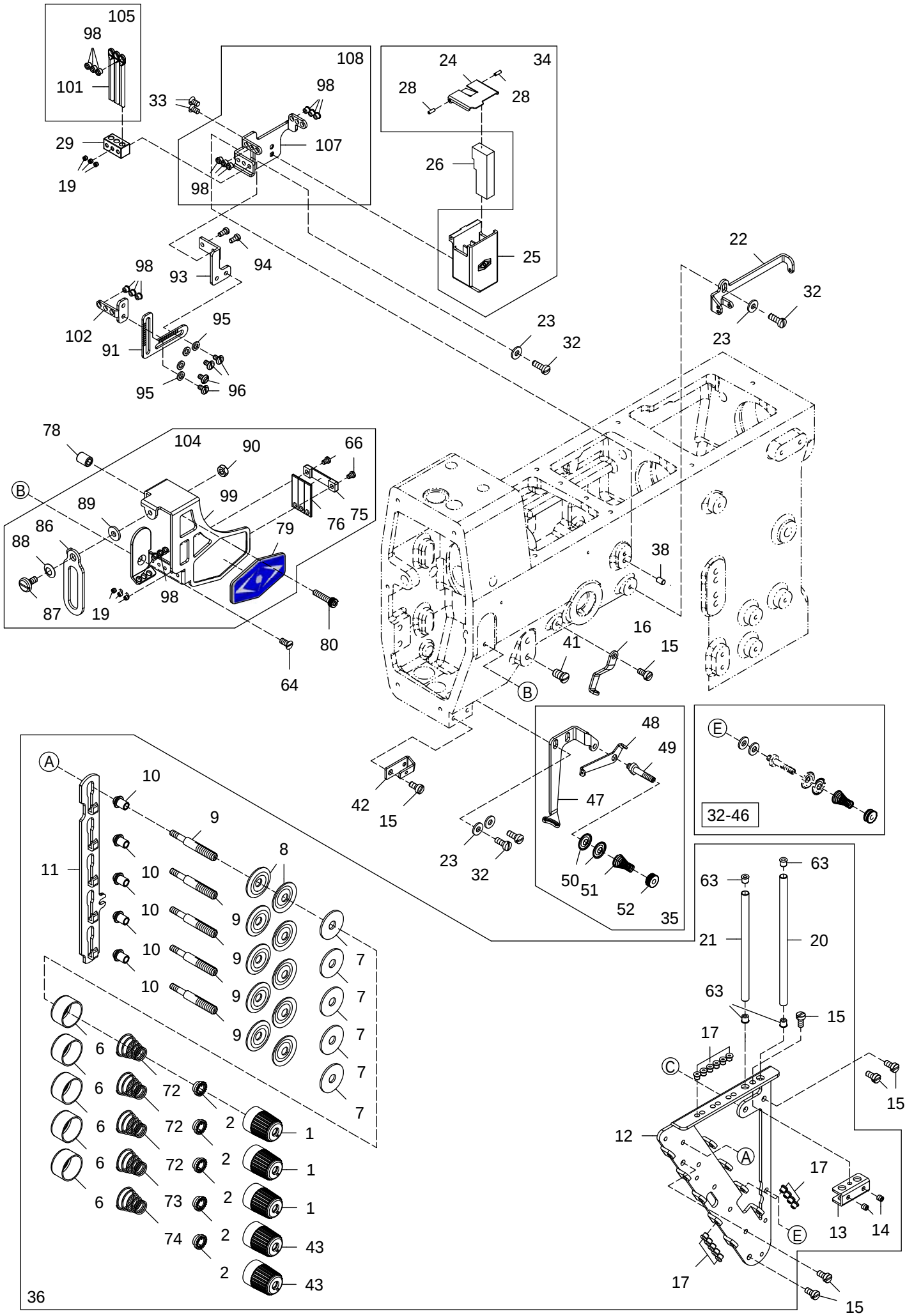
MISCELLANEOUS COVERS(2)**机壳机构(2)****2**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
48	07870133	Warning Sticker (Triangle).....	警告贴纸(三角形).....	1	
49	07870249	Screw (M4-0.7×3.5).....	螺丝(I级牙).....	1	
51	7870251B	Warning Sticker.....	警告标签.....	1	
52	07800252	Stitch Plate Support.....	针板支架.....	1	
56	07870256	Screw (M4-0.7×8).....	螺丝.....	2	
57	07870257	Lower Knife Carrier Guide.....	下切刀托架导引片.....	1	
58	07870258	Screw (M4-0.7×4).....	螺丝.....	1	
59	07870259	Looper Thread Eyelet.....	底线穿线孔.....	1	
60	07870260	Screw (M3-0.5×3.3).....	螺丝.....	1	
61	07870261	Screw (M4-0.7×6).....	螺丝.....	1	
62	07800262	Model Plate (see the below).....	型号铭牌.....	1	
63	07870263	Front Cover (Lower) C.Set.....	前盖底座组.....	1	



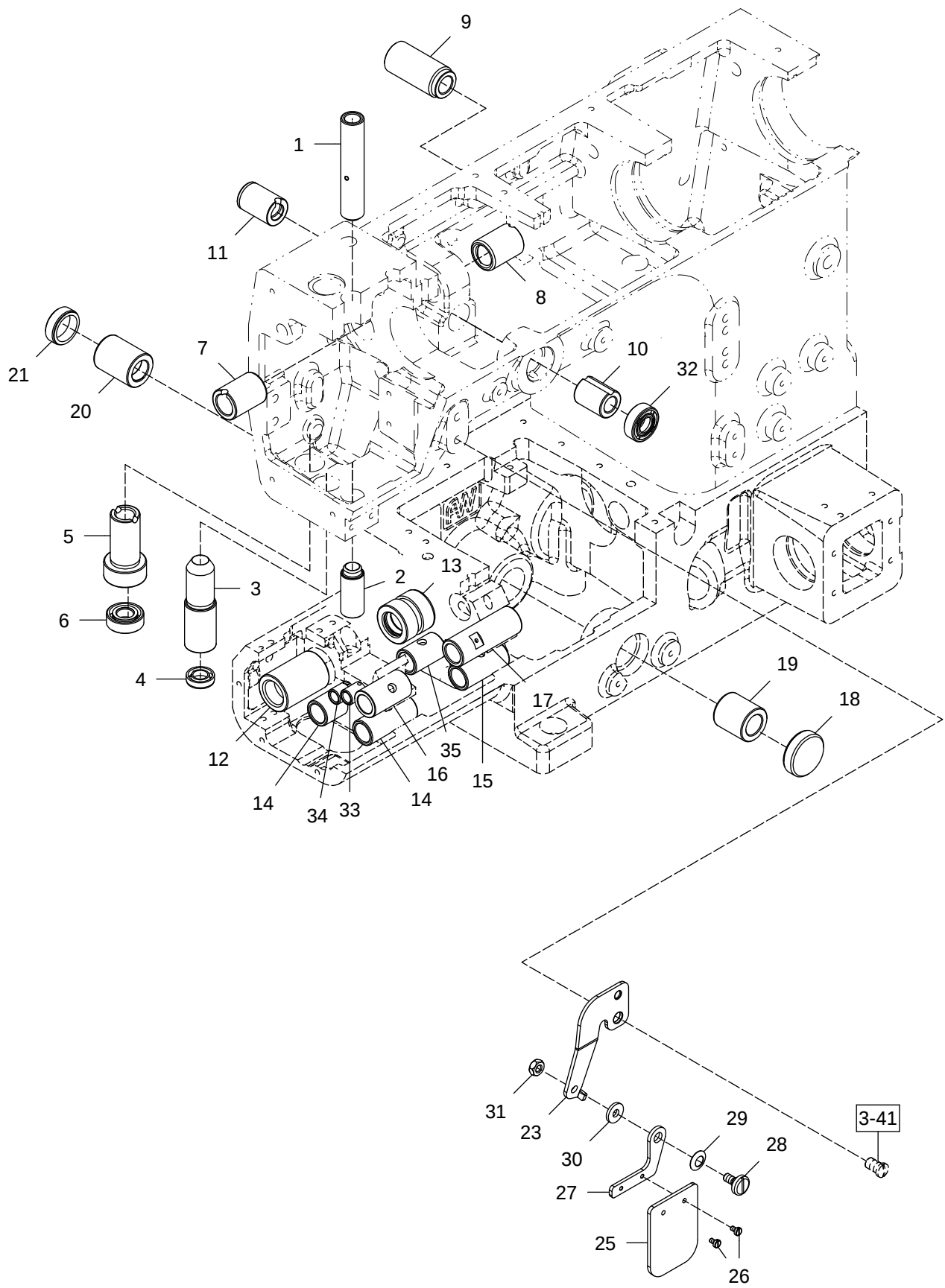
MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****3**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝)....	3
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	5
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	5
7	07870307	Felt.....	毡垫.....	5
8	07870308	Tension Disc.....	张力调整盘.....	10
9	07870309A	Tension Post.....	上线张力弹簧支柱.....	5
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	5
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
12	07870312	Tension Post Support.....	上线张力组支柱座.....	1
13	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
14	07870229	Screw(M4-0.7×4).....	螺丝.....	2
15	07870125	Screw(M4-0.7×8).....	螺丝.....	7
16	07870316	Top Cover Thread Eyelet (Left).....	上饰线过线杆(左).....	1
17	07870317	Thread Eyelet	陶瓷过线孔.....	15
19	07870319	Screw(1/8-44×2.6).....	螺丝.....	6
20	07870320	Thread Eyelet Pipe(Long).....	过线导管(长).....	1
21	07870321	Thread Eyelet Pipe(Short).....	过线导管(短).....	1
22	07870322	Top Cover Thread Eyelet(Right).....	上饰线过线杆(右).....	1
23	07870323	Washer(WF04).....	垫片.....	4
24	07870324	SP Container Cover.....	矽油槽盖.....	1
25	07870325	SP Container.....	矽油储存槽.....	1
26	07870326	Felt.....	吸油毡.....	1
28	07870328	SP Container Cover Pin.....	矽油槽盖固定插销.....	2
29	07870329A	Thread Eyelet Support.....	过线杆固定座.....	1
32	07870102	Screw(M4-0.7×12).....	螺丝.....	4
33	07870333	Screw(9/64-40×6.7).....	螺丝.....	2
34	07870334	SP Container C.Set.....	矽油储存槽组件.....	1
35	07870335	Top Cover Thread Guide.....	上饰组板组件.....	1
36	07870336	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
38	07870338	Guide Pin.....	固定插销.....	1
41	07870341	Screw(M6-1×10).....	螺丝.....	1
42	07870342	Needle Thread Retainer Support.....	针线张力调整组固定座(小).....	1
43	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红)....	2
47	07870347	Top Cover Thread Guide.....	上饰线导板.....	1
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1
49	07870349	Tension Post	上饰线张力调整组支柱.....	1
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
52	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
63	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	4



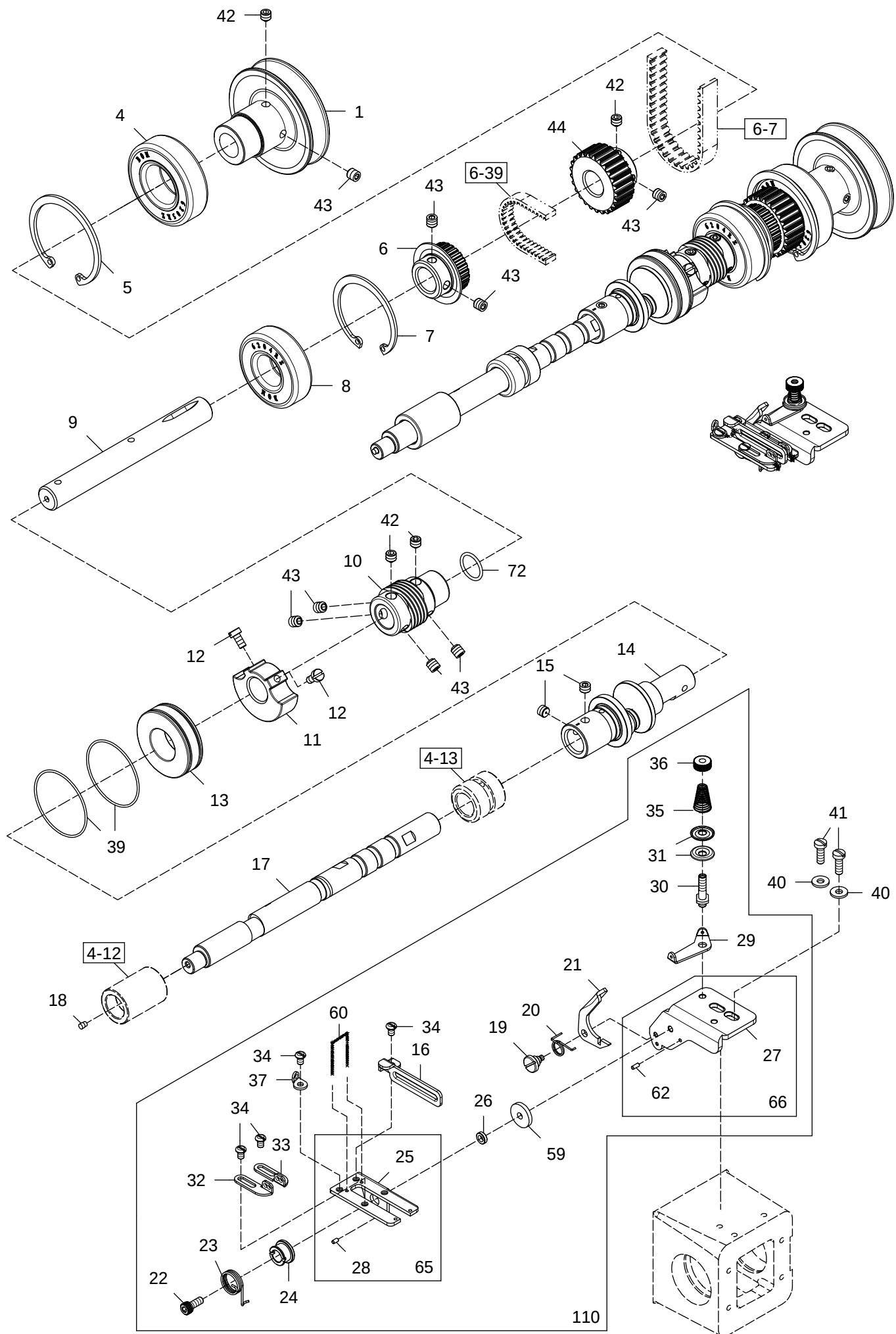
MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****3**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
64	07871602	Screw(M4-0.7×8.5).....	螺丝.....	1
66	07870366	Screw(1/8-44×4.3).....	螺丝.....	2
72	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
73	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
74	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
75	07870375	Needle Thread Strike-off Pin Holder.....	打线片固定座.....	1
76	07870376	Needle Thread Strike-off Pin	打线片.....	3
78	07870378	Bushing.....	衬套.....	1
79	07870106	Emblem.....	铭牌.....	1
80	07870724	Screw(M4-0.7×18).....	螺丝.....	1
86	07870386	Safety Plate.....	护目片.....	1
87	07870428	Screw(11/64-40×7.5).....	螺丝.....	1
88	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
89	07870430	Washer.....	垫片.....	1
90	07870431	Nut.....	螺帽.....	1
91	07870391	Needle Thread Eyelet Holder.....	针线过线架固定座.....	1
93	07870393	Bracket.....	托架.....	1
94	07870394	Screw(1/8-44×6.5).....	螺丝.....	2
95	07870650	Washer(WF01).....	垫片.....	4
96	07801307	Screw(M4-0.7×5).....	螺丝.....	4
98	07870398	Thread Eyelet.....	过线陶瓷(白色).....	15
99	07870399	Needle Thread Eyelet.....	过线导片.....	1
101	078703101	Thread Eyelet(Front).....	过线杆.....	3
102	078703102	Needle Thread Eyelet.....	针线过线架.....	1
104	078703104	Needle Thread Eyelet C.Set.....	过线导片组.....	1
105	078703105	Thread Eyelet C.Set.....	过线杆组.....	1
107	078703107	Needle Thread Eyelet.....	针线过线架.....	1
108	078703108	Needle Thread Eyelet C.Set.....	针线过线架组.....	1



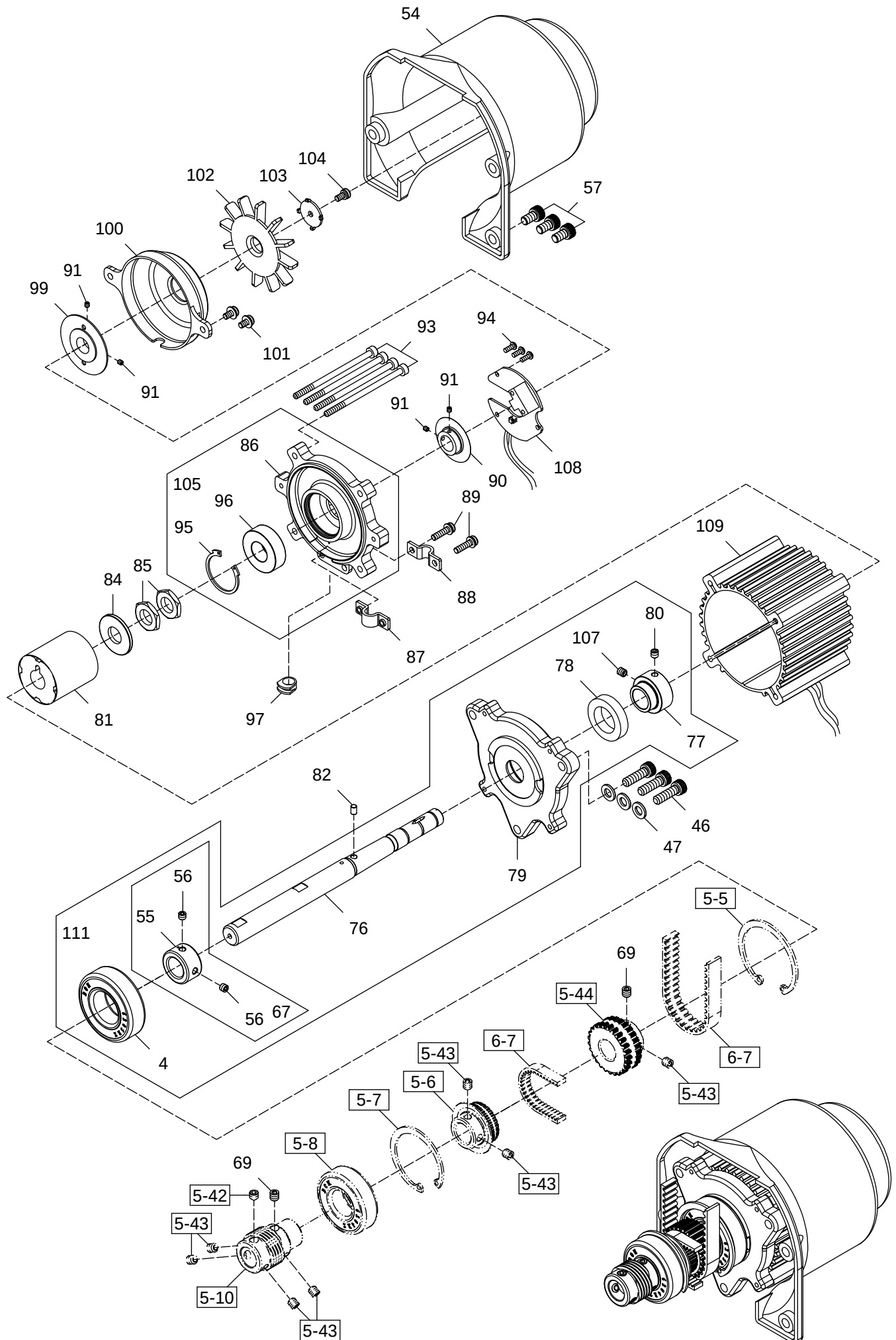
MISCELLANEOUS BUSHINGS**套管机构****4**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870401A	Needle Bar Bushing (Upper).....	针柱套管(上).....	1
2	07870402	Needle Bar Bushing (Lower).....	针柱套管(下).....	1
3	07870403	Presser Bar Bushing.....	压脚套管.....	1
4	07870404	Oil Seal.....	油封.....	1
5	07870405	Spreader Driving Bar Bushing.....	上饰线打线器套管.....	1
6	07870406	Oil Seal.....	油封.....	1
7	07870407	Spreader Driving Shaft Bushing (Left).....	上饰线打线器传动轴套管(左)....	1
8	07870408	Spreader Driving Shaft Bushing (Right).....	上饰线打线器传动轴套管(右)....	1
9	07870409	Foot Lifter Lever Bushing	抬压脚连杆套管.....	1
10	07870410	Needle Thread Take-up Bushing (Front).....	针线提线杆套管(前).....	1
11	07870411	Needle Thread Take-up Bushing (Rear).....	针线提线杆套管(后).....	1
12	07870412	Lower Shaft Bushing (Left).....	下传动轴套管(左).....	1
13	07800413	Lower Shaft Bushing (Right).....	下传动轴套管(右).....	1
14	07800414	Differential Feed Bar Shaft Bushing.....	差动送料具传动轴套管.....	1
15	07870415	Differential Feed Bar Shaft Bushing (Front)....	差动送料具传动轴套管(前).....	1
16	07870416	Feed Bar Lift Shaft Bushing (Left).....	送料具传动轴套管(左).....	1
17	07870417	Feed Bar Lift Shaft Bushing (Right).....	送料具传动轴套管(右).....	1
18	07870418	Oil Seal.....	油封.....	1
19	07870419	Looper Driving Shaft Bushing (Front).....	下勾针传动轴套管(前).....	1
20	07870420	Looper Driving Shaft Bushing (Rear).....	下勾针传动轴套管(后).....	1
21	07870421	Seal Plug.....	止油封塞.....	1
23	07870423	Safety Plate Support.....	护目镜固定座.....	1
25	07870425	Safety Plate.....	护目镜片.....	1
26	07870426	Screw (3/32-56×4).....	螺丝.....	2
27	07870427	Safety Plate Holder.....	护目镜支架.....	1
28	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
29	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
30	07870430	Washer.....	垫片.....	1
31	07870431	Nut.....	螺帽.....	1
32	07870432	Oil Seal.....	油封.....	1
33	07800433	Needle Guard (Front) Holder Bushing.....	顶针片(前)固定座套管.....	1
34	07800434	Needle Guard (Rear) Holder Bushing.....	顶针片(后)固定座套管.....	1
35	07800435	Differential Feed Bar Shaft Bushing (Rear).....	差动送料具传动轴套管(后).....	1



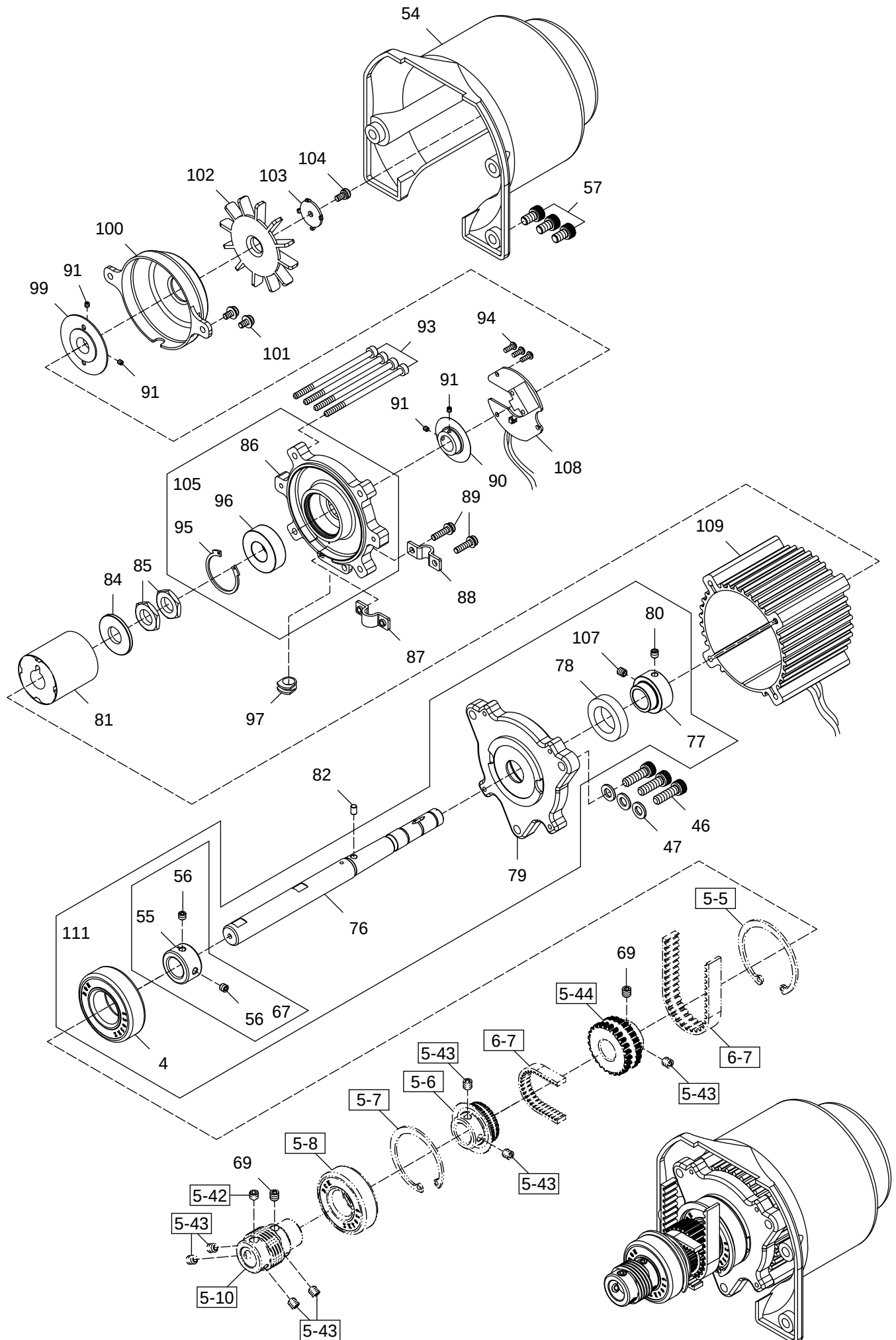
MAIN SHAFT DRIVING MECHANISM**下主轴机构组****5**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870501	Pulley.....	皮带轮.....	1
4	07870504	Ball Bearing(Right)(6205-2RZ).....	滚珠轴承(右).....	1
5	07870505	Retaining Ring.....	扣环.....	1
6	07870506	Looper Thread Take-Up Driving Sprocket.....	底线分线盘驱动链轮.....	1
7	07870507	Retaining Ring.....	扣环.....	1
8	07870508	Ball Bearing(Middle)(6204-2RZ).....	滚珠轴承(中).....	1
9	07870509	Lower Shaft(Right).....	下传动轴(右).....	1
10	07870510	Oil Pump Driving Worm.....	油泵传动螺杆.....	1
11	07870511	Counterweight(Small).....	平衡配重凸轮.....	1
12	07870125	Screw(M4-0.7×8).....	螺丝.....	2
13	07870513	Ball Bearing (Left)(6004N2-Z).....	滚珠轴承(左).....	1
14	07870514	Lower Crankshaft.....	下曲轴.....	1
15	07870214	Screw(M6-1×4).....	螺丝.....	2
16	07870516	Looper Thread Guide.....	底线导板.....	1
17	07800517	Lower Shaft(Left).....	下传动轴(左).....	1
18	07870518	Seal Plug.....	止油封塞.....	1
19	07870519	Screw(M3-0.5×2.8).....	螺丝.....	1
20	07870520	Latch Spring.....	锁弹簧.....	1
21	07870521	Looper Thread Guide Latch Lever.....	底线导板锁压板.....	1
22	07870202	Screw(M4-0.7×10).....	螺丝.....	1
23	07870523	Spring	弹簧.....	1
24	07870524	Spring Bushing.....	弹簧衬套.....	1
25	07870525	Thread Take-up Eyelet Holder.....	底线过线台.....	1
26	07870526	Bush.....	衬套.....	1
27	07870527A	Thread Take-up Eyelet Bracket.....	底线过线组支架.....	1
28	07870528	Pin.....	插销.....	1
29	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
30	07870530	Looper Thread Tension Post.....	底线张力调整组支柱.....	1
31	07870350	Looper Thread Supplementary Tension Disc.....	底线张力调整盘.....	2
32	07870532	Thread Take-up Eyelet(Left).....	底线过线片(左).....	1
33	07870533	Thread Take-up Eyelet(Right).....	底线过线片(右).....	1
34	07870534	Screw(9/64-40×4)	螺丝.....	4
35	07870535	Looper Thread Supplementary Tension Spring.....	底线张力调整弹簧.....	1
36	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
37	07870537	Needle Thread Eyelet.....	过线片.....	1
39	07870539	O-Ring.....	O型橡胶环.....	2
40	07870323	Washer(WF04).....	垫片.....	2
41	07870102	Screw(M4-0.7×12).....	螺丝.....	2
42	07870542	Screw(M6-1×6).....	螺丝(尖底).....	4
43	07870543	Screw(M6-1×6).....	螺丝.....	8



MAIN SHAFT DRIVING MECHANISM**下主轴机构组****5**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
44	07870544	Main Shaft Sprocket(Lower)	下主轴链轮	1
46	07870546	Screw(M6-1×20).....	螺丝	3
47	07870547	Washer(WF06).....	垫片	3
54	07870554B	Mini-Servo Motor Cover.....	微型伺服马达盖	1
55	07870555	Bushing.....	轴套	1
56	07870556	Screw(M5-0.8×4).....	螺丝	2
57	07870557	Screw(M6-1×10).....	螺丝	3
59	07870559	Washer.....	垫片	1
60	07870560	Wire.....	毛根	1
62	07870562	Pin.....	插销	1
65	07870565	Thead Take_Up Eyelet Holder.....	底线过线台	1
66	07870566A	THead Take_Up Eyelet Bracket C.Set.....	底线过线组支架	1
67	07870567	Bushing C.Set.....	轴套组	1
69	07870569	Screw(M6-1×6).....	螺丝(平底).....	2
72	07870664	O-ring	O环	1
76	07870576	Motor Shaft.....	马达传动轴	1
77	07870577	Bearing Sleeve.....	轴承衬套	1
78	07401216	Ball Bearing.....	滚珠轴承	1
79	07870579	Motor Cover (Front).....	马达前盖	1
80	07201220	Screw(M5-0.8×6).....	螺丝(尖底).....	2
81	07870581	Rotor.....	转子	1
82	07870338	Guide Pin.....	固定插销	1
84	07401220	Washer.....	垫片	1
85	07401221	Nut.....	螺帽	2
86	07870586	Motor Cover(Rear).....	马达后盖	1
87	07401230	Cord Holder(Tapping).....	线夹(螺孔).....	1
88	07401231	Cord Holder(Hole).....	线夹(光孔).....	1
89	07401232	Screw (M4-0.7×16).....	螺丝	2
90	07401226	Encoder Disc.....	速度检知板	1
91	07401227	Screw (M3-0.5×3).....	螺丝	4
93	07401225	Screw (M4-0.7×75).....	螺丝	4
94	07401229	Screw (M3-0.5×8).....	螺丝	3
95	07401241	Retaining Ring.....	扣环	1
96	07401223	Ball Bearing.....	滚珠轴承	1
97	07401234	Rubber Cushion.....	橡胶垫	1
99	07870599	Fan Holder.....	扇叶固定座	1
100	078705100	Cover.....	盖子	1
101	078705101	Screw(M4-0.7×8).....	螺丝	2
102	078705102	Fan.....	扇叶	1
103	078705103	Guard.....	防护片	1

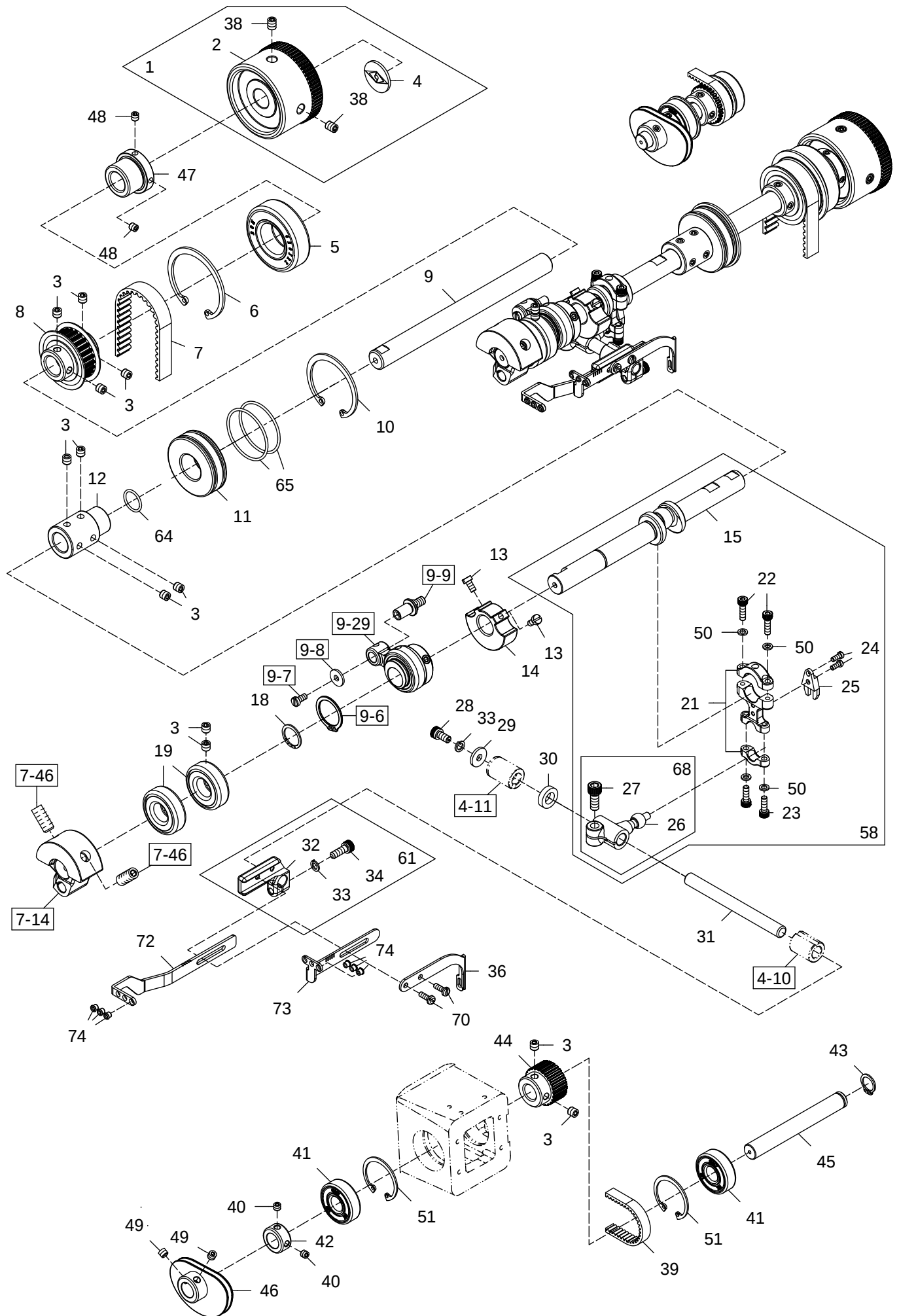


MAIN SHAFT DRIVING MECHANISM

下主轴机构组

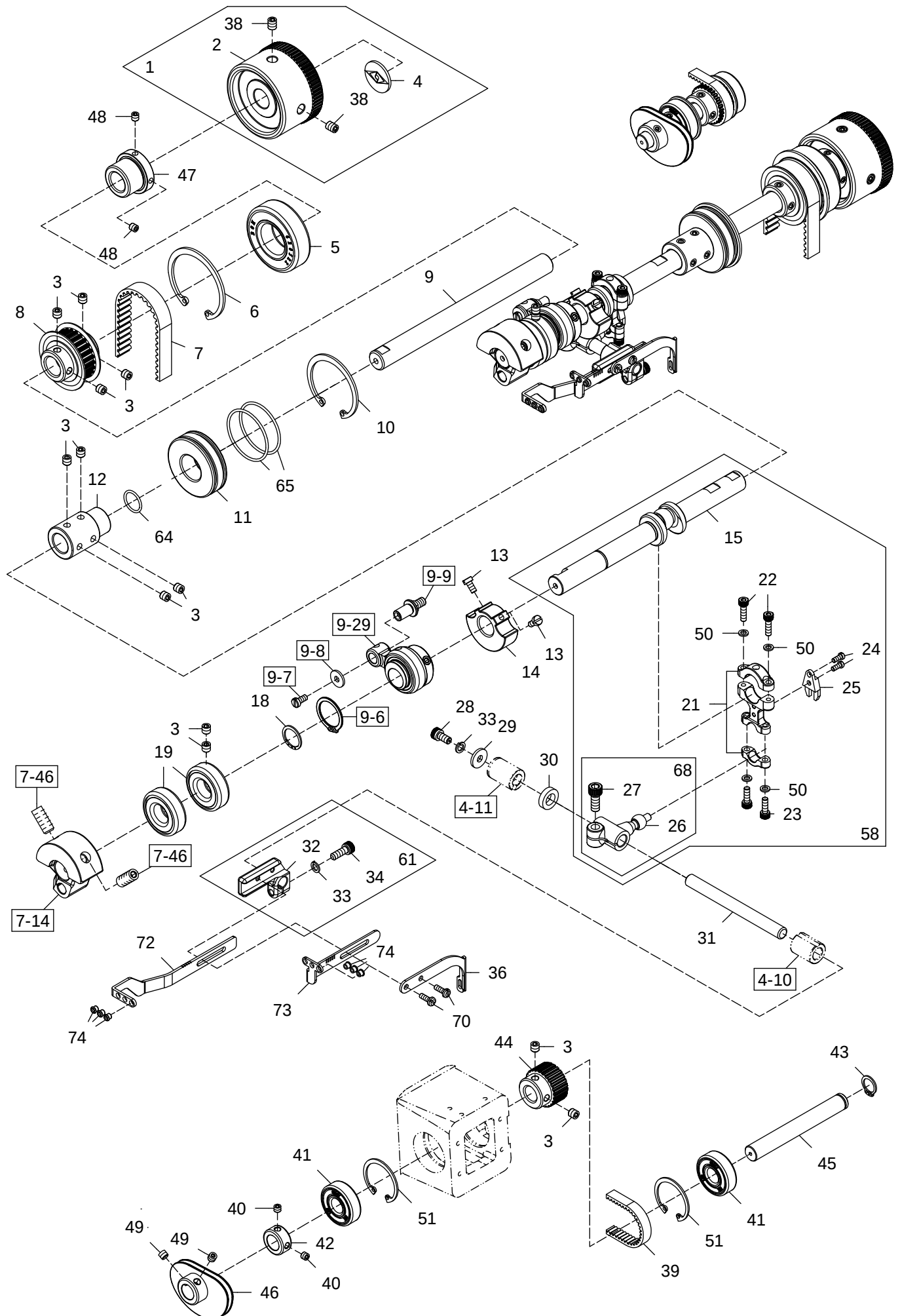
5

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
104	078705104	Screw(M4-0.7×8).....	螺丝.....	1	
105	07401236	MotorCover (Rear) C.Set.....	马达后盖组.....	1	
107	07870648	Screw(M5-0.8×5).....	螺丝.....	1	
108	078705108	Encoder Board.....	相位检知板.....	1	
109	078705109	Directly Driving Type Mini-Servo Motor.....	直驱式微型伺服马达.....	1	
110	078705110	Thread Take-Up Eyelet C. Set.....	底线过线台总成.....	1	
111	078705111	Motor Shaft C.Set.....	马达轴心组.....	1	



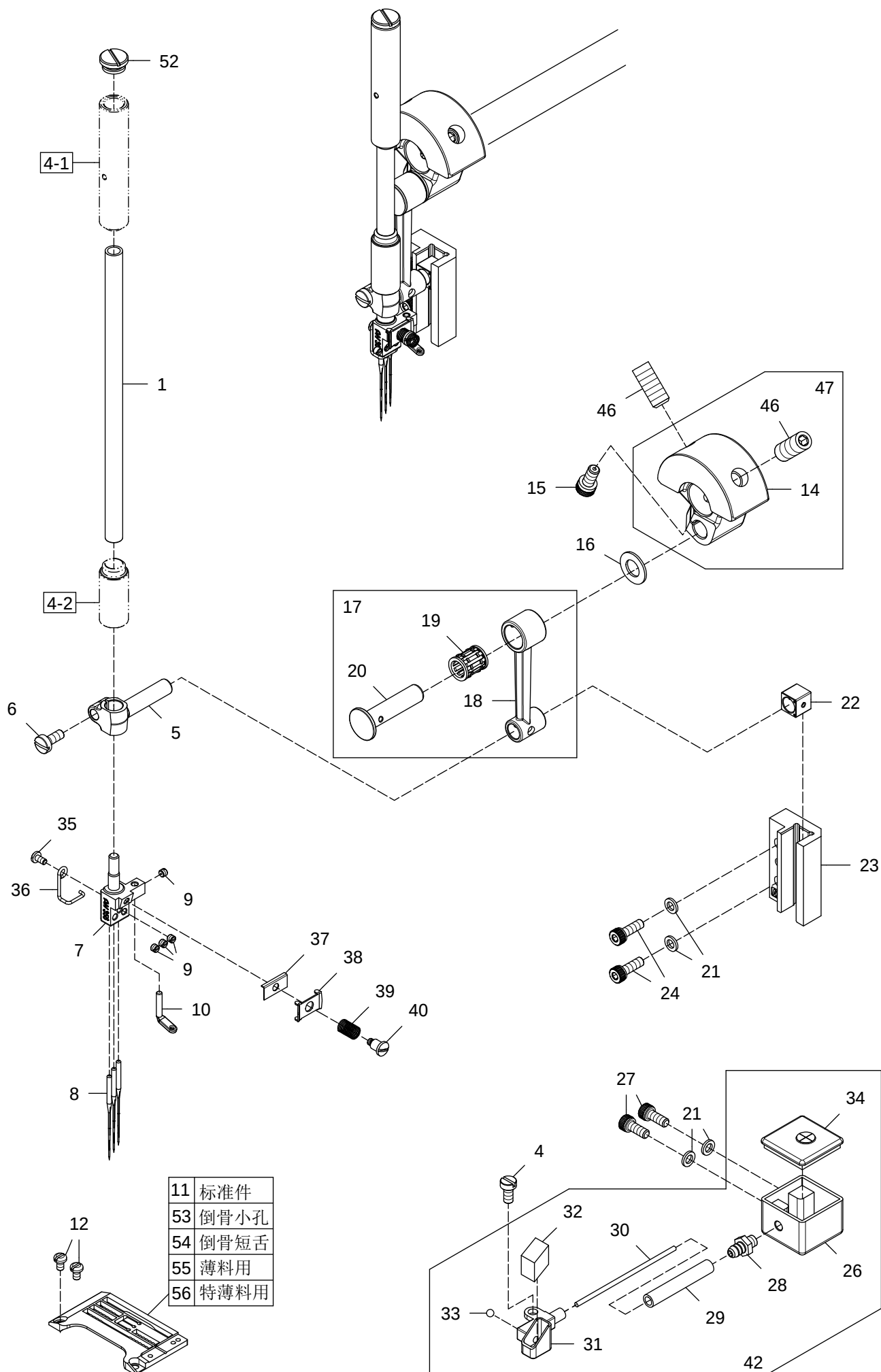
UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM**上主轴及针线提线诸元****6**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07870601	Handwheel C.Set.....	手推轮组.....	1	
2	07870602	Handwheel.....	手推轮.....	1	
3	07870543	Screw(M6-1×6).....	螺丝.....	12	
4	07870604	Handwheel Mark.....	手推轮商标铭牌.....	1	
5	07870504	Ball Bearing(6205-2RZ).....	滚珠轴承.....	1	
6	07870505	Retaining Ring.....	扣环.....	1	
7	07870607	Timing Belt.....	同步传动皮带.....	1	
8	07870608	Upper Shaft Sprocket.....	上主轴链轮.....	1	
9	07870609	Upper Shaft(Right).....	上主传动轴(右).....	1	
10	07870507	Retaining Ring.....	扣环.....	1	
11	07870611	Ball Bearing(6204LBLUNX-2CM/5K).....	滚珠轴承.....	1	
12	07870612	Upper Shaft Joint.....	上主轴接头.....	1	
13	07870125	Screw(M4-0.7×8).....	螺丝.....	2	
14	07870511	Counterweight (Small).....	平衡配重凸轮.....	1	
15	07870615	Upper Crankshaft.....	上曲轴.....	1	
18	07870618	Retaining Ring.....	扣环.....	1	
19	07870619	Ball Bearing(6202ZZ).....	滚珠轴承.....	2	
21	07870621	Connecting Rod.....	连杆.....	1	
22	07870622	Screw(M4-0.7×14).....	螺丝.....	2	
23	07870623	Screw(M4-0.7×12).....	螺丝.....	2	
24	07870624	Screw(1/8-44×7.5).....	螺丝.....	2	
25	07870625	Guide Fork.....	叉形导片.....	1	
26	07870626	Driving Lever.....	传动杆.....	1	
27	07870627	Screw(M6-1×15).....	螺丝.....	1	
28	07870628	Screw(M5-0.8×10).....	螺丝.....	1	
29	07870629	Washer.....	垫片.....	1	
30	07870630	Spacer.....	衬套.....	1	
31	07870631	Driving Shaft.....	传动轴.....	1	
32	07870632	Bracket.....	托架.....	1	
33	07870633	Spring Washer (SW05).....	弹性垫片.....	2	
34	07870634	Screw(M5-0.8×14).....	螺丝.....	1	
36	07870636A	Top Cover Thread Take-up.....	上饰线提线过线杆.....	1	
38	07870503	Screw(M6-1×8).....	螺丝.....	2	
39	07870639	Timing Belt.....	时规皮带.....	1	
40	07870556	Screw(M5-0.8×4).....	螺丝.....	2	
41	07870641	Ball Bearing(6201ZZ)	滚珠轴承.....	2	
42	07870642	Adapter.....	接头.....	1	
43	07870643	Retaining Ring.....	扣环.....	1	
44	07870644	Looper Thread Take-up Shaft Sprocket.....	分线盘主传动轴链轮.....	1	
45	07870645	Looper Thread Take-up Shaft	分线盘传动轴.....	1	



UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM**上主轴及针线提线诸元****6**

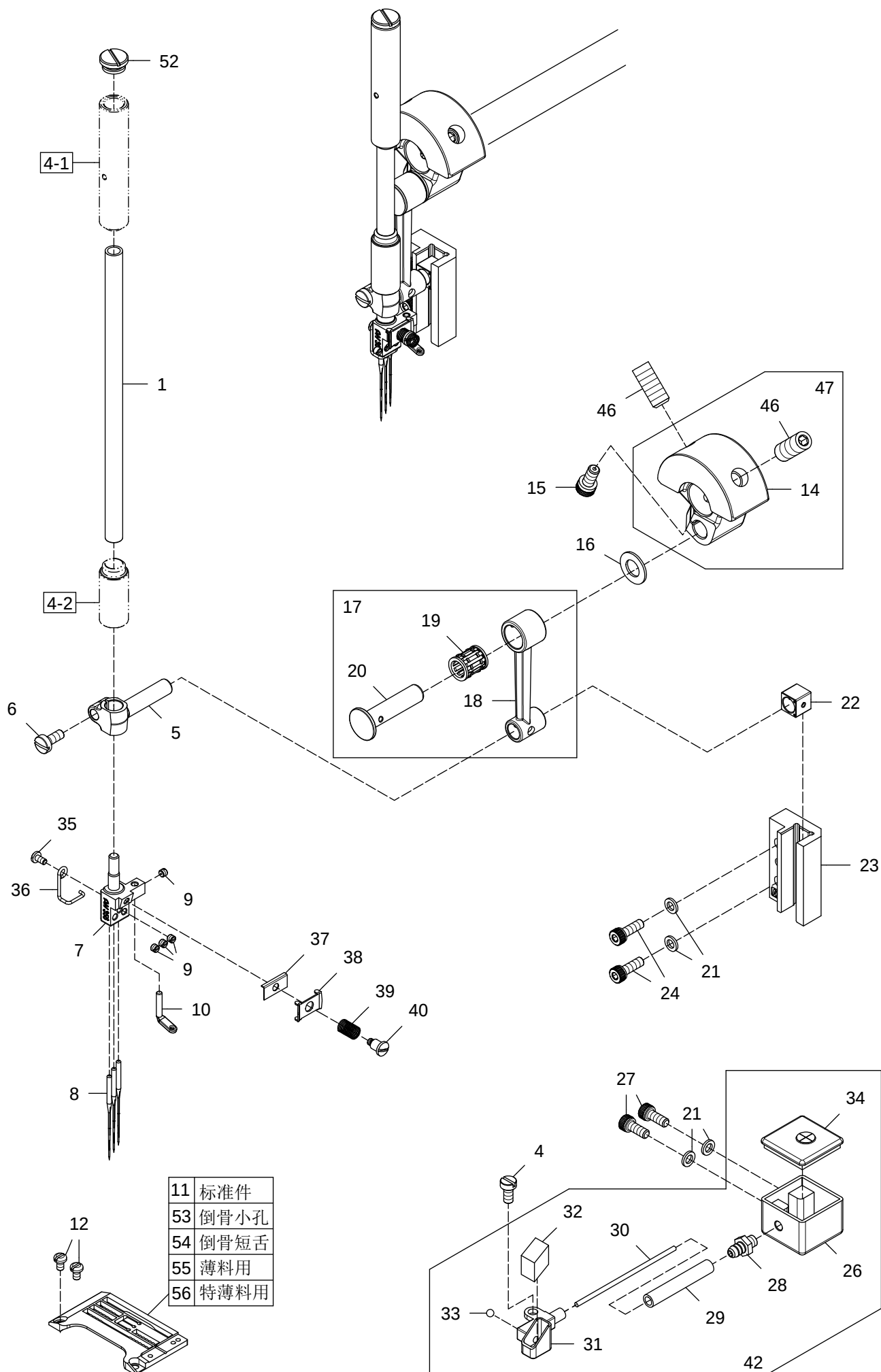
Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
46	07870646A	Looper Thread Take-up.....底线挑线凸轮.....	1
47	07870647	Handwheel Adapter.....手推轮转轴套.....	1
48	07870648	Screw(M5-0.8×5).....螺丝.....	2
49	07870649	Screw(7/32-32×4.5).....螺丝.....	2
50	07870650	Washer.....垫片.....	4
51	07870651	Retaining Ring.....扣环.....	2
58	07870658	Upper Crankshaft C.Set.....上曲轴组.....	1
61	07870661	Bracket C.Set.....托架组.....	1
64	07870664	O-ringO环.....	1
65	07870665	O-ringO环.....	2
68	07870668	Driving Lever C.Set.....传动杆组.....	1
70	07871004	Screw(M3.5-0.6×10).....螺丝.....	2
72	07870672	Needle Thread Take-up.....针线提线过线杆(三针五线用).	1
73	07870673	Needle Thread Take-up.....针线提线过线杆(三针五线用).	1
74	07870398	Thread Eyelet.....过线陶瓷(白色).....	6



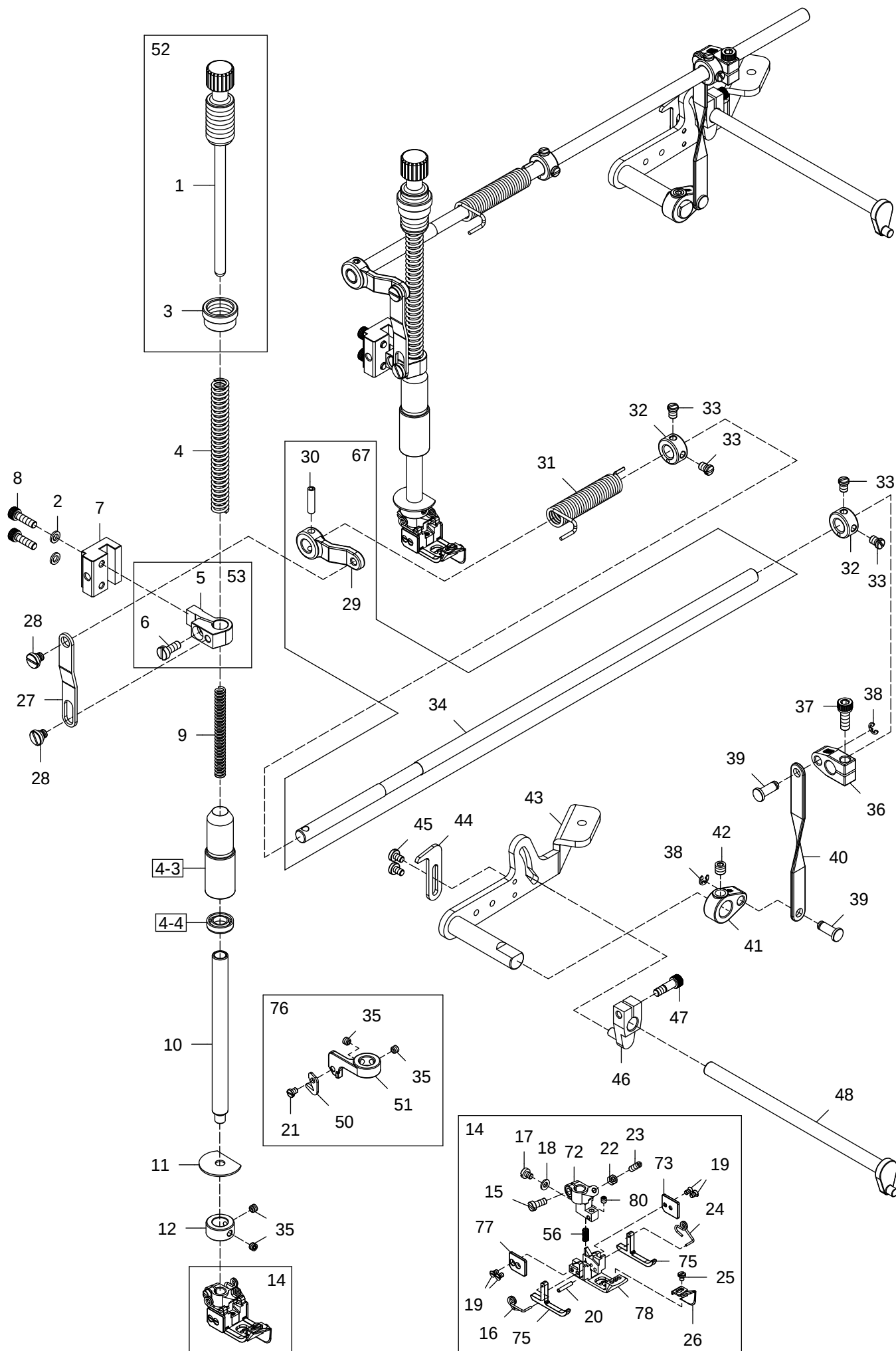
NEEDLE BAR MECHANISM**针柱机构****7**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870701A	Needle Bar.....	针柱.....	1
4	07870125	Screw (M4-0.7×8).....	螺丝.....	1
5	07870705	Needle Bar Bracket.....	针柱托架.....	1
6	07870706	Screw (M4-0.7×10).....	螺丝.....	1
7	★	Needle Clamp	针镙.....	1
8	★	Needle (UY128 GAS).....	机针.....	3
9	07870319	Screw (1/8-44×2.6).....	锁针螺丝.....	4
10	07870710	Top Cover Thread Eyelet.....	上饰线过线片.....	1
11	★	Stitch Plate	针板.....	1
12	07870712	Screw (M3-0.5×5).....	针板螺丝.....	2
14	07870714	Counterweight.....	平衡配重凸轮.....	1
15	07870628	Screw (M5-0.8×10).....	螺丝.....	1
16	07870716	Connecting Rod Ring.....	连杆套环.....	1
17	07870717	Connecting Rod, Complete Set.....	连杆组.....	1
18	07870718	Connecting Rod.....	连杆.....	1
19	07870719	Roller Bearing.....	轴承.....	1
20	07870720	Connecting Rod Pin.....	连杆插销.....	1
21	07870650	Washer (WF01).....	垫片.....	4
22	07870722	Slide Block.....	针柱定位滑块.....	1
23	07870723	Needle Bar Guide.....	针柱定位滑槽.....	1
24	07870724	Screw (M4-0.7×18).....	螺丝.....	2
26	07870726	HP Container.....	硅油储存槽.....	1
27	07870202	Screw(M4-0.7×10).....	螺丝.....	2
28	07870728	Pipe Joint.....	油管接头.....	1
29	07870729	Oil Tube.....	给油管.....	1
30	07870730	Felt.....	油蕊.....	1
31	07870731	HP Cup.....	硅油杯.....	1
32	07870732	HP Felt.....	吸油棉.....	1
33	07870733	Sealing Plug.....	封闭塞.....	1
34	07870734	HP Container Cover.....	硅油槽胶盖.....	1
35	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
36	07870736	Needle Thread Guiding Wire.....	针线过线铁线.....	1
37	07870737	Thread Retainer Disc Support.....	针线张力调整压板固定座(小)...	1
38	07870738	Needle Thread Retainer Dice.....	针线张力调整压板(小).....	1
39	07870739	Needle Thread Retainer Spring.....	针线张力调整弹簧.....	1
40	07870740	Screw (1/8-44×2.5).....	螺丝.....	1
42	07870742	SP Container C.Set.....	硅油槽组件.....	1
46	07870746	Screw(M8-1.25×16).....	螺丝.....	2
47	07870747	Counterweight C.Set.....	平衡配重凸轮组.....	1

★ 请参附件一【标准规格件】



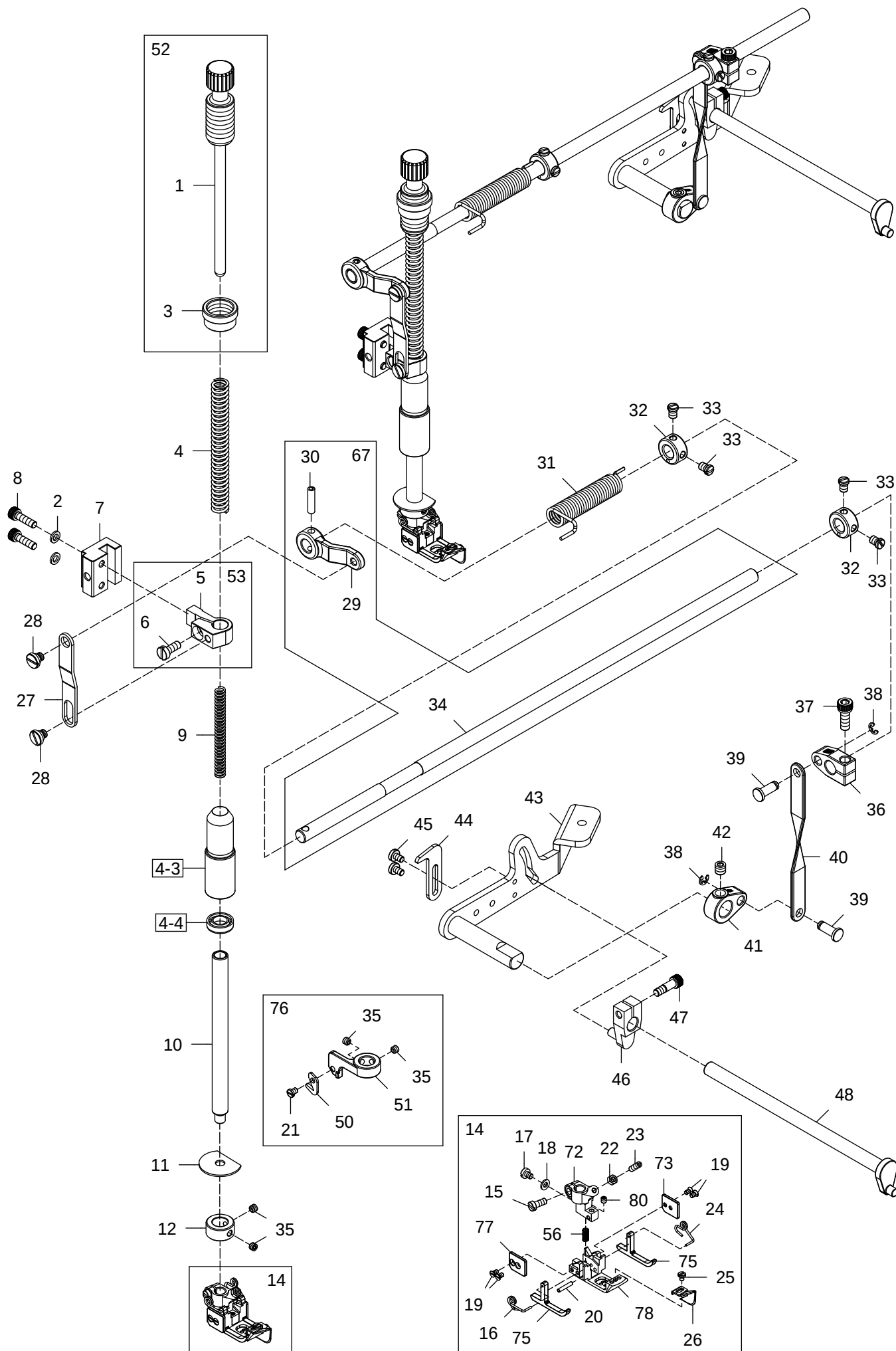
<u>NEEDLE BAR MECHANISM</u>			<u>针柱机构</u>	<u>7</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
52	07870752	Screw(M10-1.5×4.2).....	螺丝.....	1
53	★	Stitch Plate	针板(倒骨小孔).....	1
54	★	Stitch Plate	针板(倒骨短舌).....	1
55	★	Stitch Plate	针板(薄料用).....	1
56	★	Stitch Plate	针板(特薄料用).....	1
★ 请参照附件一【标准规格件】				



