



FW-787-TB

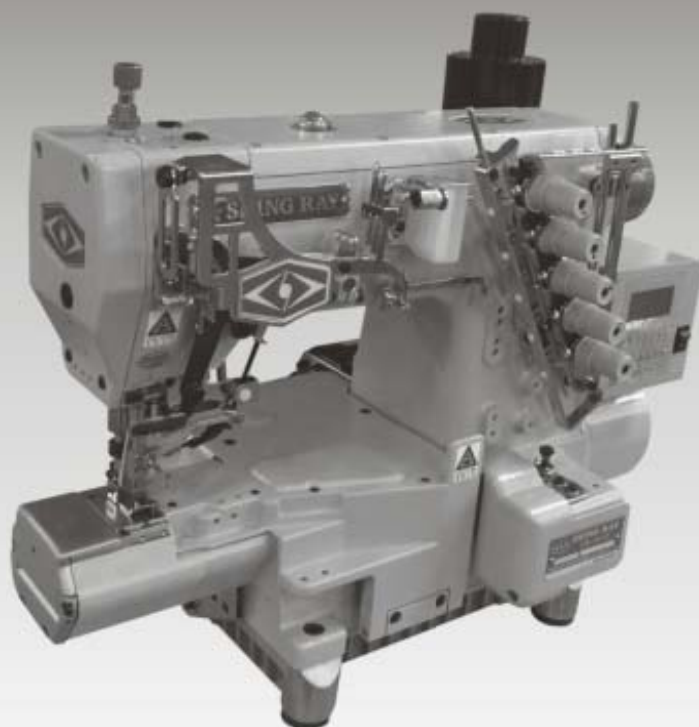


星锐牌工业用缝纫机

SHING RAY BRAND INDUSTRIAL SEWING MACHINE

横筒型高速三针绷缝机

CYLINDER - BED HIGH
SPEED INTERLOCK STITCH MACHINE



零件圖

PARTS BOOK



星锐缝纫机(嘉兴)有限公司



SHING RAY SEWING MACHINE(JIAXING) CO., LTD.

CONTENTS	目 次	页数
MISCELLANEOUS COVERS (1)		
机壳机构(1)		1
MISCELLANEOUS COVERS (2)		
机壳机构(2)		2
MISCELLANEOUS THREAD EYELETS-3NEEDLE		
过线机构-三针五线.....		3
MISCELLANEOUS BUSHINGS		
套管机构.....		4
MAIN SHAFT DRIVING MECHANISM		
下主轴机构组.....		5
UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM		
上主轴及针线提线诸元.....		6
NEEDLE BAR MECHANISM		
针柱机构.....		7
PRESSER FOOT MECHANISM		
压脚机构.....		8
SPREADER MECHANISM		
上饰线驱动机构.....		9
LOOPER DRIVING MECHANISM		
下勾针驱动机构.....		10
FEED DRIVING CONTROL MECHANISM		
送料具驱动控制机构.....		11
NEEDLE GUARD & FEED DRIVING MECHANISM		
顶针片及送料具驱动机构.....		12
LUBRICATING MECHANISM		
润滑机构.....		13
EXCLUSIVE PARTS		
专用配件.....		14
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE		
自动切线松线机构-三针五线.....		15
BOTTOM TRIMMER MECHANISM		
底线切线刀机构.....		16
ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM		
电磁式上拨线及切线机构.....		17
PNEUMATIC TYPE TOP AIR WIPER & TRIMMER MECHANISM		
气压式上吹风拨线及切线机构.....		18
ELECTRICAL TYPE DRIVING PRESSER FOOT LEFTER		
电磁式直接驱动抬押脚组.....		19

CONTENTS	目 次	页数
PNEUMATIC TYPE PRESSER FOOT LEFTER		
气压式抬押脚组.....		20
ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM		
电磁式下切刀驱动机构.....		21
PNEUMATIC TYPE BOTTOM TRIMMER DRIVING MECHANISM		
气压式下切刀驱动机构.....		22
TOP TRIMMER UNIVERSAL ADAPTER MECHANISM		
上切刀万向接头机构.....		23
PNEUMATIC REGULATOR MECHANISM		
气压调节器机构.....		24
"Q" DEVICE (1)		
“Q”标准喇叭包边装置(1).....		25
"Q" DEVICE (2)		
“Q”标准喇叭包边装置(2).....		26
"Q" DEVICE (3)		
“Q”标准喇叭包边装置(3).....		27
PULLER MECHANISM EXCLUSIVE PARTS (1)		
后托引轮机构(1).....		28
PULLER MECHANISM EXCLUSIVE PARTS (2)		
后托引轮机构(2).....		29
PULLER MECHANISM EXCLUSIVE PARTS (3)		
后托引轮机构(3).....		30
THREAD STAND & SUPPORTING BOARD		
线架及机头托架组.....		31
ATTACHMENT BOX		
附件盒.....		32
ACCESSORIES		
附配件.....		33
TUBULAR ELASTIC WAIST BAND ATTACHMENT		
裤头包缝装置.....		34
AC SERVO MOTOR & CONTROL BOX C.SET		
伺服马达控制箱组.....		35
MISCELLANEOUS THREAD EYELETS-4NEEDLE		
过线机构-四针六线.....		36
AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDLE		
自动切线松线机构-四针六线.....		37
ELECTRICAL TYPE OF WIPER		
拨线装置(WE).....		38

ELECTRIC/AIR ASSEMBLY LINE

电/气组件组装线路图.....

DESK BOARD MEASUREMENT PICTURE

桌板尺寸图.....

INSTALLATION

机台与桌板组装说明.....

GAUGE PARTS

标准规格件..... 附件一

GAUGE PARTS

标准规格件..... 附件二

※零件本使用说明:

1、当零件用虚线表示, 零件编号为 X-X 时, 表示非该页面零件, 且仅用于辅助说明组装位置;
例如: 7-14 为第7页、零件序号14的零件。

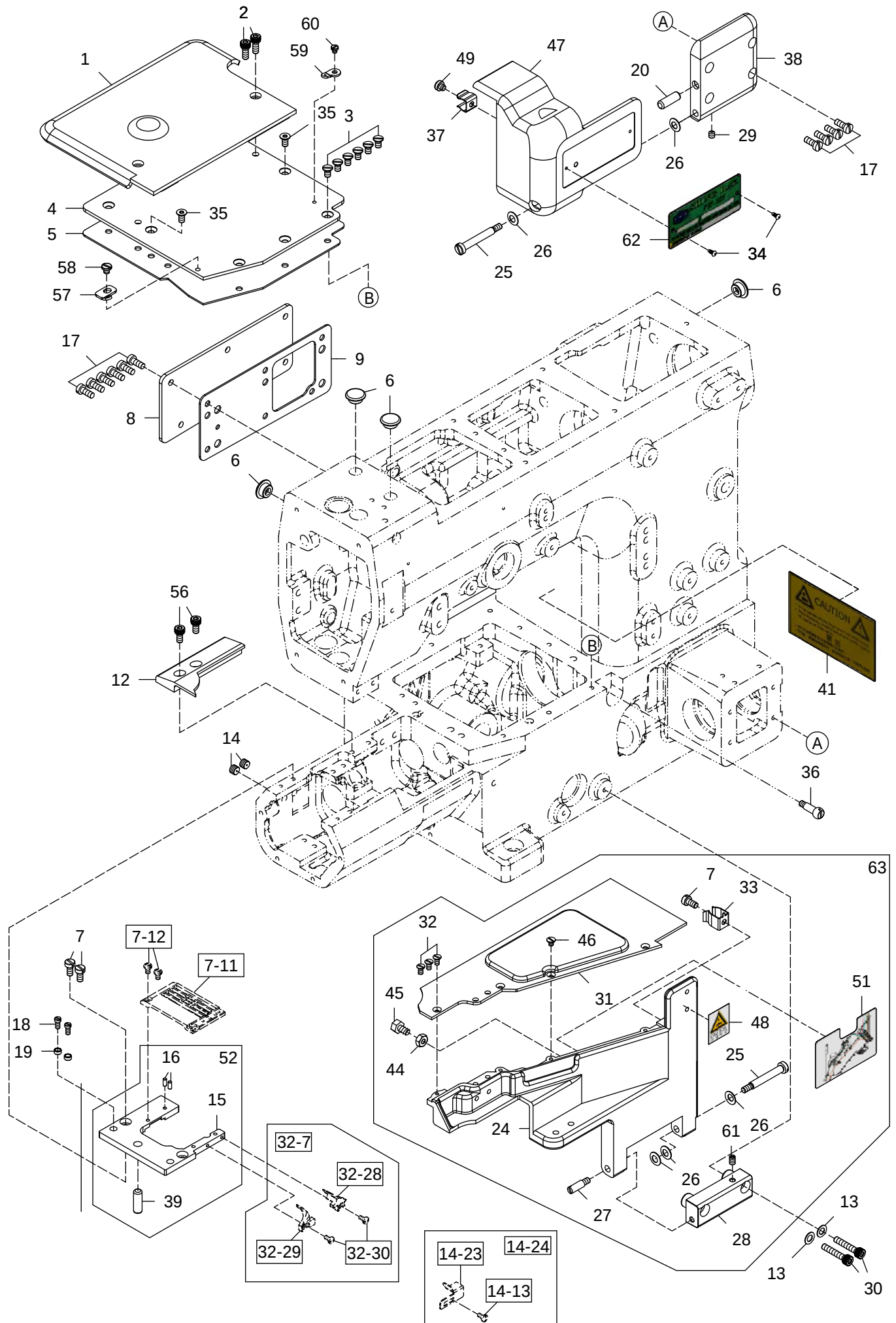
2、当零件用实线表示, 零件编号为 X-X 时, 表示该页需使用此零件, 但已编制在其他页, 为避免销售人员与客户有遗漏而绘制; 例如: 36-32为第36页、零件序号32的零件。

3、当组件中有包含其他页的零件时, 零件用实线表示, 零件编号为 X-X
例如: 4-15 为第4页、零件序号15的零件。

4、组件中的零件用虚线表示一律代表不包含该零件, 实线则为包含。

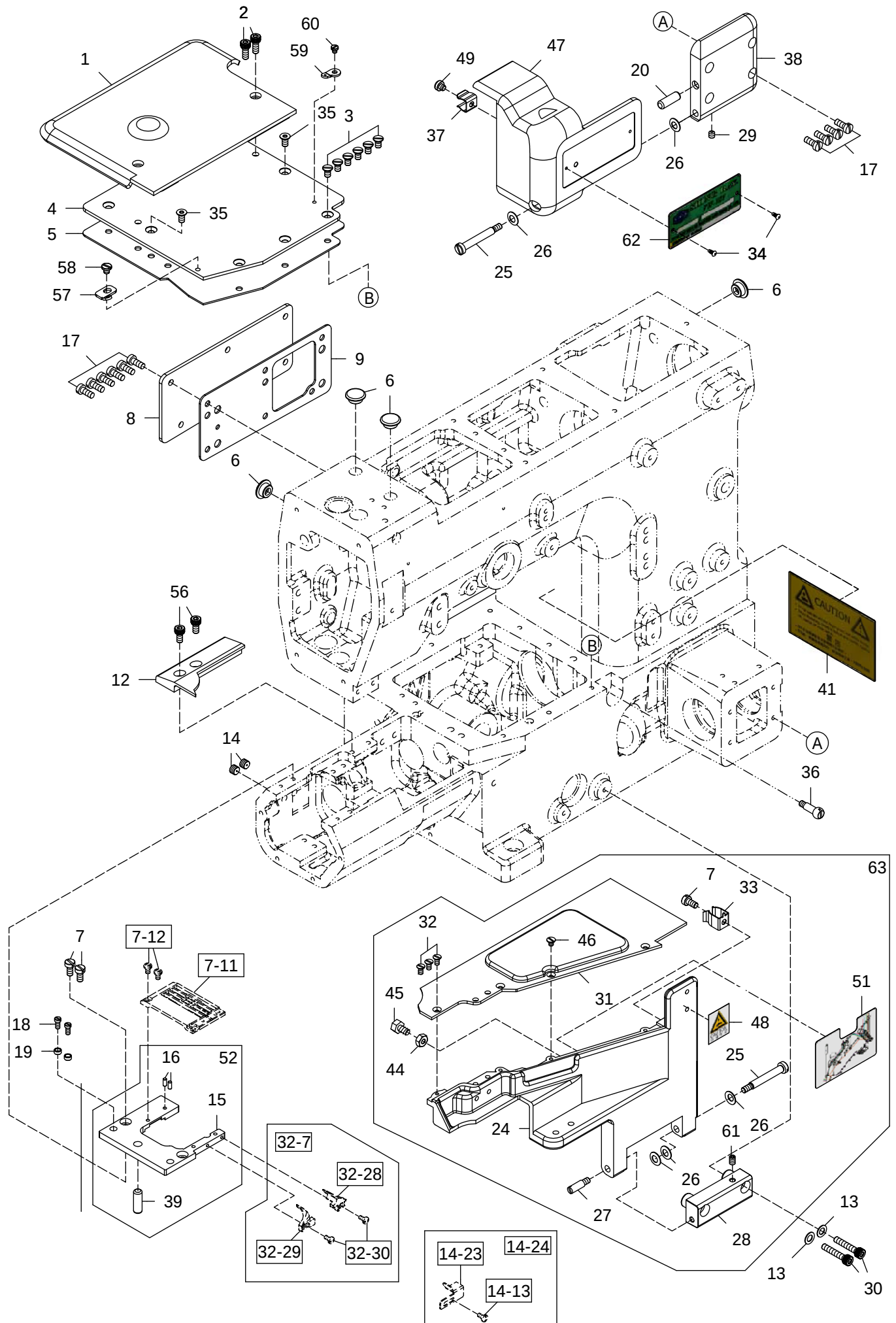
MISCELLANEOUS COVERS (1)**机壳机构 (1)****1**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07870101	Top Cover.....	上盖.....	1	
2	07870102	Screw (M4-0.7×12).....	螺丝.....	11	
3	07870103	Oil Sight Seal.....	上油镜油封.....	1	
4	07870104	Oil Sight Window.....	上油镜.....	1	
5	07870105	Top Cover Gasket.....	上盖垫片.....	1	
6	07870106	Emblem.....	铭牌.....	2	
7	07870107	Seal Plug.....	止油胶塞.....	1	
8	07870108	Head Cover Gasket.....	上侧盖垫片.....	1	
9	07870109	Head Cover.....	上侧盖.....	1	
10	07870110	Brand Name Plate.....	公司铭牌.....	2	
11	07870111	Rivet.....	铆钉.....	4	
12	07870112	Looper Thread Take-up Shaft Cover.....	底线分线盘传动轴护盖.....	1	
13	07870113	Cylinder Side Cover (Upper).....	圆筒上侧盖.....	1	
14	07870114	Cover Latch Spring.....	锁门弹簧.....	1	
15	07870115	Screw (M4-0.7×3.5)(二级牙).....	螺丝.....	1	
18	07870118	Side Cover Hinge Pin.....	侧盖枢钮插销.....	2	
19	07870119	Cylinder Side Cover Hinge.....	圆筒侧盖枢钮.....	1	
20	07870120	Screw (M4-0.7×10).....	螺丝.....	4	
21	07870121	Machine Frame Unit.....	机壳.....	1	
22	07870122	Screw (M8-1.25×20).....	螺丝.....	4	
23	07870123	Plug	止油塞(塑钢).....	1	
24	07870124	Gasket.....	止油垫.....	1	
25	07870125	Screw (M4-0.7×8).....	螺丝.....	5	
26	07870126	Magnet Holder.....	磁铁固定压板.....	1	
27	07870127	Magnet	磁铁.....	1	
28	07870128	Machine Frame Supporting Bar.....	机体支柱.....	4	
29	07870129	Oil Reservoir Gasket.....	油槽止油胶垫.....	1	
30	07870130	Screw (3/8-24×12).....	螺丝.....	1	
31	07870131	Drain Hole Seal.....	排油螺丝油封.....	1	
32	07870132	Oil Reservoir.....	油槽.....	1	
33	07870133	Warning Sticker(Triangle).....	警告贴纸(三角形).....	1	
36	07870136	Cylinder Side Cover C.Set (Upper).....	圆筒上侧盖组件.....	1	
39	07870139	Warning Sticker (Ellipse).....	警告贴纸(椭圆形).....	1	
41	07870141	Plug.....	止油塞(塑钢).....	1	
42	07870142	Plug.....	止油塞(铝).....	1	
43	07870143	Plug.....	止油塞(铝).....	1	
44	07870144	Oil Sight Window C.Set.....	上油镜组.....	1	
50	130104003	LED lamp.....	LED灯.....	1	
51	07870151	Cable Clamp.....	配线固定纽.....	1	



MISCELLANEOUS COVERS (2)**机壳机构 (2)****2**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870201	Cloth Plate (Large).....	缝制平台.....	1
2	07870202	Screw (M4-0.7×10).....	螺丝.....	2
3	07870203	Screw (M4-0.7×7).....	螺丝.....	6
4	07870204	Crank Chamber Cover.....	曲轴室上盖.....	1
5	07870205	Crank Chamber Cover Gasket.....	曲轴室垫片.....	1
6	07870107	Seal Plug.....	止油胶塞.....	4
7	07870125	Screw (M4-0.7×8).....	螺丝.....	3
8	07870208	Rear Cover.....	后盖.....	1
9	07870209	Rear Cover Gasket.....	后盖垫片.....	1
12	07870212	Supplementary Slide Cover.....	滑件补助盖.....	1
13	07870213	Washer.....	垫片.....	2
14	07870214	Screw (M6-1×4).....	螺丝.....	2
15	07870215	Stitch Plate Support.....	针板支架.....	1
16	07870216	Knock Pin.....	顶出销.....	2
17	07870102	Screw (M4-0.7×12).....	螺丝.....	10
18	07870218	Screw (M3-0.5×6.3).....	螺丝.....	2
19	07870219	Positioning Bushing.....	定位衬套.....	2
20	07870220	Knock Pin.....	顶出销 (黑).....	1
24	07870224	Front Cover (Lower).....	前盖底座.....	1
25	07870225	Screw (M4-0.7×8).....	螺丝.....	2
26	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	5
27	07870227	Screw (M4-0.7×6).....	螺丝.....	1
28	07870228	Front Cover Hinge.....	前盖铰链.....	1
29	07870229	Screw (M4-0.7×4).....	螺丝.....	1
30	07870230	Screw (M4-0.7×22).....	螺丝.....	2
31	07870231	Front Cover (Upper).....	前盖顶座.....	1
32	07870232	Screw (M3-0.5×6).....	螺丝.....	3
33	07870114	Cover Latch Spring.....	锁闩弹簧.....	1
34	07870111	Rivet.....	铆钉.....	2
35	07870235	Screw (M4-0.7×8).....	螺丝.....	2
36	07870236	Screw (M4-0.7×4.5).....	螺丝.....	1
37	07870237	Cover Latch Spring.....	锁闩弹簧.....	1
38	07870238	Looper Thread Take-Up Driving Chamber Cover...	底线分线盘驱动室盖.....	1
39	07870239	Knock Pin.....	顶出销	1
41	07870241	Warning Sticker(Tetraqon).....	警告贴纸(四角形).....	1
44	07870244	Nut.....	螺帽.....	1
45	07870245	Screw (M4-0.7×8).....	螺丝.....	1
46	07870246	Screw (M3-0.5×4.5).....	螺丝.....	1
47	07870247	Looper Thread Take-Up Cover.....	底线分线盘凸轮盖.....	1
48	07870133	Warning Sticker (Triangle).....	警告贴纸(三角形).....	1



MISCELLANEOUS COVERS (2)**机壳机构 (2)****2**

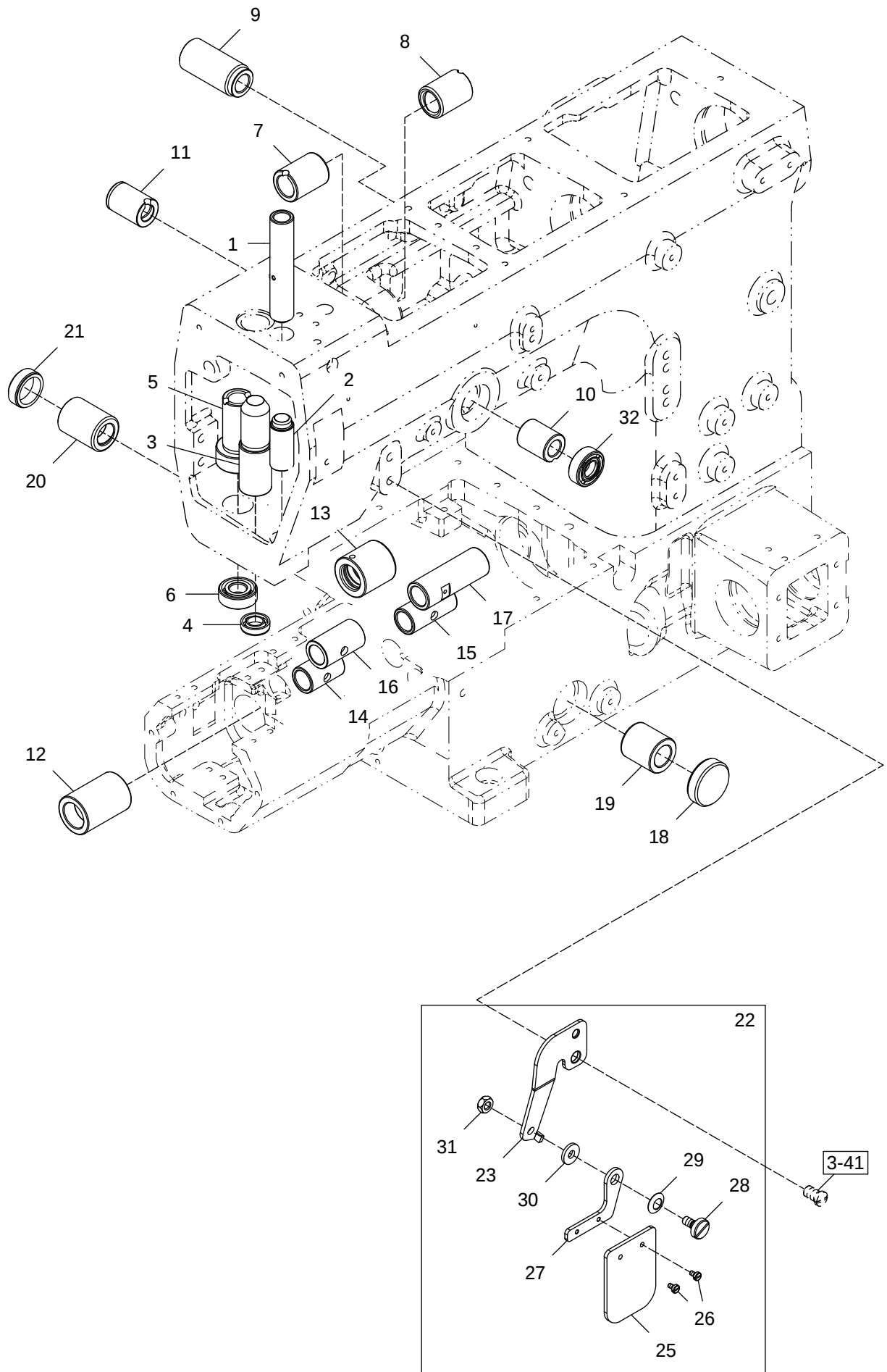
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
49	07870249	Screw (M4-0.7×3.5).....	螺丝(I级牙).....	1	
51	07870251C	Warning Sticker.....	警告标签.....	1	
52	07870252	Stitch Plate Support.....	针板支架.....	1	
56	07870256	Screw (M4-0.7×8).....	螺丝.....	2	
57	07870257	Lower Knife Carrier Guide.....	下切刀托架导引片.....	1	
58	07870258	Screw (M4-0.7×4).....	螺丝.....	1	
59	07870259	Looper Thread Eyelet.....	底线穿线孔.....	1	
60	07870260	Screw (M3-0.5×3.3).....	螺丝.....	1	
61	07870261	Screw (M4-0.7×6).....	螺丝.....	1	
62	07870262	Model Plate (See the below).....	型号铭牌.....	1	
63	07870263	Front Cover (Lower) C.Set.....	前盖底座组.....	1	

MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****3**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07870301	Thread Tension Spring Cap (Blue).....	3
2	07870302A	Tension Spring Disc Support.....	5
6	07870306	Thread Tension Spring Retainer.....	5
7	07870307	Felt.....	5
8	07870308	Tension Disc.....	10
9	07870309A	Tension Post.....	5
10	07870310	Tension Post Ferrule.....	5
11	07870311	Tension Disc Separator.....	1
12	07870312	Tension Post Support.....	1
13	07870313	Thread Eyelet Pipe Stay.....	1
14	07870229	Screw (M4-0.7×4).....	2
15	07870125	Screw (M4-0.7×8).....	7
16	07870316	Top Cover Thread Eyelet (Left).....	1
17	07870317	Thread Eyelet	15
19	07870319	Screw (1/8-44×2.6).....	6
20	07870320	Thread Eyelet Pipe (Long).....	1
21	07870321	Thread Eyelet Pipe (Short).....	1
22	07870322	Top Cover Thread Eyelet (Right).....	1
23	07870323	Washer (WF04).....	4
24	07870324	SP Container Cover.....	1
25	07870325	SP Container.....	1
26	07870326	Felt.....	1
28	07870328	SP Container Cover Pin.....	2
29	07870329A	Thread Eyelet Support.....	1
32	07870332	Screw (M4-0.7×10).....	4
33	07870333	Screw (9/64-40×6.7).....	2
34	07870334	SP Container C.Set.....	1
35	07870335	Top Cover Thread Guide.....	1
36	07870336	Tension Post Support C.Set.....	1
38	07870338	Guide Pin.....	1
41	07870341	Screw (M6-1×10).....	1
42	07870342	Needle Thread Retainer Support.....	1
43	07870343	Thread Tension Spring Cap (Red).....	2
47	07870347	Top Cover Thread Guide.....	1
48	07870348	Supplementary Thread Guide.....	1
49	07870349	Tension Post	1
50	07870350	Supplementary Tension Disc.....	2
51	07870351	Supplementary Tension Spring.....	1
52	07870352	Thread Tension Spring Cap.....	1
63	07870363	Thread Eyelet.....	4

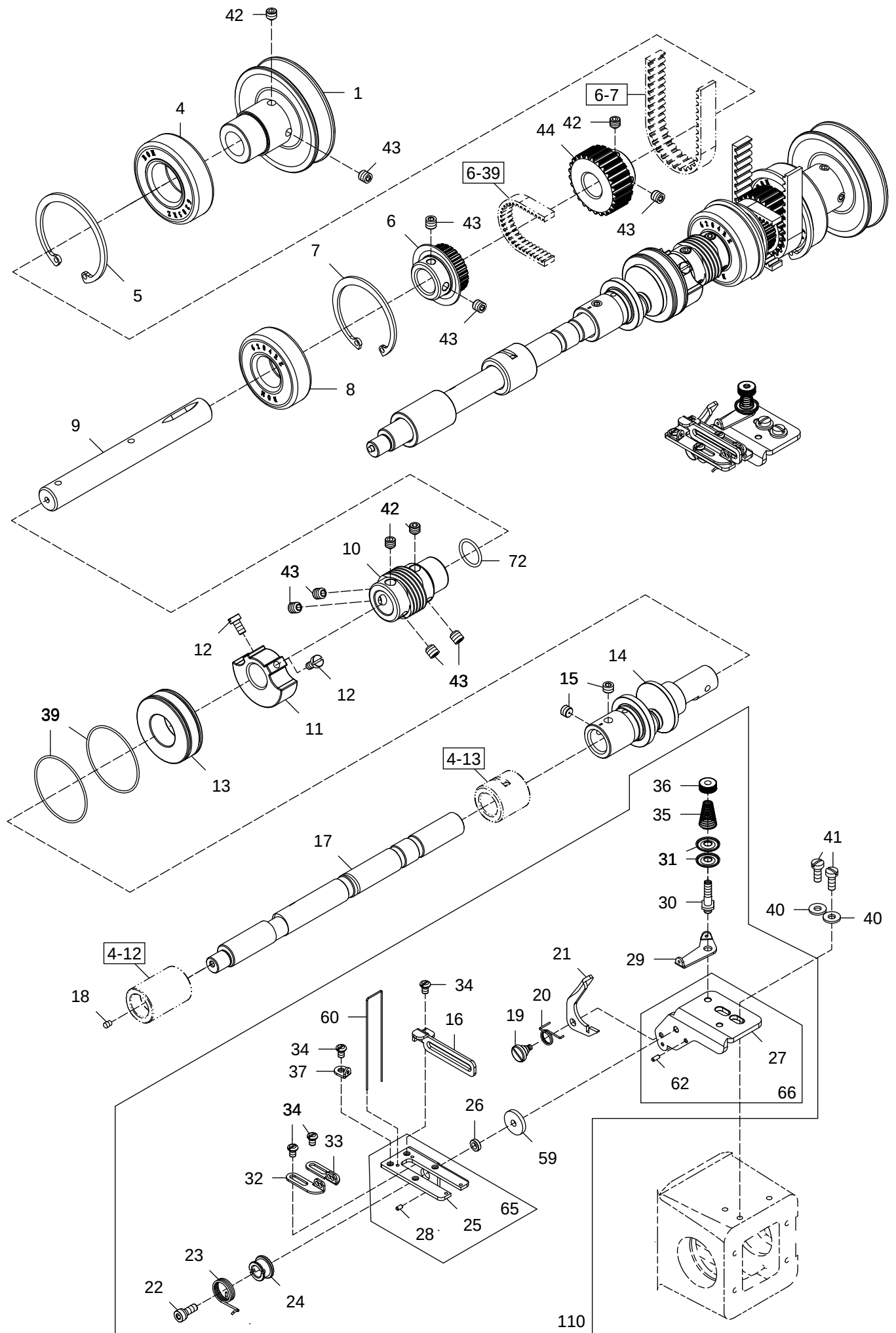
MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****3**

Ref.	Parts		Amt.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
64	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
66	07870366	Screw (1/8-44×4.3).....	螺丝.....	2
72	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
73	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
74	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
75	07870375	Needle Thread Strike-off Pin Holder.....	打线片固定座.....	1
76	07870376	Needle Thread Strike-off Pin	打线片.....	3
78	07870378	Bushing.....	衬套.....	1
79	07870106	Emblem.....	铭牌.....	1
80	07870724	Screw (M4-0.7×18).....	螺丝.....	1
86	07870386	Safety Plate.....	护目片.....	1
87	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
88	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
89	07870430	Washer.....	垫片.....	1
90	07870431	Nut.....	螺帽.....	1
91	07870391	Needle Thread Eyelet Holder.....	针线过线架固定座.....	1
93	07870393	Bracket.....	托架.....	1
94	07870394	Screw (1/8-44×6.5).....	螺丝.....	2
95	07870650	Washer (WF01).....	垫片.....	4
96	07801307	Screw (M4-0.7×5).....	螺丝.....	4
98	07870398	Thread Eyelet.....	过线陶瓷(白色)	15
99	07870399	Needle Thread Eyelet.....	过线导片.....	1
101	078703101	Thread Eyelet (Front).....	过线杆.....	3
102	078703102	Needle Thread Eyelet.....	针线过线架.....	1
104	078703104	Needle Thread Eyelet C.Set.....	过线导片组.....	1
105	078703105	Thread Eyelet C.Set.....	过线杆组.....	1
107	078703107	Needle Thread Eyelet.....	针线过线架.....	1
108	078703108	Needle Thread Eyelet C.Set.....	针线过线架组.....	1



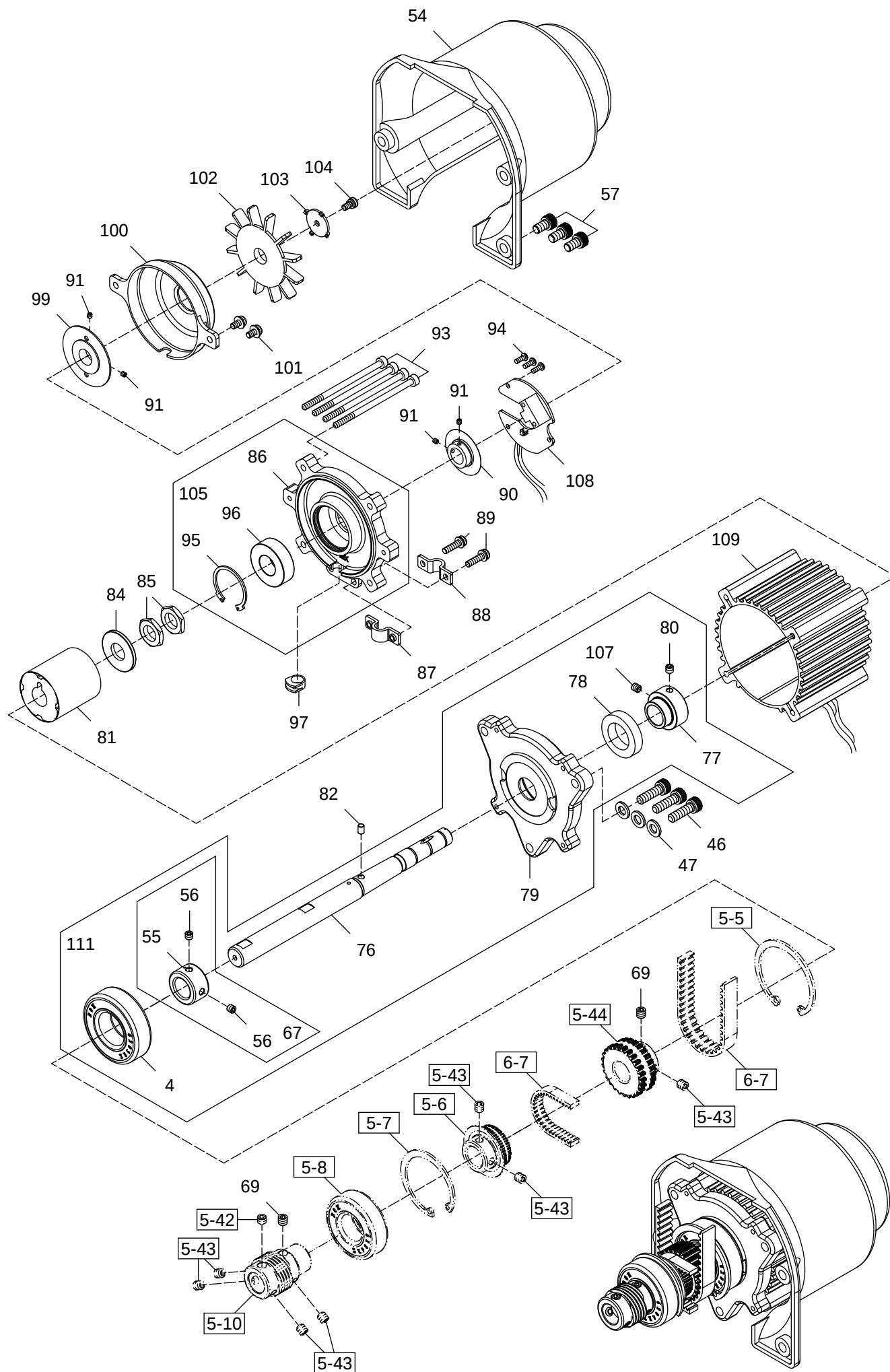
MISCELLANEOUS BUSHINGS**套管机构****4**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07870401A	Needle Bar Bushing (Upper).....	针柱套管(上)..... 1
2	07870402	Needle Bar Bushing (Lower).....	针柱套管(下)..... 1
3	07870403	Presser Bar Bushing.....	压脚套管..... 1
4	07870404	Oil Seal.....	油封..... 1
5	07870405	Spreader Driving Bar Bushing.....	上饰线打线器套管..... 1
6	07870406	Oil Seal.....	油封..... 1
7	07870407	Spreader Driving Shaft Bushing (Left).....	上饰线打线器传动轴套管(左)..... 1
8	07870408	Spreader Driving Shaft Bushing (Right).....	上饰线打线器传动轴套管(右)..... 1
9	07870409	Foot Lifter Lever Bushing	抬压脚连杆套管..... 1
10	07870410	Needle Thread Take-up Bushing (Front).....	针线提线杆套管(前)..... 1
11	07870411	Needle Thread Take-up Bushing (Rear).....	针线提线杆套管(后)..... 1
12	07870412	Lower Shaft Bushing (Left).....	下传动轴套管(左)..... 1
13	07870413	Lower Shaft Bushing (Right).....	下传动轴套管(右)..... 1
14	07870414	Differential Feed Bar Shaft Bushing (Left).....	差动送料具传动轴套管(左)..... 1
15	07870415	Differential Feed Bar Shaft Bushing (Right)....	差动送料具传动轴套管(右)..... 1
16	07870416	Feed Bar Lift Shaft Bushing (Left).....	送料具传动轴套管(左)..... 1
17	07870417	Feed Bar Lift Shaft Bushing (Right).....	送料具传动轴套管(右)..... 1
18	07870418	Oil Seal.....	油封..... 1
19	07870419	Looper Driving Shaft Bushing (Front).....	下勾针传动轴套管(前)..... 1
20	07870420	Looper Driving Shaft Bushing (Rear).....	下勾针传动轴套管(后)..... 1
21	07870421	Seal Plug.....	止油封塞..... 1
22	07870422	Eye Guard, Complete Set.....	护目镜组..... 1
23	07870423	Safety Plate Support.....	护目镜固定座..... 1
25	07870425	Safety Plate.....	护目镜片..... 1
26	07870426	Screw (3/32-56×4).....	螺丝..... 2
27	07870427	Safety Plate Holder.....	护目镜支架..... 1
28	07870428	Screw (11/64-40×7.5).....	螺丝..... 1
29	07870429	Conical Spring Washer.....	锥形弹簧垫圈..... 1
30	07870430	Washer.....	垫片..... 1
31	07870431	Nut.....	螺帽..... 1
32	07870432	Oil Seal.....	油封..... 1



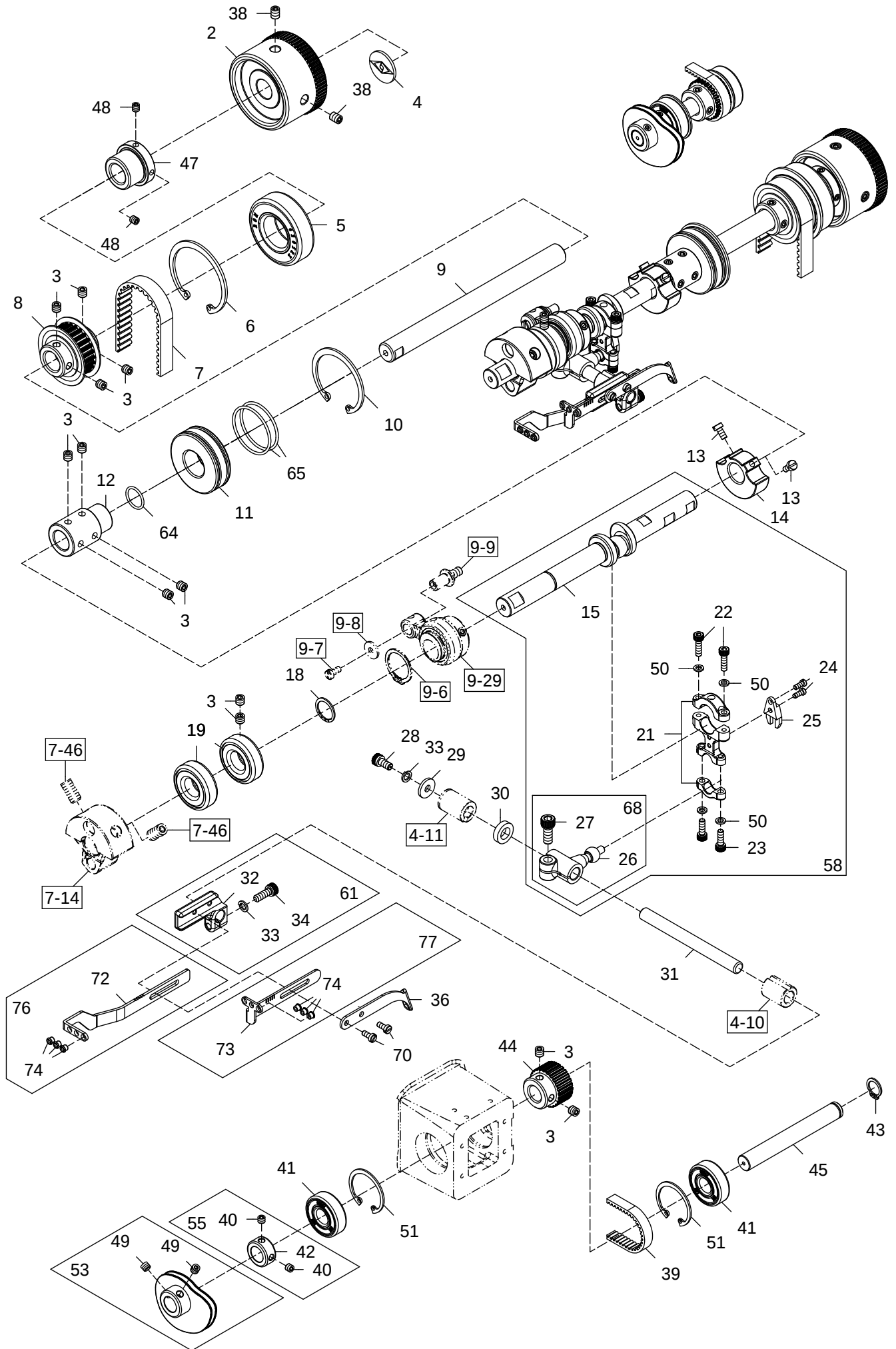
MAIN SHAFT DRIVING MECHANISM**下主轴机构组****5**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870501	Pulley.....	皮带轮.....	1
4	07870504	Ball Bearing (Right)(6205-2RZ).....	滚珠轴承(右).....	1
5	07870505	Retaining Ring.....	扣环.....	1
6	07870506	Looper Thread Take-Up Driving Sprocket.....	底线分线盘驱动链轮.....	1
7	07870507	Retaining Ring.....	扣环.....	1
8	07870508	Ball Bearing (Middle)(6204-2RZ).....	滚珠轴承(中).....	1
9	07870509	Lower Shaft (Right).....	下传动轴(右).....	1
10	07870510	Oil Pump Driving Worm.....	油泵传动螺杆.....	1
11	07870511	Counterweight (Small).....	平衡配重凸轮.....	1
12	07870125	Screw (M4-0.7×8).....	螺丝.....	2
13	07870513	Ball Bearing (Left)(6004N2-Z).....	滚珠轴承(左).....	1
14	07870514	Lower Crankshaft.....	下曲轴.....	1
15	07870214	Screw (M6-1×4).....	螺丝.....	2
16	07870516	Looper Thread Guide.....	底线导板.....	1
17	07870517	Lower Shaft (Left).....	下传动轴(左).....	1
18	07870518	Seal Plug.....	止油封塞.....	1
19	07870519	Screw(M3-0.5x2.8).....	螺丝.....	1
20	07870520	Latch Spring.....	锁弹簧.....	1
21	07870521	Looper Thread Guide Latch Lever.....	底线导板锁压板.....	1
22	07870202	Screw (M4-0.7×10).....	螺丝.....	1
23	07870523	Spring	弹簧.....	1
24	07870524	Spring Bushing.....	弹簧衬套.....	1
25	07870525	Thread Take-up Eyelet Holder.....	底线过线台.....	1
26	07870526	Bush.....	衬套.....	1
27	07870527A	Thread Take-up Eyelet Bracket.....	底线过线组支架.....	1
28	07870528	Pin.....	插销.....	1
29	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
30	07870530	Looper Thread Tension Post.....	底线张力调整组支柱.....	1
31	07870350	Looper Thread Supplementary Tension Disc....	底线张力调整盘.....	2
32	07870532	Thread Take-up Eyelet (Left).....	底线过线片(左).....	1
33	07870533	Thread Take-up Eyelet (Right).....	底线过线片(右).....	1
34	07870534	Screw (9/64-40×4)	螺丝.....	4
35	07870535	Looper Thread Supplementary Tension Spring.	底线张力调整弹簧.....	1
36	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
37	07870537	Needle Thread Eyelet.....	过线片.....	1
39	07870539	O-Ring.....	O型橡胶环.....	2
40	07870323	Washer (WF04).....	垫片.....	2
41	07870102	Screw (M4-0.7×12).....	螺丝.....	2
42	07870542	Screw (M6-1×6).....	螺丝(尖底).....	4
43	07870543	Screw (M6-1×6).....	螺丝.....	8
44	07870544	Main Shaft Sprocket (Lower)	下主轴链轮.....	1
46	07870546	Screw(M6-1×20).....	螺丝.....	3
47	07870547	Washer(WF06).....	垫片.....	3
54	07870554B	Mini-Servo Motor Cover.....	微型伺服马达盖.....	1