PRESSER FOOT MECHANISM**压脚机构****8**

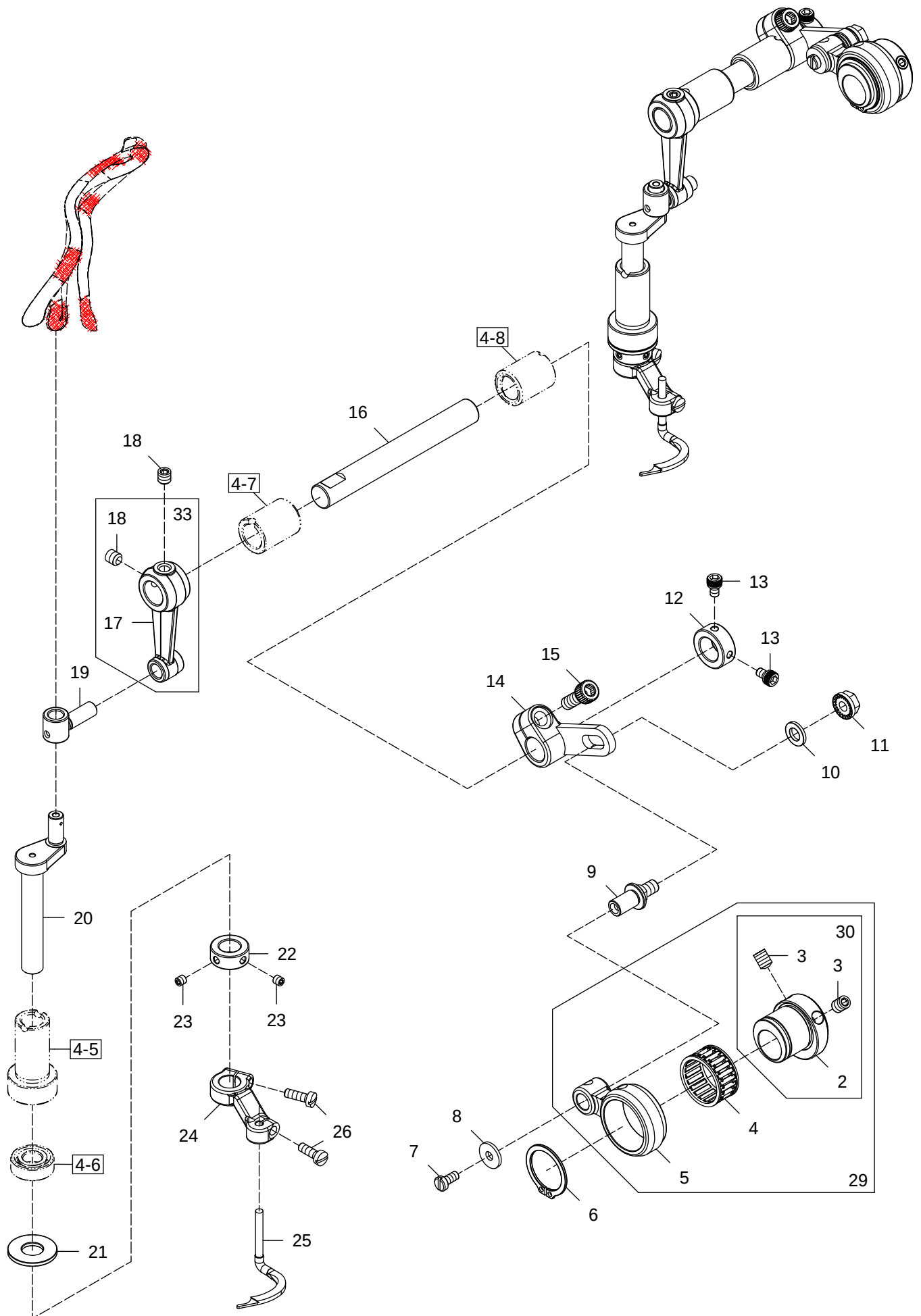
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870801	Presser Spring Regulator.....	压脚弹簧调节器.....	1
2	07870650	Washer.....	垫片.....	2
3	07870803	Lock Nut.....	并紧螺帽.....	1
4	07870804	Presser Bar Spring(Outer).....	压脚棒状弹簧(外).....	1
5	07870805	Presser Bar Connecting Bracket.....	压脚推杆连结架.....	1
6	07870806	Screw(11/64-40×10.5).....	螺丝.....	1
7	07870807	Presser Bar Guide.....	压脚推杆导架.....	1
8	07870622	Screw(M4-0.7×14).....	螺丝.....	2
9	07870809	Presser Bar Spring(Inner).....	压脚棒状弹簧(内).....	1
10	07870810	Presser Bar	压脚推杆.....	1
11	07870811	Oil Protector Ring.....	止油环.....	1
12	07870812	Collar.....	轴环.....	1
14	★	Presser Foot, Complete Set	压脚组	1
15	07870815	Screw(9/64-40×8).....	螺丝.....	1
16	07870816	Presser Foot Spring(Left).....	压脚弹簧(左).....	1
17	07870817	Screw(1/8-44×3).....	螺丝.....	1
18	07870818	Washer.....	垫片.....	1
19	07870819	Screw(3/32-56×4).....	螺丝.....	4
20	07870820	Presser Foot Hinge Pin.....	压脚锁闩插销.....	1
21	07870821	Screw(1/8-44×4).....	螺丝.....	1
22	07870822	Lock Nut.....	保险螺帽.....	1
23	07870823	Adjusting Screw(1/8-44×10).....	可调螺丝.....	1
24	07870824	Presser Foot Spring (Right).....	压脚弹簧(右).....	1
25	07870825	Screw(3/32-56×3).....	螺丝.....	1
26	07870826	Fabric Guide(Long).....	压脚舌(长).....	1
27	07870827	Lifter Link.....	提升连杆.....	1
28	07870828	Screw(3/16-32×3.5).....	螺丝.....	2
29	07870829	Lifter Link Lever.....	提升连结拉柄.....	1
30	07870830	Fastener Pin.....	固定销.....	1
31	07870831	Lifter Spring.....	提升弹簧.....	1
32	07870832	Collar(8×16×8mm).....	轴环.....	2
33	07870833	Screw(M4.5-0.75×5.5).....	螺丝.....	4
34	07870834	Lifter Shaft.....	压脚提升主轴.....	1
35	07870835	Screw(M4-0.7×3).....	螺丝.....	4
36	07870836	Intermediate Lever.....	中间拉柄.....	1
37	07870634	Screw(M5-0.8×14).....	螺丝.....	1
38	07870838	Retaining Ring.....	扣环.....	2
39	07870839	Connecting Pin.....	连结销.....	2
40	07870840	Connecting Plate.....	连结拉板.....	1

★ 请参照附件一【标准规格件】



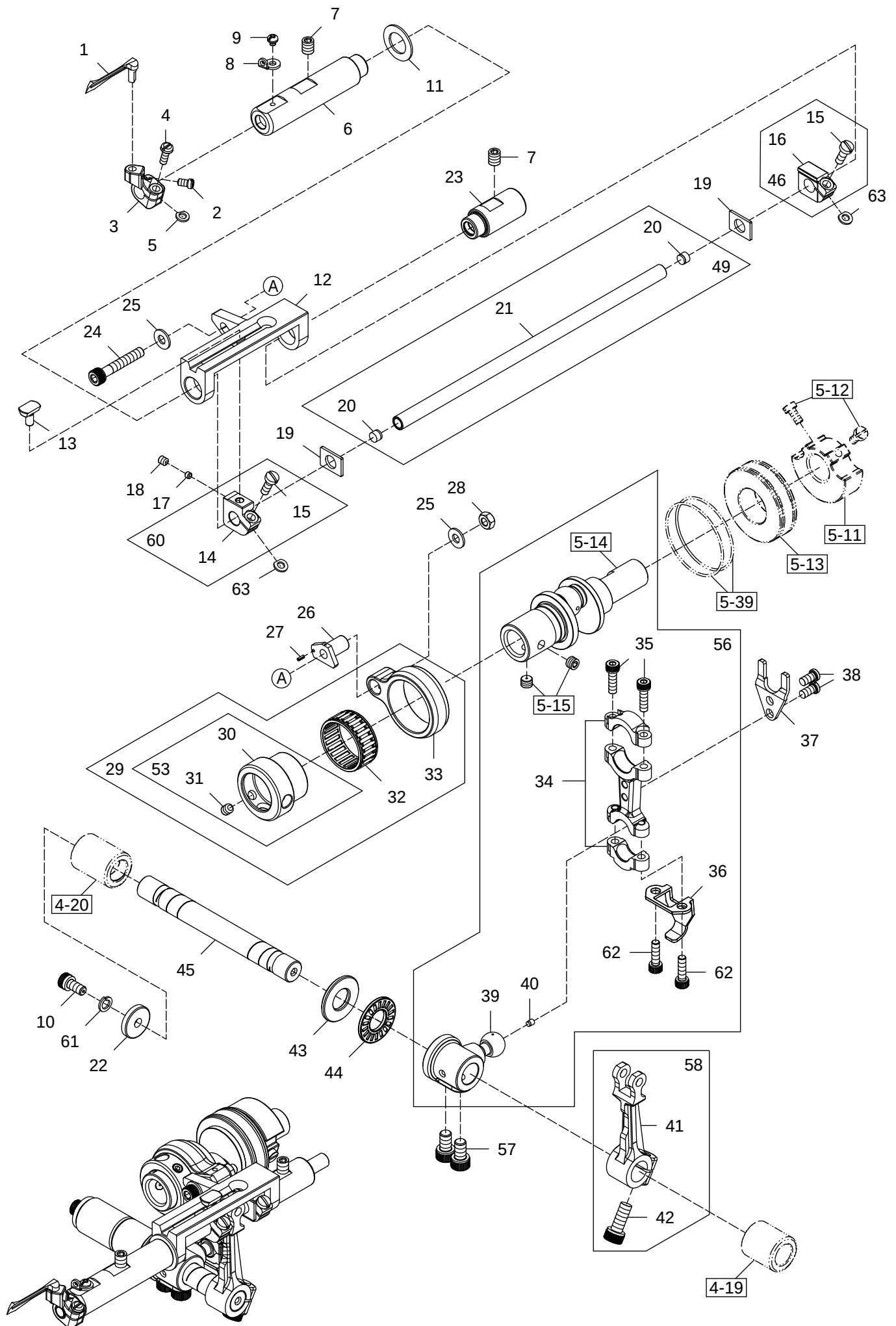
PRESSER FOOT MECHANISM**压脚机构****8**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
41	07870841	Lifter Lever(Small).....	提升拉柄(小)..... 1
42	07870543	Screw(M6-1×6).....	螺丝..... 1
43	07870843	Lifter Lever.....	提升拉柄..... 1
44	07870844	Lifter Lever Stop.....	提升拉柄止块..... 1
45	07870845	Screw(9/64-40×5.5).....	螺丝..... 2
46	07870846	Tension Release Lever.....	拉力释放杠杆..... 1
47	07870847	Screw(11/64-40×14).....	螺丝..... 1
48	07870848	Tension Release Shaft.....	拉力释放轴..... 1
50	07870850	Cutter.....	割线刀..... 1
51	07870851	Cutter Holder.....	割线刀座..... 1
52	07870852	Presser Spring Regulator C.Set.....	压脚弹簧调节器组..... 1
53	07870853	Presser Bar Connection Braxket C.Set.....	压脚推杆连结组..... 1
56	07870856	Presser Foot Spring.....	压脚弹簧..... 1
67	07870867	Lifter Link Lever C.Set.....	提升连结拉杆组..... 1
72	07870872	Presser Head.....	压脚头..... 1
73	07870873	Fender Plate.....	挡片..... 1
75	07870875	Sideways Presser Plate.....	侧边压板..... 2
76	07870876	Cutter Holder C.Set.....	割线刀座组..... 1
77	07870877	Fender Plate.....	挡片..... 1
78	07870878	Presser Foot Noumenon	压脚本体..... 1
80	07870880	Screw(1/8-44×3).....	螺丝..... 1



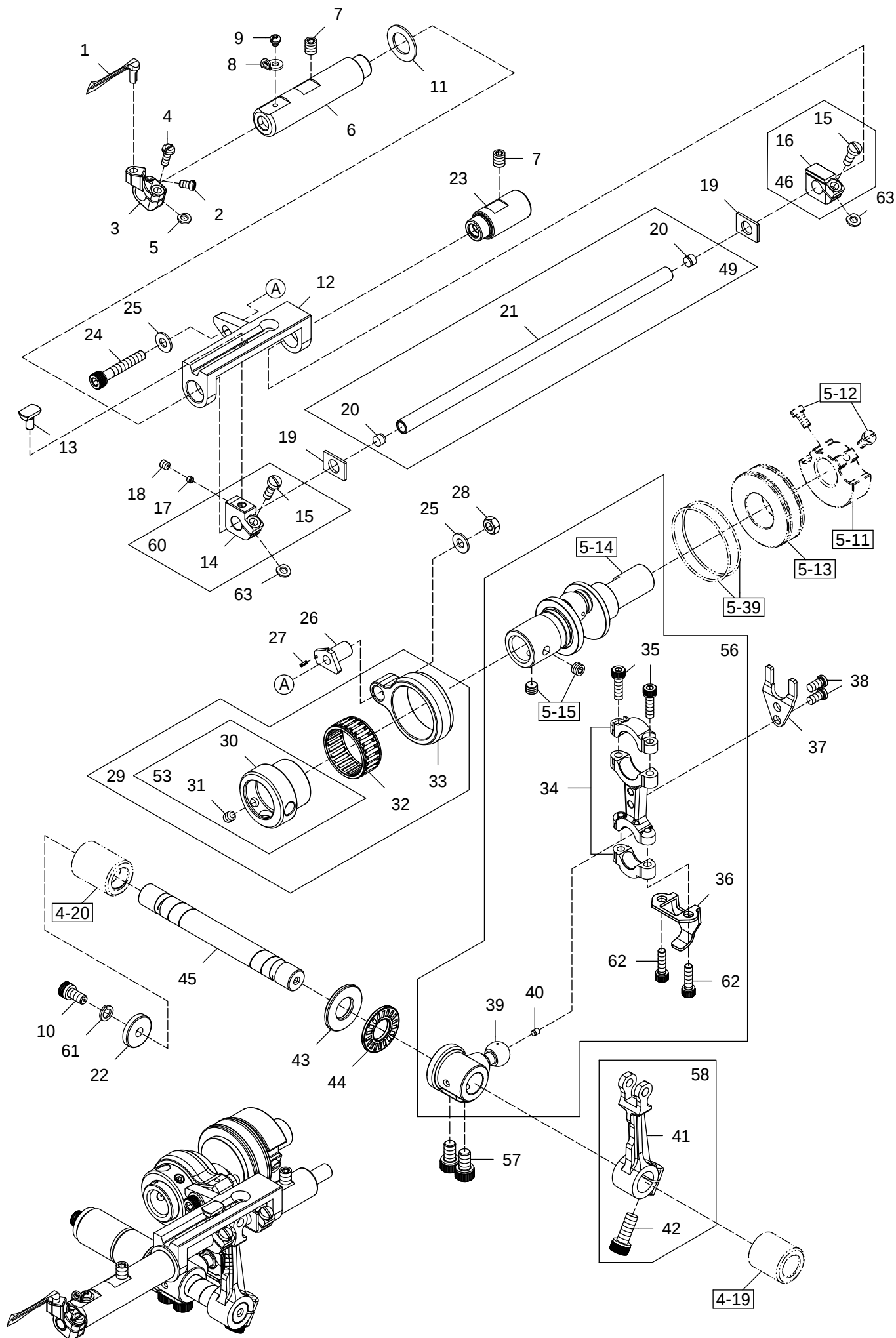
SPREADER MECHANISM**上饰线驱动机构****9**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
2	07870902	Eccentric.....	偏心轮.....	1	
3	07870503	Screw (M6-1×8).....	螺丝.....	2	
4	07870904	Roller Bearing.....	滚珠轴承.....	1	
5	07870905	Connecting Rod.....	连杆.....	1	
6	07870906	Retaining Ring.....	扣环.....	1	
7	07870125	Screw (M4-0.7×8).....	螺丝.....	1	
8	07870908	Washer.....	垫片.....	1	
9	07870909	Adjusting Lever Pin.....	拉柄可调式插销.....	1	
10	07870547	Washer.....	垫片.....	1	
11	07870911	Nut (M6-1.0).....	螺帽.....	1	
12	07870912	Collar (12×20×8mm).....	轴环.....	1	
13	07870913	Screw (M4-0.7×6).....	螺丝.....	2	
14	07870914	Adjusting Lever.....	可调式拉柄.....	1	
15	07870915	Screw (M6-1×16).....	螺丝.....	1	
16	07870916	Driving Shaft.....	主动轴.....	1	
17	07870917	Rocking Arm.....	摇臂.....	1	
18	07870543	Screw (M6-1×6).....	螺丝.....	2	
19	07870919	Rocking Pin.....	支点销.....	1	
20	07870920	Spreader Bar.....	延展臂.....	1	
21	07870921	Bushing Ring.....	衬环.....	1	
22	07870922	Collar (10×18×7mm).....	轴环.....	1	
23	07870229	Screw (M4-0.7×4).....	螺丝.....	2	
24	07870924	Spreader Holder.....	上勾固定座.....	1	
25	07870925	Spreader	上勾.....	1	
26	07870102	Screw (M4-0.7×12).....	螺丝.....	2	
29	07870929	Eccentric Connecting Rod Bearing C.Set.....	偏心轮连杆培林组.....	1	
30	07870930	Eccentric C.Set.....	偏心轮组.....	1	
33	07870933	Rocking Arm C.Set	摇臂组.....	1	



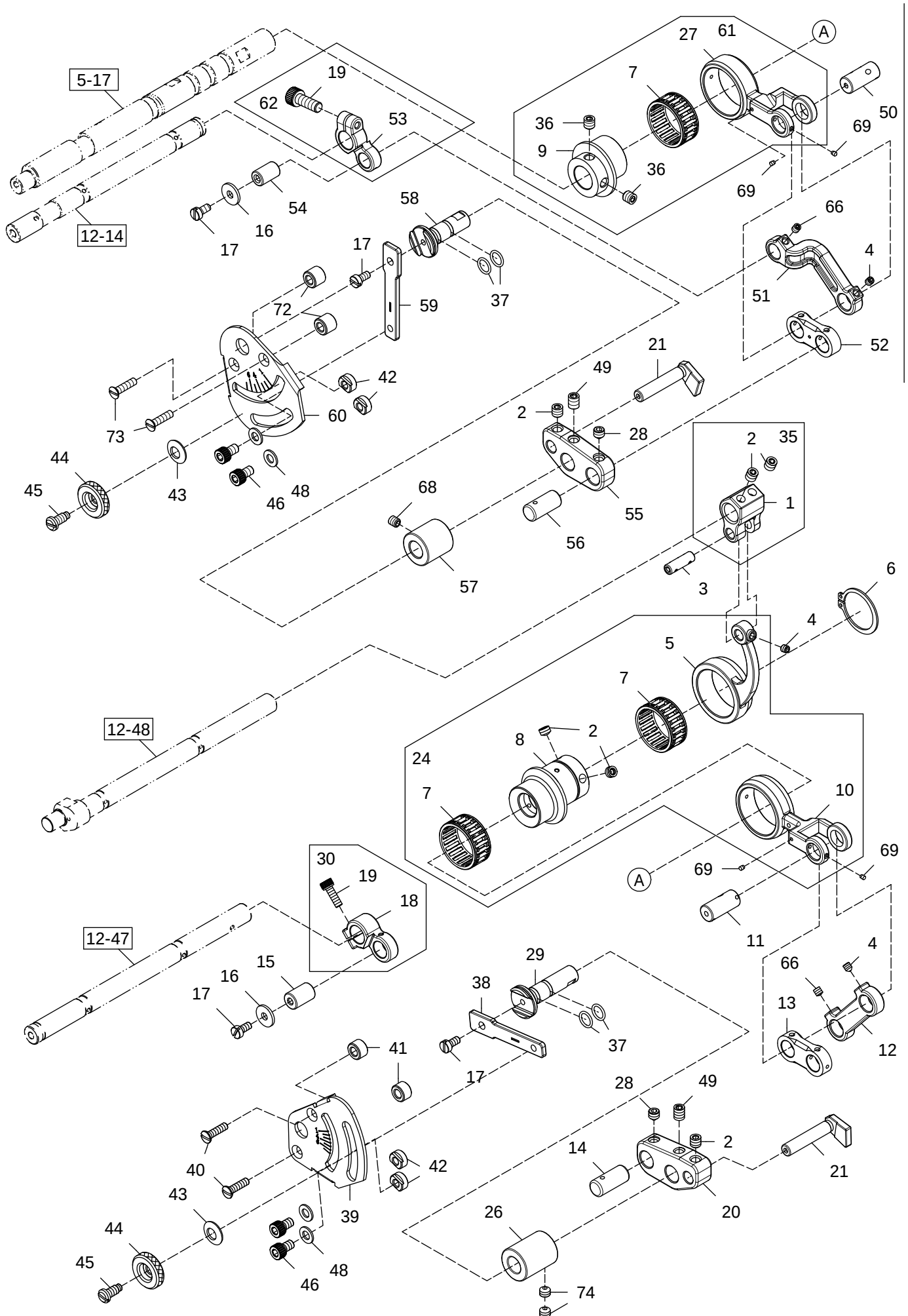
LOOPER DRIVING MECHANISM**下勾针驱动机构****10**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871001MF	Looper.....	下勾针.....	1
2	07871002	Screw (M3.5-0.6×6).....	螺丝.....	1
3	07871003	Looper Holder.....	下勾针固定座.....	1
4	07871004	Screw (M3.5-0.6×10).....	螺丝.....	1
5	07871005	Spacer (Fiber).....	垫片.....	1
6	07871006	Looper Bar Bushing.....	下勾针驱动轴衬套.....	1
7	07870503	Screw (M6-1×8).....	螺丝.....	2
8	07870537	Looper Thread Eyelet.....	勾针线过线孔.....	1
9	07871009	Screw (M3-0.5×3).....	螺丝.....	1
10	07870628	Screw(M5-0.8×10).....	螺丝.....	1
11	07871011	Bushing Spacer.....	衬套垫片.....	1
12	07871012	Looper Bar Guide.....	下勾针驱动轴导槽.....	1
13	07871013	Slider.....	滑块.....	1
14	07871014	Slider Holder.....	滑块固定座.....	1
15	07870102	Screw (M4-0.7×12).....	螺丝.....	2
16	07871016	Rocker Arm, Holder.....	摇臂夹座.....	1
17	07871017	Slider Presser.....	滑块定位压块.....	1
18	07870229	Screw (M4-0.7×4).....	螺丝.....	1
19	07871019	Thrust Washer.....	止推垫圈.....	2
20	07871020	Sealing Plug.....	封闭塞.....	2
21	07871021	Looper Bar.....	下勾针棒.....	1
22	07871022	Washer.....	垫片.....	1
23	07871023	Looper Bar Guide Shaft.....	下勾针棒导轴.....	1
24	07871024	Screw (M5-0.8×30).....	螺丝.....	1
25	07871025	Washer.....	垫片.....	2
26	07871026	Looper Rocker Adjusting Pin.....	下勾针摇臂调整销.....	1
27	07871027	Roll Pin.....	辊子销.....	1
28	07871028	Nut.....	螺帽.....	1
29	07871029	Looper Rocker Eccentric C.Set.....	下勾针摇臂偏心轮组.....	1
30	07871030	Looper Rocker Regulating Eccentric.....	下勾针摇臂可调偏心轮.....	1
31	07870648	Screw (M5-0.8×5).....	螺丝.....	1
32	07871032	Roller Bearing.....	滚针轴承.....	1
33	07871033	Looper Rocker Connecting Rod.....	下勾针摇臂连杆.....	1
34	07871034	Looper Connecting Rod.....	下勾针连杆.....	1
35	07871035	Screw (M4-0.7×14).....	螺丝.....	2
36	07871036	Oil Splasher.....	拨油片.....	1
37	07871037	Guide Fork.....	定位叉.....	1
38	07871038	Screw (11/64-40×8).....	螺丝.....	2
39	07871039	Looper Driving Lever.....	下勾针驱动杆.....	1
40	07871040	Seal Plug.....	封塞.....	1



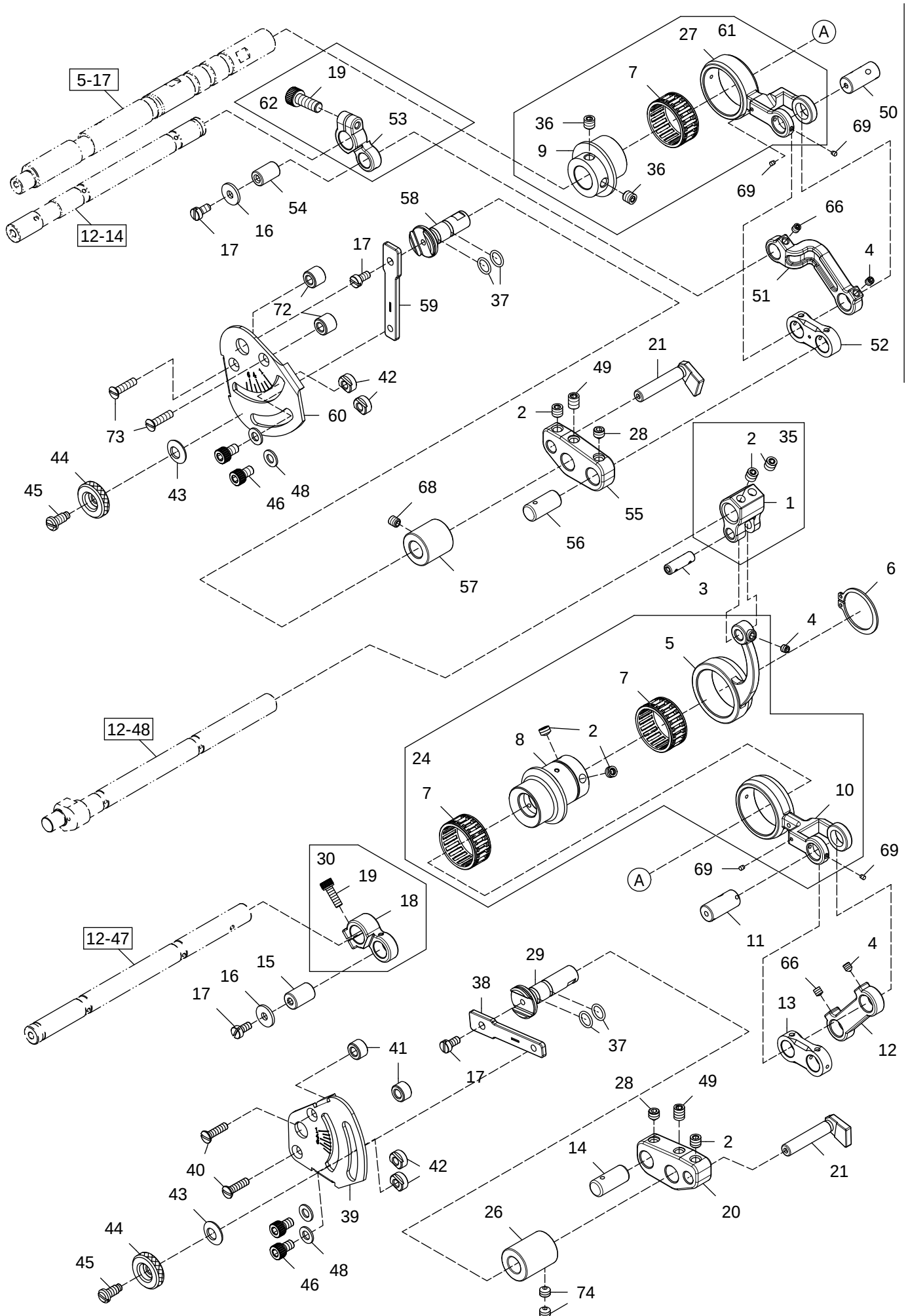
LOOPER DRIVING MECHANISM**下勾针驱动机构****10**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	07871041	Looper Rocker Arm.....	下勾针摇臂.....	1
42	07871042	Screw (M6-1×16).....	螺丝.....	1
43	07871043	Thrust Plate.....	推力板.....	1
44	07871044	Thrust Roller Bearing.....	推力滚珠轴承.....	1
45	07871045	Looper Shaft.....	下勾针主轴.....	1
46	07871046	Rocker Arm, Holder.....	摇臂夹座.....	1
49	07871049	Looper Bar C.Set.....	下勾针棒组.....	1
53	07871053	Looper Rocker Arm Eccentric.....	下勾针摇臂偏心轮组.....	1
56	07871056	Looper Driving Lever C.Set.....	下勾针驱动杆组.....	1
57	07870557	Screw(M6-1.0×10).....	螺丝.....	2
58	07871058	Looper rocker Arm C.Set.....	下勾针摇臂组.....	1
60	07871060	Silder Holder.....	滑块固定座.....	1
61	07870633	Spring Washer.....	弹簧垫片.....	1
62	07870622	Screw(M4-0.7×14).....	螺丝.....	2
63	07871063	Spacer (Fiber).....	垫片.....	2



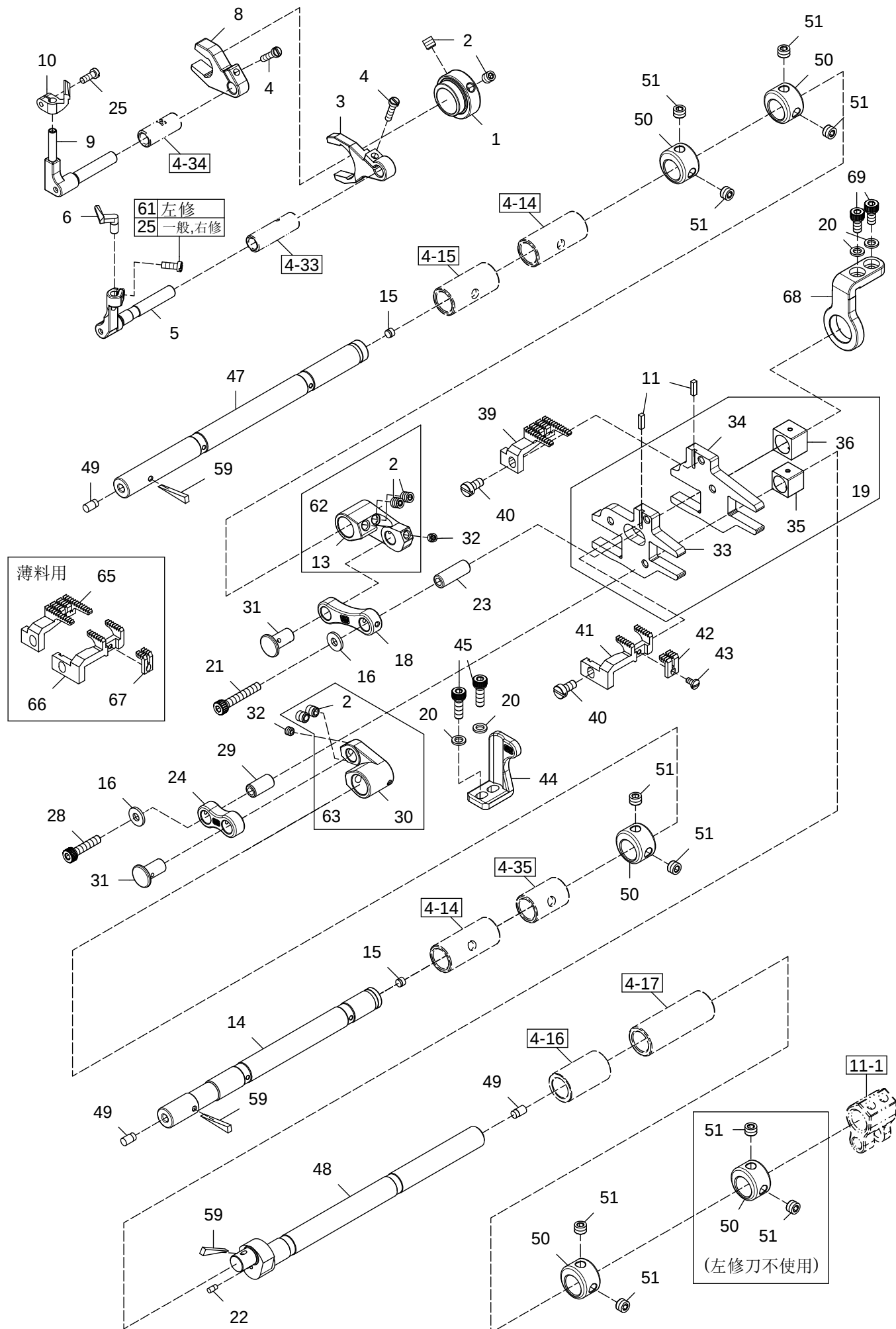
FEED DRIVING CONTROL MECHANISM**送料具驱动控制机构****11**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871101	Feed Lift Lever.....	送料具提升杆.....	1
2	07870543	Screw (M6-1×6).....	螺丝.....	6
3	07871103	Connecting Rod Pin.....	连杆插销.....	1
4	07871104	Screw (M4-0.7×4.5).....	螺丝(尖底).....	3
5	07871105	Feed Lift Connecting Rod.....	送料具提升连杆.....	1
6	07871106	Retaining Ring.....	扣环.....	1
7	07871107	Roller Bearing.....	滚珠轴承.....	3
8	07801108	Feed Eccentric.....	送料具偏心轮.....	1
9	07801109	Feed Eccentric.....	送料具偏心轮.....	1
10	07801110	Feed Connecting Rod.....	送料具连杆.....	1
11	07801111	Connecting Rod Pin.....	连杆插销.....	1
12	07801112	Lever Link (Long).....	提环杆(长).....	1
13	07871113	Lever Link (Short).....	提环杆(短).....	1
14	07871114	Connecting Rod Link Pin.....	连杆插销.....	1
15	07871115	Lever Link Pin.....	提环杆插销.....	1
16	07870908	Washer.....	垫片.....	2
17	07870125	Screw (M4-0.7×8).....	螺丝.....	4
18	07801118	Feed Shaft Lever.....	进给轴拉柄.....	2
19	07870623	Screw (M4-0.7×12).....	螺丝.....	2
20	07801120	Control Bracket.....	控制架.....	1
21	07871121	Connecting Rod Guide.....	连杆导轨.....	2
24	07801124	Feed Eccentric C.Set.....	送料具偏心轮组.....	1
26	07871126	Control Lever Shaft Bushing.....	控制杠杆轴衬套.....	1
27	07801127	Feed Connecting Rod.....	送料具连杆.....	1
28	07871109	Screw (M6-1×6).....	螺丝(尖底).....	2
29	07801129	Control Lever Shaft.....	控制横杆主轴.....	1
30	07801130	Feed Shaft Lever C.Set.....	进给轴拉柄组.....	1
35	07871135	Feed Lift Lever C.Set.....	送料具提升杆组.....	1
36	07873454	Screw (M6-1×5).....	螺丝.....	2
37	07871137	O-ring	O环.....	4
38	07801138	Feed Control Lever.....	送料具控制杆.....	1
39	07801139	Stitch Length Graduations.....	针距尺寸刻度板.....	1
40	07871140	Screw (M4-0.7×14.5).....	螺丝.....	2
41	07871141	Spacer.....	垫块.....	2
42	07871142	Control Lever Stop.....	控制杠杆止块.....	4
43	07871143	Conical Spring Washer.....	锥形弹簧垫片.....	2
44	07871144	Spring Cap.....	调钮.....	2
45	07871145	Screw (M6-1×8.5, M4.5-0.5×3).....	螺丝.....	2
46	07871146	Screw (M5-0.8×8).....	螺丝.....	4
48	07871148	Washer.....	垫片.....	4



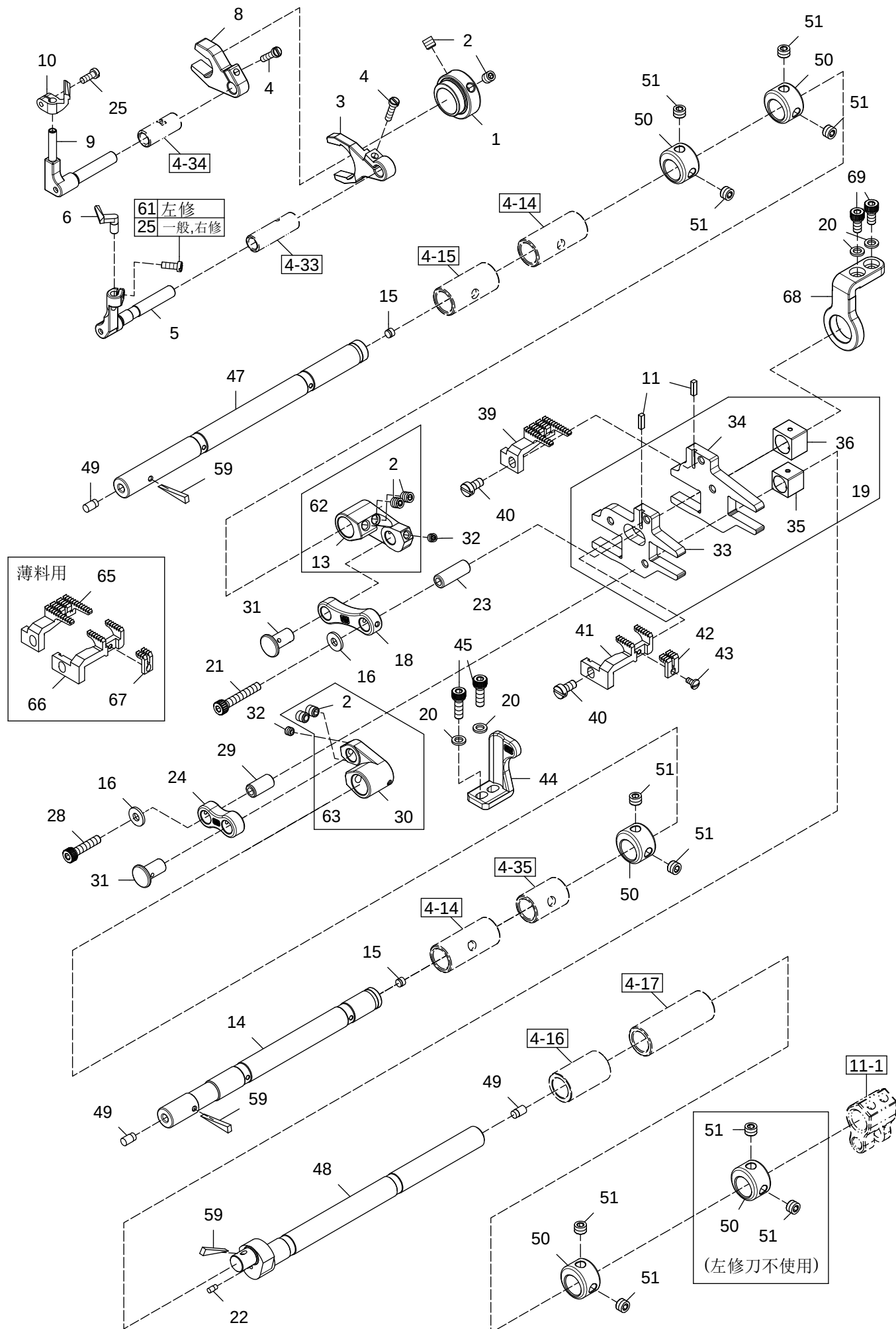
FEED DRIVING CONTROL MECHANISM**送料具驱动控制机构****11**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
49	07870503	Screw (M6-1×8)..... 螺丝.....	2
50	07801150	Connecting Rod Pin..... 连杆插销.....	1
51	07801151	Lever Link (Long)..... 提环(长).....	1
52	07801152	Lever Link (Short)..... 提环杆(短).....	1
53	07801153	Feed Shaft Lever..... 进给轴拉柄.....	1
54	07801154	Lever Link Pin..... 提环杆插销.....	1
55	07801155	Control Bracket..... 控制架.....	1
56	07801156	Connecting Rod Link Pin..... 连杆插销.....	1
57	07801157	Control Lever Shaft Bushing..... 控制杠杆轴衬套.....	1
58	07801158	Control Lever Shaft..... 控制横杆主轴.....	1
59	07801159	Feed Control Lever..... 送料具控制杆.....	1
60	07801160	Differential Feeding Graduations..... 差动尺寸刻度板.....	1
61	07801161	Feed Eccentric C.Set..... 送料具偏心轮组.....	4
62	07801162	Feed Shaft Lever C.Set..... 进给轴拉柄组.....	1
66	07870229	Screw (M4-0.7×4)..... 螺丝.....	2
68	07870648	Screw (M5-0.8×5)..... 螺丝.....	1
69	07801169	Sealing Plug(2.2×2.5)..... 止油塞.....	4
72	07801172	Spacer..... 垫块.....	2
73	07801173	Screw(M4-0.7x16.5)..... 螺丝.....	2
74	07870214	Screw (M6-1×4)..... 螺丝.....	2



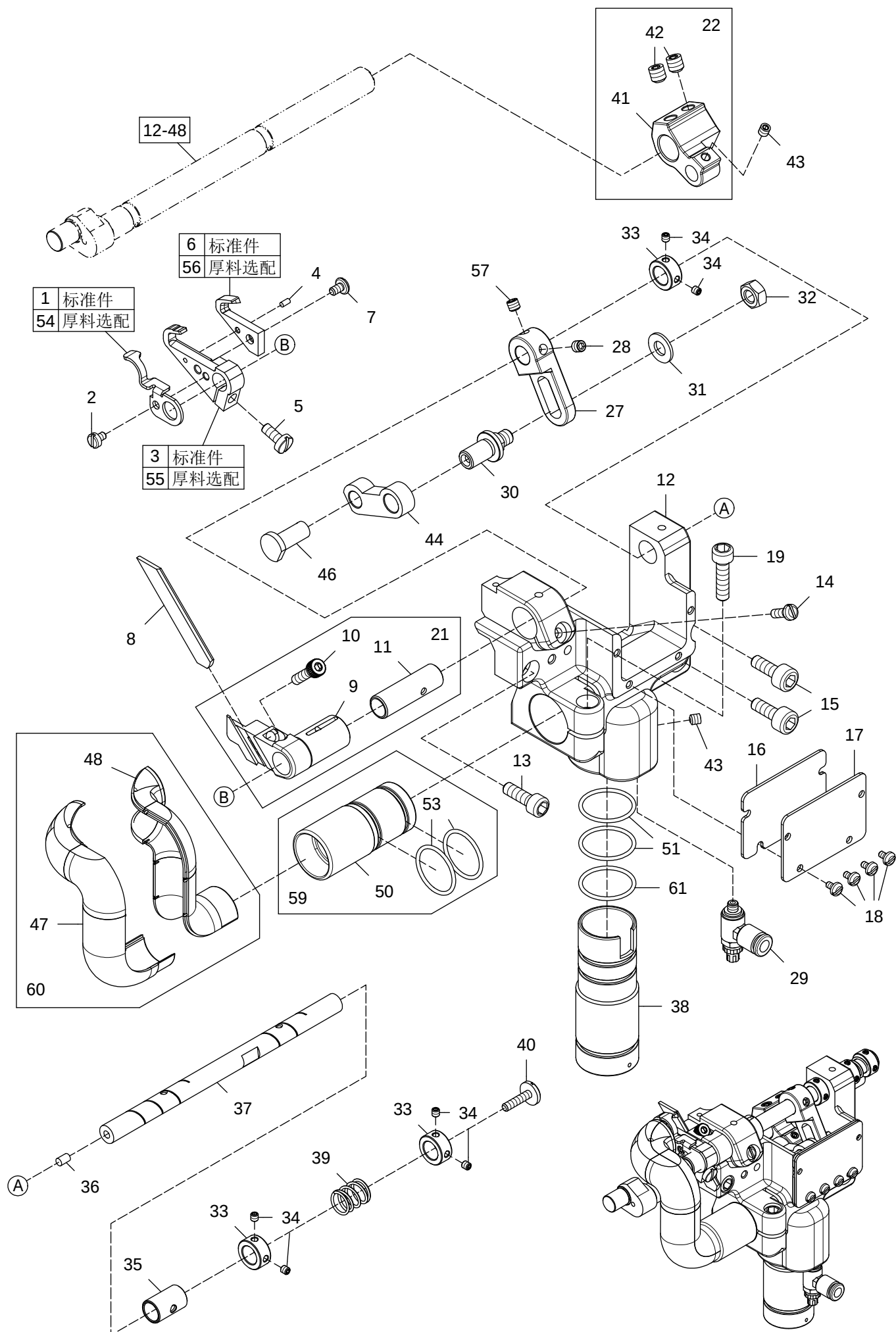
NEEDLE GUARD & FEED DRIVING MECHANISM**顶针片及送料具驱动机构****12**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871201	Needle Guard (Front) Eccentric.....	顶针片(前)偏心轮.....	1
2	07870648	Screw (M5-0.8×5).....	螺丝.....	6
3	07801203	Needle Guard (Front) Lever.....	顶针片(前)拨叉.....	1
4	07871204	Screw (M3-0.5×12).....	螺丝.....	2
5	07871205	Needle Guard (Front) Holder.....	顶针片(前)固定座.....	1
6	07871206	Needle Guard (Front).....	顶针片(前).....	1
8	07871208	Needle Guard (Rear) Lever.....	顶针片(后)拨叉.....	1
9	07871209	Needle Guard (Rear) Holder.....	顶针片(后)固定座.....	1
10	07871210	Needle Guard (Rear).....	顶针片(后).....	1
11	07871211	Feed Dog Key.....	送料具键.....	2
13	07801213	Differential Feed Rocker Lever.....	送料具差动摇臂.....	1
14	07801214	Feed Lift Shaft.....	送料具提升主轴.....	1
15	07801215	Sealing Plug(4.1×3).....	止油塞.....	2
16	07870323	Washer.....	垫片.....	2
18	07801218	Feed Bar Driving Connection.....	轴驱动连杆.....	1
19	07801219	Feed Dog Bar C. Set.....	送料具固定座总成.....	1
20	07870650	Washer.....	垫片.....	4
21	07871221	Screw (M4-0.7×24).....	螺丝.....	1
22	07871222	Sealing Plug(2.5×5).....	止油塞.....	1
23	07801223	Driving Connection Bushing (Long).....	驱动连杆衬套(长).....	1
24	07801224	Feed Bar Driving Connection.....	轴驱动连杆.....	1
25	07871225	Screw (M3-0.5×8).....	螺丝(有头一字).....	2
28	07870724	Screw (M4-0.7×18).....	螺丝.....	1
29	07801229	Driving Connection Bushing (Short).....	驱动连杆衬套(短).....	1
30	07801230	Main Feed Rocker Lever.....	主送料具摇臂.....	1
31	07801231	Differential Feed Adjusting Pin.....	送料具差动调整插销.....	2
32	07870229	Screw (M4-0.7×4).....	螺丝.....	2
33	07801233	Differential Feed Bar.....	差动送料具固定座.....	1
34	07801234	Main Feed Bar.....	主送料具固定座.....	1
35	07871235	Feed Lift Block (Front).....	送料具提升滑块(前).....	1
36	07871236	Feed Lift Block (Rear).....	送料具提升滑块(后).....	1
39	07871239A	Main Feed Dog	主齿.....	1
40	07870125	Screw (M4-0.7×8).....	螺丝.....	2
41	07871241A	Differential Feed Dog	差动齿.....	1
42	07871242A	Differential Feed Dog (Middle)	差动齿(中间小齿).....	1
43	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
44	07801244	Feed Bar Guide.....	送料具导块.....	1
45	07870623	Screw (M4-0.7×12).....	螺丝.....	2
47	07801247	Feed Rocker Shaft (Left).....	送料具摇臂主轴.....	1
48	07871248	Feed Lift Shaft.....	送料具提升主轴.....	1



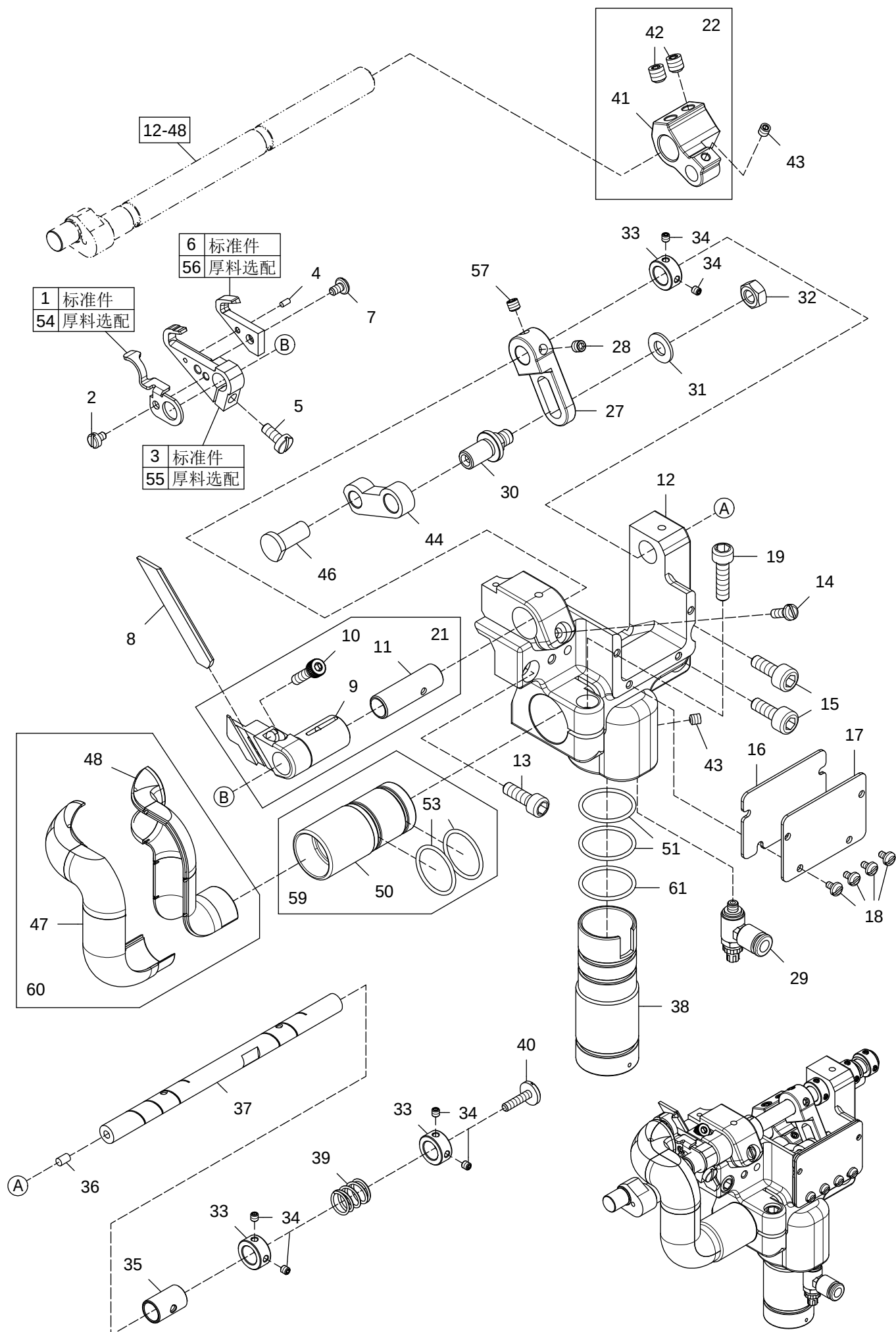
NEEDLE GUARD & FEED DRIVING MECHANISM**顶针片及送料具驱动机构****12**

Ref.	Parts		Amt.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
49	07871249	Sealing Plug (4.1x7).....	止油塞.....	3
50	07871250	Collar (11×18×11mm).....	轴环(一般).....	5
	07871250	Collar (11×18×11mm).....	轴环(左修刀).....	4
	07871250	Collar (11×18×11mm).....	轴环(右修刀).....	5
51	07870214	Screw (M6-1×4).....	螺丝.....	10
	07870214	Screw (M6-1×4).....	螺丝.....	8
	07870214	Screw (M6-1×4).....	螺丝.....	10
59	07871259	Oil Wick.....	羊毛油蕊.....	3
61	07201104	Screw (M3-0.5×8).....	螺丝(有头内六角).....	1
62	07801262	Differential Feed Rocker Lever C.Set.....	送料具差动摇臂组.....	1
63	07801263	Main Feed Rocker Lever C.Set.....	主送料具摇臂组.....	1
65	07871262	Main Feed Dog.....	主齿(薄料用).....	1
66	07871263	Differential Feed Dog.....	差动齿(薄料用).....	1
67	07871264	Differential Feed Dog (Middle).....	差动齿(中间小齿)(薄料用).. <td>1</td>	1
68	07871268	Feed Bar Guide.....	送料具导杆.....	1
69	07870256	Screw (M4-0.7×8).....	螺丝.....	2



KNIFE DRIVING MECHANISM(1)**左修刀驱动机构(1)****13**

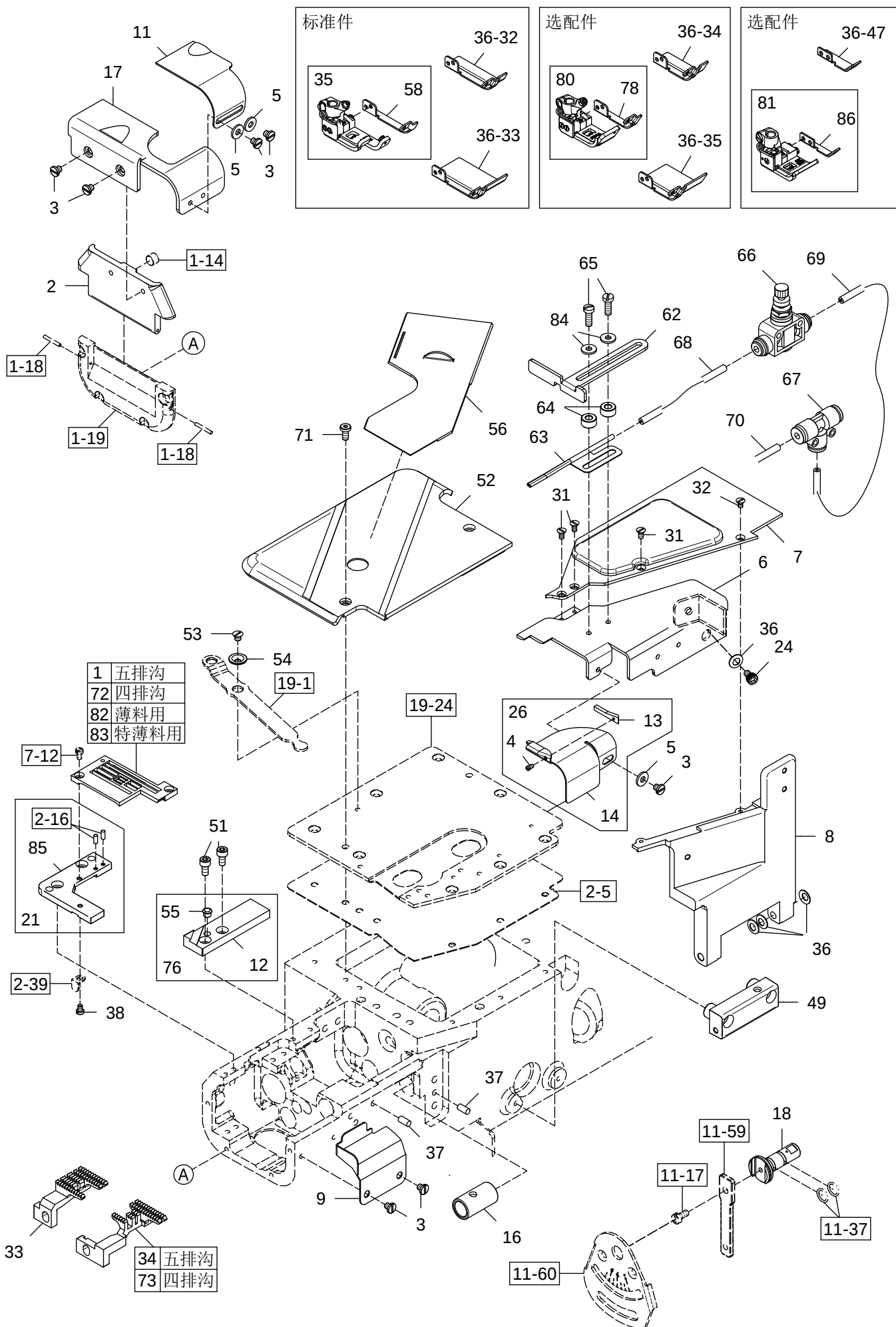
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07801301	Chip Receiver.....	切屑接受器.....	1
2	07801302	Screw (M3.5-0.6×4).....	螺丝.....	1
3	07801303	Upper Knife Holder.....	上切刀固定座.....	1
4	07870528	Knock Pin.....	顶出销.....	1
5	07870706	Screw (M4-0.7×10).....	螺丝.....	1
6	07801306	Upper Knife.....	上切刀.....	1
7	07801307	Screw (M4-0.7×5).....	螺丝.....	1
8	07801308A	Lower Knife.....	下切刀.....	1
9	07801309	Lower Knife Holder.....	下切刀固定座.....	1
10	07871035	Screw (M4-0.7×14).....	螺丝.....	1
11	07801311	Lower Knife Holder Bushing.....	下切刀固定座套管.....	1
12	07801312	Lower Knife Holder Bracket.....	切刀固定座托架.....	1
13	07801313	Screw (M5-0.8×16).....	螺丝.....	1
14	07871004	Screw (M3.5-0.6×10).....	螺丝.....	1
15	07870546	Screw (M6-1×20).....	螺丝.....	2
16	07801316	Bracket Cover Gasket.....	固定座托架护盖垫片.....	1
17	07801317	Bracket Cover.....	固定座托架护盖.....	1
18	07801318	Screw (M3-0.5×4.5).....	螺丝.....	4
19	07801319	Screw (M5-0.8×20).....	螺丝.....	1
21	07801321	Lower Knife Holder C.Set.....	下切刀固定座组.....	1
22	07801322	Upper Knife Driving Lever C.Set.....	上切刀传动杆组.....	1
27	07801327	Upper Knife Adjusting Lever.....	可调式拉柄.....	1
28	07870556	Screw (M5-0.8×4).....	螺丝.....	1
29	07801329A	Speed Controller.....	肘型接头.....	1
30	07801330	Adjusting Lever Pin.....	拉柄可调式插销.....	1
31	07801331	Washer.....	垫片.....	1
32	07801332	Nut.....	螺帽.....	1
33	07801333	Collar.....	轴环.....	3
34	07873038	Screw (M3-0.5×3).....	螺丝.....	6
35	07801335	Upper Knife Shaft Bushing.....	切刀主轴套管.....	1
36	07801336	Seal Plug.....	止油塞.....	1
37	07801337	Upper Knife Shaft.....	切刀主轴.....	1
38	07801338	Suction Pipe(Rear).....	吸布屑管.....	1
39	07801339	Upper Knife Spring.....	弹簧.....	1
40	07801340	Screw (M4-0.7×9.7).....	螺丝.....	1
41	07801341	Upper Knife Driving Lever.....	上切刀传动杆.....	1
42	07870543	Screw (M6-1×6).....	螺丝.....	2
43	07870229	Screw (M4-0.7×4).....	螺丝.....	2
44	07801344	Upper Knife Driving Link.....	上切刀提环杆.....	1
46	07801346	Upper Knife Driving Link Pin.....	连杆插销.....	1



KNIFE DRIVING MECHANISM(1)

左修刀驱动机构(1) **13**

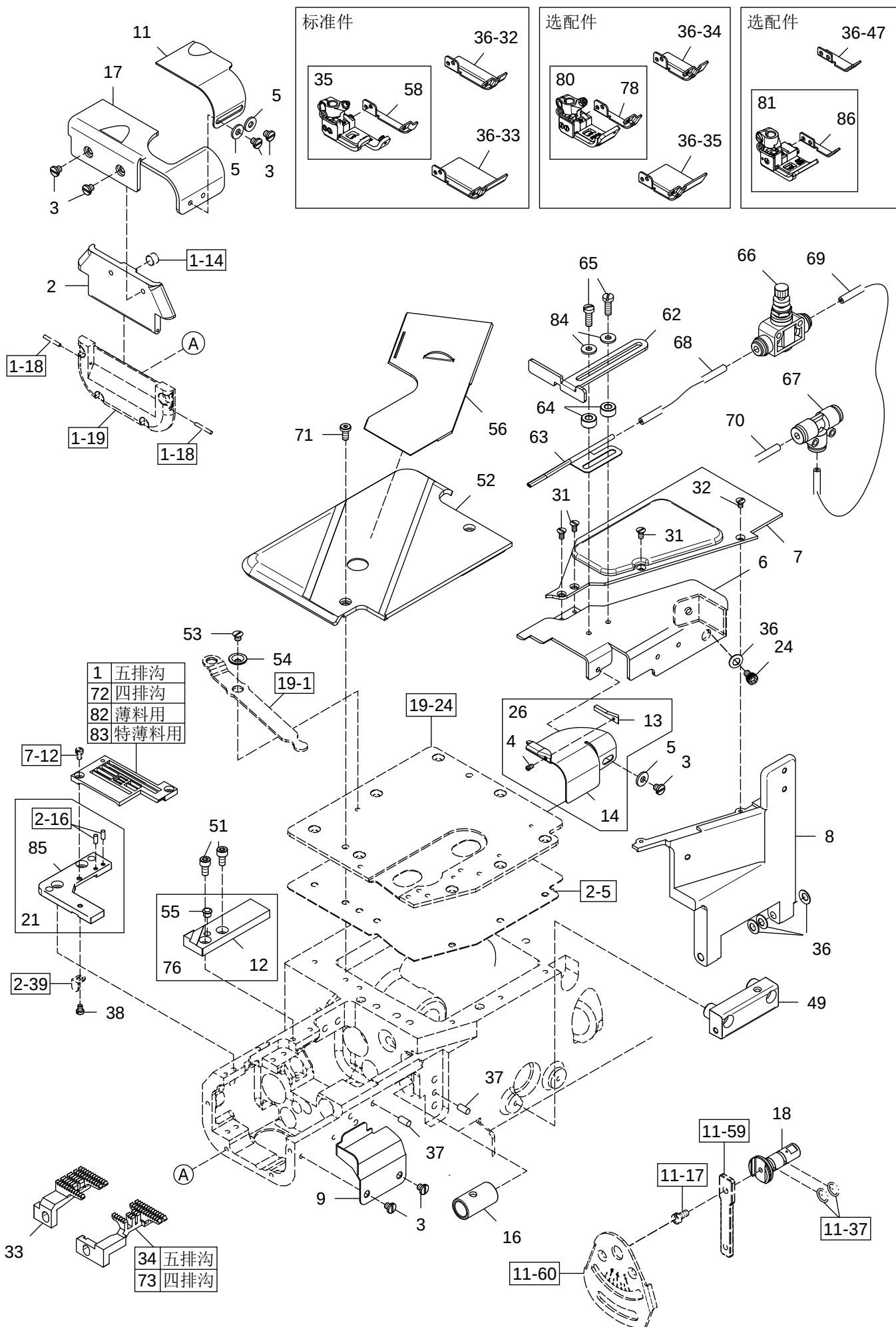
Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
47	07801347	Suction Pipe.....吸布屑管.....	1
48	07801348	Suction Pipe.....吸布屑管.....	1
50	07801350	Suction Pipe.....吸布屑管.....	1
51	07801351	O-ringO环.....	2
53	07801353	O-ringO环.....	2
54	07801354	Chip Receiver.....切屑接受器(厚料选配).....	1
55	07801355	Upper Knife Holder.....上切刀固定座(厚料选配)....	1
56	07801356	Upper Knife.....上切刀(厚料选配).....	1
57	07870648	Screw (M5-0.8×5).....螺丝.....	1
59	07801359	Suction Pipe C.Set.....吸布屑管组.....	1
60	07801360	Suction Pipe C.Set.....吸布屑管组.....	1
61	07801361	O-ringO环.....	1



KNIFE DRIVING MECHANISM(2)**左修刀驱动机构 (2)****14**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	★	Stitch Plate	针板.....	1
2	07801402	Cylinder Side Cover (Upper).....	圆筒上侧盖.....	1
3	07870258	Screw (M4-0.7×4).....	螺丝.....	7
4	07801404	Screw (3/32-56×3.3).....	螺丝.....	1
5	07870323	Washer.....	垫片.....	3
6	07801406	Lap Former Guide Support.....	导布器支架.....	1
7	07873464	Front Cover (Upper).....	前盖顶座.....	1
8	07801408	Front Cover (Lower).....	前盖底座.....	1
9	07801409	Chip Guard.....	防护片.....	1
11	07801411	Suction Pipe Cover.....	圆筒顶盖挡板.....	1
12	07801412A	Supplementary Slide Cover.....	滑件补助盖.....	1
13	07801413	Lap Former Guide.....	导布器.....	1
14	07801414	Lap Former Guide (Left).....	导布器(左).....	1
16	07801416	Differential Feed Bar Shaft Bushing (Right)....	差动送料具传动轴套管(右).	1
17	07801417	Cylinder Top Cover.....	圆筒顶盖.....	1
18	07801418	Control Lever Shaft.....	控制横杆主轴.....	1
21	07801421	Stitch Plate Support.....	针板支架.....	1
24	07870913	Screw (M4-0.7×6).....	螺丝.....	1
26	07801426	Lap Former Guide C.Set (Left).....	导布器组(左).....	1
31	07870246	Screw (M3-0.5×5).....	螺丝.....	3
32	07870232	Screw (M3-0.5×6).....	螺丝.....	1
33	07801433	Main Feed Dog.....	主齿.....	1
34	07801434	Differential Feed Dog.....	差动齿.....	1
35	★	Presser Foot, Complete Set	压脚组	1
36	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	4
37	07801437	Pin.....	插销.....	2
38	07871712	Screw (M3-0.5×4).....	螺丝.....	1
49	07801449	Front Cover Hinge.....	前盖铰链.....	1
51	7870256	Screw(M4-0.7×8).....	螺丝.....	2
52	07873463	Cloth Plate(Slide Cover).....	缝制平台(滑盖).....	1
53	07873467	Screw (M4-0.7×4.5).....	螺丝.....	1
54	07873466	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	1
55	07873457	Seal Plug.....	封塞.....	1
56	07801456	Slide Cover.....	滑盖.....	1
58	07801458	Fabric Presser(width 5.5mm).....	押布板.....	1
62	07801462	Lap Former Guide.....	导布器.....	1
63	07801463	Uncurling Air Pipe.....	气压式整平器.....	1
64	07871534	Spacer.....	垫块.....	2
65	07870102	Screw (M4-0.7×12).....	螺丝.....	2

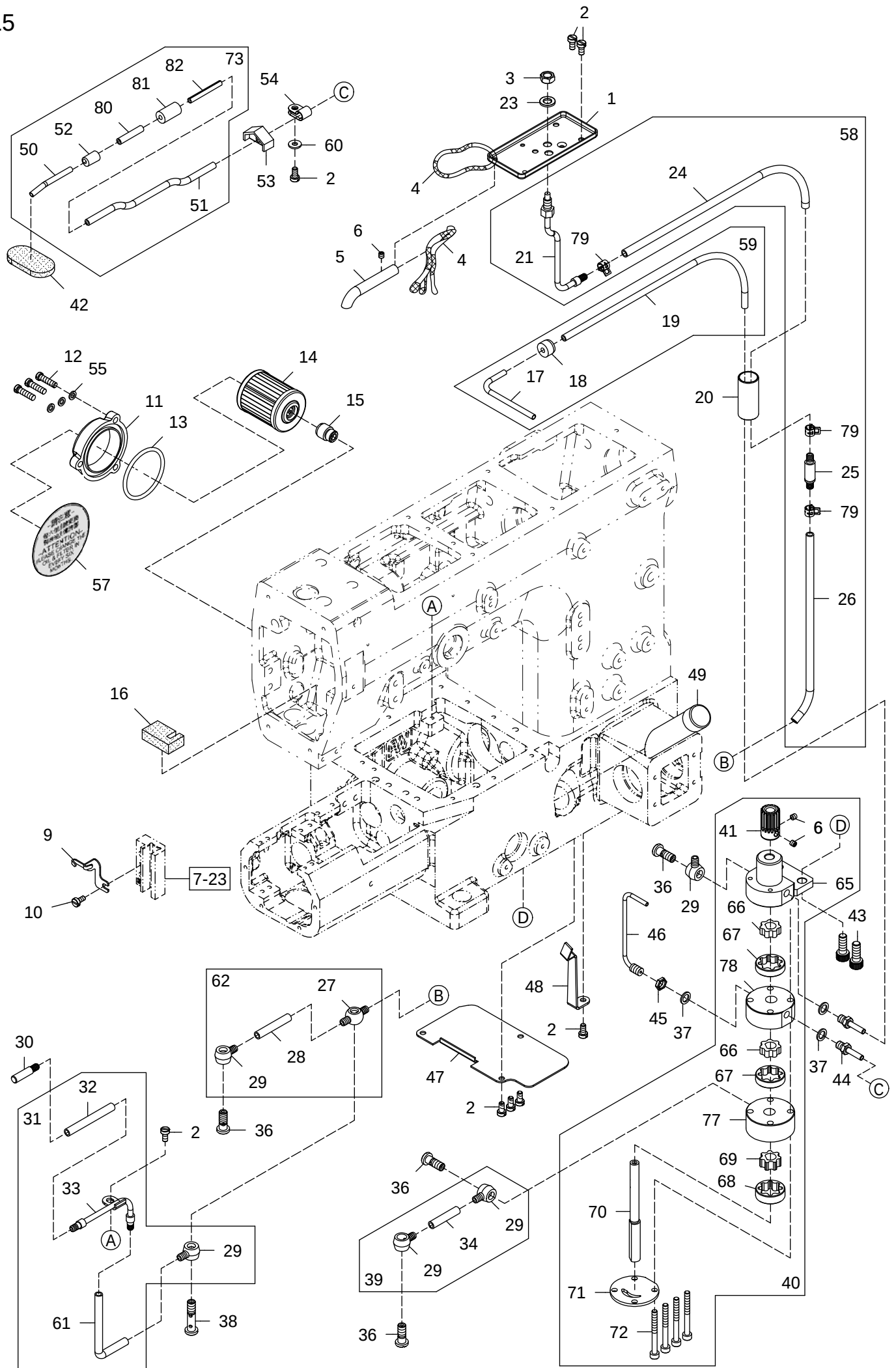
★ 请参照附件一【标准规格件】



KNIFE DRIVING MECHANISM(2)**左修刀驱动机构 (2)****14**

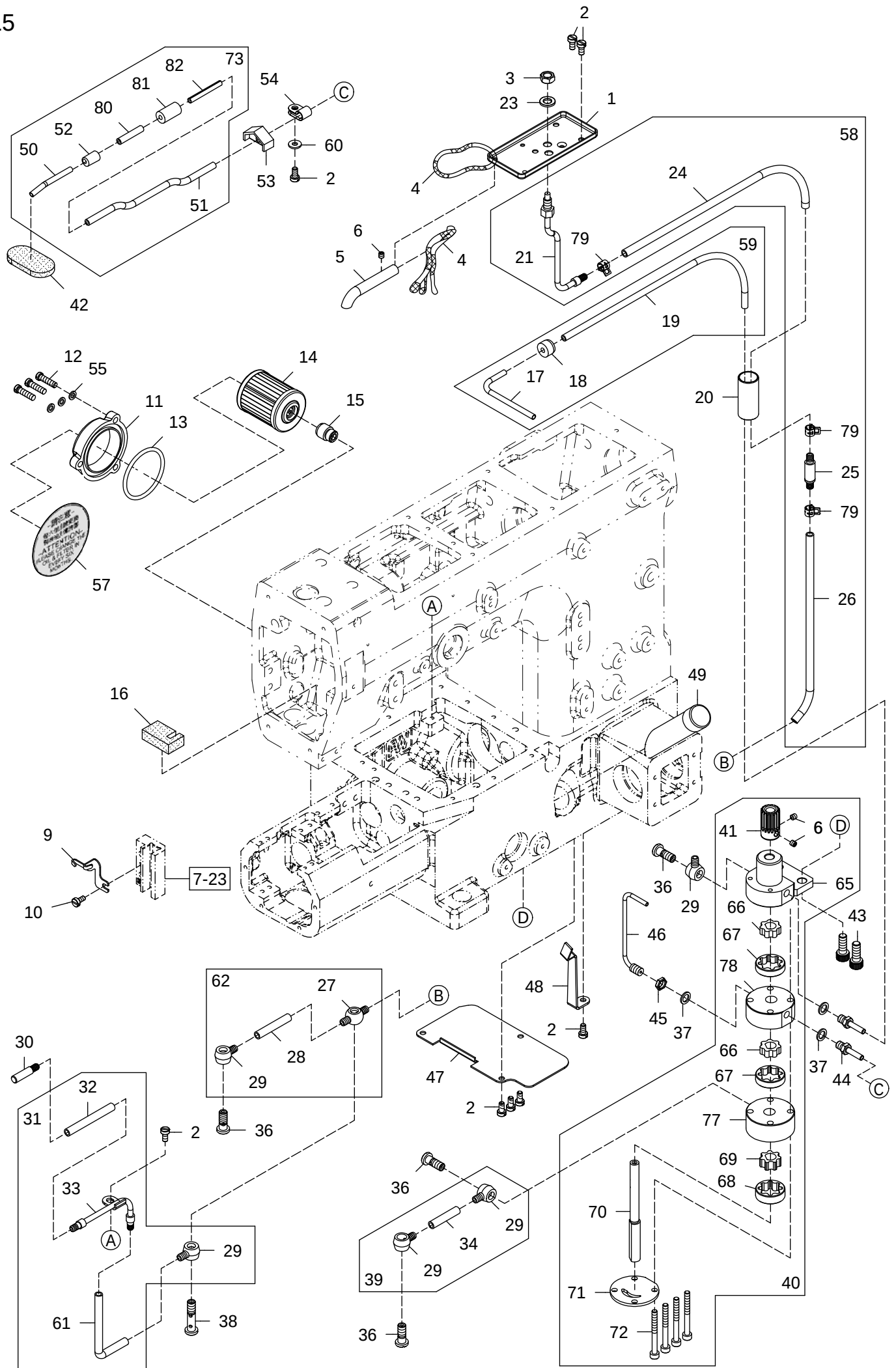
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
66	07804311	Speed Controller.....	控速器.....	1
67	07801467	T-Connector.....	T型链接器.....	1
68	07801468	Air Tube (Blue).....	气压管(蓝)(4mm).....	1
69	07801469	Air Tube (Blue).....	气压管(蓝)(4mm).....	1
70	07801470	Air Tube (Blue).....	气压管(蓝)(6mm).....	1
71	07873468	Screw(M4-0.7×8).....	螺丝.....	1
72	★	Stitch Plate	针板.....	1
73	07801473	Differential Feed Dog.....	差动齿.....	1
76	07801476	Supplementary Slide Cover C.Set.....	滑件补助盖组.....	1
78	07801478	Fabric Presser(width 5.5mm).....	押布板(短压脚用).....	1
80	★	Presser Foot, Complete Set	短压脚组	1
81	★	Presser Foot, Complete Set	极短压脚组.....	1
82	★	Stitch Plate	针板(薄料用).....	1
83	★	Stitch Plate	针板(特薄料用).....	1
84	07870430	Washer.....	垫片.....	2
85	07801485	Stitch Plate Support.....	针板支架.....	1
86	07801486	Fabric Presser(width 5mm).....	押布板(左修刀极短压脚用).	1

★ 请参照附件一【标准规格件】



LUBRICATING MECHANISM**润滑机构****15**

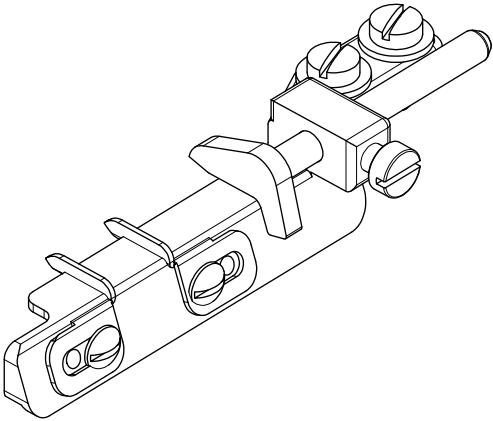
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871301	Oil Receiver.....	润滑油接收盘.....	1
2	07870125	Screw (M4-0.7×8).....	螺丝.....	8
3	07871303	Nut.....	螺帽.....	1
4	07871304	Oil Wick.....	油蕊.....	2
5	07871305	Needle Bar Connecting Rod Oil Pip.....	针棒连杆轴承给油管.....	1
6	07870229	Screw (M4-0.7×4).....	螺丝.....	3
9	07871309	Oil Wick Holder.....	油蕊固定座.....	1
10	07870702	Screw (9/64-40×7.5).....	螺丝.....	1
11	07871311	Oil Filter Cap.....	滤油器盖.....	1
12	07871312	Screw (11/64-40×16).....	螺丝.....	3
13	07871313	O-ring (P42).....	O环.....	1
14	07871314	Oil Filter	滤油器.....	1
15	07871315	Oil Filter Connector (3/8-28×6).....	滤油器连接管.....	1
16	07871316	Felt.....	吸油棉.....	1
17	07871317	Suction Pipe.....	回油管.....	1
18	07871318	Suction Pipe Bushing.....	回油管衬套.....	1
19	07871319	Oil Tube (3×5×440mm).....	油管.....	1
20	07871320	Draining Pipe.....	油路套管.....	1
21	07871321	Oil Sight Top Nozzle.....	外视油量上喷嘴.....	1
23	07870547	Washer.....	垫片.....	1
24	07871324	Oil Tube (4×6×30mm).....	油管(4×6×30mm).....	1
25	07871325	Non-Return Valve Unit.....	止回阀.....	1
26	07871326	Oil Tube (4×6×330mm).....	油管(4×6×330mm).....	1
27	07871327	Oil Tube Joint, Two Way.....	油管接头(双向).....	1
28	07871328	Oil Tube (4×6×35mm).....	油管(4×6×35mm).....	1
29	07871329	Oil Tube Joint, One Way.....	油管接头(单向).....	5
30	07871330	Lower Shaft Oiling Outlet.....	筒臂转轴部喷油头.....	1
31	07871331	Oil Tube (Middle), Complete Set.....	油管(中段)总成.....	1
32	07871332	Oil Tube (4×6×50mm).....	油管(4×6×50mm).....	1
33	07871333	Lower Shaft Oiling Shower.....	筒臂勾针轴部喷油孔.....	1
34	07871334	Oil Tube (4×6×30mm).....	油管(4×6×30mm).....	1
36	07871336	Fitting Stud (Short)(1/4-40×16).....	放油螺丝(短).....	4
37	07871337	Gasket.....	密合垫片.....	3
38	07871338	Fitting Stud (Long)(1/4-40×27).....	放油螺丝(长).....	1
39	07871339	Oil Tube (Short), Complete Set.....	油管组(短).....	1
40	07871340	Oil Pump, Complete Set.....	油泵组.....	1
41	07871341	Oil Pump Driving Worm Gear.....	油泵驱动蜗齿组.....	1
42	07871342	Felt.....	吸油棉.....	1
43	07870915	Screw (M6-1×16).....	螺丝.....	2
44	07871344	Suction Pipe.....	吸油管.....	2
45	07871345	Nut.....	螺帽.....	1



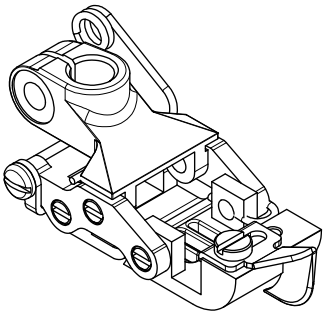
LUBRICATING MECHANISM**润滑机构****15**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
46	07871346	Oil Nozzle for Worm Gear.....	驱动蜗齿组喷油嘴.....	1
47	07871347	Dust Proof Plate.....	防尘盖.....	1
48	07871348	Oil Tube Stay.....	油管固定架.....	1
49	07871349	Oil Sight Gauge.....	外视油量计.....	1
50	07871350	Suction Pipe.....	回油管.....	1
51	07871351	Oil Tube	油管.....	1
52	07801552	Rubber Block.....	橡胶块.....	1
53	07801553	Oil Screen.....	滤油网.....	1
54	130101101	Cable Clamp (UC-0.5).....	配线固定组.....	1
55	07871355	Washer.....	垫片.....	3
57	07871357	Warning Sticker.....	贴纸.....	1
58	07871358	Oil Sight Top Nozzle C.Set.....	上喷油管组.....	1
59	07871359	Suction Pipe C.Set.....	回油管组.....	1
60	07870323	Washer.....	垫片.....	1
61	07871361	Oil Tube.....	油管.....	1
62	07871362	Oil Tube Joint,Two Way C.Set.....	双向油管接头组.....	1
65	07871365	Oil Pump Frame (Upper).....	油泵本体(上座).....	1
66	07871366	Oil Pump Frame Pinion.....	油泵本体内转子.....	2
67	07871367	Oil Pump Frame Pinion.....	油泵本体内转子.....	2
68	07871368	Oil Pump Frame Pinion.....	油泵本体内转子.....	1
69	07871369	Oil Pump Frame Pinion.....	油泵本体内转子.....	1
70	07871370	Oil Pump Shaft.....	油泵主轴.....	1
71	07871371	Lower Cover.....	下座盖.....	1
72	07871372	Screw (M4-0.7×40).....	螺丝.....	4
73	07801573	Oil Tube C.Set.....	油管组件.....	1
77	07871377	Oil Pump Frame (Lower).....	油泵本体(下座).....	1
78	07871378	Oil Pump Frame (Middle).....	油泵本体(中座).....	1
79	07871379	Tube Clamp.....	管束.....	3
80	07871380	Oil Tube.....	油管.....	1
81	07871381	Felt.....	羊毛毡.....	1
82	07871382	Suction Pipe.....	回油管.....	1

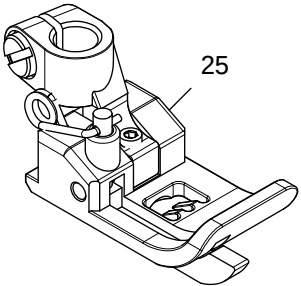
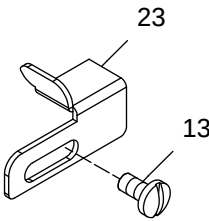
35-12



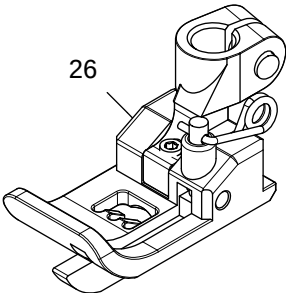
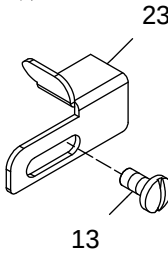
选配件20



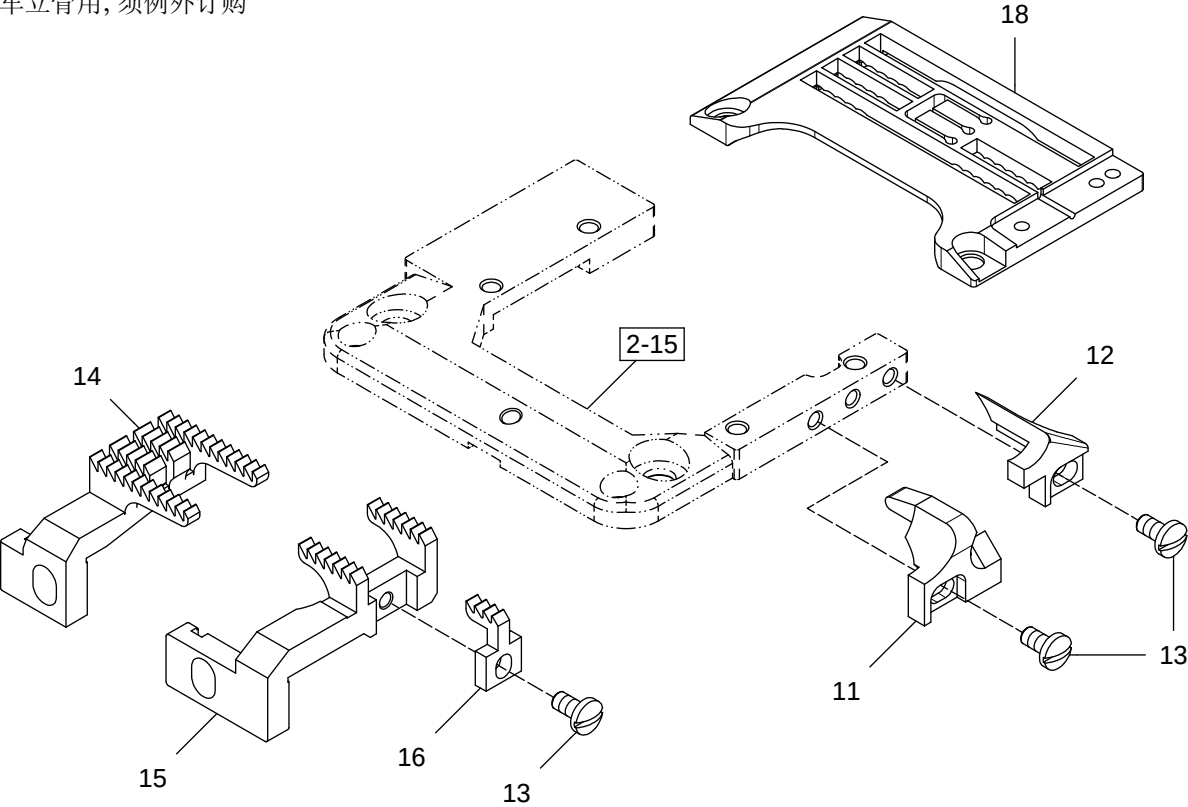
选配件



选配件



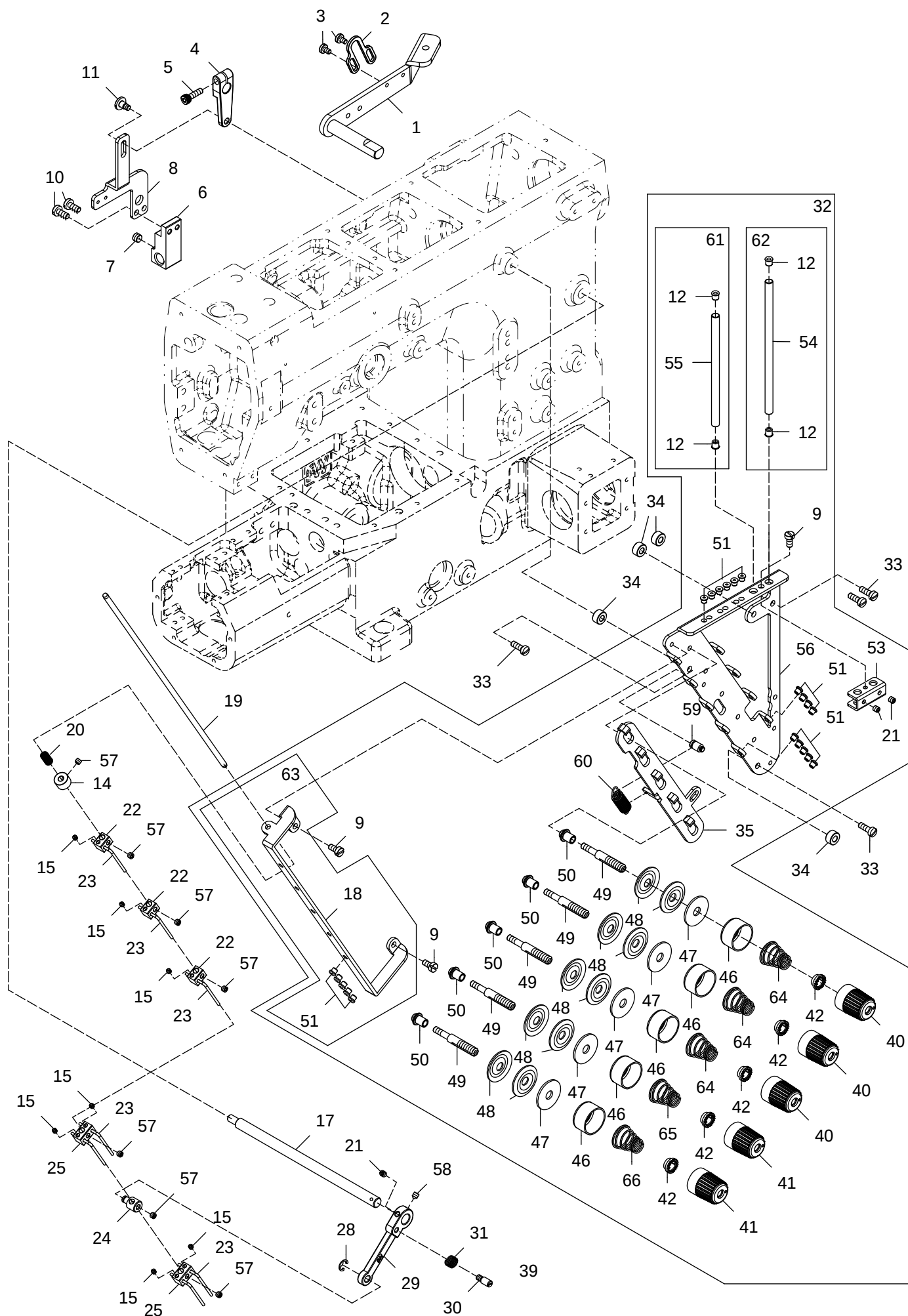
车立骨用, 须例外订购



EXCLUSIVE PARTS**专用配件****17**

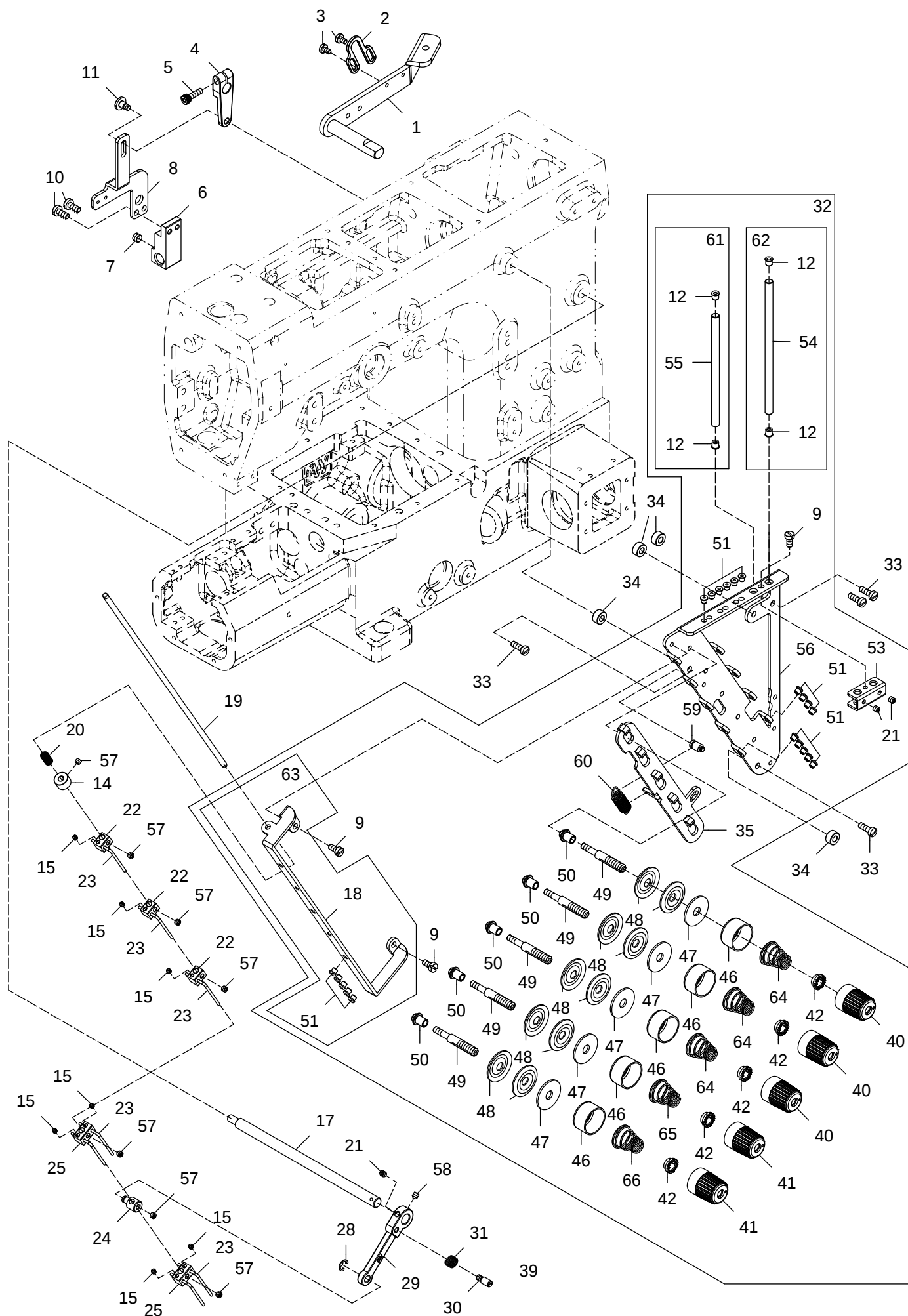
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
11	07871411	Covering Stand (Left).....	立骨 (左).....	1
12	07871412	Covering Stand (Right).....	立骨 (右).....	1
13	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-车立骨用).....	3
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-左挡边押脚)...	1
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-右挡边押脚)...	1
14	07871239A	Main Feed Dog	主齿.....	1
15	07871241A	Differential Feed Dog	差动齿.....	1
16	07871416	Differential Feed Dog (Middle).....	小齿.....	1
18	★	Needle Plate For Covering Seam.....	立骨用针板.....	1
20	07871420	Presser Foot.....	战车押脚.....	1
23	07871423	Fabric Guide.....	挡边.....	1
25	07871425	Presser Foot (Left).....	左挡边押脚.....	1
26	07871426	Presser Foot (Right).....	右挡边押脚.....	1

★ 请参照附件一【标准规格件】



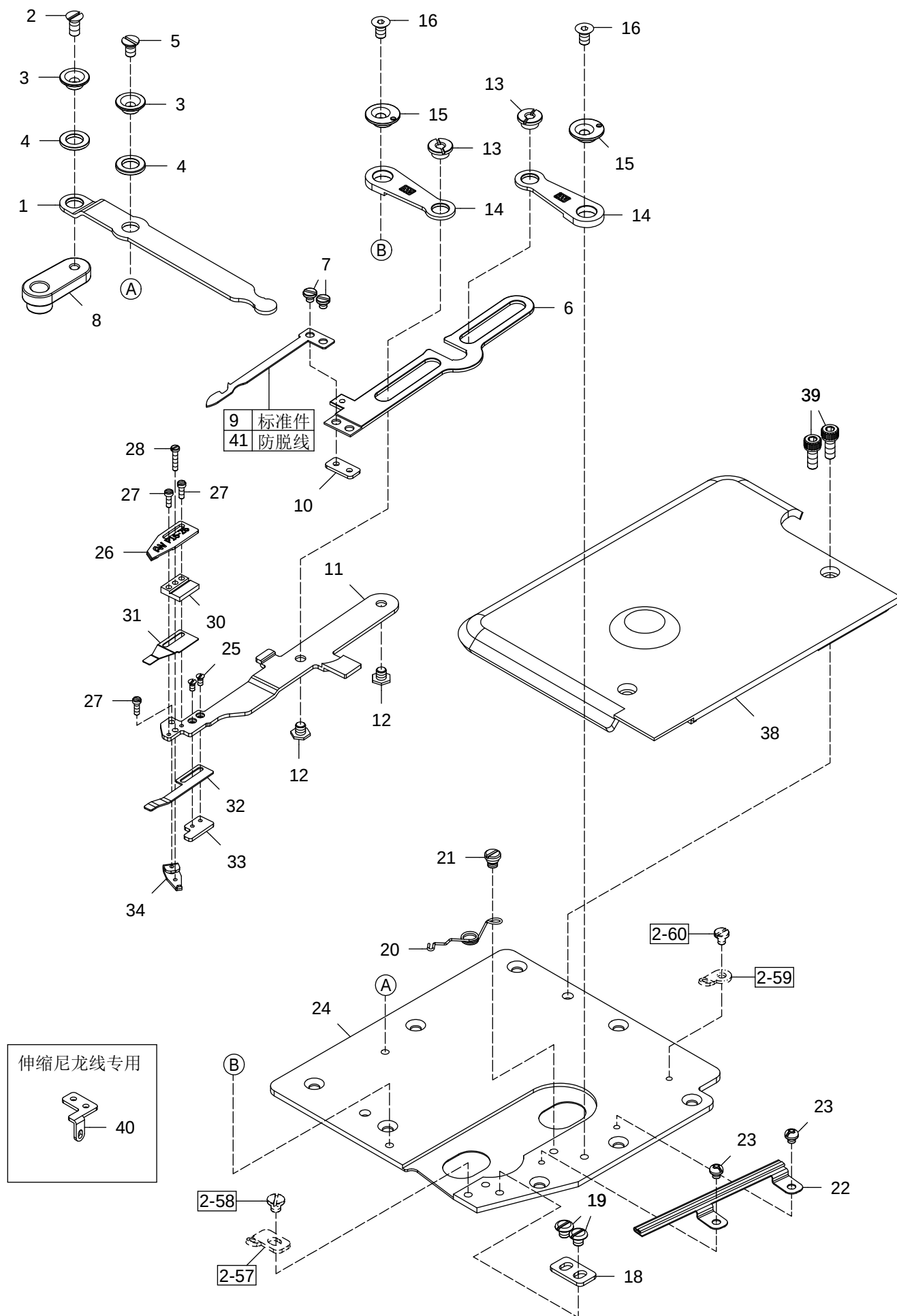
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 18

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07871501	Lifter Lever.....	压脚拉杆..... 1
2	07871502	Lifter Lever Stop.....	拉杆止架..... 1
3	07870845	Screw (9/64-40×5.5).....	螺丝..... 2
4	07871504	Tension Release Lever.....	张力释放杠杆..... 1
5	07870622	Screw (M4-0.7×14).....	螺丝..... 1
6	07871506	Tension Release Block.....	张力释放滑块..... 1
7	07870214	Screw (M6-1×4).....	螺丝..... 1
8	07871508	Tension Release Connecting Plate.....	张力释放连接压板..... 1
9	07870125	Screw (M4-0.7×8).....	螺丝..... 3
10	07870706	Screw (M4-0.7×10).....	螺丝..... 2
11	07871511	Screw(M4-0.7×4.5).....	螺丝..... 1
12	07870363	Thread Eyelet.....	过线陶瓷(深灰)..... 4
14	07871514	Collar.....	轴环..... 1
15	07870319	Screw (1/8-44×2.6).....	螺丝..... 7
17	07871517	Tension Release Shaft.....	张力释放转轴..... 1
18	07871518	Thread Pull-off Eyelet.....	过线松线架..... 1
19	07871519	Thread Pull-off Bar.....	过线松线杆..... 1
20	07871520	Swing-Proof Spring.....	防震弹簧..... 1
21	07870229	Screw (M4-0.7×4).....	螺丝..... 3
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚)..... 3
23	07871523	Hook.....	松线钩..... 7
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座..... 1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚)..... 2
28	07871528	Retaining Ring.....	扣环..... 1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄..... 1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5)	张力释放调整螺丝..... 1
31	07871531	Spring.....	弹簧..... 1
32	07871532A	Thread Eyelet Tension C.Set.....	过线张力组..... 1
33	07870102	Screw (M4-0.7×12).....	螺丝..... 4
34	07871534	Spacer.....	隔片..... 4
35	07871535	Tension Disc Separator.....	过线张力盘分离架..... 1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝).... 3
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红).... 2
42	07870302A	Tension Spring Dise Support.....	张力弹簧调整圆盘..... 5
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座..... 5
47	07870307	Felt.....	毡垫..... 5
48	07870308	Tension Disc.....	张力调整盘..... 10
49	07870309A	Tension Post.....	上线张力弹簧支柱..... 5
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈..... 5
51	07870317	Thread Eyelet.....	陶瓷过线孔..... 20



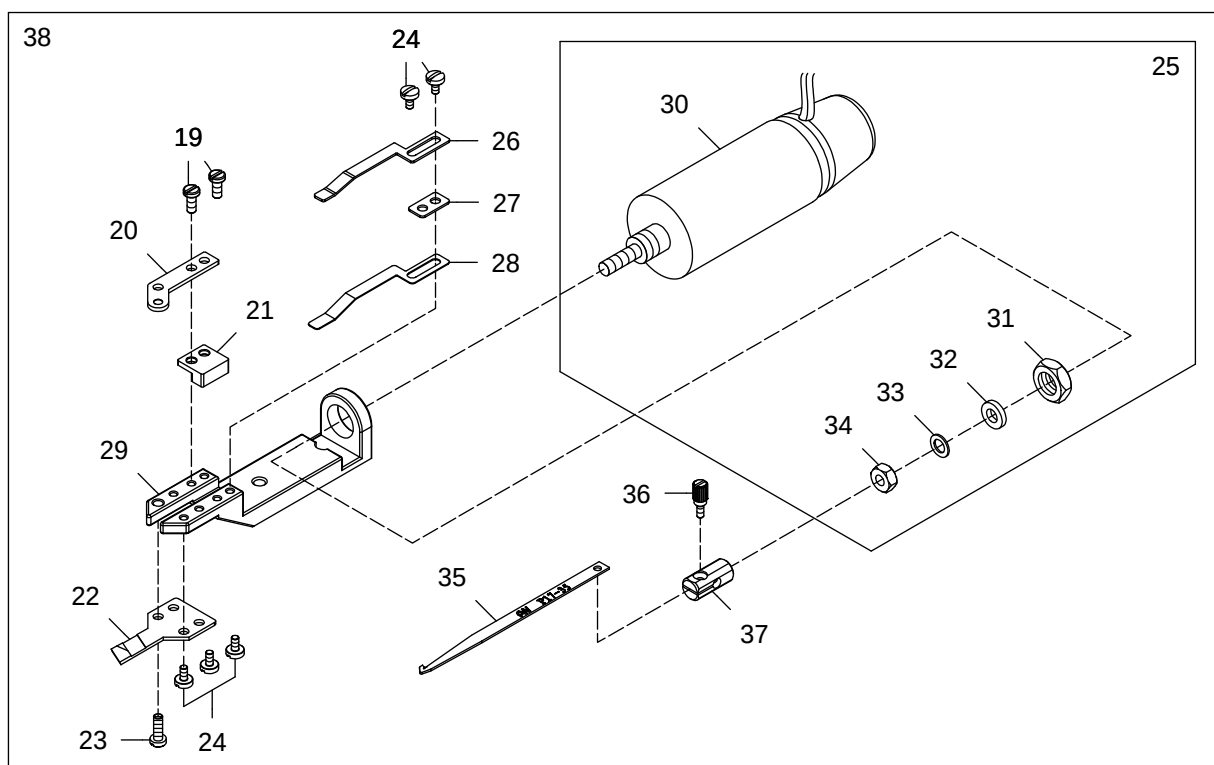
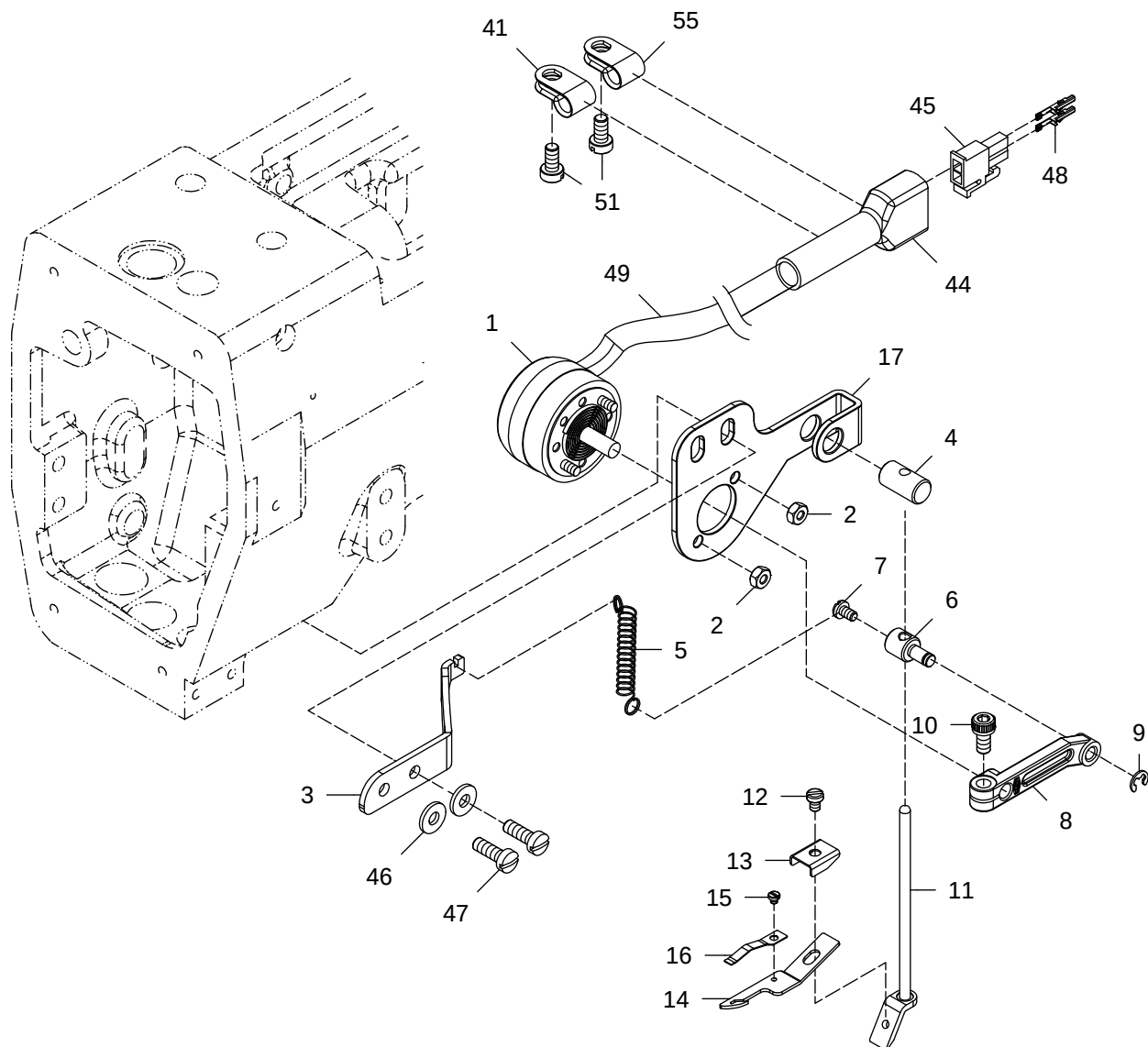
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE **自动切线松线机构-三针五线** **18**

Ref.	Parts		Amt.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
53	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	1
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
56	07870312	Tension Post Support.....	上线张力组支柱座.....	1
57	07870835	Screw (M4-0.7×3).....	螺丝.....	7
58	07871104	Screw (M4-0.7×4.5).....	螺丝(尖底).....	1
59	07871559	Screw (M4-0.7×2.5).....	螺丝.....	1
60	07871560	Spring.....	弹簧.....	1
61	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管 (短)组.....	1
62	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管 (长)组.....	1
63	07871563	Thread Pull-off Eyelet C.Set.....	过线松线架组.....	1
64	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
65	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
66	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1



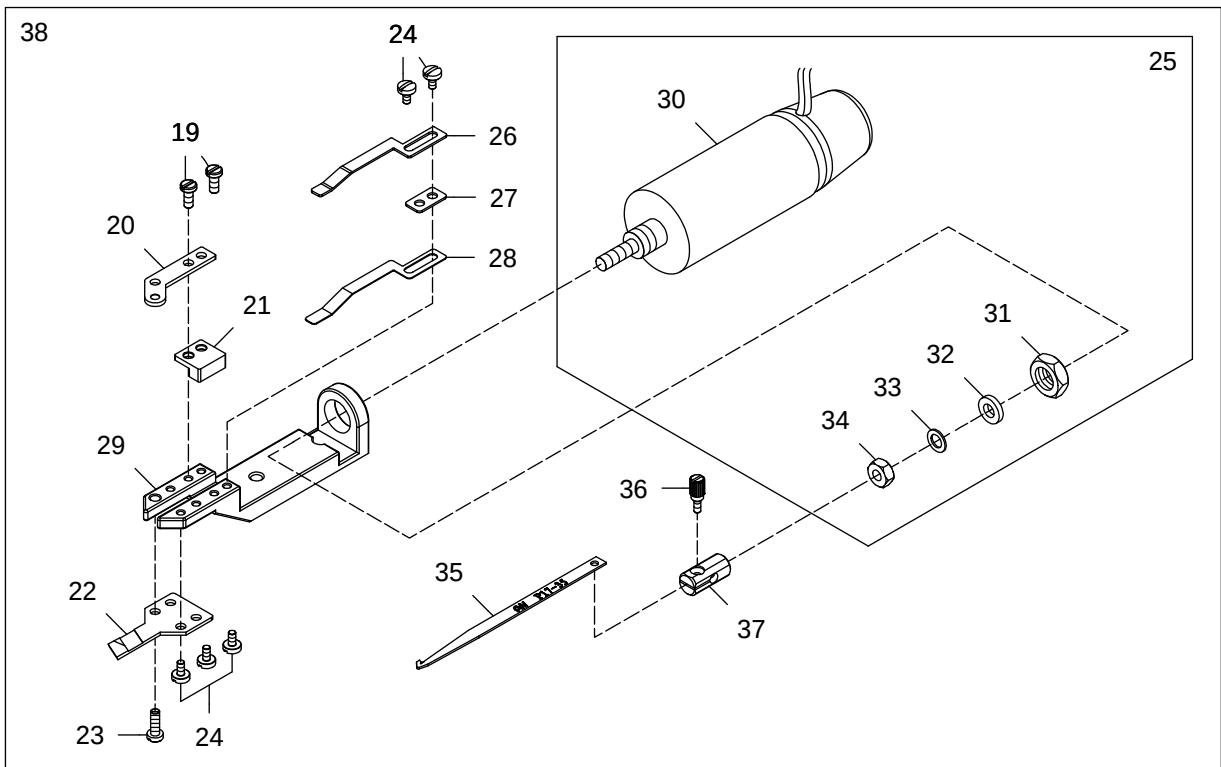
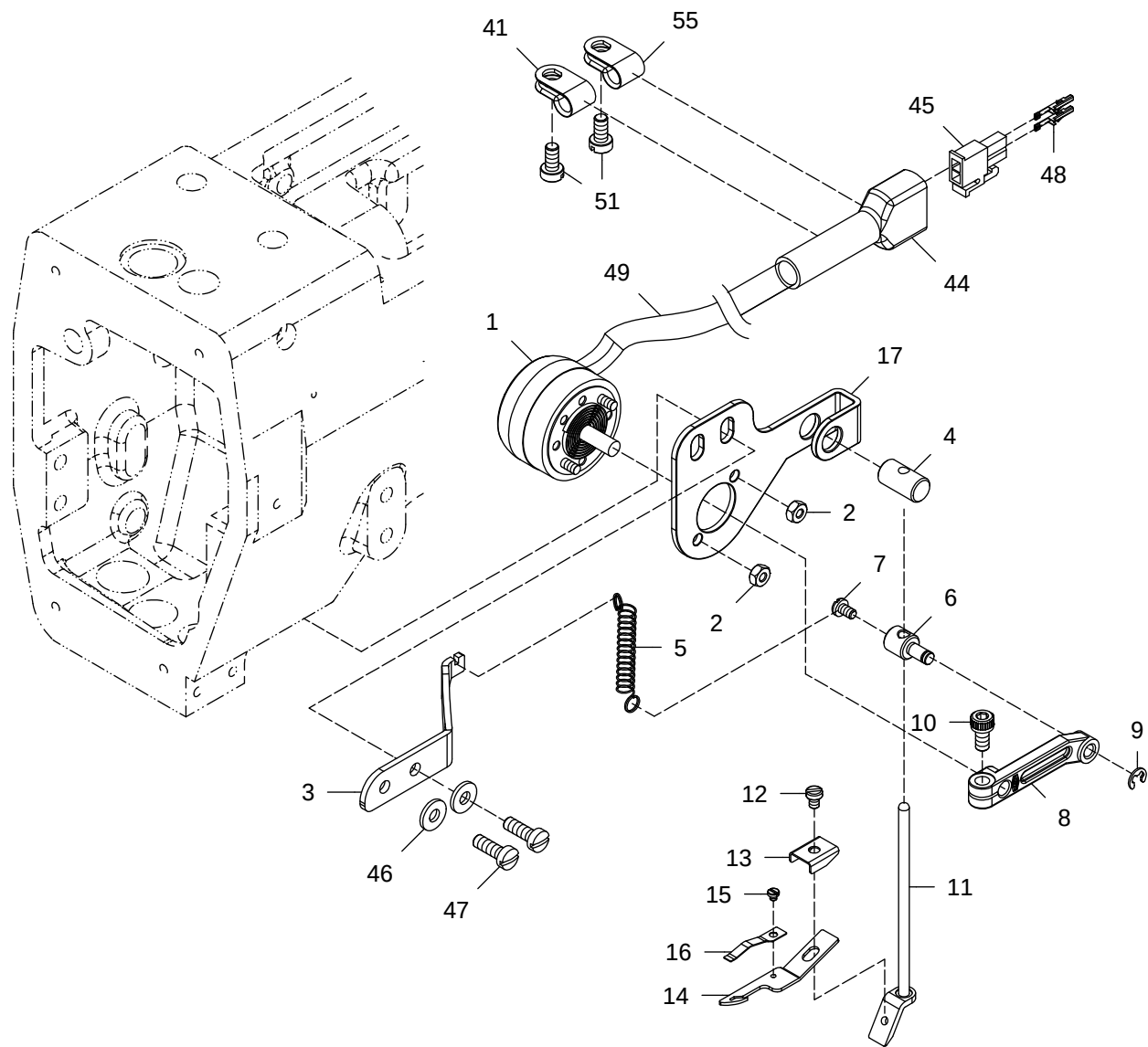
BOTTOM TRIMMER MECHANISM**底线切线刀机构****19**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871601	Lower Knife Driving Lever.....	下切刀驱动连杆.....	1
2	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
3	07871603	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	2
4	07871604	Washer.....	垫片.....	2
5	07870203	Screw (M4-0.7×7).....	螺丝.....	1
6	07871606	Lower Knife Carrier.....	下切刀托架.....	1
7	07871607	Screw (M3-0.5×2.8).....	螺丝.....	2
8	07871608	Connecting Plug.....	下切刀插接头.....	1
9	07871609	Lower Moving Knife.....	下活动刀.....	1
10	07871610	Lower Knife Holder.....	下切刀固定座.....	1
11	07871611	Upper Fixing Knife Carrier.....	上固定刀托架.....	1
12	07871612	Screw (M4-0.7×4).....	螺丝.....	2
13	07871613	Nut.....	螺帽.....	2
14	07871614	Knife Guide Lever.....	切刀导引摇臂.....	2
15	07871615	Knife Guide Lever Eccentric Ring.....	切刀导引摇臂偏心轮.....	2
16	07871616	Screw (M4-0.7×7).....	螺丝.....	2
18	07871618	Upper Knife Carrier Stop.....	上固定刀托架止板.....	1
19	07870258	Screw (M4-0.7×4).....	螺丝.....	2
20	07871620	Upper Knife Carrier Spring.....	上固定刀托架复进簧.....	1
21	07871621	Screw (M4-0.7×2.7).....	螺丝.....	1
22	07871622	Looper Thread Guide.....	底线过线护槽.....	1
23	07871009	Screw (M3-0.5×3).....	螺丝.....	2
24	07871624	Crank Chamber Cover.....	曲柄轴室盖.....	1
25	07871625	Screw (M2-0.4×4).....	螺丝.....	2
26	07871626	Upper Fixing Knife.....	上固定刀.....	1
27	07871627	Screw (M2-0.4×5.6).....	螺丝.....	3
28	07871628	Screw (M2-0.4×10).....	螺丝.....	1
30	07871630	Upper Fixing Guide.....	上固定刀导引架.....	1
31	07871631	Clamp Spring.....	夹紧弹簧片.....	1
32	07871632	Clamp Spring Pressure.....	夹紧压力弹簧刀片.....	1
33	07871633	Clamp Spring Pressure Holder.....	夹紧压力弹簧固定座.....	1
34	07871634	Clamp Spring Pressure Adjusting Piece.....	压力弹簧调整片.....	1
38	07871638	Cloth Plate (Electrlcal Type).....	缝制平台(电切).....	1
39	07870202	Screw (M4-0.7×10).....	螺丝.....	2
40	07871640	Lower Knife Holder (For Elastic Nylon Line)...	下切刀固定座(伸缩尼龙线专用)	1
41	07871641	Lower Moving Knife.....	下活动刀(防脱线).....	1



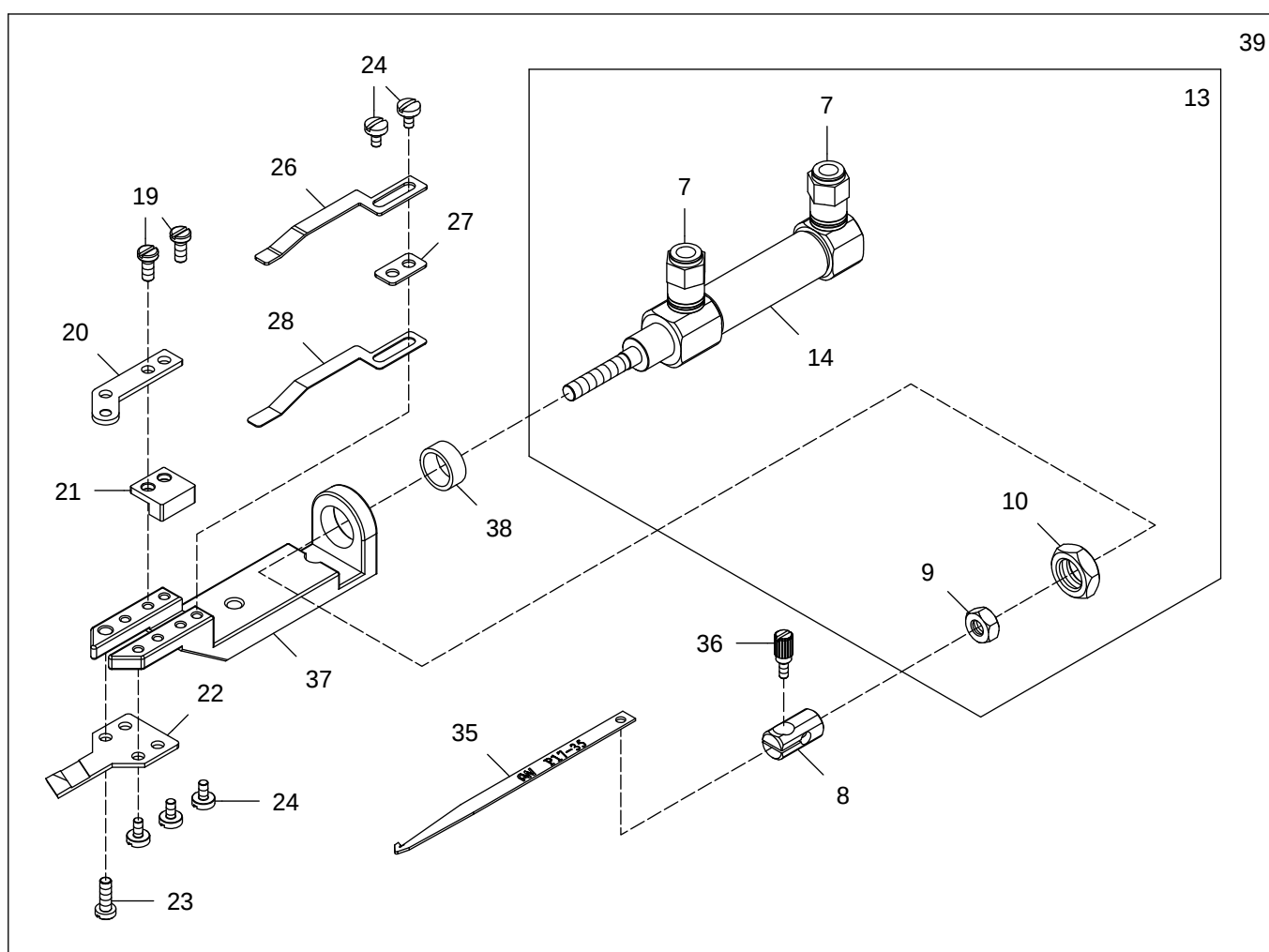
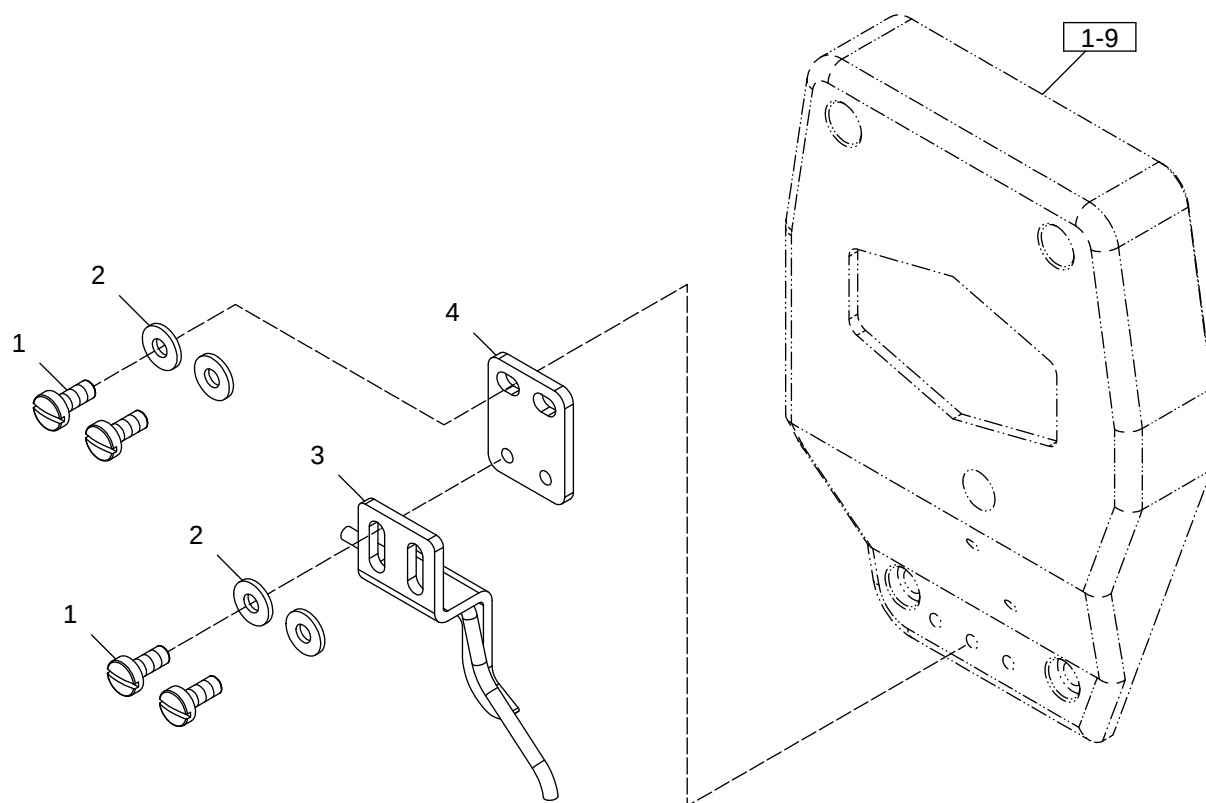
ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM**电磁式上拨线及切线机构****20**

Ref.	Parts		Amt.
No.	No.	Description	Req.
1	07871701A	Wiper Solenoid.....	1
2	07871702	Nut.....	2
3	07871703	Buffer Spring Bracket.....	1
4	07871704	Wiper Bar Guide.....	1
5	07871705	Buffer Spring.....	1
6	07871706	Solenoid Lever Pin.....	1
7	07871707	Screw (M3-0.5×5).....	1
8	07871708	Solenoid Lever.....	1
9	07871709	Retaining Ring.....	1
10	07870256	Screw (M4-0.7×8).....	1
11	07871711	Wiper Bar.....	1
12	07871712	Screw (M3-0.5×4).....	1
13	07871713	Wiper Holder.....	1
14	07871714	Wiper.....	1
15	07871715	Screw (M2-0.4×1.7).....	1
16	07871716	Clamp Spring.....	1
17	07871717	Solenoid Bracket.....	1
19	07871719	Screw (3/32-56×6).....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	1
22	07871722	Fixed Trimming Knife.....	1
23	07871723	Screw (M2.5-0.45x7.5).....	1
24	07871724	Screw (3/32-56×4).....	5
25	07871725A	Knife Guide Solenoid C.Set.....	1
26	07871726	Clamp Spring Pressure.....	1
27	07871727	Clamp Spring Pressure Spacer.....	1
28	07871728	Thread Clamp.....	1
29	07871729	Knife Guide Bracket.....	1
30	07871730A	Solenoid.....	1
31	07871731	Nut.....	1
32	07871732	Washer.....	1
33	07871733	Spring Washer.....	1
34	07871734	Nut.....	1
35	07871735	Movable Trimming Knife.....	1
36	07871736	Screw (M2-0.4×4).....	1
37	07871737	Movable Knife Holder.....	1
38	07871738	Electrical Type Top Trimmer C.Set.....	1
41	07871354	Cable Clamp (UC-0.5).....	1
44	07871744	Wiper Terminal Rubber Cover.....	1
45	07871745	Joint.....	1

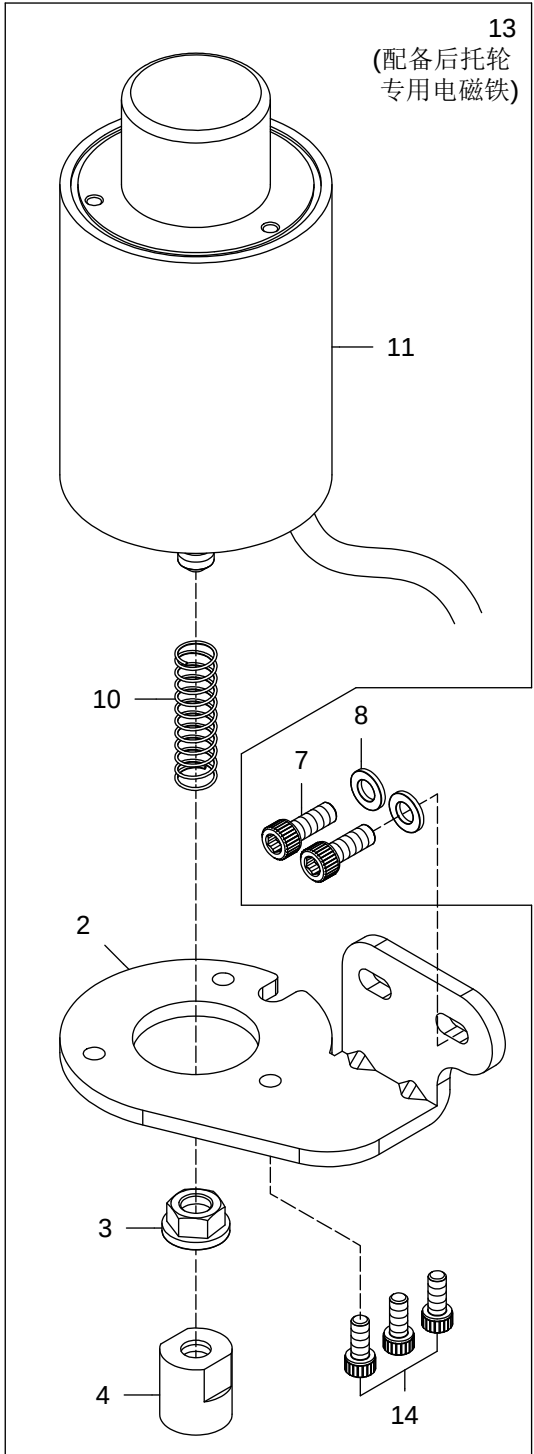
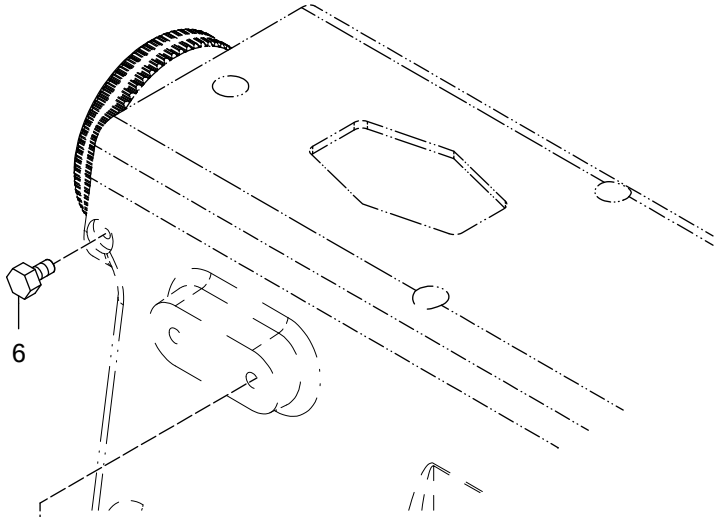
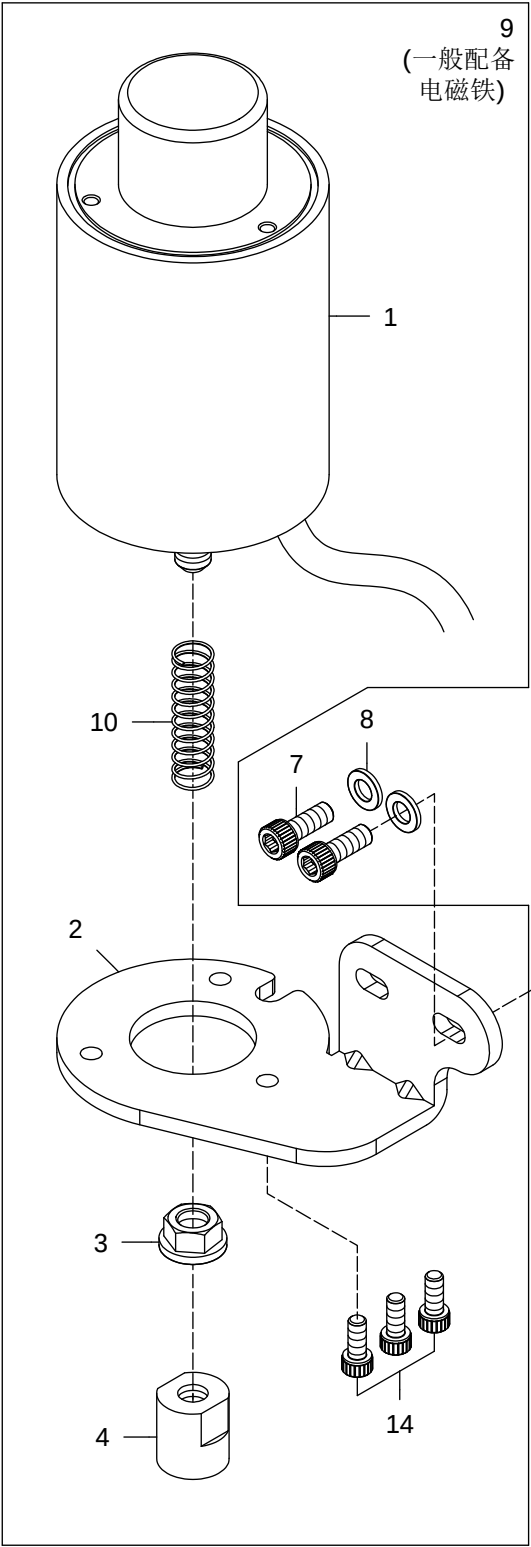