MAIN SHAFT DRIVING MECHANISM**下主轴机构组****5**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
55	07870555	Bushing.....	轴套.....	1
56	07870556	Screw(M5-0.8×4).....	螺丝.....	2
57	07870557	Screw(M6-1×10).....	螺丝.....	3
59	07870559	Washer.....	垫片.....	1
60	07870560	Wire.....	毛根.....	1
62	07870562	Pin.....	插销.....	1
65	07870565	Thead Take_Up Eyelet Holder.....	底线过线台.....	1
66	07870566A	Thead Take_Up Eyelet Bracket C.Set.....	底线过线组支架.....	1
67	07870567	Bushing C.Set.....	轴套组.....	1
69	07870569	Screw(M6-1×6).....	螺丝(平底).....	2
72	07870664	O-Ring.....	O环.....	1
76	07870576	Motor Shaft.....	马达传动轴.....	1
77	07870577	Bearing Sleeve.....	轴承衬套.....	1
78	07401216	Ball Bearing.....	滚珠轴承.....	1
79	07870579	Motor Cover (Front).....	马达前盖.....	1
80	07201220	Screw (M5-0.8×6).....	螺丝(尖底).....	1
81	07870581	Rotor.....	转子.....	1
82	07870338	Guide Pin.....	固定插销.....	1
84	07401220	Washer.....	垫片.....	1
85	07401221	Nut.....	螺帽.....	2
86	07870586	Motor Cover (Rear).....	马达后盖.....	1
87	07401230	Cord Holder(Tapping).....	线夹(螺孔).....	1
88	07401231	Cord Holder(Tapping).....	线夹(光孔).....	1
89	07401232	Screw (M4-0.7×16).....	螺丝.....	2
90	07401226	Encoder Disc.....	速度检知板.....	1
91	07401227	Screw (M3-0.5×3).....	螺丝.....	4
93	07401225	Screw (M4-0.7×75).....	螺丝.....	4
94	07401229	Screw (M3-0.5×8).....	螺丝.....	3
95	07401241	Retaining Ring.....	扣环.....	1
96	07401223	Ball Bearing.....	滚珠轴承.....	1
97	07401234	Rubber Cushion.....	橡胶垫.....	1
99	07870599	Fan Holder.....	扇叶固定座.....	1
100	078705100	Cover.....	盖子.....	1
101	078705101	Screw (M4-0.7×8).....	螺丝.....	2
102	078705102	Fan.....	扇叶.....	1
103	078705103	Guard.....	防护片.....	1
104	078705104	Screw (M4-0.7×8).....	螺丝.....	1
105	07401236	Motor Cover (Rear) C.Set.....	马达后盖组.....	1
107	07870648	Screw (M5-0.8×5).....	螺丝.....	1
108	078705108	Encoder Board.....	相位检知板.....	1
109	078705109	Directly Driving Type Mini-Servo Motor.....	直驱式微型伺服马达.....	1
110	078705110	Thread Take-Up Eyelet C. Set.....	底线过线台总成.....	1
111	078705111	Motor Shaft C.Set.....	马达轴心组.....	1



UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM

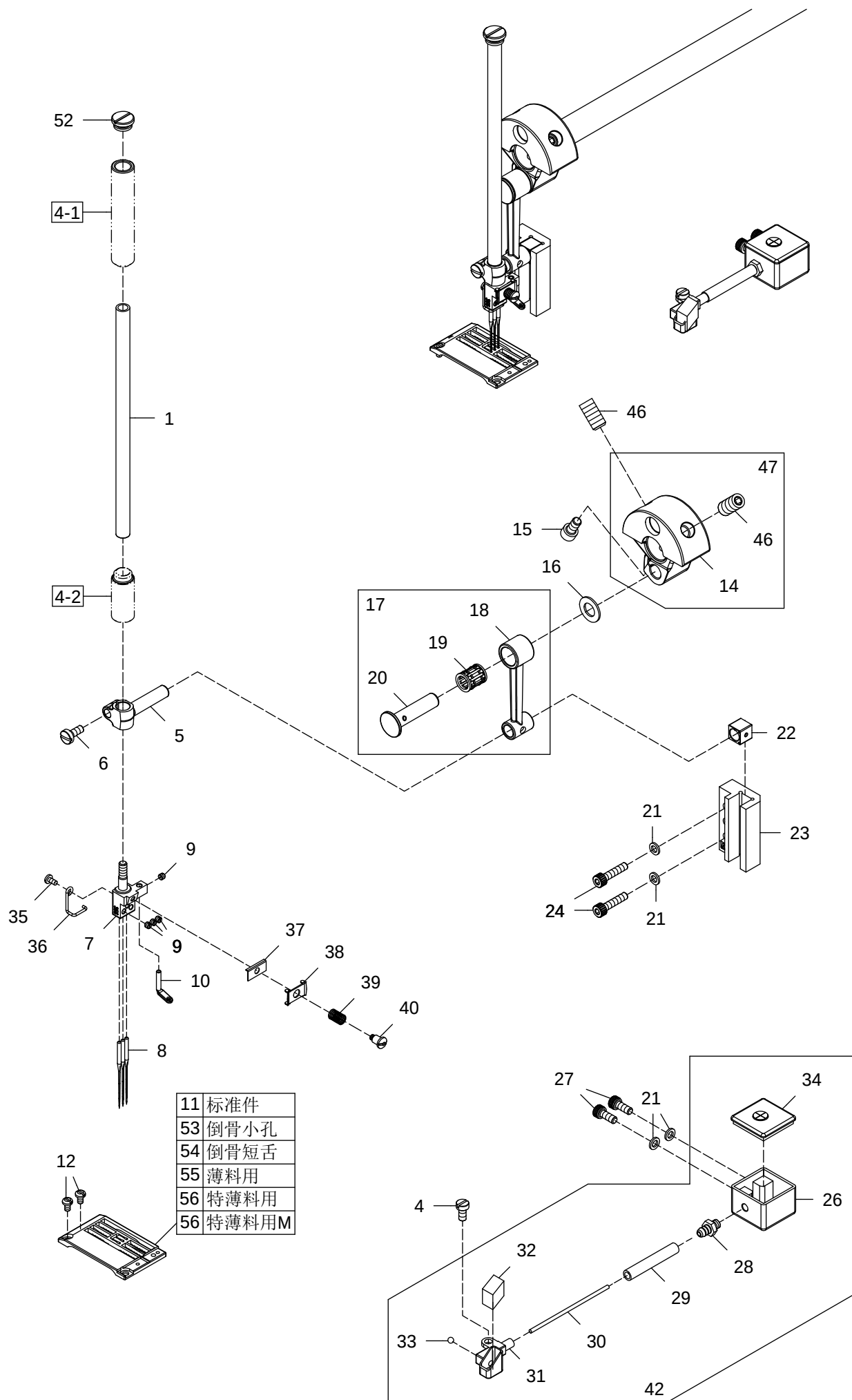
上主轴及针线提线诸元

6

Ref.	Parts		Amt.
No.	No.	Description	Req.
2	07870602	Handwheel.....手推轮.....	1
3	07870543	Screw (M6-1×6).....螺丝.....	12
4	07870604	Handwheel Mark.....手推轮商标铭牌.....	1
5	07870504	Ball Bearing(6205-2RZ).....滚珠轴承.....	1
6	07870505	Retaining Ring.....扣环.....	1
7	07870607	Timing Belt.....同步传动皮带.....	1
8	07870608	Upper Shaft Sprocket.....上主轴链轮.....	1
9	07870609	Upper Shaft (Right).....上主传动轴(右).....	1
10	07870507	Retaining Ring.....扣环.....	1
11	07870611	Ball Bearing(6204LBLUNX-2CM/5K).....滚珠轴承.....	1
12	07870612	Upper Shaft Joint.....上主轴接头.....	1
13	07870125	Screw (M4-0.7×8).....螺丝.....	2
14	07870511	Counterweight (Small).....平衡配重凸轮.....	1
15	07870615	Upper Crankshaft.....上曲轴.....	1
18	07870618	Retaining Ring.....扣环.....	1
19	07870619	Ball Bearing(6202ZZ).....滚珠轴承.....	2
21	07870621	Connecting Rod.....连杆.....	1
22	07870622	Screw (M4-0.7×14).....螺丝.....	2
23	07870623	Screw (M4-0.7×12).....螺丝.....	2
24	07870624	Screw (1/8-44×7.5).....螺丝.....	2
25	07870625	Guide Fork.....叉形导片.....	1
26	07870626	Driving Lever.....传动杆.....	1
27	07870627	Screw (M6-1×15).....螺丝.....	1
28	07870628	Screw (M5-0.8×10).....螺丝.....	1
29	07870629	Washer.....垫片.....	1
30	07870630	Spacer.....衬套.....	1
31	07870631	Driving Shaft.....传动轴.....	1
32	07870632	Bracket.....托架.....	1
33	07870633	Spring Washer (SW05).....弹性垫片.....	2
34	07872914	Screw (M5-0.8×16).....螺丝.....	1
36	07870636A	Top Cover Thread Take-up.....上饰线提线过线杆.....	1
38	07870503	Screw (M6-1×8).....螺丝.....	2
39	07870639	Timing Belt.....时规皮带.....	1
40	07870556	Screw (M5-0.8×4).....螺丝.....	2
41	07870641	Ball Bearing(6201ZZ).....滚珠轴承.....	2
42	07870642	Adapter.....接头.....	1
43	07870643	Retaining Ring.....扣环.....	1
44	07870644	Looper Thread Take-up Shaft Sprocket.....分线盘主传动轴链轮.....	1
45	07870645	Looper Thread Take-up Shaft.....分线盘传动轴.....	1
46	07870646A	Looper Thread Take-up.....底线挑线凸轮.....	1

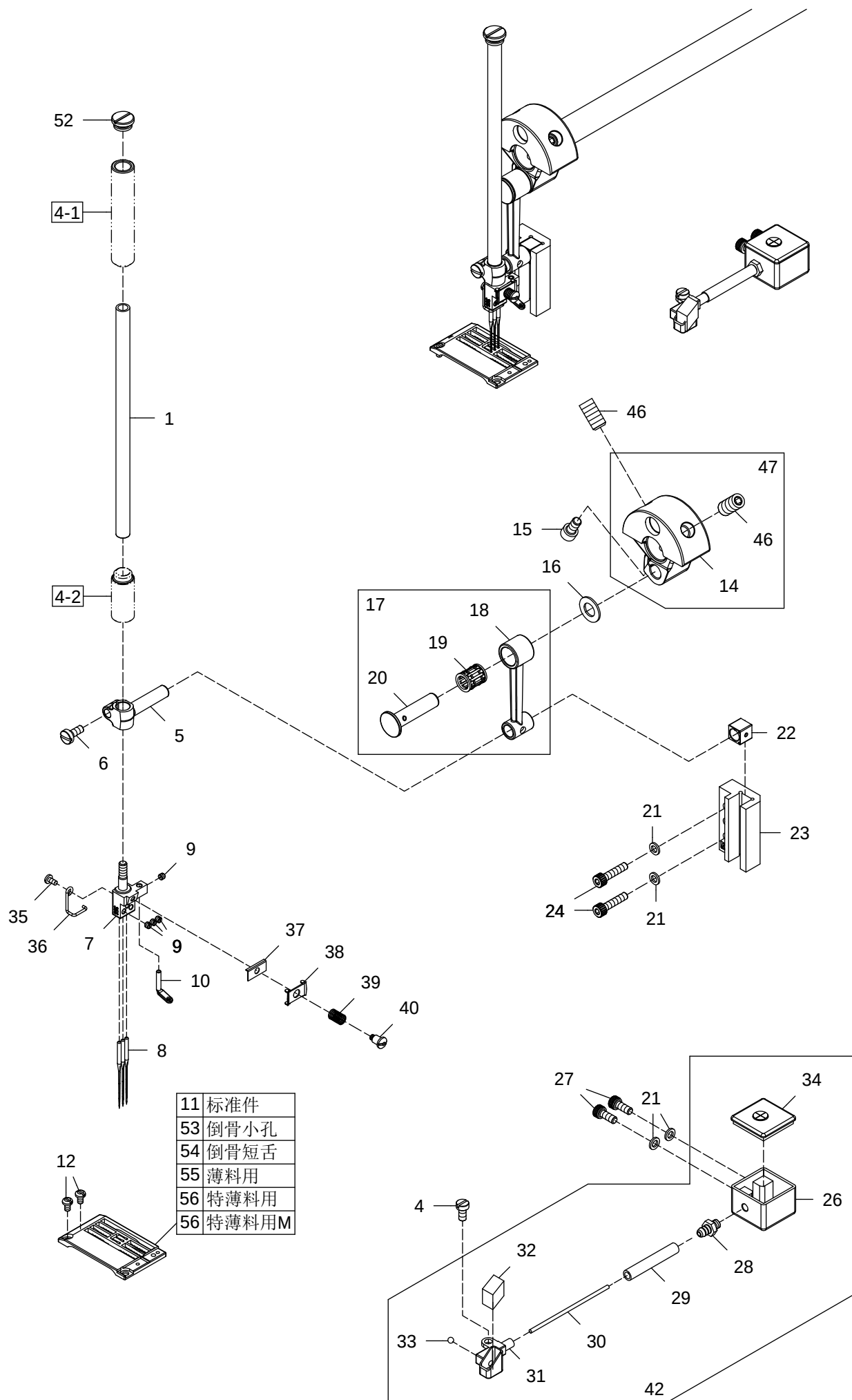
UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM**上主轴及针线提线诸元****6**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
47	07870647	Handwheel Adapter.....	手推轮转轴套.....	1	
48	07870648	Screw (M5-0.8×5).....	螺丝.....	2	
49	07870649	Screw (7/32-32×4.5).....	螺丝.....	2	
50	07870650	Washer (WF01).....	垫片.....	4	
51	07870651	Retaining Ring.....	扣环.....	2	
58	07870658	Upper Crankshaft C.Set.....	上曲轴组.....	1	
61	07870661A	Bracket C.Set.....	托架组.....	1	
64	07870664	O-ring	O环.....	1	
65	07870665	O-ring	O环.....	2	
68	07870668	Driving Lever C.Set.....	传动杆组.....	1	
70	07871004	Screw (M3.5-0.6×10).....	螺丝.....	2	
72	07870672	Needle Thread Take-up.....	针线提线过线杆(三针五线用).	1	
73	07870673	Needle Thread Take-up.....	针线提线过线杆(三针五线用).	1	
74	07870398	Thread Eyelet.....	过线陶瓷(白色)	6	
76	07870676	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1	
77	07870677	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1	

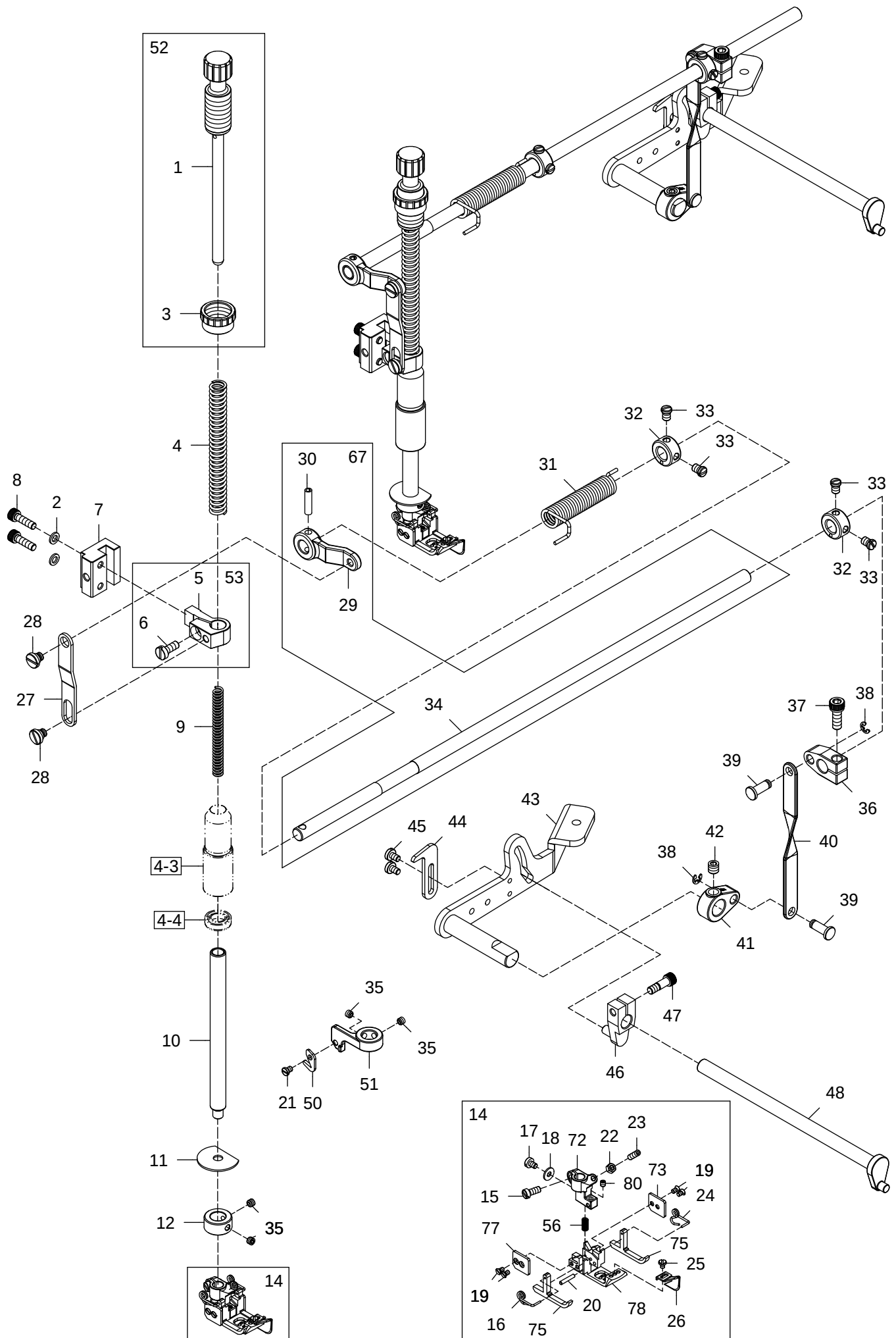


NEEDLE BAR MECHANISM**针柱机构****7**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870701A	Needle Bar.....	针柱.....	1
4	07870125	Screw (M4-0.7×8).....	螺丝.....	1
5	07870705	Needle Bar Bracket.....	针柱托架.....	1
6	07870706	Screw (M4-0.7×10).....	螺丝.....	1
7	★	Needle Clamp	针镙.....	1
8	07870708	Needle (UY128 GAS).....	机针.....	3
9	07870319	Screw (1/8-44×2.6).....	锁针螺丝.....	4
10	07870710	Top Cover Thread Eyelet.....	上饰线过线片.....	1
11	★	Stitch Plate	针板.....	1
12	07870712	Screw (M3-0.5×5).....	针板螺丝.....	2
14	07870714	Counterweight.....	平衡配重凸轮.....	1
15	07870628	Screw (M5-0.8×10).....	螺丝.....	1
16	07870716	Connecting Rod Ring.....	连杆套环.....	1
17	07870717	Connecting Rod, Complete Set.....	连杆组.....	1
18	07870718	Connecting Rod.....	连杆.....	1
19	07870719	Roller Bearing.....	滚针轴承.....	1
20	07870720	Connecting Rod Pin.....	连杆插销.....	1
21	07870650	Washer (WF01).....	垫片.....	4
22	07870722	Slide Block.....	针柱定位滑块.....	1
23	07870723	Needle Bar Guide.....	针柱定位滑槽.....	1
24	07870724	Screw (M4-0.7×18).....	螺丝.....	2
26	07870726	HP Container.....	硅油储存槽.....	1
27	07870202	Screw(M4-0.7×10).....	螺丝.....	2
28	07870728	Pipe Joint.....	油管接头.....	1
29	07870729	Oil Tube.....	给油管.....	1
30	07870730	Felt.....	油蕊.....	1
31	07870731	HP Cup.....	硅油杯.....	1
32	07870732	HP Felt.....	吸油棉.....	1
33	07870733	Sealing Plug.....	封闭塞.....	1
34	07870734	HP Container Cover.....	硅油槽胶盖.....	1
35	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
36	07870736	Needle Thread Guiding Wire.....	针线过线铁线.....	1
37	07870737	Thread Retainer Disc Support.....	针线张力调整压板固定座(小)...	1
38	07870738	Needle Thread Retainer Dice.....	针线张力调整压板(小).....	1
39	07870739	Needle Thread Retainer Spring.....	针线张力调整弹簧.....	1
40	07870740	Screw (1/8-44×2.5).....	螺丝.....	1
42	07870742	SP Container C.Set.....	硅油槽组件.....	1
46	07870746	Screw (M8-1.25×16).....	螺丝.....	2
47	07870747	Counterweight C.Set.....	平衡配重凸轮组.....	1
52	07870752	Screw (M10-1.5×4.2).....	螺丝.....	1



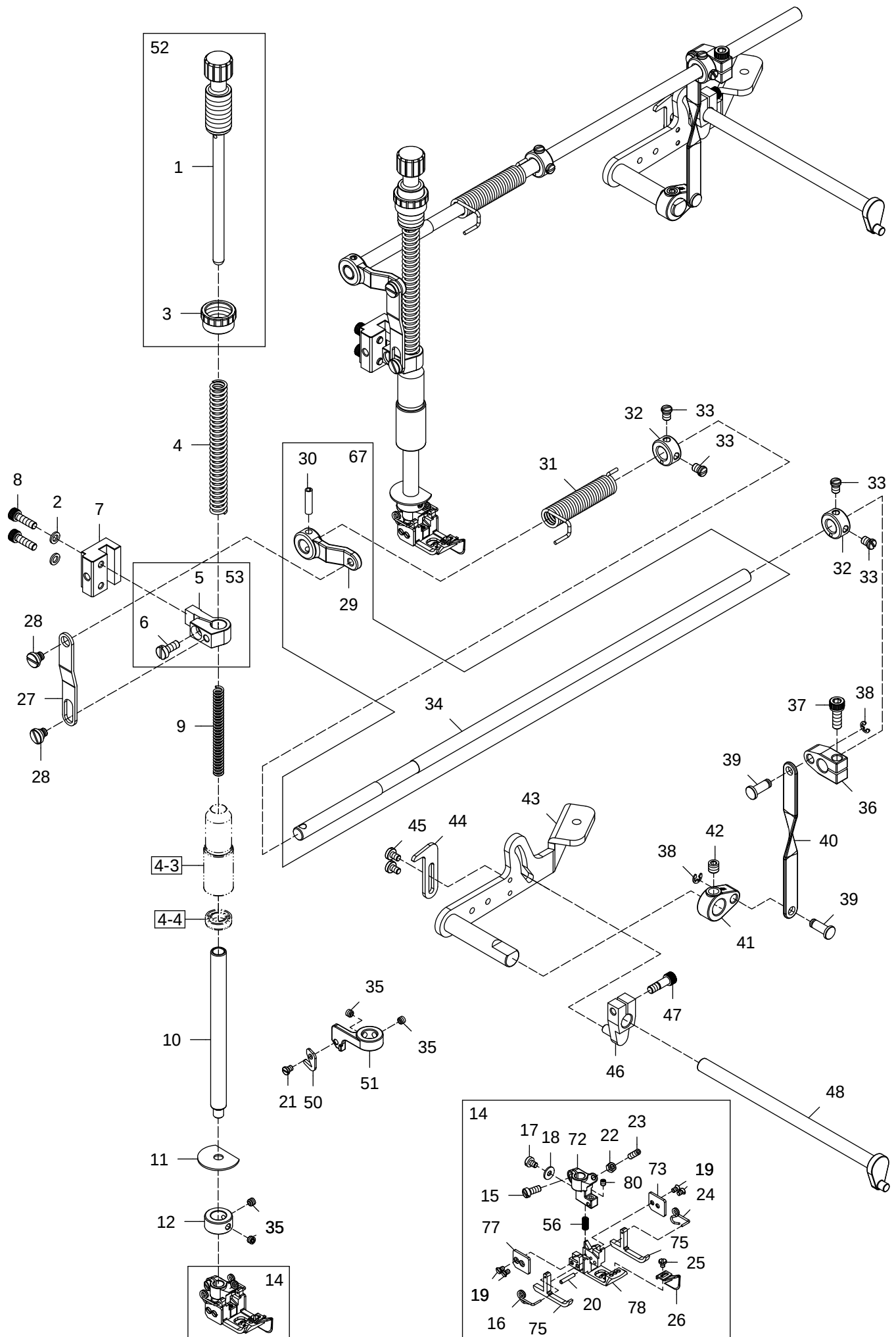
<u>NEEDLE BAR MECHANISM</u>			<u>针柱机构</u>	<u>7</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
53	★	Stitch Plate	针板(倒骨小孔).....	1
54	★	Stitch Plate	针板(倒骨短舌).....	1
55	★	Stitch Plate	针板(薄料).....	1
56	★	Stitch Plate	针板(特薄料).....	1
56	★	Stitch Plate	针板(特薄料M).....	1
★ 请参照附件一、附件二【标准规格件】				



PRESSER FOOT MECHANISM**压脚机构****8**

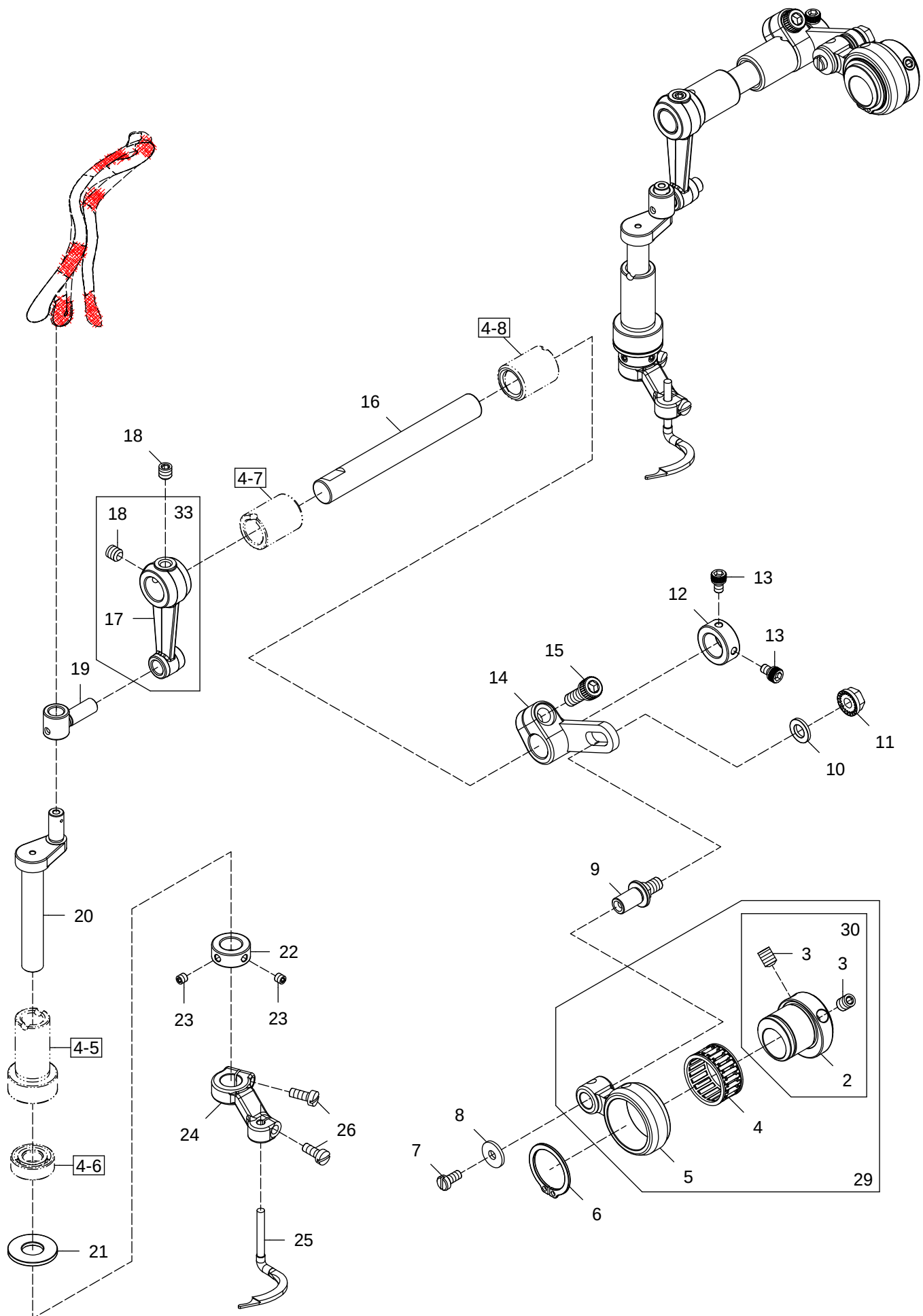
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870801	Presser Spring Regulator.....	压脚弹簧调节器.....	1
2	07870650	Washer (WF01).....	垫片.....	2
3	07870803	Lock Nut.....	并紧螺帽.....	1
4	07870804	Presser Bar Spring (Outer).....	压脚棒状弹簧 (外).....	1
5	07870805	Presser Bar Connecting Bracket.....	压脚推杆连结架.....	1
6	07870806	Screw (11/64-40×10.5).....	螺丝.....	1
7	07870807	Presser Bar Guide.....	压脚推杆导架.....	1
8	07870622	Screw (M4-0.7×14).....	螺丝.....	2
9	07870809	Presser Bar Spring (Inner).....	压脚棒状弹簧 (内).....	1
10	07870810	Presser Bar	压脚推杆.....	1
11	07870811	Oil Protector Ring.....	止油环.....	1
12	07870812	Collar.....	轴环.....	1
14	★	Presser Foot, Complete Set	压脚组	1
15	07870815	Screw (9/64-40×8).....	螺丝.....	1
16	07870816	Presser Foot Spring (Left).....	压脚弹簧(左).....	1
17	07870817	Screw (1/8-44×3).....	螺丝.....	1
18	07870818	Washer.....	垫片.....	1
19	07870819	Screw (3/32-56×4).....	螺丝.....	4
20	07870820	Presser Foot Hinge Pin.....	压脚锁闩插销.....	1
21	07870821	Screw (1/8-44×4).....	螺丝.....	1
22	07870822	Lock Nut.....	保险螺帽.....	1
23	07870823	Adjusting Screw (1/8-44×10).....	可调螺丝.....	1
24	07870824	Presser Foot Spring (Right).....	压脚弹簧(右).....	1
25	07870825	Screw (3/32-56×3).....	螺丝.....	1
26	07870826	Fabric Guide (Long).....	压脚舌 (长).....	1
27	07870827	Lifter Link.....	提升连杆.....	1
28	07870828	Screw (3/16-32×3.5).....	螺丝.....	2
29	07870829	Lifter Link Lever.....	提升连结拉柄.....	1
30	07870830	Fastener Pin.....	固定销.....	1
31	07870831	Lifter Spring.....	提升弹簧.....	1
32	07870832	Collar (8×16×8mm).....	轴环.....	2
33	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	4
34	07870834	Lifter Shaft.....	压脚提升主轴.....	1
35	07870835	Screw (M4-0.7×3).....	螺丝.....	4
36	07870836	Intermediate Lever.....	中间拉柄.....	1
37	07870634	Screw (M5-0.8×14).....	螺丝.....	1
38	07870838	Retaining Ring.....	扣环.....	2
39	07870839	Connecting Pin.....	连结销.....	2
40	07870840	Connecting Plate.....	连结拉板.....	1

★ 请参照附件一、附件二【标准规格件】



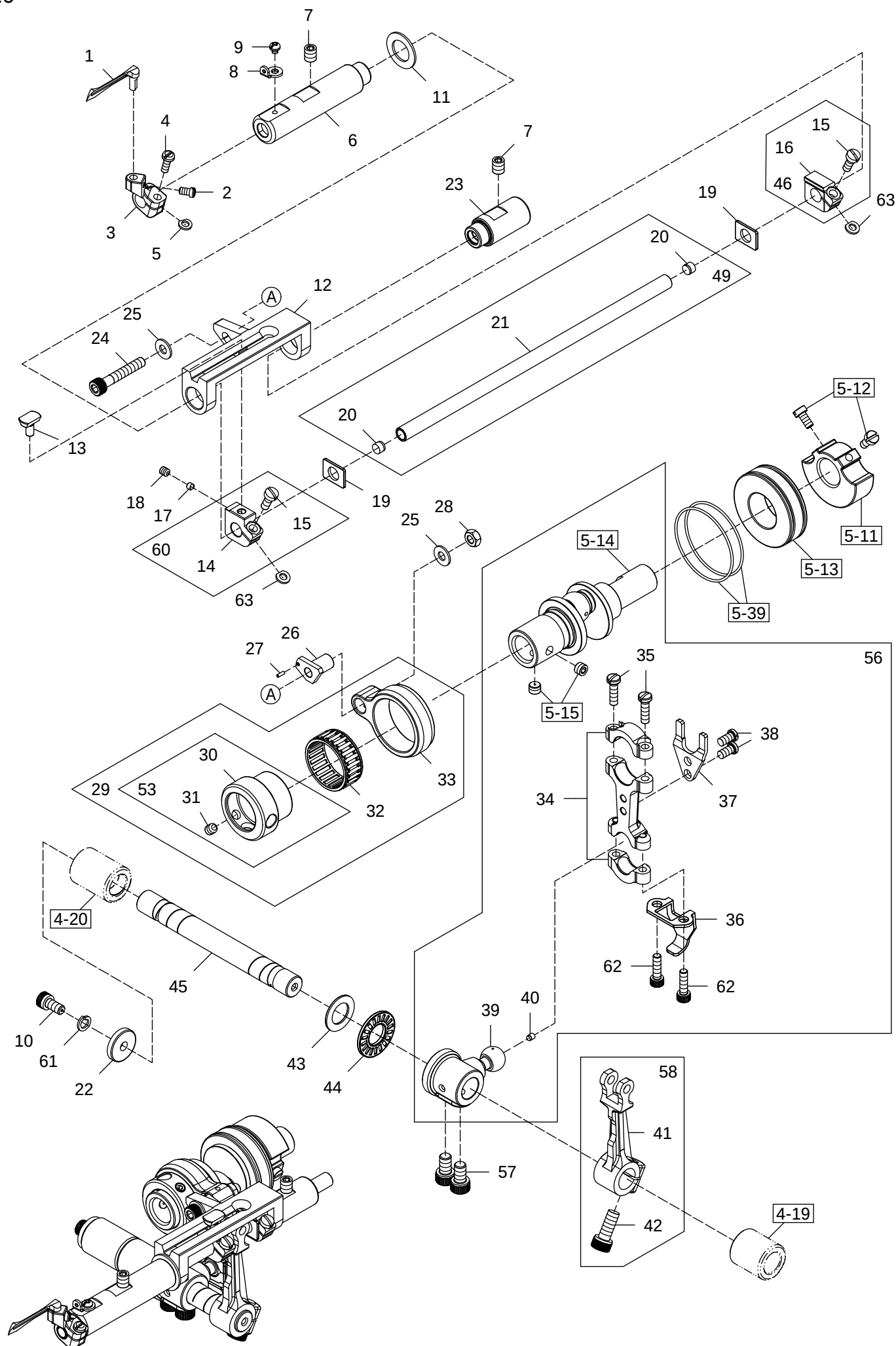
PRESSER FOOT MECHANISM**压脚机构****8**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	07870841	Lifter Lever (Small).....	提升拉柄(小).....	1	
42	07870543	Screw (M6-1×6).....	螺丝.....	1	
43	07870843	Lifter Lever.....	提升拉柄.....	1	
44	07870844	Lifter Lever Stop.....	提升拉柄止块.....	1	
45	07870845	Screw (9/64-40×5.5).....	螺丝.....	2	
46	07870846	Tension Release Lever.....	拉力释放杠杆.....	1	
47	07870847	Screw (11/64-40×14).....	螺丝.....	1	
48	07870848	Tension Release Shaft.....	拉力释放轴.....	1	
50	07870850	Cutter.....	割线刀.....	1	
51	07870851	Cutter Holder.....	割线刀座.....	1	
52	07870852	Presser Spring Regulator C.Set.....	压脚弹簧调节器组.....	1	
53	07870853	Presser Bar Connection Braxket C.Set.....	压脚推杆连结组.....	1	
56	07870856	Presser Foot Spring.....	压脚弹簧.....	1	
67	07870867	Lifter Link Lever C.Set.....	提升连结拉杆组.....	1	
72	07870872	Presser Head.....	压脚头.....	1	
73	07870873	Fender Plate.....	挡片.....	1	
75	07870875	Sideways Presser Plate.....	侧边压板.....	2	
77	07870877	Fender Plate.....	挡片.....	1	
78	07870878	Presser Foot Noumenon	压脚本体.....	1	
80	07870880	Screw (1/8-44×3).....	螺丝.....	1	



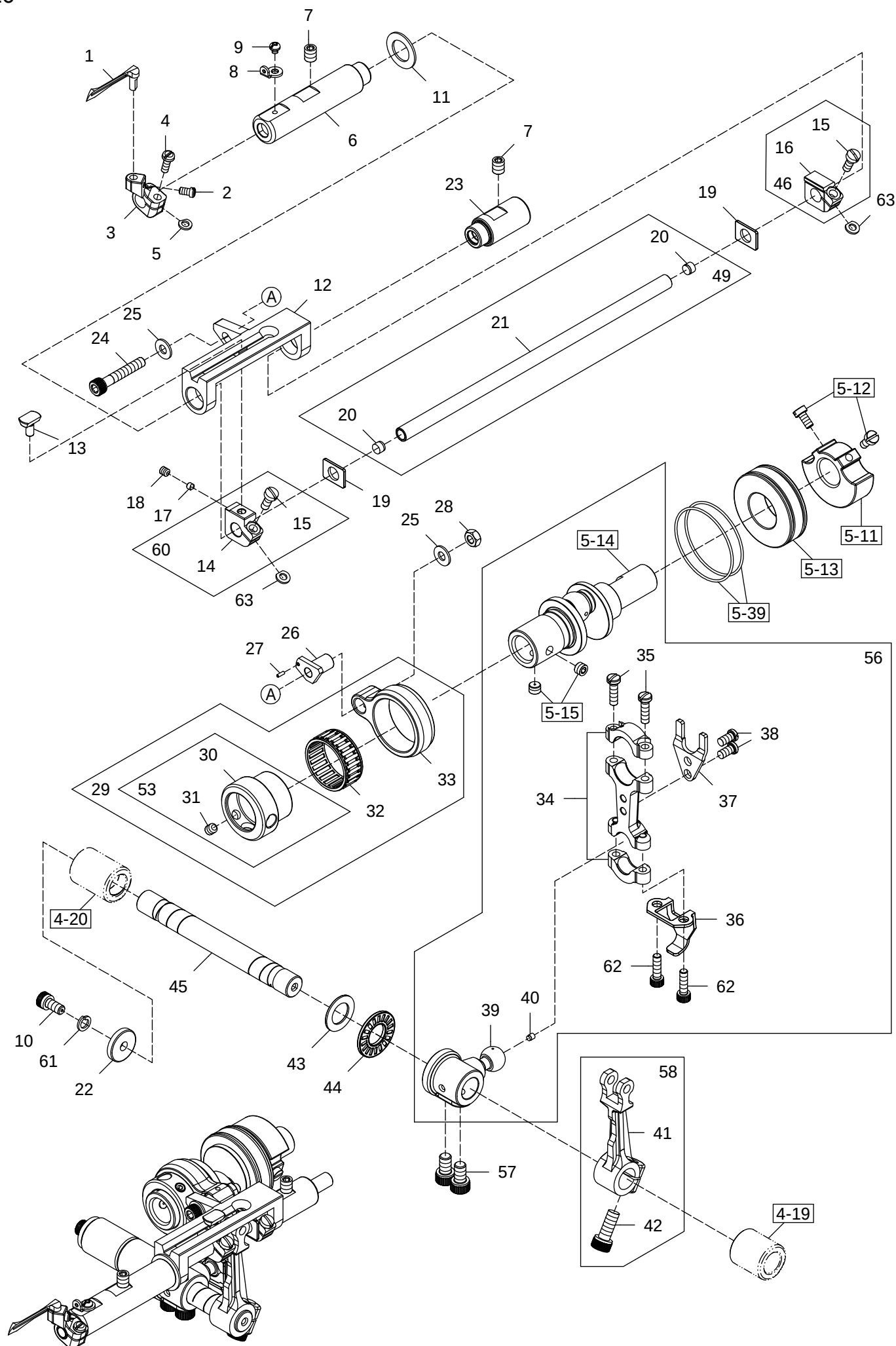
SPREADER MECHANISM**上饰线驱动机构****9**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
2	07870902	Eccentric.....	偏心轮.....	1	
3	07870503	Screw (M6-1×8).....	螺丝.....	2	
4	07870904	Roller Bearing.....	滚针轴承.....	1	
5	07870905	Connecting Rod.....	连杆.....	1	
6	07870906	Retaining Ring.....	扣环.....	1	
7	07870125	Screw (M4-0.7×8).....	螺丝.....	1	
8	07870908	Washer.....	垫片.....	1	
9	07870909	Adjusting Lever Pin.....	拉柄可调式插销.....	1	
10	07870547	Washer (WF06).....	垫片.....	1	
11	07870911	Nut (M6-1.0).....	螺帽.....	1	
12	07870912	Collar (12×20×8mm).....	轴环.....	1	
13	07870913	Screw (M4-0.7×6).....	螺丝.....	2	
14	07870914	Adjusting Lever.....	可调式拉柄.....	1	
15	07870915	Screw (M6-1×16).....	螺丝.....	1	
16	07870916	Driving Shaft.....	主动轴.....	1	
17	07870917	Rocking Arm.....	摇臂.....	1	
18	07870543	Screw (M6-1×6).....	螺丝.....	2	
19	07870919	Rocking Pin.....	支点销.....	1	
20	07870920	Spreader Bar.....	延展臂.....	1	
21	07870921	Bushing Ring.....	衬环.....	1	
22	07870922	Collar (10×18×7mm).....	轴环.....	1	
23	07870229	Screw (M4-0.7×4).....	螺丝.....	2	
24	07870924	Spreader Holder.....	上勾固定座.....	1	
25	07870925	Spreader	上勾.....	1	
26	07870102	Screw (M4-0.7×12).....	螺丝.....	2	
29	07870929	Eccentric Connecting Rod Bearing C.Set.....	偏心轮连杆培林组.....	1	
30	07870930	Eccentric C.Set.....	偏心轮组.....	1	
33	07870933	Rocking Arm C.Set	摇臂组.....	1	