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Ref.	Parts	Amt.
<u>No.</u>	<u>No.</u> <u>Description</u>	<u>品 名</u> <u>Req.</u>
46	07870323 Washer (WF04).....	垫片..... 2
47	07870102 Screw (M4-0.7×12)	螺丝..... 2
48	07871748 Pin.....	端子..... 2
49	07871749 Tube (Black).....	塑料管(黑)..... 1
51	07870125 Screw (M4-0.7×8).....	螺丝(一字头)..... 2
55	07871755 Cable Clamp (UC-1.5).....	配线固定纽..... 1

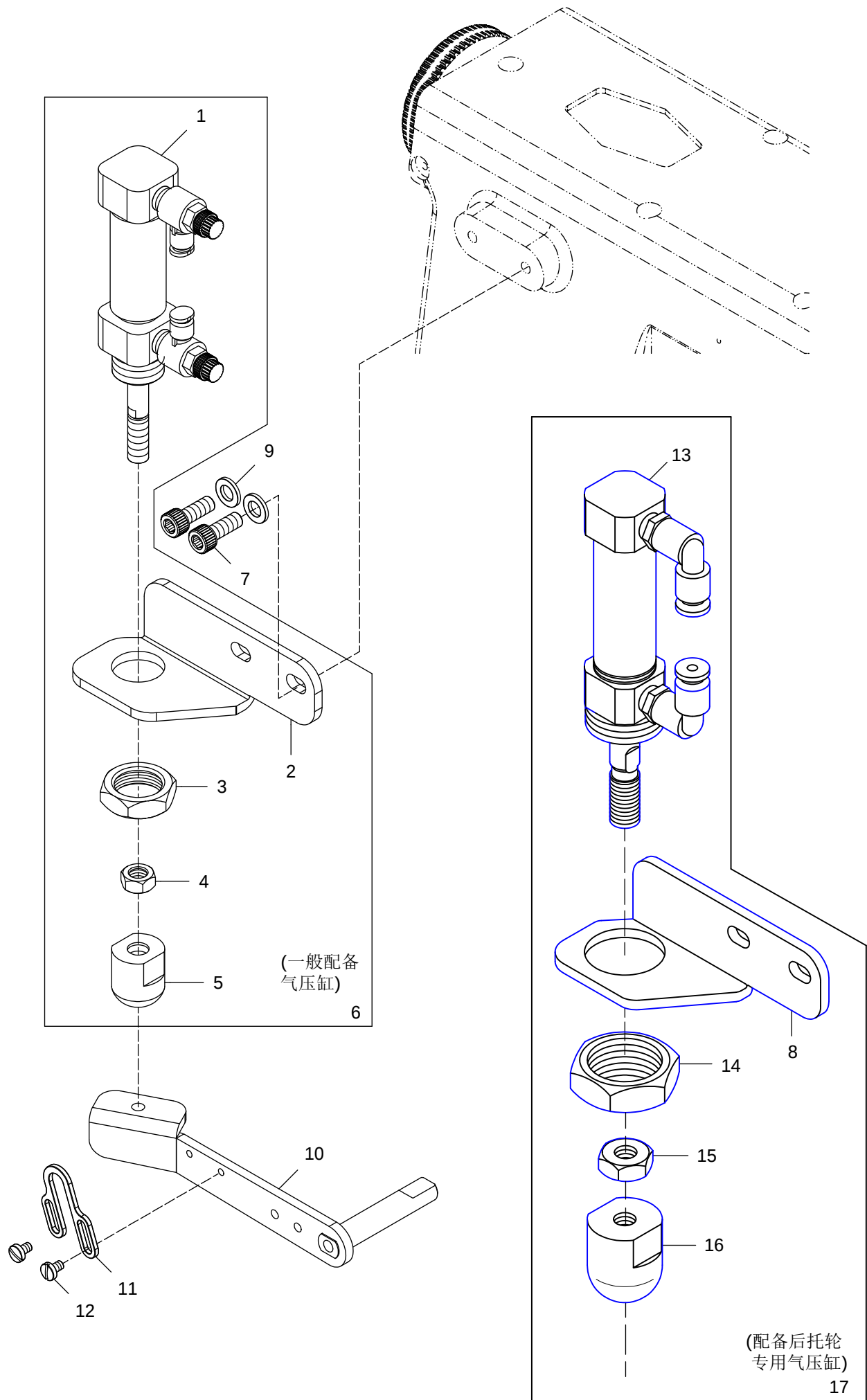


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870706	Screw (M4-0.7×10).....	螺丝.....	4
2	07870323	Washer.....	垫片.....	4
3	07871803	Air Wiper.....	吹风拨线管.....	1
4	07871804	Air Wiper Holder.....	拨线管固定座.....	1
7	07871807	Elbow Connector.....	肘形接头.....	2
8	07871808	Pneumatic Type Movable Knife Holder.....	气压式上切刀台.....	1
9	07871809	Nut.....	螺帽.....	1
10	07871810	Nut.....	螺帽.....	1
13	07871813	Air Cylinder C.Set.....	气缸组件.....	1
14	07871814	Air Cylinder.....	气压管.....	1
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
38	07871838	Bushing.....	套管.....	1
39	07871839	Pneumatic Type Top Trimmer C.Set.....	气压式上切刀组.....	1



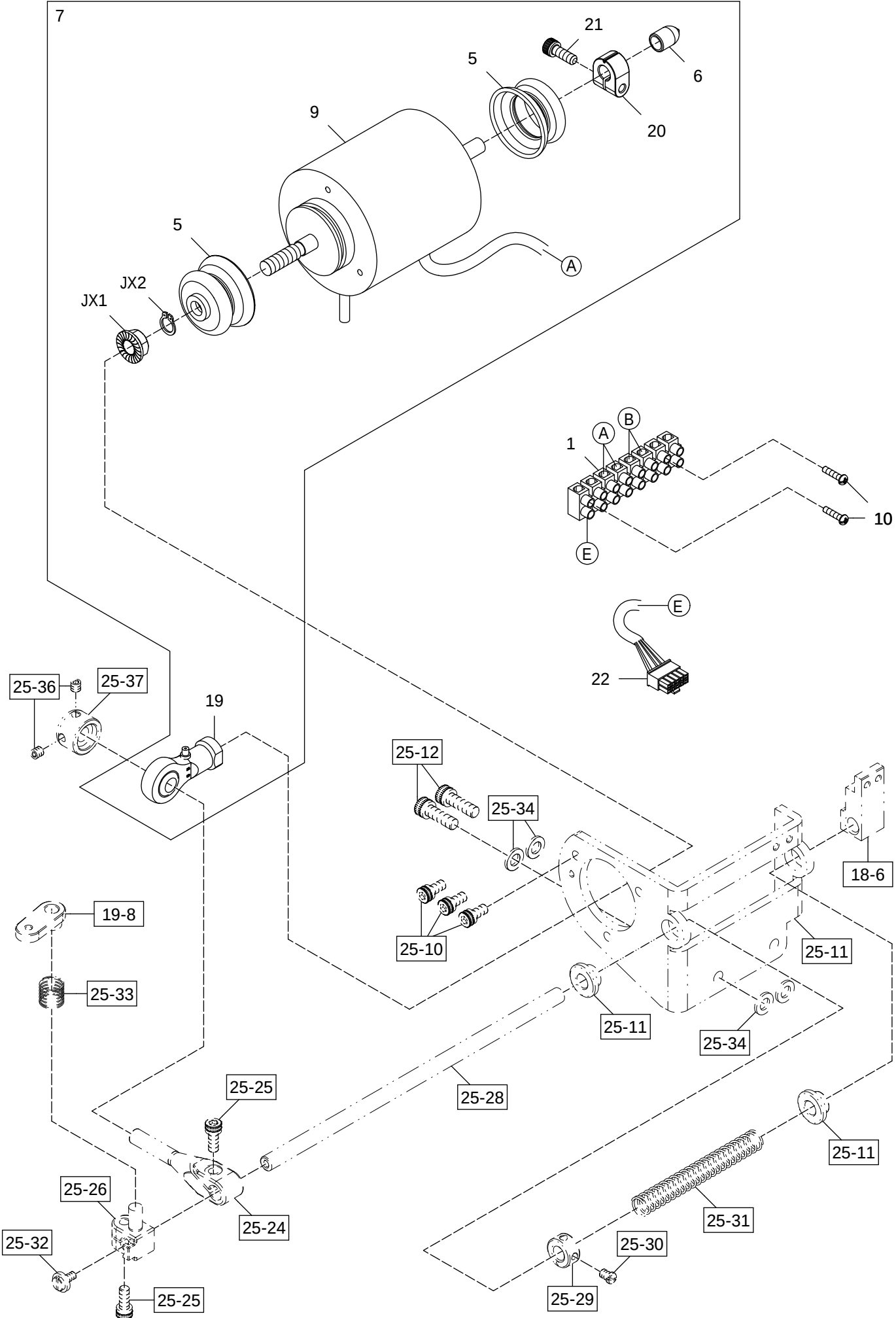
ELECTRICAL TYPE DIRECT DRIVING PRESSER FOOT LIFTER**电磁式直接驱动抬押脚组****22**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07871901	Presser Foot Lifter Solenoid.....	抬压脚电磁铁(普通型).....	1	
2	07871902	Solenoid Bracket.....	电磁铁吊架.....	1	
3	07871903	Nut.....	螺帽.....	1	
4	07871904	Plastic Pushing Block.....	塑料推块.....	1	
6	07870245	Screw (M4-0.7×8).....	螺丝.....	1	
7	07871907	Screw (M6-1.0×16).....	螺丝.....	2	
8	07870547	Washer.....	垫片.....	2	
9	07871909	Presser Foot Lifter Solenoid C.Set.....	抬压脚电磁铁组(一般配备)	1	
10	07871910	Spring.....	定位缓冲压簧.....	1	
11	07871911	Presser Foot Lifter Solenoid.....	抬压脚电磁铁(强力型).....	1	
13	07871913	Presser Foot Lifter Solenoid C.Set.....	抬压脚电磁铁组(后托轮专用)	1	
14	07871914	Screw (M5-0.8×12).....	螺丝.....	3	



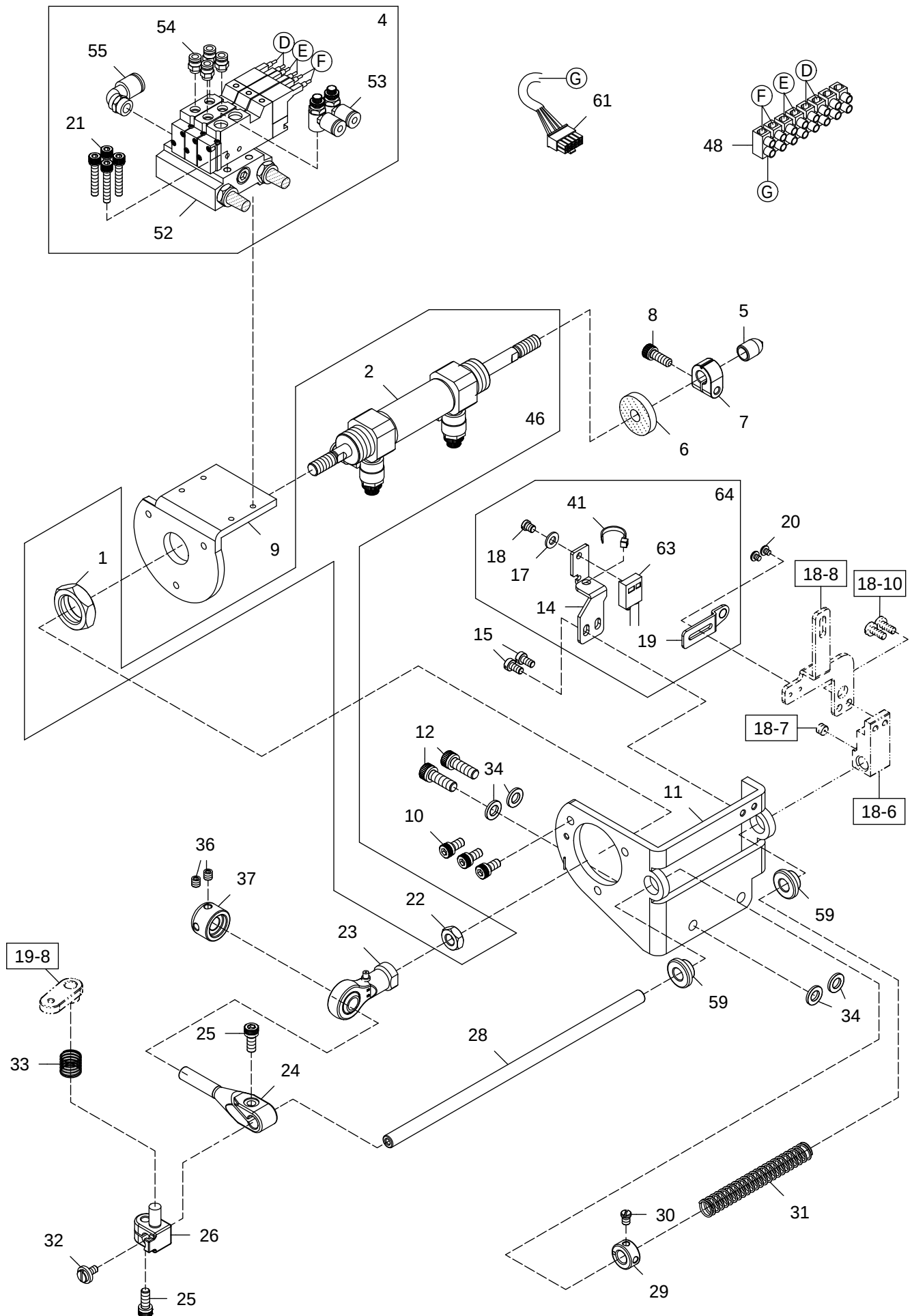
PNEUMATIC TYPE PRESSER FOOT LIFTER**气压式抬押脚组****23**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872001	Air Cylinder.....	空压管(普通型).....	1
2	07872002	Air Cylinder Bracket.....	空压管托架(小、风切).....	1
3	07872003	Nut.....	螺帽.....	1
4	07872004	Nut.....	螺帽.....	1
5	07872005	Plastic Pushing Block.....	塑料推块.....	1
6	07872006	Air Cylinder C.Set.....	空压管组(普通型).....	1
7	07871907	Screw (M6-1.0×16).....	螺丝.....	2
8	07872008	For The pneumatic Type Of Use Rear Puller.....	后托轮气压缸专用(大、L1)	1
9	07870547	Washer.....	垫片.....	2
10	07871501	Lifer Lever.....	压脚拉杆.....	1
11	07871502	Lifer Lever Stop.....	拉杆止架.....	1
12	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
13	07872013	Air Cylinder.....	空压管(强力型).....	1
14	07872014	Nut.....	螺帽.....	1
15	07872015	Nut.....	螺帽.....	1
16	07872016	Plastic Pushing Block.....	塑料推块.....	1
17	07872017	Air Cylinder C.Set.....	空压管组(强力型).....	1



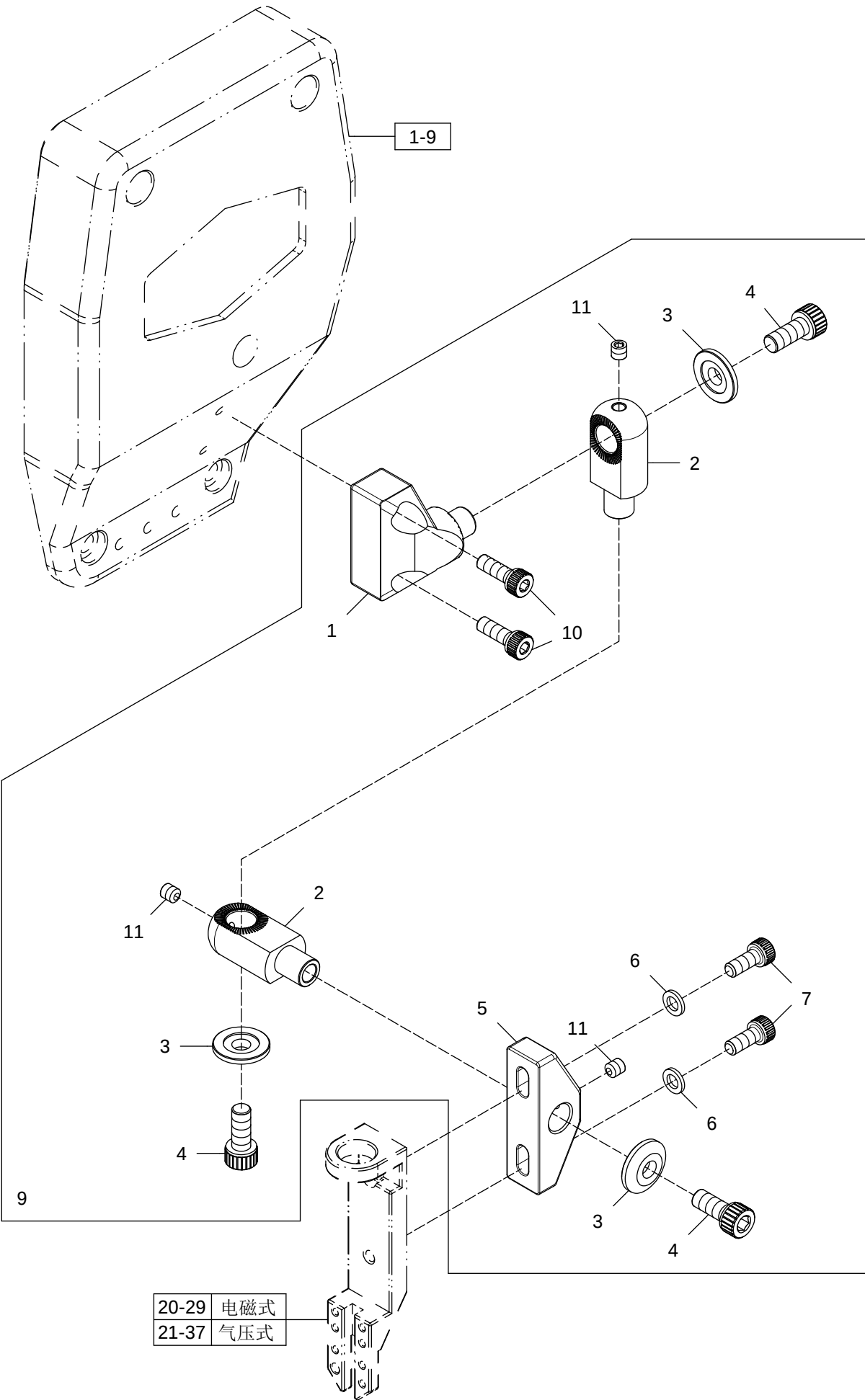
<u>ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM</u>	<u>电磁式下切刀驱动机构</u>	<u>24</u>
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Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>
1	07872101A	Terminal Holder.....	端子台..... 1
5	07872105	Solenoid Cover.....	电磁铁防尘盖..... 2
6	07872106	Rubber Cover.....	胶套..... 1
7	07872107	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组..... 1
9	07872109	Solenoid C.Set.....	电磁铁..... 1
10	07872110	Screw (M3-0.5×12).....	螺丝..... 2
19	07872119	Plunger Connecting Rod.....	柱赛式连杆..... 1
20	07872120	Adjusting Collar.....	调整环..... 1
21	07870634	Screw(M5-0.8×14).....	螺丝..... 1
22	07872122	Adaptor Cable	中继线..... 1
JX1	JX072101	Nut.....	螺帽..... 1
JX2	JX072102	Ring.....	扣环..... 1

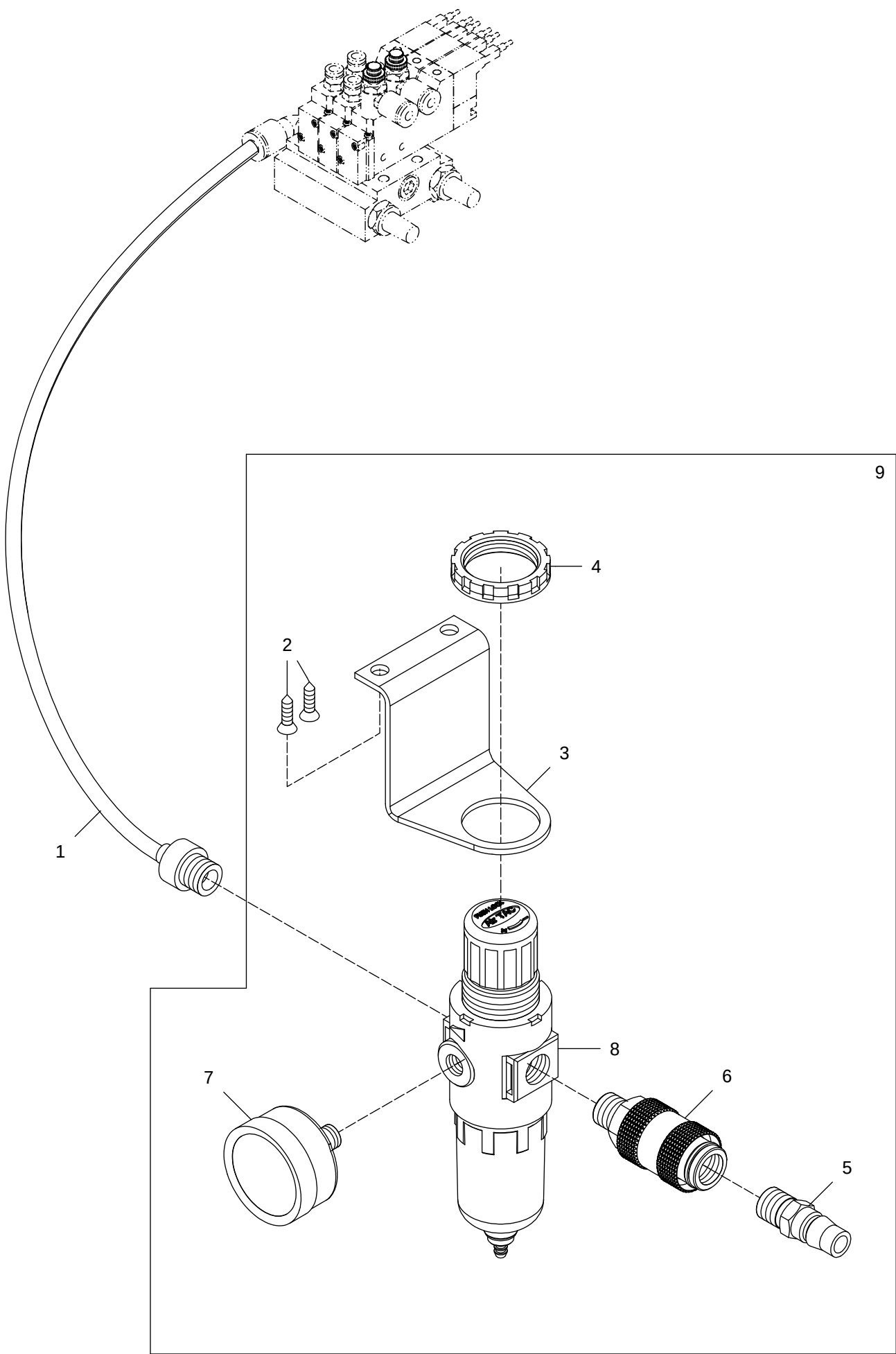


<u>PNEUMATIC TYPE BOTTOM TRIMMER DRIVING MECHANISM</u>	<u>气压式下切刀驱动机构</u>	<u>25</u>
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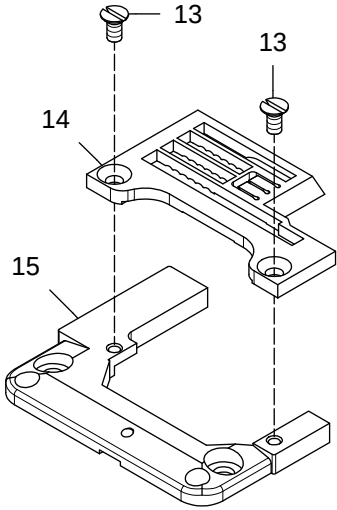
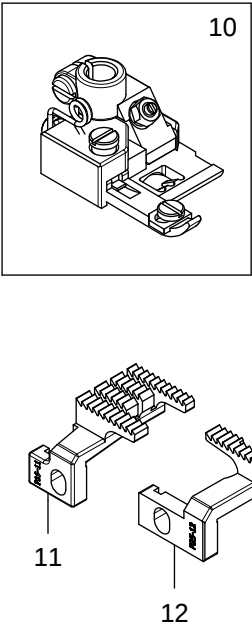
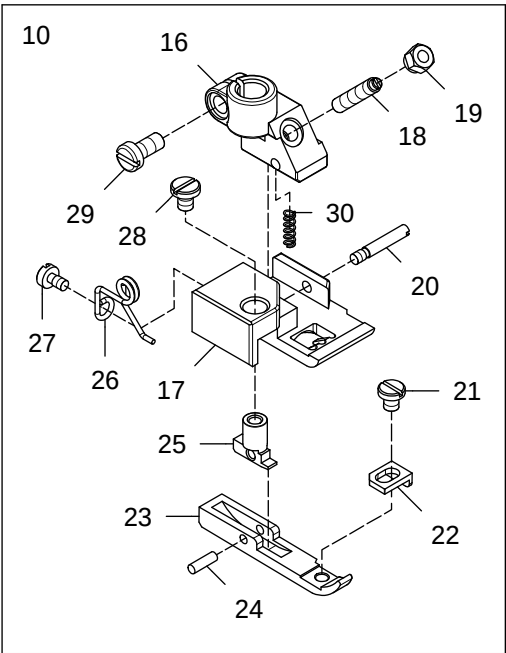
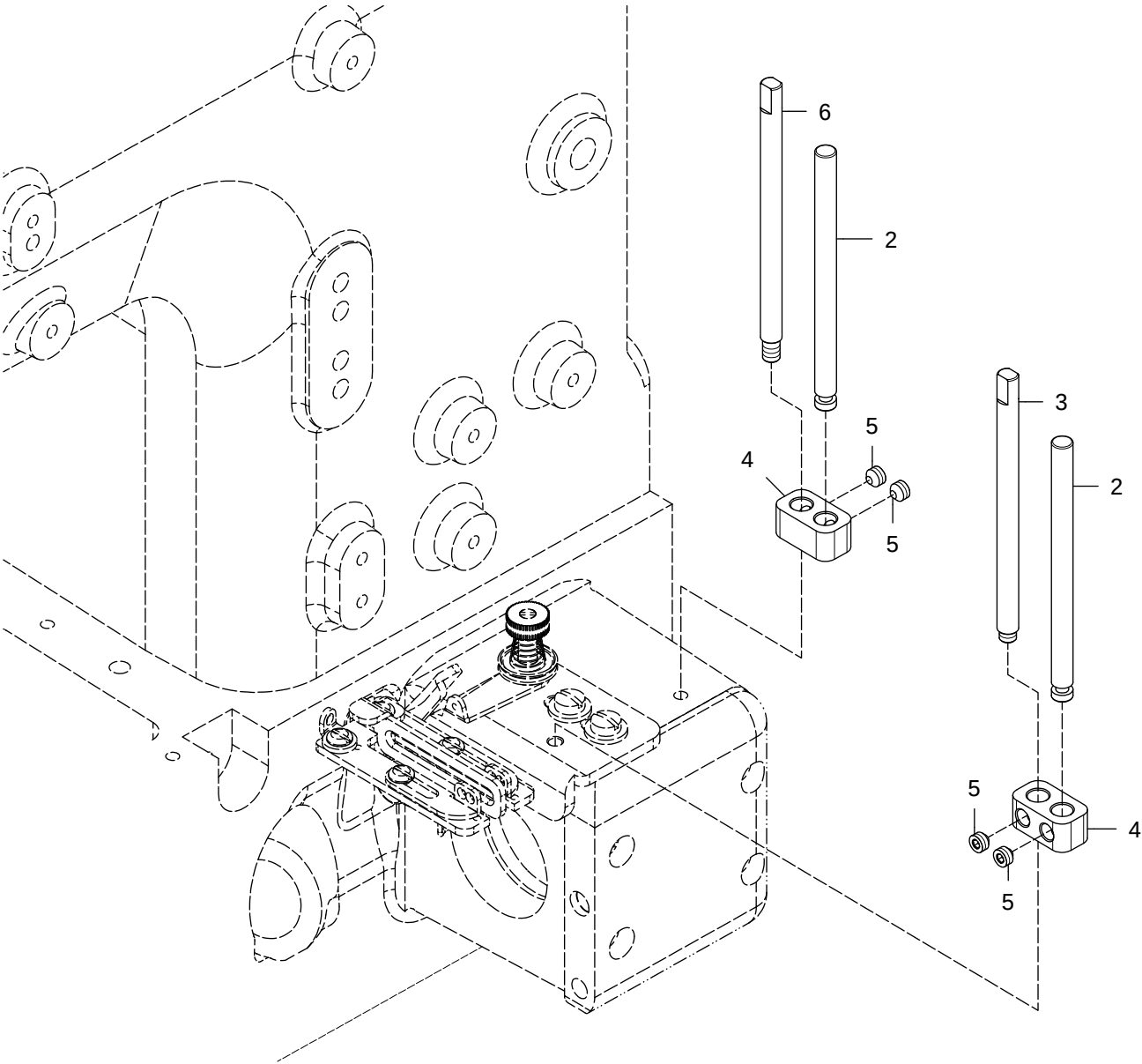
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872201	Nut.....	螺帽.....	1
2	07872202	Air Cylinder.....	气压缸.....	1
4	07872204	Electromagnetic Valve, C.Set.....	气压电磁阀组.....	1
5	07872106	Rubber Cover.....	胶套.....	1
6	07872206	Rubber Cushion.....	避震胶垫.....	1
7	07872120	Adjusting Collar.....	调整环.....	1
8	07870634	Screw (M5-0.8×14).....	螺丝.....	1
9	07872209	Cylinder Bracket.....	空压管吊架.....	1
10	07870628	Screw (M5-0.8×10).....	螺丝.....	3
11	07872211	Trimming Cylinder Support.....	下切刀空压管座.....	1
12	07872212	Screw (M6-1×18).....	螺丝.....	2
14	07872214	Switch Support.....	安全开关座.....	1
15	07870125	Screw (M4-0.7×8).....	螺丝.....	2
17	07872217	Washer.....	垫片.....	1
18	07872218	Screw (11/64-40×5).....	螺丝.....	1
19	07872219	Switch Guide.....	安全开关导片.....	1
20	07872220	Screw (M3-0.5×4.7).....	螺丝.....	2
21	07872221	Screw (M4-0.7×25).....	螺丝.....	4
22	07872222	Nut.....	螺帽.....	1
23	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
24	07872224	Plunger.....	柱塞接头.....	1
25	07871914	Screw (M5-0.8×12).....	螺丝.....	2
26	07872226	Connecting Block.....	连结滑块.....	1
28	07872228	Cylinder Return Shaft.....	空压管复进轴.....	1
29	07870832	Collar.....	轴环.....	1
30	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	1
31	07872231	Cylinder Return Spring.....	空压管复进簧.....	1
32	07872232	Screw (M4-0.7×8).....	螺丝.....	1
33	07872233	Spring.....	弹簧.....	1
34	07870547	Washer.....	垫片.....	4
36	07870648	Screw (M5-0.8×5).....	螺丝.....	2
37	07872237	Plunger Stop.....	柱塞止环.....	1
41	07872113	Bridle.....	束带.....	1
46	07872246	For Generally Pneumatic Type.....	一般风切.....	1
48	07872101A	Terminal.....	端子.....	1
52	07872252	Solenoid.....	电磁阀.....	1
53	07871807	Elbow Connector.....	肘形接头.....	2
54	07872254	Speed Connector.....	电磁阀调速接头.....	4
55	07872255	Connector.....	电磁阀底座接头.....	1
59	07872259	Trimming Cylinder Support Bushing.....	下切刀空压管座筒套.....	2
61	07872261	Adaptor Cable.....	中继线.....	1
63	07872263	Switch.....	安全开关.....	1
64	07872264	Switch C.Set.....	安全开关组.....	1



Ref.	Parts		Amt.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872301	Top Trimmer Fixed Block.....	上切刀固定座.....	1
2	07872302	Universal Joint.....	万向接头.....	2
3	07872303	Position Washer.....	定位垫圈.....	3
4	07872304	Screw (M5-0.8×12).....	螺丝.....	3
5	07872305	Up & Down Position Block.....	上下定位块.....	1
6	07870650	Washer.....	垫片.....	2
7	07870202	Screw (M4-0.7×10).....	螺丝.....	2
9	07872309	Top Trimmer Universal Adapter C. Set.....	上切刀万向接头组.....	1
10	07870623	Screw (M4-0.7×12).....	螺丝.....	2
11	07870229	Screw (M4-0.7×4).....	螺丝.....	3



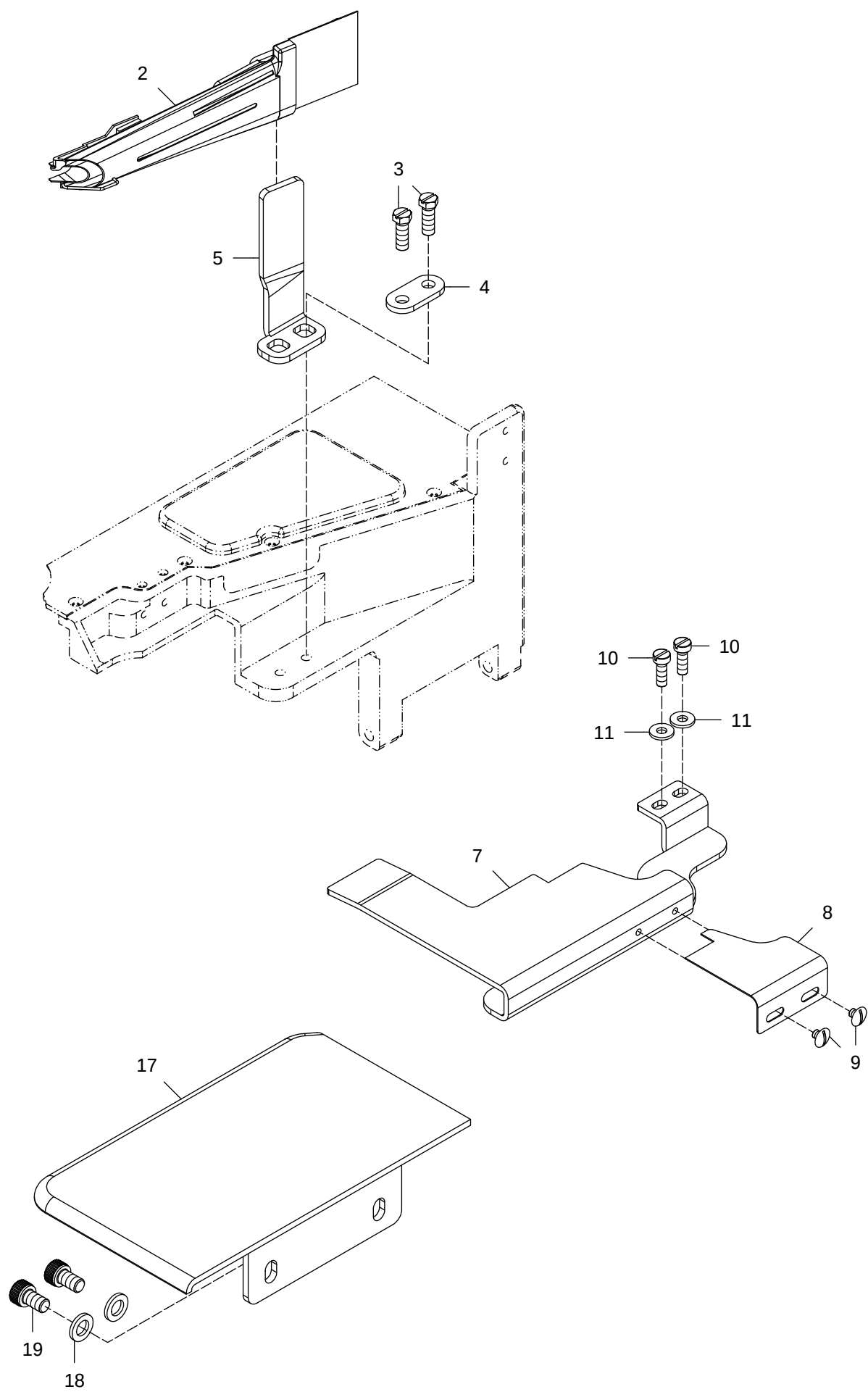
<u>PNEUMATIC REGULATOR MECHANISM</u>			<u>气压调节器机构</u>	<u>27</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872401	Coupler.....	转接头.....	1
2	07872402	Wood Screw.....	木螺丝.....	2
3	07872403	Bracket.....	托架.....	1
4	07872404	Screw Ring.....	螺环.....	1
5	07872405	Coupler.....	转接头.....	1
6	07872406	Connect Valve.....	气压阀.....	1
7	07872407	Gauge.....	气磅表.....	1
8	07872408	Pneumatic Regulator.....	气压调节器.....	1
9	07872409	Pneumatic Regulator C.Set.....	气压调节器组.....	1



"Q" DEVICE (1)**"Q"标准喇叭包边装置(1)****28****"QHC" DEVICE (1)****"QHC"三合一多功能装置(1)****28**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07872502	Binding Cloth Tension Bar.....	滚条布张力调整杆.....	2
3	07872503	Binding Cloth Guider Bar.....	滚条布导杆.....	1
4	07872504	Guider Bar Holder.....	导杆座.....	2
5	07872505	Screw (11/64-40×3.2).....	螺丝.....	4
6	07872506	Binding Cloth Guider Bar.....	滚条布导杆.....	1
10	★	Presser Foot C.Set.....	押脚.....	1
11	07872511	Main Feed Dog.....	主齿.....	1
12	07872512	Differential Feed Dog.....	差动齿.....	1
13	07870232	Screw (M3-0.5×6).....	螺丝.....	2
14	★	Needle Plate.....	针板.....	1
15	07802815	Needle Plate Stand.....	针板台.....	1
16	07872516	Presser Head.....	押脚头.....	1
17	07872517	Plate.....	本体压板.....	1
18	07872518	Screw (1/8-44×16).....	螺丝.....	1
19	07872519	Hexagon Nut.....	六角螺帽.....	1
20	07872520	Bolt.....	螺栓.....	1
21	07872521	Screw (1/8-44×3).....	螺丝.....	1
22	07872522	Fender Plate.....	挡片.....	1
23	07872523	Sideways Presser Plate.....	侧边压板.....	1
24	07872524	Fixed Axle.....	固定轴.....	1
25	07872525	Spring Base.....	弹簧座.....	1
26	07872526	Spring.....	弹簧.....	1
27	07872527	Screw (3/32-56×4).....	螺丝.....	1
28	07872528	Screw(1/8-44×4).....	螺丝.....	1
29	07872529	Screw(9/64-40×8).....	螺丝.....	1
30	07872530	Spring.....	弹簧.....	1

★ 请参照附件一【标准规格件】



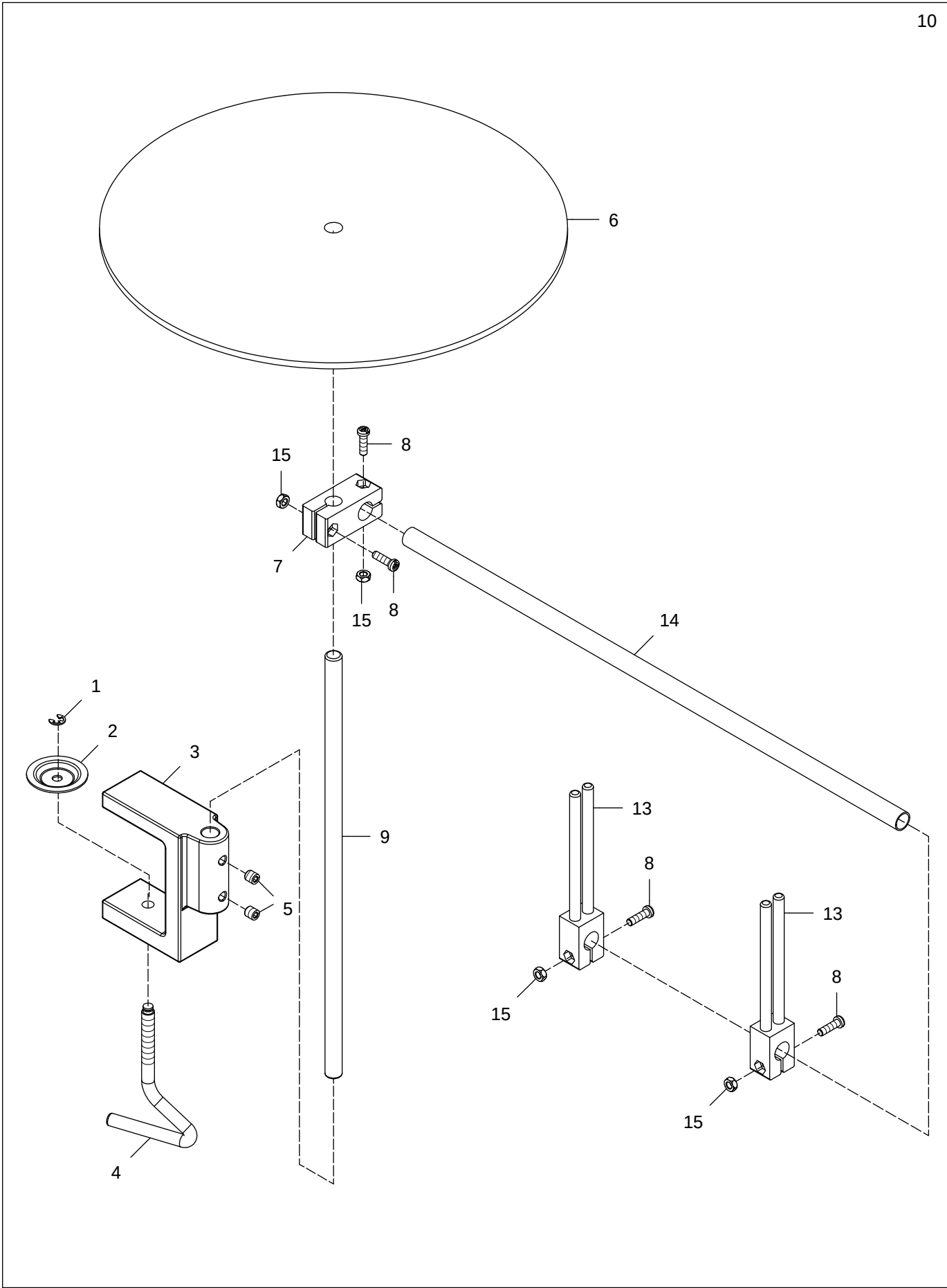
"Q" DEVICE (2)

"QHC" DEVICE (2)

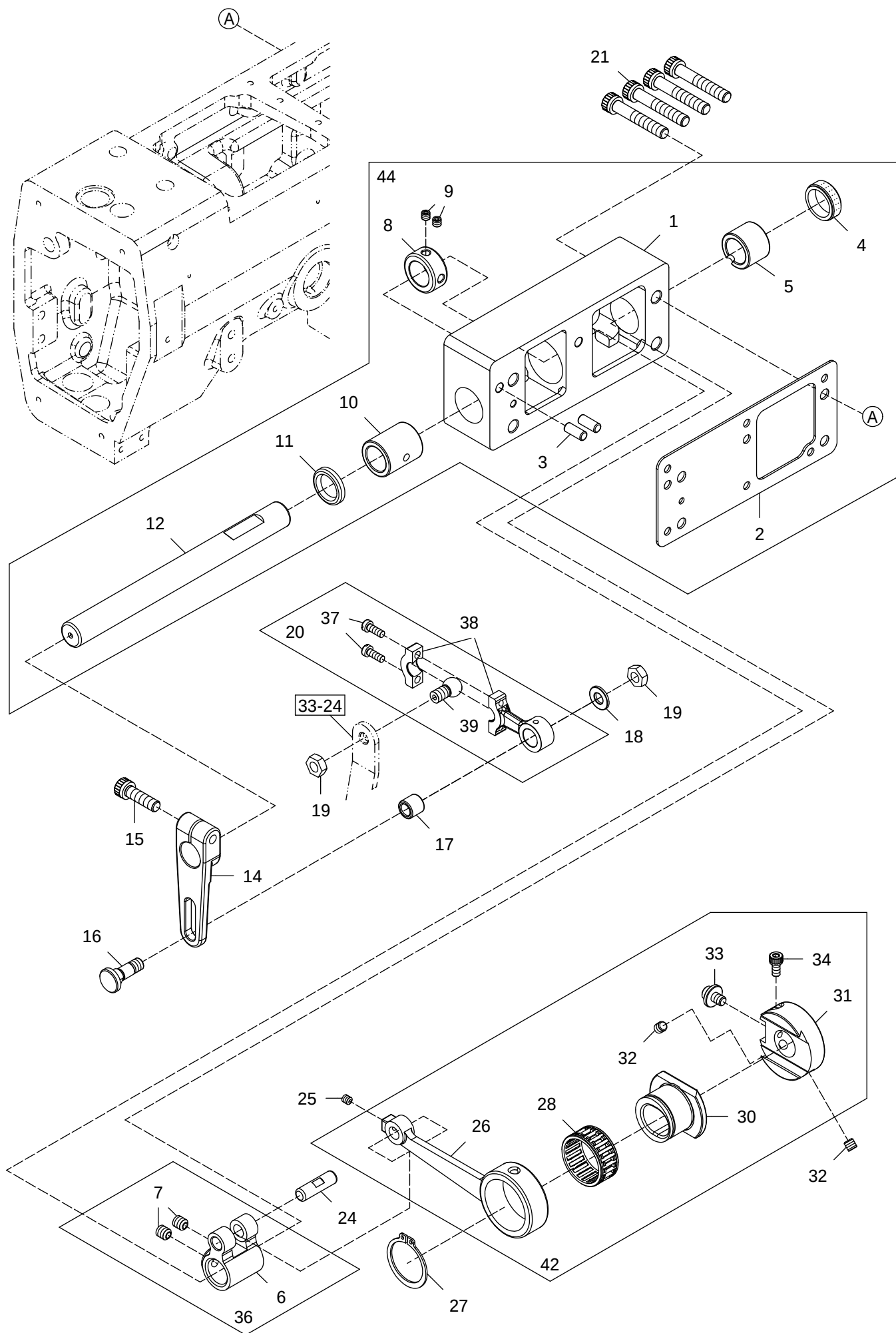
"Q"标准喇叭包边装置(2) 29

"QHC"三合一多功能装置(2) 29

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07872602	Binder.....	喇叭.包边器(同一般平台式支针出喇叭)	1
3	07872603	Screw (M5-0.8×14).....	螺丝.....	2
4	07872604	Washer.....	垫片.....	1
5	07872605	Binder Mount.....	喇叭. 包边器组.....	1
7	07802907	Front Subplate.....	前包边辅助板.....	1
8	07872608	Feeding Subplate.....	入口辅助板.....	1
9	07872609	Screw (9/64-40×4).....	螺丝.....	2
10	07870102	Screw (M4-0.7×12).....	螺丝.....	2
11	07870323	Washer.....	垫片.....	2
17	07872617	Subplate.....	辅助板.....	1
18	07870547	Washer.....	垫片.....	2
19	07870557	Screw (M6-1.0×10).....	螺丝.....	2

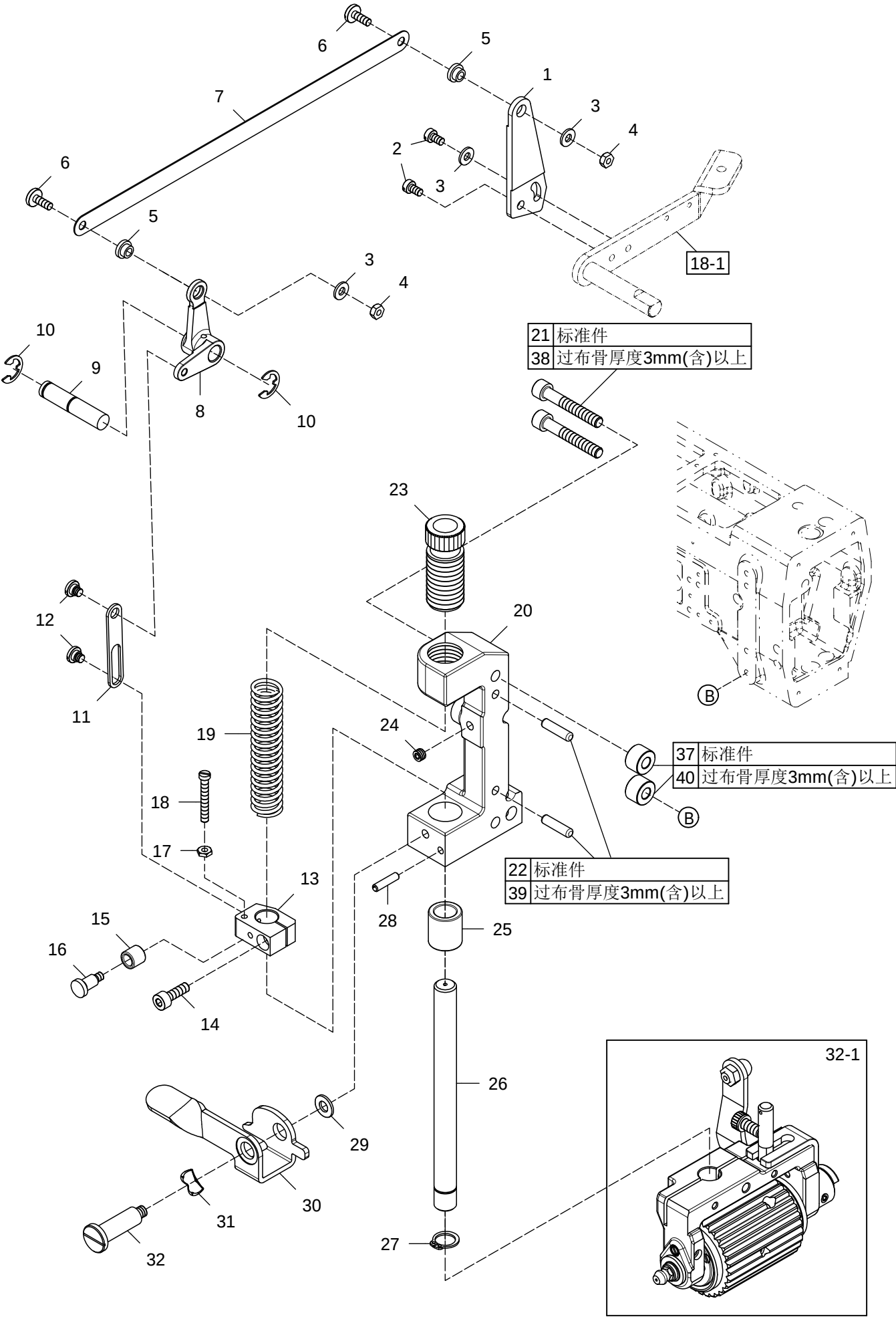


<u>"Q" DEVICE (3)</u>			<u>"Q"标准喇叭包边装置(3)</u>	<u>30</u>
<u>"QHC" DEVICE (3)</u>			<u>"QHC"三合一多功能装置(3)</u>	<u>30</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872701A	Retaining Ring.....	扣环.....	1
2	07872702A	Fixed Disc.....	固定圆盘.....	1
3	07872703A	Fixture.....	固定夹架.....	1
4	07872704A	Fixing Lever.....	固定螺杆.....	1
5	07872705A	Screw(M6-1×6).....	螺丝.....	2
6	07872706A	Tope Disc.....	布条盘.....	1
7	07872707A	Collar	轴环.....	1
8	07872708A	Scwer (M4-0.7×13.8).....	螺丝.....	4
9	07872709A	Tape Disc Post.....	布条盘轴.....	1
10	07872710A	Tape Disc C.Set.....	布条盘组.....	1
13	07872713	Binding Cloth Guider.....	滚条布导架.....	2
14	07872714	Tape Disc Post.....	布条盘轴.....	1
15	07872715	Nut.....	螺帽.....	4



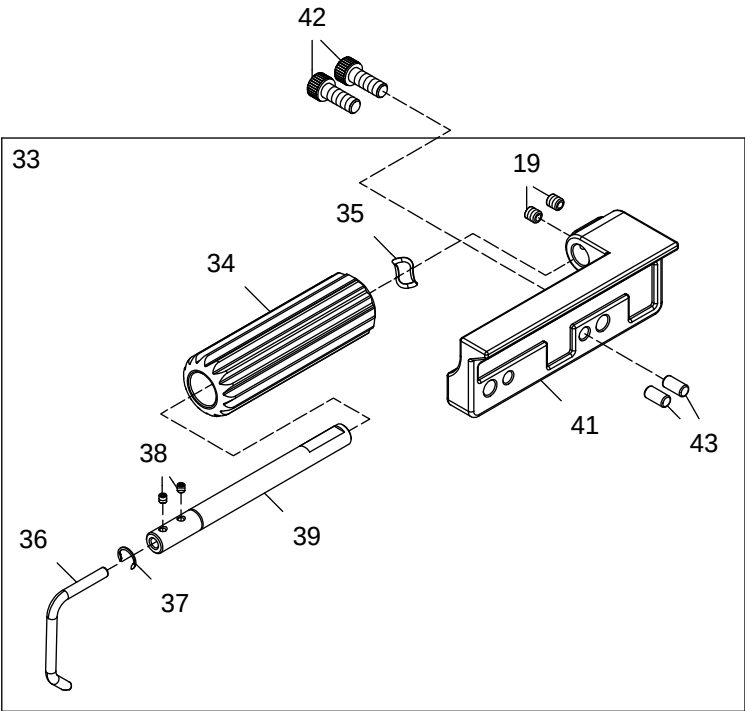
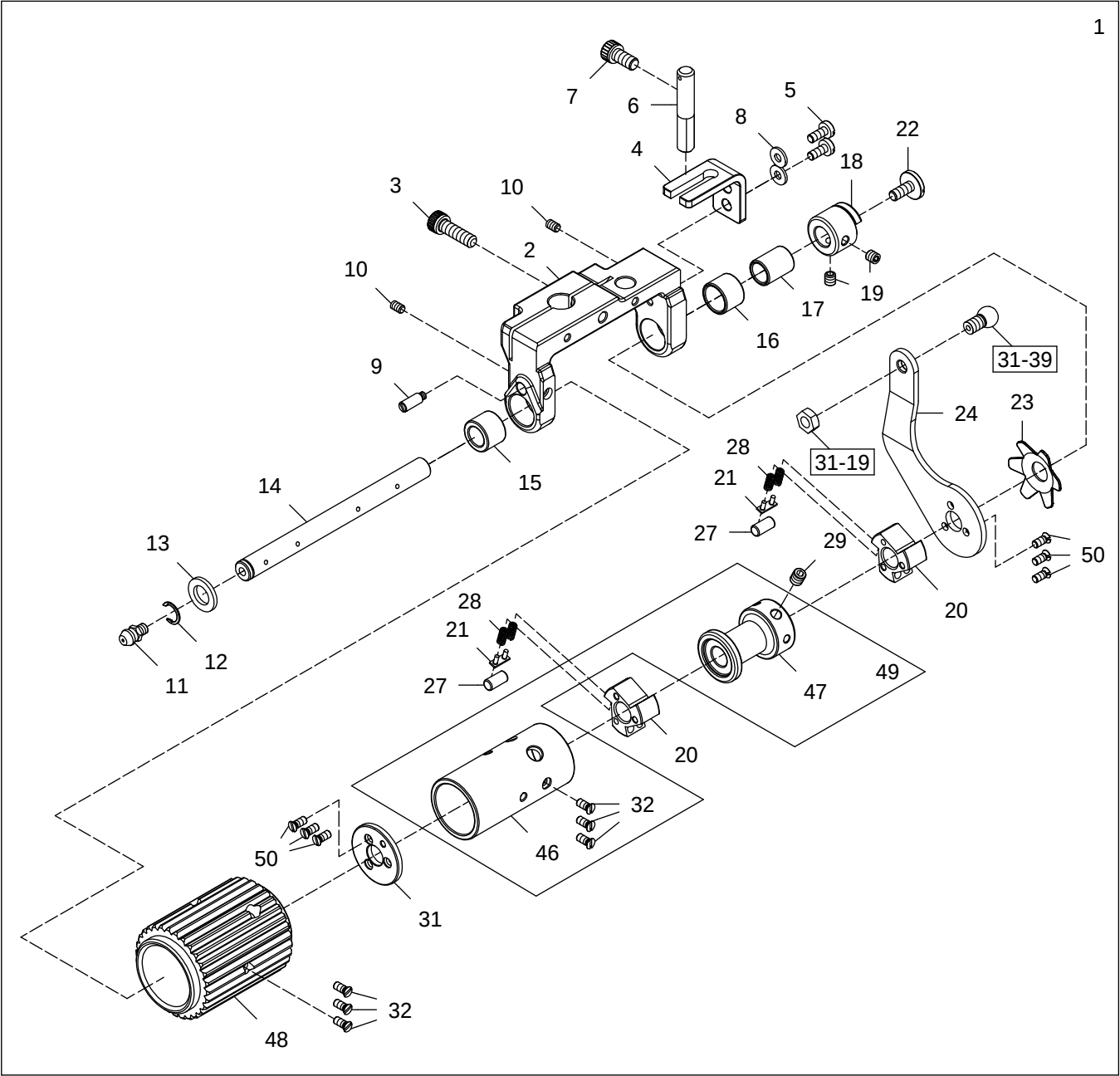
PULLER MECHANISM EXCLUSIVE PARTS (1)**后拖引轮机构(1)****31**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872801	Upper Feed Roller Shaft Bracket.....	上滚轮传动轴托架.....	1
2	07870209	Gasket.....	密合垫片.....	1
3	07872803	Knock Pin.....	顶出销.....	2
4	07870421	Seal Plug.....	止油封塞.....	1
5	07872805	Roller Shaft Bushing (Right).....	滚轮动轴衬套(右).....	1
6	07872806	Upper Feed Roller Shaft Lever.....	上滚轮传动轴杠杆.....	1
7	07870543	Screw (M6-1×6).....	螺丝.....	2
8	07872808	Collar.....	轴环.....	1
9	07872809	Screw (11/64-40×4).....	螺丝.....	2
10	07872810	Roller Shaft Bushing (Left).....	滚轮动轴衬套(左).....	1
11	07872811	Oil Seal.....	油封.....	1
12	07872812	Upper Feed Roller Shaft.....	上滚轮传动轴.....	1
14	07872814	Upper Feed Roller Lever.....	上滚轮拉杆.....	1
15	07870546	Screw (M6-1×20).....	螺丝.....	1
16	07872816	Upper Feed Roller Lever Screw (1/4-40×7).....	上滚轮拉杆螺丝.....	1
17	07872817	Bushing.....	衬套.....	1
18	07872818	Washer.....	垫片.....	1
19	07872819	Nut.....	螺帽.....	2
20	07872820	Connecting Rod.....	连杆.....	1
21	07872821	Screw (M6-1×35).....	螺丝.....	4
24	07872824	Upper Feed Roller Driving Rod Pin.....	上滚轮驱动连杆插销.....	1
25	07870229	Screw (M4-0.7×4).....	螺丝.....	1
26	07872826	Upper Feed Roller Driving Rod.....	上滚轮驱动连杆.....	1
27	07871106	Retaining Ring.....	扣环.....	1
28	07871107	Roller Bearing.....	滚动轴承.....	1
30	07872830	Upper Feed Roller Eccentric.....	上滚轮偏心轮.....	1
31	07872831	Upper Feed Roller Regulator.....	上滚轮调节器.....	1
32	07870648	Screw (M5-0.8×5).....	螺丝.....	2
33	07872833	Adjusting Screw (M5-0.8×6).....	调节螺丝.....	1
34	07870256	Screw (M4-0.7×8).....	螺丝.....	1
36	07872836	Upper Fdde Roller Shaft Lever C.Set.....	上滚轮传动轴杠杆组.....	1
37	07872837	Screw (9/64-40×10).....	螺丝.....	2
38	07872838	Feed Lift Connection.....	传动珠壳.....	1
39	07872839	Feed Drive Eccentric Ball.....	传动珠子.....	1
42	07872842	Upper Feed Roller Driving Rod C.Set.....	上滚轮驱动连杆组.....	1
44	07872844	Upper Feed Roller Shaft Bracket C.Set.....	上滚轮传动轴托架组.....	1

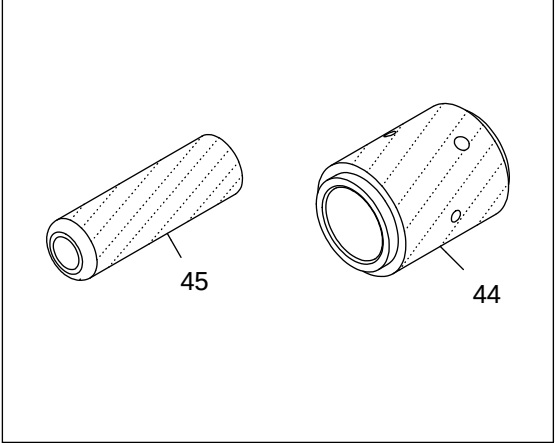


PULLER MECHANISM EXCLUSIVE PARTS (2)**后拖引轮机构(2)****32**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872901	Upper Feed Roller Lifter (Right).....	上滚轮升降杆(右).....	1
2	07870806	Screw (11/64-40×10.5).....	螺丝.....	2
3	07872903	Washer.....	垫片.....	3
4	07872904	Nut.....	螺帽.....	2
5	07872905	Flexible Wire Clamp Bushing.....	可动式衬套.....	2
6	07872906	Screw (11/64-40×11).....	螺丝.....	2
7	07872907	Lifter Connecting Plate (Long)	升降杆连接拉板(长).....	1
8	07872908	Upper Feed Roller Lifter (Left).....	上滚轮升降杆(左).....	1
9	07872909	Upper Feed Roller Lifter Pin.....	上滚轮升降杆插销.....	1
10	07872910	Retaining Ring.....	扣环.....	2
11	07872911	Lifter Connecting Plate (Short).....	升降杆连接拉板(短).....	1
12	07872912	Screw (3/16-32×3).....	螺丝.....	2
13	07872913	Roller Press Bar Bracket.....	滚轮压杆托架.....	1
14	07872914	Screw (M5-0.8×16).....	螺丝.....	1
15	07872817	Bushing.....	衬套.....	1
16	07872916	Screw (11/64-40×5.3).....	螺丝.....	1
17	07872917	Nut.....	螺帽.....	1
18	07872918	Stop Screw (11/64-40×28).....	止动螺丝.....	1
19	07872919	Roller Press Spring.....	滚轮压力弹簧.....	1
20	07872920	Upper Feed Roller Bracket.....	上滚轮托架.....	1
21	07872921	Screw (M6-1×40).....	螺丝.....	2
22	07872922	Knock Pin.....	顶出销.....	2
23	07872923	Roller Press Bar Bushing (Upper).....	滚轮压杆衬套(上).....	1
24	07870214	Screw (M6-1×4).....	螺丝.....	1
25	07872925	Roller Press Bar Bushing (Lower).....	滚轮压杆衬套(下).....	1
26	07872926	Upper Feed Roller Press Bar.....	上滚轮压力杆.....	1
27	07870643	Retaining Ring.....	扣环.....	1
28	07872928	Stop Pin.....	止动销.....	1
29	07872818	Washer.....	垫片.....	1
30	07872930	Upper Feed Roller Hand Lifting Lever.....	上滚轮手动升降杆.....	1
31	07872931	Corrugated Washer.....	波形垫片.....	1
32	07872932	Screw (M6-1×6)	螺丝.....	1
37	07872937	Bushing.....	衬套(9mm).....	2
38	07872938	Screw (M6-1×45).....	螺丝.....	2
39	07872939	Knock Pin.....	顶出销.....	2
40	07872940	Bushing.....	衬套(15mm).....	2