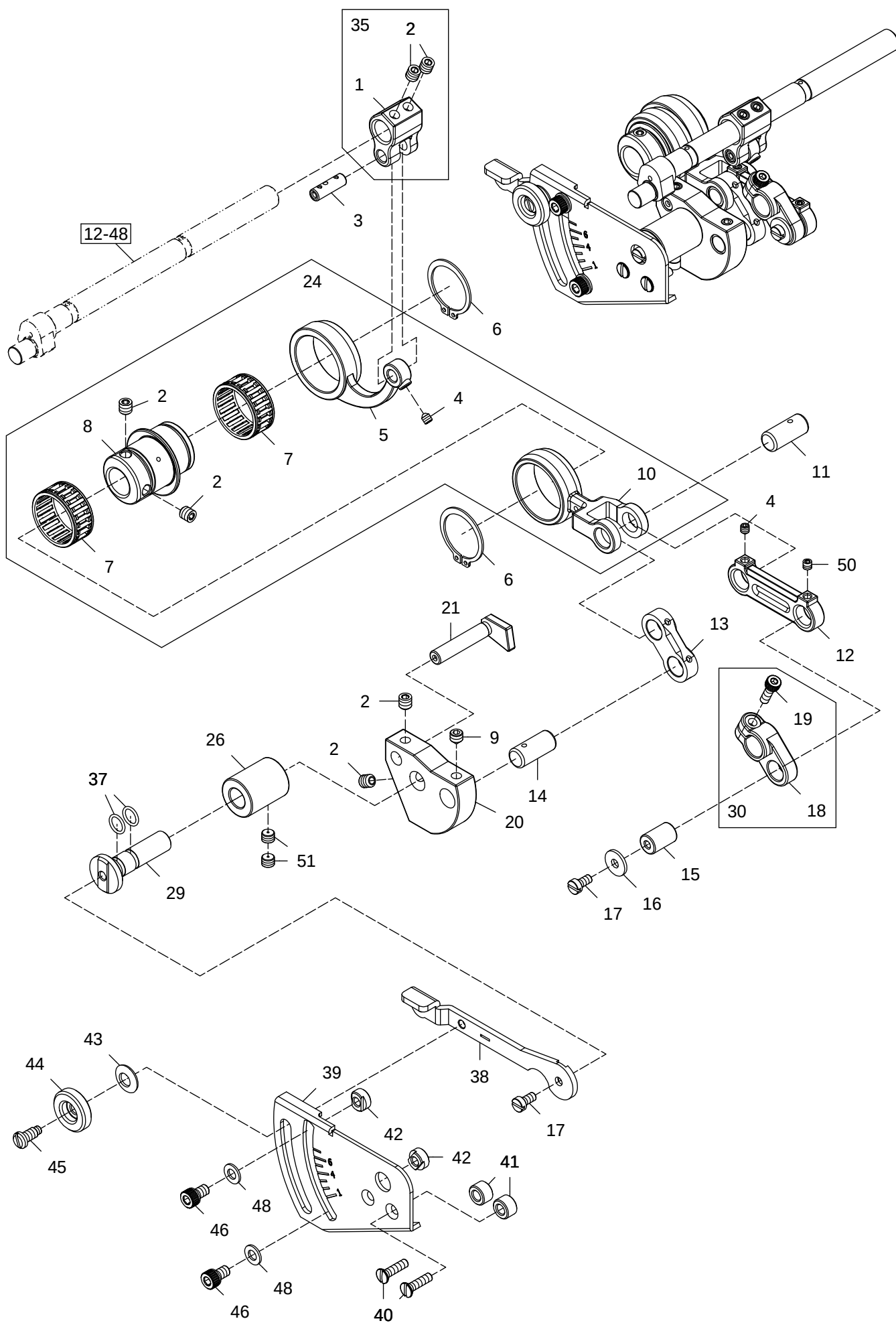
LOOPER DRIVING MECHANISM**下勾针驱动机构****10**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07871001MF	Looper..... 下勾针.....	1
2	07871002	Screw (M3.5-0.6×6)..... 螺丝.....	1
3	07871003	Looper Holder..... 下勾针固定座.....	1
4	07871004	Screw (M3.5-0.6×10)..... 螺丝.....	1
5	07871005	Spacer (Fiber)..... 垫片.....	1
6	07871006	Looper Bar Bushing..... 下勾针驱动轴衬套.....	1
7	07870503	Screw (M6-1×8)..... 螺丝.....	2
8	07870537	Looper Thread Eyelet..... 勾针线过线孔.....	1
9	07871009	Screw (M3-0.5×3)..... 螺丝.....	1
10	07870628	Screw(M5-0.8×10)..... 螺丝.....	1
11	07871011	Bushing Spacer..... 衬套垫片.....	1
12	07871012	Looper Bar Guide..... 下勾针驱动轴导槽.....	1
13	07871013	Slider..... 滑块.....	1
14	07871014	Slider Holder..... 滑块固定座.....	1
15	07870102	Screw (M4-0.7×12)..... 螺丝.....	2
16	07871016	Rocker Arm, Holder..... 摇臂夹座.....	1
17	07871017	Slider Presser..... 滑块定位压块.....	1
18	07870229	Screw (M4-0.7×4)..... 螺丝.....	1
19	07871019	Thrust Washer..... 止推垫圈.....	2
20	07871020	Sealing Plug..... 封闭塞.....	2
21	07871021	Looper Bar..... 下勾针棒.....	1
22	07871022	Washer..... 垫片.....	1
23	07871023	Looper Bar Guide Shaft..... 下勾针棒导轴.....	1
24	07871024	Screw (M5-0.8×30半牙)..... 螺丝.....	1
25	07871025	Washer..... 垫片.....	2
26	07871026	Looper Rocker Adjusting Pin..... 下勾针摇臂调整销.....	1
27	07871027	Roll Pin..... 辊子销.....	1
28	07871028	Nut..... 螺帽.....	1
29	07871029	Looper Rocker Eccentric C. Set..... 下勾针摇臂偏心轮组.....	1
30	07871030	Looper Rocker Regulating Eccentric..... 下勾针摇臂可调偏心轮.....	1
31	07870648	Screw (M5-0.8×5)..... 螺丝.....	1
32	07871032	Roller Bearing..... 滚针轴承.....	1
33	07871033	Looper Rocker Connecting Rod..... 下勾针摇臂连杆.....	1
34	07871034	Looper Connecting Rod..... 下勾针连杆.....	1
35	07871035	Screw (M4-0.7×14)..... 螺丝.....	2
36	07871036	Oil Splasher..... 拨油片.....	1
37	07871037	Guide Fork..... 定位叉.....	1
38	07871038	Screw (11/64-40×8)..... 螺丝.....	2
39	07871039	Looper Driving Lever..... 下勾针驱动杆.....	1
40	07871040	Seal Plug..... 封塞.....	1



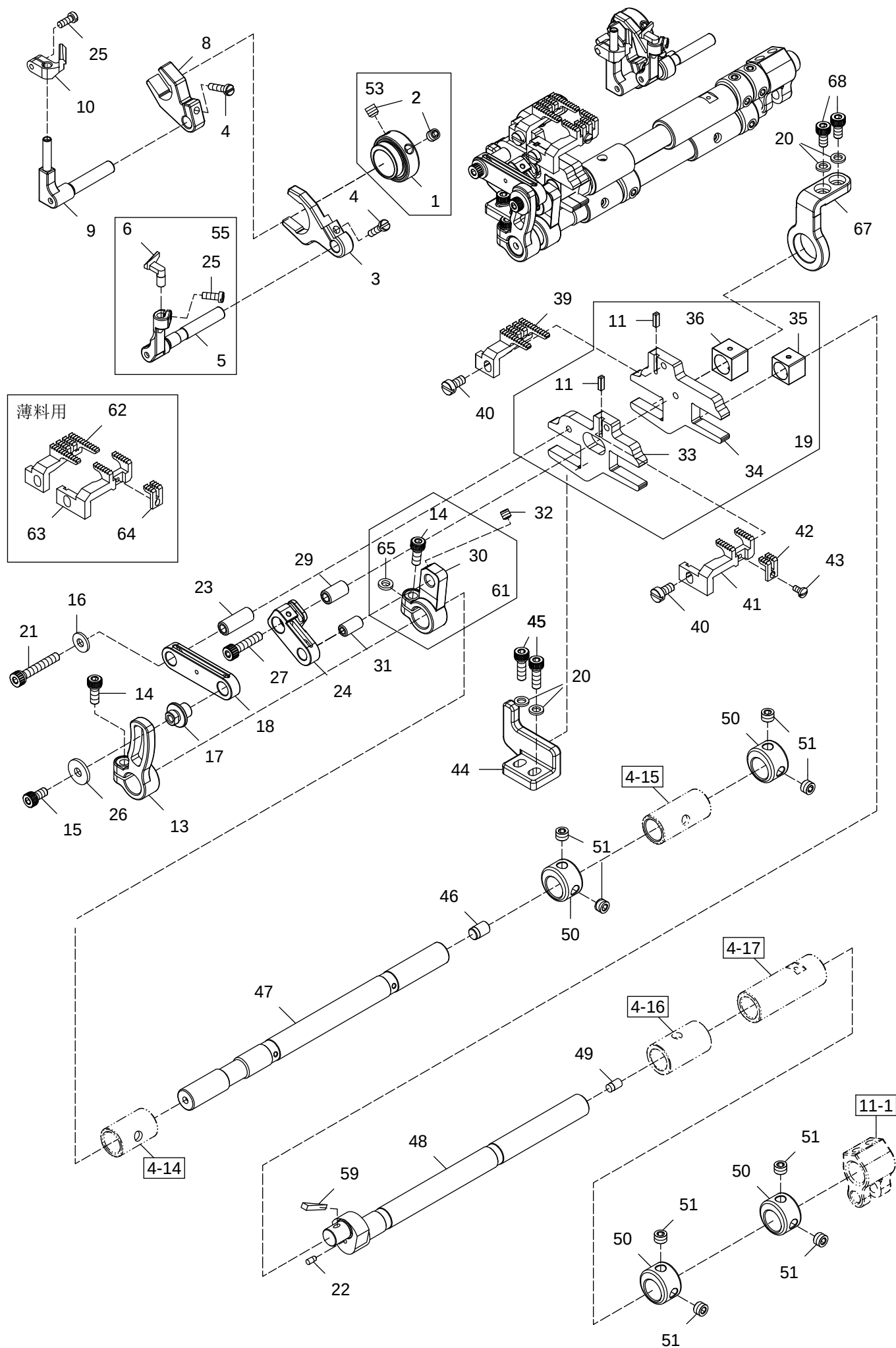
LOOPER DRIVING MECHANISM**下勾针驱动机构****10**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	07871041	Looper Rocker Arm.....	下勾针摇臂.....	1	
42	07870627	Screw (M6-1×16).....	螺丝.....	1	
43	07871043	Thrust Plate.....	推力板.....	1	
44	07871044	Thrust Roller Bearing.....	止推滚子轴承.....	1	
45	07871045	Looper Shaft.....	下勾针主轴.....	1	
46	07871046	Rocker Arm, Holder.....	摇臂夹座.....	1	
49	07871049	Looper Bar C.Set.....	下勾针棒组.....	1	
53	07871053	Looper Rocker Arm Eccentric.....	下勾针摇臂偏心轮组.....	1	
56	07871056	Looper Driving Lever C.Set.....	下勾针驱动杆组.....	1	
57	07870557	Screw(M6-1.0×10).....	螺丝.....	2	
58	07871058	Looper rocker Arm C.Set.....	下勾针摇臂组.....	1	
60	07871060	Silder Holder.....	滑块固定座.....	1	
61	07870633	Spring Washer.....	弹簧垫片.....	1	
62	07870622	Screw(M4-0.7×14).....	螺丝.....	2	
63	07871063	Spacer (Fiber).....	垫片.....	2	



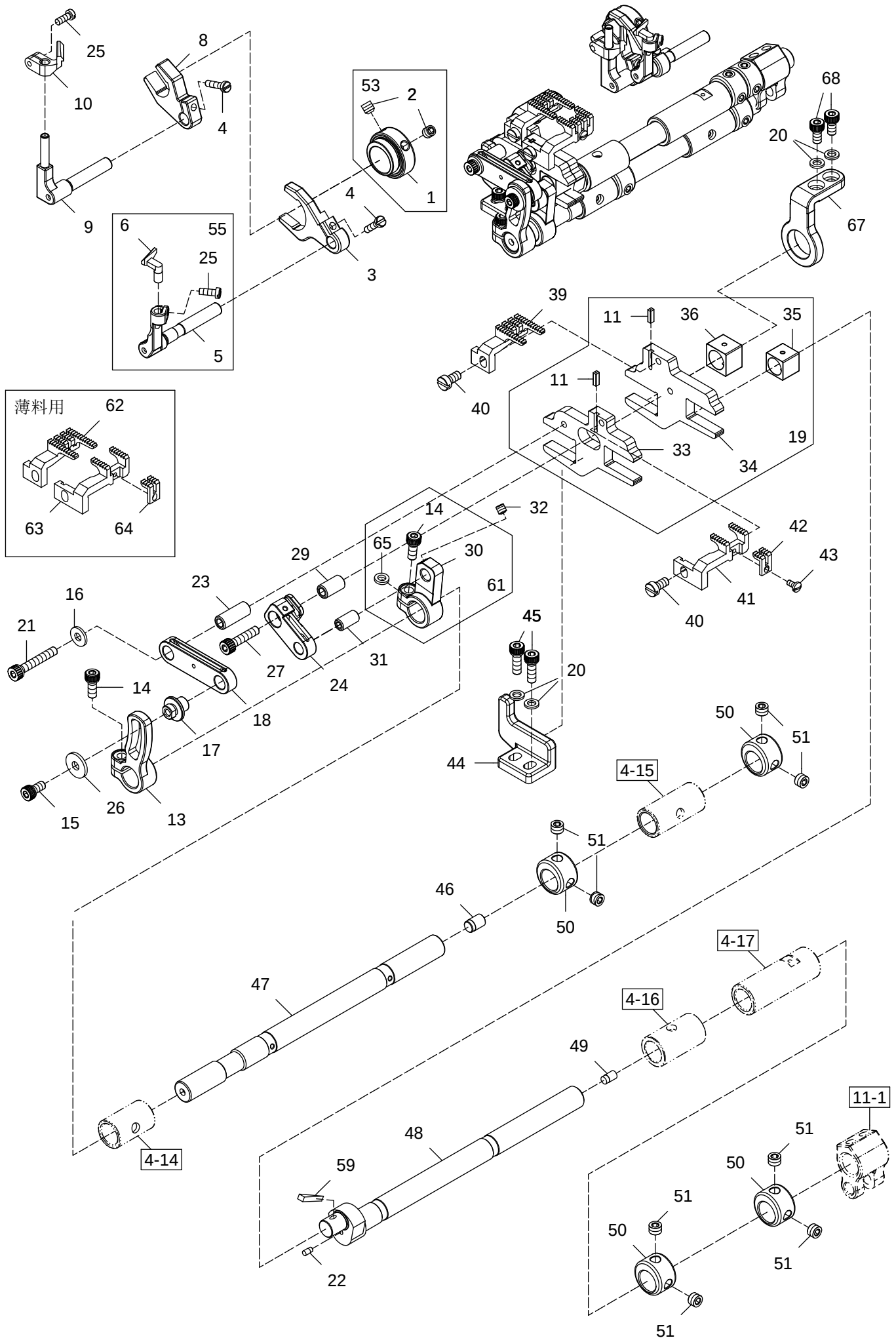
FEED DRIVING CONTROL MECHANISM**送料具驱动控制机构****11**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871101	Feed Lift Lever.....	送料具提升杆.....	1
2	07870543	Screw (M6-1×6).....	螺丝.....	6
3	07871103	Connecting Rod Pin.....	连杆插销.....	1
4	07871104	Screw (M4-0.7×4.5)(尖头).....	螺丝.....	2
5	07871105	Feed Lift Connecting Rod.....	送料具提升连杆.....	1
6	07871106	Retaining Ring.....	扣环.....	2
7	07871107	Roller Bearing.....	滚针轴承.....	2
8	07871108	Feed Eccentric.....	送料具偏心轮.....	1
9	07871109	Screw (M6-1×6).....	螺丝(尖底).....	1
10	07871110	Feed Connecting Rod.....	送料具连杆.....	1
11	07871111	Connecting Rod Pin.....	连杆插销.....	1
12	07871112	Lever Link (Long).....	提环杆 (长).....	1
13	07871113	Lever Link (Short).....	提环杆 (短).....	1
14	07871114	Connecting Rod Link Pin.....	连杆插销.....	1
15	07871115	Lever Link Pin.....	提环杆插销.....	1
16	07870908	Washer.....	垫片.....	1
17	07870125	Screw (M4-0.7×8).....	螺丝.....	2
18	07871118	Feed Shaft Lever.....	进给轴拉柄.....	1
19	07870623	Screw (M4-0.7×12).....	螺丝.....	1
20	07871120	Control Bracket.....	控制架.....	1
21	07871121	Connecting Rod Guide.....	连杆导轴.....	1
24	07871124	Feed Eccentric C.Set.....	送料具偏心轮组.....	1
26	07871126	Control Lever Shaft Bushing.....	控制杠杆轴衬套.....	1
29	07871129	Control Lever Shaft.....	控制横杆主轴.....	1
30	07871130	Feed Shaft Lever C.Set.....	进给轴拉柄组.....	1
35	07871135	Feed Lift Lever C.Set.....	送料具提升杆组.....	1
37	07871137	O-ring	O环.....	2
38	07871138	Feed Control Lever.....	送料具控制杆.....	1
39	07871139	Feed Graduations.....	针距尺寸刻度板.....	1
40	07871140	Screw (M4-0.7×14.5).....	螺丝.....	2
41	07871141	Spacer.....	垫块.....	2
42	07871142	Control Lever Stop.....	控制杠杆止块.....	2
43	07871143	Conical Spring Washer.....	锥形弹簧垫片.....	1
44	07871144	Spring Cap.....	调钮.....	1
45	07871145	Screw (M6-1×8.5, M4.5-0.5×3).....	螺丝.....	1
46	07871146	Screw (M5-0.8×8).....	螺丝.....	2
48	07871148	Washer.....	垫片.....	2
50	07870229	Screw (M4-0.7×4).....	螺丝.....	1
51	07870214	Screw (M6-1×4).....	螺丝.....	2



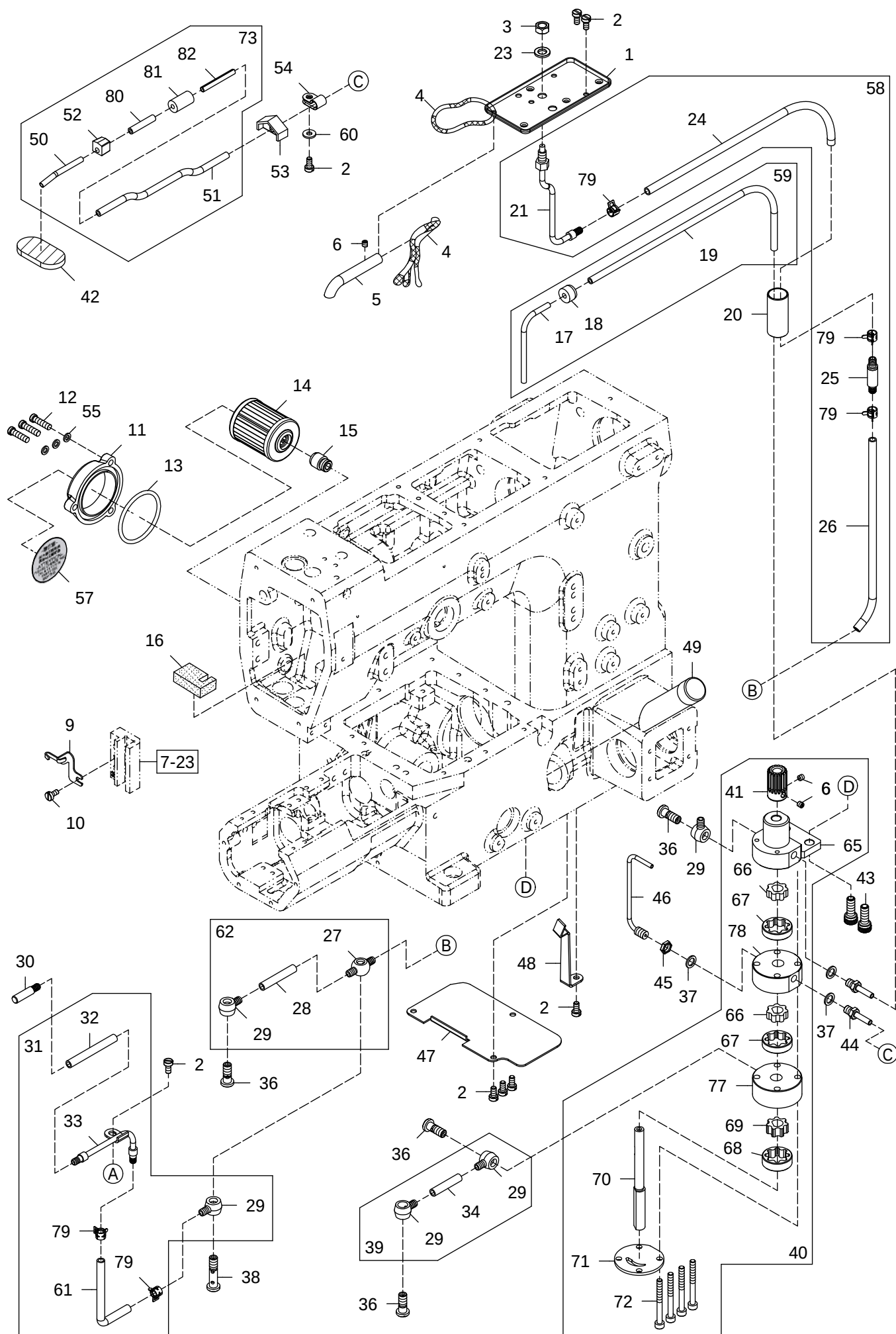
NEEDLE GUARD & FEED DRIVING MECHANISM**顶针片及送料具驱动机构****12**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07871201	Needle Guard (Front) Eccentric.....	顶针片(前)偏心轮..... 1
2	07870648	Screw (M5-0.8×5).....	螺丝..... 2
3	07871203	Needle Guard (Front) Lever.....	顶针片(前)拨叉..... 1
4	07871204	Screw (M3-0.5×12).....	螺丝..... 2
5	07871205	Needle Guard (Front) Holder.....	顶针片(前)固定座..... 1
6	07871206	Needle Guard (Front).....	顶针片(前)..... 1
8	07871208	Needle Guard (Rear) Lever.....	顶针片(后)拨叉..... 1
9	07871209	Needle Guard (Rear) Holder.....	顶针片(后)固定座..... 1
10	07871210	Needle Guard (Rear).....	顶针片(后)..... 1
11	07871211	Feed Dog Key.....	送料具键..... 2
13	07871213	Differential Feed Rocker Lever.....	送料具差动摇臂..... 1
14	07870202	Screw (M4-0.7×10).....	螺丝..... 2
15	07870256	Screw(M4-0.7×8).....	螺丝..... 1
16	07870323	Washer(WF04).....	垫片..... 1
17	07871217	Differential Feed Adjusting Pin.....	送料具差动调整插销..... 1
18	07871218	Differential Feed Bar Driving Connection.....	送料具差动轴驱动连杆..... 1
19	07871219	Feed Dog Bar C.Set.....	送料具固定座总成..... 1
20	07870650	Washer(WF01).....	垫片..... 4
21	07871221	Screw (M4-0.7×24).....	螺丝..... 1
22	07871222	Sealing Plug(2.5×5).....	止油塞..... 1
23	07871223	Driving Connection Bushing (Long).....	驱动连杆衬套(长)..... 1
24	07871224	Main Feed Bar Driving Connection.....	主送料具轴驱动连杆..... 1
25	07871225	Screw (M3-0.5×8).....	螺丝..... 2
26	07870908	Washer.....	垫片..... 1
27	07870724	Screw (M4-0.7×18).....	螺丝..... 1
29	07871229	Driving Connection Bushing (Short).....	驱动连杆衬套(短)..... 1
30	07871230	Main Feed Rocker Lever.....	主送料具摇臂..... 1
31	07871231	Driving Connection Pin.....	驱动连杆插销..... 1
32	07870229	Screw (M4-0.7×4).....	螺丝..... 1
33	07871233	Differential Feed Bar.....	差动送料具固定座..... 1
34	07871234	Main Feed Bar.....	主送料具固定座..... 1
35	07871235	Feed Lift Block (Front).....	送料具提升滑块 (前)..... 1
36	07871236	Feed Lift Block (Rear).....	送料具提升滑块 (后)..... 1
39	07871239A	Main Feed Dog	主齿..... 1
40	07870125	Screw (M4-0.7×8).....	螺丝..... 2
41	07871241A	Differential Feed Dog	差动齿..... 1
42	07871242A	Differential Feed Dog (Middle)	差动齿 (中间小齿)..... 1
43	07870735	Screw (M2.6-0.45×5).....	螺丝..... 1
44	07871244	Feed Bar Guide.....	送料具导块..... 1
45	07870623	Screw (M4-0.7×12).....	螺丝..... 2



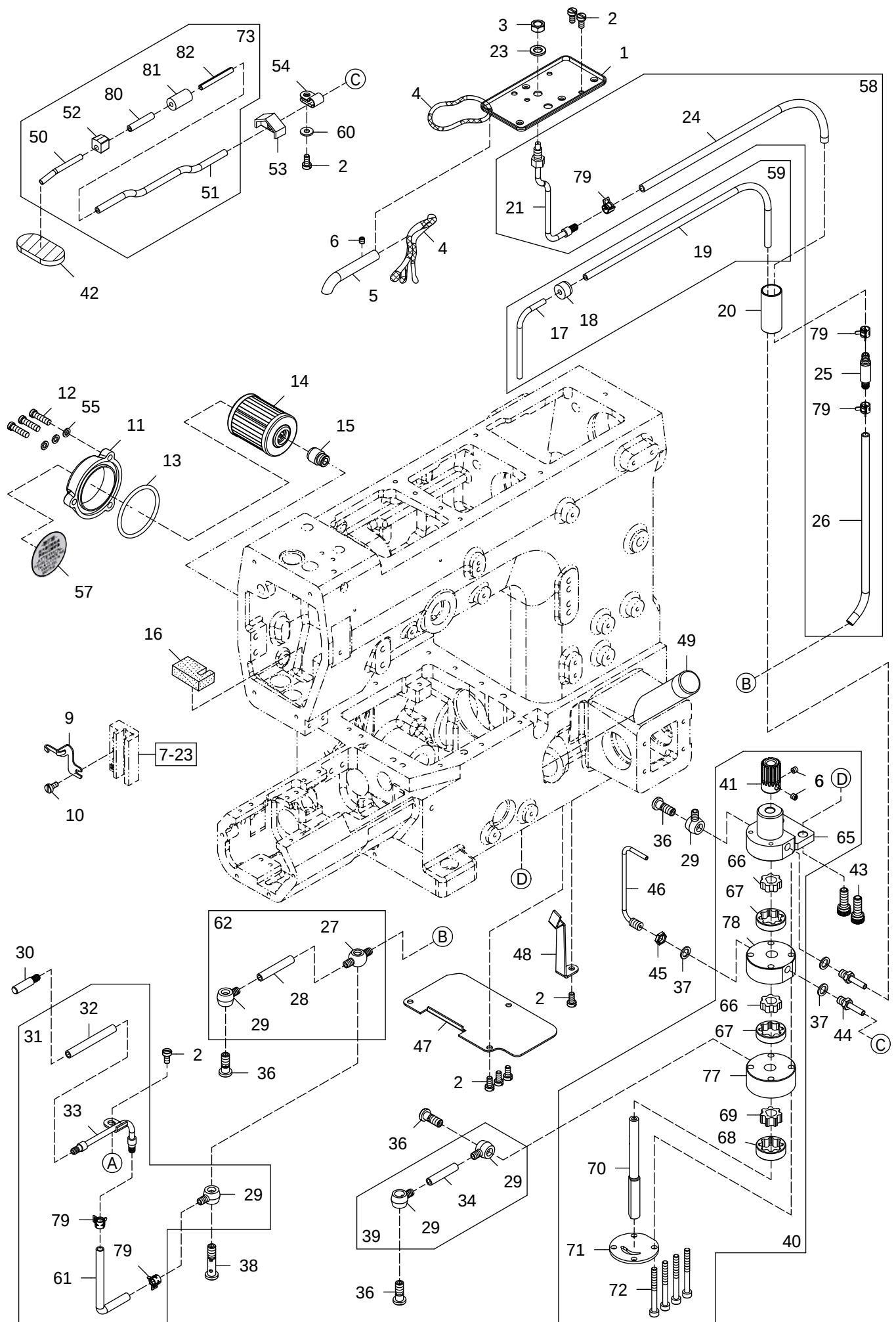
NEEDLE GUARD & FEED DRIVING MECHANISM**顶针片及送料具驱动机构****12**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
46	07871246	Seal Plug.....	封塞.....	1	
47	07871247	Feed Rocker Shaft (Left).....	送料具摇臂主轴.....	1	
48	07871248	Feed Lift Shaft.....	送料具提升主轴.....	1	
49	07871249	Seal Plug.....	封塞.....	1	
50	07871250	Collar (11×18×11mm).....	轴环.....	4	
51	07870214	Screw (M6-1×4).....	螺丝.....	8	
53	07871253	Needle Guard (Front).....	顶针片 (前) 偏心轮组.....	1	
55	07871255	Needle Guard (Front) Holder C.Set.....	顶针片 (前) 固定座组.....	1	
59	07871259	Oil Wick.....	油蕊.....	1	
61	07871261	Main Feed Rocker Lever C.Set.....	主送料具摇臂组.....	1	
62	07871262	Main Feed Dog	主齿(薄料用).....	1	
63	07871263	Differential Feed Dog	差动齿(薄料用).....	1	
64	07871264	Differential Feed Dog (Middle)	差动齿 (中间小齿)(薄料用).	1	
65	07871265	Washer.....	垫片.....	1	
67	07871267	Feed Bar Guide.....	送料具导杆.....	1	
68	07870256	Screw (M4-0.7×8).....	螺丝.....	2	



LUBRICATING MECHANISM**润滑机构****13**

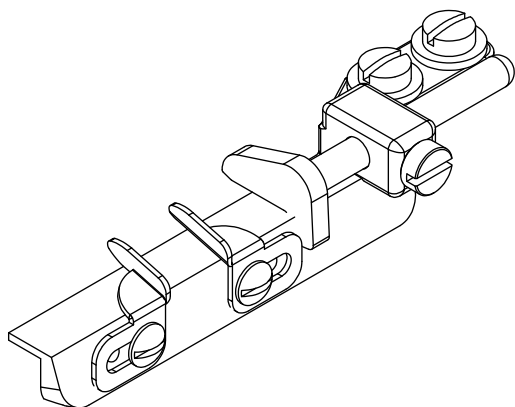
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871301	Oil Receiver.....	润滑油接收盘.....	1
2	07870125	Screw (M4-0.7×8).....	螺丝.....	8
3	07871303	Nut.....	螺帽.....	1
4	07871304	Oil Wick.....	油蕊.....	2
5	07871305	Needle Bar Connecting Rod Oil Pip.....	针棒连杆轴承给油管.....	1
6	07870229	Screw (M4-0.7×4).....	螺丝.....	3
9	07871309	Oil Wick Holder.....	油蕊固定座.....	1
10	07870702	Screw (9/64-40×7.5).....	螺丝.....	1
11	07871311	Oil Filter Cap.....	滤油器盖.....	1
12	07871312	Screw (11/64-40×16).....	螺丝.....	3
13	07871313	O-ring (P42).....	O环.....	1
14	07871314	Oil Filter	滤油器.....	1
15	07871315	Oil Filter Connector (3/8-28×6).....	滤油器连接管.....	1
16	07871316	Felt.....	吸油棉.....	1
17	07871317	Suction Pipe.....	回油管.....	1
18	07871318	Suction Pipe Bushing.....	回油管衬套.....	1
19	07871319	Oil Tube (3×5×440mm).....	油管.....	1
20	07871320	Draining Pipe.....	油路套管.....	1
21	07871321	Oil Sight Top Nozzle.....	外视油量上喷嘴.....	1
23	07870547	Washer.....	垫片.....	1
24	07871324	Oil Tube (4×6×30mm).....	油管 (4×6×30mm).....	1
25	07871325	Non-Return Valve Unit.....	止回阀.....	1
26	07871326	Oil Tube (4×6×330mm).....	油管 (4×6×330mm).....	1
27	07871327	Oil Tube Joint, Two Way.....	油管接头(双向).....	1
28	07871328	Oil Tube (4×6×35mm).....	油管 (4×6×35mm).....	1
29	07871329	Oil Tube Joint, One Way.....	油管接头(单向).....	5
30	07871330	Lower Shaft Oiling Outlet.....	筒臂转轴部喷油头.....	1
31	07871331	Oil Tube (Middle), Complete Set.....	油管(中段)总成.....	1
32	07871332	Oil Tube (4×6×50mm).....	油管 (4×6×50mm).....	1
33	07871333	Lower Shaft Oiling Shower.....	筒臂勾针轴部喷油孔.....	1
34	07871334	Oil Tube (4×6×30mm).....	油管 (4×6×30mm).....	1
36	07871336	Fitting Stud (Short)(1/4-40×16).....	放油螺丝 (短).....	4
37	07871337	Gasket.....	密合垫片.....	3
38	07871338	Fitting Stud (Long)(1/4-40×27).....	放油螺丝 (长).....	1
39	07871339	Oil Tube (Short), Complete Set.....	油管组(短).....	1
40	07871340	Oil Pump, Complete Set.....	油泵组.....	1
41	07871341	Oil Pump Driving Worm Gear.....	油泵驱动蜗齿组.....	1
42	07871342	Felt.....	吸油棉.....	1
43	07870915	Screw (M6-1×16).....	螺丝.....	2
44	07871344	Suction Pipe.....	吸油管.....	2



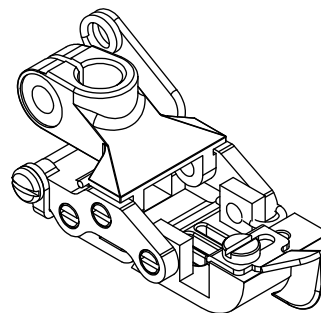
LUBRICATING MECHANISM**润滑机构****13**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
45	07871345	Nut.....螺帽.....	1
46	07871346	Oil Nozzle for Worm Gear.....驱动蜗齿组喷油嘴.....	1
47	07871347	Dust Proof Plate.....防尘盖.....	1
48	07871348	Oil Tube Stay.....油管固定架.....	1
49	07871349	Oil Sight Gauge.....外视油量表.....	1
50	07871350	Suction Pipe.....回油管.....	1
51	07871351	Oil Tube油管.....	1
52	07871352	Rubber Block.....橡胶块.....	1
53	07871353	Oil Screen.....滤油网.....	1
54	07871354	Cable Clamp (UC-0.5).....配线固定纽.....	1
55	07871355	Washer (WF02).....垫片.....	3
57	07871357	Warning Sticker.....贴纸.....	1
58	07871358	Oil Sight Top Nozzle C.Set.....上喷油管组.....	1
59	07871359	Suction Pipe C.Set.....回油管组.....	1
60	07870323	Washer (WF04).....垫片.....	1
61	07871361	Oil Tube.....油管.....	1
62	07871362	Oil Tube Joint,Two Way C.Set.....双向油管接头组.....	1
65	07871365	Oil Pump Frame (Upper).....油泵本体 (上座).....	1
66	07871366	Oil Pump Frame Pinion.....油泵本体内转子.....	2
67	07871367	Oil Pump Frame Pinion.....油泵本体内转子.....	2
68	07871368	Oil Pump Frame Pinion.....油泵本体内转子.....	1
69	07871369	Oil Pump Frame Pinion.....油泵本体内转子.....	1
70	07871370	Oil Pump Shaft.....油泵主轴.....	1
71	07871371	Lower Cover.....下座盖.....	1
72	07871372	Screw (M4-0.7×40).....螺丝.....	4
73	07871373	Oil Tube C.Set.....油管组件.....	1
77	07871377	Oil Pump Frame (Lower).....油泵本体 (下座).....	1
78	07871378	Oil Pump Frame (Middle).....油泵本体 (中座).....	1
79	07871379	Tube Clamp.....管束.....	5
80	07871380	Oil Tube.....油管.....	1
81	07871381	Felt.....羊毛毡.....	1
82	07871382	Suction Pipe.....回油管.....	1

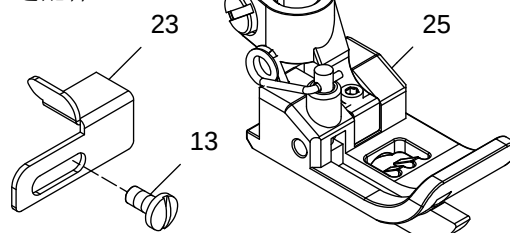
32-12



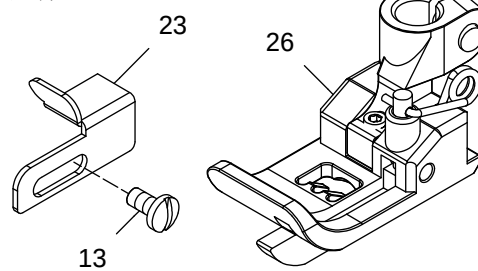
选配件20



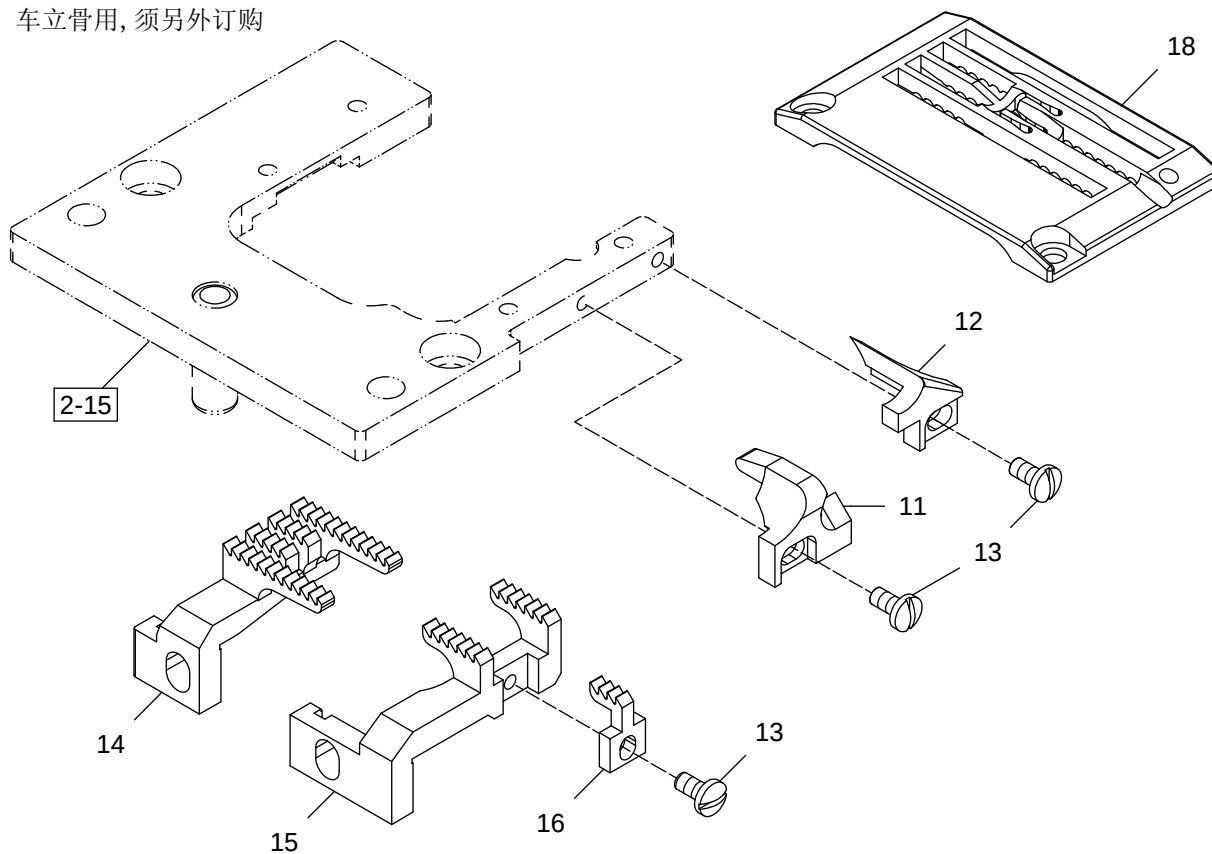
选配件



选配件



车立骨用, 须另外订购



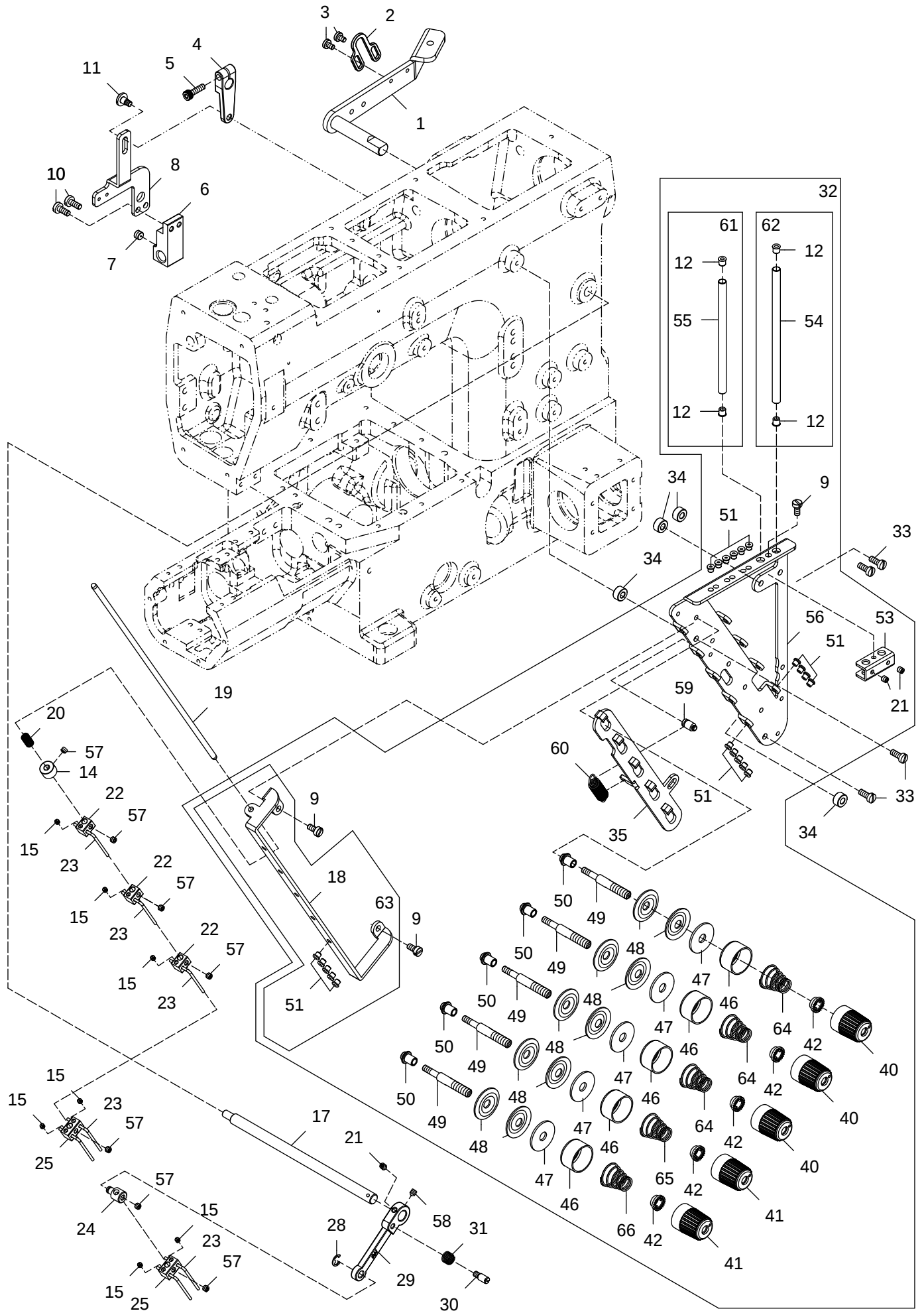
EXCLUSIVE PARTS

专用配件

14

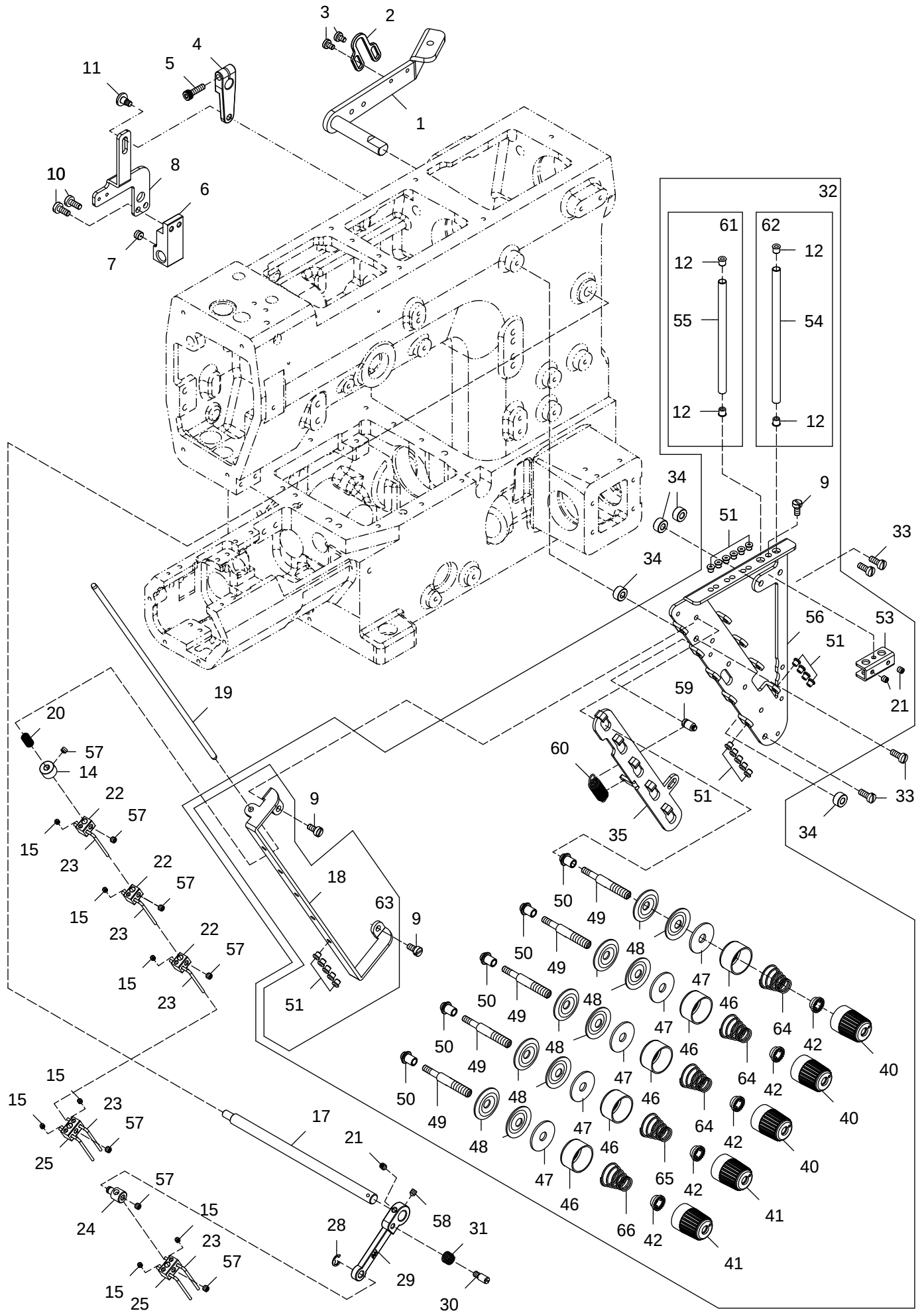
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
11	07871411	Covering Stand (Left).....	立骨 (左).....	1	
12	07871412	Covering Stand (Right).....	立骨 (右).....	1	
13	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件车立骨用).....	3	
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件左挡边押脚)....	1	
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件右挡边押脚)....	1	
14	07871239	Main Feed Dog	主齿.....	1	
15	07871241	Differential Feed Dog	差动齿.....	1	
16	07871416	Differential Feed Dog (Middle).....	小齿.....	1	
18	★	Needle Plate For Covering Seam.....	立骨用针板.....	1	
20	07871420	Presser Foot.....	战车押脚.....	1	
23	07871423	Fabric Guide.....	挡边.....	1	
25	07871425	Presser Foot (Left).....	左挡边押脚.....	1	
26	07871426	Presser Foot (Right).....	右挡边押脚.....	1	

★ 请参照附件一、附件二【标准规格件】



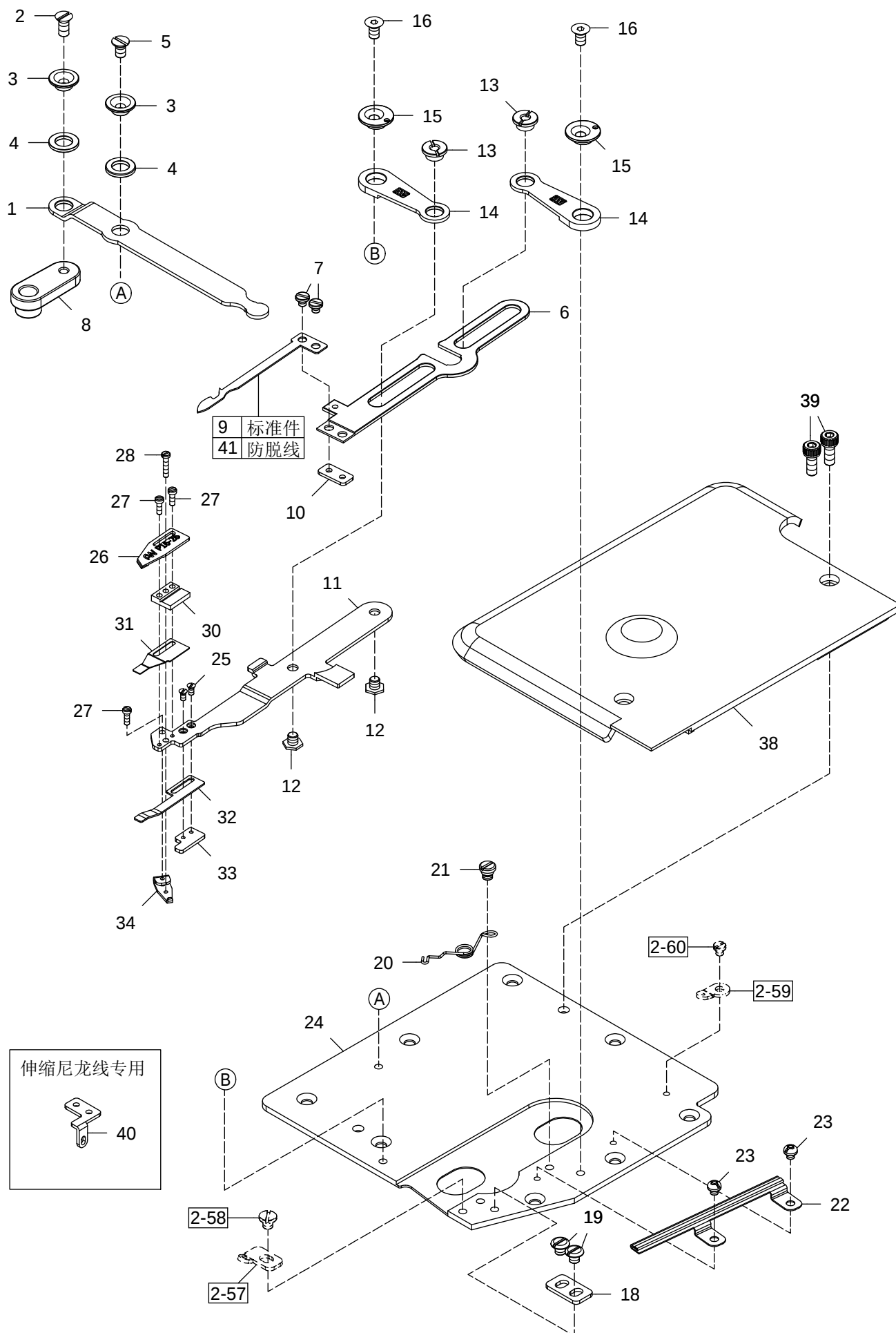
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 15

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07871501	Lifter Lever.....	压脚拉杆..... 1
2	07871502	Lifter Lever Stop.....	拉杆止架..... 1
3	07870845	Screw (9/64-40×5.5).....	螺丝..... 2
4	07871504	Tension Release Lever.....	张力释放杠杆..... 1
5	07870622	Screw (M4-0.7×14).....	螺丝..... 1
6	07871506	Tension Release Block.....	张力释放滑块..... 1
7	07870214	Screw (M6-1×4).....	螺丝..... 1
8	07871508	Tension Release Connecting Plate.....	张力释放连接压板..... 1
9	07870125	Screw (M4-0.7×8).....	螺丝..... 3
10	07870706	Screw (M4-0.7×10).....	螺丝..... 2
11	07871511	Screw(M4-0.7×4.5).....	螺丝..... 1
12	07870363	Thread Eyelet.....	过线陶瓷(深灰)..... 4
14	07871514	Collar.....	轴环..... 1
15	07870319	Screw (1/8-44×2.6).....	螺丝..... 7
17	07871517	Tension Release Shaft.....	张力释放转轴..... 1
18	07871518	Thread Pull-off Eyelet.....	过线松线架..... 1
19	07871519	Thread Pull-off Bar.....	过线松线杆..... 1
20	07871520	Swing-Proof Spring.....	防震弹簧..... 1
21	07870229	Screw (M4-0.7×4).....	螺丝..... 3
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚)..... 3
23	07871523	Hook.....	松线钩..... 7
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座..... 1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚)..... 2
28	07871528	Retaining Ring.....	扣环..... 1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄..... 1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5).....	张力释放调整螺丝..... 1
31	07871531	Spring.....	弹簧..... 1
32	07871532A	Thread Eyelet Tension C.Set.....	过线张力组..... 1
33	07870102	Screw (M4-0.7×12).....	螺丝..... 4
34	07871534	Spacer.....	隔片..... 4
35	07871535	Tension Disc Separator.....	过线张力盘分离架..... 1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝).... 3
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红).... 2
42	07870302A	Tension Spring Dise Support.....	张力弹簧调整圆盘..... 5
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座..... 5
47	07870307	Felt.....	毡垫..... 5
48	07870308	Tension Disc.....	张力调整盘..... 10
49	07870309A	Tension Post.....	上线张力弹簧支柱..... 5
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈..... 5
51	07870317	Thread Eyelet.....	陶瓷过线孔..... 20



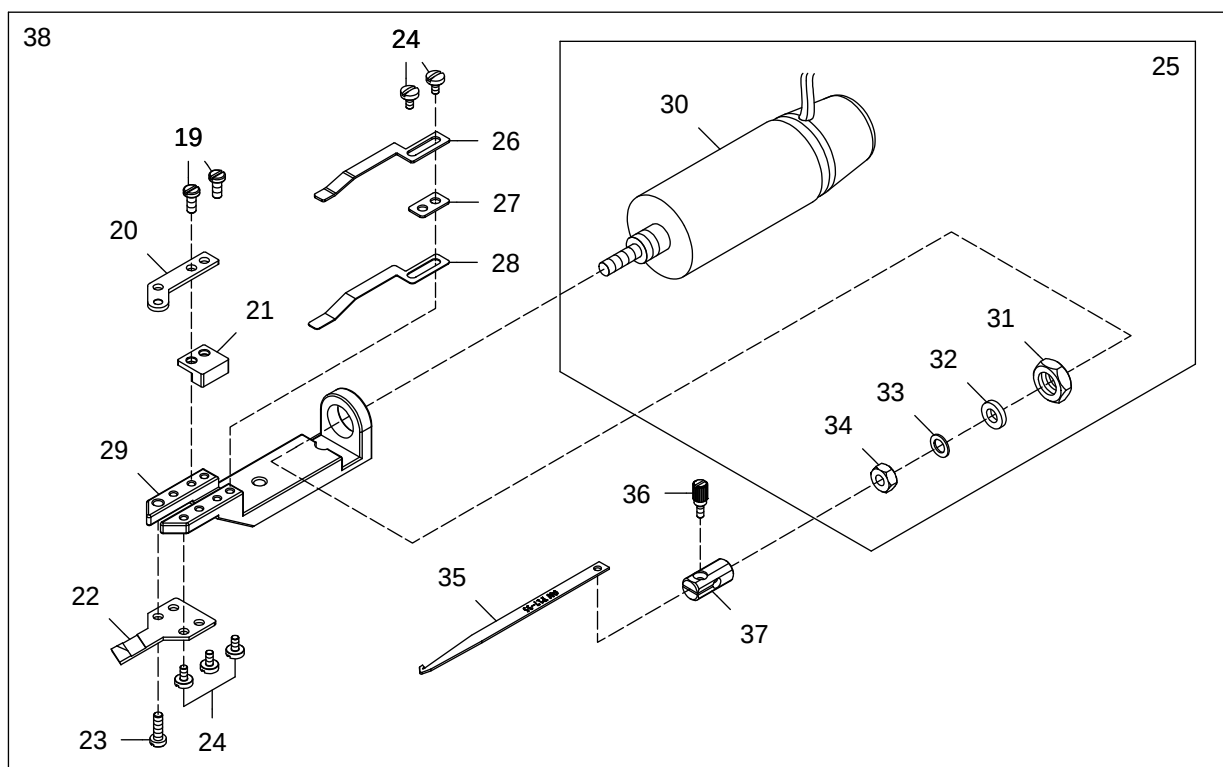
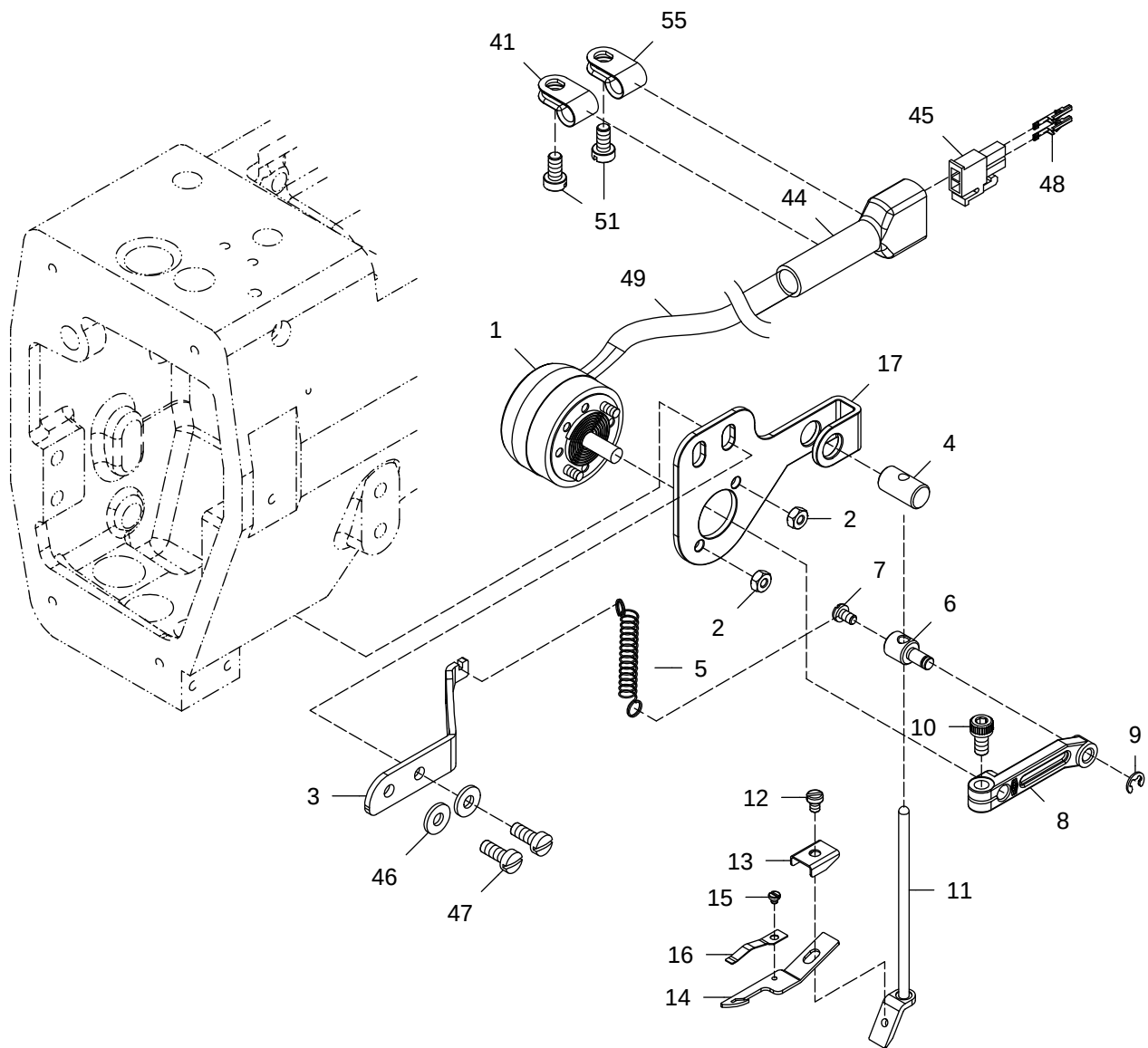
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 15

Ref.	Parts	Amt.
<u>No.</u>	<u>No.</u> <u>Description</u>	<u>品 名</u> <u>Req.</u>
53	07870313 Thread Eyelet Pipe Stay.....	过线导管固定座..... 1
54	07870320 Thread Eyelet Pipe (Long).....	过线导管(长)..... 1
55	07870321 Thread Eyelet Pipe (Short).....	过线导管(短)..... 1
56	07870312 Tension Post Support.....	上线张力组支柱座..... 1
57	07870835 Screw (M4-0.7×3).....	螺丝..... 7
58	07871104 Screw (M4-0.7×4.5)(尖头).....	螺丝..... 1
59	07871559 Screw (M4-0.7×2.5).....	螺丝..... 1
60	07871560 Spring.....	弹簧..... 1
61	07871561 Thread Eyelet Pipe C.Set (Short).....	过线导管组(短)..... 1
62	07871562 Thread Eyelet Pipe C.Set (Long).....	过线导管组(长)..... 1
63	07871563 Thread Pull-off Eyelet C.Set.....	过线松线架组..... 1
64	07870372 Needle Thread Tension Spring.....	针线张力弹簧..... 3
65	07870373 Top Cover Thread Tension Spring.....	上饰线张力弹簧..... 1
66	07870374 Looper Thread Tension Spring.....	下勾针鋸力弹簧..... 1



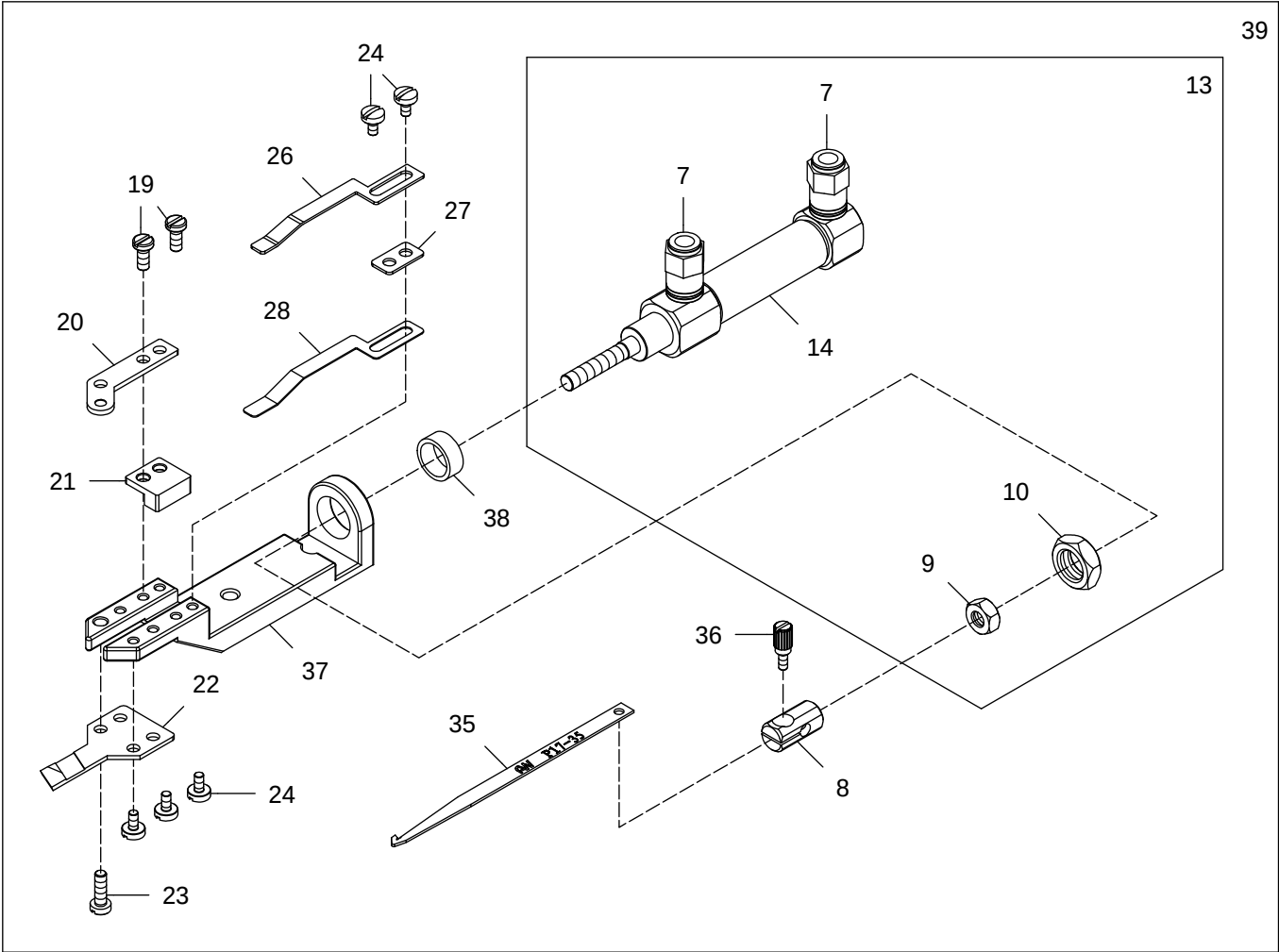
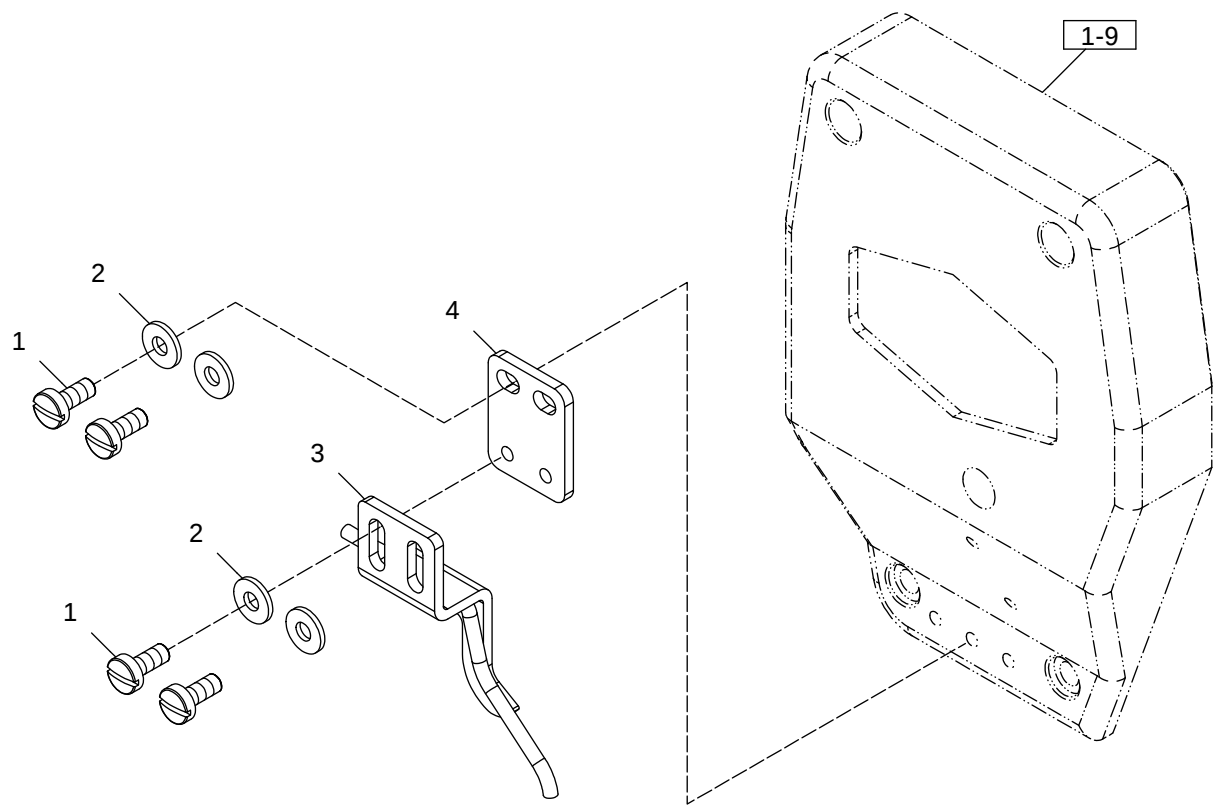
BOTTOM TRIMMER MECHANISM**底线切线刀机构****16**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07871601	Lower Knife Driving Lever.....	下切刀驱动连杆.....	1	
2	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1	
3	07871603	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	2	
4	07871604	Washer.....	垫片.....	2	
5	07870203	Screw (M4-0.7×7).....	螺丝.....	1	
6	07871606	Lower Knife Carrier.....	下切刀托架.....	1	
7	07871607	Screw (M3-0.5×2.8).....	螺丝.....	2	
8	07871608	Connecting Plug.....	下切刀插接头.....	1	
9	07871609	Lower Moving Knife.....	下活动刀.....	1	
10	07871610	Lower Knife Holder.....	下切刀固定座.....	1	
11	07871611	Upper Fixing Knife Carrier.....	上固定刀托架.....	1	
12	07871612	Screw (M4-0.7×4).....	螺丝.....	2	
13	07871613	Nut.....	螺帽.....	2	
14	07871614	Knife Guide Lever.....	切刀导引摇臂.....	2	
15	07871615	Knife Guide Lever Eccentric Ring.....	切刀导引摇臂偏心轮.....	2	
16	07871616	Screw (M4-0.7×7).....	螺丝.....	2	
18	07871618	Upper Knife Carrier Stop.....	上固定刀托架止板.....	1	
19	07870258	Screw (M4-0.7×4).....	螺丝.....	2	
20	07871620	Upper Knife Carrier Spring.....	上固定刀托架复进簧.....	1	
21	07871621	Screw (M4-0.7×2.7).....	螺丝.....	1	
22	07871622	Looper Thread Guide.....	底线过线护槽.....	1	
23	07871009	Screw (M3-0.5×3).....	螺丝.....	2	
24	07871624	Crank Chamber Cover.....	曲柄轴室盖.....	1	
25	07871625	Screw (M2-0.4×4).....	螺丝.....	2	
26	07871626	Upper Fixing Knife.....	上固定刀.....	1	
27	07871627	Screw (M2-0.4×5.6).....	螺丝.....	3	
28	07871628	Screw (M2-0.4×10).....	螺丝.....	1	
30	07871630	Upper Fixing Guide.....	上固定刀导引架.....	1	
31	07871631	Clamp Spring.....	夹紧弹簧片.....	1	
32	07871632	Clamp Spring Pressure.....	夹紧压力弹簧刀片.....	1	
33	07871633	Clamp Spring Pressure Holder.....	夹紧压力弹簧固定座.....	1	
34	07871634	Clamp Spring Pressure Adjusting Piece.....	压力弹簧调整片.....	1	
38	07871638	Cloth Plate (Electrical Type).....	缝制平台(电切).....	1	
39	07870202	Screw (M4-0.7×10).....	螺丝.....	2	
40	07871640	Lower Knife Holder (For Elastic Nylon Line).. 下切刀固定座(伸缩尼龙线用).		1	
41	07871641	Lower Moving Knife.....	下活动刀(防脱线用).....	1	



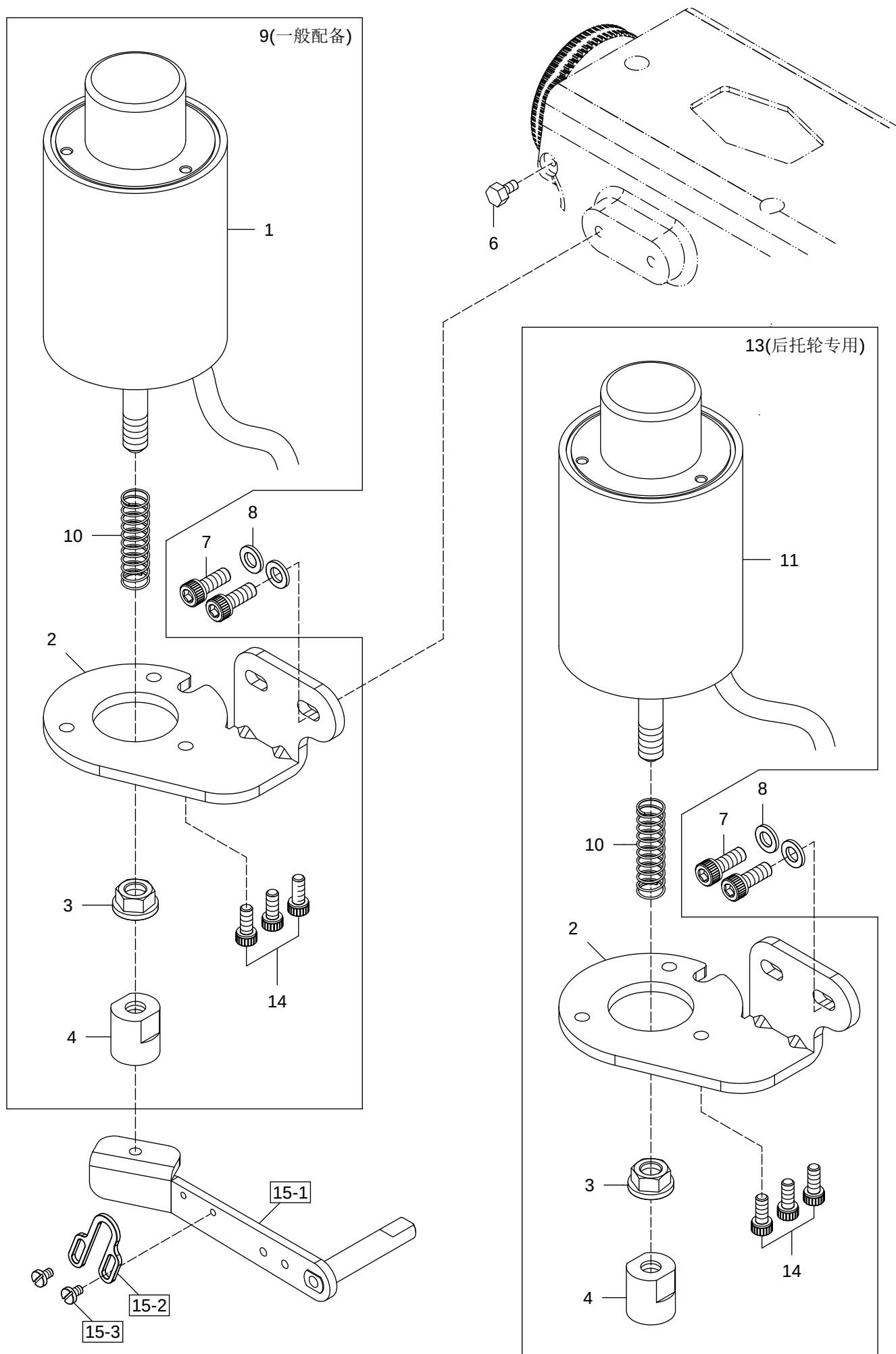
ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM 电磁式上拨线及切线机构 17

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07871701A	Wiper Solenoid.....	拨线电磁阀.....	1
2	07871702	Nut.....	螺帽.....	2
3	07871703	Buffer Spring Bracket.....	缓冲弹簧吊架.....	1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
5	07871705	Buffer Spring.....	缓冲弹簧.....	1
6	07871706	Solenoid Lever Pin.....	电磁阀摇臂插销.....	1
7	07871707	Screw (M3-0.5×5).....	螺丝.....	1
8	07871708	Solenoid Lever.....	电磁阀摇臂.....	1
9	07871709	Retaining Ring.....	扣环.....	1
10	07870256	Screw (M4-0.7×8).....	螺丝(内六角).....	1
11	07871711	Wiper Bar.....	拨线摇臂.....	1
12	07871712	Screw (M3-0.5×4).....	螺丝.....	1
13	07871713	Wiper Holder.....	拨线钩固定座.....	1
14	07871714	Wiper.....	拨线钩.....	1
15	07871715	Screw (M2-0.4×1.7).....	螺丝.....	1
16	07871716	Clamp Spring.....	夹线弹簧片.....	1
17	07871717	Solenoid Bracket.....	拨线电磁阀托架.....	1
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45x7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
25	07871725A	Knife Guide Solenoid C.Set.....	上切刀电磁阀组.....	1
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
30	07871730A	Solenoid.....	电磁铁.....	1
31	07871731	Nut.....	螺帽.....	1
32	07871732	Washer.....	垫片.....	1
33	07871733	Spring Washer.....	弹簧垫片.....	1
34	07871734	Nut.....	螺帽.....	1
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871737	Movable Knife Holder.....	上切刀台.....	1
38	07871738	Electrical Type Top Trimmer C.Set.....	电磁式上切线组.....	1
41	07871354	Cable Clamp (UC-0.5).....	配线固定组.....	1
44	07871744	Wiper Terminal Rubber Cover.....	拨线端子护套.....	1
45	07871745	Joint.....	端子座.....	1
46	07870323	Washer (WF04).....	垫片.....	2
47	07870102	Screw (M4-0.7×12)	螺丝.....	2
48	07871748	Pin.....	端子.....	2
49	07871749	Tube (Black).....	塑料管(黑).....	1
51	07870125	Screw (M4-0.7×8).....	螺丝(一字头).....	2
55	07871755	Cable Clamp (UC-1.5).....	配线固定组.....	1



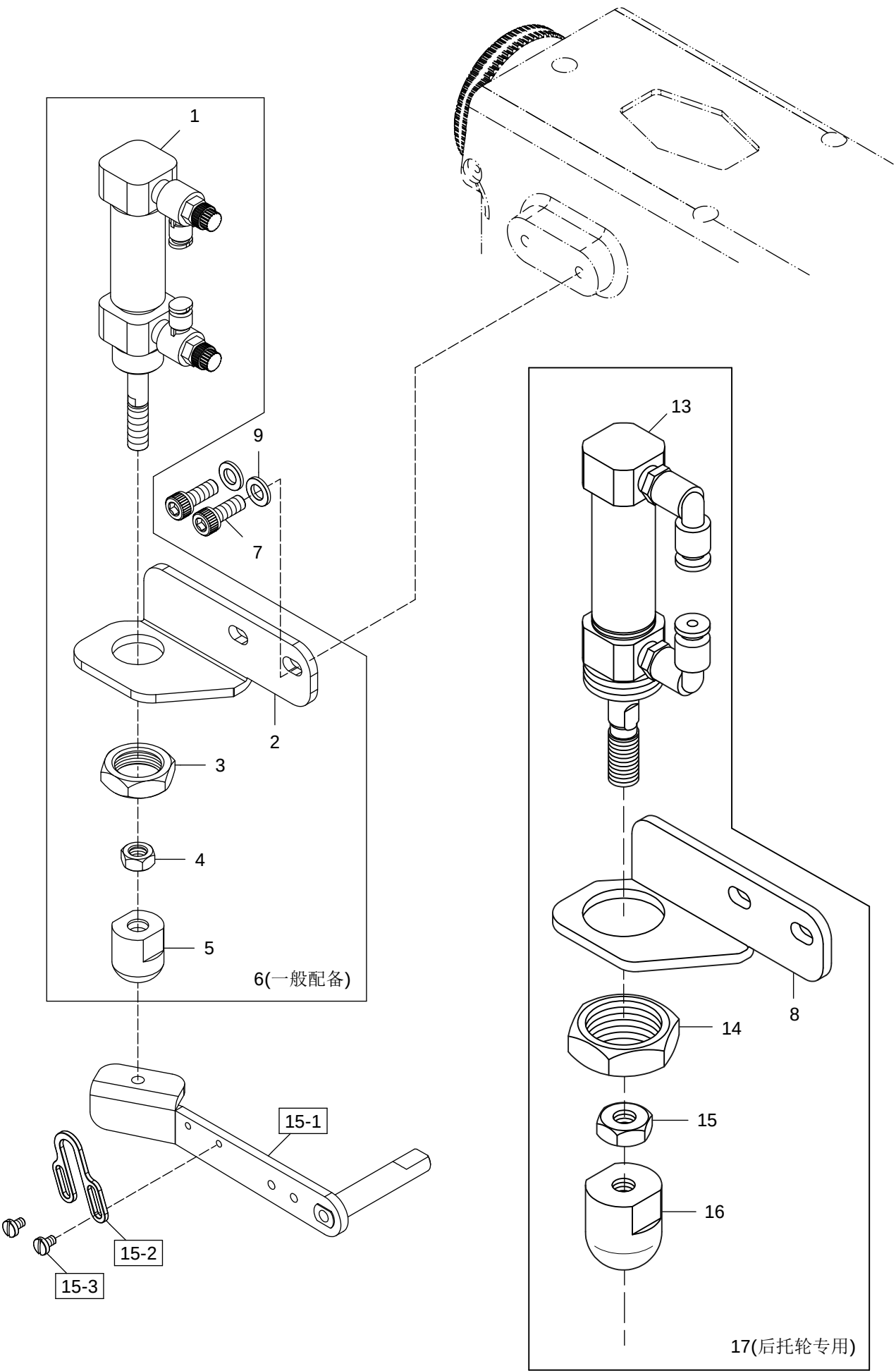
PNEUMATIC TYPE TOP AIR WIPER & TRIMMER MECHANISM**气压式上吹风拨线及切线机 18**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07870706	Screw (M4-0.7×10).....	螺丝.....	4	
2	07870323	Washer (WF04).....	垫片.....	4	
3	07871803	Air Wiper.....	吹风拨线管.....	1	
4	07871804	Air Wiper Holder.....	拨线管固定座.....	1	
7	07871807	Elbow Connector.....	肘形接头.....	2	
8	07871808	Pneumatic Type Movable Knife Holder.....	气压式上切刀台.....	1	
9	07871809	Nut.....	螺帽.....	1	
10	07871810	Nut.....	螺帽.....	1	
13	07871813	Air Cylinder C.Set.....	气缸组件.....	1	
14	07871814	Air Cylinder.....	气压管.....	1	
19	07871719	Screw (3/32-56×6).....	螺丝.....	2	
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1	
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1	
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1	
23	07871723	Screw (M2.5-0.45x7.5).....	螺丝.....	1	
24	07871724	Screw (3/32-56×4).....	螺丝.....	5	
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1	
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1	
28	07871728	Thread Clamp.....	夹线片.....	1	
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1	
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1	
37	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1	
38	07871838	Bushing.....	套管.....	1	
39	07871839	Pneumatic Type Top Trimmer C.Set.....	气压式上切刀组.....	1	