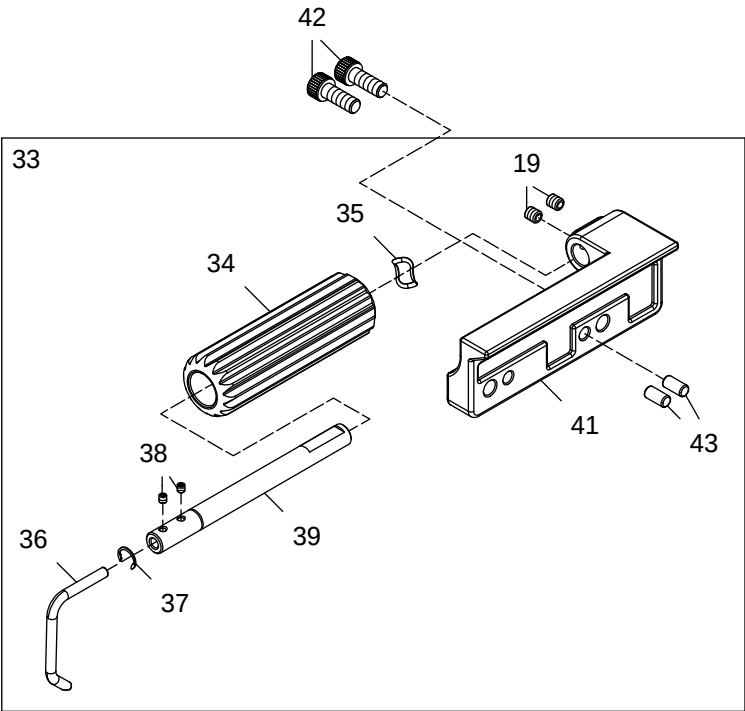
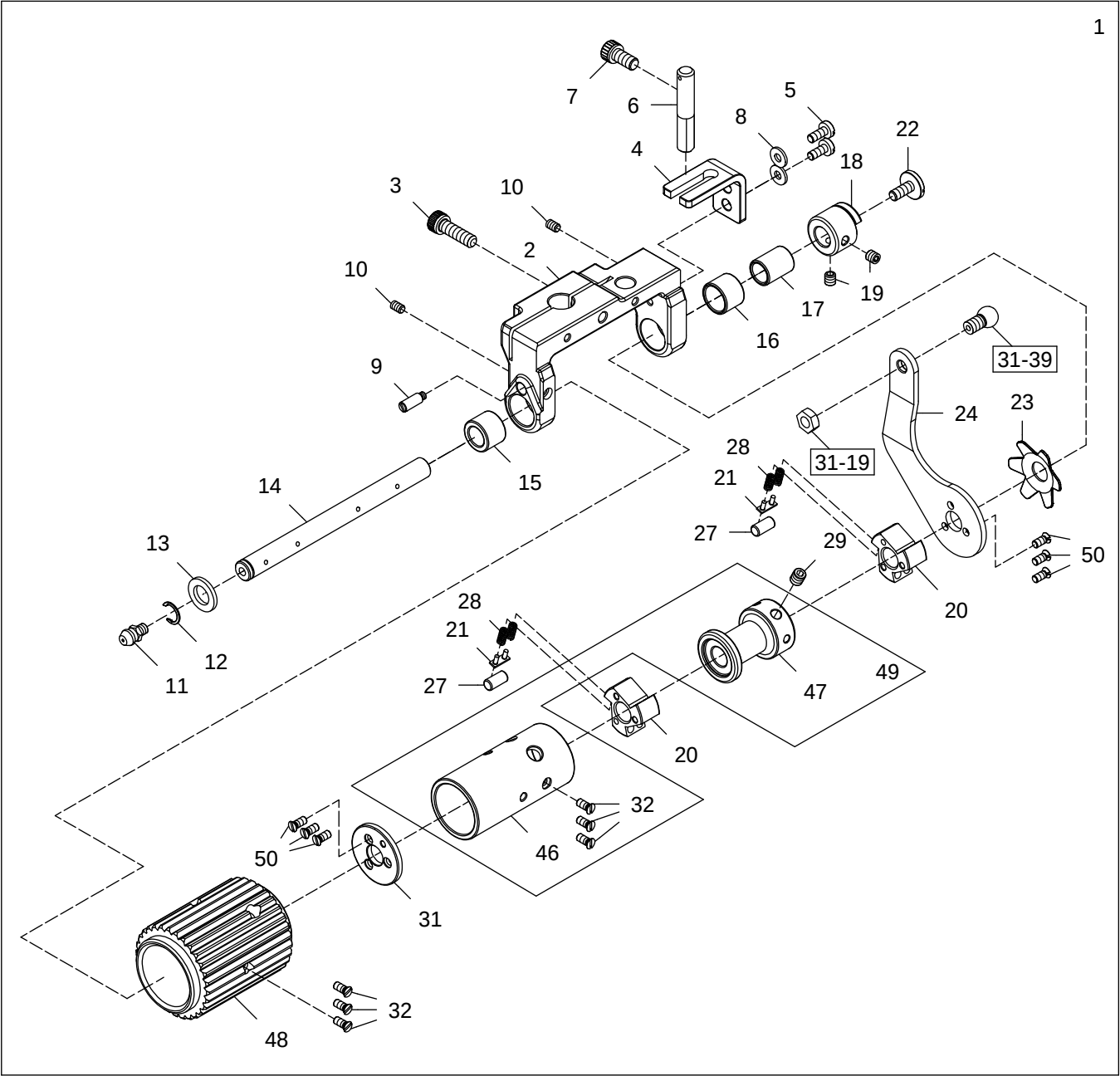


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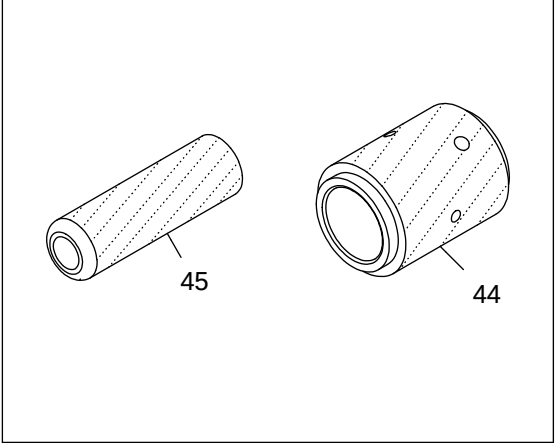


PULLER MECHANISM EXCLUSIVE PARTS (3)**后拖引轮机构(3)****33**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873001	Upper Feed Roller & Yoke C. Set.....	上滚轮和轭架组.....	1
2	07873002	Upper Feed Roller Yoke.....	上滚轮轭架.....	1
3	07870546	Screw (M6-1×20).....	螺丝.....	1
4	07873004	Upper Feed Roller Yoke Guide.....	上滚轮轭架导板.....	1
5	07870706	Screw (M4-0.7×10).....	螺丝.....	2
6	07873006	Upper Feed Roller Yoke Pin.....	上滚轮轭架插销.....	1
7	07873007	Screw (M6-1×12).....	螺丝.....	1
8	07872903	Washer.....	垫片.....	2
9	07873009	Screw (9/64-40×3)	螺丝.....	1
10	07870261	Screw (M4-0.7×6).....	螺丝.....	2
11	07873011	Screw (M5-0.8×5).....	螺丝.....	1
12	07873012	Retaining Ring.....	扣环.....	1
13	07873013	Thrust Ring.....	止推轴环.....	1
14	07873014	Clutch Driving Shaft.....	离合器传动轴.....	1
15	07873015	Clutch Driving Shaft Bushing (Left).....	离合器传动轴衬套(左).....	1
16	07873016	Clutch Driving Shaft Bushing (Right).....	离合器传动轴衬套(右).....	1
17	07873017	Clutch Tension Sleeve.....	离合器张力套.....	1
18	07873018	Adjusting Collar.....	调整环.....	1
19	07870648	Screw (M5-0.8×5).....	螺丝.....	4
20	07873020	Clutch.....	驱动离合器.....	2
21	07873021	Clutch Spring Seat.....	离合器弹簧座.....	6
22	07873022	Screw (M5-0.8×12).....	螺丝.....	1
23	07873023	Clutch Tension Spring.....	离合器张力压簧.....	1
24	07873024	Clutch Driving Lever.....	离合器驱动拉环.....	1
27	07873027	Clutch Roller.....	离合器轴心.....	6
28	07873028	Clutch Spring.....	离合器弹簧.....	12
29	07873029	Screw (M6-1×8).....	螺丝(尖底).....	1
31	07873031	Clutch Check Plate.....	离合器挡板.....	1
32	07873032	Screw (9/64-40×8).....	螺丝.....	6
33	07873033	Lower Feed Roller Support , C. Set.....	下滚轮支架组.....	1
34	07873034	Lower Feed Roller (15 Teeth).....	下滚轮(15齿).....	1
35	07873035	Wave Washer.....	波形垫片.....	1
36	07873036	Lower Feed Roller Guide.....	下滚轮导杆.....	1
37	07873037	Retaining Ring.....	扣环.....	1
38	07873038	Screw (M3-0.5×3).....	螺丝.....	2
39	07873039	Lower Feed Roller Shaft.....	下滚轮主轴.....	1
41	07873041	Lower Feed Roller Bracket.....	下滚轮托架.....	1
42	07870915	Screw (M6-1×16).....	螺丝.....	2
43	07873043	Knock Pin.....	顶出销.....	2
44	07873044	Upper Rubber Roller.....	上橡胶平面滚轮.....	1

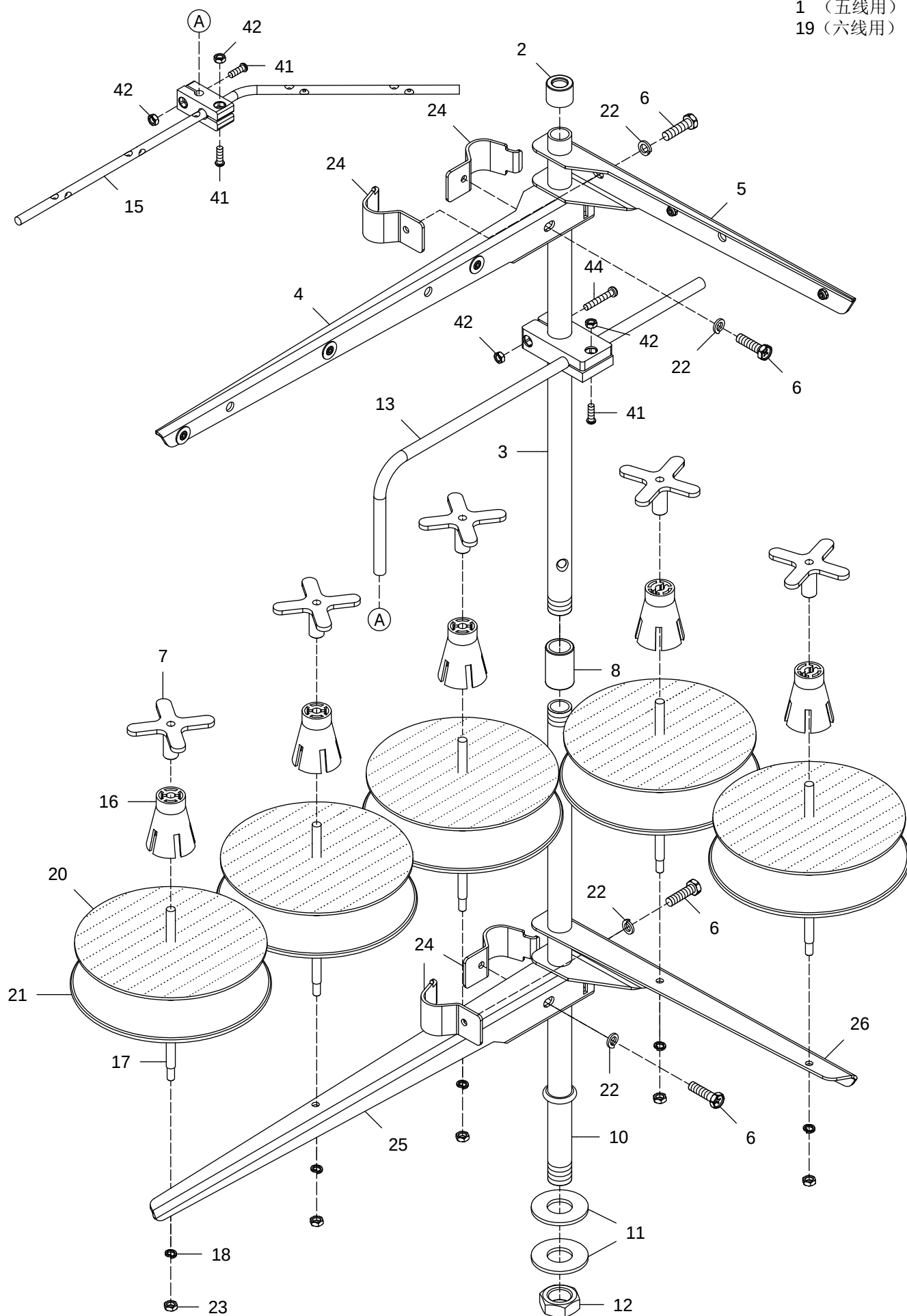


RUBBER ROLLER



<u>PULLER MECHANISM EXCLUSIVE PARTS (3)</u>			<u>后拖引轮机构(3)</u>	<u>33</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
45	07873045	Lower Rubber Roller.....	下橡胶平面滚轮.....	1
46	07873046	Clutch Sleeve.....	离合器衬套.....	1
47	07873047	Clutch Spacer.....	离合器隔片.....	1
48	07873048	Upper Feed Roller (30 Teeth).....	上滚筒 (30齿).....	1
49	07873049	Clutch Sleeve C.Set.....	离合器衬套组.....	1
50	07873050	Screw (9/64-40×9.5).....	螺丝.....	6

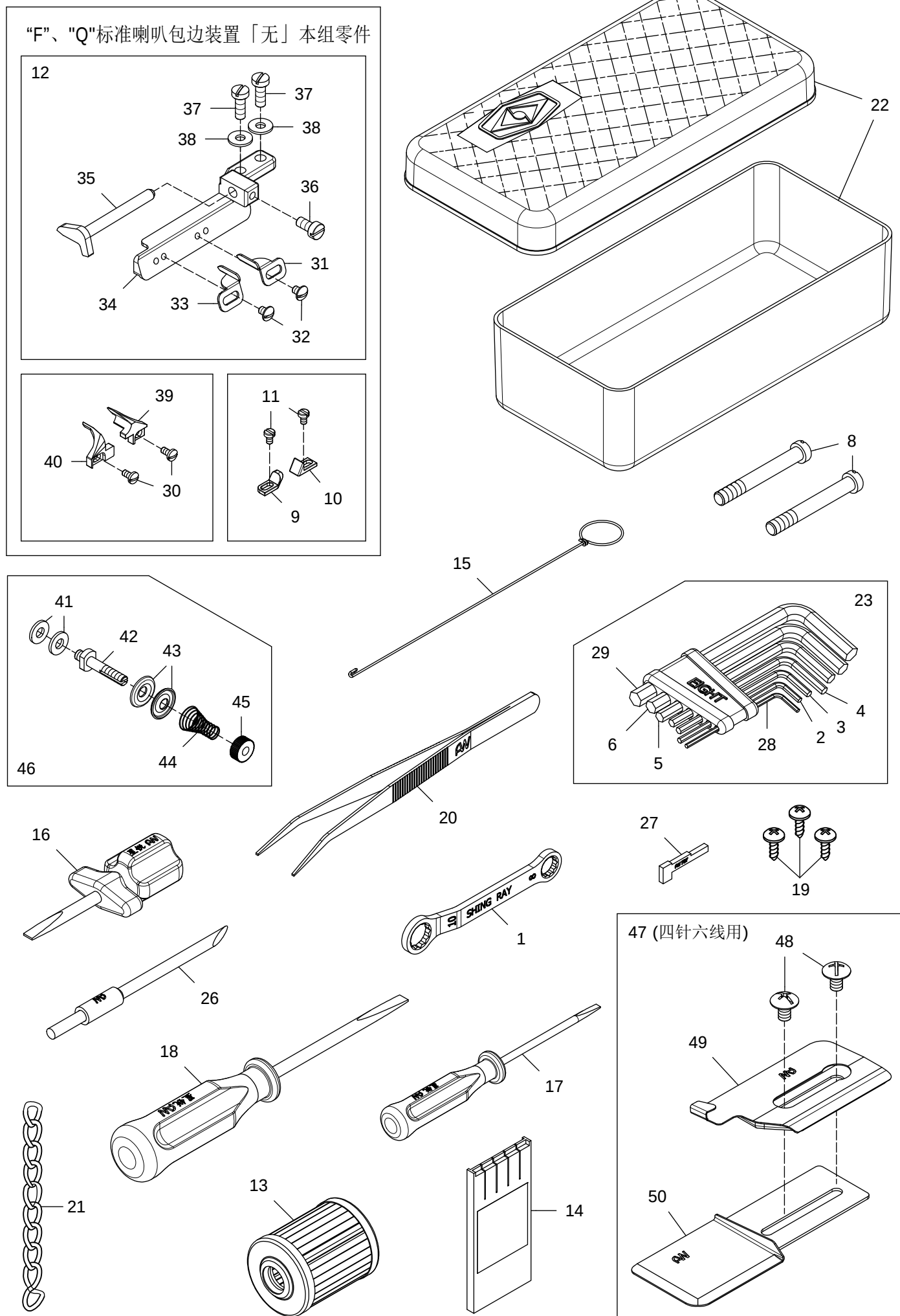
1 (五线用)
19 (六线用)



THREAD STAND & SUPPORTING BOARD**线架及机头托架组****34**

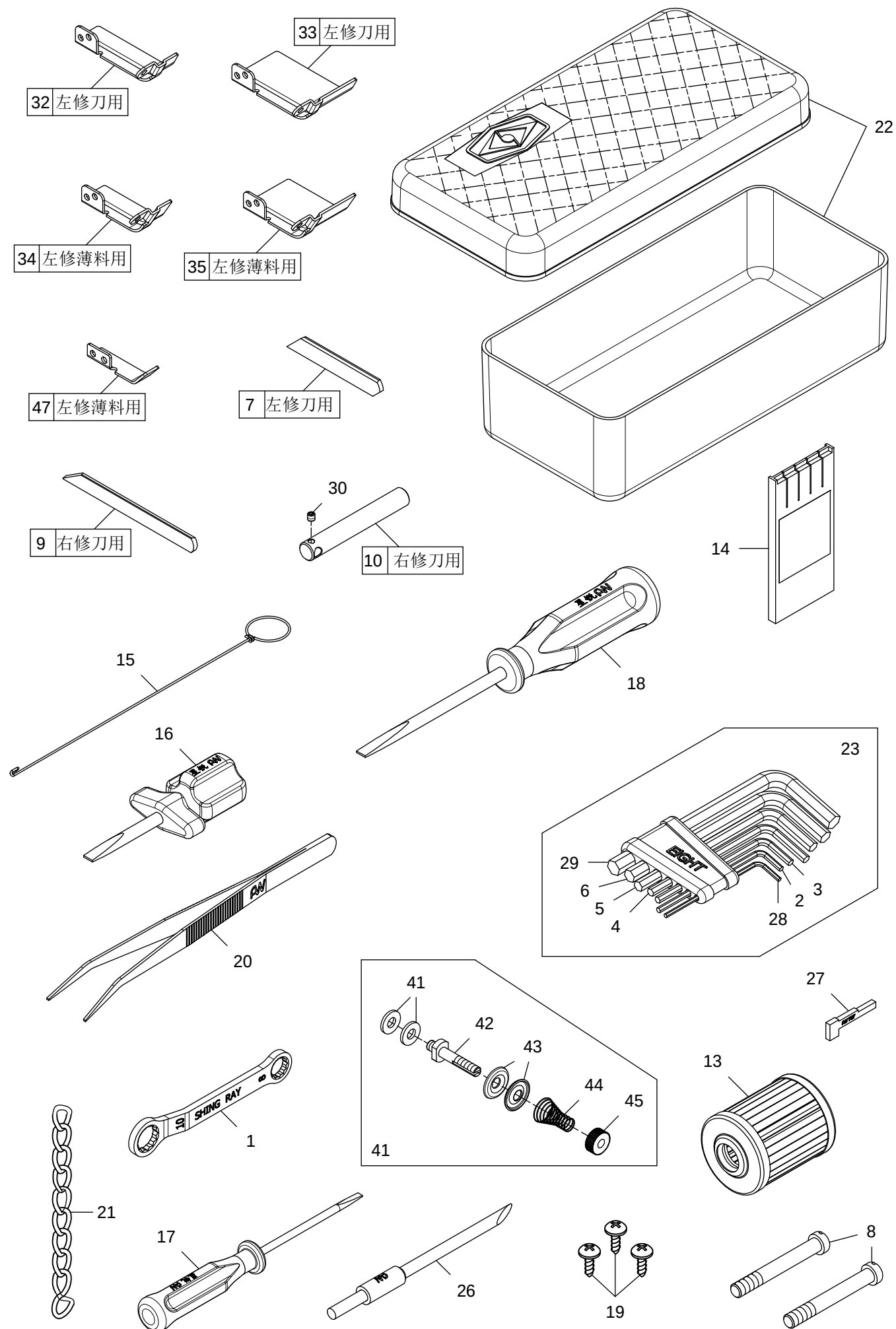
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873101	Thread Stand (5 Spools Type).....	线架 (五线用).....	1
2	07873102	Column Cap.....	柱头盖.....	1
3	07873103	Column Pipe (Upper).....	上线柱.....	1
4	07873104	Thread Hanger (3 Spools Type).....	3 孔过线吊臂.....	1
5	07873105	Thread Hanger (2 Spools Type).....	2 孔过线吊臂.....	1
6	07873106	Screw (M6-1×20).....	螺丝 (不单卖).....	4
7	07873107	Rubber Spool Cushion.....	橡胶线轴避震垫.....	5
8	07873108	Column Pipe Connector.....	线柱接头.....	1
10	07873110	Column Pipe (Lower).....	下线柱.....	1
11	07873111	Washer.....	垫片.....	2
12	07873112	Nut.....	螺帽.....	1
13	07873113	Thread Guide Arm.....	过线杆连接臂.....	1
15	07873115	Thread Guide (6 Spools Type).....	6 孔过线杆.....	1
16	07873116	Spool Cushion.....	线轴避震座.....	5
17	07873117	Spool Pin.....	线轴柱.....	5
18	07873118	Spring Washer.....	弹簧垫片.....	5
19	07873119	Thread Stand (6 Spools Type).....	线架(六线用).....	1
20	07873120	Spool Mat.....	线轴垫.....	5
21	07873121	Spool Seat Disc.....	线轴底盘.....	5
22	07873122	Spring Washer.....	弹簧垫片.....	4
23	07873123	Nut.....	螺帽.....	5
24	07873124	Column Pipe Connector.....	线柱接头.....	4
25	07873125	Spool Stand (3 Spools Type).....	3 孔线轴架.....	1
26	07873126	Spool Stand (2 Spool Type).....	2 孔线轴架.....	1
41	07873141	Screw (M4-0.7×12).....	螺丝 (不单卖).....	3
42	07873142	Nut.....	螺帽.....	4
43	07873143	Thread Guide Holder (Large).....	大过线杆固定座.....	1
44	07873144	Screw (M4-0.7×25).....	螺丝 (不单卖).....	1
45	07873145	Thread Guide Holder (Small).....	小过线杆固定座.....	1

“F”、“Q”标准喇叭包边装置「无」本组零件



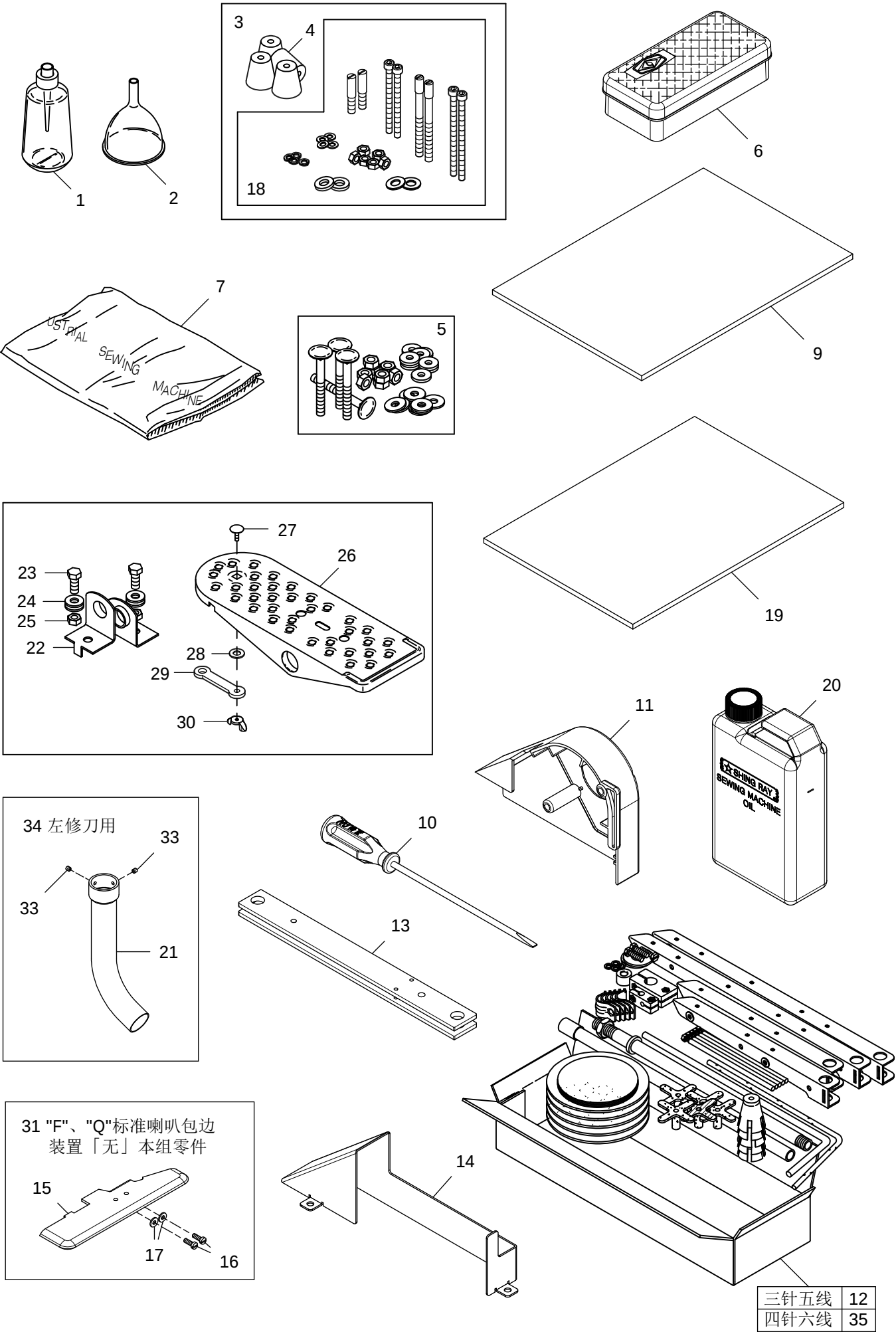
ATTACHMENT BOX (USUAL)**附件盒(一般用)****35**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873201	Ring Spanner.....	梅花板手.....	1
2	07803502	Hexagonal Wrench (2.0mm).....	内六角板手.....	1
3	07803503	Hexagonal Wrench (2.5mm).....	内六角板手.....	1
4	07803504	Hexagonal Wrench (3.0mm).....	内六角板手.....	1
5	07803505	Hexagonal Wrench (4.0mm).....	内六角板手.....	1
6	07803506	Hexagonal Wrench (5.0mm).....	内六角板手.....	1
8	07873208	Screw (M6-1×46).....	螺丝(普通机型配备).....	2
9	07873209	Covering Flat Small (Left).....	小倒骨(左).....	1
10	07873210	Covering Flat Small (Right).....	小倒骨(右).....	1
11	07873211	Screw (3/32-56×4).....	螺丝.....	2
12	07803512	Bottom Hemming Folder.....	折下摆组.....	1
13	07871314	Oil Filter.....	滤油器.....	1
14	07873214	Needle (System : UYX128GAS).....	机针组.....	1
15	07873215	Threading Wire.....	穿线铁丝.....	1
16	07873216A	Screwdriver.....	螺丝起子.....	1
17	07873217A	Screwdriver.....	螺丝起子.....	1
18	07873218A	Screwdriver.....	螺丝起子.....	1
19	07873219	Screw	木螺丝(普通机型配备).....	3
20	07873220	Thread Tweezers.....	穿线夹.....	1
21	07873221	Chain (Attach With Basic Model Only).....	链条 (普通机型配备).....	1
22	07873222	Attachment Box.....	附件盒.....	1
23	07803523	Hexagonal Wrench C.Set.....	内六角板手组.....	1
26	07873226	Hairbrush.....	毛刷.....	1
27	07873227	Gage,Sheet.....	定规.....	1
28	07803528	Hexagonal Wrench (1.5mm).....	内六角板手.....	1
29	07803529	Hexagonal Wrench (6.0mm).....	内六角板手.....	1
30	07870735	Screw (M2.6-0.45×5).....	螺丝.....	2
31	07873231	Fabric Edge Guide (Right & Small).....	小右挡边.....	1
32	07873232	Screw (1/8-44×4).....	螺丝.....	2
33	07873233	Fabric Edge Guide (Left).....	左挡边.....	1
34	07803534A	Folder Stand.....	折下摆座.....	1
35	07873235	Fabric Edge Guide (Right).....	右挡边.....	1
36	07870125	Screw (M4-0.7×8).....	螺丝.....	1
37	07870102	Screw (M4-0.7×12).....	螺丝.....	2
38	07870323	Washer.....	垫片.....	2
39	07873228	Covering Flat Big (Left).....	大倒骨(右).....	1
40	07873229	Covering Flat Big (Right).....	大倒骨(左).....	1
41	07872903	Washer.....	垫片.....	2
42	07870349	Tension Post.....	上饰线张力调整组支柱.....	1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
45	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
46	07873246	Tension Auxiliary C.Set.....	单针车缝专用张力辅助件...	1
47	07873247	Cloth Board C.Set.....	布板组(四针六线用).....	1
48	07873248	Screw (M5-0.8×8).....	螺丝.....	2
49	07873249	Cloth Board (Upper).....	上布板.....	1
50	07873250	Cloth Board (Lower).....	下布板.....	1



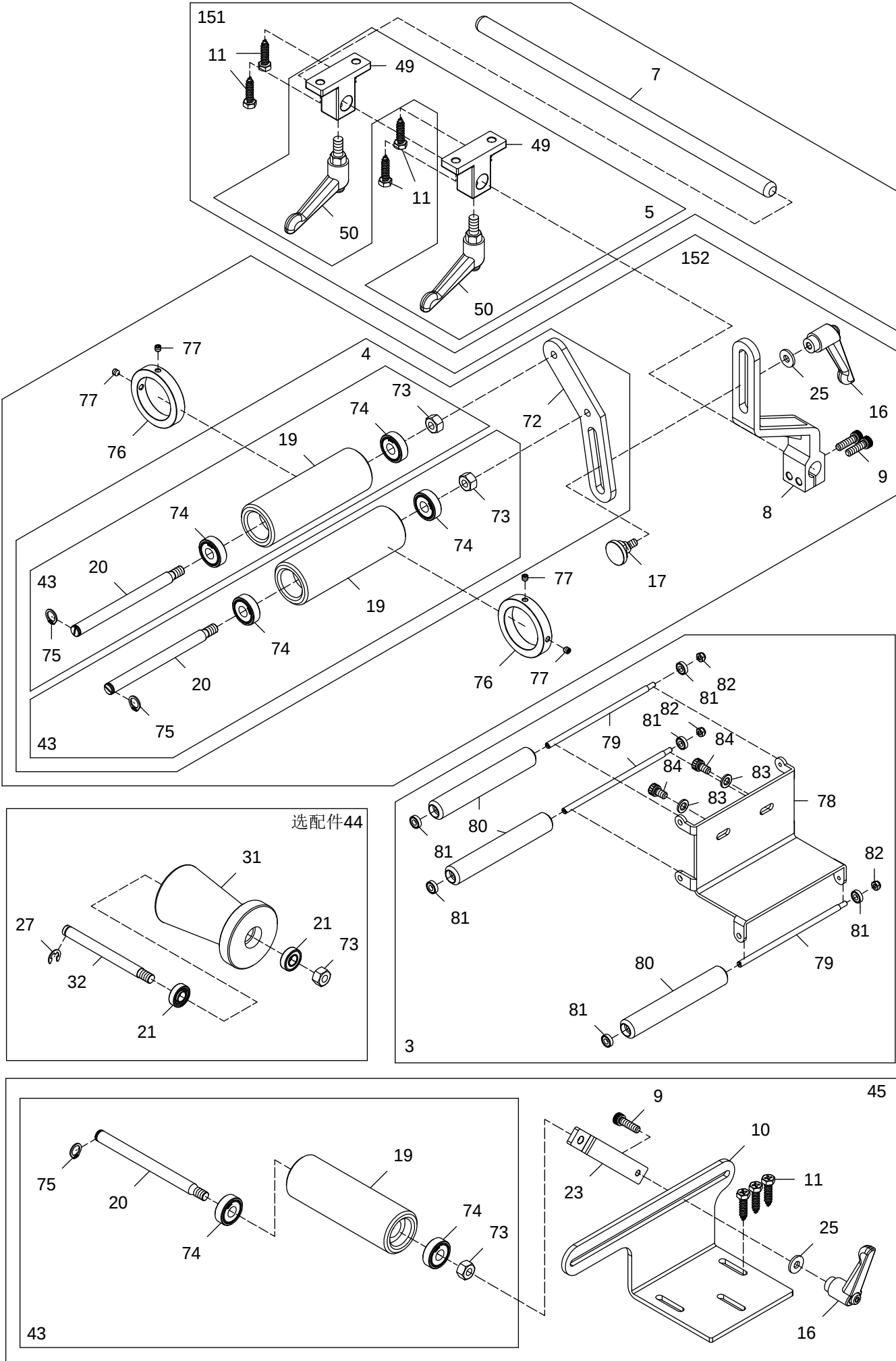
ATTACHMENT BOX (KNIFE)**附件盒(左修刀、右修刀用) 36**

Ref.	Parts		Amt.
No.	No.	Description	Req.
1	07873201	Ring Spanner.....	梅花板手..... 1
2	07803502	Hexagonal Wrench (2.0mm).....	内六角板手..... 1
3	07803503	Hexagonal Wrench (2.5mm).....	内六角板手..... 1
4	07803504	Hexagonal Wrench (3.0mm).....	内六角板手..... 1
5	07803505	Hexagonal Wrench (4.0mm).....	内六角板手..... 1
6	07803506	Hexagonal Wrench (5.0mm).....	内六角板手..... 1
7	07801308	Lower Knife.....	下切刀(左修刀用)..... 1
8	07873208	Screw (M6-1×46).....	螺丝(普通机型配备)..... 2
9	07804017	Lower Knife.....	下切刀(右修刀用)..... 1
10	07803610	Elastic Tape Guide Shaft(Long).....	调整轴(长)(右修刀用)..... 1
13	07871314	Oil Filter.....	滤油器..... 1
14	07873214	Needle (System : UYX128GAS).....	机针组..... 1
15	07873215	Threading Wire.....	穿线铁丝..... 1
16	07873216A	Screwdriver.....	螺丝起子..... 1
17	07873217A	Screwdriver.....	螺丝起子..... 1
18	07873218A	Screwdriver.....	螺丝起子..... 1
19	07873219	Screw	木螺丝(普通机型配备)..... 3
20	07873220	Thread Tweezers.....	穿线夹..... 1
21	07873221	Chain (Attach With Basic Model Only).....	链条(普通机型配备)..... 1
22	07873222	Attachment Box.....	附件盒..... 1
23	07803523	Hexagonal Wrench C.Set.....	内六角板手组..... 1
26	07873226	Hairbrush.....	毛刷..... 1
27	07873227	Gage,Sheet.....	定规..... 1
28	07803528	Hexagonal Wrench (1.5mm).....	内六角板手..... 1
29	07803529	Hexagonal Wrench (6.0mm).....	内六角板手..... 1
30	07873038	Screw (M3-0.5×3).....	螺丝..... 1
32	07803632	Fabric Presser(width 13mm).....	押布板(左修刀用)..... 1
33	07803633	Fabric Presser(width 25.5mm).....	押布板(左修刀用)..... 1
34	07803634	Fabric Presser(width 13mm).....	押布板(左修刀短压脚用).... 1
35	07803635	Fabric Presser(width 25.5mm).....	押布板(左修刀短压脚用).... 1
41	07872903	Washer.....	垫片..... 2
42	07870349	Tension Post.....	上饰线张力调整组支柱..... 1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘..... 2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧..... 1
45	07870352	Thread Tension Spring Cap.....	松紧调钮..... 1
46	07873246	Tension Auxiliary C.Set.....	单针车缝专用张力辅助件... 1
47	07803647	Fabric Presser(width 8mm).....	押布板(左修刀极短压脚用). 1



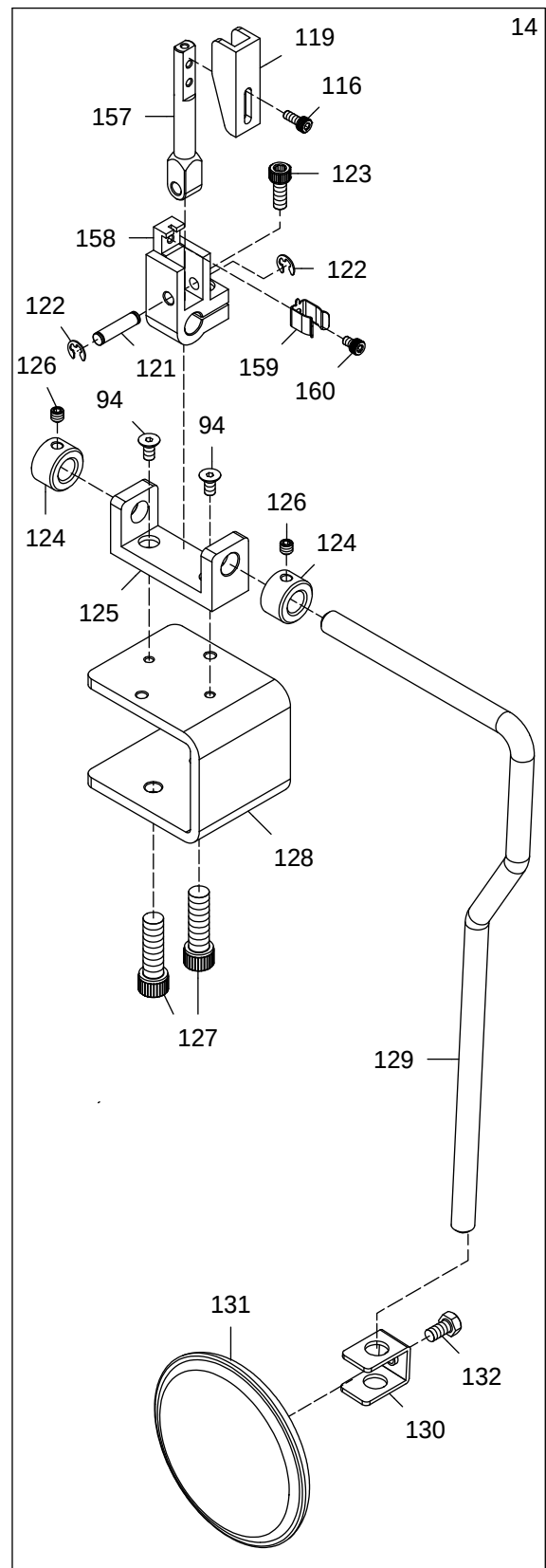
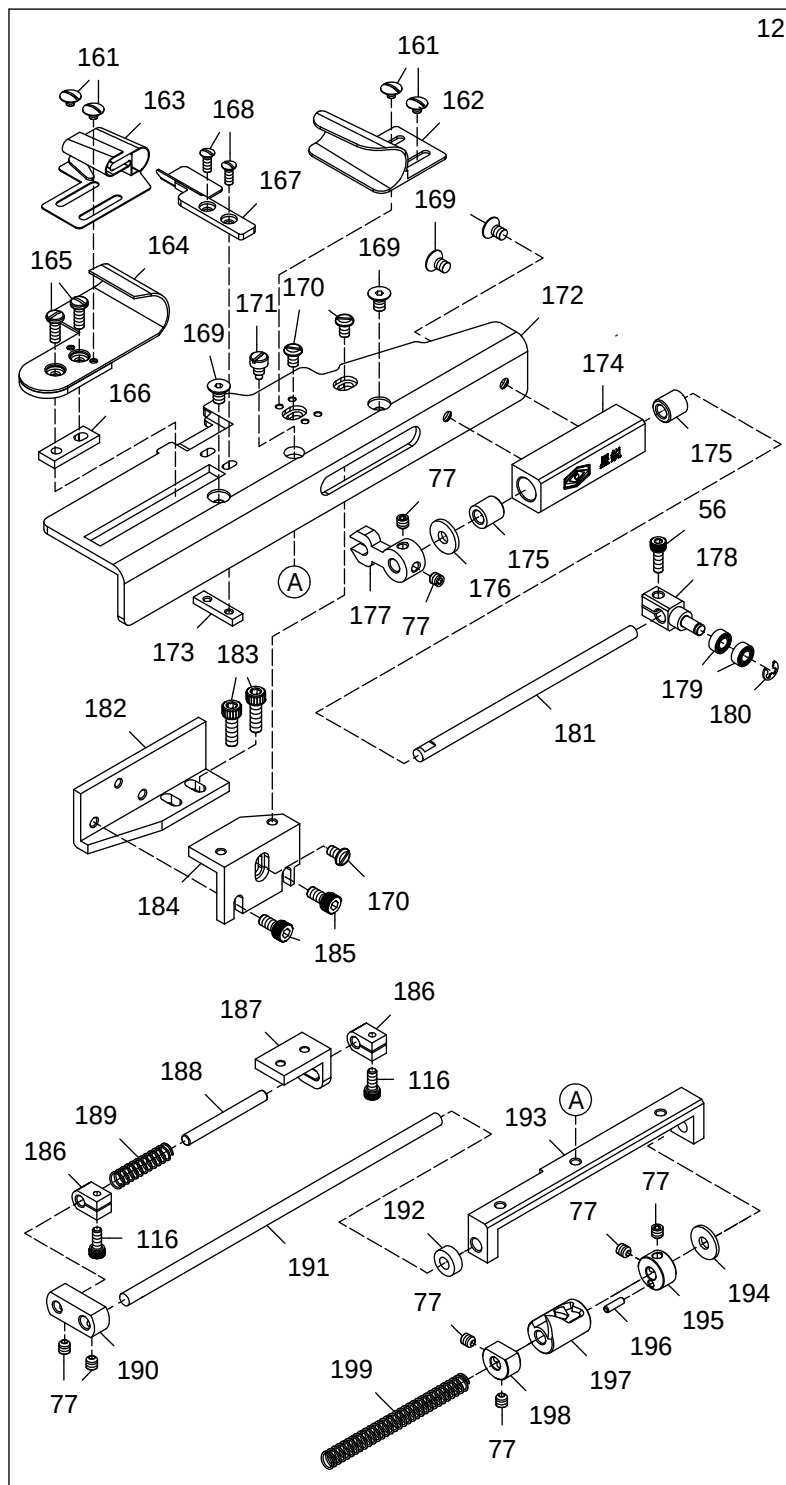
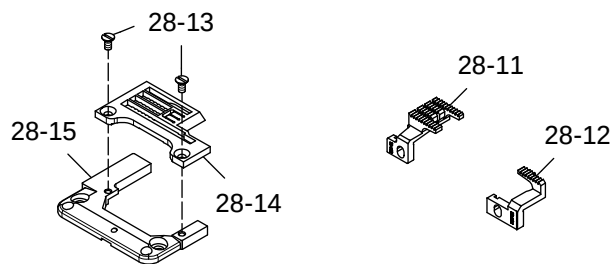
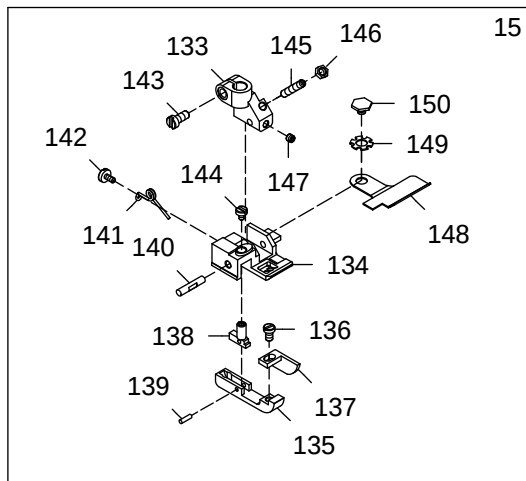
ACCESSORIES**附配件****37**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873301	Oiler.....	油壶.....	1
2	07873302	Funnel.....	漏斗.....	1
3	07873303	Oil Reservoir Rubber Cushion C.Set.....	底座避震胶垫螺丝组.....	1
4	07873304	Plug.....	橡胶塞.....	4
5	07873305	Semi - Submerged Hanging Bolt C. Set.....	半沉式吊架螺栓组.....	1
6	07803706	Attachment Box.....	附件盒.....	1
7	07873307	Machine Cover.....	防尘罩.....	1
9	07803709	Spare Parts Book.....	零件图.....	1
10	07873310A	Screwdriver.....	螺丝起子.....	1
11	07873311	Belt Cover (Comon).....	皮带盖(上)(普通车专用).....	1
12	07873101	Thread Stand.....	线架组(三针五线).....	1
13	07873313	Supporting Board (Semi-Submerged Table).....	半沉式底座托架.....	2
14	07873314	Belt Cover (Bottom).....	皮带盖(下)(普通车专用).....	1
15	07873315	Subplate Hemming & Covering	标准辅助板.....	1
16	07870102	Screw (M4-0.7×12)	螺丝.....	2
17	07870323	Washer.....	垫片.....	2
18	07873318	Screw C.Set.....	螺丝组.....	1
19	07873319	Service Manual.....	维修手册.....	1
20	07873320	Oil.....	润滑油.....	1
21	07803721	Clear Pipe.....	吸屑管.....	1
22	07873322	Spool Pin.....	支架.....	2
23	07873323	Screw(5/16×3/4).....	螺丝.....	2
24	07873324	Washer.....	垫片.....	4
25	07873325	Nut.....	螺帽.....	2
26	07873326	Pedal.....	踏板.....	1
27	07873327	Screw (1/4×1/2).....	螺丝.....	1
28	07873328	Washer.....	垫片.....	1
29	07873329	Connecting Rod.....	连接杆.....	1
30	07873330	Wing Nut.....	翼形螺帽.....	1
31	07873331	Q Device Subplate Hemming&Covering C.Set	标准喇叭包边辅助板组.....	1
33	07870835	Screw (M4-0.7×3).....	螺丝.....	2
34	07803734	Clear Pipe C.Set.....	吸屑管组.....	1
35	07873119	Thread Stand.....	线架组(四针六线).....	1



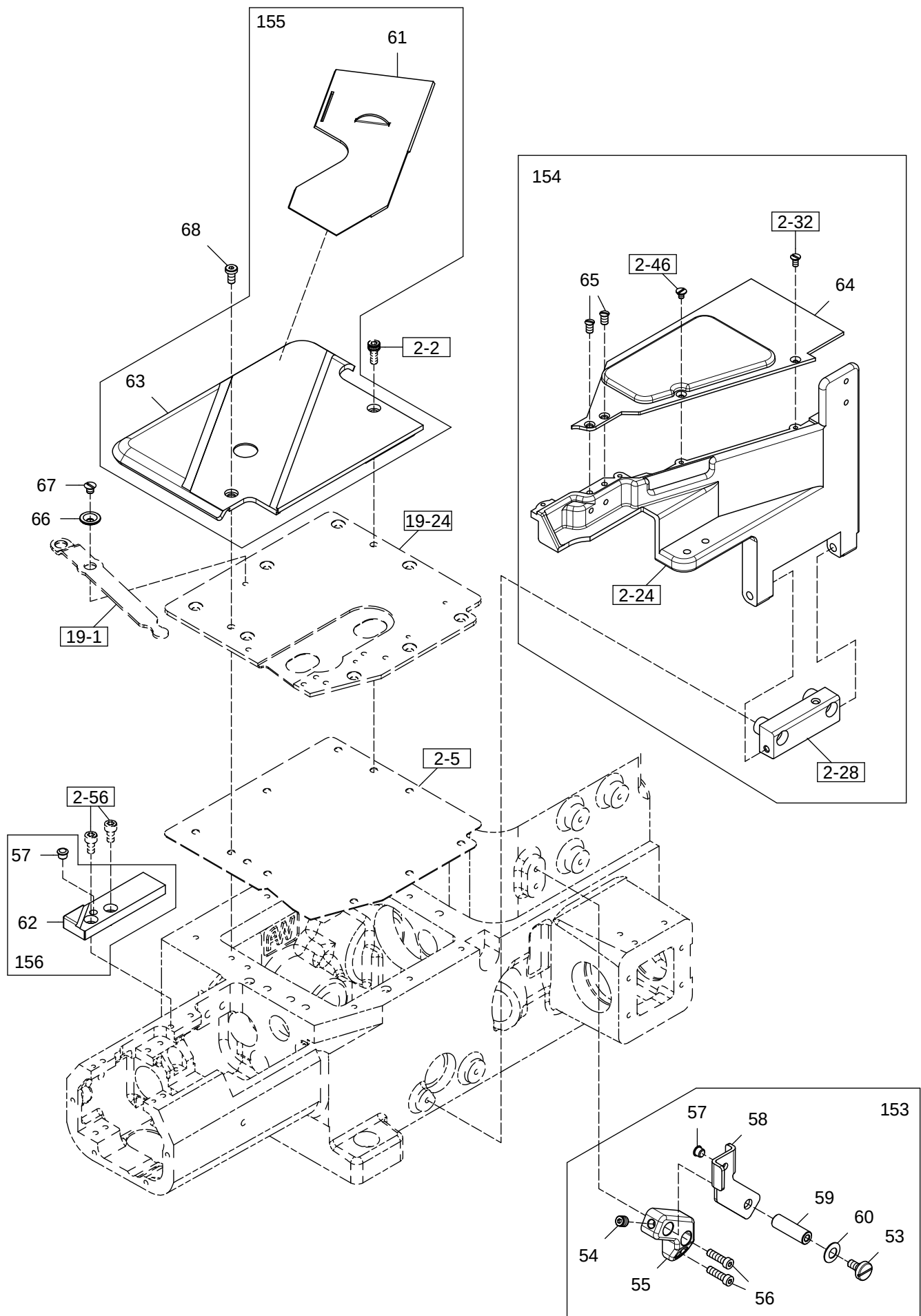
TUBULAR ELASTIC WAIST BAND ATTACHMENT**裤头包缝装置****38**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
3	07873403	Lap Former Roller.C.Set(Option Parts).....	导布轮组.....	1
4	07873404	Feed Roller C.Set.....	滚轮组.....	1
5	07873405	Holder C.Set.....	固定座组.....	1
7	07873407	Shaft.....	轴.....	1
8	07873408	Support.....	支撑架.....	1
9	07870546	Screw(M6-1×20).....	螺丝.....	3
10	07873410	Holder.....	固定座.....	1
11	07873411	Wood Screw.....	木螺丝.....	7
12	07873412	Lap Former C.Set	导布组.....	1
14	07873414	Knee Connecting Rod C.Set.....	膝动连杆组.....	1
15	★	Presser Foot C.Set.....	压脚组.....	1
16	07873416	Clamp Lever.....	杠杆螺丝钳.....	2
17	07873417	Screw(M6-1×10).....	螺丝.....	1
19	07873419A	Lower Roller.....	下滚轮.....	3
20	07873420A	Roller Shaft.....	滚轮轴心.....	3
21	07873421	Ball Bearing.....	滚珠培林.....	2
23	07873423	Bracket.....	托架.....	1
25	07873425A	Washer.....	垫片.....	2
27	07873427	Retaining Ring.....	扣环.....	1
31	07873431A	Lower Roller.....	下滚轮(锥形).....	1
32	07873432A	Roller Shaft.....	滚轮轴心.....	1
43	07873443	Roller Assembly.....	滚轮组.....	3
44	07873444	Roller Assembly.....	滚轮组(锥形).....	1
45	07873445	Rear Roller Assembly.....	后滚轮组.....	1
49	07873449	Bracket.....	托架.....	2
50	07873450	Clamp Lever.....	杠杆螺丝钳.....	2
53	07873453	Screw (11/64-40x7).....	螺丝.....	1
54	07873454	Screw (M6-1x5).....	螺丝.....	1
55	07873455	Cover Fixing Holder.....	前盖固定架.....	1
56	07870623	Screw (M4-0.7x12).....	螺丝.....	3
57	07873457	Seal Plug.....	封塞.....	2
58	07873458	Cover Fixing Plate.....	前盖固定板.....	1
59	07873459	Cover Fixing Shaft.....	前盖固定轴.....	1
60	07873460	Conical Spring Washer.....	锥形弹簧垫圈.....	1
61	07873461	Slide Cover.....	滑盖.....	1
62	07873462	Supplementary Slide Cover.....	滑件辅助盖.....	1
63	07873463	Cloth Plate (Slide Cover).....	缝制平台(滑盖).....	1
64	07873464	Front Cover (Upper).....	前盖顶座.....	1
65	07873465	Screw (M4-0.7x7).....	螺丝.....	2
66	07873466	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	1



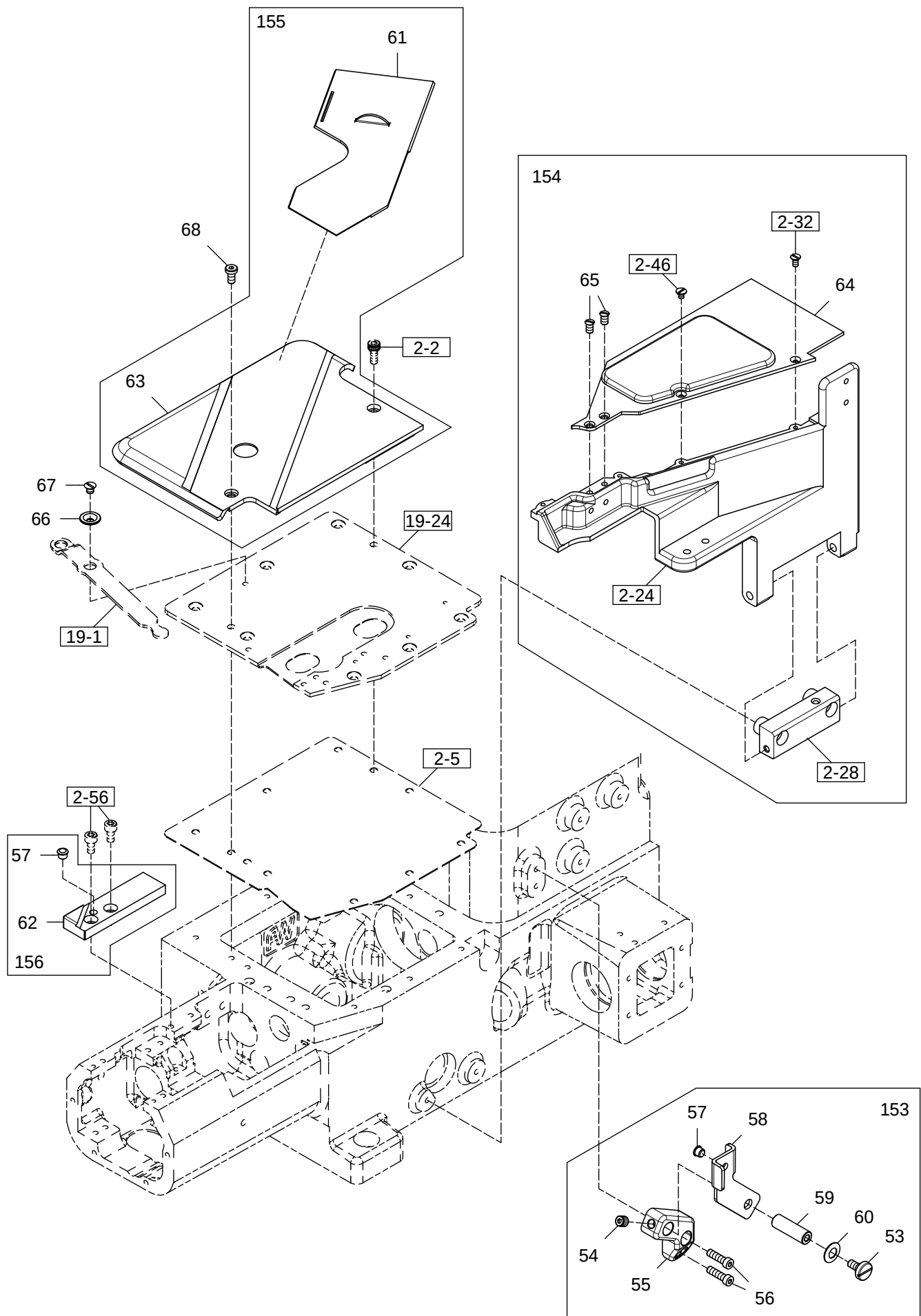
TUBULAR ELASTIC WAIST BAND ATTACHMENT**裤头包缝装置****38**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
67	07873467	Screw (M4-0.7x4.5).....	螺丝.....	1
68	07873468	Screw (M4-0.7x8).....	螺丝.....	1
72	07873472	Holder.....	固定座.....	1
73	07873473	Nut.....	螺母.....	3
74	07873474	Ball Bearing.....	滚珠培林.....	6
75	07873475	Retaining Ring.....	扣环.....	3
76	07873476	Cloth Guide.....	布导器.....	2
77	07870648	Screw(M5-0.8x5).....	螺丝.....	12
78	07873478	Holder.....	固定座.....	1
79	07873479	Roller Shaft.....	滚轮轴心.....	3
80	07873480	Roller.....	滚轮.....	3
81	07873481	Ball Bearing.....	滚珠轴承.....	6
82	07873482	Nut.....	螺母.....	3
83	07870547	Washer.....	垫片.....	2
84	07872619	Screw(M6-1x10).....	螺丝.....	2
94	07873494	Screw (M5-0.8x10).....	螺丝.....	2
116	07870202	Screw (M4-0.7x10).....	螺丝.....	3
119	078734119	Holder Plate.....	固定板.....	1
121	078734121	Pin.....	固定销.....	1
122	078734122	Retaining Ring.....	扣环.....	2
123	07870915	Screw (M6-1x16).....	螺丝.....	1
124	078734124	Collar.....	轴环.....	2
125	078734125	Bracket.....	托架.....	1
126	07872705A	Screw (M6-1x6).....	螺丝.....	2
127	078734127	Screw (3/8-16x31.5).....	螺丝.....	2
128	078734128	Holder.....	固定座.....	1
129	078734129	Knee Lifter Bar.....	膝控弯杆.....	1
130	078734130	Stopper.....	控块架.....	1
131	078734131	Knee Lifter Plate Cover.....	膝控垫块.....	1
132	078734132	Screw (M6-1x12).....	螺丝.....	1
133	078734133	Presser Head.....	压脚头.....	1
134	078734134	Presser Foot Noumenon.....	压脚本体.....	1
135	078734135	Sideways Presser Plate.....	侧边压板.....	1
136	078734136	Screw (M3.5-0.6x5.2).....	螺丝.....	1
137	078734137	Presser Foot Spring Plate.....	压脚押板.....	1
138	078734138	Spring Based.....	弹簧座.....	1
139	078734139	Fixed Axle.....	固定轴.....	1
140	078734140	Presser Foot Hinge Pin.....	压脚锁门插销.....	1
141	078734141	Presser Foot Spring.....	压脚弹簧.....	1
142	078734142	Screw (3/32-56x3).....	螺丝.....	1



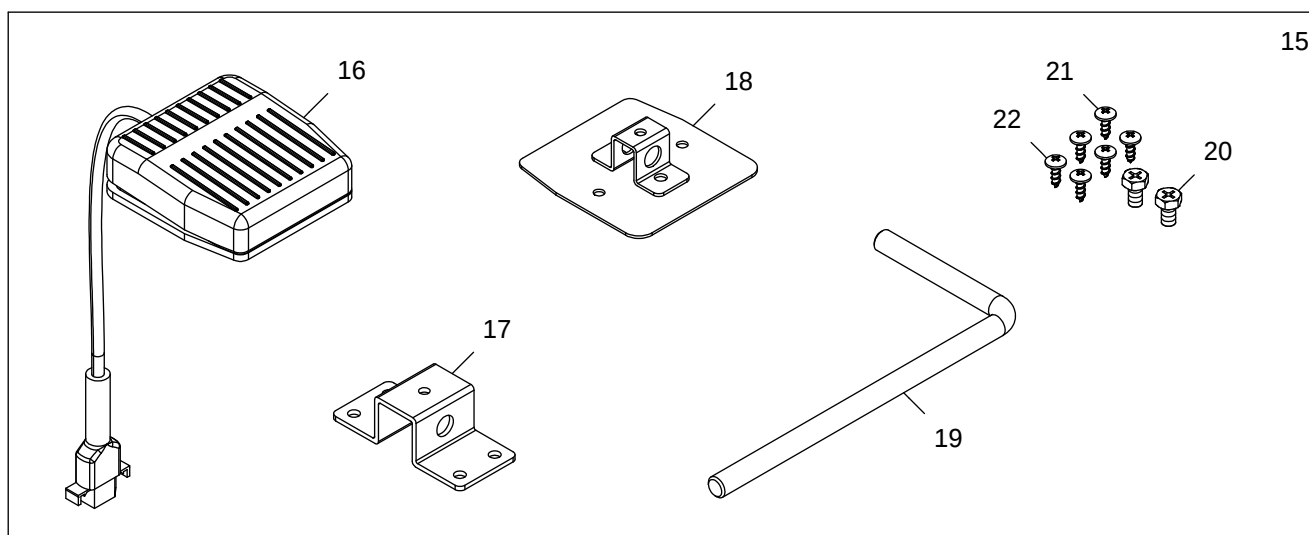
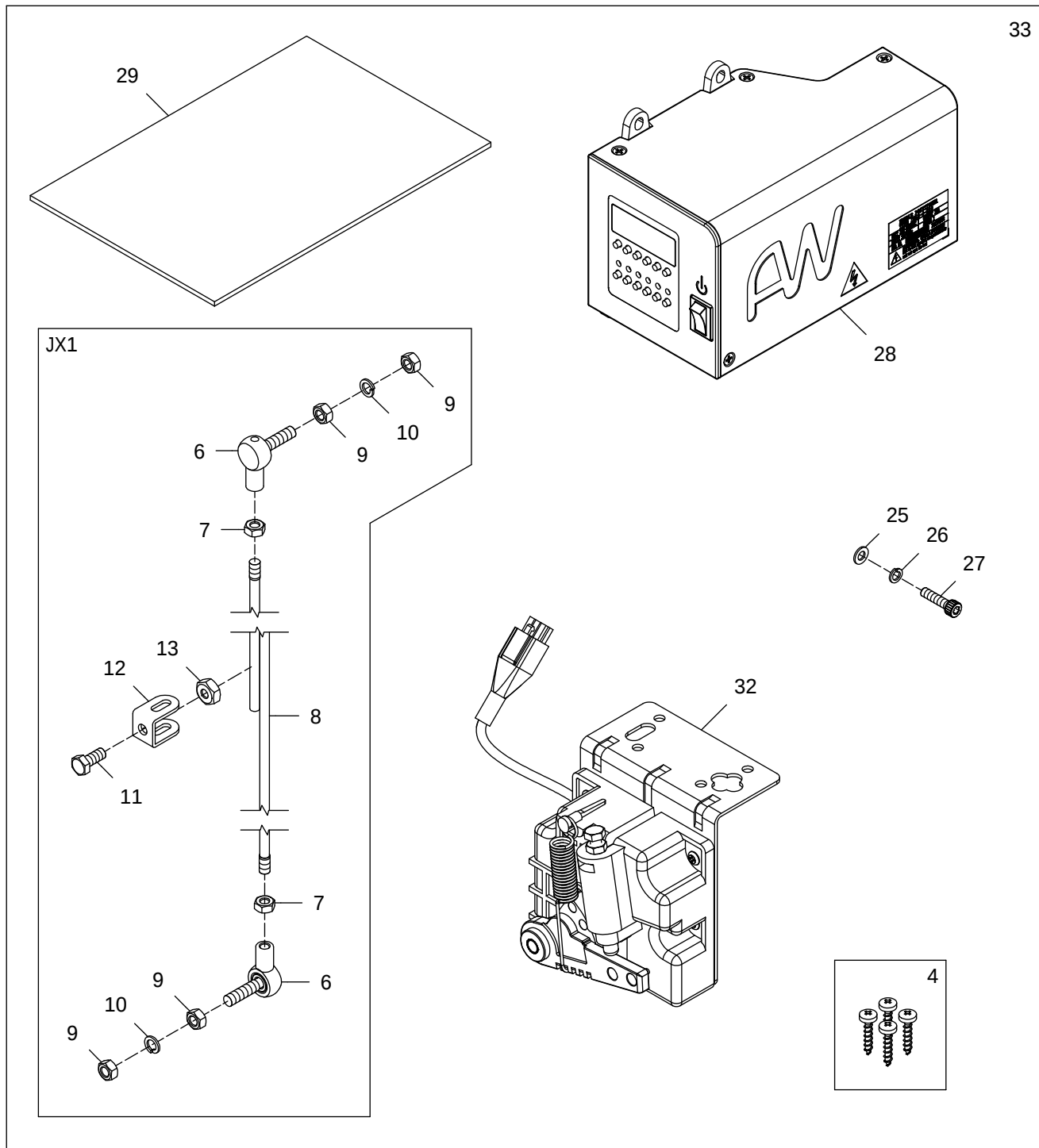
TUBULAR ELASTIC WAIST BAND ATTACHMENT**裤头包缝装置****38**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
143	078734143	Screw (M3.5-0.6x8).....	螺丝.....	1	
144	078734144	Screw (M2.3-0.45x3.6).....	螺丝.....	1	
145	078734145	Adjusting Screw.....	可调螺丝.....	1	
146	078734146	Lock Nut.....	保险螺帽.....	1	
147	078734147	Screw (M3.5-0.6x3).....	螺丝.....	1	
148	078734148	Fender Plate.....	挡片.....	1	
149	078734149	Wave Washer.....	波形垫圈.....	1	
150	078734150	Screw (M3.5-0.6x2).....	螺丝.....	1	
151	078734151	Holder C.Set.....	固定座组.....	1	
152	078734152	Feed Roller C.Set.....	涤轮组.....	1	
153	078734153	Cover Fixing Holder C.Set.....	前盖固定架组.....	1	
154	078734154	Front Cover (Lower) C.Set.....	前盖底座组.....	1	
155	078734155	Cloth Plate (Slide Cover) C.Set.....	缝制平台组(滑盖).....	1	
156	078734156	Supplementary Slide Cover C.Set.....	滑件辅助盖组.....	1	
157	078734157	Holder Bar.....	固定杆.....	1	
158	078734158	Holder.....	固定座.....	1	
159	078734159	Cover Latch Spring.....	锁闩弹簧.....	1	
160	07870913	Screw (M4-0.7x6).....	螺丝.....	1	
161	078734161	Screw (9/64-40x4).....	螺丝.....	4	
162	078734162	Fabric Edge Guide(Right).....	挡布器(右).....	1	
163	078734163	Fabric Edge Guide(Up).....	挡布器(上).....	1	
164	078734164	Fabric Edge Guide(Left).....	挡布器(左).....	1	
165	078734165	Screw (11/64-40x11.5).....	螺丝.....	2	
166	078734166	Holder Washer.....	固定片.....	1	
167	078734167	Fabric Guide Stand.....	导布座.....	2	
168	078734168	Screw (9/64-40x10).....	螺丝.....	2	
169	078734169	Screw (M5-0.8x8).....	螺丝.....	4	
170	078734170	Screw (11/64-40x7).....	螺丝.....	3	
171	078734171	Screw (3/16-32x4.6).....	螺丝.....	1	
172	078734172	Holder Plate.....	固定板.....	1	
173	078734173	Holder Washer.....	固定片.....	1	
174	078734174	Support.....	支撑架.....	1	
175	078734175	Bushing.....	衬套.....	2	
176	078734176	Washer.....	垫片.....	1	
177	078734177	Guide Fork.....	叉形导块.....	1	
178	078734178	Slide Holder.....	导向滑座.....	1	
179	078734179	Ball Bearing.....	滚珠轴承.....	2	
180	078734180	Retaining Ring.....	扣环.....	1	
181	078734181	Shaft.....	轴.....	1	
182	078734182	Holder Plate.....	固定板.....	1	



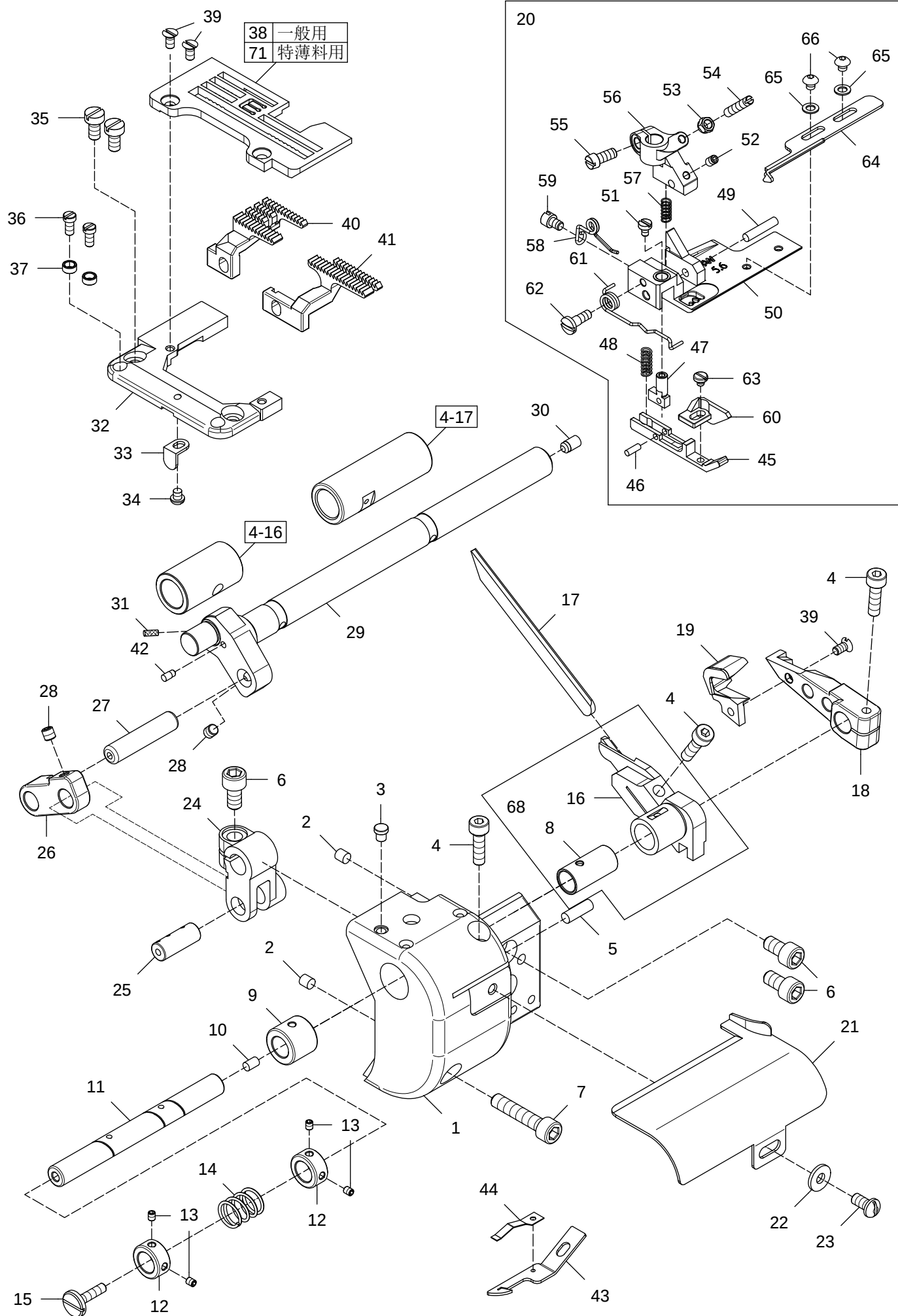
AIST BAND ATTACHMENT**裤头包缝装置****38**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
183	07872914	Screw (M5-0.8x16).....	螺丝.....	2
184	078734184	Holder.....	固定座.....	1
185	07870628	Screw (M5-0.8x10).....	螺丝.....	2
186	078734186	Adjusting Collar.....	调整环.....	2
187	078734187	Fabric Edge Guide Adjusting Bracket.....	挡布器调整架.....	1
188	078734188	Shaft.....	轴.....	1
189	078734189	Spring.....	弹簧.....	1
190	078734190	Holder Block.....	固定块.....	1
191	078734191	Shaft.....	轴.....	1
192	078734192	Bushing.....	衬套.....	1
193	078734193	Feed Bracket.....	固定架.....	1
194	078734194	Washer.....	垫片.....	1
195	078734195	Collar.....	轴环.....	1
196	078734196	Pin.....	插销.....	1
197	078734197	Guide.....	滑块槽.....	1
198	078734198	Collar.....	轴环.....	1
199	078734199	Spring.....	弹簧.....	1



AC SERVO MOTOR & CONTROL BOX C.SET**伺服马达控制箱组****39**

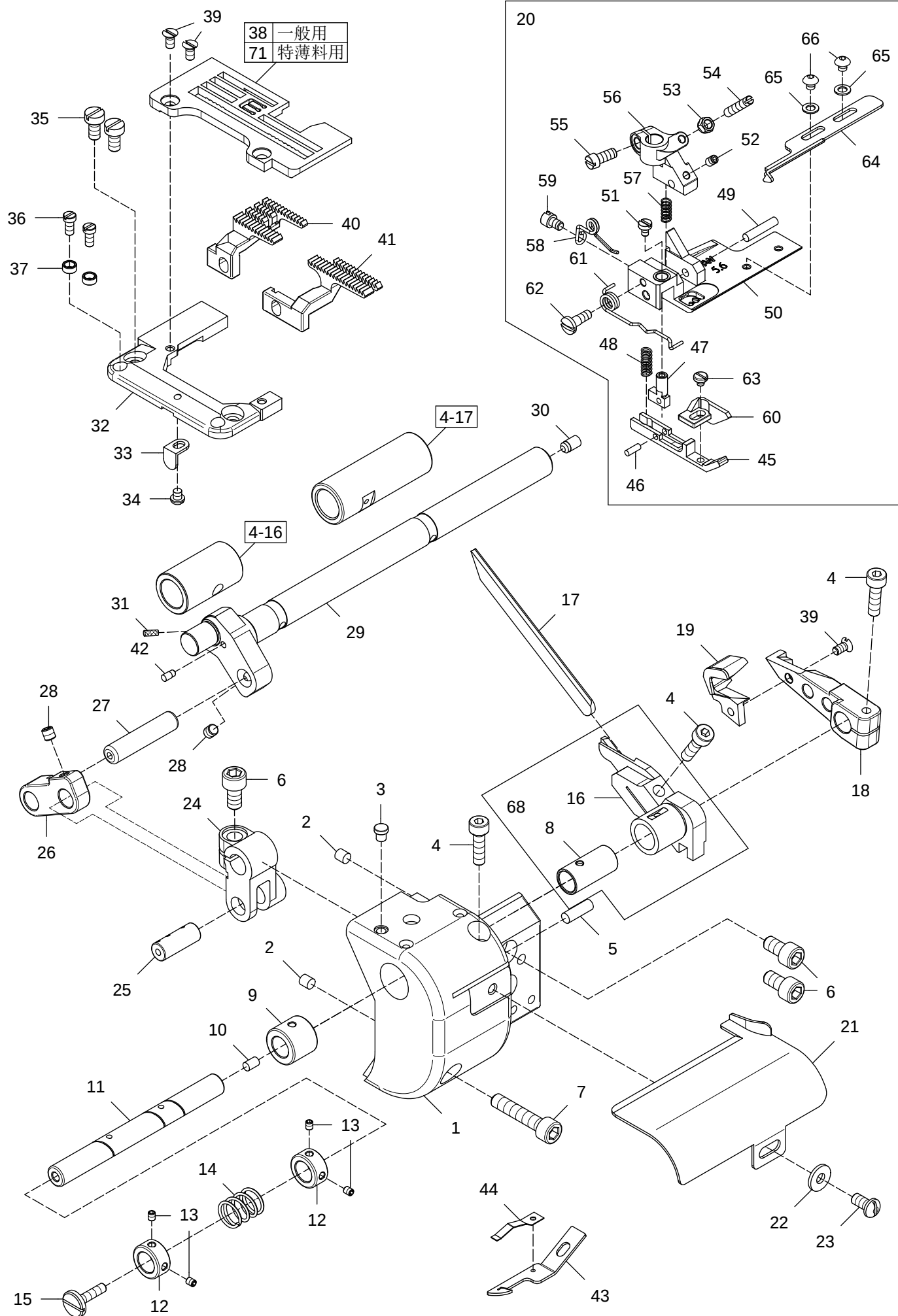
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
4	07873504	Screw.....	木螺丝.....	8
6	07873506	Universal Joint.....	多向接头.....	2
7	07873507	Nut.....	螺帽.....	2
8	07873508	Connecting Link.....	连杆.....	2
9	07873509	Nut.....	螺帽.....	4
10	07873510	Spring Washer.....	弹簧垫片.....	2
11	07873511	Screw (M6-1×14).....	螺丝.....	2
12	07873512	Spool Pin.....	□型支架.....	2
13	07873513	Nut.....	螺帽.....	2
15	07873515	Knee Switch,C.Set.....	膝动开关组.....	1
16	07873516	Knee Switch.....	膝动开关.....	1
17	07873517	Fixed Plate.....	固定板.....	1
18	07873518	Piece, Clamping.....	夹片.....	1
19	07873519	L-Spool Pin.....	L型支架.....	1
20	07873520	Screw (M6-1×10).....	螺丝.....	2
21	07873521	Screw (Long).....	木螺丝(长).....	4
22	07873522	Screw (Short).....	木螺丝(短).....	2
25	07871148	Washer.....	垫片.....	4
26	07870633	Spring Washer (SW05).....	弹性垫片.....	4
27	07873527	Screw (M5-0.8×20).....	螺丝.....	4
28	07803928	Control Box.....	控制箱.....	1
29	07803929	Book, Instruction.....	控制箱操作说明书.....	1
32	07803932	Starter.....	起动器.....	1
33	07803933	Ac Servo Motor & Control Box C.Set.....	伺服马达控制箱组.....	1
JX1	JX073501	Driving Connection.....	连杆组.....	1



KNIFE DRIVING MECHANISM(1)**右修刀驱动机构 (1)****40**

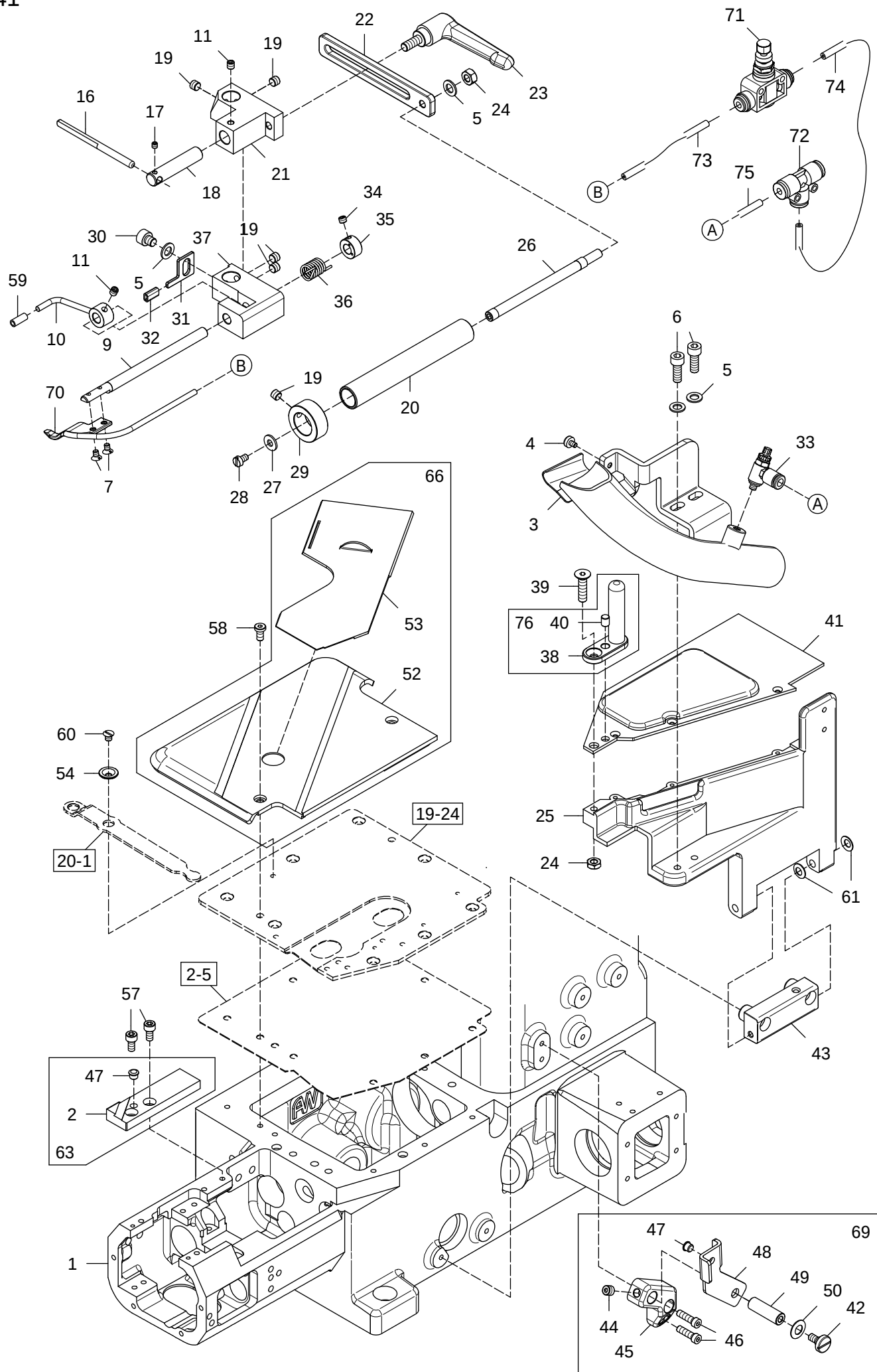
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07804001	Lower Knife Holder Bracket.....	切刀固定座托架.....	1
2	07801437	Pin.....	插销.....	2
3	07804003	Seal Plug.....	防震橡胶塞.....	1
4	07870622	Screw (M4-0.7×14).....	螺丝.....	3
5	07804005	Knock Pin.....	顶出销.....	1
6	07870628	Screw (M5-0.8×10).....	螺丝.....	3
7	07804007	Screw (M5-0.8×25).....	螺丝.....	1
8	07804008	Lower Knife Holder Bushing.....	下切刀固定座套管.....	1
9	07804009	Upper Knife Shaft Bushing.....	切刀主轴套管.....	1
10	07801336	Seal Plug.....	止油塞.....	1
11	07804011	Upper Knife Shaft.....	切刀主轴.....	1
12	07801333	Collar.....	轴环.....	2
13	07873038	Screw (M3-0.5×3).....	螺丝.....	4
14	07801339	Upper Knife Spring.....	弹簧.....	1
15	07801340	Screw (M4-0.7×9.7).....	螺丝.....	1
16	07804016	Lower Knife Holder.....	下切刀固定座.....	1
17	07804017	Lower Knife.....	下切刀.....	1
18	07804018	Upper Knife Holder.....	上切刀固定座.....	1
19	07804019	Upper Knife.....	上切刀.....	1
20	★	Presser Foot C.Set.....	押脚组.....	1
21	07804021	Fabric Guide.....	导布盖.....	1
22	07870323	Washer.....	垫片.....	1
23	07804023	Screw (M4-0.7×8).....	螺丝.....	1
24	07804024	Upper Knife Driving Lever.....	上切刀传动杆.....	1
25	07804025	Upper Knife Driving Lever Pin.....	上切刀传动杆插销.....	1
26	07804026	Upper Knife Driving Link.....	上切刀提环杆.....	1
27	07804027	Upper Knife Driving Link Pin.....	上切刀提环杆插销.....	1
28	07871104	Screw (M4-0.7×4.5).....	螺丝.....	2
29	07804029	Feed Lift Shaft.....	送料具提升主轴.....	1
30	07871249	Seal Plug.....	封塞.....	1
31	07871259	Oil Wick.....	羊毛油蕊.....	1
32	07804032	Stitch Plate Support.....	针板支架.....	1
33	07800239	Cover Latch Magnet Plate.....	侧盖锁门磁铁吸片.....	1
34	07871712	Screw (M3-0.5×4).....	螺丝.....	1
35	07870125	Screw (M4-0.7×8).....	螺丝.....	2
36	07870218	Screw (M3-0.5×6.3).....	螺丝.....	2
37	07870219	Positioning Bushing.....	定位衬套.....	2
38	★	Stitch Plate	针板.....	1
39	07870232	Screw(M3-0.5×6).....	螺丝.....	3

★ 请参照附件一【标准规格件】



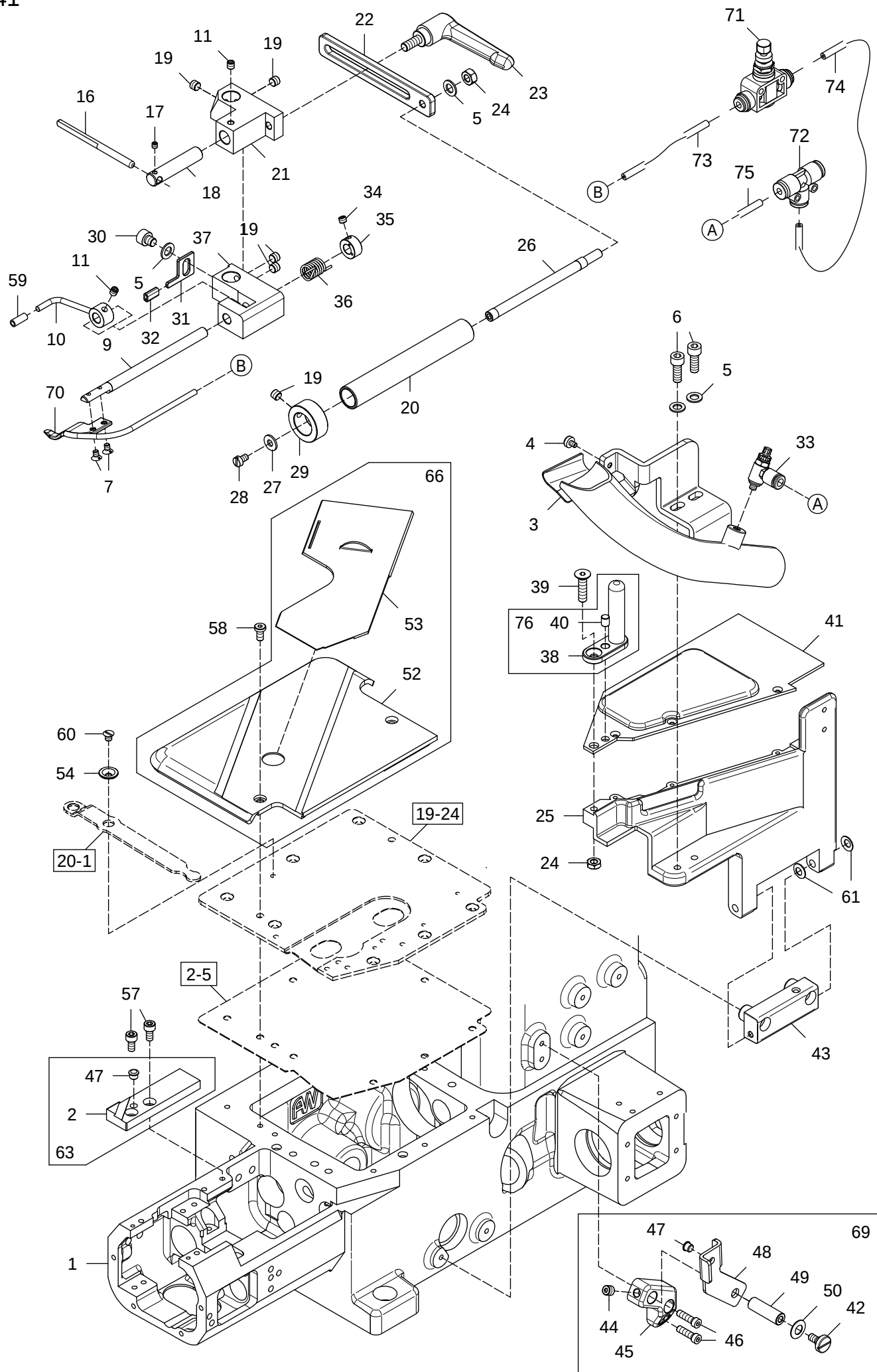
KNIFE DRIVING MECHANISM(1)**右修刀驱动机构 (1)****40**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
40	07804040	Main Feed Dog	1
41	07804041	Differential Feed Dog	1
42	07871222	Sealing Plug(2.5×5).....	1
43	07804043	Wiper.....	1
44	07804044	Clamp Spring.....	1
45	07804045A	Sideways Presser Plate.....	1
46	07804046	Fixed Axle.....	1
47	07804047	Spring Base.....	1
48	07804048	Spring.....	1
49	07804049	Fixed Axle.....	1
50	07804050A	Plate.....	1
51	07804051	Screw (3/32-56×3.5).....	1
52	07804052	Screw (M3-0.5×4).....	1
53	07804053	Hexagon Nut.....	1
54	07804054	Screw (1/8-44×10).....	1
55	07804055	Screw (M3.5-0.6×8).....	1
56	07804056	Presser Head.....	1
57	07804057	Spring.....	1
58	07804058	Spring.....	1
59	07804059	Screw (1/8-44×6).....	1
60	07804060A	Cloth Guide.....	1
61	07804061	Spring.....	1
62	07804062	Screw (1/8-44×5.5).....	1
63	07804063	Screw (3/32-56×4).....	1
64	07804064	Elastic Tape Guide.....	1
65	07804065	Washer.....	2
66	07804066	Screw(M3-0.5×3).....	2
68	07804068	Lower Knife Holder C.Set.....	1
71	★	Stitch Plate	1



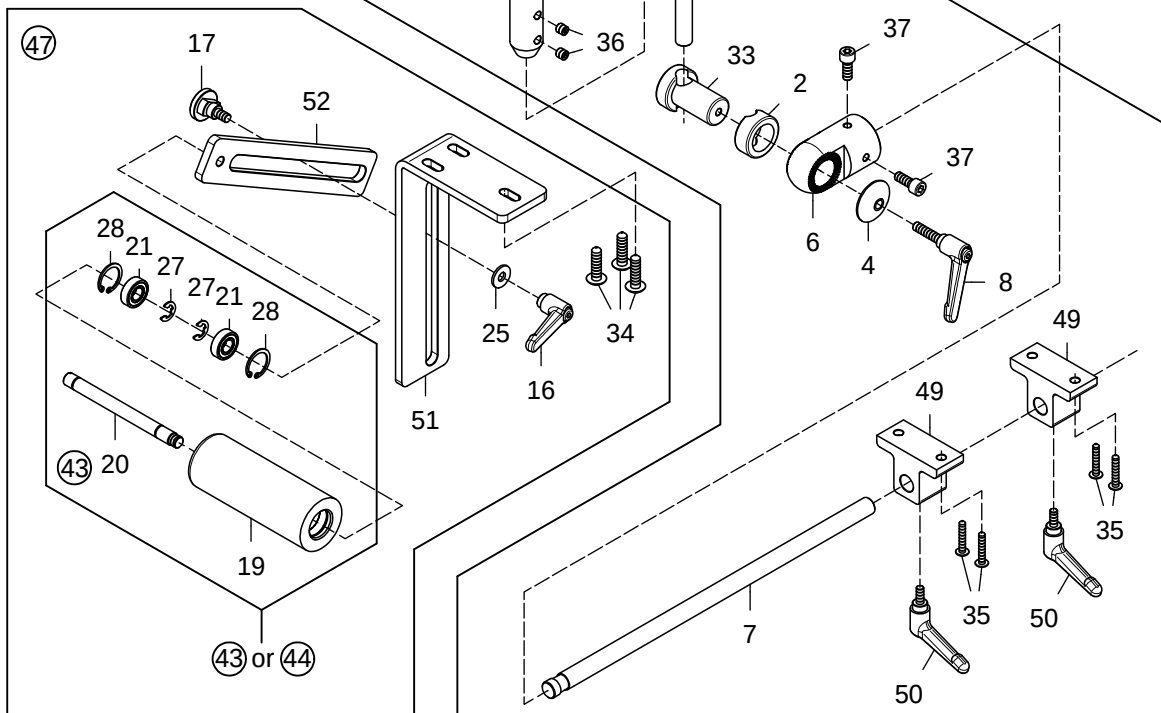
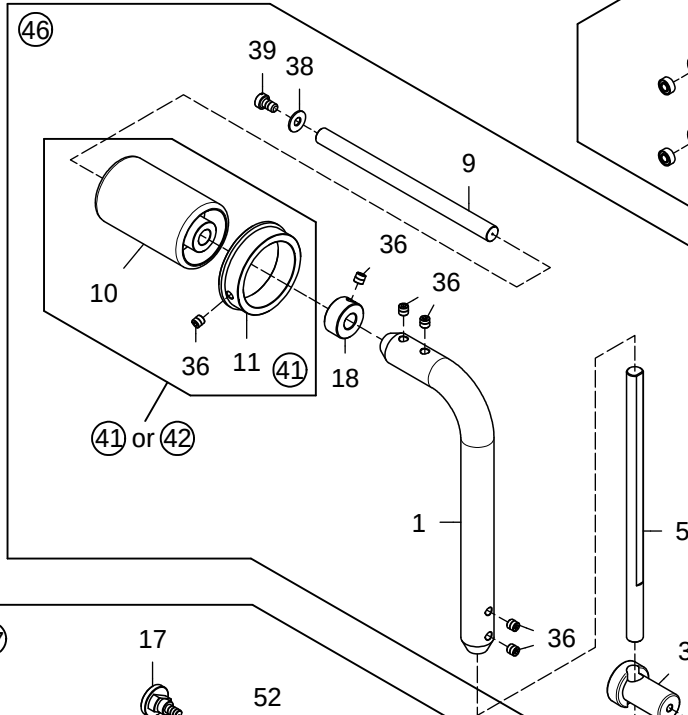
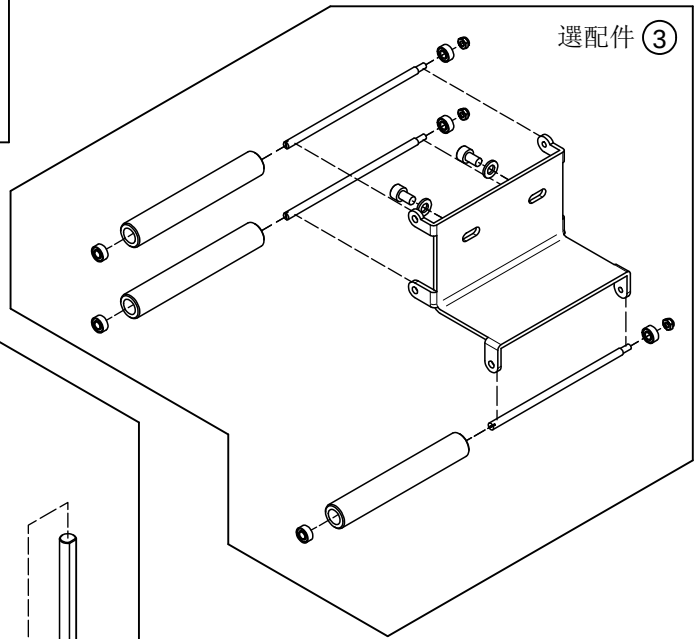
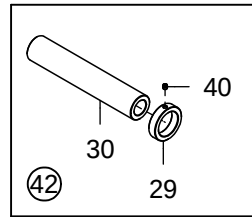
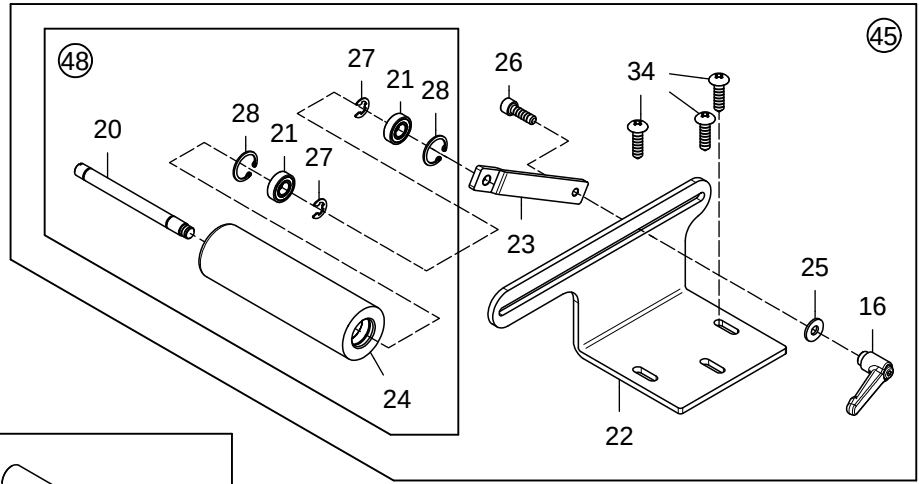
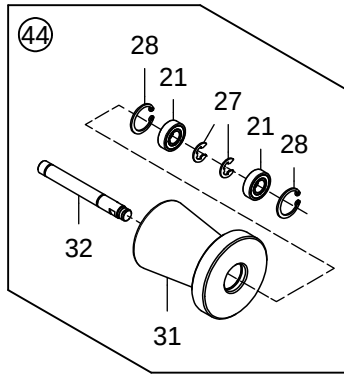
KNIFE DRIVING MECHANISM(2)**右修刀驱动机构 (2)****41**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07804101	Machine Frame Unit.....	机壳..... 1
2	07804102A	Supplementary Slide Cover.....	滑件补助盖..... 1
3	07804103	Suction Pipe.....	吸进管..... 1
4	07804104	Anti-shock Rubber.....	缓冲橡胶..... 1
5	07871148	Washer.....	垫片..... 4
6	07804106	Screw(M5-0.8×14).....	螺丝..... 2
7	07870246	Screw(M3-0.5×5).....	螺丝..... 2
9	07804109	Fabric Presser Shaft.....	押布主轴..... 1
10	07804110A	Fabric Presser Guide Bar.....	押布导杆..... 1
11	07870229	Screw(M4-0.7×4).....	螺丝..... 1
16	07804116	Elastic Tape Guide Bar.....	调整杆..... 1
17	07873038	Screw(M3-0.5×3).....	螺丝..... 1
18	07804118	Elastic Tape Guide Shaft(Short).....	调整轴(短)..... 1
19	07870556	Screw(M5-0.8×4).....	螺丝..... 5
20	07804120	Upper Roller.....	上滚轮..... 1
21	07804121	Upper Roller Bracket.....	上滚轮固定座..... 1
22	07804122	Upper Roller Holder.....	上滚轮托架..... 1
23	07804123	Clamp Lever.....	杠杆螺丝钳..... 1
24	07871028	Nut.....	螺帽..... 2
25	07804125	Front Cover (Lower).....	前盖底座..... 1
26	07804126	Upper Roller Shaft.....	上滚轮主轴..... 1
27	07870323	Washer.....	垫片..... 1
28	07870637	Screw(M3.5-0.6×8).....	螺丝..... 1
29	07804129	Upper Roller Guide.....	上滚轮导引..... 1
30	07804130	Screw(M5-0.8×5).....	螺丝..... 1
31	07804131	Guide Bar Stopper.....	制动装置..... 1
32	07804132	Guide Bar Stopper Rubber.....	制动装置胶圈..... 1
33	07801329A	Speed Connector.....	调速接头..... 1
34	07870835	Screw(M4-0.7×3).....	螺丝..... 1
35	07804135	Collar.....	轴环..... 1
36	07804136	Fabric Presser Spring.....	押布弹簧..... 1
37	07804137	Fabric Presser Shaft Bracket.....	押布固定座..... 1
38	07804138	Bracket Holder.....	固定座支架..... 1
39	07804139	Screw(M5-0.8×20).....	螺丝..... 1
40	07804140	Pin.....	插销..... 1
41	07804141A	Front Cover (Upper).....	前盖顶座..... 1
42	07873453	Screw(11/64-40×7).....	螺丝..... 1
43	07870228	Front Cover Hinge.....	前盖铰链..... 1
44	07873454	Screw(M6-1×5).....	螺丝..... 1
45	07873455	Cover Fixing Holder.....	前盖固定架..... 1



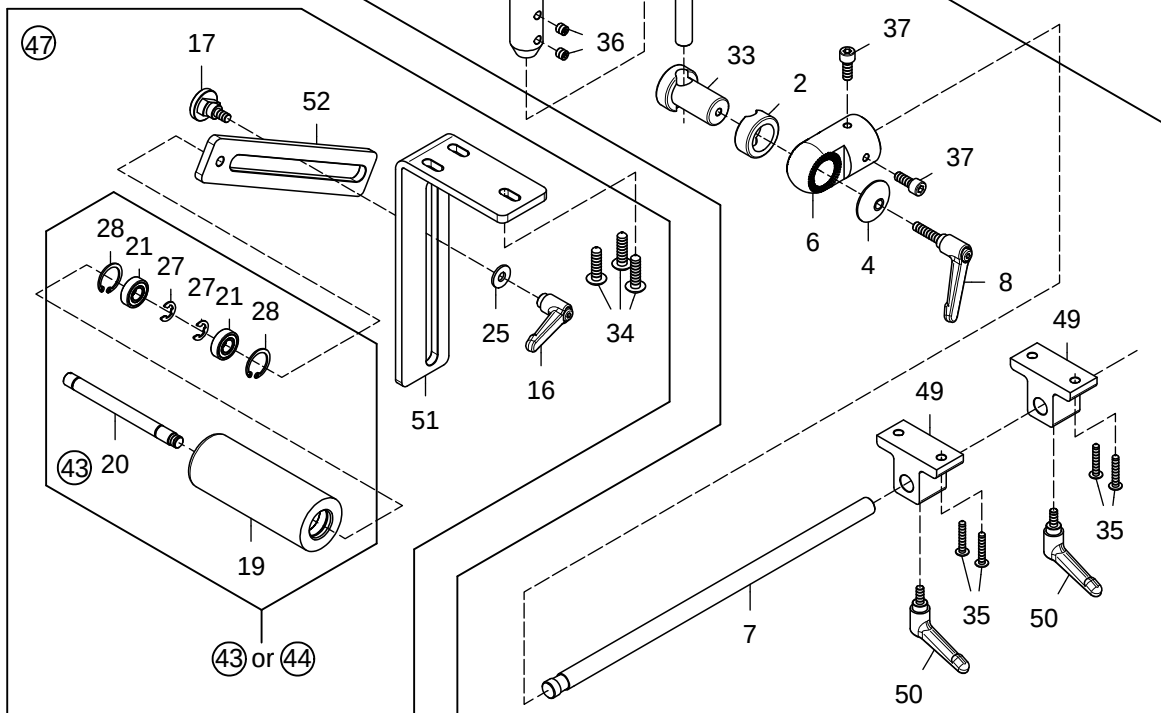
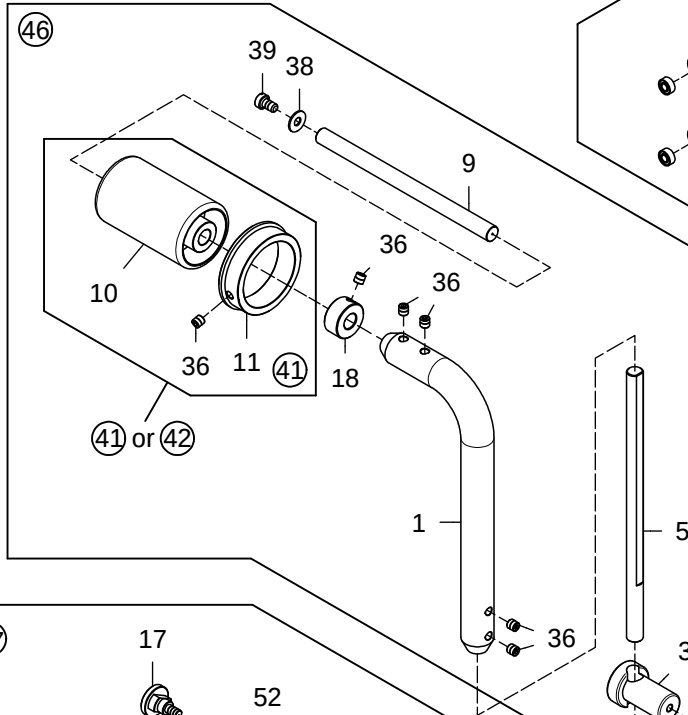
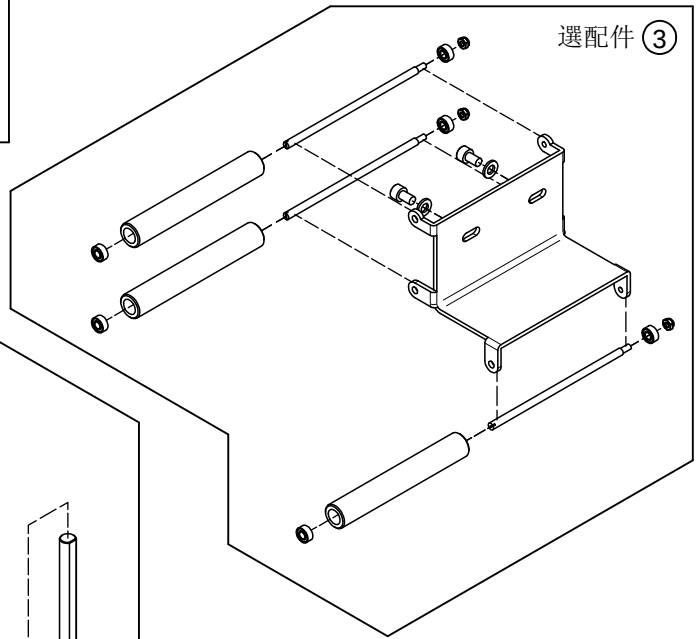
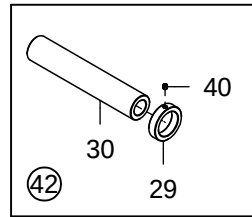
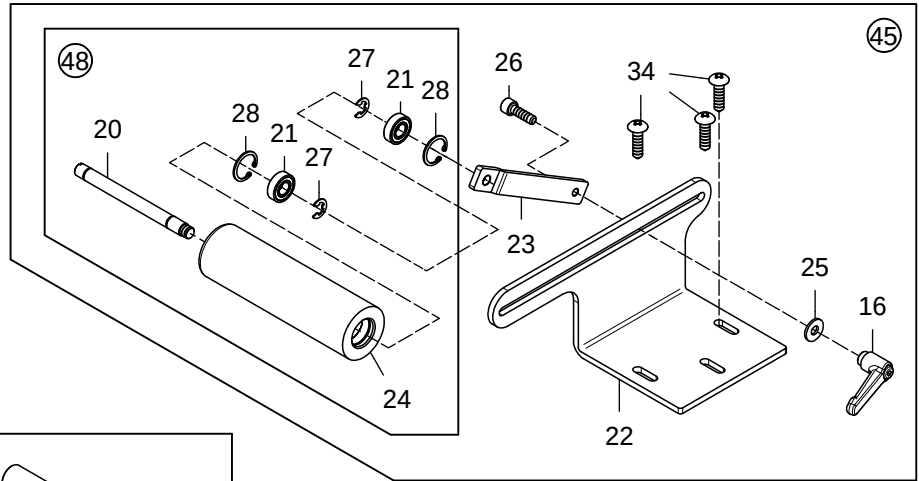
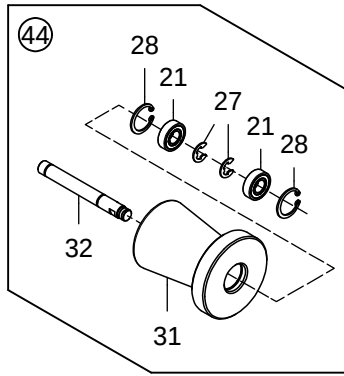
KNIFE DRIVING MECHANISM(2)**右修刀驱动机构 (2)****41**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
46	07870623	Screw(M4-0.7×12).....	螺丝.....	2
47	07873457	Seal Plug.....	封塞.....	2
48	07873458	Cover Fixing Plate.....	前盖固定板.....	1
49	07873459	Cover Fixing Shaft.....	前盖固定轴.....	1
50	07873460	Conical Spring Washer.....	锥形弹簧垫圈.....	1
52	07873463	Cloth Plate(Slide Cover).....	缝制平台(滑盖).....	1
53	07804153	Slide Cover.....	滑盖.....	1
54	07873466	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	1
57	07870256	Screw(M4-0.7×8).....	螺丝.....	2
58	07873468	Screw(M4-0.7×8).....	螺丝.....	1
59	07804159	Fabric Presser Guide Bar Rubber.....	押布导杆胶圈.....	1
60	07873467	Screw (M4-0.7×4.5).....	螺丝.....	1
61	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	2
63	07804163	Supplementary Slide Cover C.Set.....	滑件补助盖组.....	1
66	07804166	Cloth Plate(Slide Cover) C.Set.....	缝制平台组(滑盖).....	1
69	078734153	Cover Fixing Holder C.Set.....	前盖固定架组.....	1
70	07804170	Fabric Presser.....	押布板.....	1
71	07804311	Speed Controller.....	控速器.....	1
72	07801467	T-Connector.....	T型链接器.....	1
73	07801468	Air Tube (Blue).....	气压管.....	1
74	07801469	Air Tube (Blue).....	气压管.....	1
75	07801470	Air Tube (Blue).....	气压管.....	1
76	07804176	Bracket Holder C.Set.....	固定座支架组.....	1



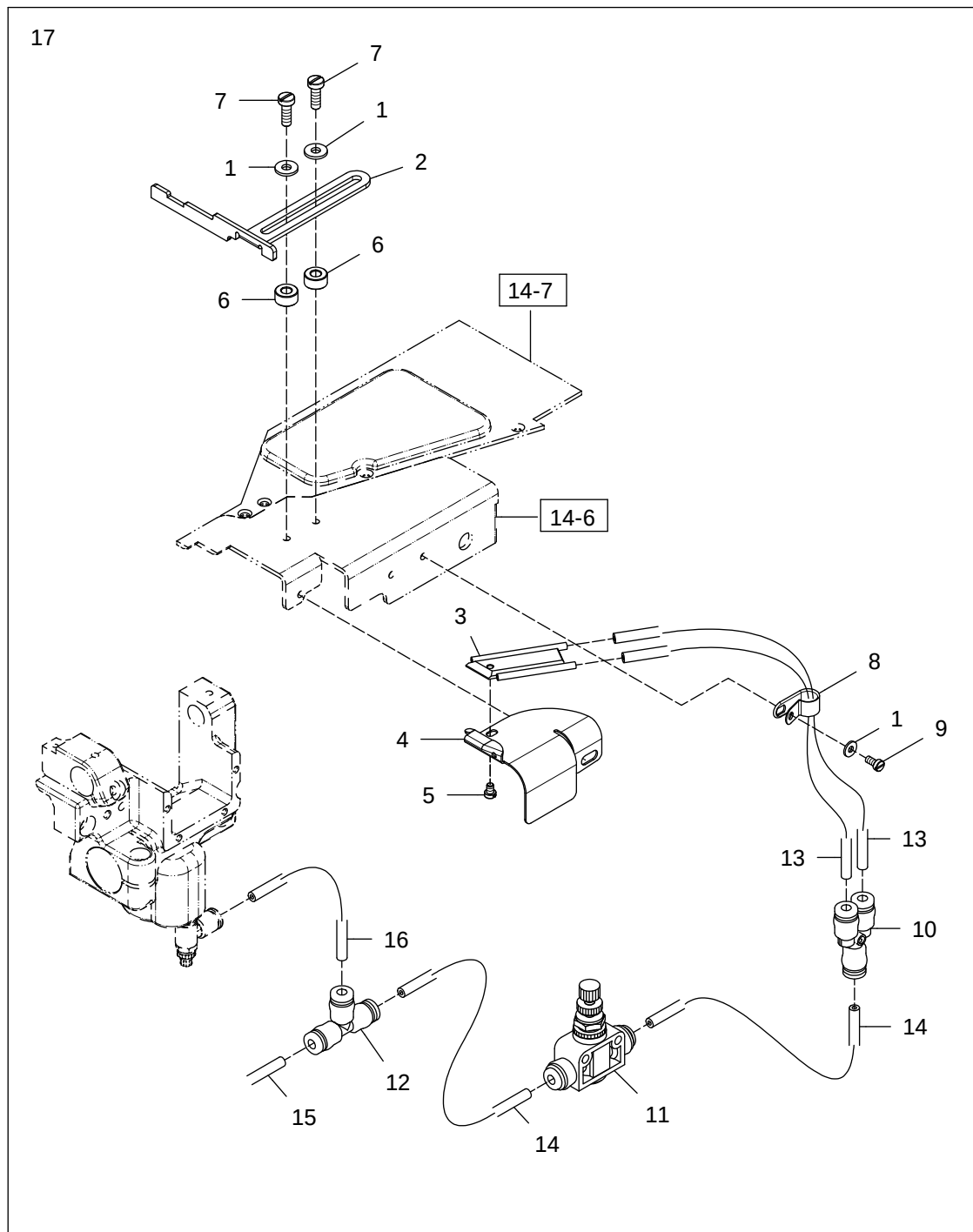
FABRIC TENSIONER DEVICE**扩张滚轮组装置(右修刀用) 42**

Ref.	Parts		Amt.
No.	No.	Description	Req.
1	07804201	Bracket.....托架.....	1
2	07804202	Adjust Position Block.....调整定位块.....	1
3	07804203	Lap Former Roller.C.Set(Optional Parts).....导布轮组(选配件).....	1
4	07804204	Position Washer.....定位垫圈.....	1
5	07804205	Shaft.....轴.....	1
6	07804206	Universal Joint.....万向接头.....	1
7	07804207	Shaft.....轴.....	1
8	07804208	Clamp Lever.....杠杆螺丝钳.....	1
9	07804209	Roller Shaft.....滚轮轴心.....	1
10	07804210	Front Roller.....前滚轮(大).....	1
11	07804211	Cloth Guide.....布导器(大).....	1
12	07804212A	Bracket.....托架.....	1
13	07804213A	Clamp Lever.....杠杆螺丝钳.....	2
14	07804214	Lower Roller Support.....下滚轮固定架.....	1
15	07804215	Tension Roller Slider Arm.....滚轮张力调臂.....	1
16	07804216	Clamp Lever.....杠杆螺丝钳.....	2
17	07804217	Screw(M6-1x10).....螺丝.....	1
18	07804218	Collar(25.5-11x12).....轴环.....	1
19	07804219	Lower Roller.....下滚轮.....	1
20	07804220	Roller Shaft.....滚轮轴心.....	2
21	07804221	Ball Bearing.....滚珠轴承.....	6
22	07804222	Holder.....固定座.....	1
23	07804223	Bracket.....托架.....	1
24	07804224	Rear Roller.....后滚轮.....	1
25	07804225	Washer.....垫片.....	2
26	07800546	Screw(M6-1x20).....螺丝.....	1
27	07804227	Retaining Ring.....E型扣环.....	6
28	07804228	Retaining Ring.....扣环.....	6
29	07804229	Cloth Guide.....布导器(小).....	1
30	07804230	Front Roller.....前滚轮(小).....	1
31	07804231	Lower Roller.....下滚轮(锥形).....	1
32	07804232	Roller Shaft.....滚轮轴心.....	1
33	07804233	Position Block.....定位块.....	1
34	07804234	Wood Screw.....木螺丝.....	6
35	07804235	Wood Screw.....木螺丝.....	4
36	07804236	Screw(1/4-40x6).....螺丝.....	6
37	07800915	Screw(M6-1x16).....螺丝.....	2
38	07804238	Washer.....垫片.....	1
39	07804239	Screw(M6-1x10.5).....螺丝.....	1
40	07801334	Screw(M3-0.5x3).....螺丝.....	1



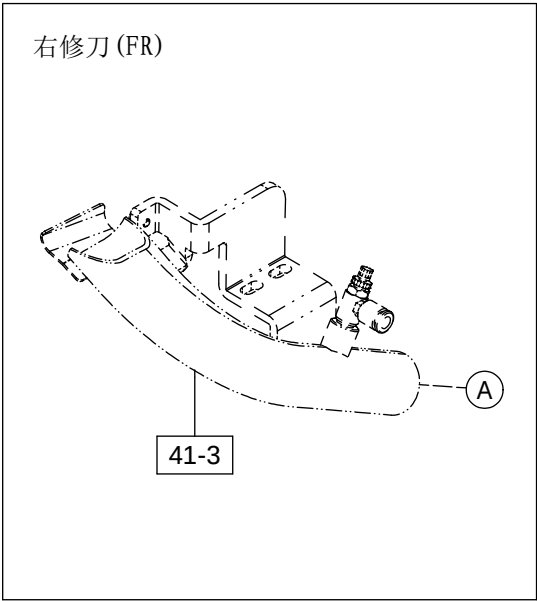
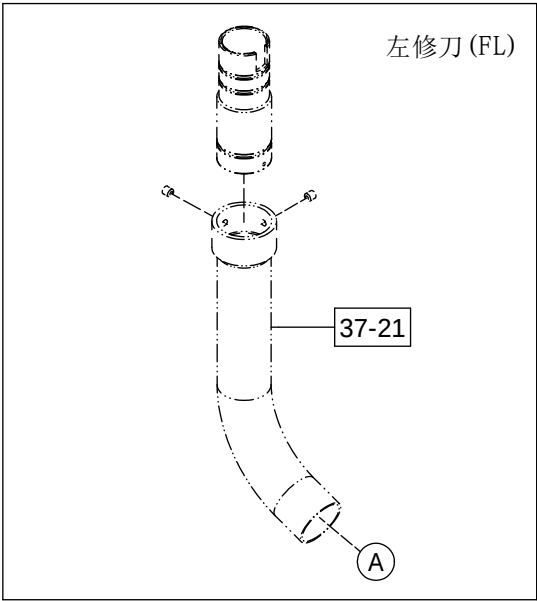
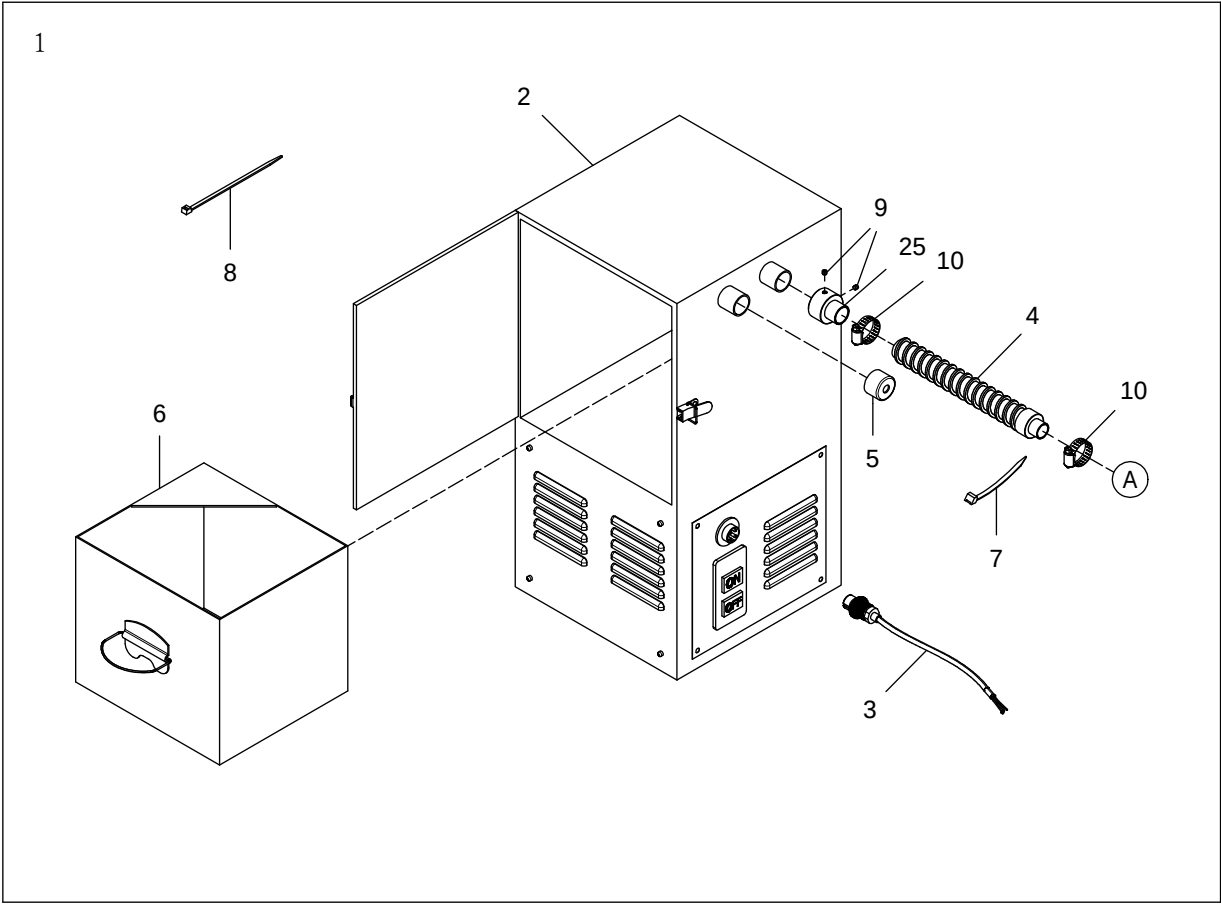
FABRIC TENSIONER DEVICE

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	07804241	Roller Assembly.....	滚轮组(大).....	1
42	07804242	Roller Assembly.....	滚轮组(小).....	1
43	07804243	Roller Assembly.....	滚轮组(短).....	1
44	07804244	Roller Assembly.....	滚轮组(锥形).....	1
45	07804245	Rear Roller Assembly.....	后滚轮组.....	1
46	07804246	Front Roller Assembly.....	前滚轮组.....	1
47	07804247	Lower Roller Assembly.....	下滚轮组.....	1
48	07804248	Roller Assembly.....	滚轮组(长).....	1



SELECT DEVICE : UNCURLING AIR PIPE MECHANISM**选配:吹风结构****43**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07870323	Washer.....	垫片.....	3	
2	07804302	Lap Former Guide.....	导布器.....	1	
3	07804303	Uncurling Air Pipe.....	气压式整平器.....	1	
4	07804304	Lap Former Guide.....	导布器.....	1	
5	07871712	Screw (M3-0.5×4).....	螺丝.....	1	
6	07871534	Spacer.....	垫块.....	2	
7	07870102	Screw (M4-0.7×12).....	螺丝(一字头).....	2	
8	07871354	Cable Clamp (UC-0.5).....	配线固定钮.....	1	
9	07870125	Screw (M4-0.7×8).....	螺丝(一字头).....	1	
10	07804310	Y-Connector(ø4-ø6).....	Y型链接器.....	1	
11	07804311	Speed Controller.....	控速器.....	1	
12	07804312	T-Connector(ø6-PT1/4).....	T型链接器.....	1	
13	07804313	Air Tube (Blue)(30CM).....	气压管.....	2	
14	07804314	Air Tube (Blue)(8CM).....	气压管.....	2	
15	07804315	Air Tube (Blue)(80CM).....	气压管.....	1	
16	07804316	Air Tube (Blue)(12CM).....	气压管.....	1	
17	07804317	Lap Former Guide C.Set.....	导布器组.....	1	

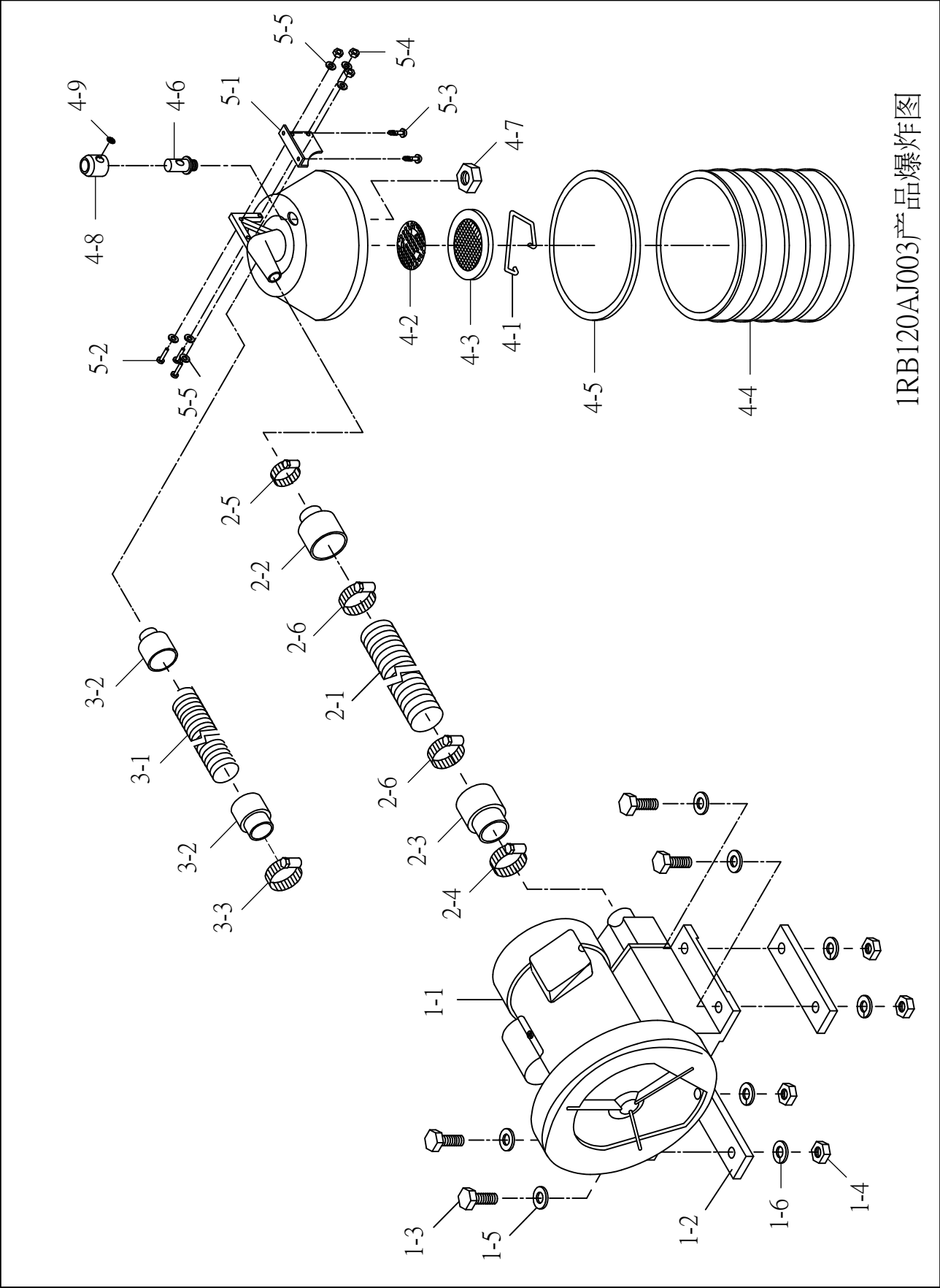


" AW3" DEVICE C.SET (SELECT DEVICE)