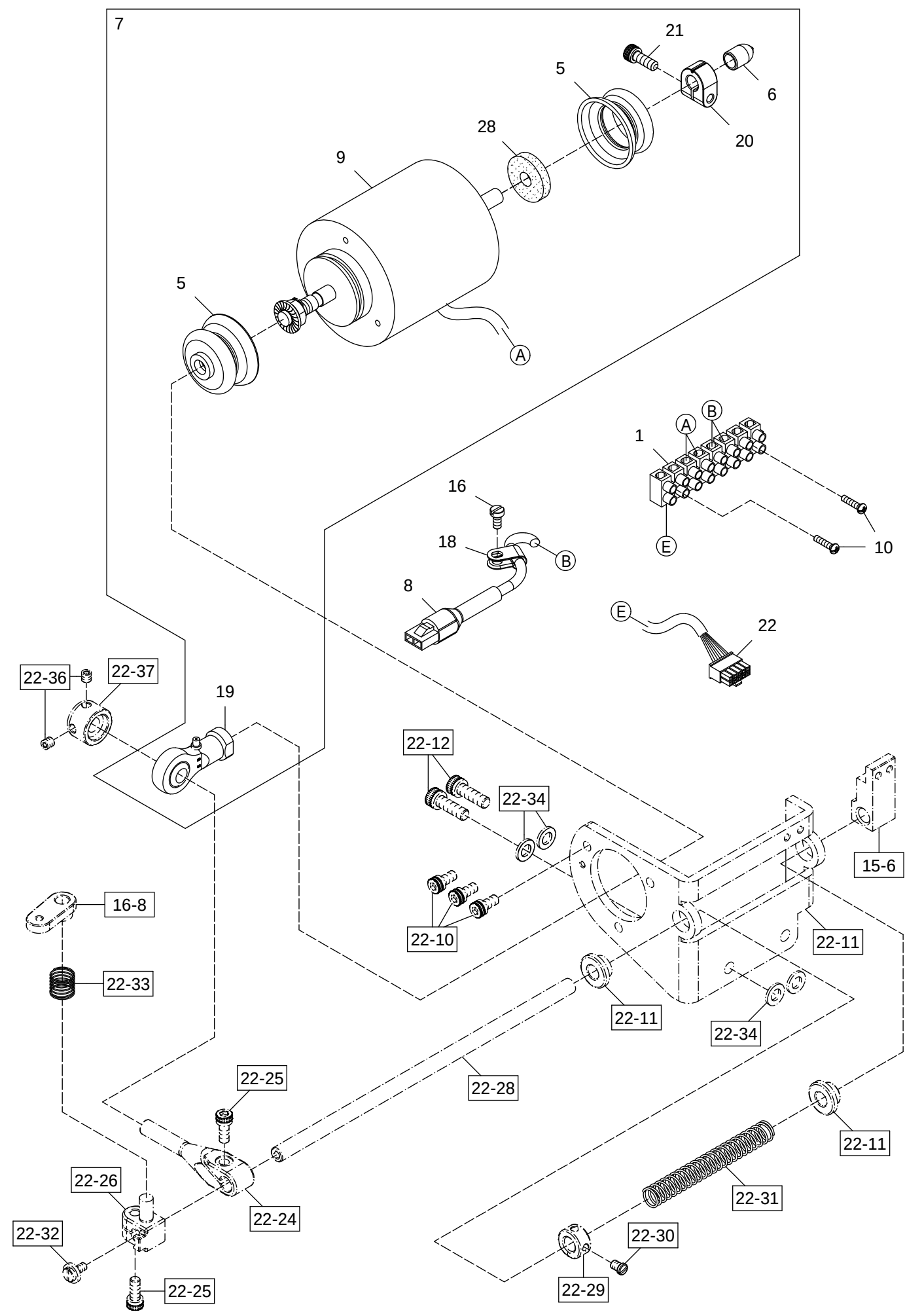


<u>ELECTRICAL TYPE DIRECT DRIVING PRESSER FOOT LIFTER</u>	<u>电磁式直接驱动抬押脚组</u>	<u>19</u>
--	---------------------------	------------------

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u> <u>Req.</u>
1	07871901	Presser Foot Lifter Solenoid.....抬压脚电磁铁(普通型).....	1
2	07871902	Solenoid Bracket.....电磁铁吊架.....	1
3	07871903	Nut.....螺帽.....	1
4	07871904	Plastic Pushing Block.....塑料推块.....	1
6	07870245	Screw (M4-0.7×8).....螺丝.....	1
7	07871907	Screw (M6-1×16).....螺丝(白金).....	2
8	07870547	Washer (WF06).....垫片.....	2
9	07871909	Presser Foot Lifter Solenoid C.Set.....抬压脚电磁铁组(一般配备).....	1
10	07871910	Spring.....定位缓冲压簧.....	1
11	07871911	Presser Foot Lifter Solenoid.....抬压脚电磁铁(强力型).....	1
13	07871913	Presser Foot Lifter Solenoid C.Set.....抬压脚电磁铁组(后托轮专用)...	1
14	07871914	Screw (M5-0.8×12).....螺丝.....	3

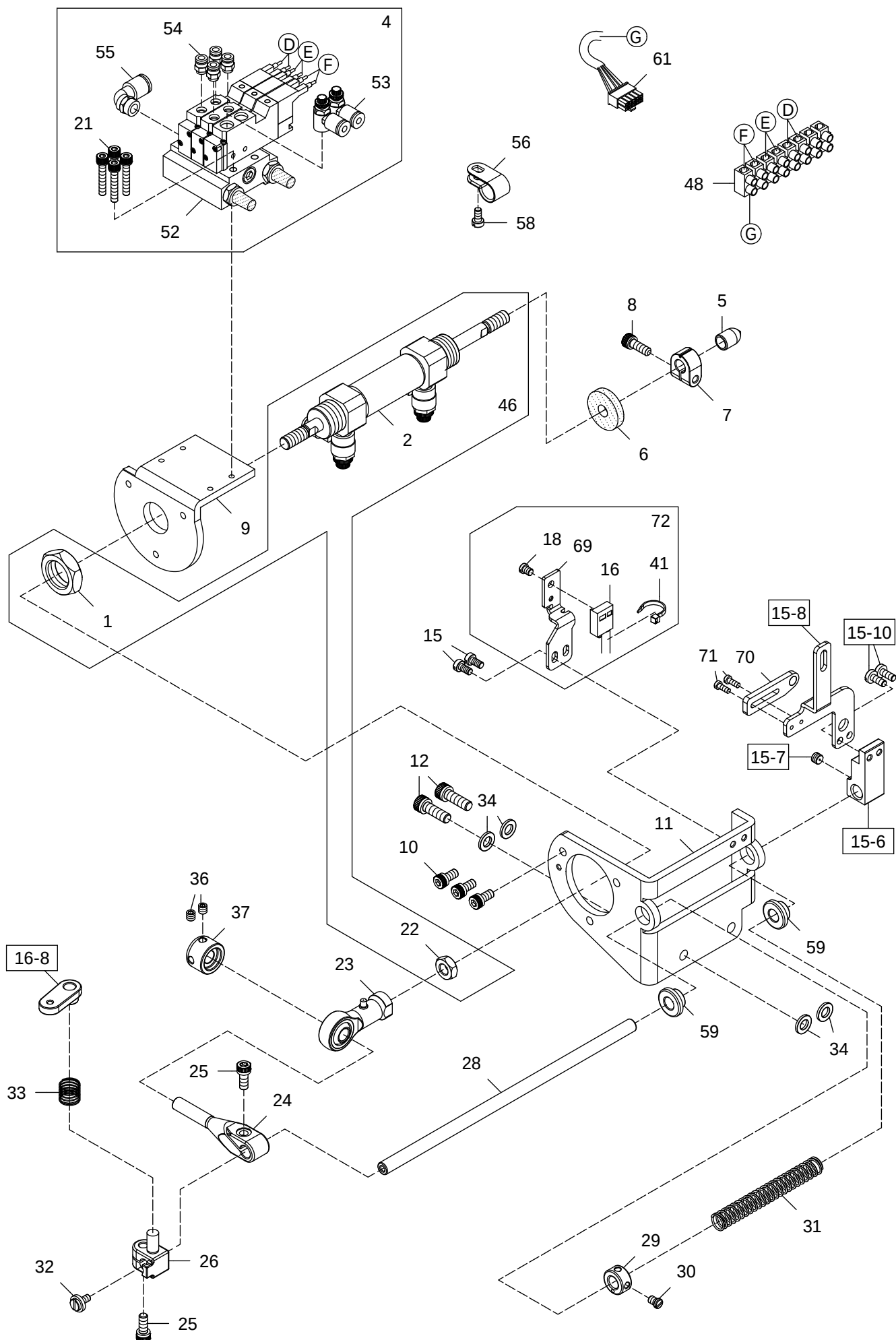


Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>Req.</u>
1	07872001	Air Cylinder..... 空压管(普通型).....	1
2	07872002	Air Cylinder Bracket..... 空压管托架(小、风切).....	1
3	07872003	Nut..... 螺帽.....	1
4	07872004	Nut..... 螺帽.....	1
5	07872005	Plastic Pushing Block..... 塑料推块.....	1
6	07872006	Air Cylinder C.Set..... 空压管组(普通形).....	1
7	07870915	Screw (M6-1×16)..... 螺丝(白金).....	2
8	07872008	For The Pneumatic Type Of Use Rear Puller.... 后托轮气压缸专用(大、L1)....	1
9	07870547	Washer (WF06)..... 垫片.....	2
13	07872013	Air Cylinder..... 空压管(强力形).....	1
14	07872014	Nut..... 螺帽.....	1
15	07872015	Nut..... 螺帽.....	1
16	07872016	Plastic Pushing Block..... 塑料推块.....	1
17	07872017	Air Cylinder C.Set..... 空压管组(强力形).....	1



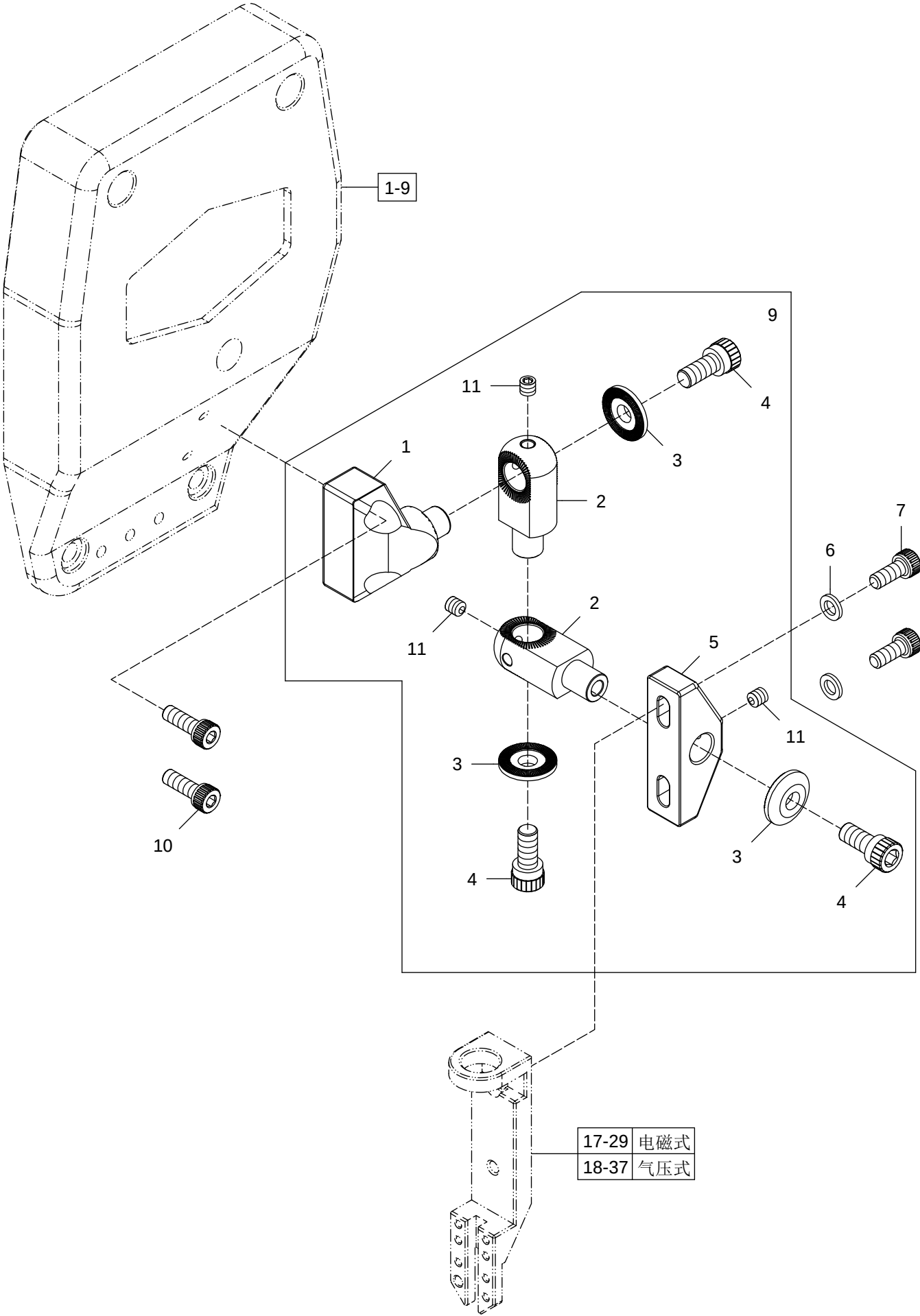
ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM 电磁式下切刀驱动机构 **21**

Ref.	Parts		Amt.	
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872101	Terminal Holder.....	端子台(8P).....	1
5	07872105	Solenoid Cover.....	电磁铁防尘盖.....	2
6	07872106	Rubber Cover.....	胶套.....	1
7	07872107	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组.....	1
8	07872108	Knife Guide, Presser Foot Lifter Adaptor Cab	上切、抬压脚中继线.....	1
9	07872109	Solenoid C.Set.....	电磁铁.....	1
10	07872110	Screw (M3-0.5×12).....	螺丝.....	2
16	07870125	Screw (M4-0.7×8).....	螺丝.....	2
18	07872118	Cable Clamp (UC-1.5).....	配线固定组.....	1
19	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
20	07872120	Adjusting Collar.....	调整环.....	1
21	07870634	Screw(M5-0.8×14).....	螺丝.....	1
22	07872122	Adaptor Cable.....	中继线.....	1
28	07872206	Rubber Cushion.....	避震胶垫.....	1



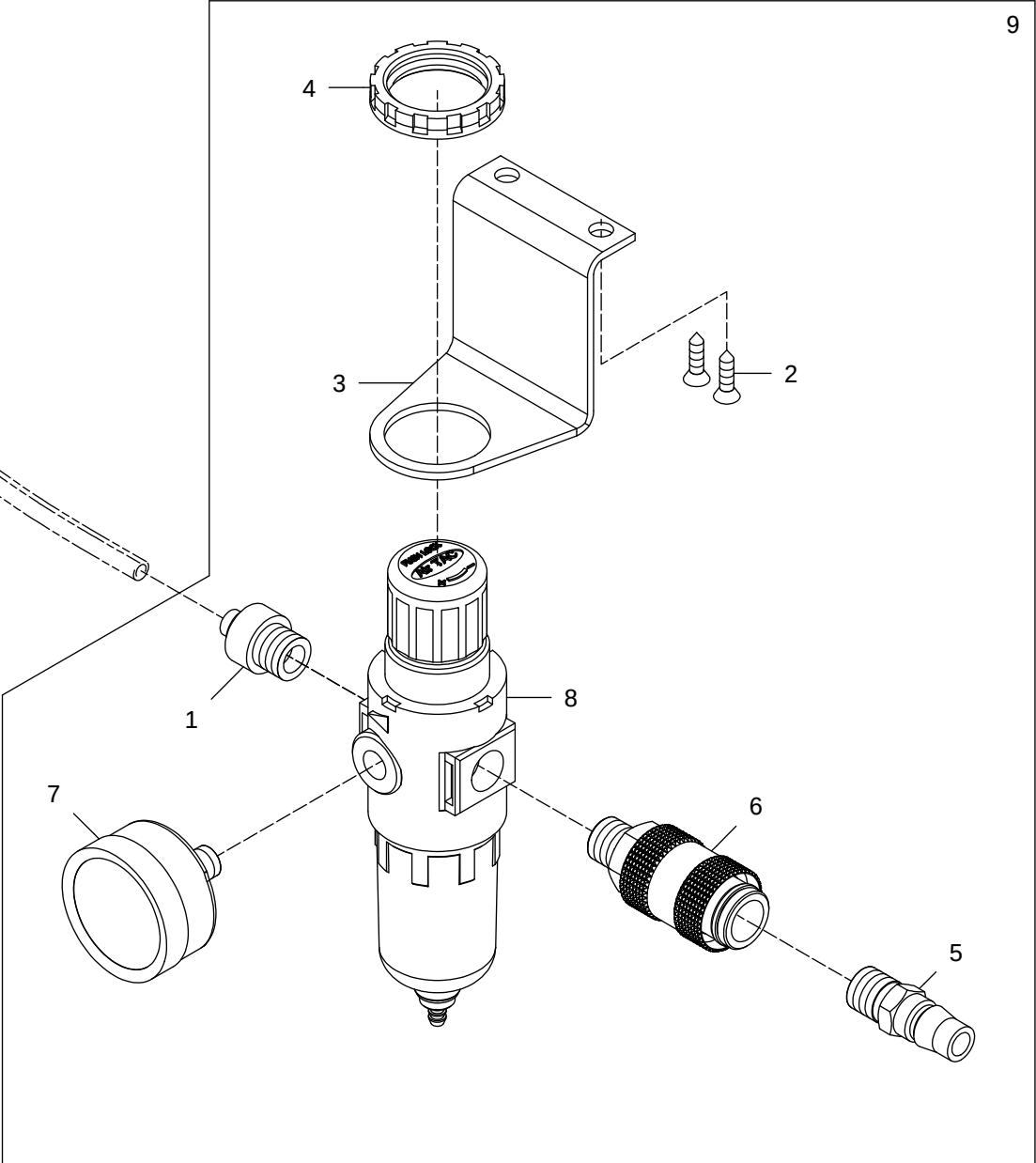
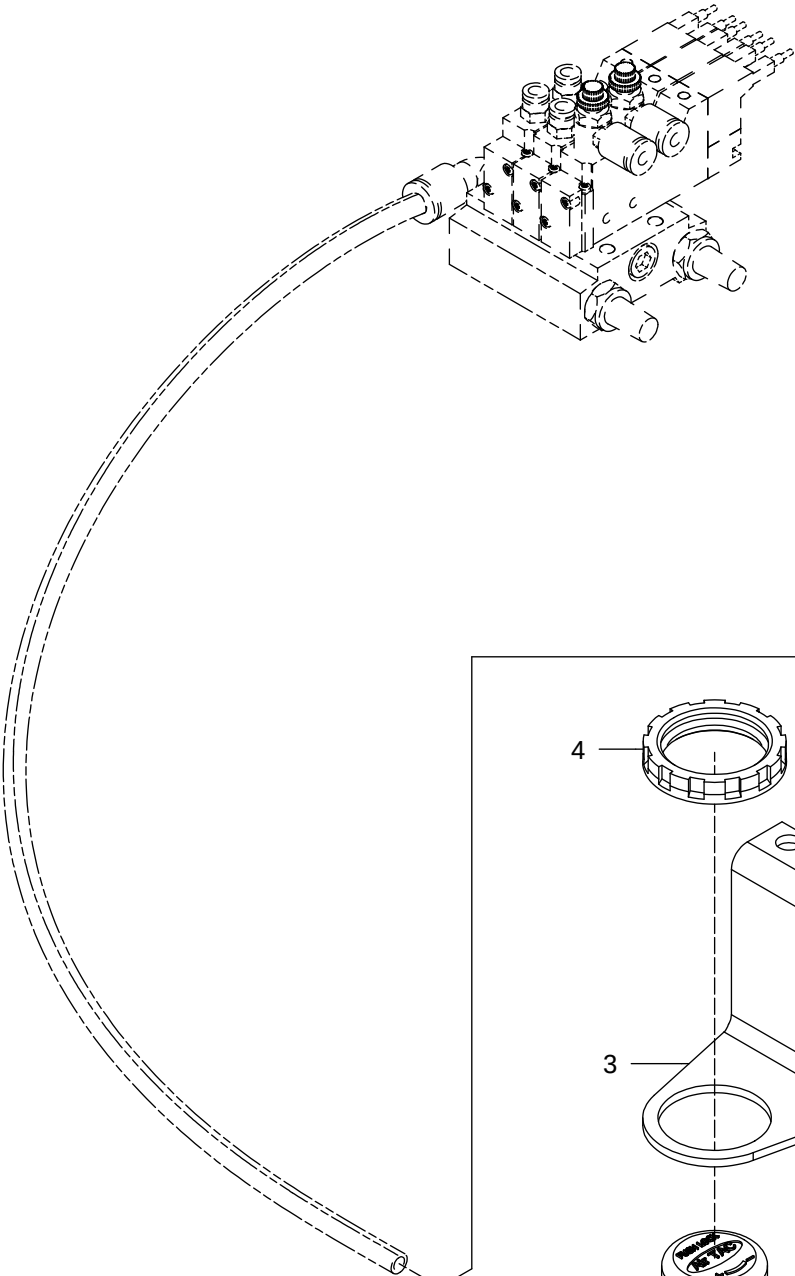
PNEUMATIC TYPE BOTTOM TRIMMER DRIVING MECHANISM 气压式下切刀驱动机构 **22**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07872201	Nut.....	螺帽.....	1
2	07872202	Air Cylinder.....	气压缸.....	1
4	07872204	Electromagnetic Valve, C.Set.....	气压电磁阀组.....	1
5	07872106	Rubber Cover.....	胶套.....	1
6	07872206	Rubber Cushion.....	避震胶垫.....	1
7	07872120	Adjusting Collar.....	调整环.....	1
8	07870634	Screw (M5-0.8×14).....	螺丝.....	1
9	07872209	Cylinder Bracket.....	空压管吊架.....	1
10	07870628	Screw (M5-0.8×10).....	螺丝.....	3
11	07872211	Trimming Cylinder Support.....	下切刀空压管座.....	1
12	07872212	Screw (M6-1×18).....	螺丝.....	2
15	07870125	Screw (M4-0.7×8).....	螺丝.....	2
16	07872216	Switch.....	安全开关.....	1
18	07872218	Screw (11/64-40×5).....	螺丝.....	1
21	07872221	Screw (M4-0.7×25).....	螺丝.....	4
22	07872222	Nut.....	螺帽.....	1
23	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
24	07872224	Plunger.....	柱塞接头.....	1
25	07871914	Screw (M5-0.8×12).....	螺丝.....	2
26	07872226	Connecting Block.....	连结滑块.....	1
28	07872228	Cylinder Return Shaft.....	空压管复进轴.....	1
29	07870832	Collar.....	轴环.....	1
30	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	1
31	07872231	Cylinder Return Spring.....	空压管复进簧.....	1
32	07872232	Screw (M4-0.7×8).....	螺丝.....	1
33	07872233	Spring.....	弹簧.....	1
34	07870547	Washer (WF06).....	垫片.....	4
36	07870648	Screw (M5-0.8×5).....	螺丝.....	2
37	07872237	Plunger Stop.....	柱塞止环.....	1
41	07872113	Bridle.....	固定束带.....	2
46	07872246	For Generally Pneumatic Type.....	一般风切.....	1
48	07872101A	Terminal Holder.....	端子台(8P).....	1
52	07872252	Solenoid.....	电磁阀.....	1
53	07871807	Elbow Connector.....	肘形接头.....	2
54	07872254	Speed Connector.....	电磁阀调速接头.....	4
55	07872255	Connector.....	电磁阀底座接头.....	1
56	07872117	Cable Clamp (UC-2.0).....	配线固定纽.....	1
58	07870125	Screw (M4-0.7×8).....	螺丝.....	1
59	07872259	Trimming Cyoinder Support Bushing.....	下切刀空压管座铜套.....	2
61	07872122	Adaptor Cable.....	中继线.....	1
69	07872269	Switch Support.....	安全开关座.....	1
70	07872270	Switch Guide.....	安全开关导片.....	1
71	07872271	Screw (M3-0.5×8).....	螺丝.....	2
72	07872272	Switch,Support C.Set.....	安全开关座组.....	1

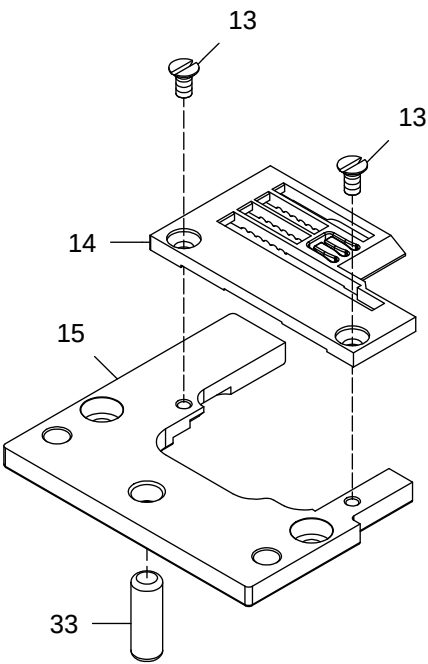
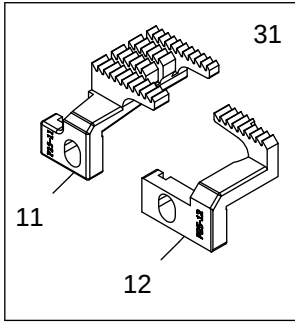
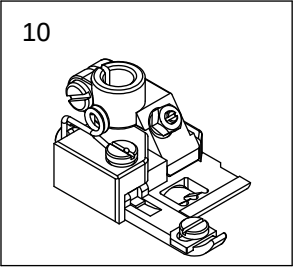
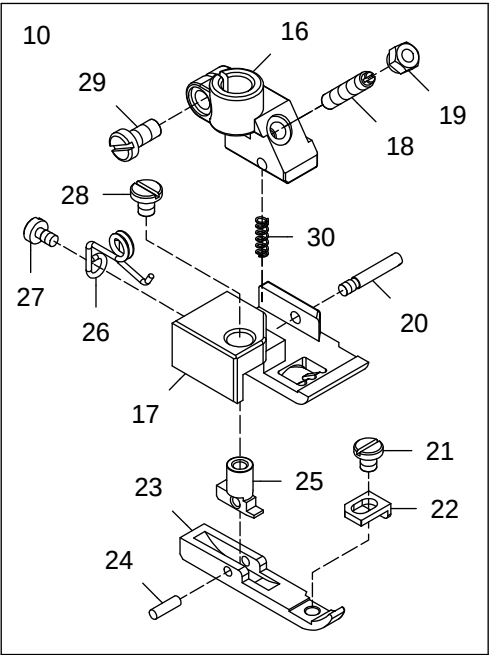
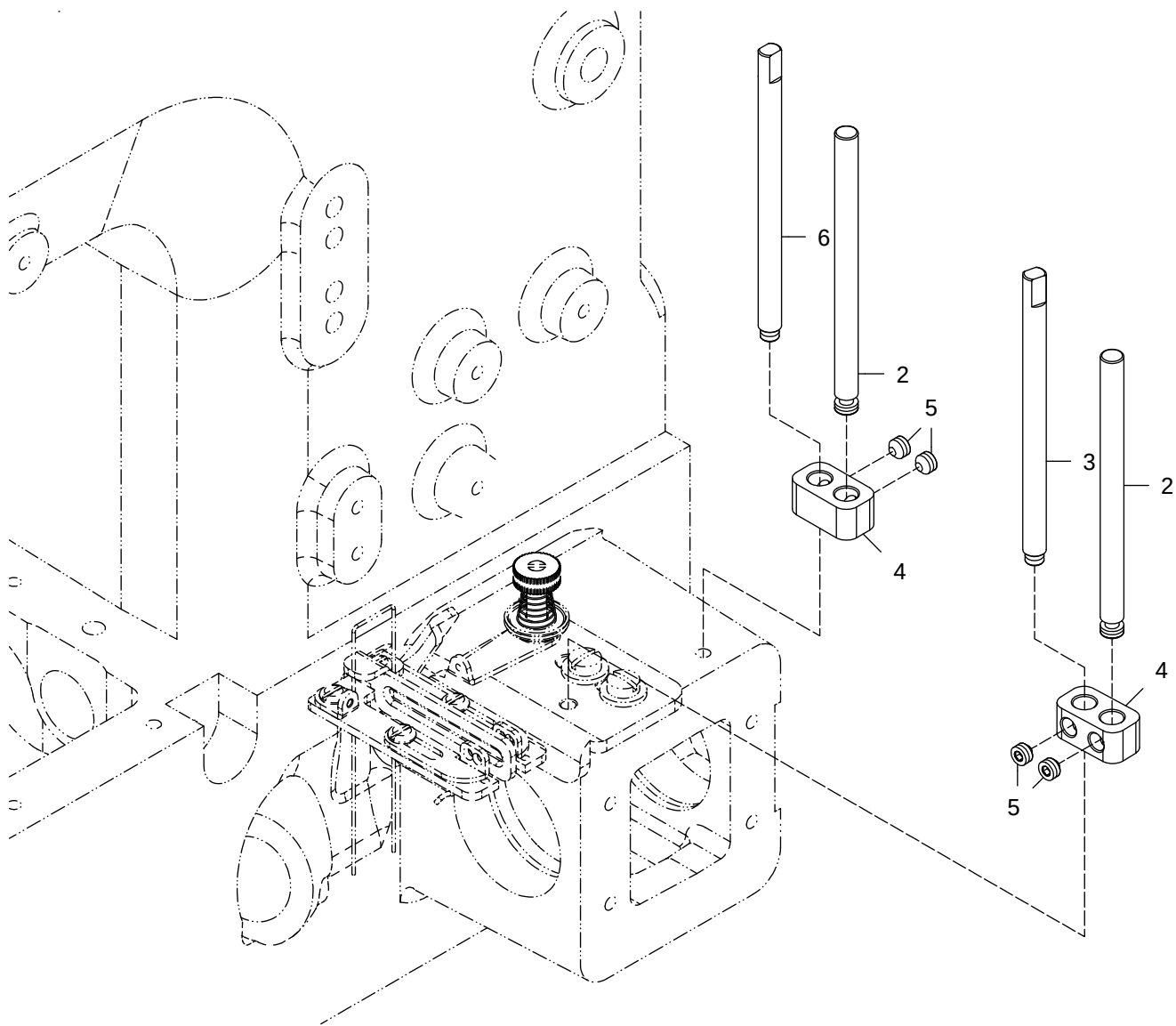


TOP TRIMMER UNIVERSAL ADAPTER MECHANISM**上切刀万向接头机构****23**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	07872301	Top Trimmer Fixed Block.....	上切刀固定座.....	1	
2	07872302	Universal Joint.....	万向接头.....	2	
3	07872303	Position Washer.....	定位垫圈.....	3	
4	07872304	Screw (M5-0.8×12).....	螺丝.....	3	
5	07872305	Up & Down Position Block.....	上下定位块.....	1	
6	07870650	Washer (WF01).....	垫片.....	2	
7	07870202	Screw (M4-0.7×10).....	螺丝.....	2	
9	07872309	Top Trimmer Universal Adapter C.Set.....	上切刀万向接头组.....	1	
10	07870623	Screw (M4-0.7×12).....	螺丝.....	2	
11	07870229	Screw (M4-0.7×4).....	螺丝.....	3	



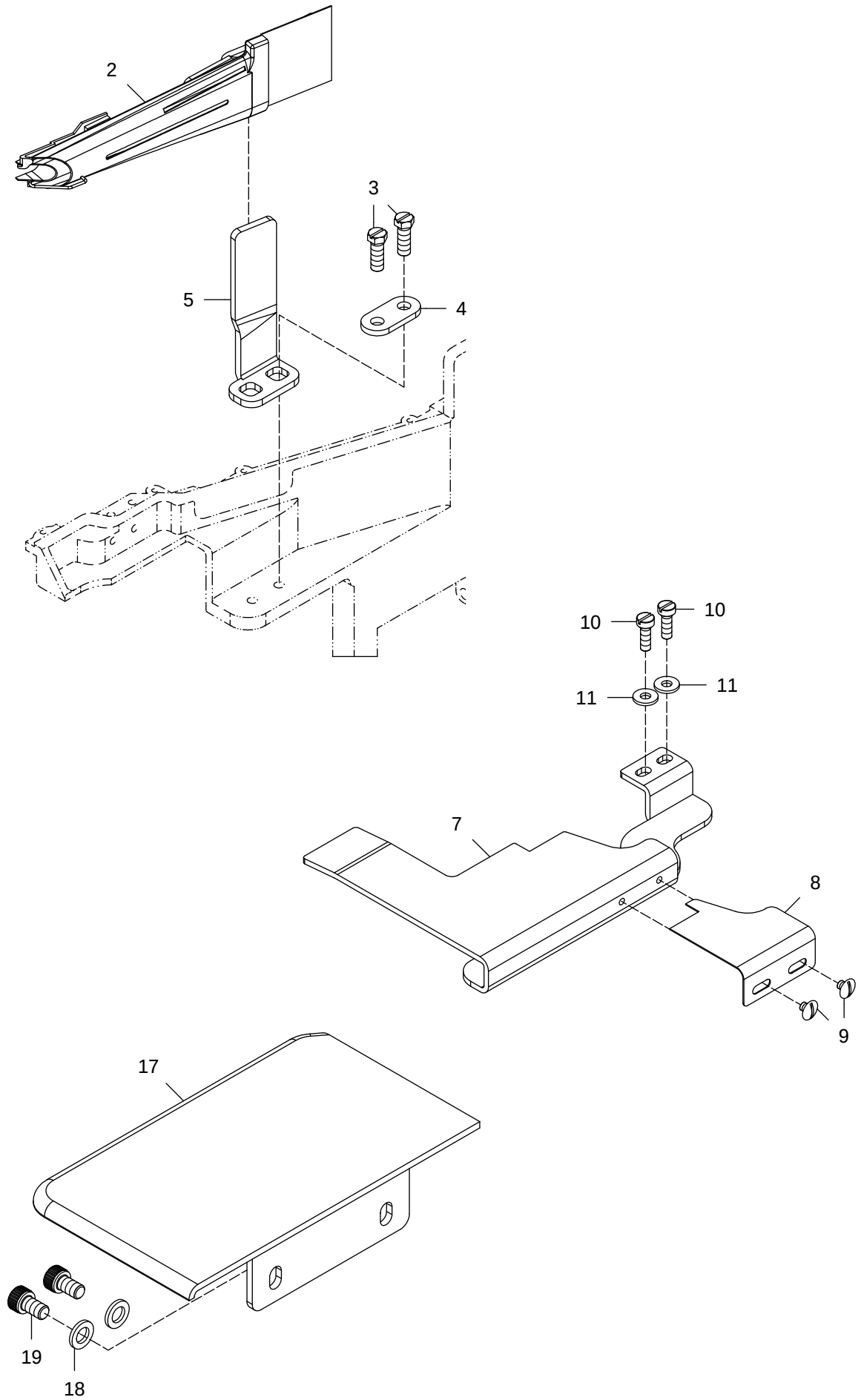
<u>PNEUMATIC REGULATOR MECHANISM</u>			<u>气压调节器机构</u>	<u>24</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872401	Coupler.....	转接头.....	1
2	07872402	Wood Screw.....	木螺丝.....	2
3	07872403	Bracket.....	托架.....	1
4	07872404	Screw Ring.....	螺环.....	1
5	07872405	Coupler.....	转接头.....	1
6	07872406	Connect Valve.....	气压阀.....	1
7	07872407	Gauge.....	气磅表.....	1
8	07872408	Pneumatic Regulator.....	气压调节器.....	1
9	07872409	Pneumatic Regulator C.Set.....	气压调节组.....	1



"Q" DEVICE (1)**"Q"标准喇叭包边装置 (1)****25**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07872502	Binding Cloth Tension Bar.....	滚条布张力调整杆.....	2
3	07872503	Binding Cloth Guider Bar.....	滚条布导杆.....	1
4	07872504	Guider Bar Holder.....	导杆座.....	2
5	07872505	Screw (11/64-40×3.2).....	螺丝.....	4
6	07872506	Binding Cloth Guider Bar.....	滚条布导杆.....	1
10	★	Presser Foot C.Set.....	押脚.....	1
11	07872511	Main Feed Dog.....	主齿.....	1
12	07872512	Differential Feed Dog.....	差动齿.....	1
13	07870232	Screw (M3-0.5×6).....	螺丝.....	2
14	★	Needle Plate.....	针板.....	1
15	07872515	Needle Plate Stand.....	针板台.....	1
16	07872516	Presser Head.....	押脚头.....	1
17	07872517	Plate.....	本体压板.....	1
18	07872518	Screw (1/8"-44×16).....	螺丝.....	1
19	07872519	Hexagon Nut.....	六角螺帽.....	1
20	07872520	Bolt.....	螺栓.....	1
21	07872521	Screw (1/8"-44×3).....	螺丝.....	1
22	07872522	Fender Plate.....	挡片.....	1
23	07872523	Sideways Presser Plate.....	侧边压板.....	1
24	07872524	Fixed Axle.....	固定轴.....	1
25	07872525	Spring Base.....	弹簧座.....	1
26	07872526	Spring.....	弹簧.....	1
27	07872527	Screw (3/32"-56×4).....	螺丝.....	1
28	07872528	Screw (1/8"-44×4).....	螺丝.....	1
29	07872529	Screw (9/64"-40×8).....	螺丝.....	1
30	07872530	Spring.....	弹簧.....	1
31	07872531	Main Feed Dog.....	勾齿组.....	1
33	07870239	Knock Pin.....	顶出销.....	1