密封式(箱型)吸布屑组-AW3(选择配备)

45

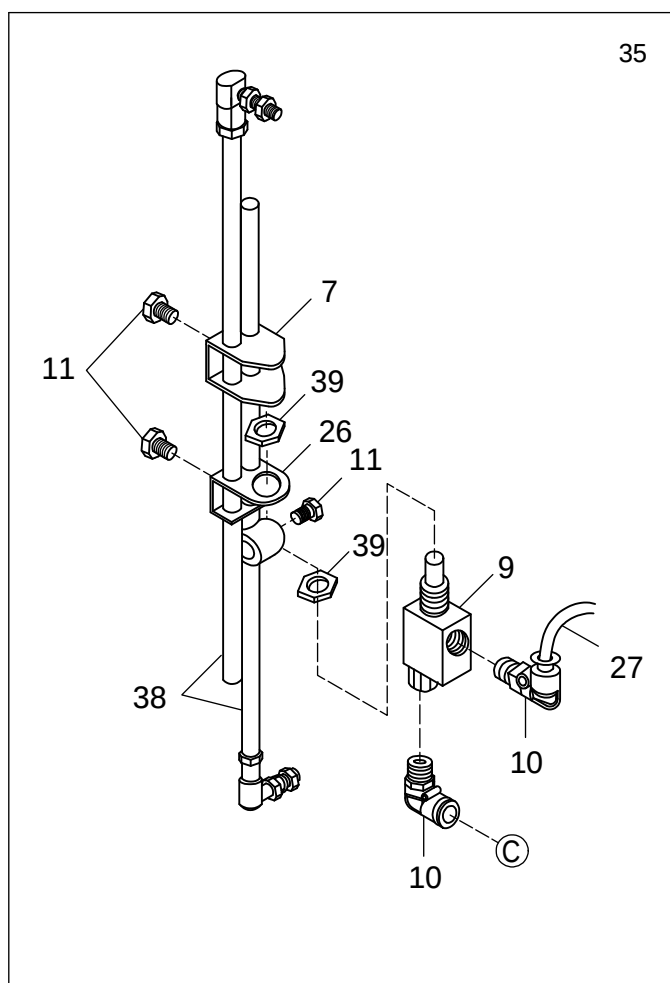
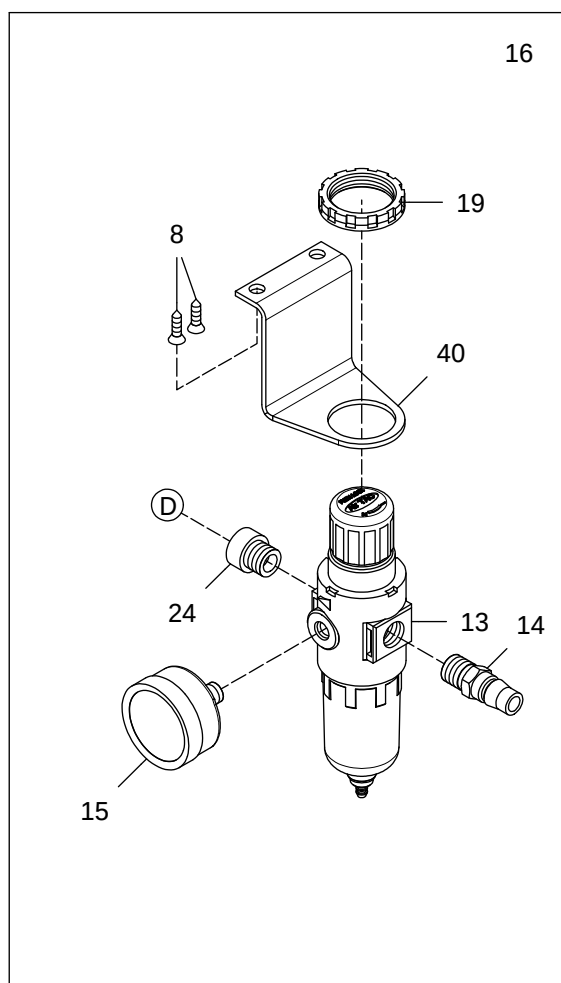
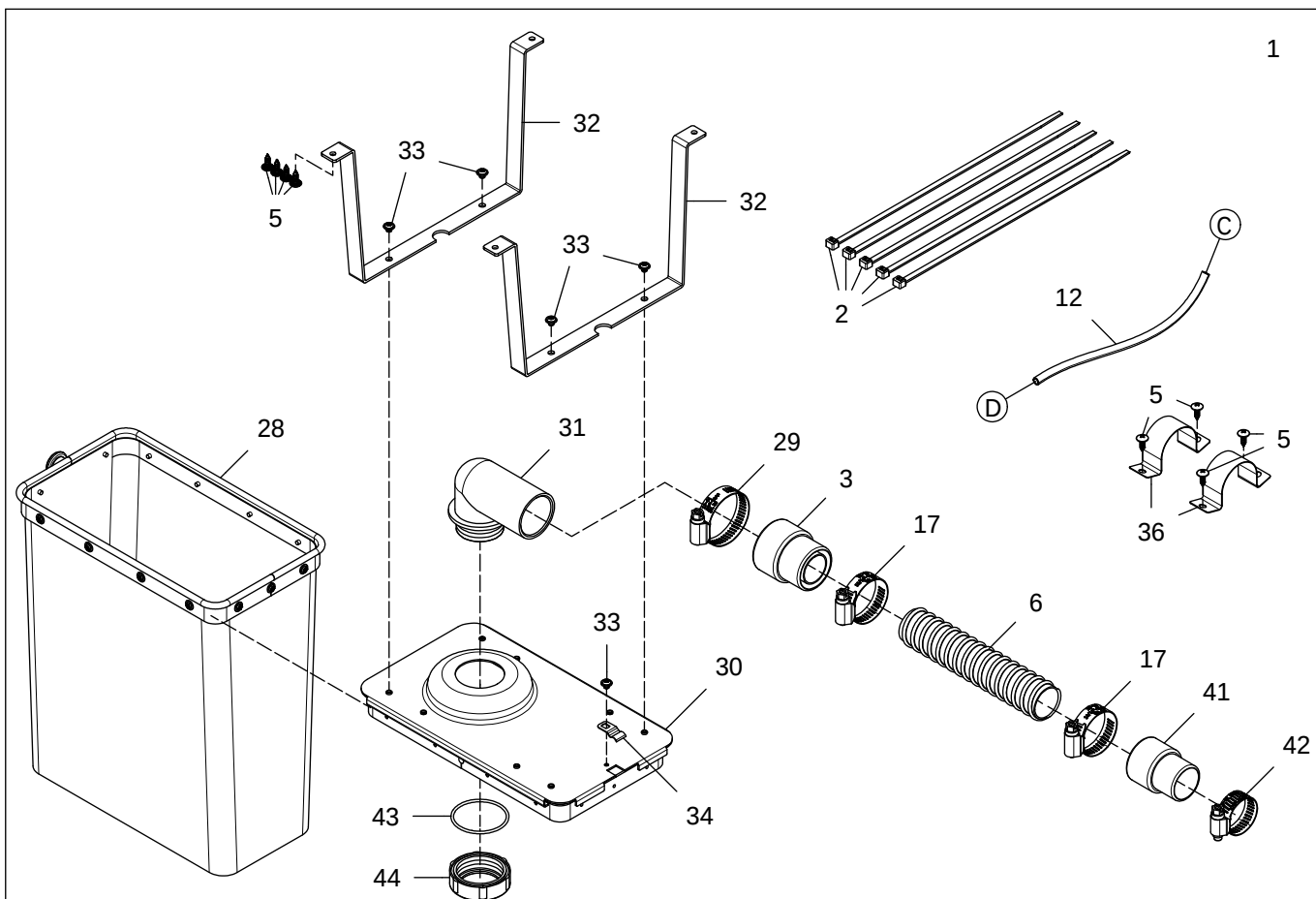
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07804501	AW Case Set.....	吸风箱组.....	1	
2	07804502	Air Case.....	吸风箱.....	1	
3	07804503	Electric Wire.....	电源线.....	1	
4	07804504	Connect Tube.....	接管.....	1	
5	07804505	Plug.....	塞子.....	1	
6	07804506	Case.....	布屑集中盒.....	1	
7	07804507	Stable Strap.....	束带.....	1	
8	01310002	Ties.....	束线带 (CV-250)	5	
9	07873454	Screw (M6-1X5).....	螺丝.....	2	
10	07804510	Fixed Ring.....	套环.....	2	
25	07804525	Connect Tube.....	接管.....	1	



1RB120AJ003产品爆炸图

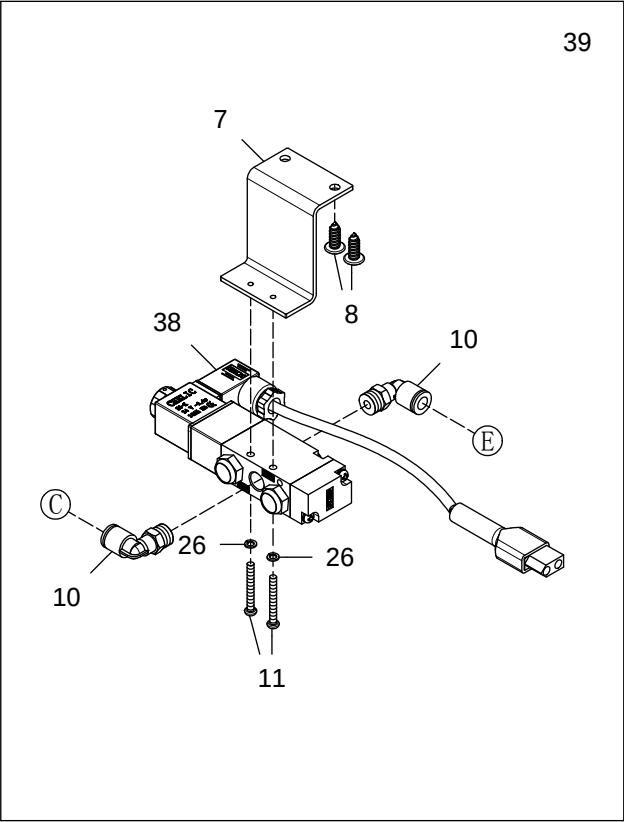
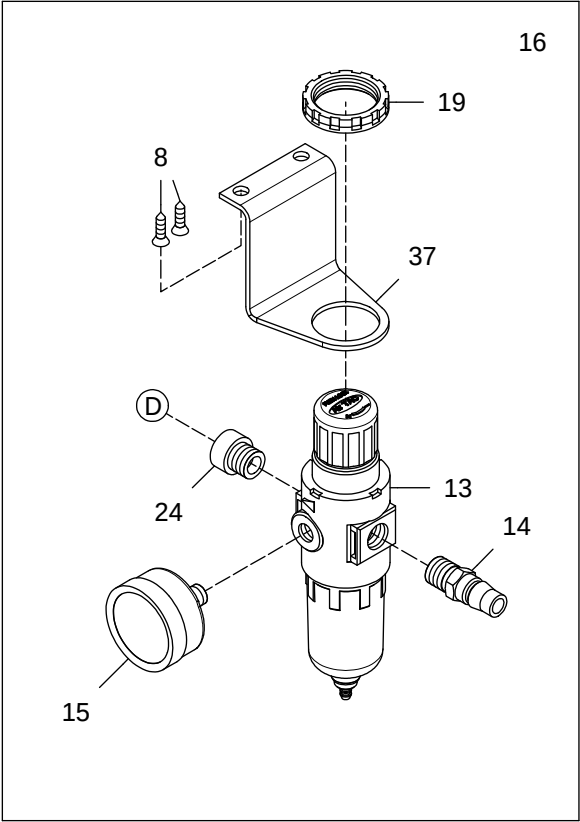
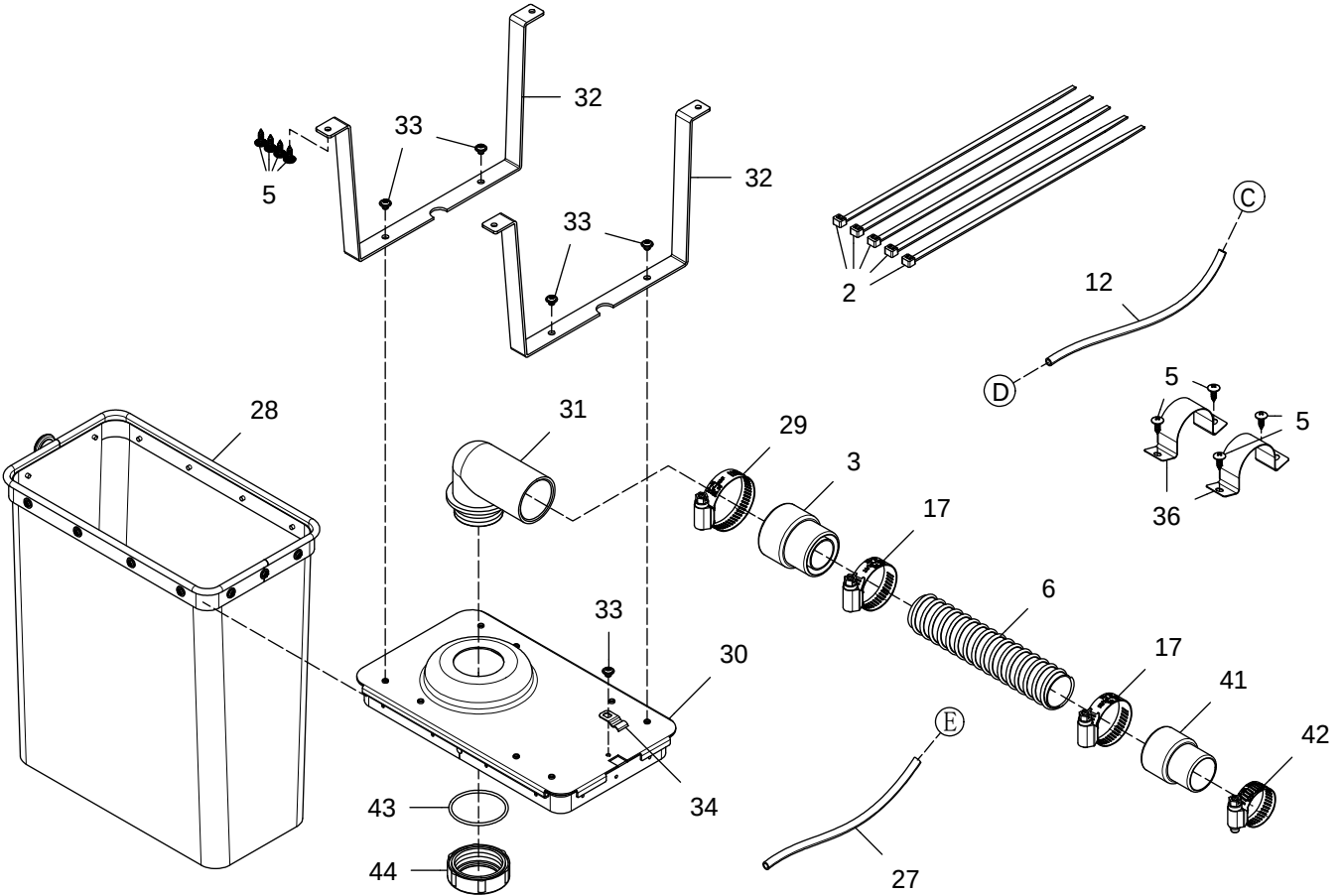
No	料号	品名	用量
1-1	2RB120AJ001	马达	1
1-2	313SMR190	RB马达固定铁板	2
1-3	331SH1310	外六角螺丝	4
1-4	332NO1090	六角螺母	4
1-5	333WP1160	垫片	4
1-6	334WS2020	弹簧华司	4
2-1	316PT6010	螺纹管	1.2M
2-2	316RB2150	橡胶接头	1
2-3	316RB2170	橡胶接头	1
2-4	339HSE010	齿形束带	1
2-5	339HSE020	齿形束带	1
2-6	339HSE030	齿形束带	2
3-1	316PT6020	螺纹管	1.2M
3-2	315RB1020	塑胶接头	2
3-3	339HSE020	齿形束带	1
4-1	313SMR160	防尘网弹簧	1
4-2	313SMR200	铁网	1
4-3	33ZSMR170	防尘固定环网	1
4-4	2RB5ZSMR1101	塑胶集尘筒	1
4-5	35ZSMR120	密气环	1
4-6	312SMR060	调压阀本体	1
4-7	332NO1250	螺母	1
4-8	316RB2080	调压橡胶	1
4-9	313SMR210	调压孔网板	1
5-1	313SMR130	固定座	1
5-2	331SP1190	圆头螺丝	3
5-3	331SW1010	木螺丝	2
5-4	332NO1050	六角螺母	3
5-5	333WP1040	平垫片	6

<此配件为标准配备，表格由制造厂商提供，仅供参考>



"AW5"DEVICE C.SET(SELECT DEVICE) 离合器马达专用布袋式气动吸风集尘-AW5(选择配备) 47

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07804701	AW Clear System.....	吸风组.....	1
2	130101002	Ties.....	束线带(CV-250).....	5
3	07804703	Connect Tube.....	接管.....	1
5	07804705	Wood Screw.....	木螺丝.....	8
6	07804706	Tube.....	风管.....	1
7	07804707	Connecting Rod Holder.....	连杆固定座.....	1
8	07872402	Wood Screw.....	木螺丝.....	2
9	07804709	Pneumatic Valve.....	气压阀.....	1
10	07804710	Coupler.....	转接头.....	2
11	07804711	Screw.....	螺丝.....	3
12	07804712	Tube(Black).....	风管(黑)(6mm).....	1
13	07872408	Pneumatic Regulator.....	气压调节器.....	1
14	07872405	Coupler.....	转接头.....	1
15	07872407	Gauge.....	气磅表.....	1
16	07804716	Pneumatic Regulator C.Set.....	气压调节器组.....	1
17	07804717	Fixed Ring.....	套环(21-38).....	2
19	07872404	Screw Ring.....	螺环.....	1
24	07872401	Coupler.....	转接头.....	1
26	07804726	Pneumatic Valve Bracket.....	气压阀支架.....	1
27	07804727A	Tube(Blue).....	气管(蓝)(6mm).....	1
28	07804728	Bag.....	布袋.....	1
29	07804729	Fixed Ring.....	套环(19-44).....	1
30	07804730	Cover.....	布屑盖.....	1
31	07804731	Clear Pipe.....	吸屑管.....	1
32	07804732	Holder.....	固定座.....	2
33	07804733	Screw (M4-0.7x3.5).....	螺丝.....	5
34	07804734	Spring Washer.....	弹片.....	1
35	07804735	Pneumatic Valve C.Set.....	气压阀组.....	1
36	07804736	Fixed Plate.....	固定板.....	2
38	07804738	Connecting Rod.....	踏板连杆.....	2
39	07804739	Nut.....	螺帽.....	2
40	07872403	Bracket.....	托架.....	1
41	07804741	Connect Tube.....	接管.....	1
42	07804742	Fixed Ring.....	套环(16-32).....	1
43	07804743	O-Ring.....	O环.....	1
44	07804744	Clear Pipe Screw Ring.....	吸屑管螺环.....	1

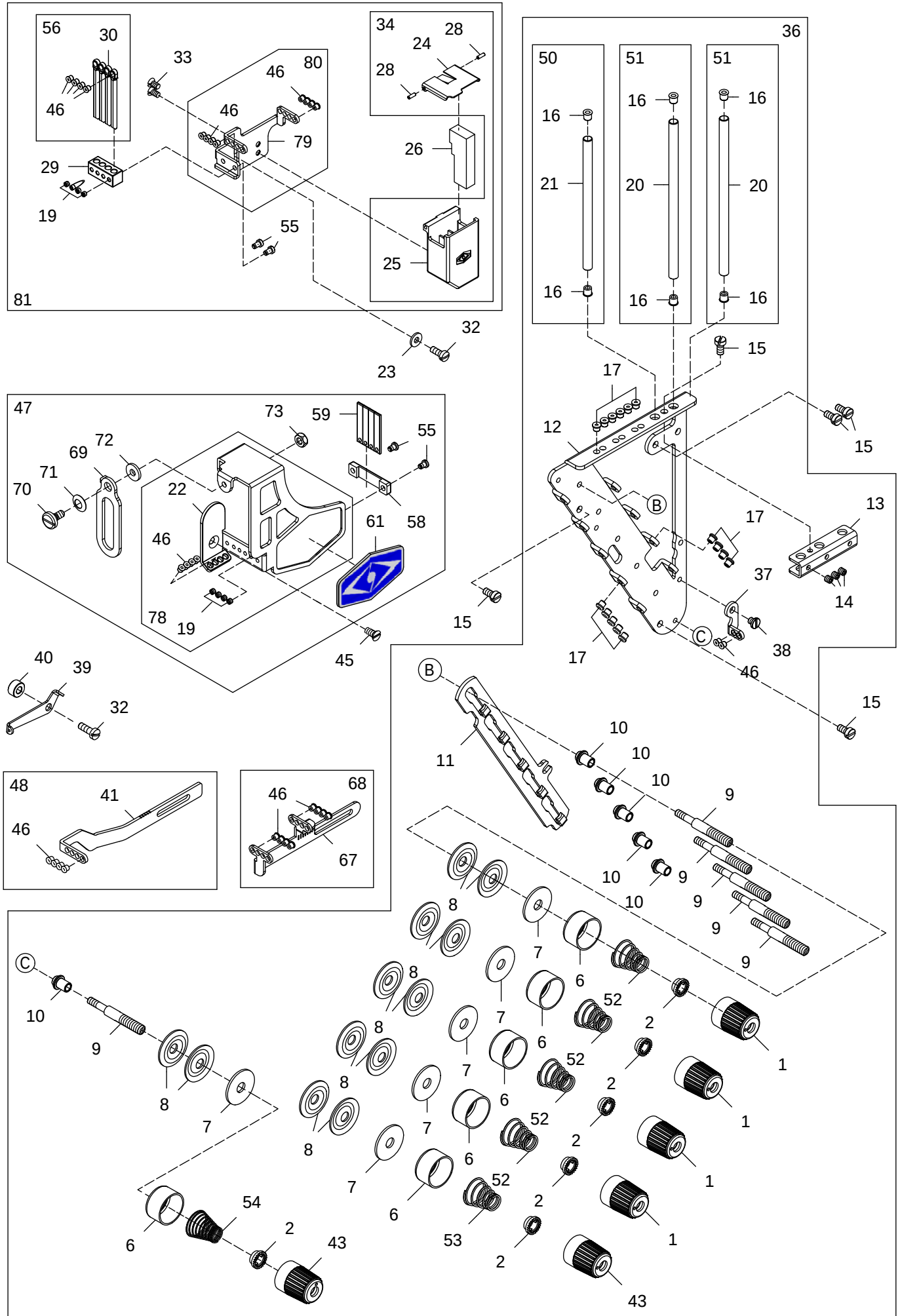


"AW14"DEVICE C.SET(SELECT DEVICE)

布袋式气动吸风集尘-AW14(选择配备)

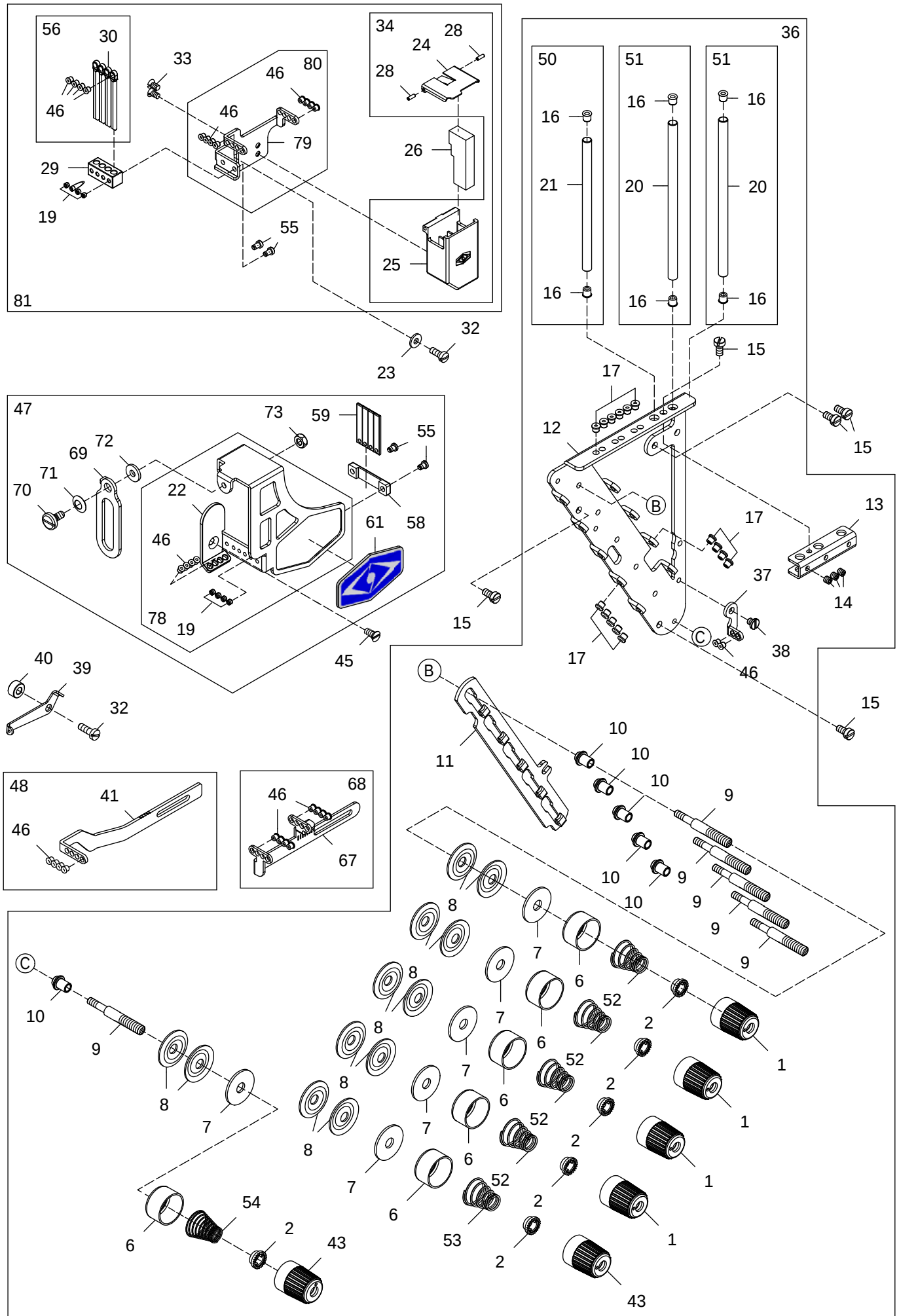
48

Ref.	Parts		Amt.
No.	No.	Description	Req.
2	130101002	Ties.....束线带(CV-250).....	5
3	07804703	Connect Tube.....接管.....	1
5	07804705	Wood Screw.....木螺丝.....	8
6	07804706	Tube.....风管.....	1
7	07804807	Bracket.....托架.....	1
8	07872402	Wood Screw.....木螺丝.....	4
10	07804710	Coupler.....转接头.....	2
11	07804811	Screw (M3-0.5x24).....螺丝.....	2
12	07804712	Tube(Black).....风管(黑)(6mm).....	1
13	07872408	Pneumatic Regulator.....气压调节器.....	1
14	07872405	Coupler.....转接头.....	1
15	07872407	Gauge.....气磅表.....	1
16	07804716	Pneumatic Regulator C.Set.....气压调节器组.....	1
17	07804717	Fixed Ring.....套环(21-38).....	2
19	07872404	Screw Ring.....螺环.....	1
24	07872401	Coupler.....转接头.....	1
26	07804826	Spring Washer.....弹簧垫片.....	2
27	07804727A	Tube(Blue).....气管(蓝)(6mm).....	1
28	07804728	Bag.....布袋.....	1
29	07804729	Fixed Ring.....套环(19-44).....	1
30	07804730	Cover.....布屑盖.....	1
31	07804731	Clear Pipe.....吸屑管.....	1
32	07804732	Holder.....固定座.....	2
33	07804733	Screw (M4-0.7x3.5).....螺丝.....	5
34	07804734	Spring Washer.....弹片.....	1
36	07804736	Fixed Plate.....固定板.....	2
37	07872403	Bracket.....托架.....	1
38	07804838	Solenoid Valve.....电磁阀.....	1
39	07804839	Electromagnetic Valve C.Set.....气压电磁阀组.....	1
40	07804840	AW Clear System.....吸风组.....	1
41	07804741	Connect Tube.....接管.....	1
42	07804742	Fixed Ring.....套环(16-32).....	1
43	07804743	O-Ring.....O环.....	1
44	07804744	Clear Pipe Screw Ring.....吸屑管螺环.....	1



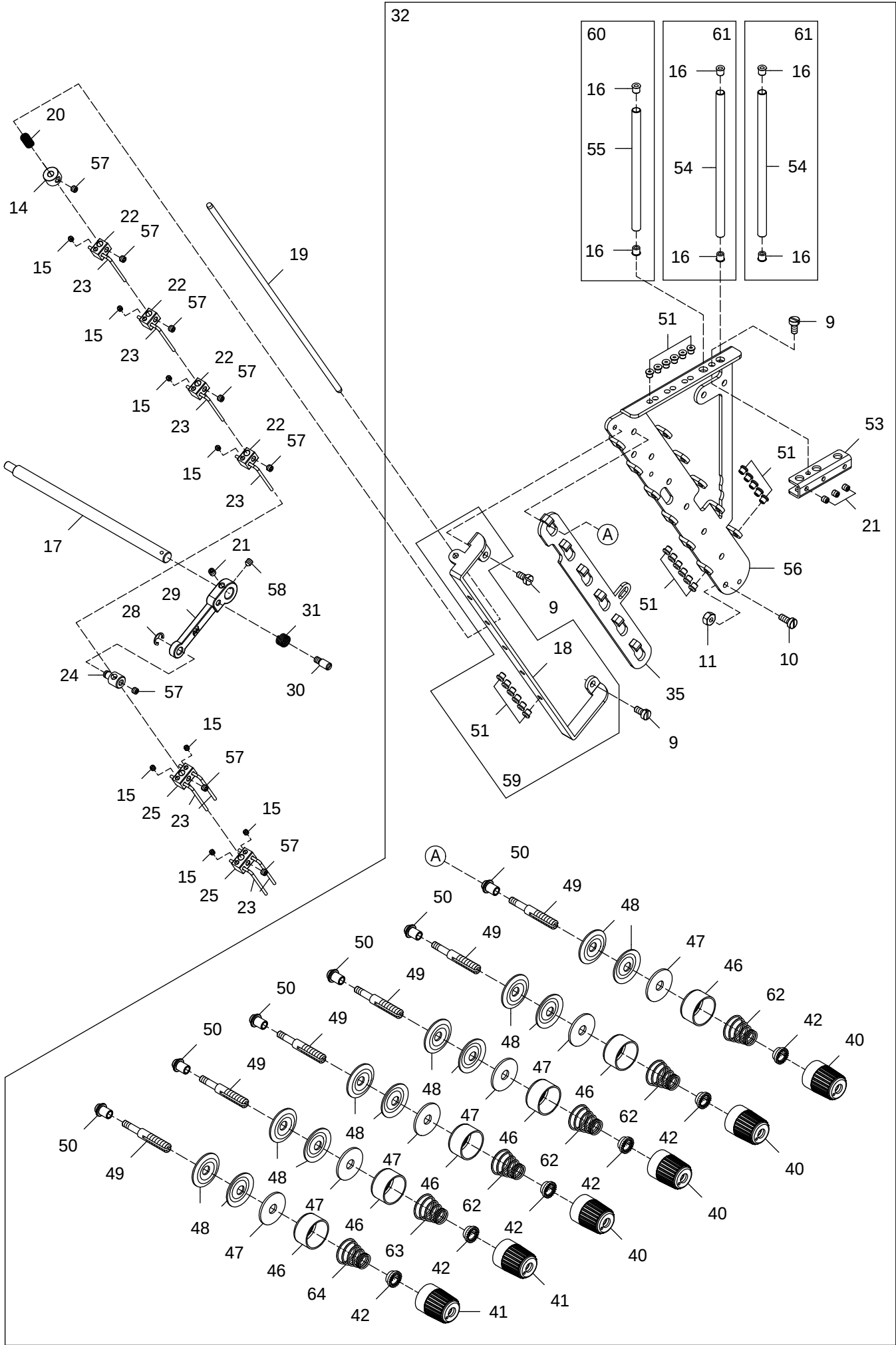
MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****50**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝).....	4
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
7	07870307	Felt.....	毡垫.....	6
8	07870308	Tension Disc.....	张力调整盘.....	12
9	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
12	07873612	Tension Post Support.....	上线张力组支柱座.....	1
13	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
14	07870229	Screw (M4-0.7×4).....	螺丝.....	3
15	07870125	Screw (M4-0.7×8).....	螺丝.....	5
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
17	07870317	Thread Eyelet	陶瓷过线孔.....	15
19	07870319	Screw (1/8-44×2.6).....	螺丝.....	8
20	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
21	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
22	07873622B	Needle Thread Eyelet.....	过线导片.....	1
23	07870323	Washer.....	垫片.....	1
24	07870324	SP Container Cover.....	硅油槽盖.....	1
25	07870325	SP Container.....	硅油储存槽.....	1
26	07870326	Felt.....	吸油毡.....	1
28	07870328	SP Container Cover Pin.....	硅油槽盖固定插销.....	2
29	07873629A	Thread Eyelet Support.....	过线杆固定座.....	1
30	07870330B	Thread Eyelet (Front).....	过线杆.....	4
32	07870332	Screw (M4-0.7×10).....	螺丝.....	2
33	07870333	Screw (9/64-40×6.7).....	螺丝.....	2
34	07870334	SP Container C.Set.....	硅油储存槽组件.....	1
36	07873636A	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
37	07873637	Top Cover Thread Guide.....	上饰线导板.....	1
38	07870258	Screw (M4-0.7×4).....	螺丝.....	1
39	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
40	07871534	Spacer.....	隔片.....	1
41	07873641B	Needle Thread Take-up.....	针线提线过线杆.....	1
43	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红).....	2
45	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
46	07870365	Thread Eyelet.....	过线陶瓷(白色).....	23
47	07873647A	Needle Thread Eyelet C.Set.....	过线导片组.....	1
48	07873648A	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
50	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1



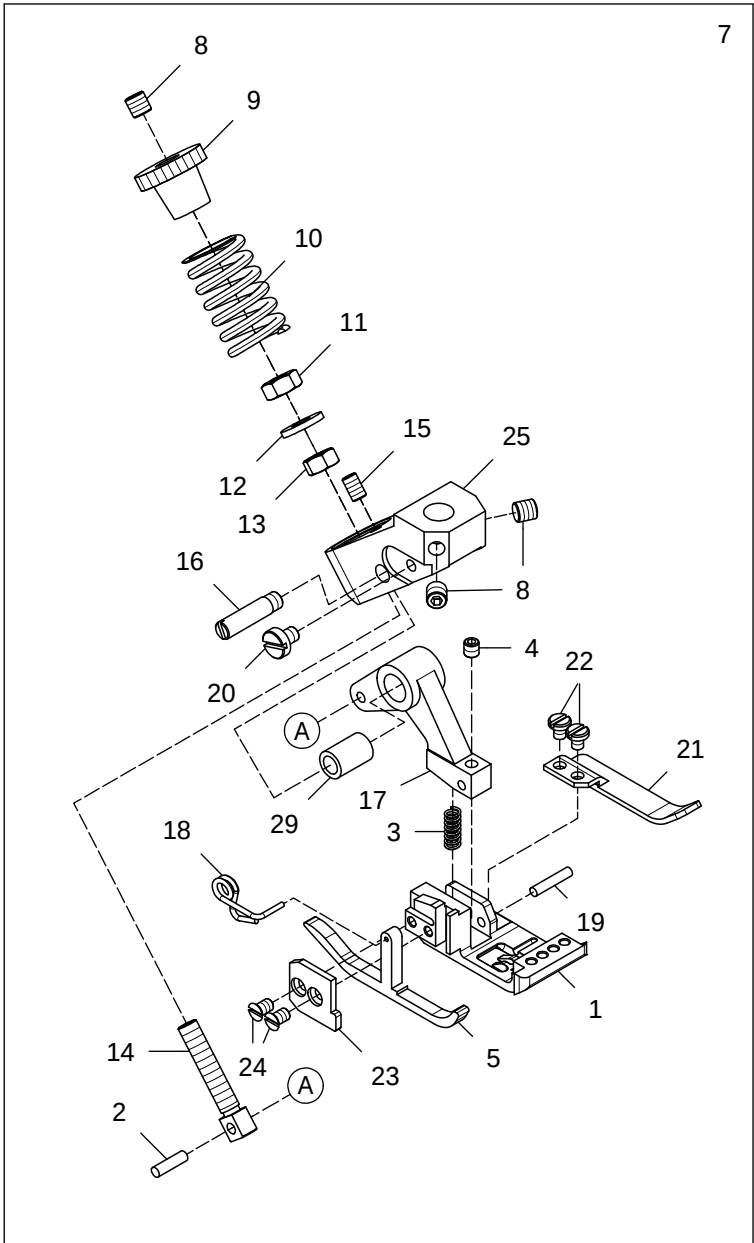
MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****50**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
51	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组.....	2
52	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
53	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
54	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
55	07870366	Screw (1/8-44×4.3).....	螺丝.....	4
56	07873656	Thread Eyelet C.Set.....	过线杆组.....	1
58	07870375	Needle Thread Strike-off Pink Holder.....	打线片固定座.....	1
59	07873659	Needle Thread Strike-off Pink.....	打线片.....	4
61	07870106	Emblem.....	铭牌.....	1
67	07873667	Needle Thread Take-up.....	针线提线过线杆.....	1
68	07873668	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
69	07870386	Safety Plate.....	护目片.....	1
70	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
71	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
72	07870430	Washer.....	垫片.....	1
73	07870431	Nut.....	螺帽.....	1
78	07873678	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
79	07873679	Needle Thread Eyelet.....	针线过线架.....	1
80	07873680	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
81	07873681	SP Device, Complete Set.....	针线硅油组.....	1



AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDL 自动切线松线机构-四针六线 51

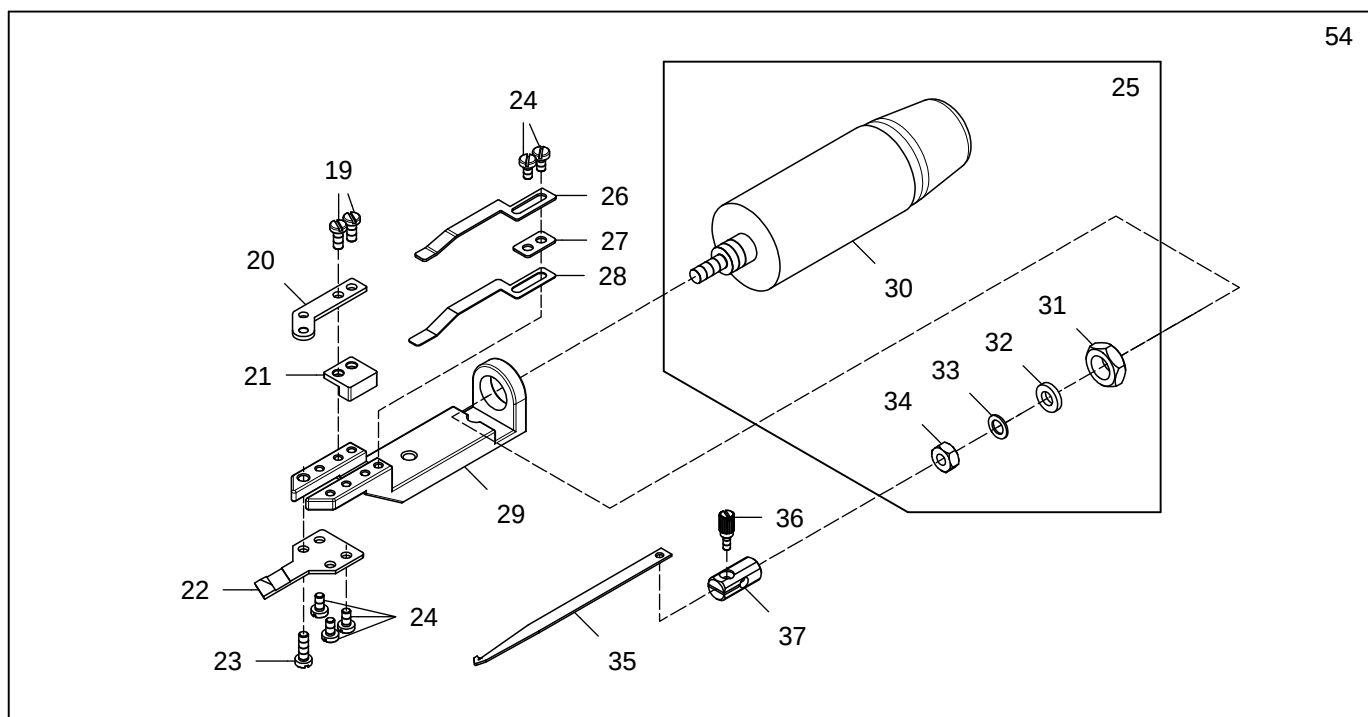
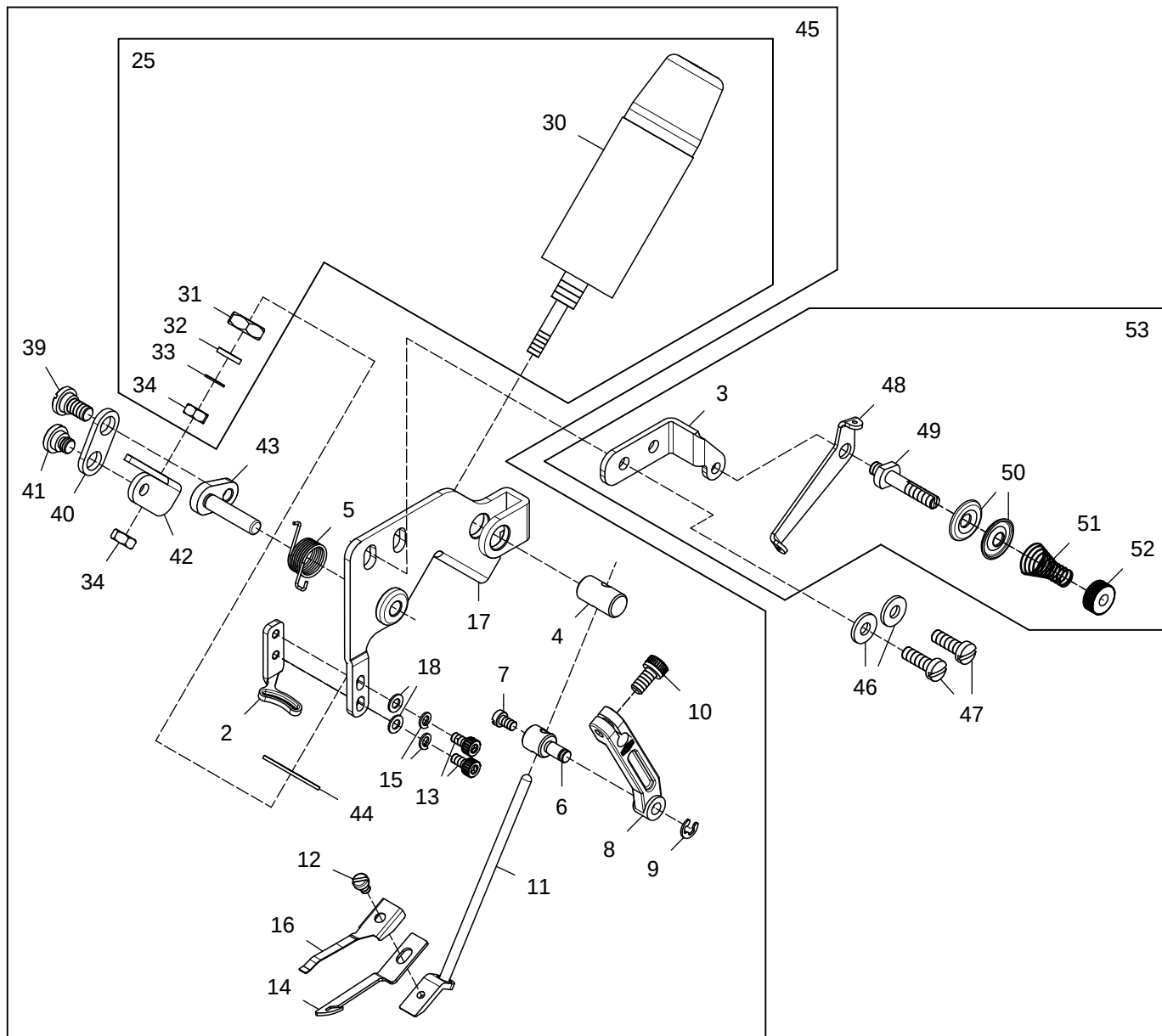
Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
9	07870125	Screw (M4-0.7×8).....	螺丝..... 3
10	07873710	Screw (M5-0.8×18).....	螺丝..... 1
11	07871028	Nut.....	螺帽..... 1
14	07871514	Collar.....	轴环..... 1
15	07870319	Screw (1/8-44×2.6).....	螺丝..... 8
16	07870363	Thread Eyelet.....	过线陶瓷(深灰)..... 6
17	07871517	Tension Release Shaft.....	张力释放转轴..... 1
18	07873718	Thread Pull-off Eyelet.....	过线松线架..... 1
19	07871519	Thread Pull-off Bar.....	过线松线杆..... 1
20	07871520	Swing-Proof Spring.....	防震弹簧..... 1
21	07870229	Screw (M4-0.7×4).....	螺丝..... 4
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚)..... 4
23	07871523	Hook.....	松线钩..... 8
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座..... 1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚)..... 2
28	07871528	Retaining Ring.....	扣环..... 1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄..... 1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5).....	张力释放调整螺丝..... 1
31	07871531	Spring.....	弹簧..... 1
32	07873732A	Thread Eyelet Tension C.Set.....	过线张力组..... 1
35	07873735	Tension Disc Separator.....	过线张力盘分离架..... 1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝).... 4
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红).... 2
42	07870302A	Tension Spring Dise Support.....	张力弹簧调整圆盘..... 6
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座..... 6
47	07870307	Felt.....	毡垫..... 6
48	07870308	Tension Disc.....	张力调整盘..... 12
49	07870309A	Tension Post.....	上线张力弹簧支柱..... 6
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈..... 6
51	07870317	Thread Eyelet.....	陶瓷过线孔..... 23
53	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座..... 1
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长)..... 2
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短)..... 1
56	07873756	Tension Post Support.....	上线张力组支柱座..... 1
57	07870835	Screw (M4-0.7×3).....	螺丝..... 8
58	07871104	Screw (M4-0.7×4.5).....	螺丝..... 1
59	07873759	Thread Pull-off Eyelet C.Set.....	过线松线架组..... 1
60	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组..... 1
61	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组..... 2
62	07870372	Needle Thread Tension Spring.....	针线张力弹簧..... 4
63	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧..... 1
64	07870374	Looper Thread Tension Spring	下勾针张力弹簧..... 1



WALKING FOOT EXCLUSIVE PARTS(FOR KNIFE DRIVING) 步履压脚(左修刀专用配件) 52

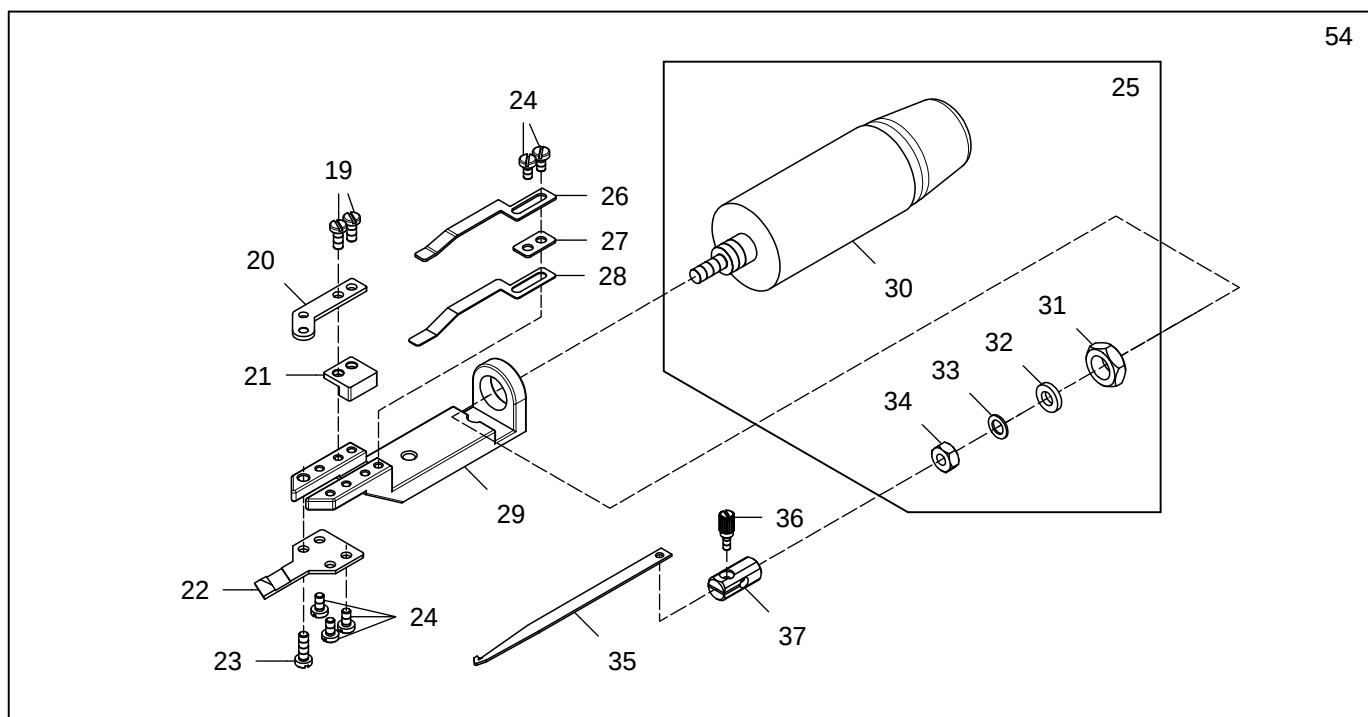
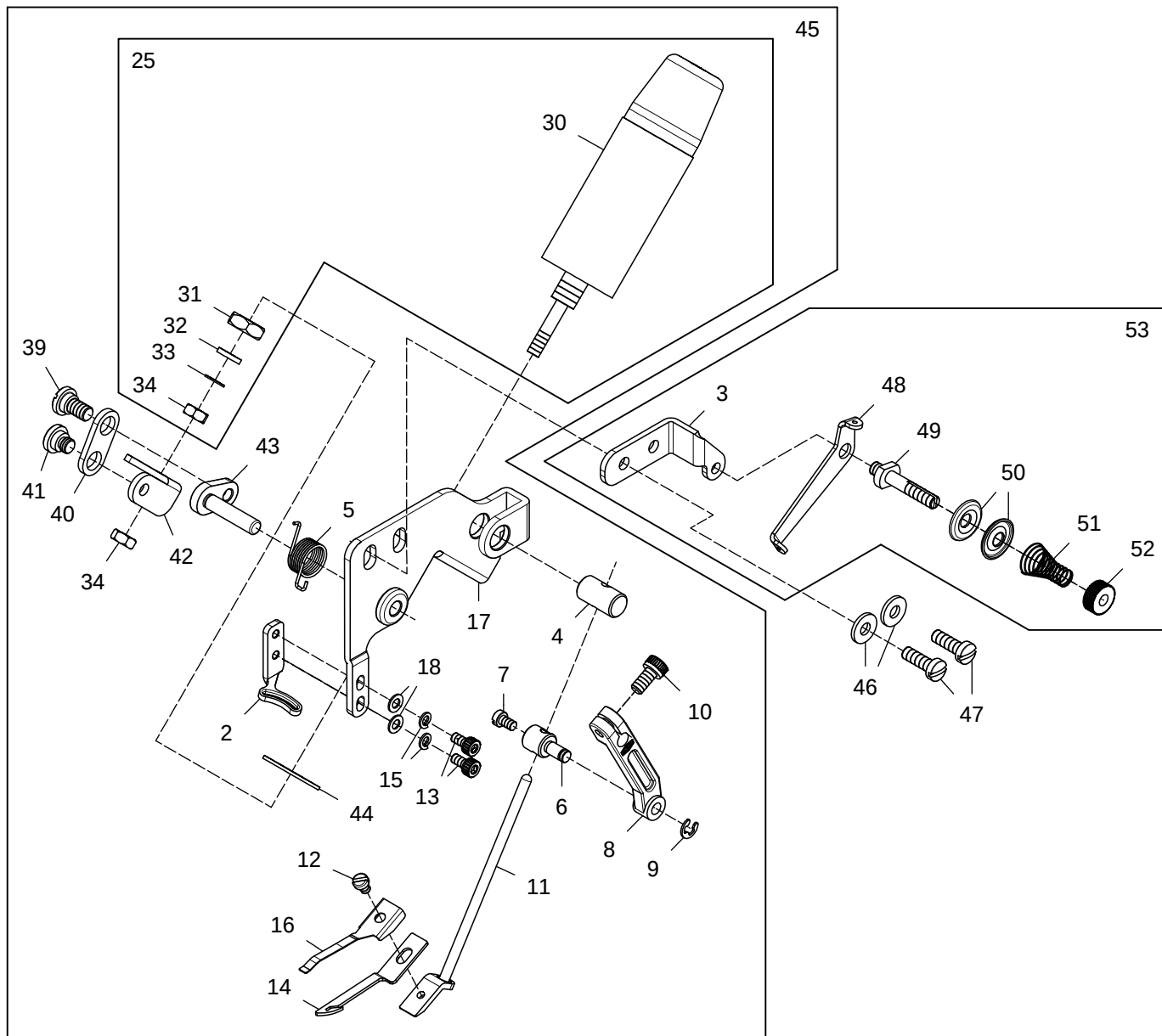
Ref.	Parts		Amt.	
No.	No.	Description	品 名	Req.
1	07805201	Presser Foot Noumenon	压脚本体.....	1
2	07805202	Pin.....	插销.....	1
3	07805203	Spring.....	弹簧.....	1
4	07805204	Screw (M3-0.5×3).....	螺丝.....	1
5	07805205	Sideways Presser Plate.....	侧边压板.....	1
6	07805206	Presser Bar	压脚推杆.....	1
7	★	Walking Foot C.Set.....	步履压脚组.....	1
8	07805208	Screw (M4-0.7×4).....	螺丝.....	3
9	07805209	Nut.....	螺帽.....	1
10	07805210	Presser Foot Spring.....	压脚弹簧.....	1
11	07805211	Nut.....	螺帽.....	1
12	07805212	Washer.....	垫片.....	1
13	07805213	Nut.....	螺帽.....	1
14	07805214	Adjusting Screw (M4-0.7×20).....	可调螺丝.....	1
15	07805215	Screw (M3-0.5×5).....	螺丝.....	1
16	07805216	Screw (9/64"-40×3).....	螺丝.....	1
17	07805217	Connecting Holder.....	底座.....	1
18	07805218	Presser Foot Spring(Left).....	压脚弹簧(左).....	1
19	07805219	Presser Foot Hinge Pin.....	压脚锁门插销.....	1
20	07805220	Screw (M3-0.5×4).....	螺丝.....	1
21	07805221	Fabric Presser	压布板.....	1
22	07805222	Screw (3/32"-56×3.2).....	螺丝.....	2
23	07805223	Fender Plate.....	挡片.....	1
24	07805224	Screw (M2.5-0.45×4).....	螺丝.....	2
25	07805225	Presser Head.....	压脚头.....	1
26	07805226	Presser Bar Stopper.....	定位推杆.....	1
27	07870323	Washer.....	垫片.....	1
28	07870125	Screw (M4-0.7×8).....	螺丝.....	1
29	07805229	Bushing.....	套管.....	1

★ 请参照附件一【标准规格件】



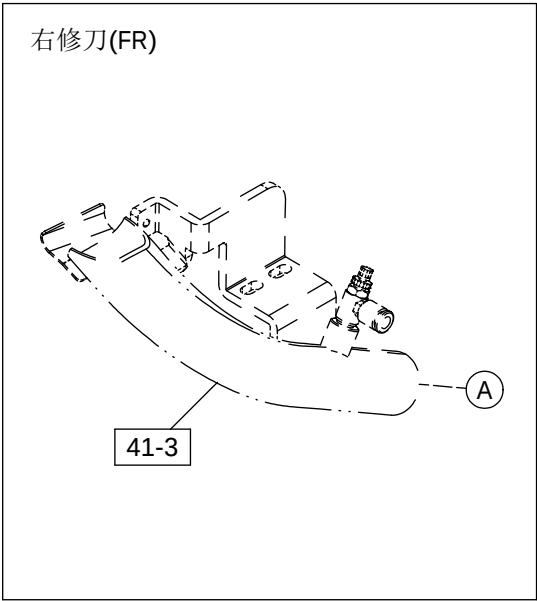
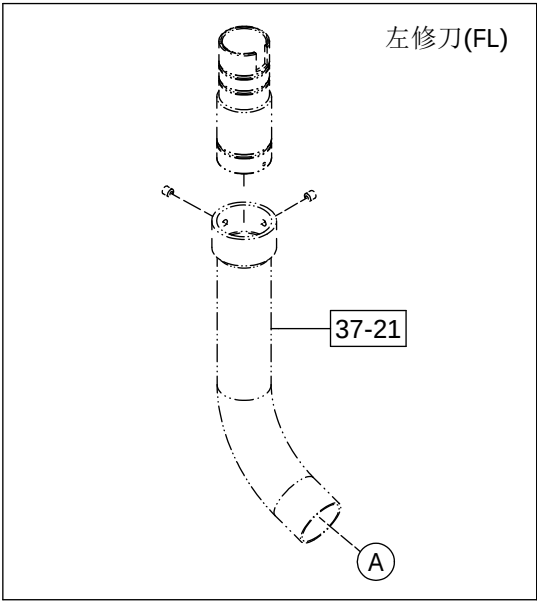
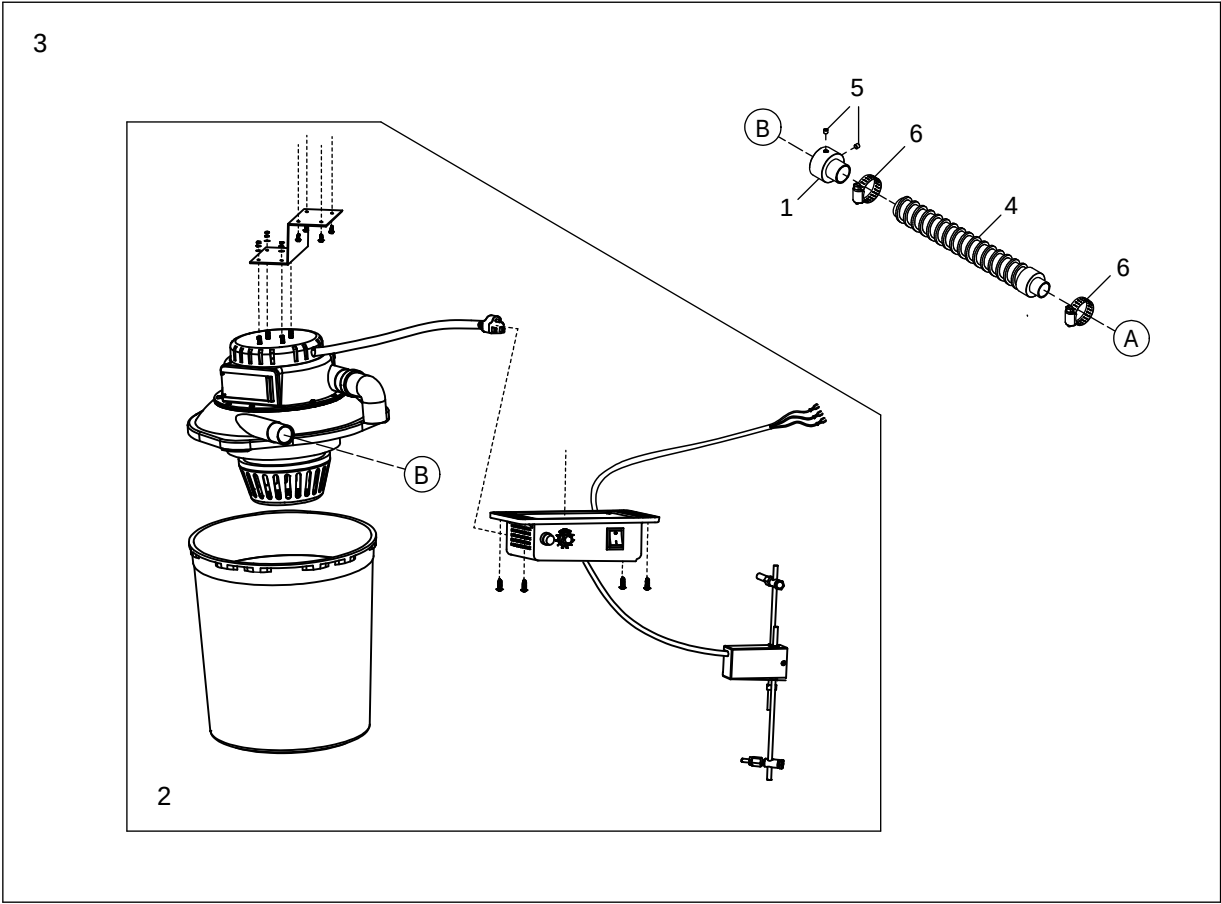
ELECTRICAL TYPE OF WIPER**拨线装置(WE)****53**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07873802	Top Cover Thread Guide.....	上饰线导板.....	1
3	07873803	Supplementary Thread Guide Bracket.....	上饰线辅助导板固定架.....	1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
5	07873805	Buffer Spring.....	缓冲弹簧.....	1
6	07871706	Wiper Lever Pin.....	拨线摇臂插销.....	1
7	07871707	Screw (M3-0.5×5).....	螺丝.....	1
8	07871708	Solenoid Lever.....	电磁铁摇臂.....	1
9	07871709	Retaining Ring.....	扣环.....	1
10	07870256	Screw (M4-0.7×8).....	螺丝.....	1
11	07871711	Wiper Bar.....	拨线摇臂.....	1
12	07871712	Screw (M3-0.5×4).....	螺丝.....	1
13	07200124	Screw (M3-0.5×6).....	螺丝.....	2
14	07873814	Wiper.....	拨线钩.....	1
15	07201337	Spring Washer.....	弹簧垫片.....	2
16	07873816	Clamp Spring.....	夹线弹簧片.....	1
17	07873817	Solenoid Bracket.....	拨线电磁铁托架.....	1
18	30000345	Washer.....	垫片.....	2
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
25	07871725A	Knife Guide Solenoid C.Set.....	上切刀电磁铁组.....	2
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
30	07871730A	Solenoid.....	电磁铁.....	2
31	07871731	Nut.....	螺帽.....	2
32	07871732	Washer.....	垫片.....	2
33	07871733	Spring Washer.....	弹簧垫片.....	2
34	07871734	Nut.....	螺帽.....	3
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871737	Movable Knife Holder.....	上切刀台.....	1
39	07873839	Screw (3/16-32×7.4).....	螺丝.....	1
40	07873840	Lever Link.....	提环杆.....	1
41	07870828	Screw (3/16-32×3.5).....	螺丝.....	1
42	07873842	Wiper Solenoid Bracket.....	拨线电磁铁固定座.....	1