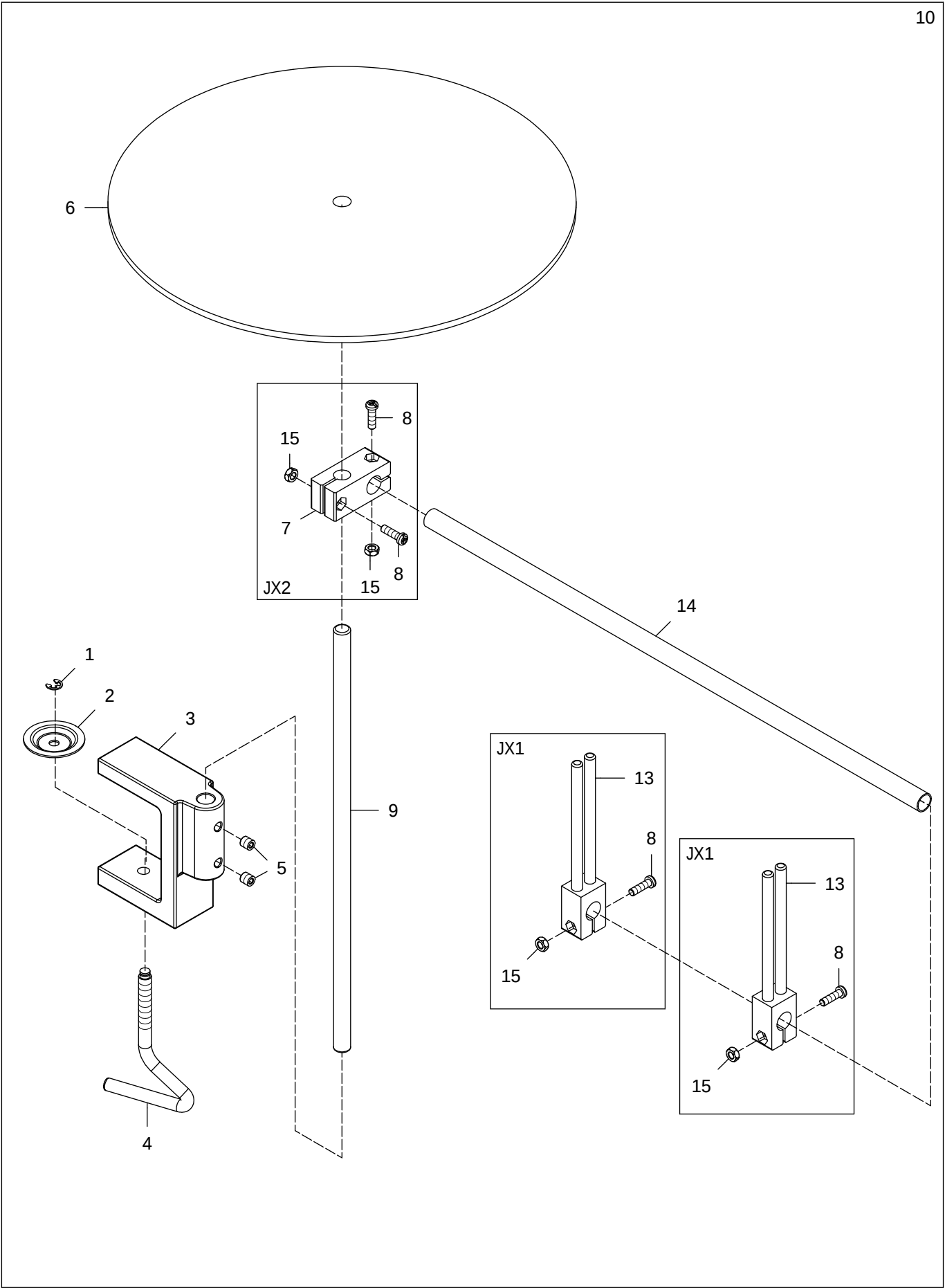
★ 请参照附件一、附件二【标准规格件】



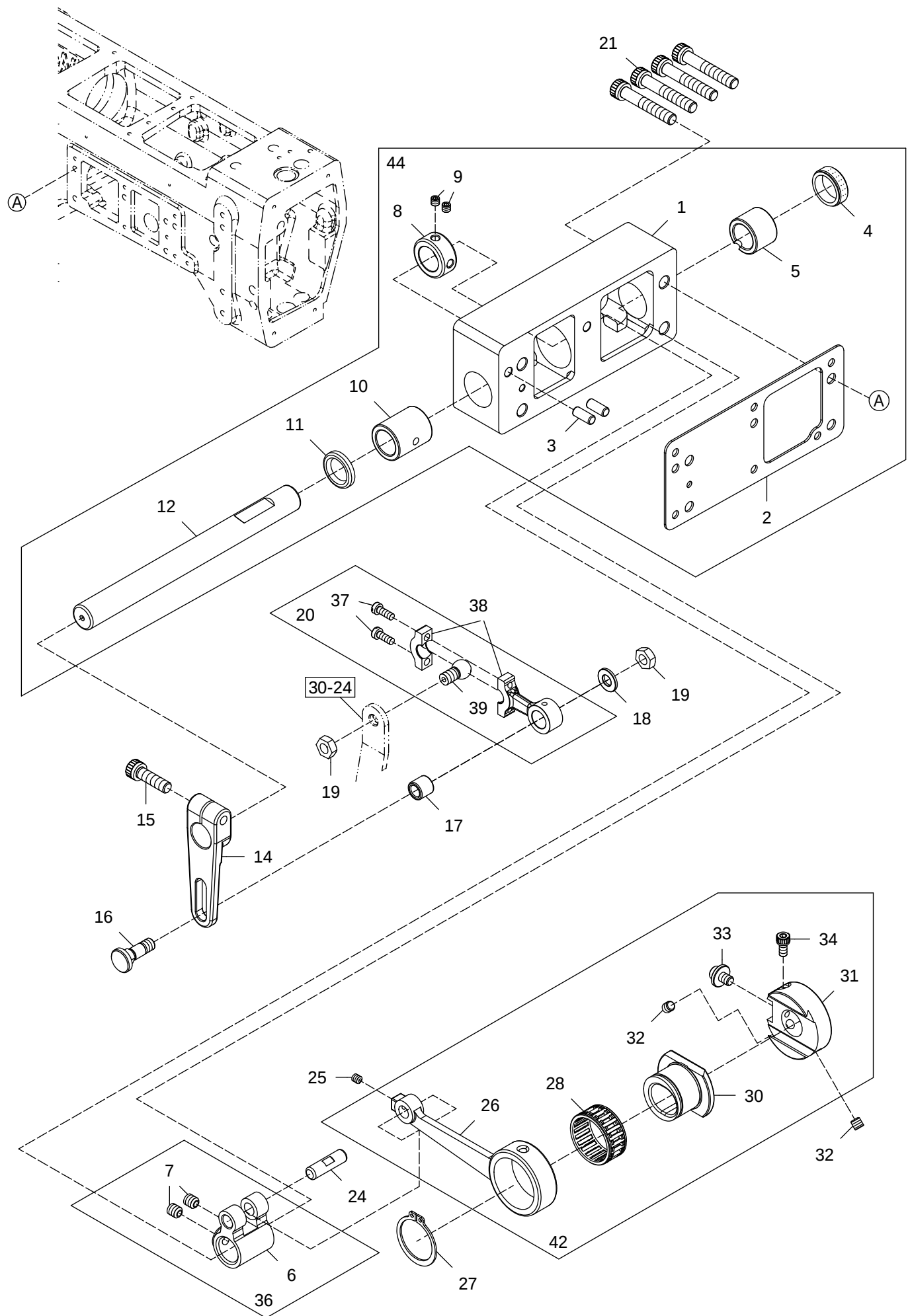
"Q" DEVICE (2)

"Q"标准喇叭包边装置 (2) 26

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07872602	Binder.....	喇叭.包边器(同一般平台式支针出喇叭)	1
3	07872603	Screw (M5-0.8×14).....	螺丝.....	2
4	07872604	Washer.....	垫片.....	1
5	07872605	Binder Mount.....	喇叭. 包边器组.....	1
7	07872607	Front Subplate.....	前包边辅助板.....	1
8	07872608	Feeding Subplate.....	入口辅助板.....	1
9	07872609	Screw (9/64-40×4).....	螺丝.....	2
10	07870102	Screw (M4-0.7×12).....	螺丝.....	2
11	07870323	Washer (WF04).....	垫片.....	2
17	07872617	Subplate.....	辅助板.....	1
18	07870547	Washer (WF06).....	垫片.....	2
19	07870557	Screw (M6-1.0×10).....	螺丝.....	2

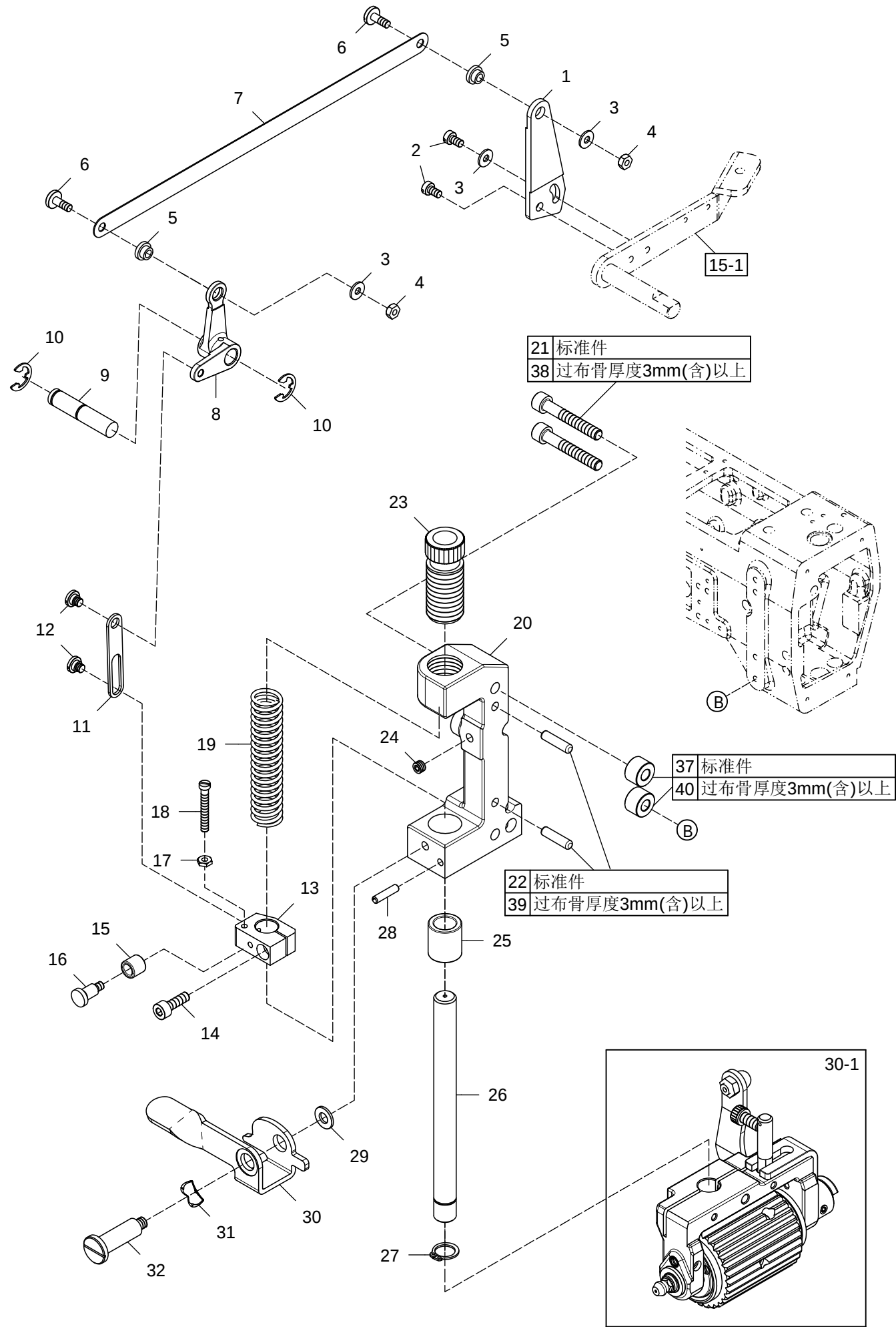


<u>"Q" DEVICE (3)</u>			<u>"Q"标准喇叭包边装置 (3)</u>	<u>27</u>
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872701A	Ring.....	扣环.....	1
2	07872702A	Fixed Disc.....	固定圆盘.....	1
3	07872703A	Fixture.....	固定夹架.....	1
4	07872704A	Fixing Lever.....	固定螺杆.....	1
5	07872705A	Screw(M6-1x6).....	螺丝.....	2
6	07872706A	Tope Disc.....	布条盘.....	1
7	07872707A	Collar	轴环.....	1
8	07872708A	Scwer (M4-0.7×13.8).....	螺丝.....	4
9	07872709A	Tape Disc Post.....	布条盘轴.....	1
10	07872710A	Tape Disc C.Set.....	布条盘组.....	1
13	07872713	Binding Cloth Guider.....	滚条布导架.....	2
14	07872714	Tape Dise Post.....	布条盘轴.....	1
15	07872715	Nut.....	螺帽.....	4
JX1	JX072701	Binding Cloth Guider C.Set.....	滚条布导架组.....	2
JX2	JX072702	Thread Guide Holder C.Set.....	过线杆固定座组.....	1



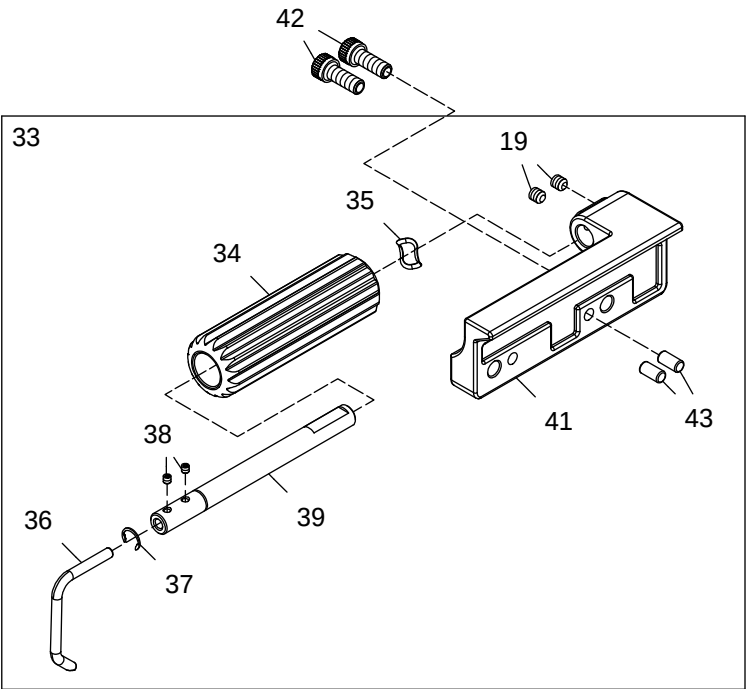
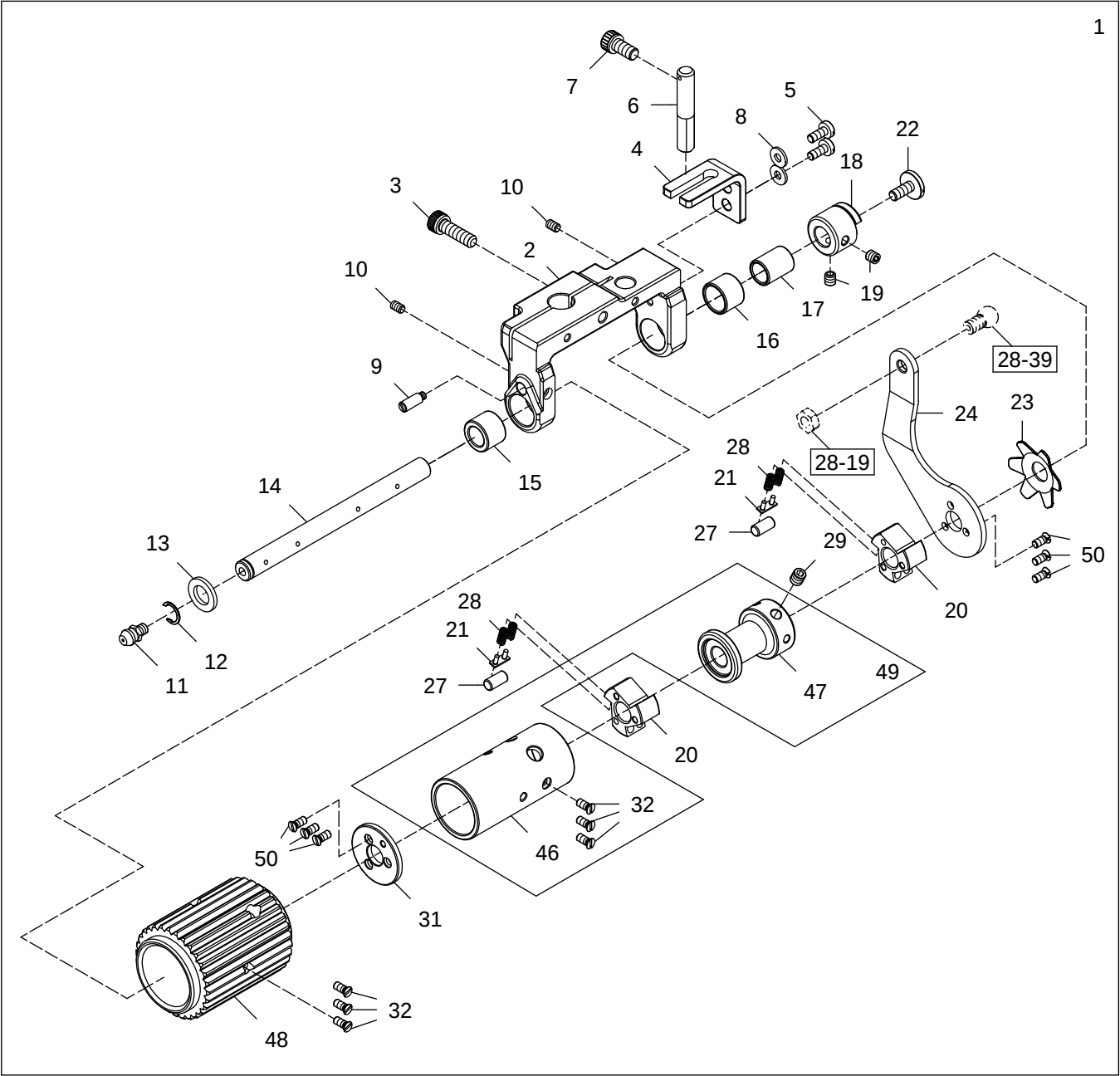
PULLER MECHANISM EXCLUSIVE PARTS (1)**后托引轮机构 (1)****28**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872801	Upper Feed Roller Shaft Bracket.....	上滚轮传动轴托架.....	1
2	07870209	Gasket.....	密合垫片.....	1
3	07872803	Knock Pin.....	顶出销.....	2
4	07870421	Seal Plug.....	止油封塞.....	1
5	07872805	Roller Shaft Bushing (Right).....	滚轮动轴衬套 (右).....	1
6	07872806	Upper Feed Roller Shaft Lever.....	上滚轮传动轴杠杆.....	1
7	07870543	Screw (M6-1×6).....	螺丝.....	2
8	07872808	Collar.....	轴环.....	1
9	07872809	Screw (11/64-40×4).....	螺丝.....	2
10	07872810	Roller Shaft Bushing (Left).....	滚轮动轴衬套 (左).....	1
11	07872811	Oil Seal.....	油封.....	1
12	07872812	Upper Feed Roller Shaft.....	上滚轮传动轴.....	1
14	07872814	Upper Feed Roller Lever.....	上滚轮拉杆.....	1
15	07870546	Screw (M6-1×20).....	螺丝.....	1
16	07872816	Upper Feed Roller Lever Screw(1/4-40x7).....	上滚轮拉杆插销.....	1
17	07872817	Bushing.....	衬套.....	1
18	07872818	Washer.....	垫片.....	1
19	07872819	Nut.....	螺帽.....	2
20	07872820	Connecting Rod.....	连杆.....	1
21	07872821	Screw (M6-1×35)(半牙).....	螺丝.....	4
24	07872824	Upper Feed Roller Driving Rod Pin.....	上滚轮驱动连杆插销.....	1
25	07870229	Screw (M4-0.7×4).....	螺丝.....	1
26	07872826	Upper Feed Roller Driving Rod.....	上滚轮驱动连杆.....	1
27	07871106	Retaining Ring.....	扣环.....	1
28	07871107	Roller Bearing.....	滚针轴承.....	1
30	07872830	Upper Feed Roller Eccentric.....	上滚轮偏心轮.....	1
31	07872831	Upper Feed Roller Regulator.....	上滚轮调节器.....	1
32	07870648	Screw (M5-0.8×5).....	螺丝.....	2
33	07872833	Adjusting Screw (M5-0.8×6).....	调节螺丝.....	1
34	07870256	Screw (M4-0.7×8).....	螺丝.....	1
36	07872836	Upper Fdde Roller Shaft Lever C.Set.....	上滚轮传动轴杠杆组.....	1
37	07872837	Screw (9/64-40×10).....	螺丝.....	2
38	07872838	Feed Lift Connection.....	传动珠壳.....	1
39	07872839	Feed Drive Eccentric Ball.....	传动珠子.....	1
42	07872842	Upper Feed Roller Driving Rod C.Set.....	上滚轮驱动连杆组.....	1
44	07872844	Upper Feed Roller Shaft Bracket C.Set.....	上滚轮传动轴托架组.....	1

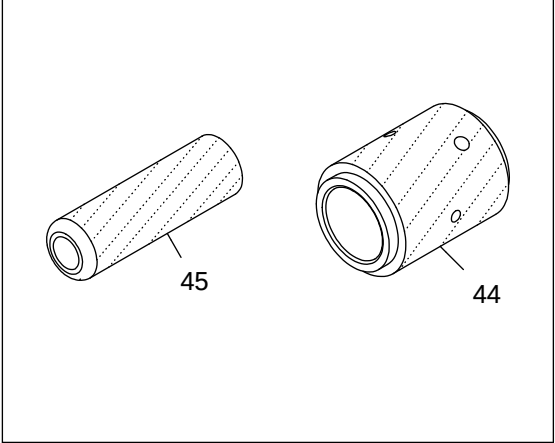


PULLER MECHANISM EXCLUSIVE PARTS (2)**后托引轮机构 (2)****29**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872901	Upper Feed Roller Lifter (Right).....	上滚轮升降杆 (右).....	1
2	07870806	Screw (11/64-40×10.5).....	螺丝.....	2
3	07872903	Washer(WF03).....	垫片.....	3
4	07872904	Nut.....	螺帽.....	2
5	07872905	Flexible Wire Clamp Bushing.....	可动式衬套.....	2
6	07872906	Screw (11/64-40×11)半牙.....	螺丝.....	2
7	07872907	Lifter Connecting Plate (Long)	升降杆连接拉板(长).....	1
8	07872908	Upper Feed Roller Lifter (Left).....	上滚轮升降杆 (左).....	1
9	07872909	Upper Feed Roller Lifter Pin.....	上滚轮升降杆插销.....	1
10	07872910	Retaining Ring.....	扣环.....	2
11	07872911	Lifter Connecting Plate (Short).....	升降杆连接拉板(短).....	1
12	07872912	Screw (3/16-32×3).....	螺丝.....	2
13	07872913	Roller Press Bar Bracket.....	滚轮压杆托架.....	1
14	07872914	Screw (M5-0.8×16).....	螺丝.....	1
15	07872817	Bushing.....	衬套.....	1
16	07872916	Screw (11/64-40×5.3).....	螺丝.....	1
17	07872917	Nut.....	螺帽.....	1
18	07872918	Stop Screw (11/64-40×28).....	止动螺丝.....	1
19	07872919	Roller Press Spring.....	滚轮压力弹簧.....	1
20	07872920	Upper Feed Roller Bracket.....	上滚轮托架.....	1
21	07872921	Screw (M6-1×40)半牙.....	螺丝.....	2
22	07872922	Knock Pin.....	顶出销.....	2
23	07872923	Roller Press Bar Bushing (Upper).....	滚轮压杆衬套(上).....	1
24	07870214	Screw (M6-1×4).....	螺丝.....	1
25	07872925	Roller Press Bar Bushing (Lower).....	滚轮压杆衬套(下).....	1
26	07872926	Upper Feed Roller Press Bar.....	上滚轮压力杆.....	1
27	07870643	Retaining Ring.....	扣环.....	1
28	07872928	Stop Pin.....	止动销.....	1
29	07872818	Washer.....	垫片.....	1
30	07872930	Upper Feed Roller Hand Lifting Lever.....	上滚轮手动升降杆.....	1
31	07872931	Corrugated Washer.....	波形垫片.....	1
32	07872932	Screw (M6-1×6)	螺丝.....	1
37	07872937	Bushing.....	衬套 (9mm)	2
38	07872938	Screw (M6-1×50)半牙.....	螺丝.....	2
39	07872939	Knock Pin.....	顶出销.....	2
40	07872940	Bushing.....	衬套 (15mm)	2

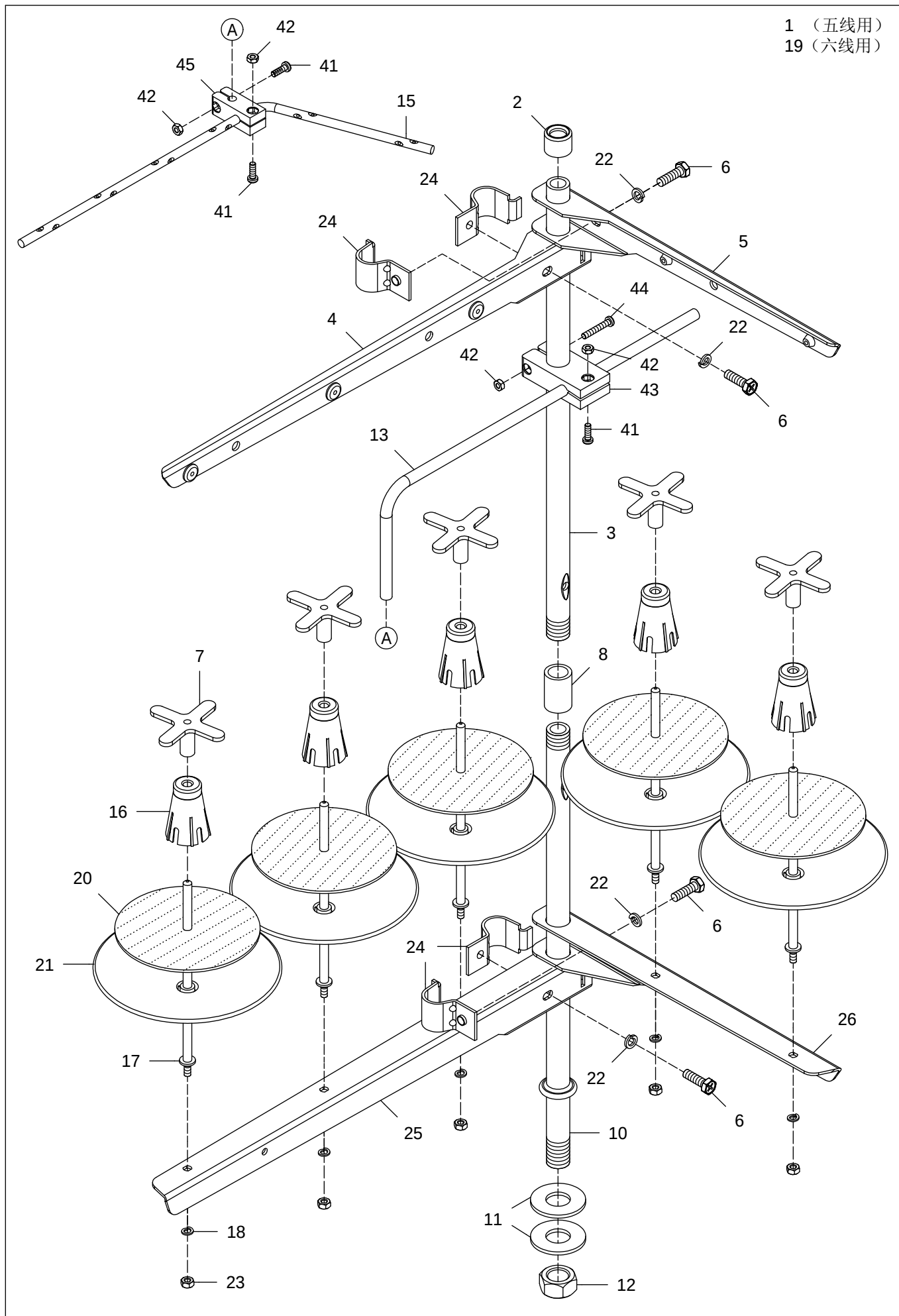


RUBBER ROLLER



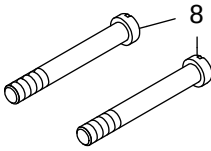
PULLER MECHANISM EXCLUSIVE PARTS (3)**后托引轮机构 (3)****30**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873001	Upper Feed Roller & Yoke C. Set.....	上滚轮和軛架组.....	1
2	07873002	Upper Feed Roller Yoke.....	上滚轮軛架.....	1
3	07870546	Screw (M6-1×20).....	螺丝.....	1
4	07873004	Upper Feed Roller Yoke Guide.....	上滚轮軛架导板.....	1
5	07870706	Screw (M4-0.7×10).....	螺丝.....	2
6	07873006	Upper Feed Roller Yoke Pin.....	上滚轮軛架插销.....	1
7	07873007	Screw (M6-1×12).....	螺丝.....	1
8	07872903	Washer.....	垫片.....	2
9	07873009	Screw (9/64-40×3)	螺丝.....	1
10	07870261	Screw (M4-0.7×6).....	螺丝.....	2
11	07873011	Screw (M5-0.8×5).....	螺丝.....	1
12	07873012	Retaining Ring.....	扣环.....	1
13	07873013	Thrust Ring.....	止推轴环.....	1
14	07873014	Clutch Driving Shaft.....	离合器传动轴.....	1
15	07873015	Clutch Driving Shaft Bushing (Left).....	离合器传动轴衬套 (左).....	1
16	07873016	Clutch Driving Shaft Bushing (Right).....	离合器传动轴衬套 (右).....	1
17	07873017	Clutch Tension Sleeve.....	离合器张力套.....	1
18	07873018	Adjusting Collar.....	调整环.....	1
19	07870648	Screw (M5-0.8×5).....	螺丝.....	4
20	07873020	Clutch.....	驱动离合器.....	2
21	07873021	Clutch Spring Seat.....	离合器弹簧座.....	6
22	07873022	Screw (M5-0.8×12).....	螺丝.....	1
23	07873023	Clutch Tension Spring.....	离合器张力压簧.....	1
24	07873024	Clutch Driving Lever.....	离合器驱动拉环.....	1
27	07873027	Clutch Roller.....	离合器轴心.....	6
28	07873028	Clutch Spring.....	离合器弹簧.....	12
29	07873029	Screw (M6-1×8).....	螺丝(尖底).....	1
31	07873031	Clutch Check Plate.....	离合器挡板.....	1
32	07873032	Screw (9/64-40×8).....	螺丝.....	6
33	07873033	Lower Feed Roller Support , C.Set.....	下滚轮支架组.....	1
34	07873034	Lower Feed Roller (15 Teeth).....	下滚轮 (15齿).....	1
35	07873035	Corrugated Washer.....	波形垫片.....	1
36	07873036	Lower Feed Roller Guide.....	下滚轮导杆.....	1
37	07873037	Retaining Ring.....	扣环.....	1
38	07873038	Screw (M3-0.5×3).....	螺丝.....	2
39	07873039	Lower Feed Roller Shaft.....	下滚轮主轴.....	1
41	07873041	Lower Feed Roller Bracket.....	下滚轮托架.....	1
42	07870915	Screw (M6-1×16).....	螺丝.....	2
43	07873043	Knock Pin.....	顶出销.....	2
44	07873044	Upper Rubber Roller.....	上橡胶平面滚轮.....	1
45	07873045	Lower Rubber Roller.....	下橡胶平面滚轮.....	1
46	07873046	Clutch Sleeve.....	离合器衬套.....	1
47	07873047	Clutch Spacer.....	离合器隔片.....	1
48	07873048	Upper Feed Roller (30 Teeth).....	上滚筒 (30齿).....	1
49	07873049	Clutch Sleeve C.Set.....	离合器衬套组.....	1
50	07873050	Screw (9/64-40×9.5).....	螺丝.....	6

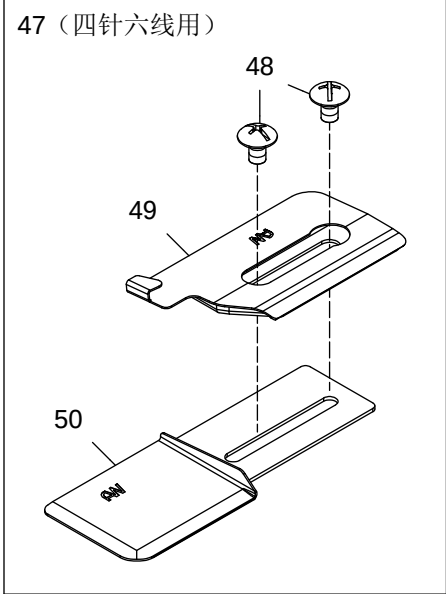
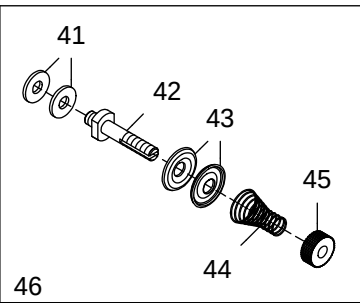
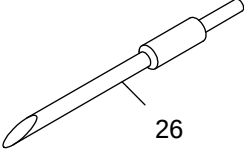
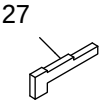
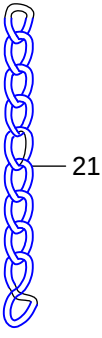
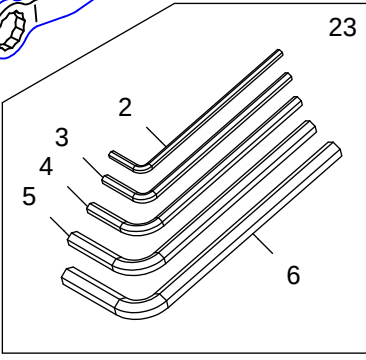
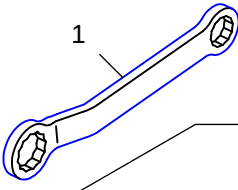
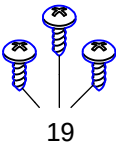
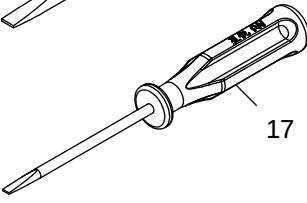
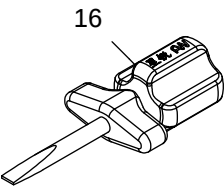
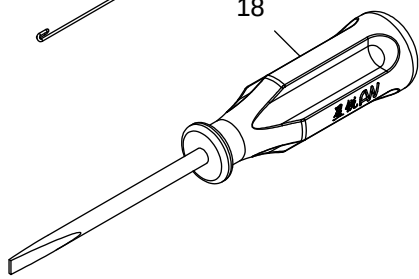
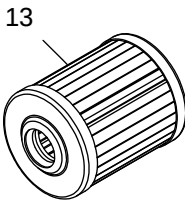
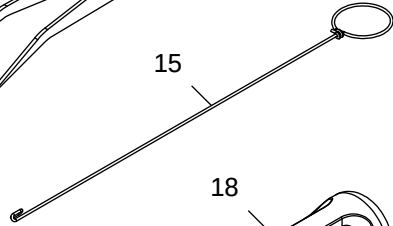
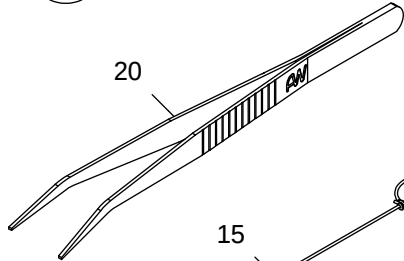
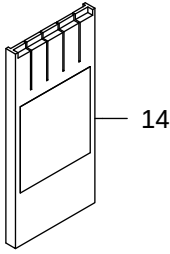
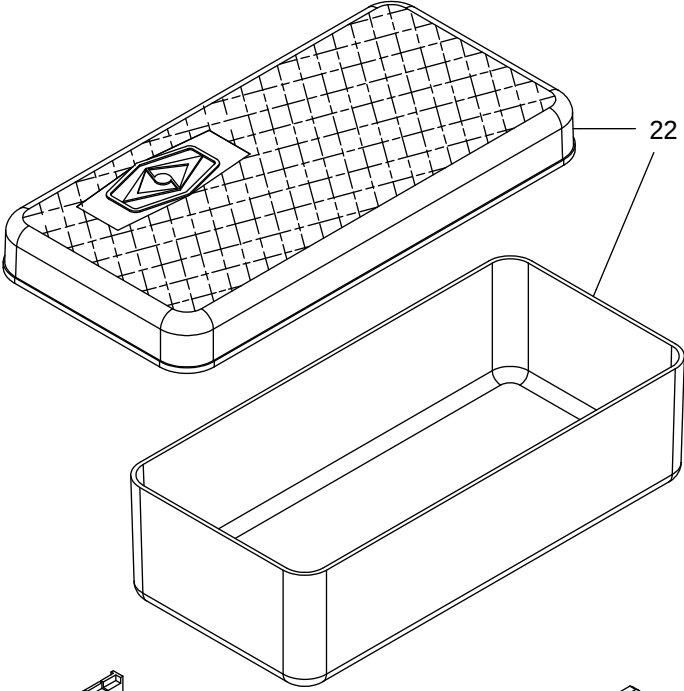
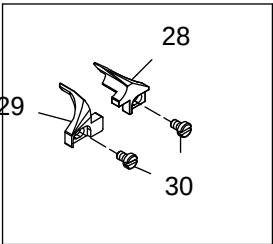
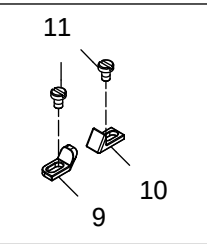
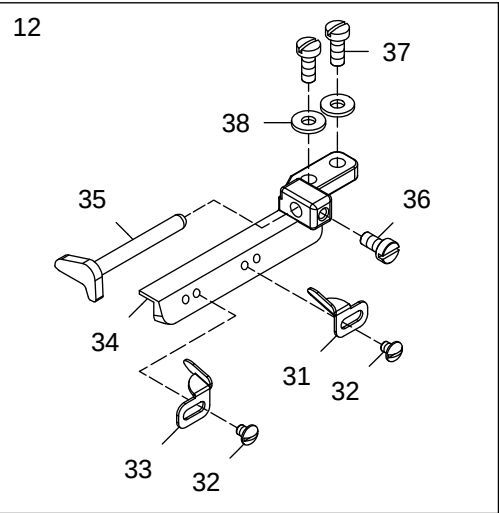


THREAD STAND & SUPPORTING BOARD**线架及机头托架组****31**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873101	Thread Stand (5 Spools Type).....	线架(五线用).....	1
2	07873102	Column Cap.....	柱头盖.....	1
3	07873103	Column Pipe (Upper).....	上线柱.....	1
4	07873104	Thread Hanger (3 Spools Type).....	3孔过线吊臂.....	1
5	07873105	Thread Hanger (2 Spools Type).....	2孔过线吊臂.....	1
6	07873106	Screw (M6-1×20).....	螺丝(不单卖).....	4
7	07873107	Rubber Spool Cushion.....	橡胶线轴避震垫.....	5
8	07873108	Column Pipe Connector.....	线柱接头.....	1
10	07873110	Column Pipe (Lower).....	下线柱.....	1
11	07873111	Washer.....	垫片.....	2
12	07873112	Nut.....	螺帽.....	1
13	07873113	Thread Guide Arm.....	过线杆连接臂.....	1
15	07873115	Thread Guide (6 Spools Type).....	6孔过线杆.....	1
16	07873116	Spool Cushion.....	线轴避震座.....	5
17	07873117	Spool Pin.....	线轴柱.....	5
18	07873118	Spring Washer.....	弹簧垫片.....	5
19	07873119	Thread Stand (6 Spools Type).....	线架(六线用).....	1
20	07873120	Spool Mat.....	线轴垫.....	5
21	07873121	Spool Seat Disc.....	线轴底盘.....	5
22	07873122	Spring Washer.....	弹簧垫片.....	4
23	07873123	Nut.....	螺帽.....	5
24	07873124	Column Pipe Connector.....	线柱接头.....	4
25	07873125	Spool Stand (3 Spools Type).....	3孔线轴架.....	1
26	07873126	Spool Stand (2 Spool Type).....	2孔线轴架.....	1
41	07873141	Screw (M4-0.7×12).....	螺丝(不单卖).....	3
42	07873142	Nut.....	螺帽.....	4
43	07873143	Thread Guide Holder (Large).....	大过线杆固定座.....	1
44	07873144	Screw (M4-0.7×25).....	螺丝(不单卖).....	1
45	07873145	Thread Guide Holder (Small).....	小过线杆固定座.....	1

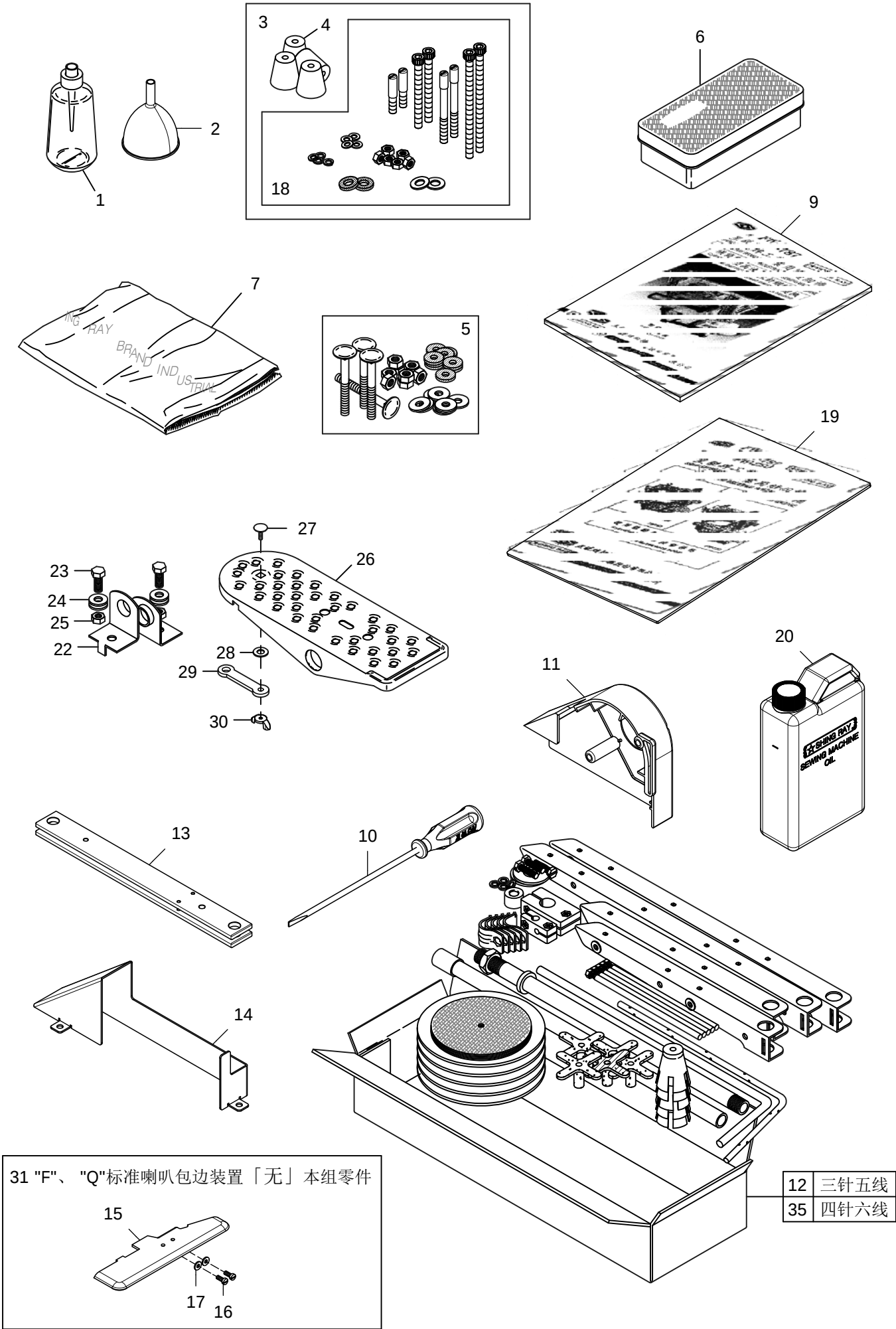


“F”、“Q”标准喇叭包边装置「无」本组零件



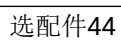
ATTACHMENT BOX**附件盒****32**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07873201	Ring Spanner.....	梅花板手.....	1
2	07873202	Hexagonal Wrench (2.0mm).....	内六角板手.....	1
3	07873203	Hexagonal Wrench (2.5mm).....	内六角板手.....	1
4	07873204	Hexagonal Wrench (3.0mm).....	内六角板手.....	1
5	07873205	Hexagonal Wrench (4.0mm).....	内六角板手.....	1
6	07873206	Hexagonal Wrench (5.0mm).....	内六角板手.....	1
8	07873208	Screw (M6-1×46).....	螺丝(普通机型配备).....	2
9	07873209	Covering Flat Small (Left).....	小倒骨(左).....	1
10	07873210	Covering Flat Small (Right).....	小倒骨(右).....	1
11	07873211	Screw (32/3-56×4).....	螺丝.....	2
12	07873212	Bottom Hemming Folder.....	折下摆组.....	1
13	07871314	Oil Filter.....	滤油器.....	1
14	07873214	Needle (System : UYX128GAS).....	机针组.....	1
15	07873215	Threading Wire.....	穿线铁丝.....	1
16	07873216A	Screwdriver.....	螺丝起子.....	1
17	07873217A	Screwdriver.....	螺丝起子.....	1
18	07873218A	Screwdriver.....	螺丝起子.....	1
19	07873219	Screw	木螺丝(普通机型配备).....	3
20	07873220	Thread Tweezers.....	穿线夹.....	1
21	07873221	Chain (Attach With Basic Model Only).....	链条 (普通机型配备).....	1
22	07873222	Attachment Box.....	附件盒.....	1
23	07873223	Hexagonal Wrench C.Set.....	内六角板手组.....	1
26	07873226	Hairbrush.....	毛刷.....	1
27	07873227	Gage,Sheet.....	定规.....	1
28	07873228	Covering Flat Big (Left).....	大倒骨(右).....	1
29	07873229	Covering Flat Big (Right).....	大倒骨(左).....	1
30	07870735	Screw (M2.6-0.45×5).....	螺丝.....	2
31	07873231	Fabric Edge Guide (Right & Small).....	小右挡边.....	1
32	07873232	Screw (1/8-44×4).....	螺丝.....	2
33	07873233	Fabric Edge Guide (Left).....	左挡边.....	1
34	07873234	Folder Stand.....	折下摆座.....	1
35	07873235	Fabric Edge Guide (Right).....	右挡边.....	1
36	07870125	Screw (M4-0.7×8).....	螺丝.....	1
37	07870102	Screw (M4-0.7×12).....	螺丝.....	2
38	07870323	Washer (WF04).....	垫片.....	2
41	07872903	Washer.....	垫片.....	2
42	07870349	Tension Post.....	上饰线张力调整组支柱.....	1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
45	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
46	07873246	Tension Auxiliary C.Set.....	单针车缝专用张力辅助件...	1
47	07873247	Cloth Board C.Set.....	布板组(四针六线用).....	1
48	07873248	Screw (M5-0.8×8).....	螺丝.....	2
49	07873249	Cloth Board (Upper).....	上布板.....	1
50	07873250	Cloth Board (Lower).....	下布板.....	1



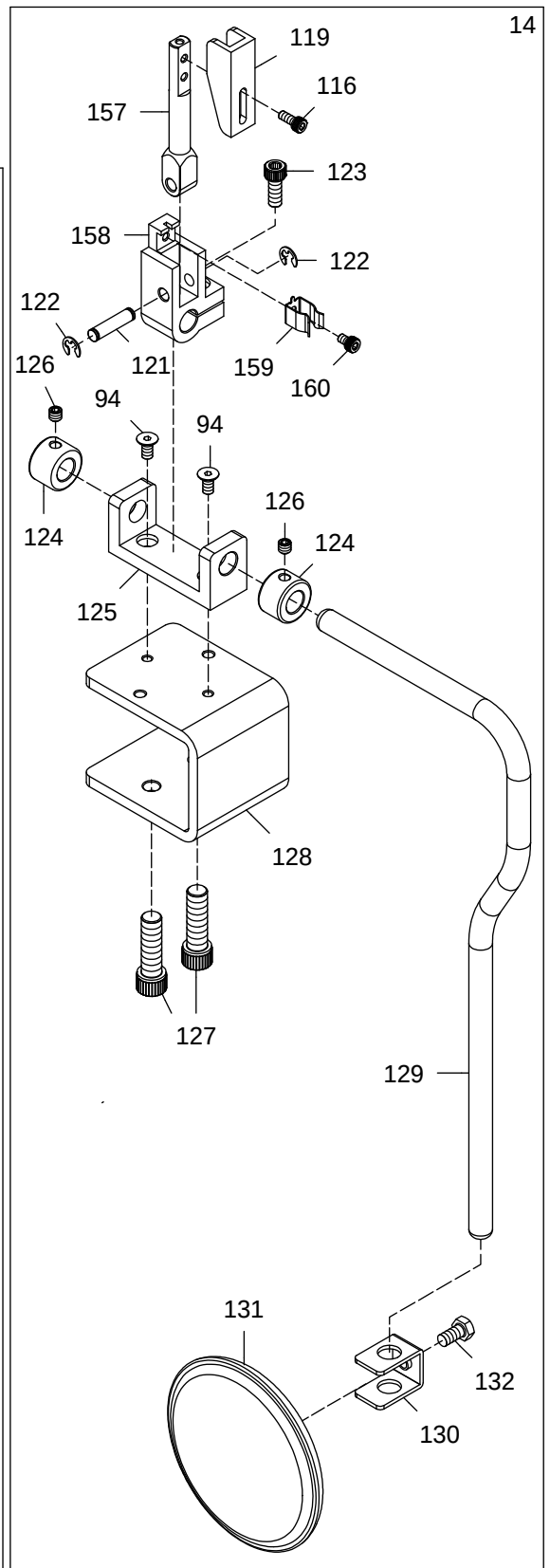
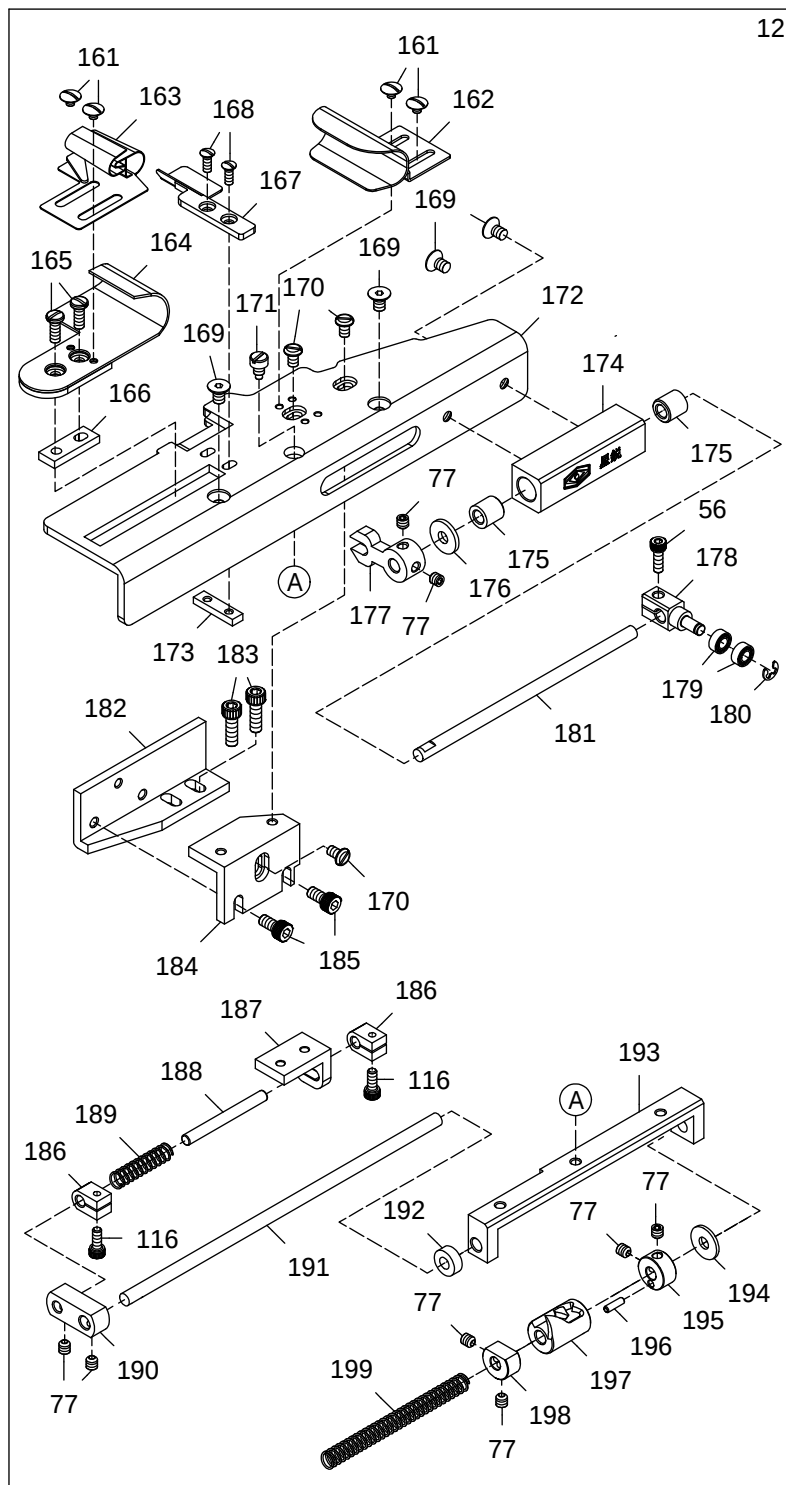
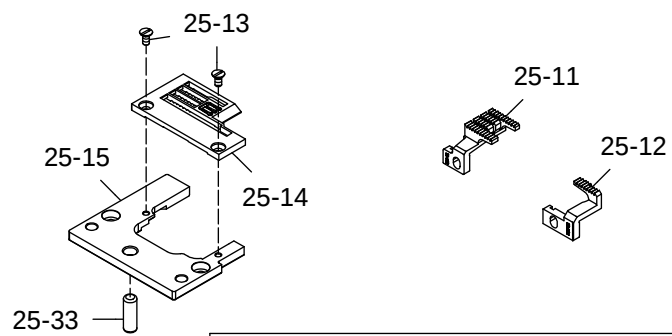
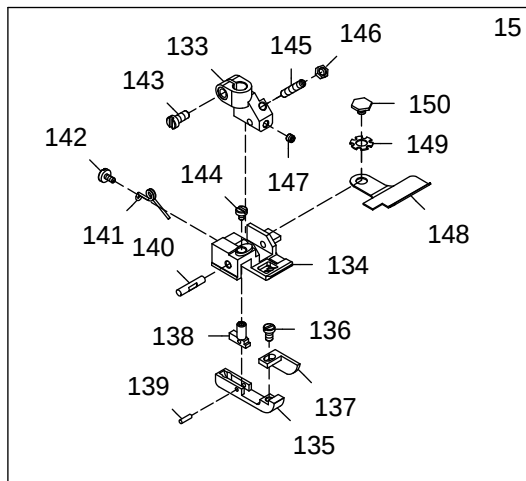
ACCESSORIES**附配件****33**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873301	Oiler.....	油壶.....	1
2	07873302	Funnel.....	漏斗.....	1
3	07873303	Oil Reservoir Rubber Cushion C.Set.....	底座避震胶垫螺丝组.....	1
4	07873304	Plug	橡胶塞.....	4
5	07873305	Semi - Submerged Hanging Bolt C. Set.....	半沉式吊架螺栓组.....	1
6	07873306	Attachment Box.....	附件盒.....	1
7	07873307	Machine Cover.....	防尘罩.....	1
9	07873309	Spare Parts Book.....	零件图.....	1
10	07873310A	Screwdriver.....	螺丝起子.....	1
11	07873311	Belt Cover (Comon).....	皮带盖(上)(普通车专用).....	1
12	07873101	Thread Stand.....	线架组(三针五线).....	1
13	07873313	Supporting Board (Semi-Submerged Table)....	半沉式底座托架.....	2
14	07873314	Belt Cover (Bottom).....	皮带盖(下)(普通车专用).....	1
15	07873315	Subplate Hemming & Covering	标准辅助板.....	1
16	07870102	Screw (M4-0.7×12)	螺丝.....	2
17	07870323	Washer (WF04).....	垫片.....	2
18	07873318	Screw C.Set.....	螺丝组.....	1
19	07873319	Service Manual.....	维修手册.....	1
20	07873320	Oil.....	润滑油.....	1
22	07873322	Spool Pin.....	支架.....	2
23	07873323	Screw (5/16x3/4).....	螺丝.....	2
24	07873324	Washer.....	垫片.....	4
25	07873325	Nut.....	螺帽.....	2
26	07873326	Pedal.....	踏板.....	1
27	07873327	Screw (1/4x1/2).....	螺丝.....	1
28	07873328	Washer.....	垫片.....	1
29	07873329	Connecting Rod.....	连接杆.....	1
30	07873330	Wing Nut.....	翼形螺帽.....	1
31	07873331	Q Device Subplate Hemming&Covering C.Set	标准喇叭包边辅助板组.....	1
35	07873119	Thread Stand.....	线架组(四针六线).....	1



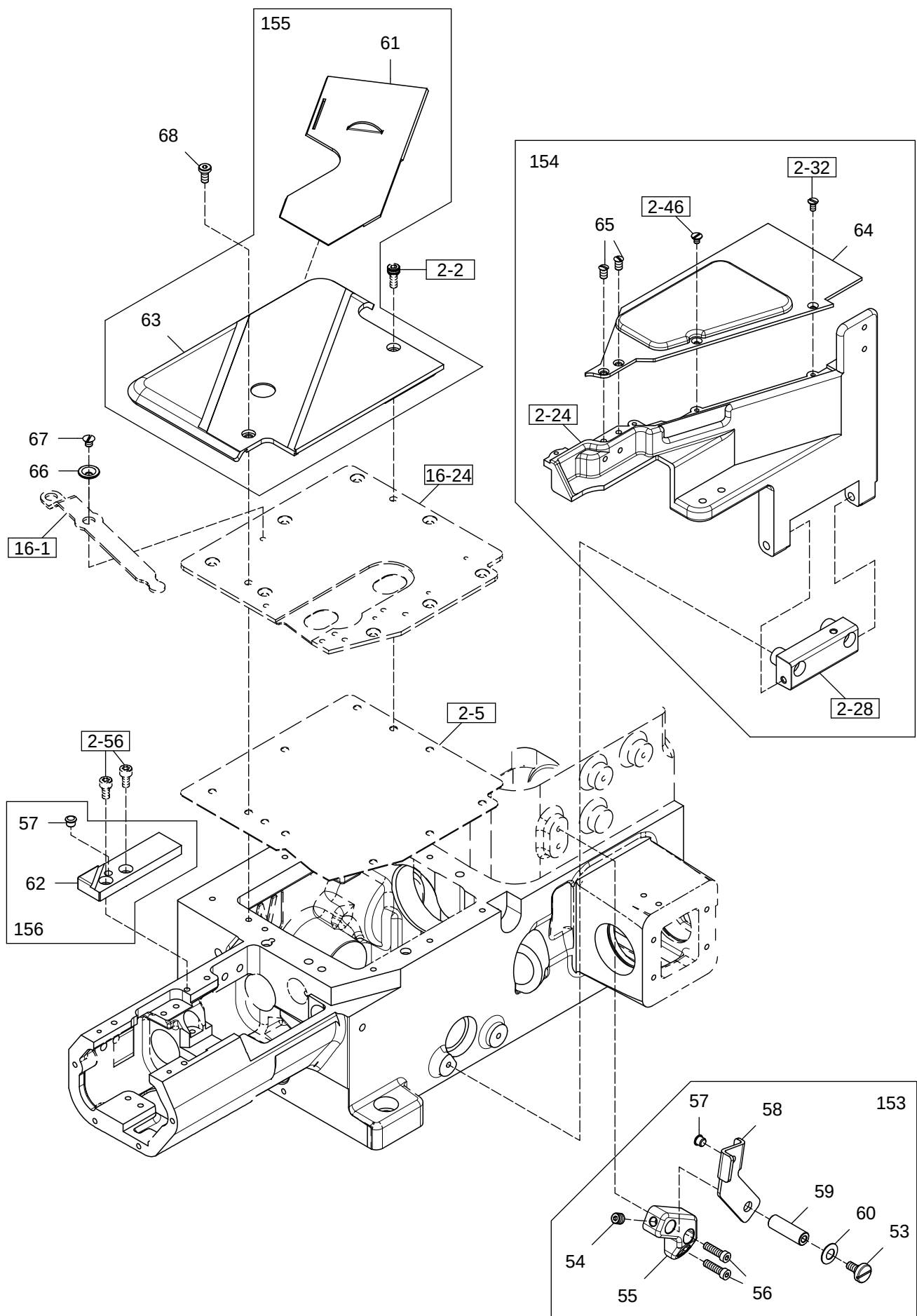
TUBULAR ELASTIC WAIST BAND ATTACHMENT**裤头包缝装置****34**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
3	07873403	Lap Former Roller.C.Set(Option Parts).....	导布轮组.....	1
4	07873404	Feed Roller C.Set.....	滚轮组.....	1
5	07873405	Holder C.Set.....	固定座组.....	1
7	07873407	Shaft.....	轴.....	1
8	07873408	Support.....	支撑架.....	1
9	07870546	Screw(M6-1×20).....	螺丝.....	3
10	07873410	Holder.....	固定座.....	1
11	07873411	Wood Screw.....	木螺丝.....	7
12	07873412	Lap Former C.Set	导布组.....	1
14	07873414	Knee Connecting Rod C.Set.....	膝动连杆组.....	1
15	★	Presser Foot C.Set.....	压脚组.....	1
16	07873416	Clamp Lever.....	杠杆螺丝钳.....	2
17	07873417	Screw(M6-1×10).....	螺丝.....	1
19	07873419A	Lower Roller.....	下滚轮.....	3
20	07873420A	Roller Shaft.....	滚轮轴心.....	3
21	07873421	Ball Bearing.....	滚珠培林.....	2
23	07873423	Bracket.....	托架.....	1
25	07873425A	Washer.....	垫片.....	2
27	07873427	Retaining Ring.....	扣环.....	1
31	07873431A	Lower Roller.....	下滚轮(锥形).....	1
32	07873432A	Roller Shaft.....	滚轮轴心.....	1
43	07873443	Roller Assembly.....	滚轮组.....	3
44	07873444	Roller Assembly.....	滚轮组(锥形).....	1
45	07873445	Rear Roller Assembly.....	后滚轮组.....	1
49	07873449	Bracket.....	托架.....	2
50	07873450	Clamp Lever.....	杠杆螺丝钳.....	2
53	07873453	Screw (11/64-40x7).....	螺丝.....	1
54	07873454	Screw (M6-1x5).....	螺丝.....	1
55	07873455	Cover Fixing Holder.....	前盖固定架.....	1
56	07870623	Screw (M4-0.7x12).....	螺丝.....	3
57	07873457	Seal Plug.....	封塞.....	2
58	07873458	Cover Fixing Plate.....	前盖固定板.....	1
59	07873459	Cover Fixing Shaft.....	前盖固定轴.....	1
60	07873460	Conical Spring Washer.....	锥形弹簧垫圈.....	1
61	07873461	Slide Cover.....	滑盖.....	1
62	07873462	Supplementary Slide Cover.....	滑件辅助盖.....	1
63	07873463	Cloth Plate (Slide Cover).....	缝制平台(滑盖).....	1
64	07873464	Front Cover (Upper).....	前盖顶座.....	1
65	07873465	Screw (M4-0.7x7).....	螺丝.....	2
66	07873466	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	1



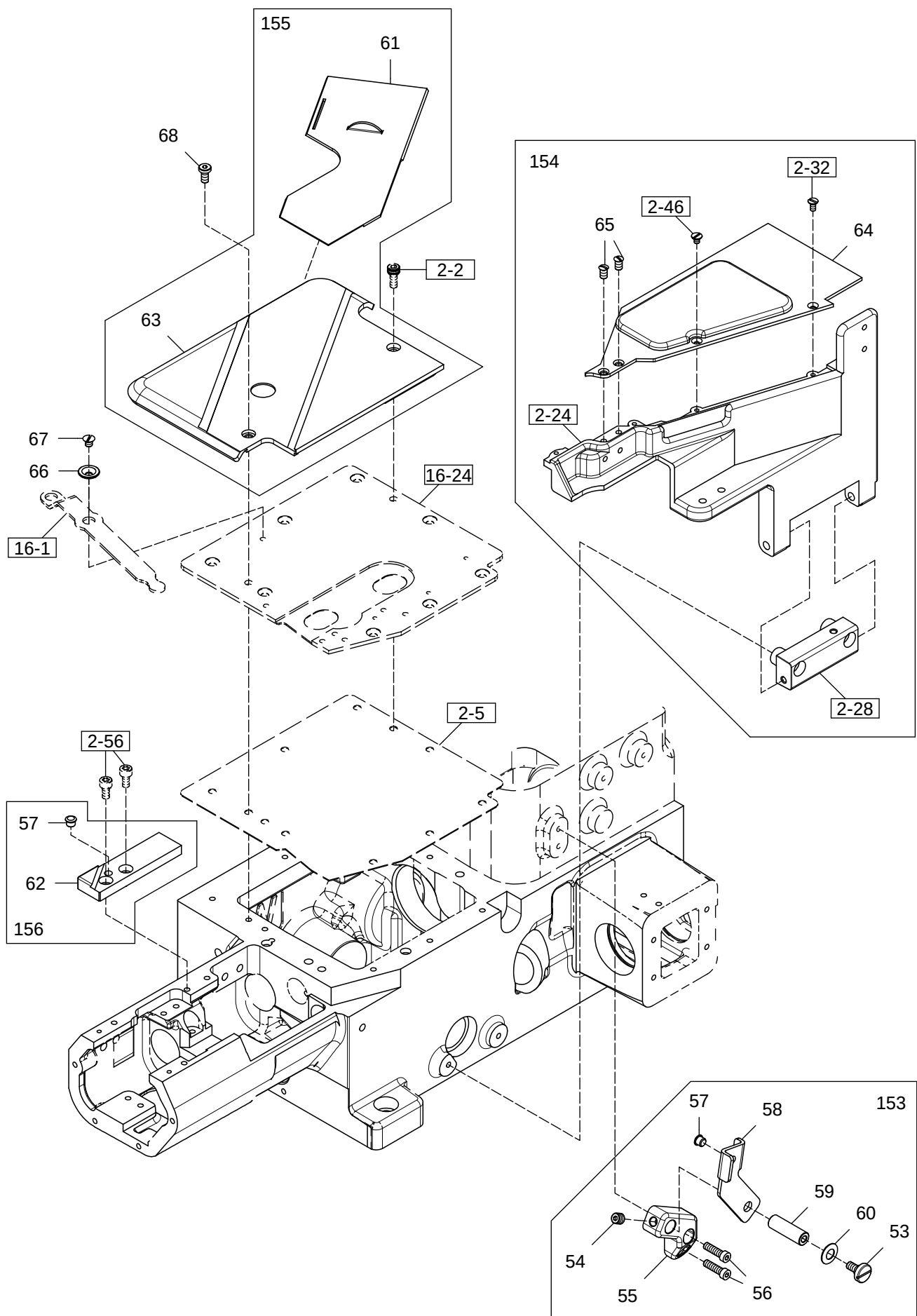
TUBULAR ELASTIC WAIST BAND ATTACHMENT**裤头包缝装置****34**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
67	07873467	Screw (M4-0.7x4.5).....	螺丝.....	1
68	07873468	Screw (M4-0.7x8).....	螺丝.....	1
72	07873472	Holder.....	固定座.....	1
73	07873473	Nut.....	螺母.....	3
74	07873474	Ball Bearing.....	滚珠培林.....	6
75	07873475	Retaining Ring.....	扣环.....	3
76	07873476	Cloth Guide.....	布导器.....	2
77	07870648	Screw(M5-0.8×5).....	螺丝.....	12
78	07873478	Holder.....	固定座.....	1
79	07873479	Roller Shaft.....	滚轮轴心.....	3
80	07873480	Roller.....	滚轮.....	3
81	07873481	Ball Bearing.....	滚珠轴承.....	6
82	07873482	Nut.....	螺母.....	3
83	07870547	Washer.....	垫片.....	2
84	07870557	Screw(M6-1×10).....	螺丝.....	2
94	07873494	Screw (M5-0.8x10).....	螺丝.....	2
116	07870202	Screw (M4-0.7x10).....	螺丝.....	3
119	078734119	Holder Plate.....	固定板.....	1
121	078734121	Pin.....	固定销.....	1
122	078734122	Retaining Ring.....	扣环.....	2
123	07870915	Screw (M6-1x16).....	螺丝.....	1
124	078734124	Collar.....	轴环.....	2
125	078734125	Bracket.....	托架.....	1
126	07872705A	Screw (M6-1x6).....	螺丝.....	2
127	078734127	Screw (3/8-16x31.5).....	螺丝.....	2
128	078734128	Holder.....	固定座.....	1
129	078734129	Knee Lifter Bar.....	膝控弯杆.....	1
130	078734130	Stopper.....	控块架.....	1
131	078734131	Knee Lifter Plate Cover.....	膝控垫块.....	1
132	078734132	Screw (M6-1x12).....	螺丝.....	1
133	078734133	Presser Head.....	压脚头.....	1
134	078734134	Presser Foot Noumenon.....	压脚本体.....	1
135	078734135	Sideways Presser Plate.....	侧边压板.....	1
136	078734136	Screw (1/8-44x5).....	螺丝.....	1
137	078734137	Presser Foot Spring Plate.....	压脚押板.....	1
138	078734138	Spring Based.....	弹簧座.....	1
139	078734139	Fixed Axle.....	固定轴.....	1
140	078734140	Presser Foot Hinge Pin.....	压脚锁闩插销.....	1
141	078734141	Presser Foot Spring.....	压脚弹簧.....	1
142	078734142	Screw (3/32-56x3).....	螺丝.....	1



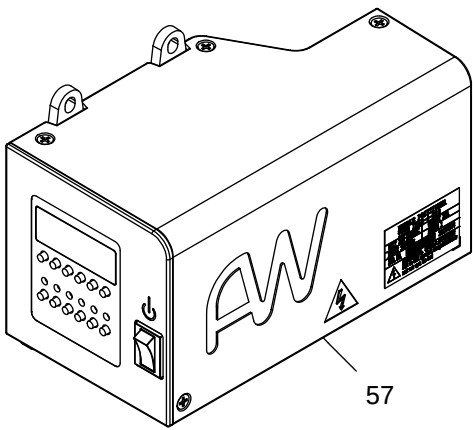
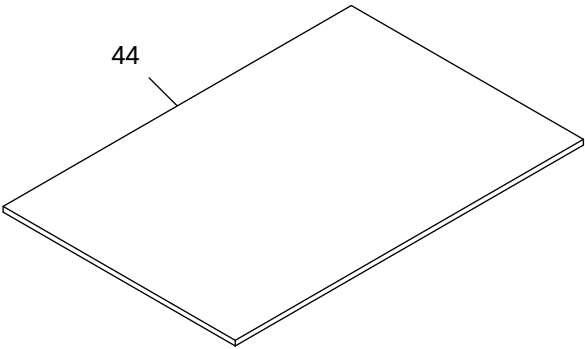
TUBULAR ELASTIC WAIST BAND ATTACHMENT**裤头包缝装置****34**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
143	078734143	Screw (M3.5-0.6x8).....	螺丝.....	1	
144	078734144	Screw (M2.3-0.45x5.1).....	螺丝.....	1	
145	078734145	Adjusting Screw.....	可调螺丝.....	1	
146	078734146	Lock Nut.....	保险螺帽.....	1	
147	078734147	Screw (M3.5-0.6x3).....	螺丝.....	1	
148	078734148	Fender Plate.....	挡片.....	1	
149	078734149	Wave Washer.....	波形垫圈.....	1	
150	078734150	Screw (9/64-40x3).....	螺丝.....	1	
151	078734151	Holder C.Set.....	固定座组.....	1	
152	078734152	Feed Roller C.Set.....	涤轮组.....	1	
153	078734153	Cover Fixing Holder C.Set.....	前盖固定架组.....	1	
154	078734154	Front Cover (Lower) C.Set.....	前盖底座组.....	1	
155	078734155	Cloth Plate (Slide Cover) C.Set.....	缝制平台组(滑盖).....	1	
156	078734156	Supplementary Slide Cover C.Set.....	滑件辅助盖组.....	1	
157	078734157	Holder Bar.....	固定杆.....	1	
158	078734158	Holder.....	固定座.....	1	
159	07870114	Cover Latch Spring.....	锁门弹簧.....	1	
160	07870913	Screw (M4-0.7x6).....	螺丝.....	1	
161	078734161	Screw (9/64-40x4).....	螺丝.....	4	
162	078734162	Fabric Edge Guide(Right).....	挡布器(右).....	1	
163	078734163	Fabric Edge Guide(Up).....	挡布器(上).....	1	
164	078734164	Fabric Edge Guide(Left).....	挡布器(左).....	1	
165	078734165	Screw (11/64-40x11.5).....	螺丝.....	2	
166	078734166	Holder Washer.....	固定片.....	1	
167	078734167	Fabric Guide Stand.....	导布座.....	2	
168	078734168	Screw (9/64-40x10).....	螺丝.....	2	
169	078734169	Screw (M5-0.8x8).....	螺丝.....	4	
170	078734170	Screw (11/64-40x7).....	螺丝.....	3	
171	078734171	Screw (M5-0.8x4.6).....	螺丝.....	1	
172	078734172	Holder Plate.....	固定板.....	1	
173	078734173	Holder Washer.....	固定片.....	1	
174	078734174	Support.....	支撑架.....	1	
175	078734175	Bushing.....	衬套.....	2	
176	078734176	Washer.....	垫片.....	1	
177	078734177	Guide Fork.....	叉形导块.....	1	
178	078734178	Slide Holder.....	导向滑座.....	1	
179	078734179	Ball Bearing.....	滚珠轴承.....	2	
180	078734180	Retaining Ring.....	扣环.....	1	
181	078734181	Shaft.....	轴.....	1	
182	078734182	Holder Plate.....	固定板.....	1	

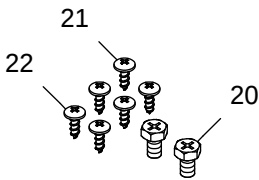
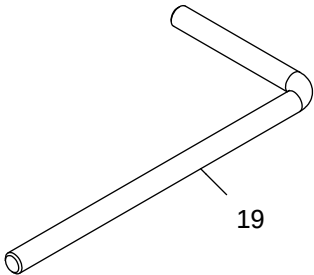
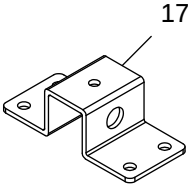
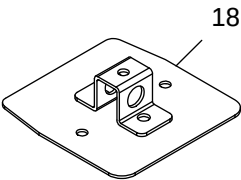
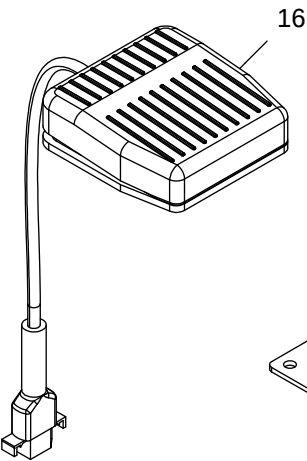
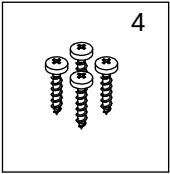
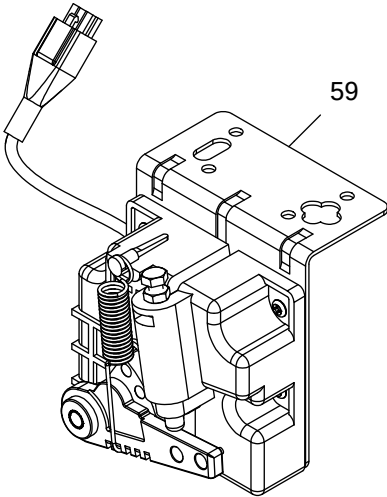
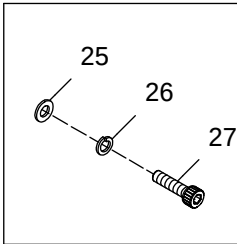
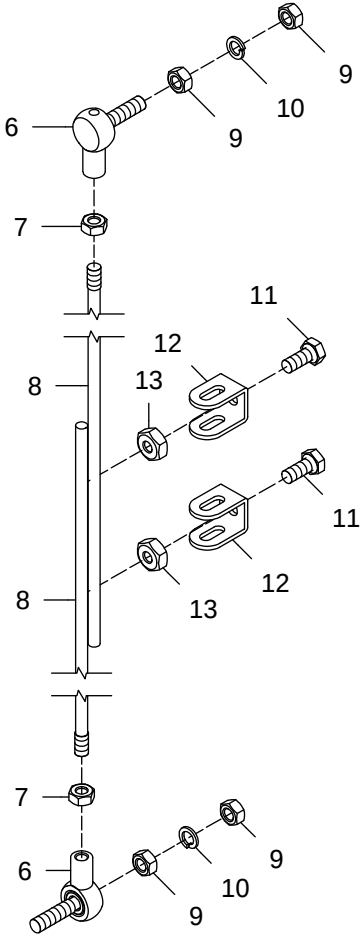


AIST BAND ATTACHMENT**裤头包缝装置****34**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品</u>	<u>名</u>	<u>Req.</u>
183	07872914	Screw (M5-0.8x16).....	螺丝.....		2
184	078734184	Holder.....	固定座.....		1
185	07870628	Screw (M5-0.8x10).....	螺丝.....		2
186	078734186	Adjusting Collar.....	调整环.....		2
187	078734187	Fabric Edge Guide Adjusting Bracket.....	挡布器调整架.....		1
188	078734188	Shaft.....	轴.....		1
189	078734189	Spring.....	弹簧.....		1
190	078734190	Holder Block.....	固定块.....		1
191	078734191	Shaft.....	轴.....		1
192	078734192	Bushing.....	衬套.....		1
193	078734193	Feed Bracket.....	固定架.....		1
194	078734194	Washer.....	垫片.....		1
195	078734195	Collar.....	轴环.....		1
196	078734196	Pin.....	插销.....		1
197	078734197	Guide.....	滑块槽.....		1
198	078734198	Collar.....	轴环.....		1
199	078734199	Spring.....	弹簧.....		1



JX1

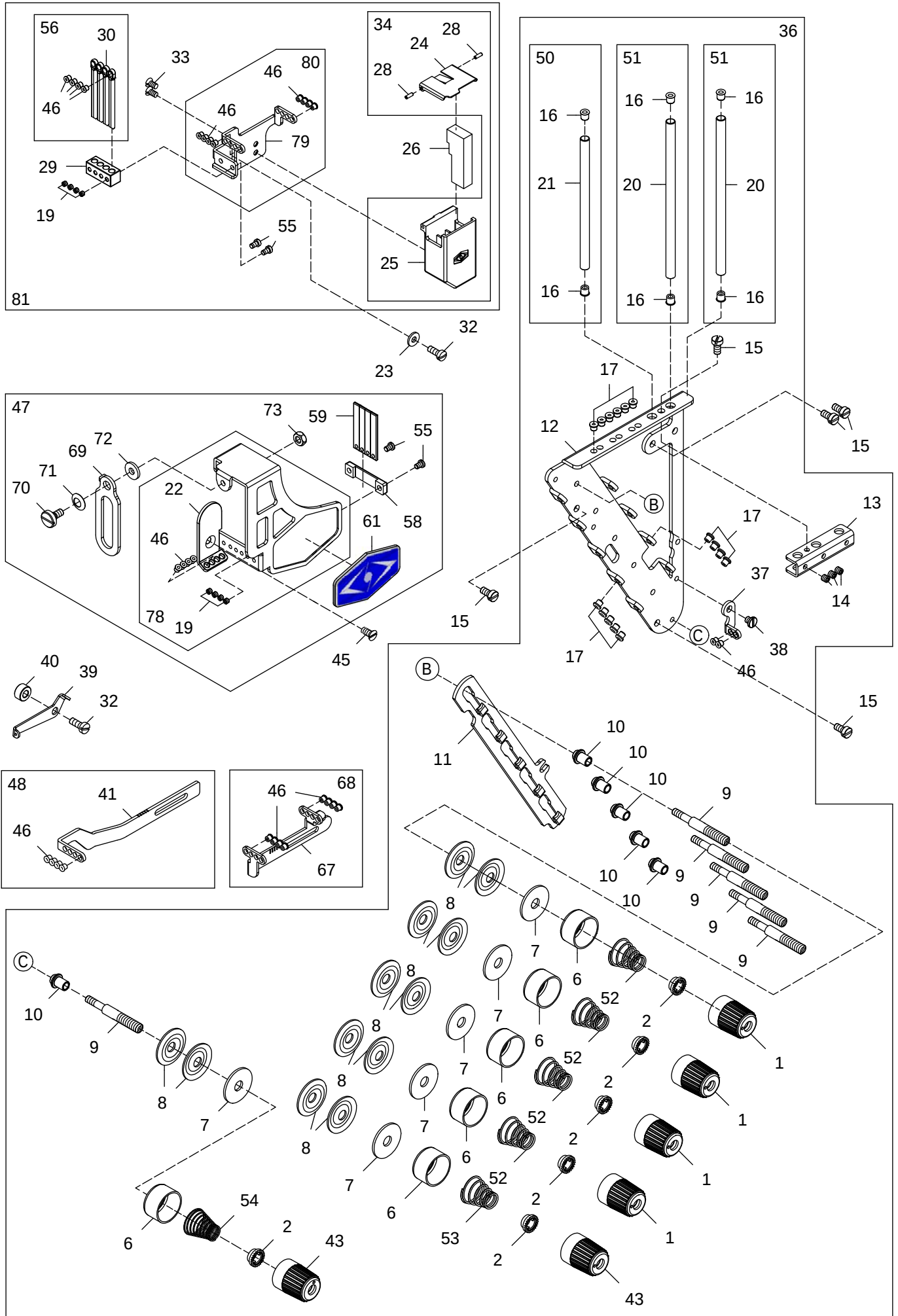


AC SERVO MOTOR & CONTROL BOX C.SET**伺服马达控制箱组****35**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
4	07873504	Screw.....	木螺丝.....	4	
6	07873506	Universal Joint.....	多向接头.....	2	
7	07873507	Nut.....	螺帽.....	2	
8	07873508	Connecting Link.....	连杆.....	2	
9	07873509	Nut.....	螺帽.....	4	
10	07873510	Spring Washer.....	弹簧垫片.....	2	
11	07873511	Screw (M6-1×14).....	螺丝.....	2	
12	07873512	Spool Pin.....	∩型支架.....	2	
13	07873513	Nut.....	螺帽.....	2	
15	07873515	Knee Switch,C.Set.....	膝动开关组.....	1	
16	07873516	Knee Switch.....	膝动开关.....	1	
17	07873517	Fixed Plate.....	固定板.....	1	
18	07873518	Piece, Clamping.....	夹片.....	1	
19	07873519	L-Spool Pin.....	L型支架.....	1	
20	07873520	Screw (M6-1×10).....	螺丝.....	2	
21	07873521	Screw (Long).....	木螺丝(长).....	4	
22	07873522	Screw (Short).....	木螺丝(短).....	2	
25	07871148	Washer.....	垫片.....	4	
26	07870633	Spring Washer (SW05).....	弹性垫片.....	4	
27	07873527	Screw (M5-0.8×20).....	螺丝.....	4	
44	07873544	Book, Instruction.....	控制箱操作说明书.....	1	
57	07873557	Control Box.....	控制箱.....	1	
58	07873558	Ac Servo Motor & Control Box C.Set.....	伺服马达控制箱组.....	1	
59	07873559	Starter.....	起动机.....	1	
JX1	JX073501	Driving Connection.....	连杆组.....	1	

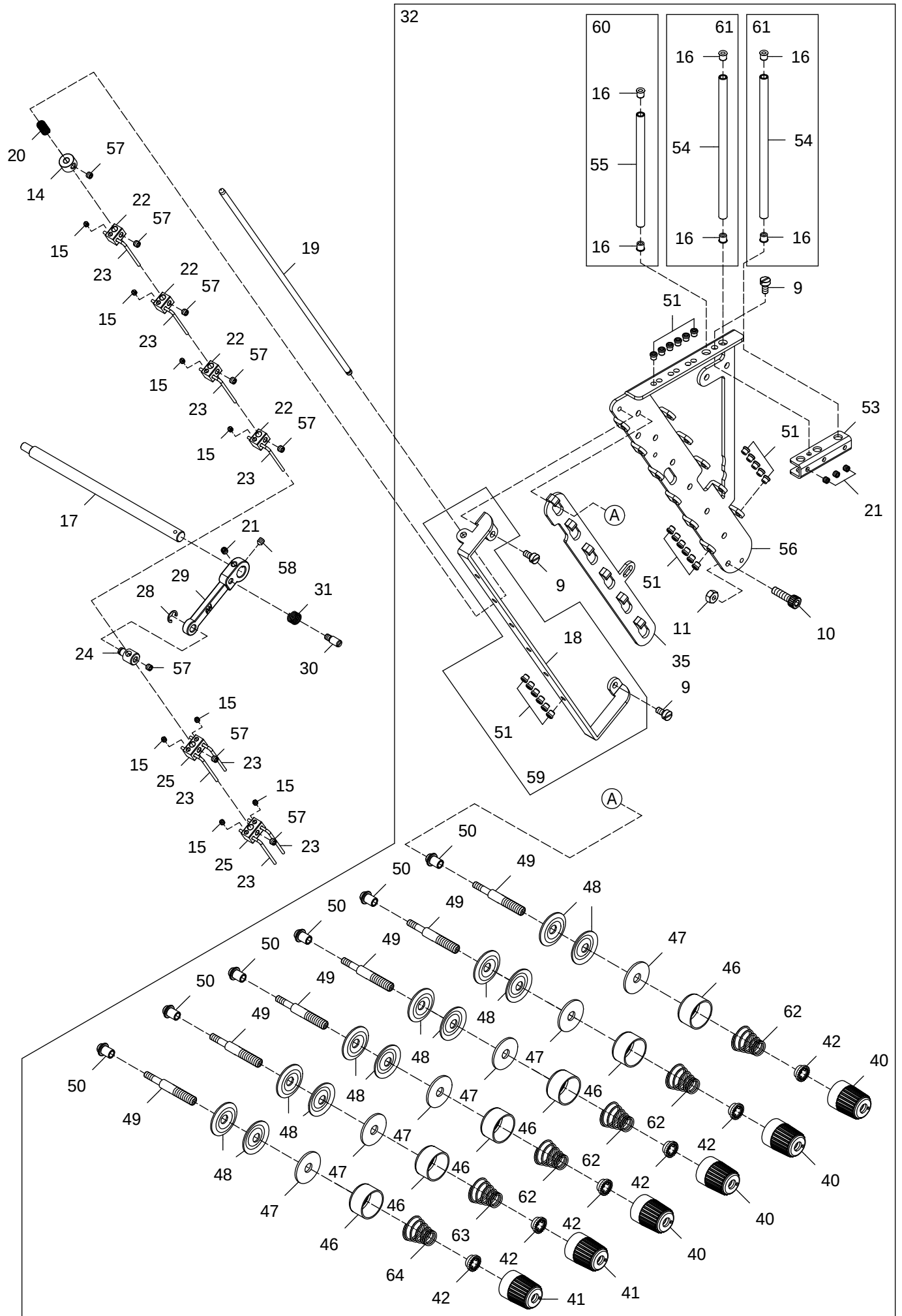
MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****36**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝).....	4
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
7	07870307	Felt.....	毡垫.....	6
8	07870308	Tension Disc.....	张力调整盘.....	12
9	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
12	07873612	Tension Post Support.....	上线张力组支柱座.....	1
13	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
14	07870229	Screw (M4-0.7×4).....	螺丝.....	3
15	07870125	Screw (M4-0.7×8).....	螺丝.....	5
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
17	07870317	Thread Eyelet	陶瓷过线孔.....	15
19	07870319	Screw (1/8-44×2.6).....	螺丝.....	4
20	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
21	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
22	07873622B	Needle Thread Eyelet.....	过线导片.....	1
23	07870323	Washer.....	垫片.....	1
24	07870324	SP Container Cover.....	硅油槽盖.....	1
25	07870325	SP Container.....	硅油储存槽.....	1
26	07870326	Felt.....	吸油毡.....	1
28	07870328	SP Container Cover Pin.....	硅油槽盖固定插销.....	2
29	07873629A	Thread Eyelet Support.....	过线杆固定座.....	1
30	07870330B	Thread Eyelet (Front).....	过线杆.....	4
32	07870332	Screw (M4-0.7×10).....	螺丝.....	2
33	07870333	Screw (9/64-40×6.7).....	螺丝.....	2
34	07870334	SP Container C.Set.....	硅油储存槽组件.....	1
36	07873636A	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
37	07873637	Top Cover Thread Guide.....	上饰线导板.....	1
38	07870258	Screw (M4-0.7×4).....	螺丝.....	1
39	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
40	07871534	Spacer.....	隔片.....	1
41	07873641B	Needle Thread Take-up.....	针线提线过线杆.....	1
43	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红).....	2
45	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
46	07870365	Thread Eyelet.....	过线陶瓷(白色).....	30
47	07873647A	Needle Thread Eyelet C.Set.....	过线导片组.....	1
48	07873648A	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
50	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1