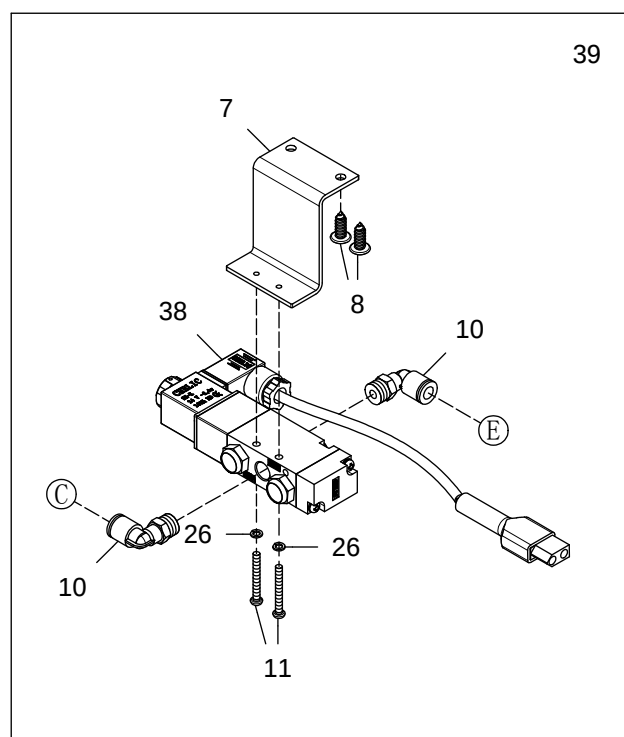
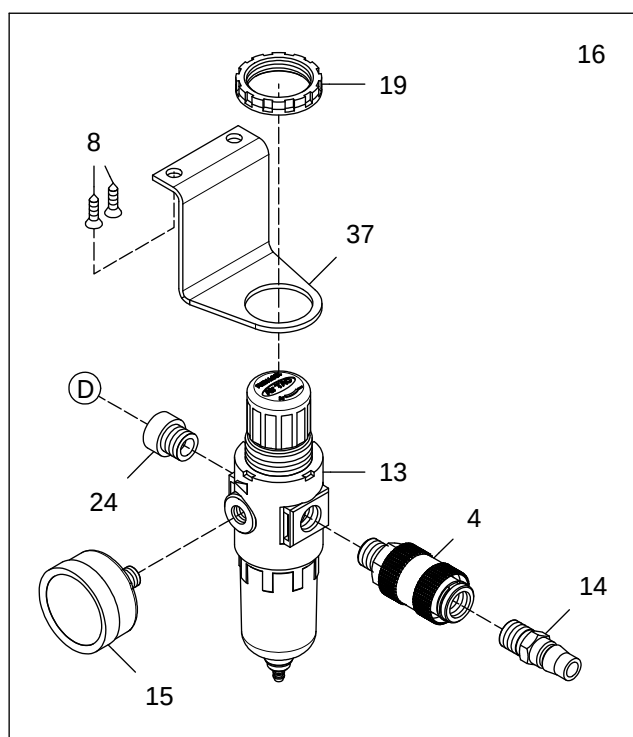
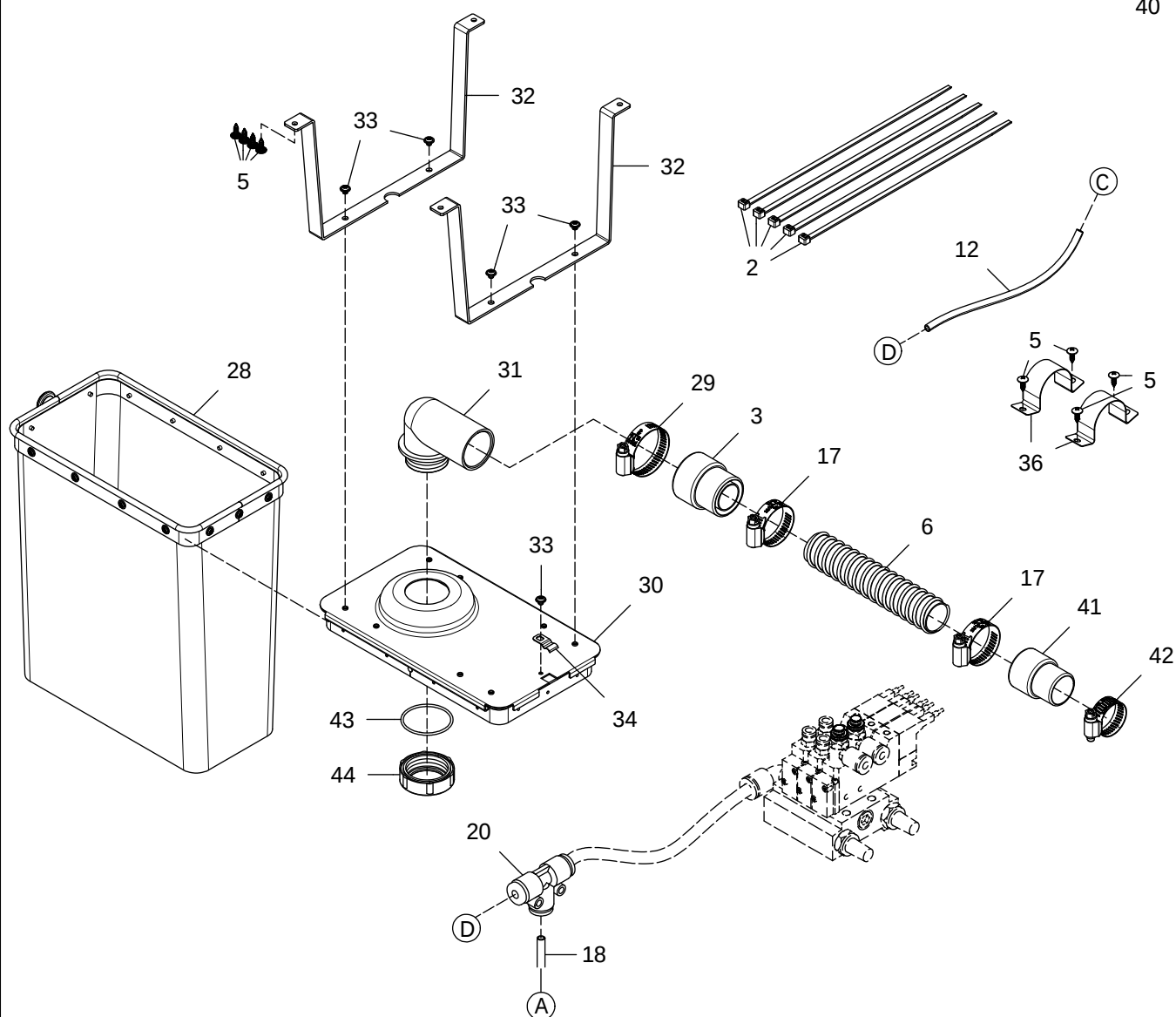
ELECTRICAL TYPE OF WIPER**拨线装置(WE)****53**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
43	07873843	Solenoid Lever Pin.....	电磁铁摇臂插销.....	1
44	07873844	Washer.....	垫片.....	1
45	07873845	Electrical Type Thread Wiper.....	电磁式上拨线.....	1
46	07870323	Washer.....	垫片.....	2
47	07870102	Screw (M4-0.7×12)	螺丝.....	2
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1
49	07870349	Tension Post	上饰线张力调整组支柱.....	1
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
52	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
53	07873853	Top Cover Tharead Guide C.Set.....	上饰辅助板组.....	1
54	07873854	Electrical Type Top Trimmer C.Set.....	电磁式上切线组.....	1



" AW12" DEVICE C.SET (SELECT DEVICE)

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品</u> <u>名</u>	<u>Req.</u>	
1	07805401	Connect Tube.....	接管.....	1	
2	07404202	Bucket Collector.....	集尘筒.....	1	
3	07805403	AW Clear System.....	吸风组.....	1	
4	07804504	Connect Tube.....	接管.....	1	
5	07873454	Screw (M6-1X5).....	螺丝.....	2	
6	07804510	Fixed Ring.....	套环.....	2	



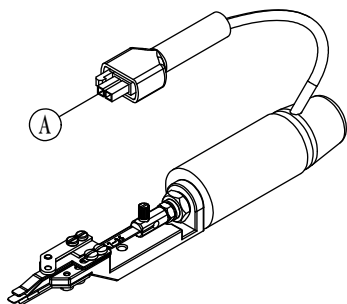
" AW13" DEVICE C.SET (SELECT DEVICE)

布袋式气动吸风集尘-AW13(选择配件)

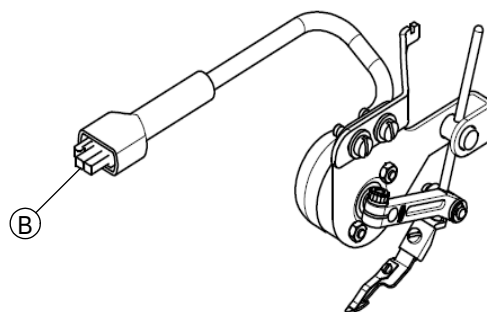
55

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
2	130101002	Ties.....	束线带 (CV-250)	5
3	07804703	Connect Tube.....	接管	1
4	07872406	Connect Valve.....	气压阀	1
5	07804705	Wood Screw.....	木螺丝	8
6	07804706	Tube.....	风管	1
7	07804807	Bracket.....	托架	1
8	07872402	Wood Screw.....	木螺丝	4
10	07804710	Coupler.....	转接头	2
11	07804811	Screw (M3-0.5x24).....	螺丝	2
12	07804712	Tube(Black).....	风管(黑)(6mm).....	1
13	07872408	Pneumatic Regulator.....	气压调节器	1
14	07872405	Coupler.....	转接头	1
15	07872407	Gauge.....	气磅表	1
16	07872409	Pneumatic Regulator C.Set.....	气压调节组	1
17	07804717	Fixed Ring.....	套环(21-38).....	2
18	07805518	Tube(Blue).....	风管(蓝)(6mm).....	1
19	07872404	Screw Ring.....	螺环	1
20	07805520	T-Connector.....	T型连接器	1
24	07872401	Coupler.....	转接头	1
26	07804826	Spring Washer.....	弹簧垫片	2
27	07804727A	Tube(Blue).....	气管(蓝)(6mm).....	1
28	07804728	Bag.....	布袋	1
29	07804729	Fixed Ring.....	套环(19-44).....	1
30	07804730	Cover.....	布屑盖	1
31	07804731	Clear Pipe.....	吸屑管	1
32	07804732	Holder.....	固定座	2
33	07804733	Screw (M4-0.7x3.5).....	螺丝	5
34	07804734	Spring Washer.....	弹片	1
36	07804736	Fixed Plate.....	固定板	2
37	07872403	Bracket.....	托架	1
38	07804838	Solenoid Valve.....	电磁阀	1
39	07804839	Electromagnetic Valve C.Set.....	气压电磁阀组	1
40	07805540	AW Clear System.....	吸风组	1
41	07804741	Connect Tube.....	接管	1
42	07804742	Fixed Ring.....	套环(16-32).....	1
43	07804743	O-Ring.....	O环	1
44	07804744	Clear Pipe Screw Ring.....	吸屑管螺环	1

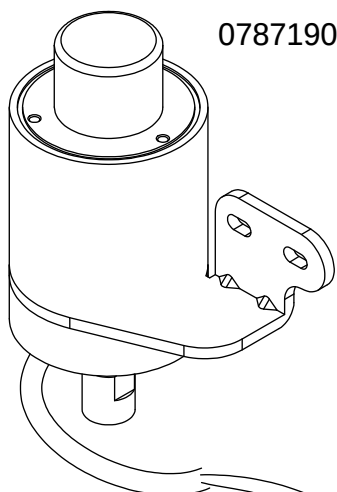
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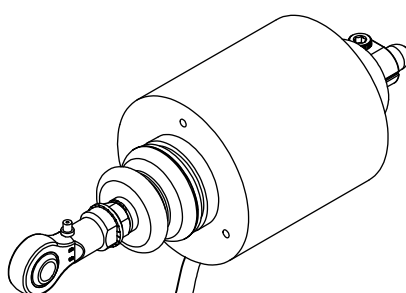
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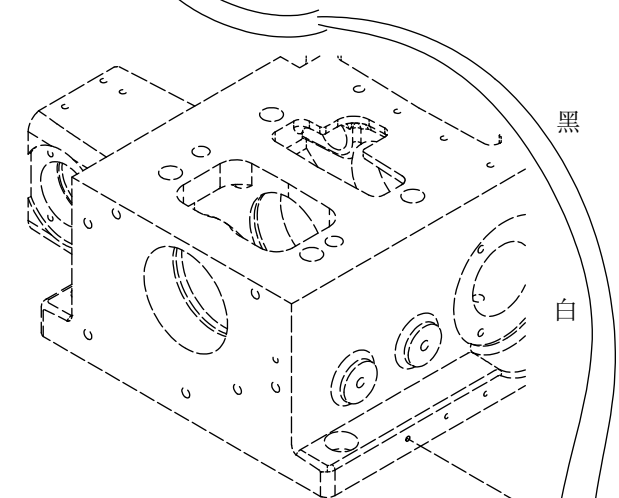
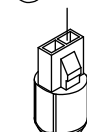
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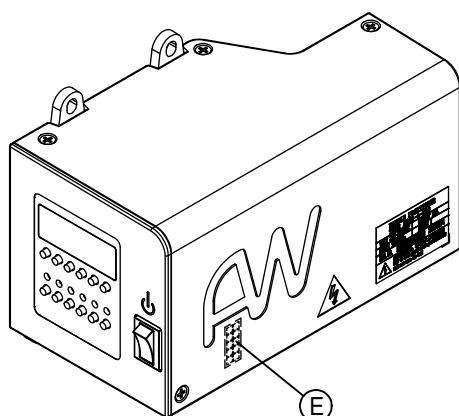
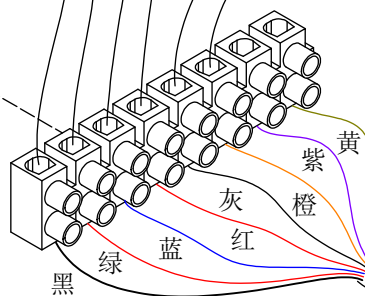
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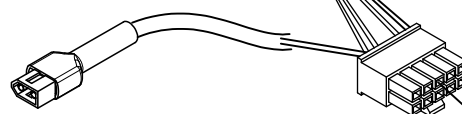
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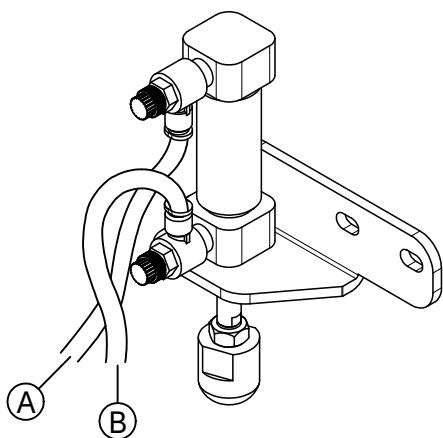


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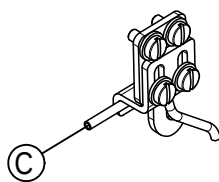


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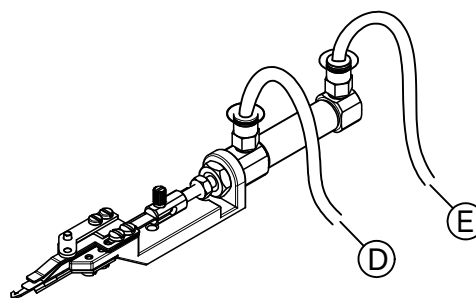
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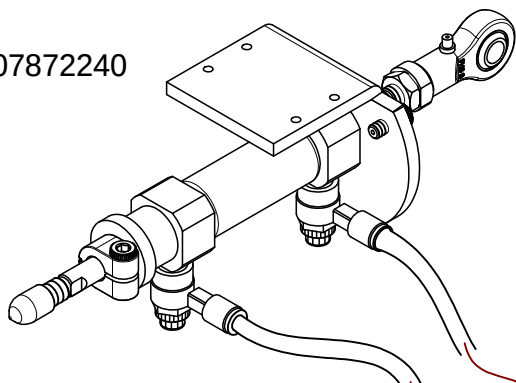
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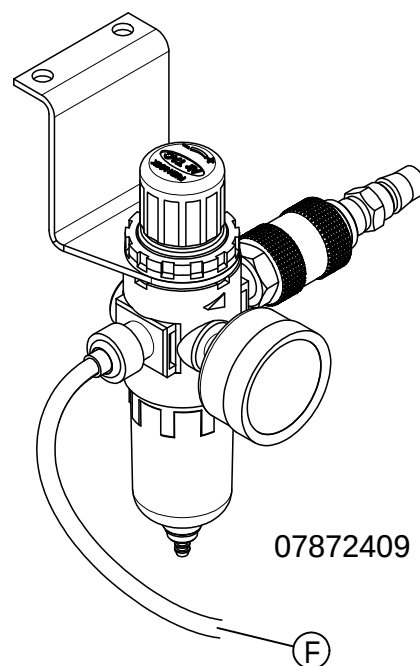
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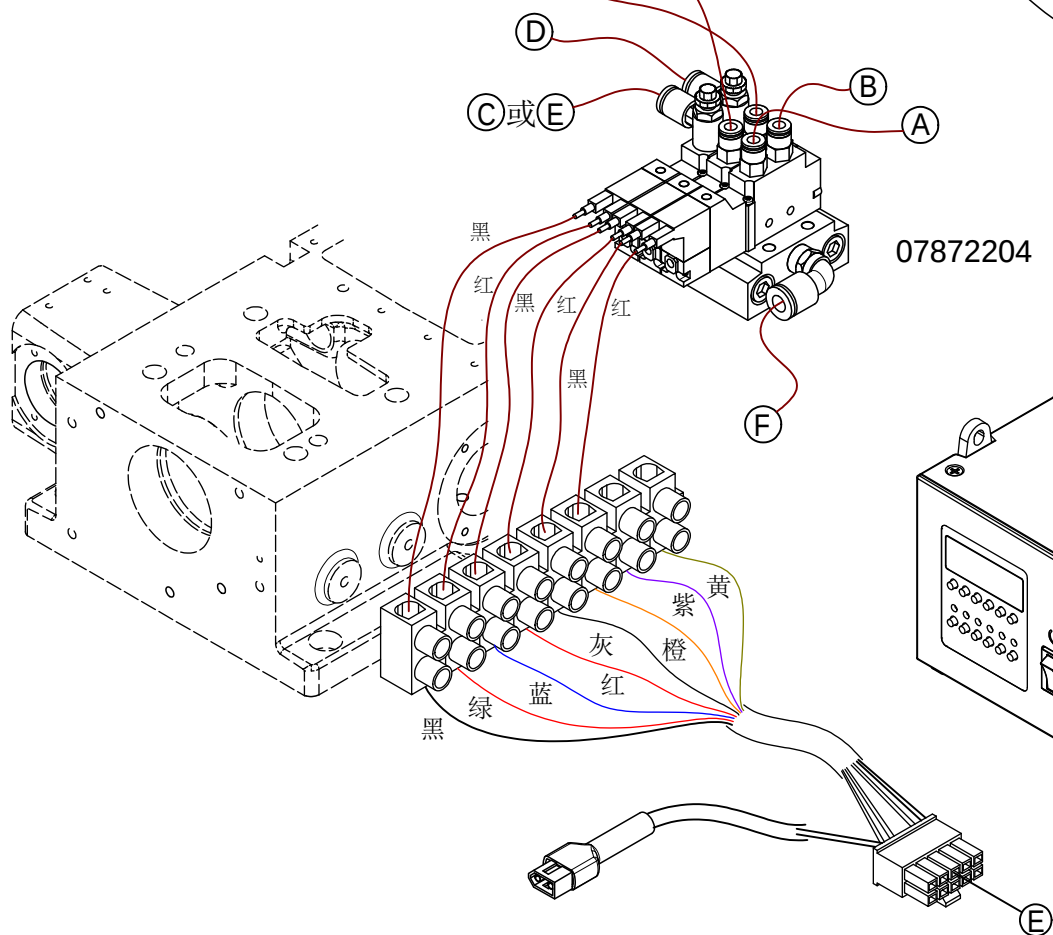
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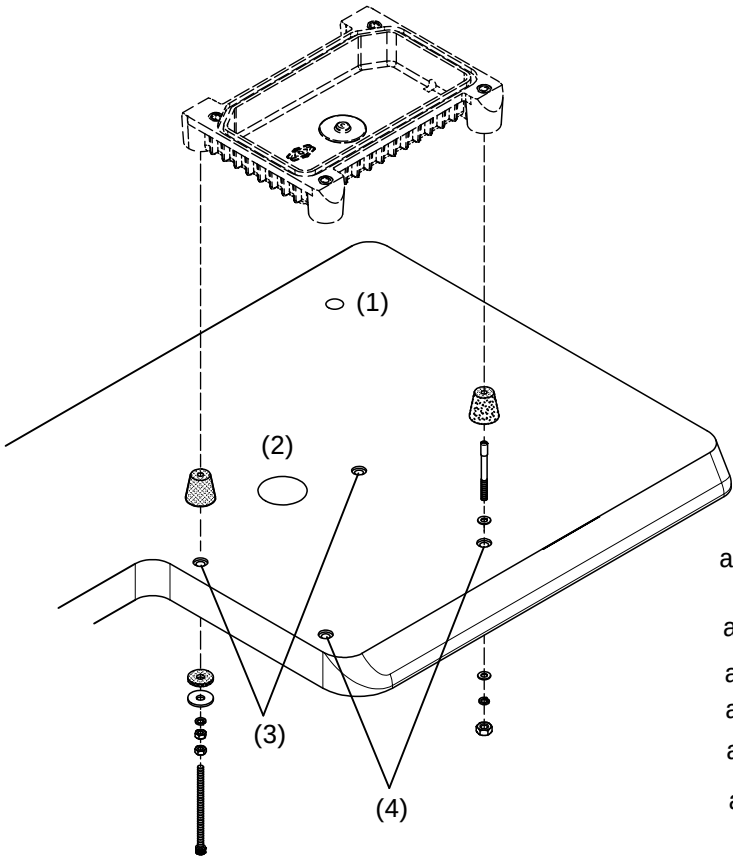
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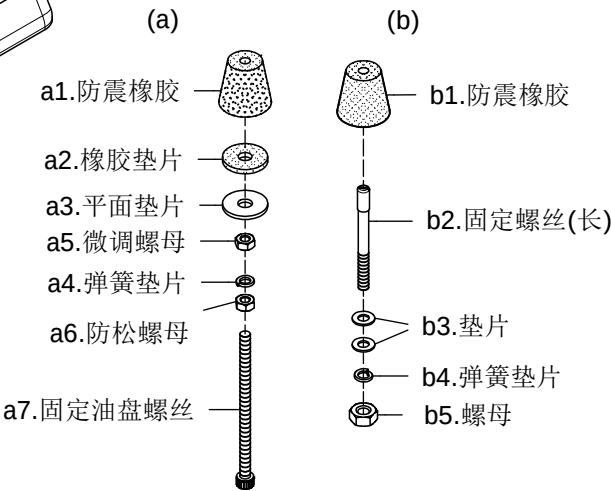
微型小马达(T系列)产品与桌板安装方式



(一) 各部位置说明：

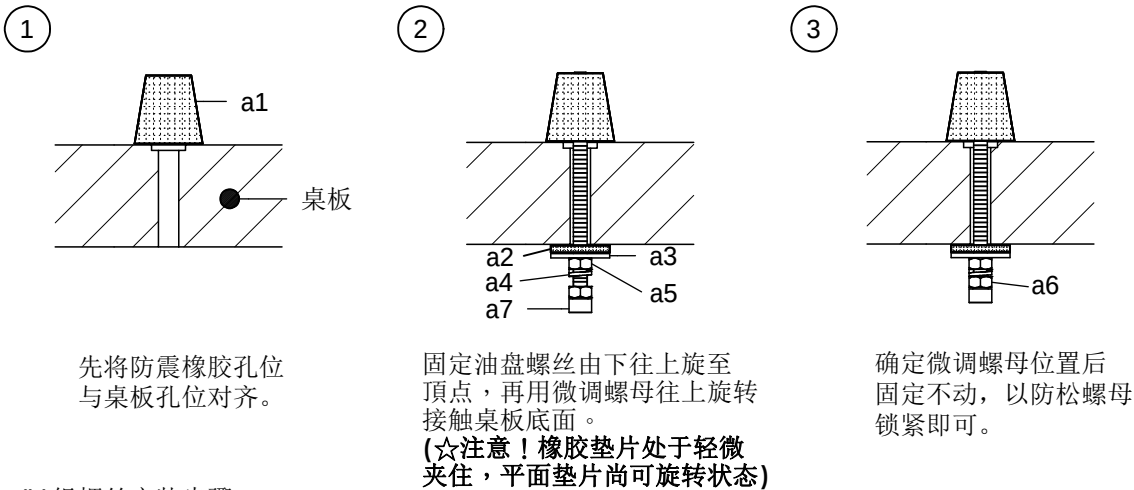
- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱)($\varnothing 50\text{mm}$)
- (3) 固定机台孔位($\varnothing 7.5\text{mm}$),
需使用螺丝组如下图(a), 共两组
- (4) 固定机台孔位($\varnothing 7.5\text{mm}$),
需使用螺丝组如下图(b), 共两组

(二) 螺丝种类说明：

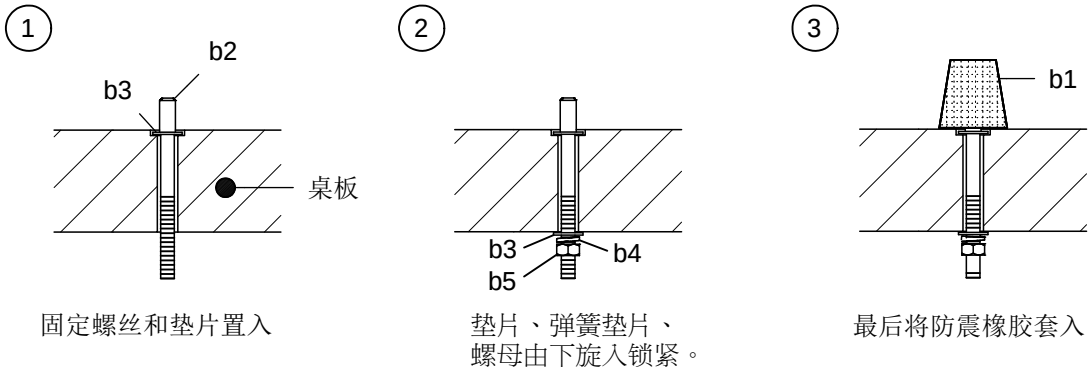


(三) 螺丝组装说明：

(a)组螺丝安装步骤：



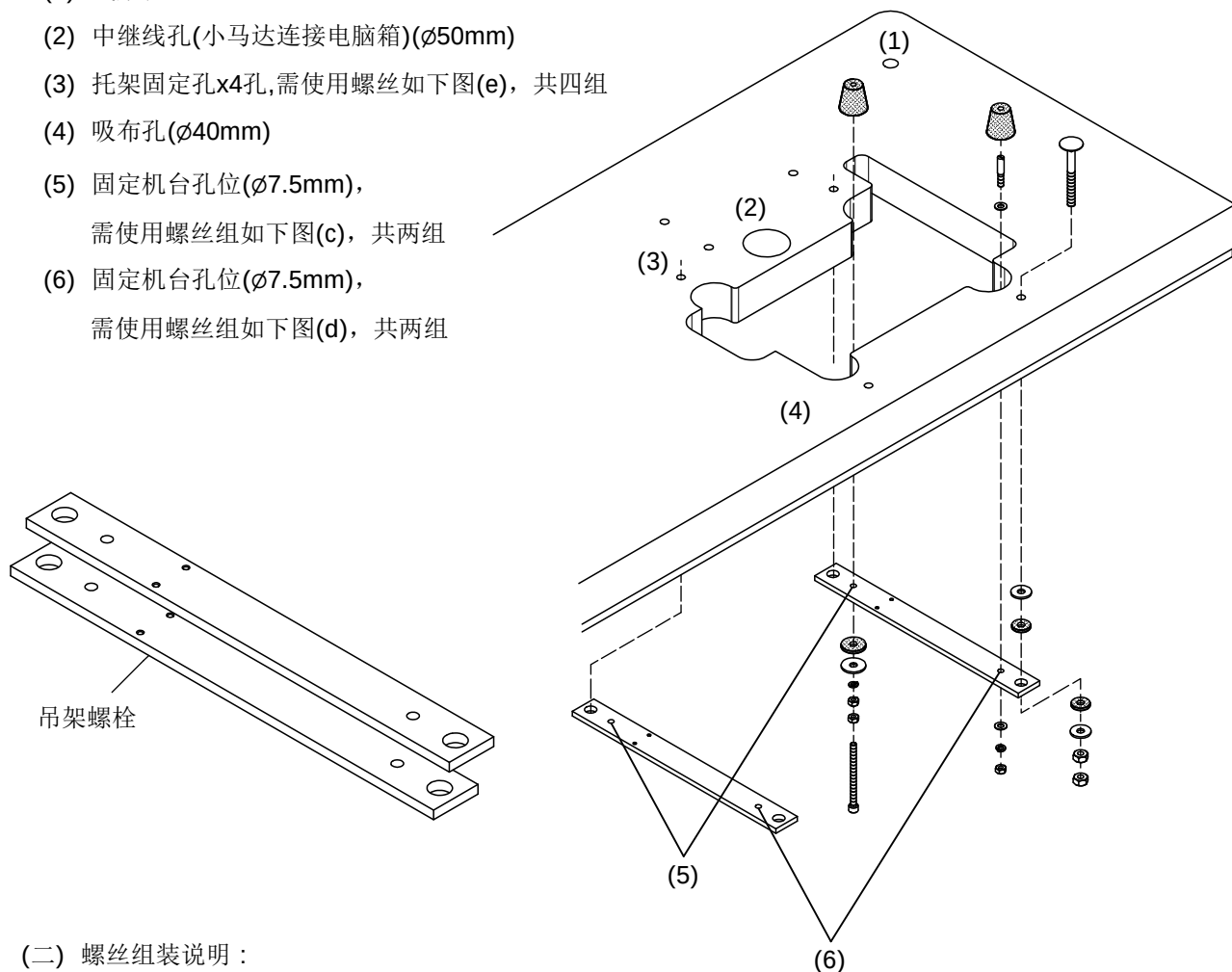
(b)组螺丝安装步骤：



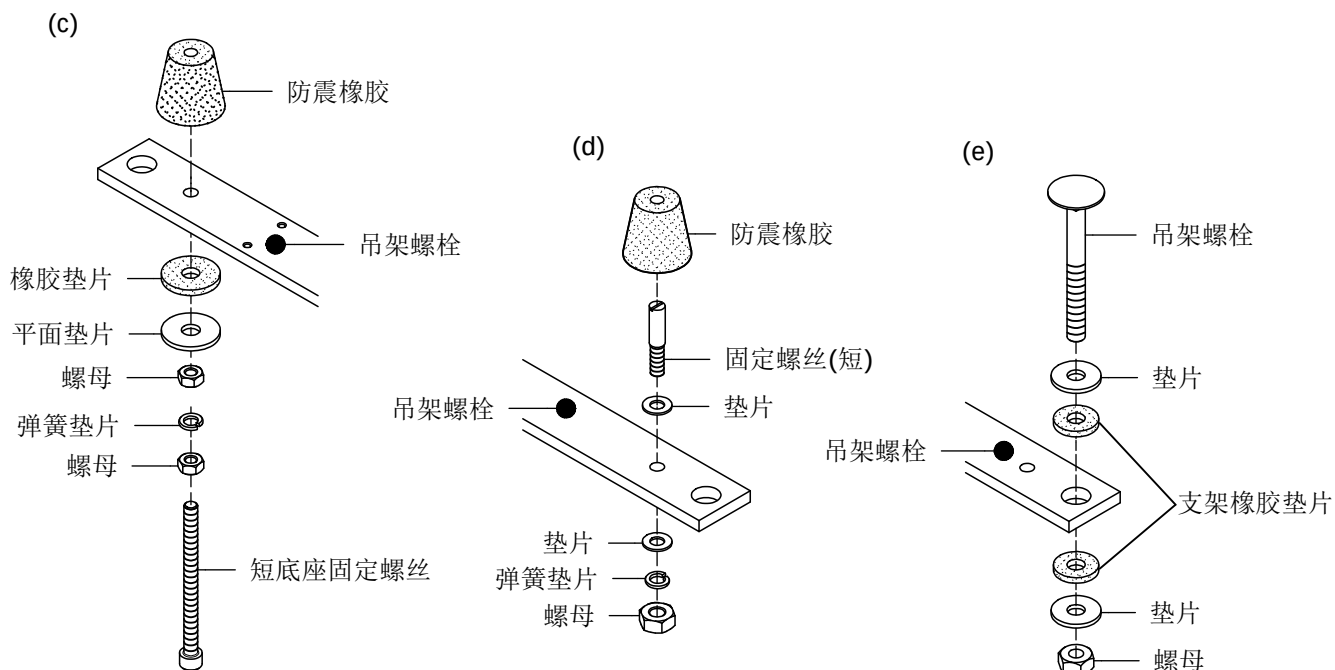
下沉式桌板安装方式

(一) 各部位位置说明：

- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱)($\phi 50\text{mm}$)
- (3) 托架固定孔x4孔,需使用螺丝如下图(e), 共四组
- (4) 吸布孔($\phi 40\text{mm}$)
- (5) 固定机台孔位($\phi 7.5\text{mm}$),
需使用螺丝组如下图(c), 共两组
- (6) 固定机台孔位($\phi 7.5\text{mm}$),
需使用螺丝组如下图(d), 共两组



(二) 螺丝组装说明：



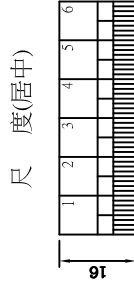
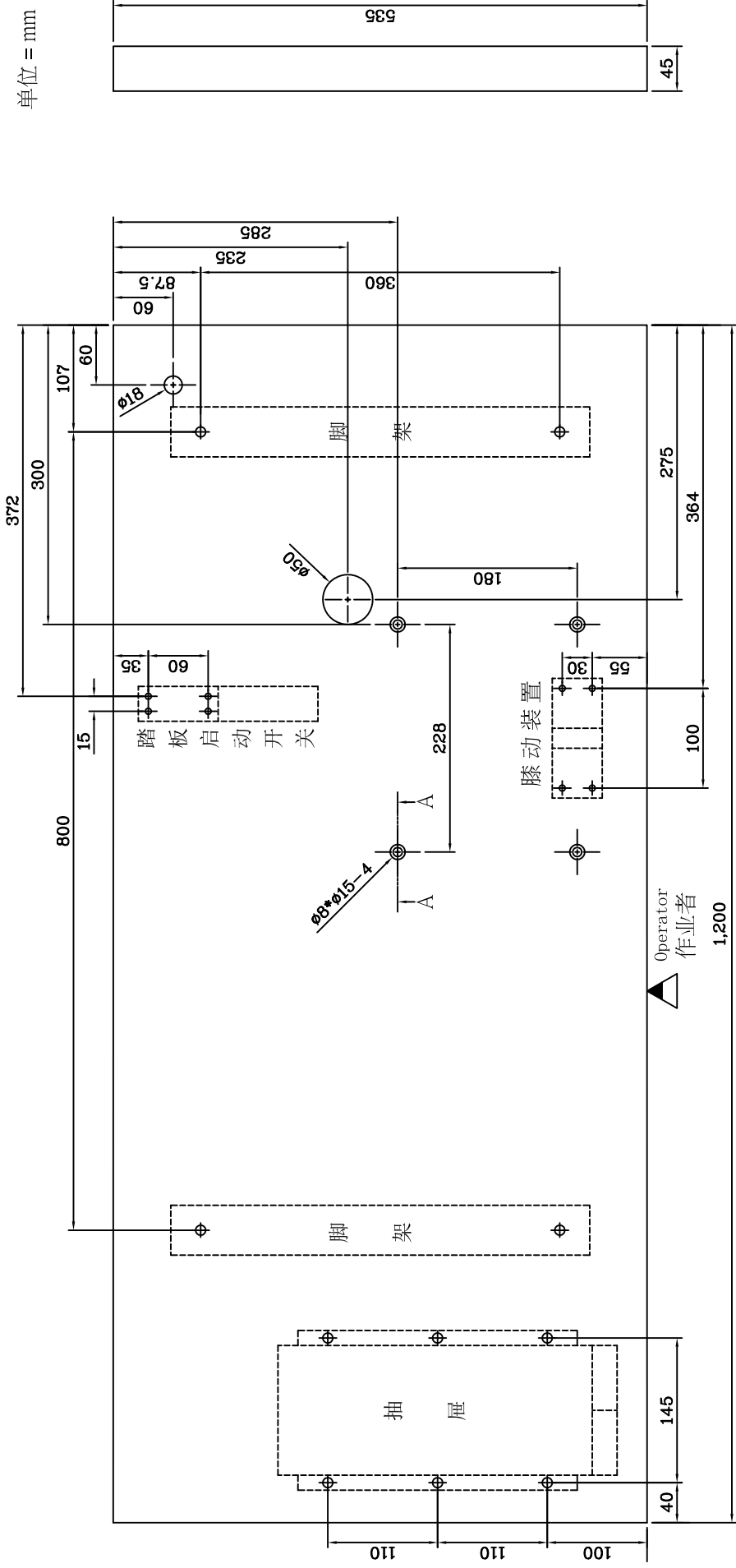
☆(c)组螺丝安装步骤请参照“微型小马达桌板安装”之(a)组螺丝。

技术通报

＜星锐牌・FW-787-TB系列、FW-720-TB系列、平面式桌板・车架及相关配件安装位置示意图＞

2020年03月31日 版本

単位 = mm

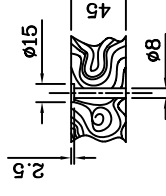


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SHING RAY®

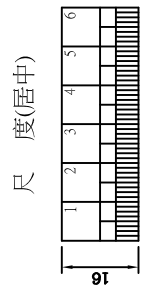
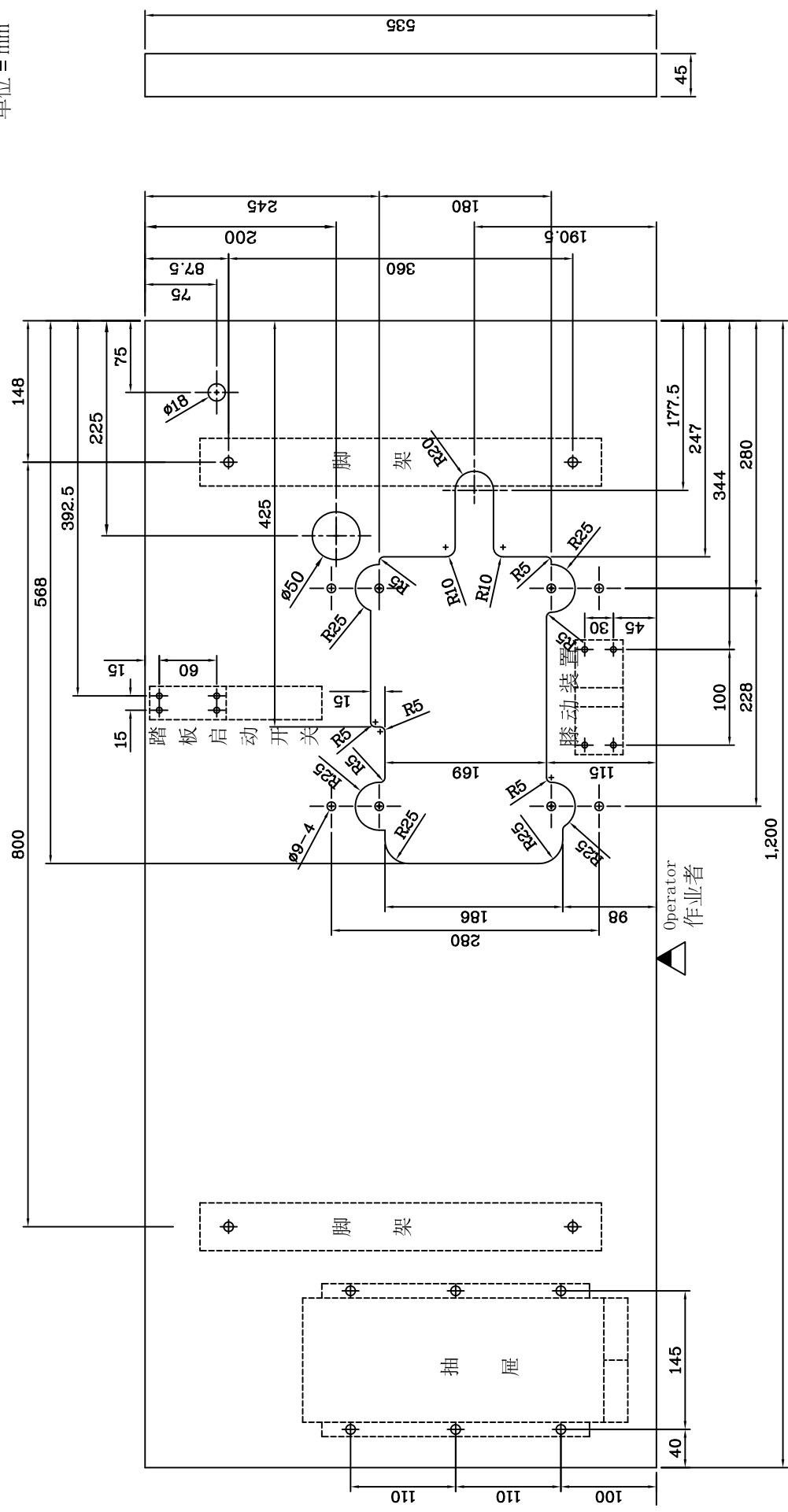


A-A剖面图

技术通报

<星锐牌·FW-780TB系列、FW-787TB系列、FW-720TB系列·下沉式桌板·
车架及相关配件安装位置示意图>

2020年03月31日 版本
单位 = mm

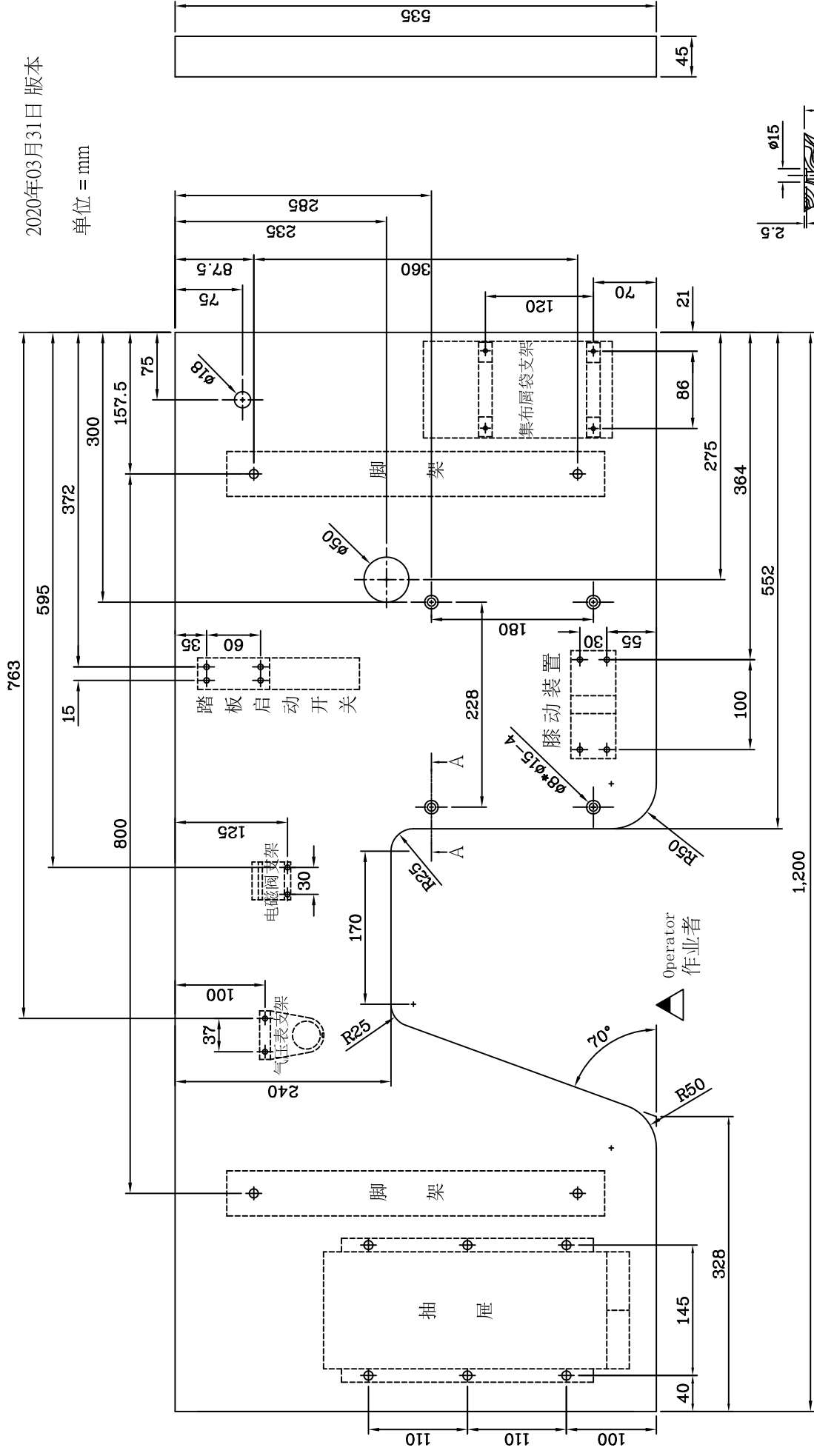


技术通报

＜星锐牌・FW-787-TB-F系列、FW-780-TB-F系列、FW-780-TB-FR系列・平面式开口桌板・车架及相关配件安装位置示意图＞

2020年03月31日 版本

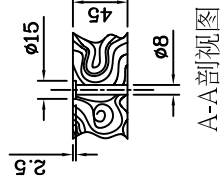
単位 = mm



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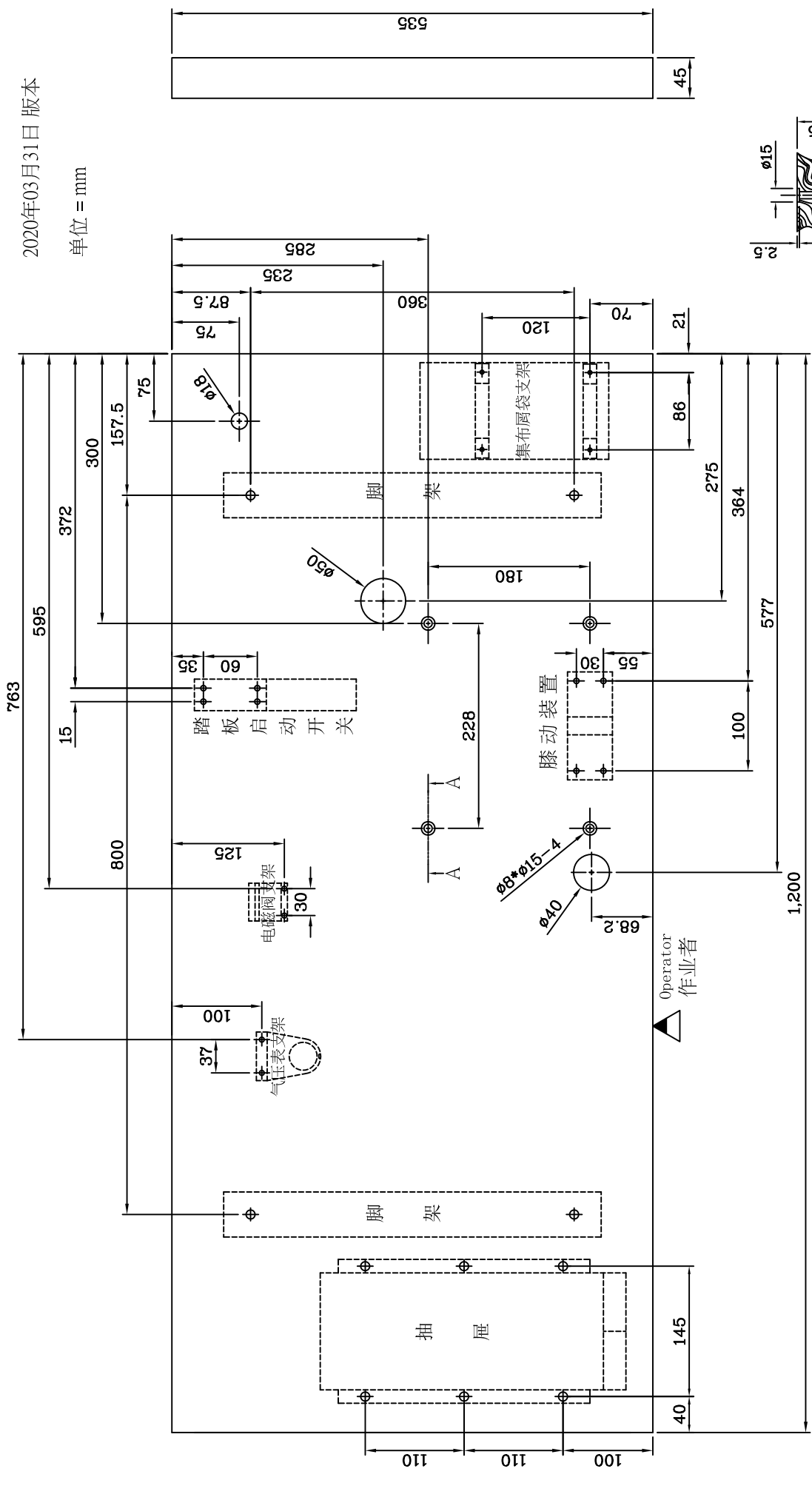


商 标(居中)

 SHING RAY®

技术通报

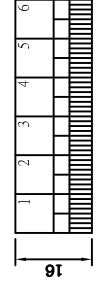
<星锐牌·FW-780-TB-FL系列、FW-720-TB-FL系列·平面式桌板·车架及相关配件安装位置示意图



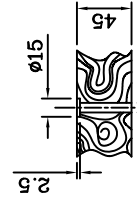
2020年03月31日 版本

单位 = mm

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商 标(居中)



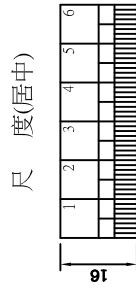
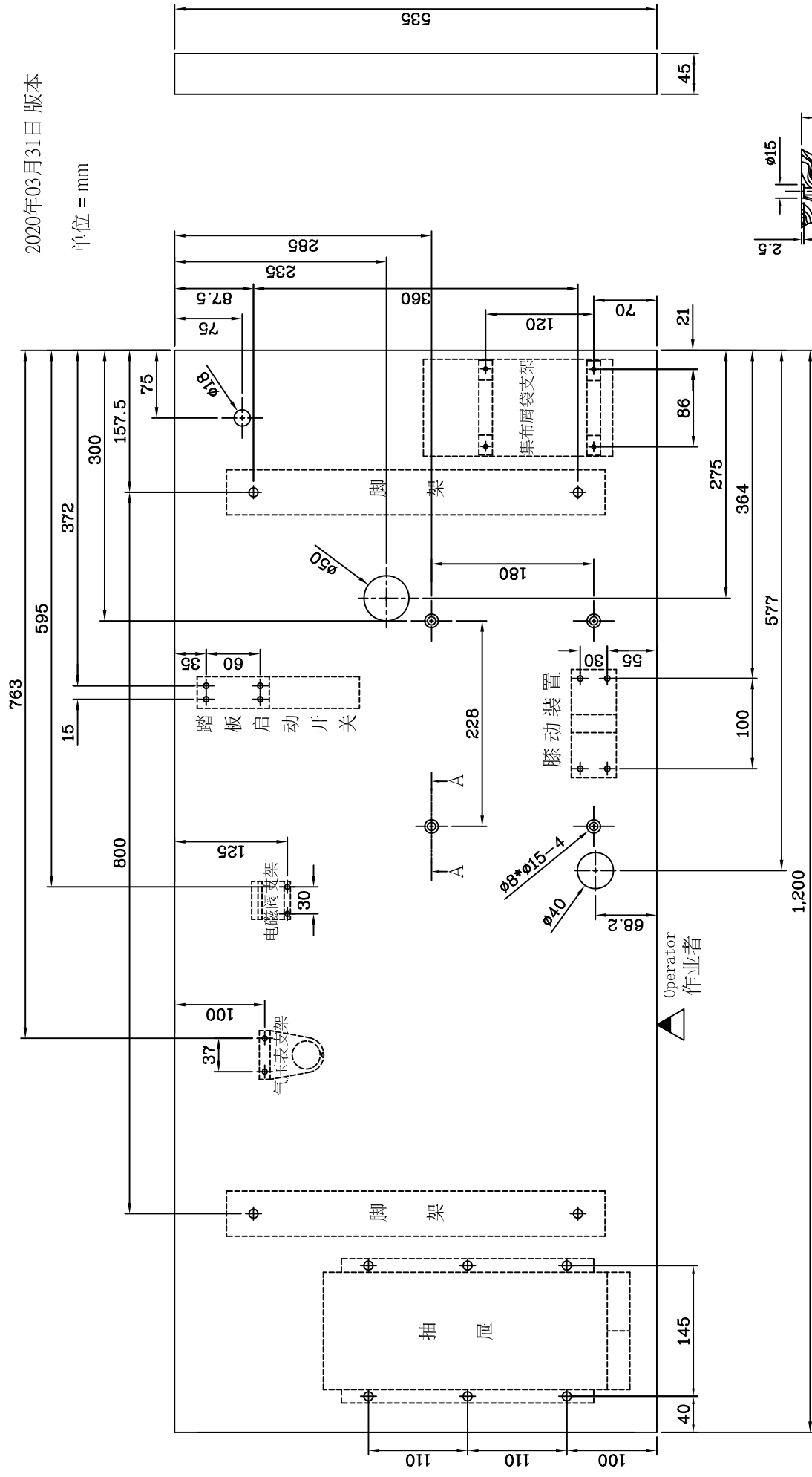
A-A剖视图

技术通报

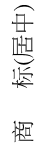
星锐牌 • FW-780-TB-FL系列 • 下沉式桌板 • 车架及相关配件安装位置示意图

2020年03月31日 版本

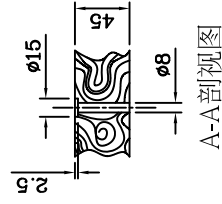
单位 = mm



尺(母)吐

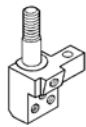


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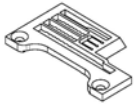


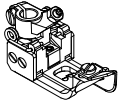
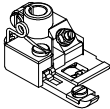
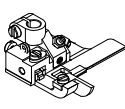
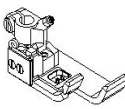
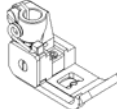
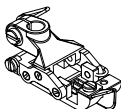
A-A剖视图

附件一

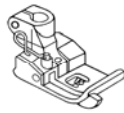
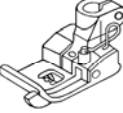
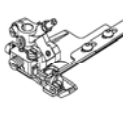
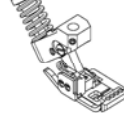
Main Parts Models			 针孔Ø1.05				
	针铆	倒骨针板	倒骨小孔针板	倒骨短舌针板	薄料用针板	特薄料用针板	立骨针板
FW-780-T-240	07870707-240	07800711A-240			07800755-240	07800756-240	07801718-240
FW-780-T-248	07870707-248	07800711A-248			07800755-248	07800756-248	07801718-248
FW-780-T-348	07870707-348	07800711A-348					07801718-348
FW-780-T-356	07870707-356	07800711A-356	07800753A-356	07800754A-356	07800755-356	07800756-356	07801718-356
FW-780-T-364	07870707-364	07800711A-364					07801718-364
FW-780-T-456	07870707-456	07800711A-456					07801718-456
FW-780-T-460	07870707-460	07800711A-460					07801718-460
FW-780-T-464	07870707-464	07800711A-464					07801718-464
FW-780-T-240-FL	07870707-240				07800755-240	07800756-240	
FW-780-T-248-FL	07870707-248				07800755-248	07800756-248	
FW-780-T-348-FL	07870707-348						
FW-780-T-356-FL	07870707-356		07800753A-356	07800754A-356	07800755-356	07800756-356	
FW-780-T-364-FL	07870707-364						
FW-780-T-456-FL	07870707-456						
FW-780-T-460-FL	07870707-460						
FW-780-T-464-FL	07870707-464						
FW-780-T-240-FR	07870707-240				07800755-240	07800756-240	
FW-780-T-248-FR	07870707-248				07800755-248	07800756-248	
FW-780-T-348-FR	07870707-348						
FW-780-T-356-FR	07870707-356		07800753A-356	07800754A-356	07800755-356	07800756-356	
FW-780-T-364-FR	07870707-364						
FW-780-T-456-FR	07870707-456						
FW-780-T-460-FR	07870707-460						
FW-780-T-464-FR	07870707-464						
FW-780-T-240-Q	07870707-240				07800755-240	07800756-240	
FW-780-T-248-Q	07870707-248				07800755-248	07800756-248	
FW-780-T-348-Q	07870707-348						
FW-780-T-356-Q	07870707-356		07800753A-356	07800754A-356	07800755-356	07800756-356	
FW-780-T-364-Q	07870707-364						
FW-780-T-456-Q	07870707-456						
FW-780-T-460-Q	07870707-460						
FW-780-T-464-Q	07870707-464						
FW-780-T-240-F	07870707-240				07800755-240	07800756-240	
FW-780-T-248-F	07870707-248				07800755-248	07800756-248	
FW-780-T-348-F	07870707-348						
FW-780-T-356-F	07870707-356		07800753A-356	07800754A-356	07800755-356	07800756-356	
FW-780-T-364-F	07870707-364						
FW-780-T-456-F	07870707-456						
FW-780-T-460-F	07870707-460						
FW-780-T-464-F	07870707-464						

GAUGE PARTS LIST

Main Parts Models	      						
	Q组针板	左修刀针板-四排沟	左修刀针板-五排沟	左修刀针板-薄料用	左修刀针板-特薄料用	右修刀针板	右修刀针板-特薄料用
FW-780-T-240	07802814-240						
FW-780-T-248	07802814-248						
FW-780-T-348	07802814-348						
FW-780-T-356	07802814-356						
FW-780-T-364	07802814-364						
FW-780-T-456	07802814-456						
FW-780-T-460	07802814-460						
FW-780-T-464	07802814-464						
FW-780-T-240-FL		07801472-240	07801401-240	07801482-240	07801483-240		
FW-780-T-248-FL		07801472-248	07801401-248	07801482-248	07801483-248		
FW-780-T-348-FL		07801472-348	07801401-348	07801482-348			
FW-780-T-356-FL		07801472-356	07801401-356	07801482-356	07801483-356		
FW-780-T-364-FL		07801472-364	07801401-364	07801482-364			
FW-780-T-456-FL		07801472-456	07801401-456	07801482-456			
FW-780-T-460-FL		07801472-460	07801401-460	07801482-460			
FW-780-T-464-FL		07801472-464	07801401-464	07801482-464			
FW-780-T-240-FR						07804038-240	07804071-240
FW-780-T-248-FR						07804038-248	07804071-248
FW-780-T-348-FR						07804038-348	
FW-780-T-356-FR						07804038-356	07804071-356
FW-780-T-364-FR						07804038-364	
FW-780-T-456-FR						07804038-456	
FW-780-T-460-FR						07804038-460	
FW-780-T-464-FR						07804038-464	
FW-780-T-240-Q	07802814-240						
FW-780-T-248-Q	07802814-248						
FW-780-T-348-Q	07802814-348						
FW-780-T-356-Q	07802814-356						
FW-780-T-364-Q	07802814-364						
FW-780-T-456-Q	07802814-456						
FW-780-T-460-Q	07802814-460						
FW-780-T-464-Q	07802814-464						
FW-780-T-240-F	07802814-240						
FW-780-T-248-F	07802814-248						
FW-780-T-348-F	07802814-348						
FW-780-T-356-F	07802814-356						
FW-780-T-364-F	07802814-364						
FW-780-T-456-F	07802814-456						
FW-780-T-460-F	07802814-460						
FW-780-T-464-F	07802814-464						

Main Parts Models							
	一般押脚	Q组押脚	F组押脚	左修刀押脚	左修刀-短押脚	左修刀-极短押脚	战车押脚
FW-780-T-240	07870814-240	07872510-240					07871420-240
FW-780-T-248	07870814-248	07872510-248					07871420-248
FW-780-T-348	07870814-348	07872510-348					07871420-348
FW-780-T-356	07870814-356	07872510-356					07871420-356
FW-780-T-364	07870814-364	07872510-364					07871420-364
FW-780-T-456	07870814-456	07872510-456					07871420-456
FW-780-T-460	07870814-460	07872510-460					07871420-460
FW-780-T-464	07870814-464	07872510-464					07871420-464
FW-780-T-240-FL				07801435A-240	07801480-240	07801481-240	
FW-780-T-248-FL				07801435A-248	07801480-248	07801481-248	
FW-780-T-348-FL				07801435A-348	07801480-348	07801481-348	
FW-780-T-356-FL				07801435A-356	07801480-356	07801481-356	
FW-780-T-364-FL				07801435A-364	07801480-364	07801481-364	
FW-780-T-456-FL				07801435A-456	07801480-456	07801481-456	
FW-780-T-460-FL				07801435A-460	07801480-460	07801481-460	
FW-780-T-464-FL				07801435A-464	07801480-464	07801481-464	
FW-780-T-240-FR							
FW-780-T-248-FR							
FW-780-T-348-FR							
FW-780-T-356-FR							
FW-780-T-364-FR							
FW-780-T-456-FR							
FW-780-T-460-FR							
FW-780-T-464-FR							
FW-780-T-240-Q		07872510-240					
FW-780-T-248-Q		07872510-248					
FW-780-T-348-Q		07872510-348					
FW-780-T-356-Q		07872510-356					
FW-780-T-364-Q		07872510-364					
FW-780-T-456-Q		07872510-456					
FW-780-T-460-Q		07872510-460					
FW-780-T-464-Q		07872510-464					
FW-780-T-240-F			07873415-240				
FW-780-T-248-F			07873415-248				
FW-780-T-348-F			07873415-348				
FW-780-T-356-F			07873415-356				
FW-780-T-364-F			07873415-364				
FW-780-T-456-F			07873415-456				
FW-780-T-460-F			07873415-460				
FW-780-T-464-F			07873415-464				

GAUGE PARTS LIST

Main Parts Models	   						
	左挡边押脚	右挡边押脚	右修刀押脚	步履押脚			
FW-780-T-240	07871425-240	07871426-240		07805207-240			
FW-780-T-248	07871425-248	07871426-248		07805207-248			
FW-780-T-348	07871425-348	07871426-348		07805207-348			
FW-780-T-356	07871425-356	07871426-356		07805207-356			
FW-780-T-364	07871425-364	07871426-364		07805207-364			
FW-780-T-456	07871425-456	07871426-456		07805207-456			
FW-780-T-460	07871425-460	07871426-460		07805207-460			
FW-780-T-464	07871425-464	07871426-464		07805207-464			
FW-780-T-240-FL				07805207-240			
FW-780-T-248-FL				07805207-248			
FW-780-T-348-FL				07805207-348			
FW-780-T-356-FL				07805207-356			
FW-780-T-364-FL				07805207-364			
FW-780-T-456-FL				07805207-456			
FW-780-T-460-FL				07805207-460			
FW-780-T-464-FL				07805207-464			
FW-780-T-240-FR			07804020A-240	07805207-240			
FW-780-T-248-FR			07804020A-248	07805207-248			
FW-780-T-348-FR			07804020A-348	07805207-348			
FW-780-T-356-FR			07804020A-356	07805207-356			
FW-780-T-364-FR			07804020A-364	07805207-364			
FW-780-T-456-FR			07804020A-456	07805207-456			
FW-780-T-460-FR			07804020A-460	07805207-460			
FW-780-T-464-FR			07804020A-464	07805207-464			
FW-780-T-240-Q				07805207-240			
FW-780-T-248-Q				07805207-248			
FW-780-T-348-Q				07805207-348			
FW-780-T-356-Q				07805207-356			
FW-780-T-364-Q				07805207-364			
FW-780-T-456-Q				07805207-456			
FW-780-T-460-Q				07805207-460			
FW-780-T-464-Q				07805207-464			
FW-780-T-240-F			07804020A-240	07805207-240			
FW-780-T-248-F			07804020A-248	07805207-248			
FW-780-T-348-F			07804020A-348	07805207-348			
FW-780-T-356-F			07804020A-356	07805207-356			
FW-780-T-364-F			07804020A-364	07805207-364			
FW-780-T-456-F			07804020A-456	07805207-456			
FW-780-T-460-F			07804020A-460	07805207-460			
FW-780-T-464-F			07804020A-464	07805207-464			