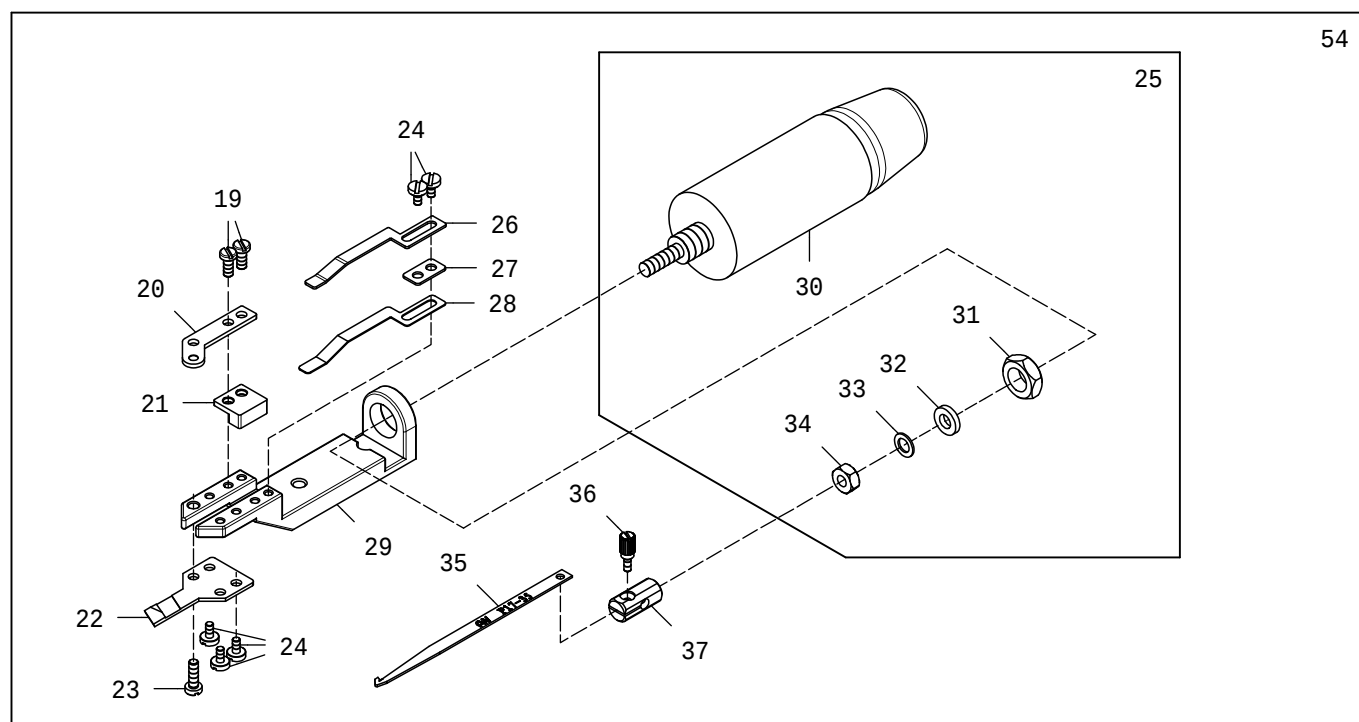
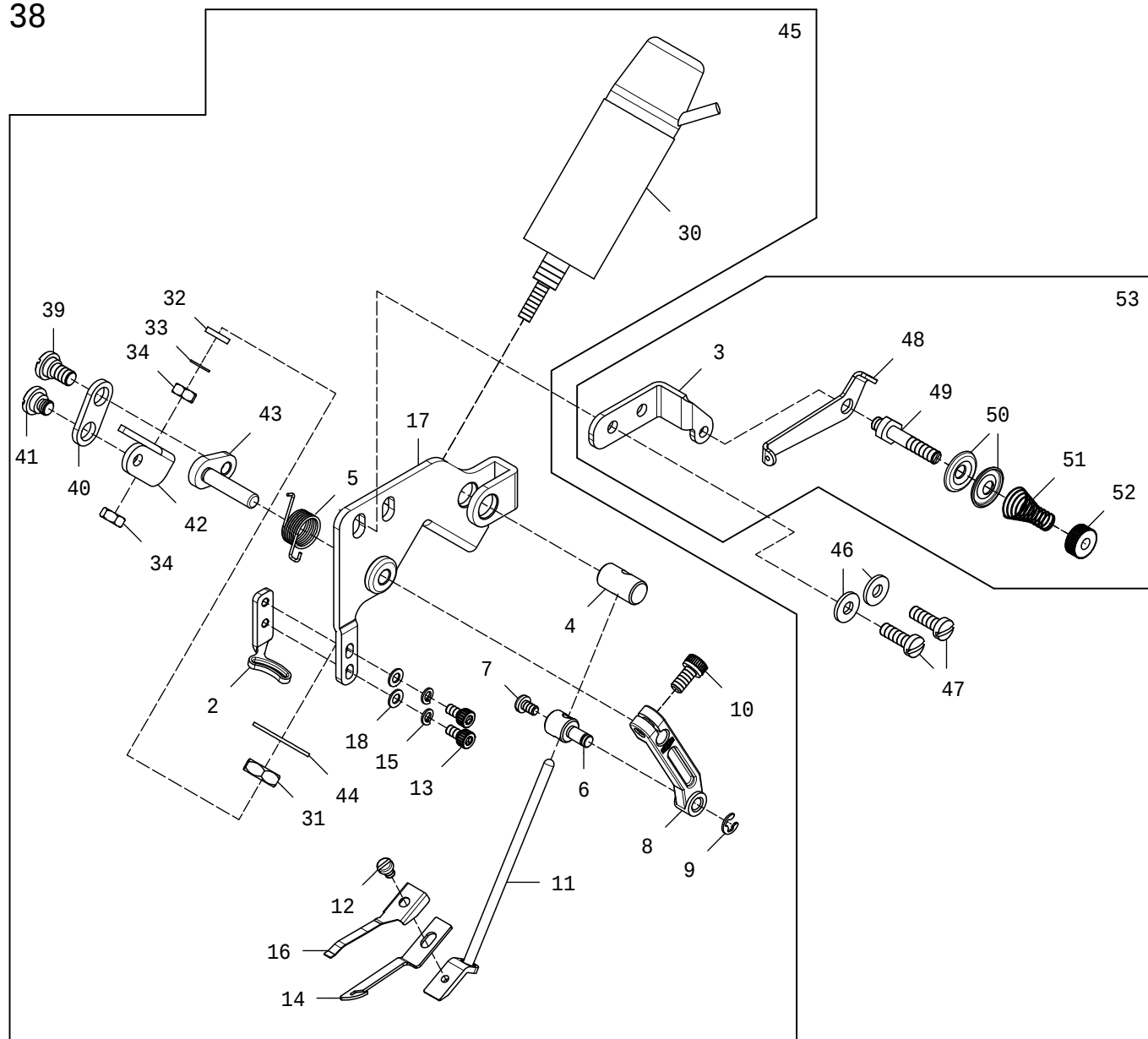
MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****36**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
51	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组.....	2
52	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
53	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
54	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
55	07870366	Screw (1/8-44×4.3).....	螺丝.....	4
56	07873656	Thread Eyelet C.Set.....	过线杆组.....	1
58	07870375	Needle Thread Strike-off Pink Holder.....	打线片固定座.....	1
59	07873659	Needle Thread Strike-off Pink.....	打线片.....	4
61	07870106	Emblem.....	铭牌.....	1
67	07873667	Needle Thread Take-up.....	针线提线过线杆.....	1
68	07873668	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
69	07870386	Safety Plate.....	护目片.....	1
70	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
71	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
72	07870430	Washer.....	垫片.....	1
73	07870431	Nut.....	螺帽.....	1
78	07873678	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
79	07873679	Needle Thread Eyelet.....	针线过线架.....	1
80	07873680	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
81	07873681	SP Device, Complete Set.....	针线硅油组.....	1



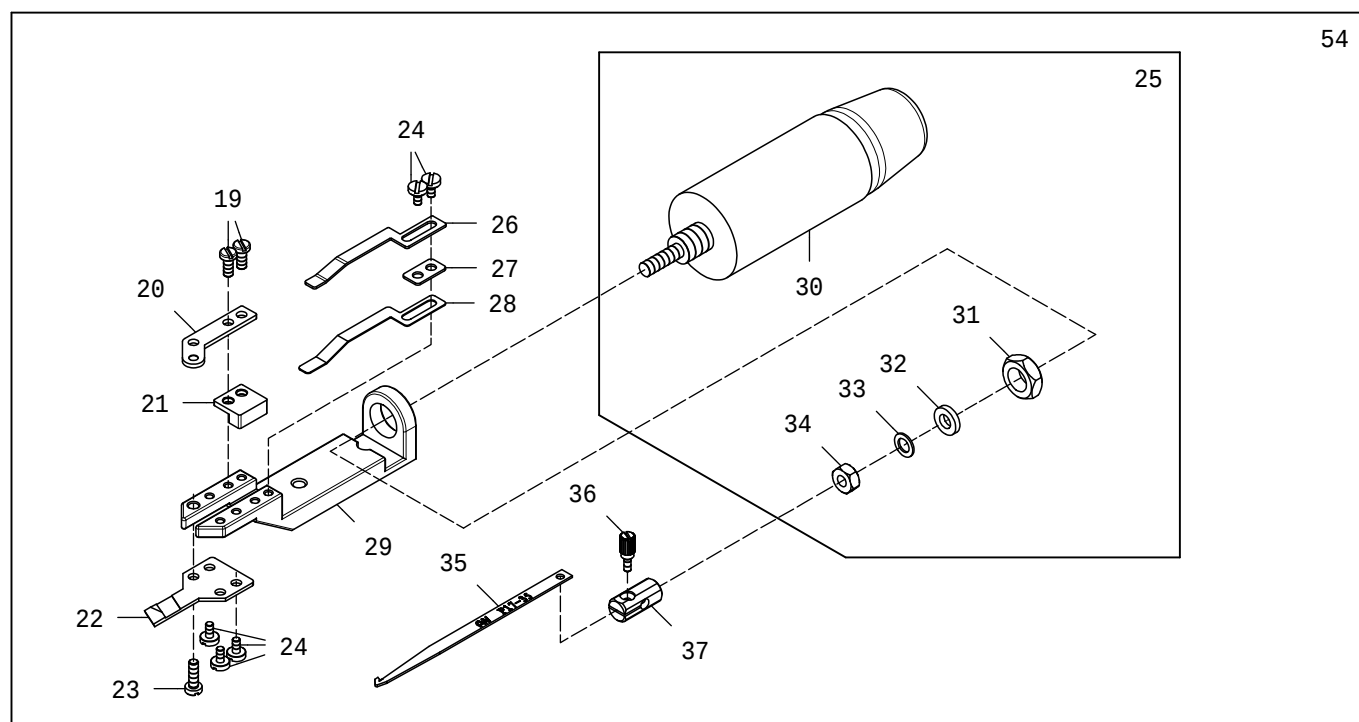
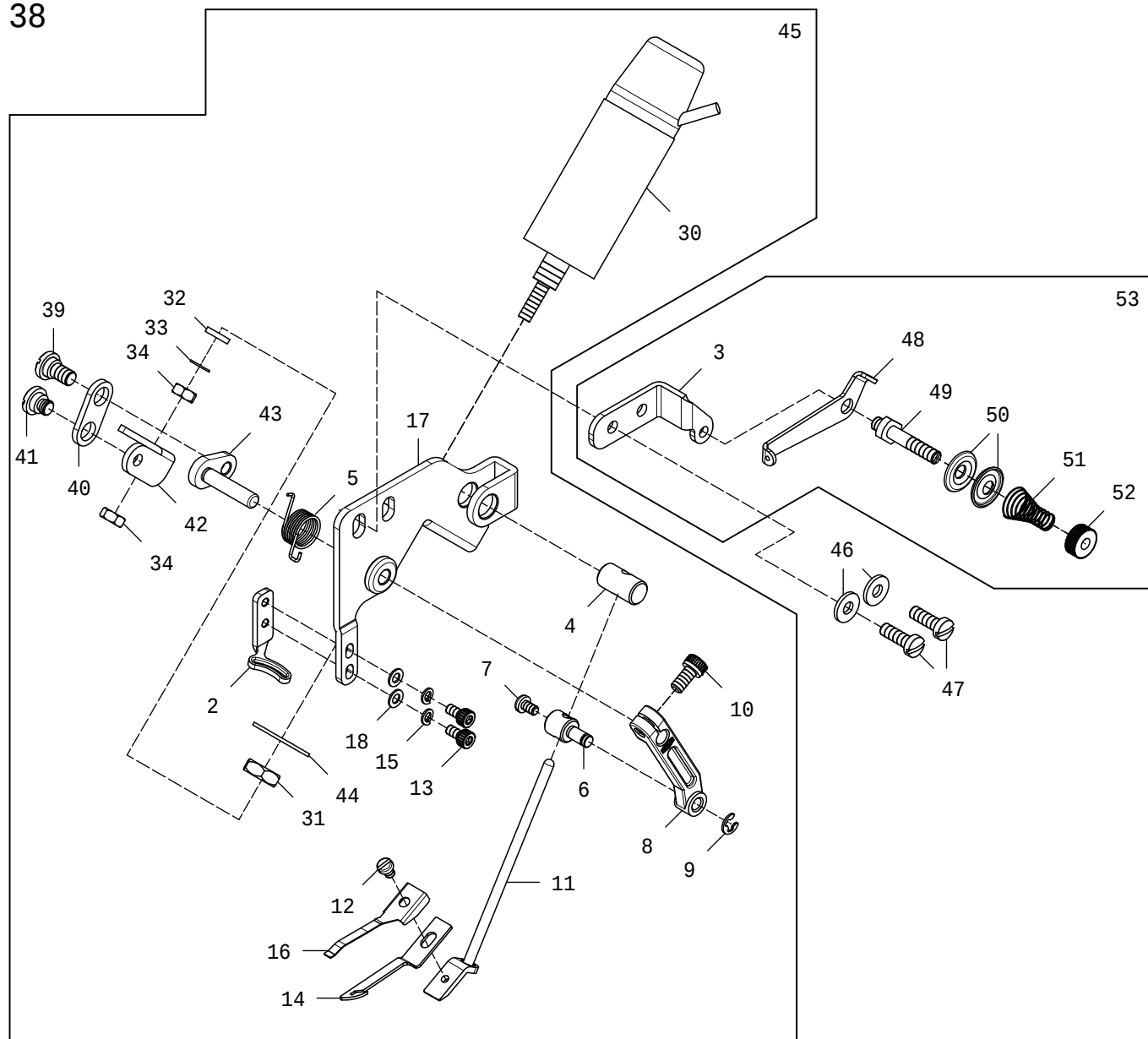
AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDLE **自动切线松线机构-四针六线** **37**

Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
9	07870125	Screw (M4-0.7×8).....	螺丝.....	3	
10	07873710	Screw (M5-0.8×18).....	螺丝.....	1	
11	07871028	Nut.....	螺帽.....	1	
14	07871514	Collar.....	轴环.....	1	
15	07870319	Screw (1/8-44×2.6).....	螺丝.....	8	
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6	
17	07871517	Tension Release Shaft.....	张力释放转轴.....	1	
18	07873718	Thread Pull-off Eyelet.....	过线松线架.....	1	
19	07871519	Thread Pull-off Bar.....	过线松线杆.....	1	
20	07871520	Swing-Proof Spring.....	防震弹簧.....	1	
21	07870229	Screw (M4-0.7×4).....	螺丝.....	4	
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	4	
23	07871523	Hook.....	松线钩.....	8	
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1	
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2	
28	07871528	Retaining Ring.....	扣环.....	1	
29	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1	
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5)...	张力释放调整螺丝.....	1	
31	07871531	Spring.....	弹簧.....	1	
32	07873732A	Thread Eyelet Tension C.Set.....	过线张力组.....	1	
35	07873735	Tension Disc Separator.....	过线张力盘分离架.....	1	
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)....	4	
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)....	2	
42	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6	
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6	
47	07870307	Felt.....	毡垫.....	6	
48	07870308	Tension Disc.....	张力调整盘.....	12	
49	07870309A	Tension Post.....	上线张力弹簧支柱.....	6	
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6	
51	07870317	Thread Eyelet.....	陶瓷过线孔.....	23	
53	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1	
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2	
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1	
56	07873756	Tension Post Support.....	上线张力组支柱座.....	1	
57	07870835	Screw (M4-0.7×3).....	螺丝.....	8	
58	07871104	Screw (M4-0.7×4.5).....	螺丝.....	1	
59	07873759	Thread Pull-off Eyelet C.Set.....	过线松线架组.....	1	
60	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1	
61	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组.....	2	
62	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4	
63	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1	
64	07870374	Looper Thread Tension Spring.....	下勾针张力弹簧.....	1	



ELECTRICAL TYPE OF WIPER**拨线装置(WE)****38**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07873802	Top Cover Thread Guide.....	上饰线导板.....	1
3	07873803	Supplementary Thread Guide Bracket.....	上饰线辅助导板固定架.....	1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
5	07873805	Buffer Spring.....	缓冲弹簧.....	1
6	07871706	Wiper Lever Pin.....	拨线摇臂插销.....	1
7	07871707	Screw (M3-0.5×5).....	螺丝.....	1
8	07871708	Solenoid Lever.....	电磁铁摇臂.....	1
9	07871709	Retaining Ring.....	扣环.....	1
10	07870256	Screw (M4-0.7×8).....	螺丝.....	1
11	07871711	Wiper Bar.....	拨线摇臂.....	1
12	07871712	Screw (M3-0.5×4).....	螺丝.....	1
13	07200124	Screw (M3-0.5×6).....	螺丝.....	2
14	07873814	Wiper.....	拨线钩.....	1
15	07201337	Spring Washer.....	弹簧垫片.....	2
16	07873816	Clamp Spring.....	夹线弹簧片.....	1
17	07873817	Solenoid Bracket.....	拨线电磁铁托架.....	1
18	30000345	Washer.....	垫片.....	2
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
25	07871725A	Knife Guide Solenoid C.Set.....	上切刀电磁铁组.....	1
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
30	07871730A	Solenoid.....	电磁铁.....	2
31	07871731	Nut.....	螺帽.....	2
32	07871732	Washer.....	垫片.....	2
33	07871733	Spring Washer.....	弹簧垫片.....	2
34	07871734	Nut.....	螺帽.....	3
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871737	Movable Knife Holder.....	上切刀台.....	1
39	07873839	Screw (3/16-32×7.4).....	螺丝.....	1
40	07873840	Lever Link.....	提环杆.....	1
41	07870828	Screw (3/16-32×3.5).....	螺丝.....	1
42	07873842	Wiper Solenoid Bracket.....	拨线电磁铁固定座.....	1



ELECTRICAL TYPE OF WIPER

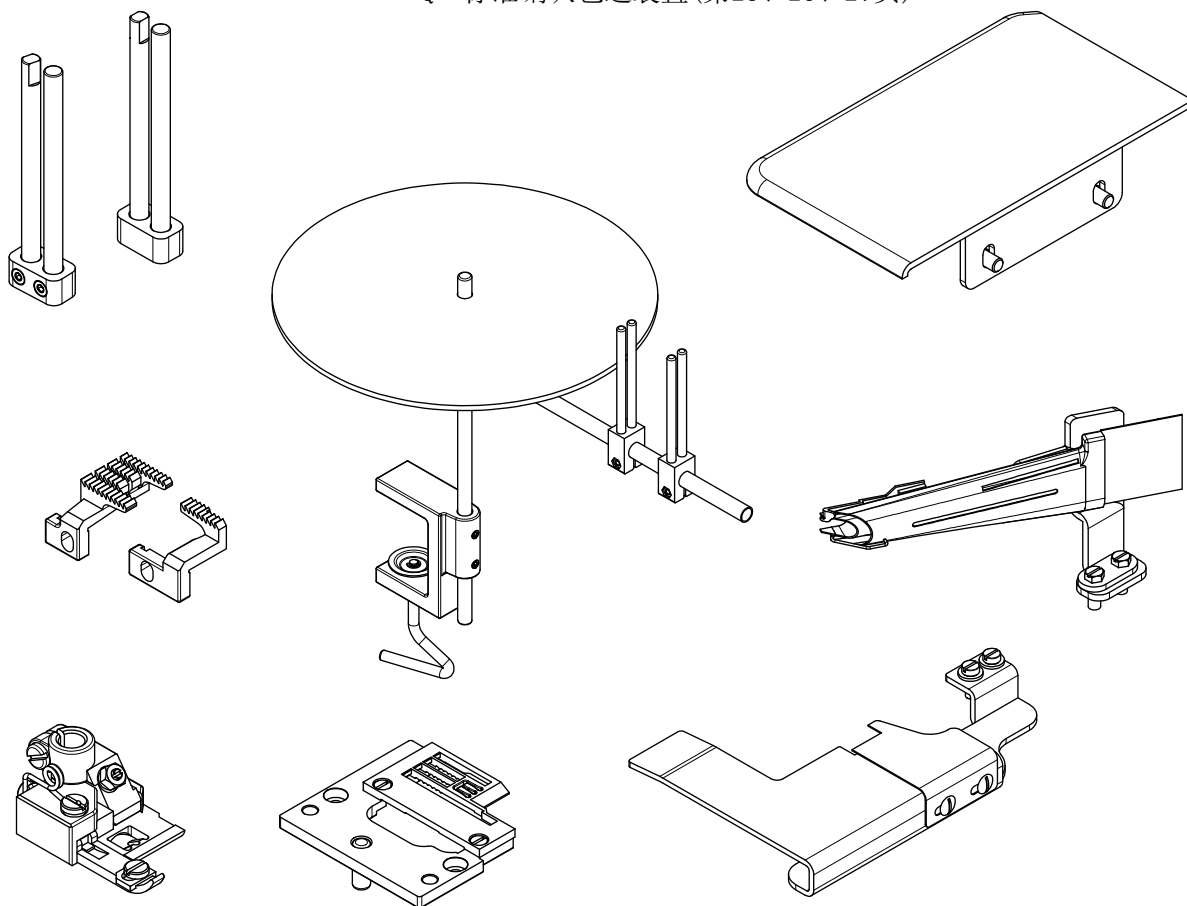
拨线装置(WE)

38

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
43	07873843	Solenoid Lever Pin.....	电磁铁摇臂插销.....	1
44	07873844	Washer.....	垫片.....	1
45	07873845	Electrical Type Thread Wiper.....	电磁式上拨线.....	1
46	07870323	Washer.....	垫片.....	2
47	07870102	Screw (M4-0.7×12)	螺丝.....	2
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1
49	07870349	Tension Post	上饰线张力调整组支柱.....	1
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
52	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
53	07873853	Top Cover Tharead Guide C.Set.....	上饰辅助板组.....	1
54	07871754	Electrical Type Top Trimmer C.Set.....	电磁式上切线组.....	1

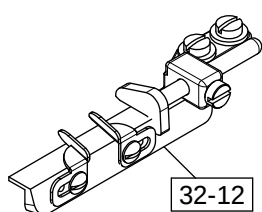
1

“Q” 标准喇叭包边装置 (第25、26、27页)



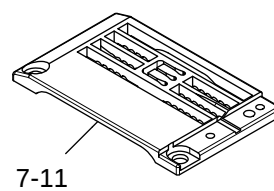
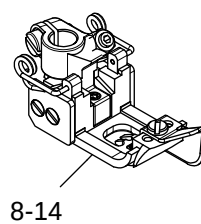
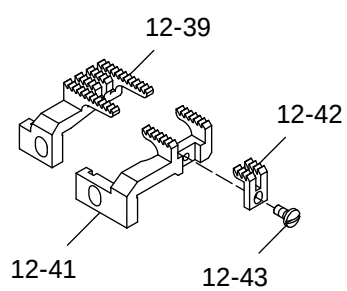
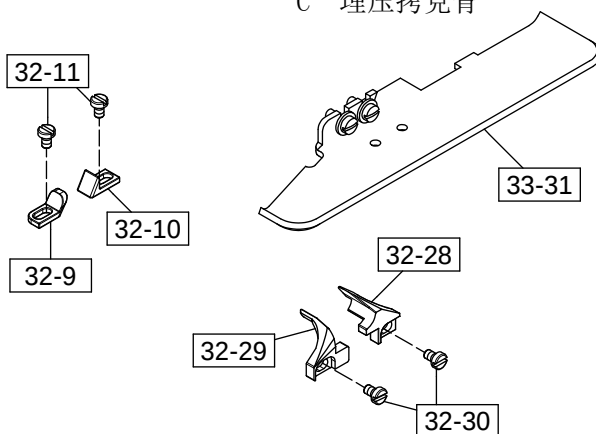
2

“H” 折下摆



3

“C” 埋压拷克骨

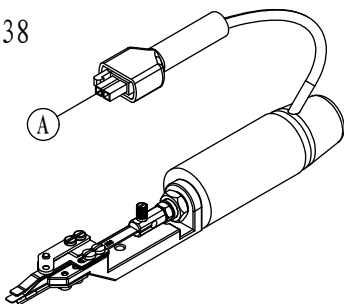


"QHC" DEVICE

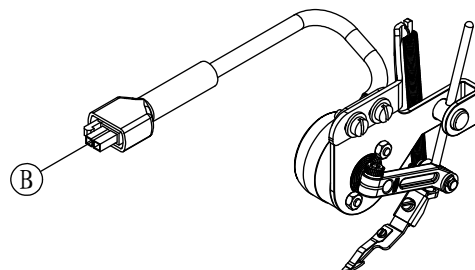
"QHC"三合一多功能装置 **39**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873901	Binder Attachment.....	"Q"标准喇叭包边装置.....	1
2	07873212	Bottom Hemming Folder.....	"H"折下摆组.....	1
3	07873903	Covering C.Set.....	"C"埋压拷克骨组.....	1

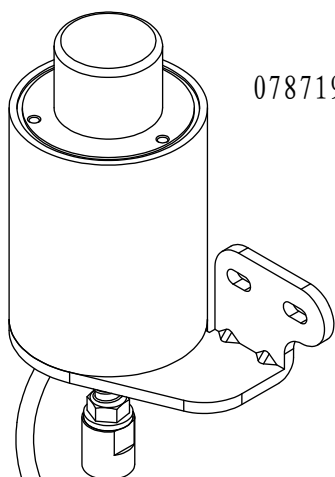
07871738



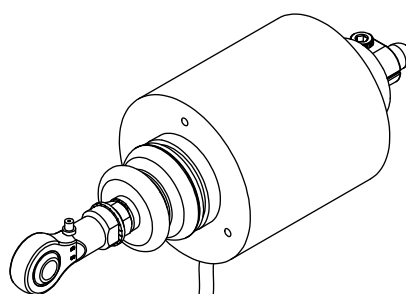
07871718



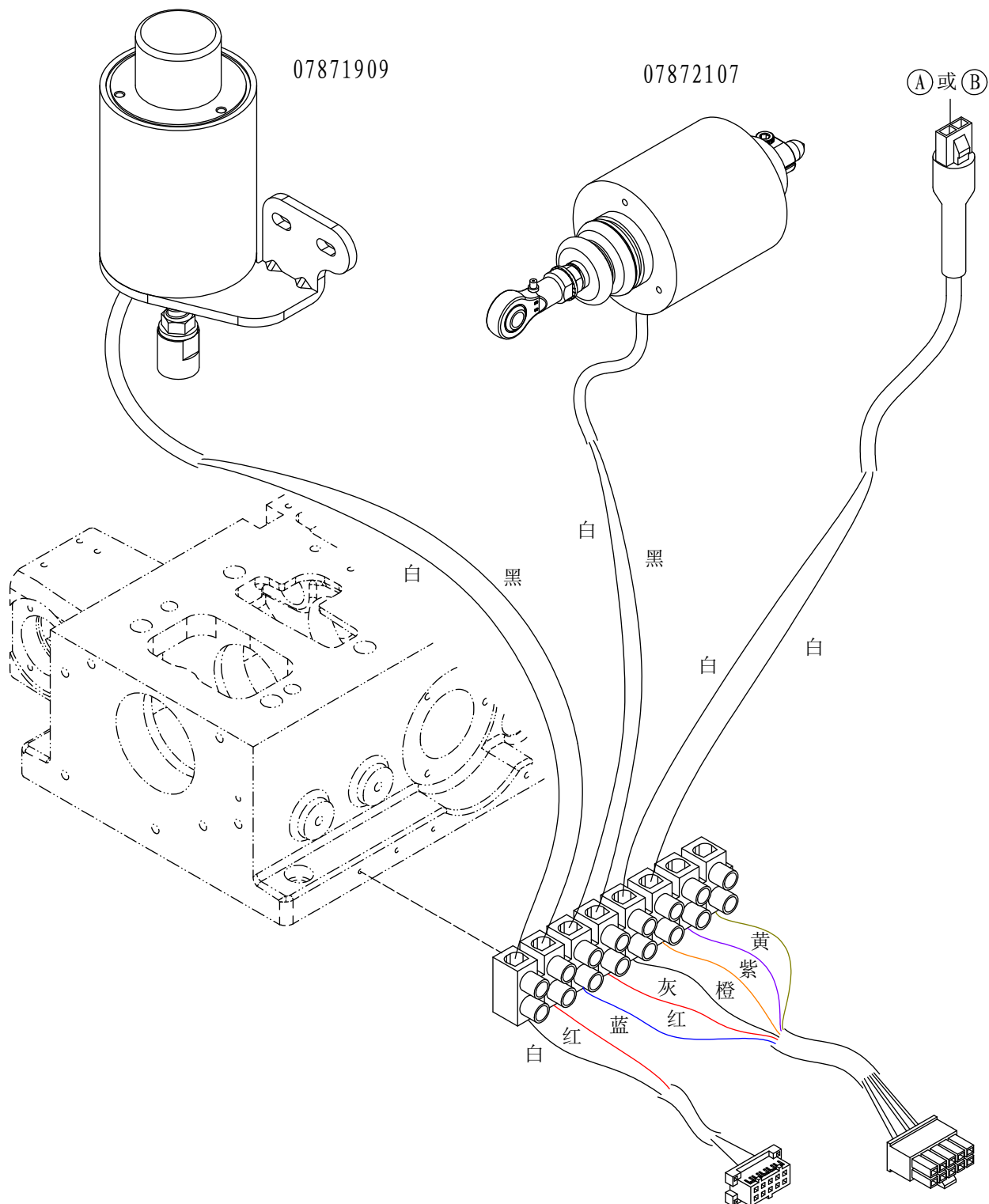
07871909



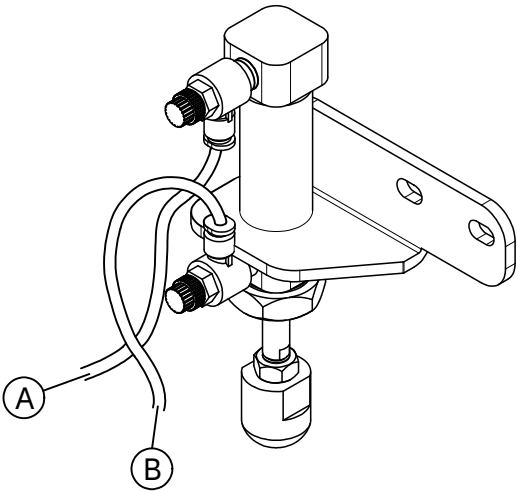
07872107



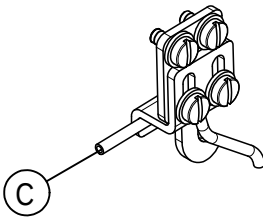
Ⓐ 或 Ⓑ



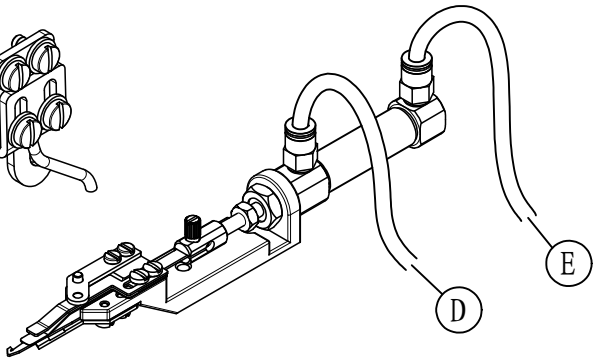
07872006



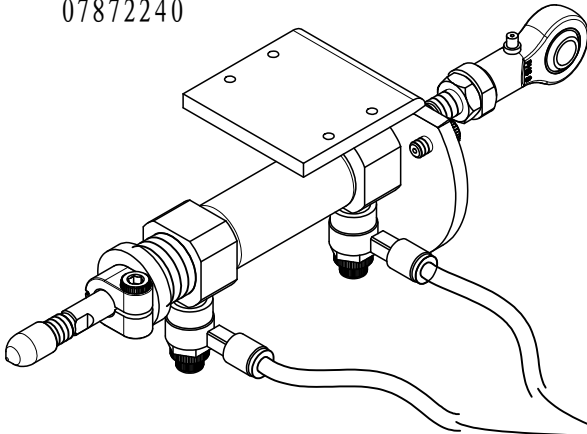
07871805



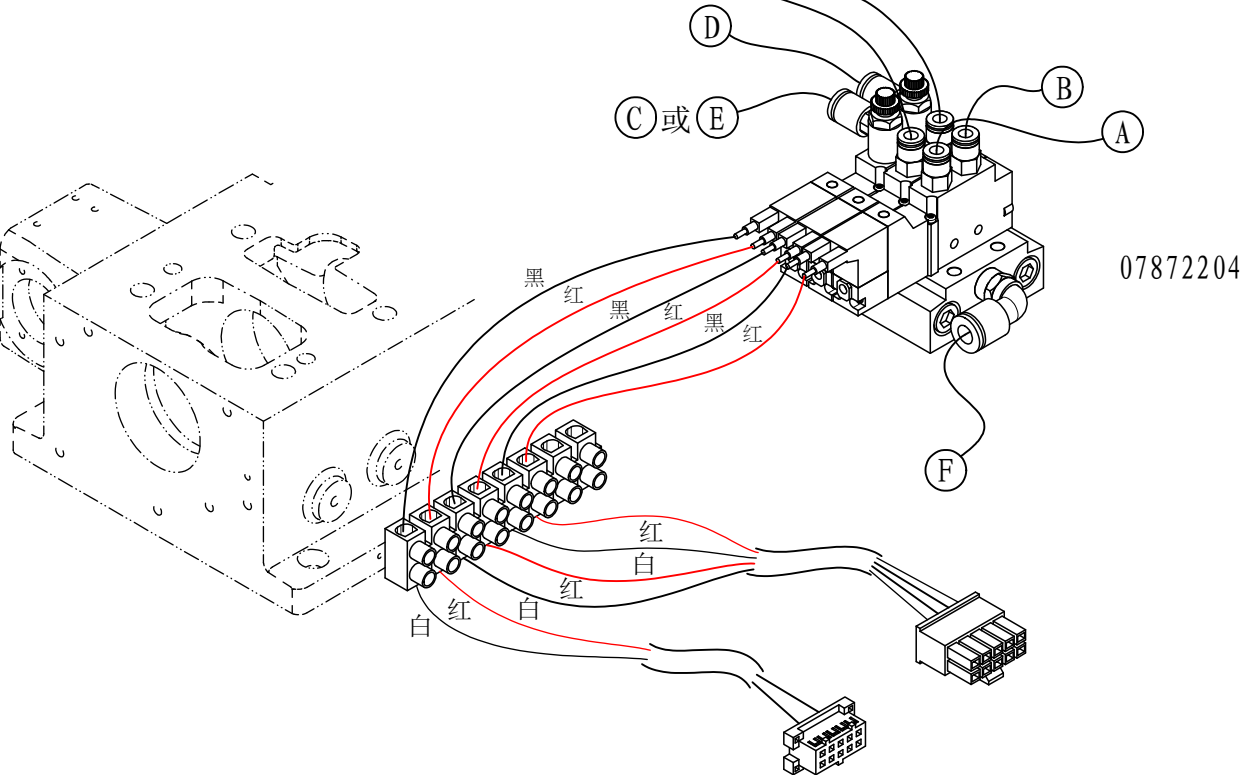
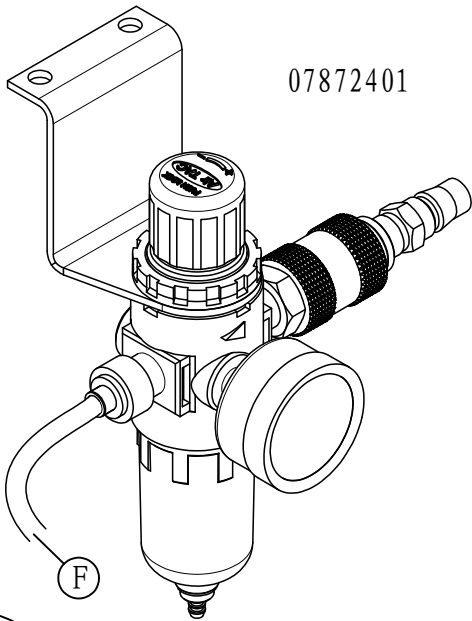
07871811



07872240



07872401

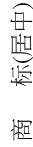
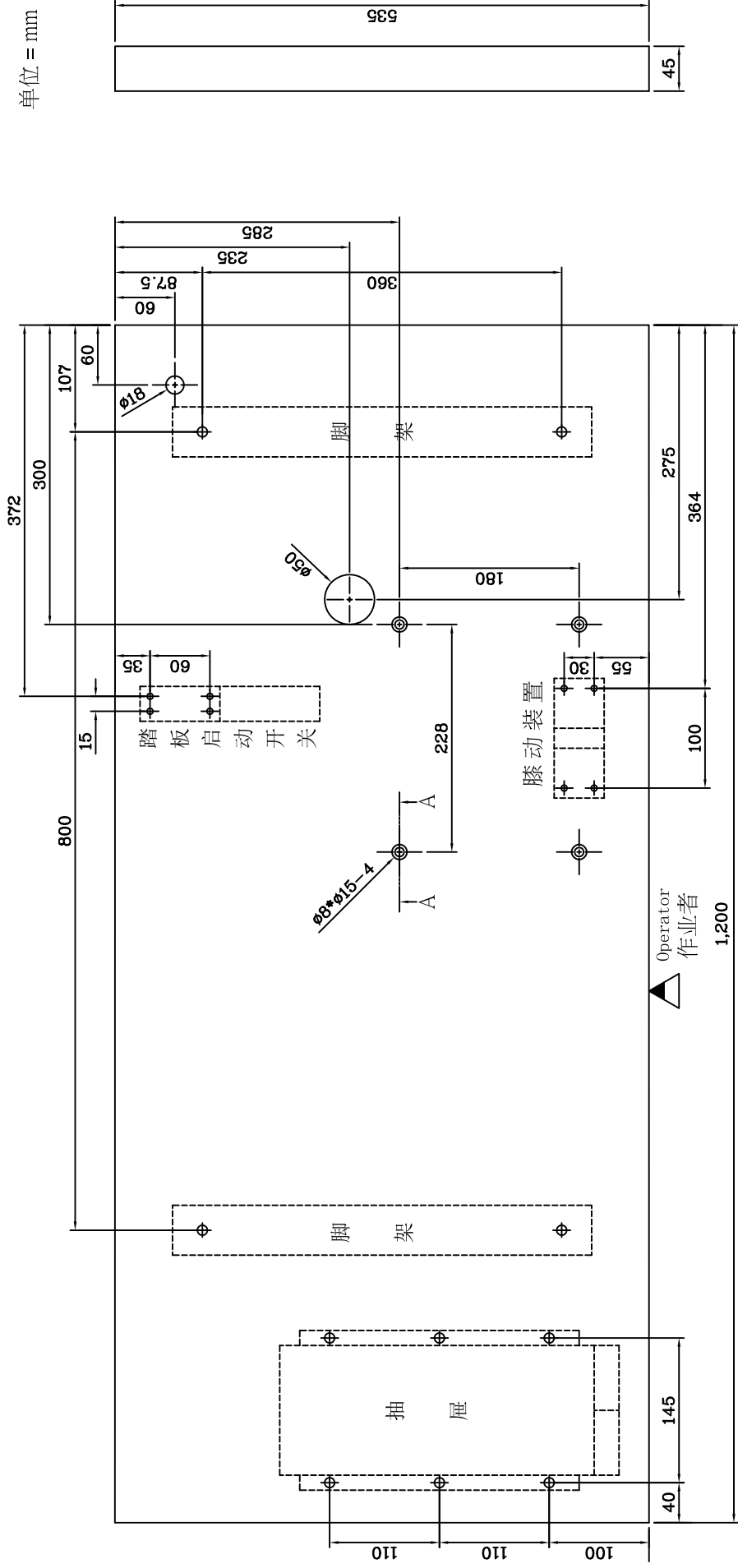


报通术技

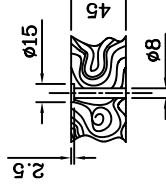
＜星锐牌・FW-787-TB系列、FW-720-TB系列・平面式桌板・车架及相关配件安装位置示意图＞

2020年03月31日 版本

単位 = mm



SHING RAY®



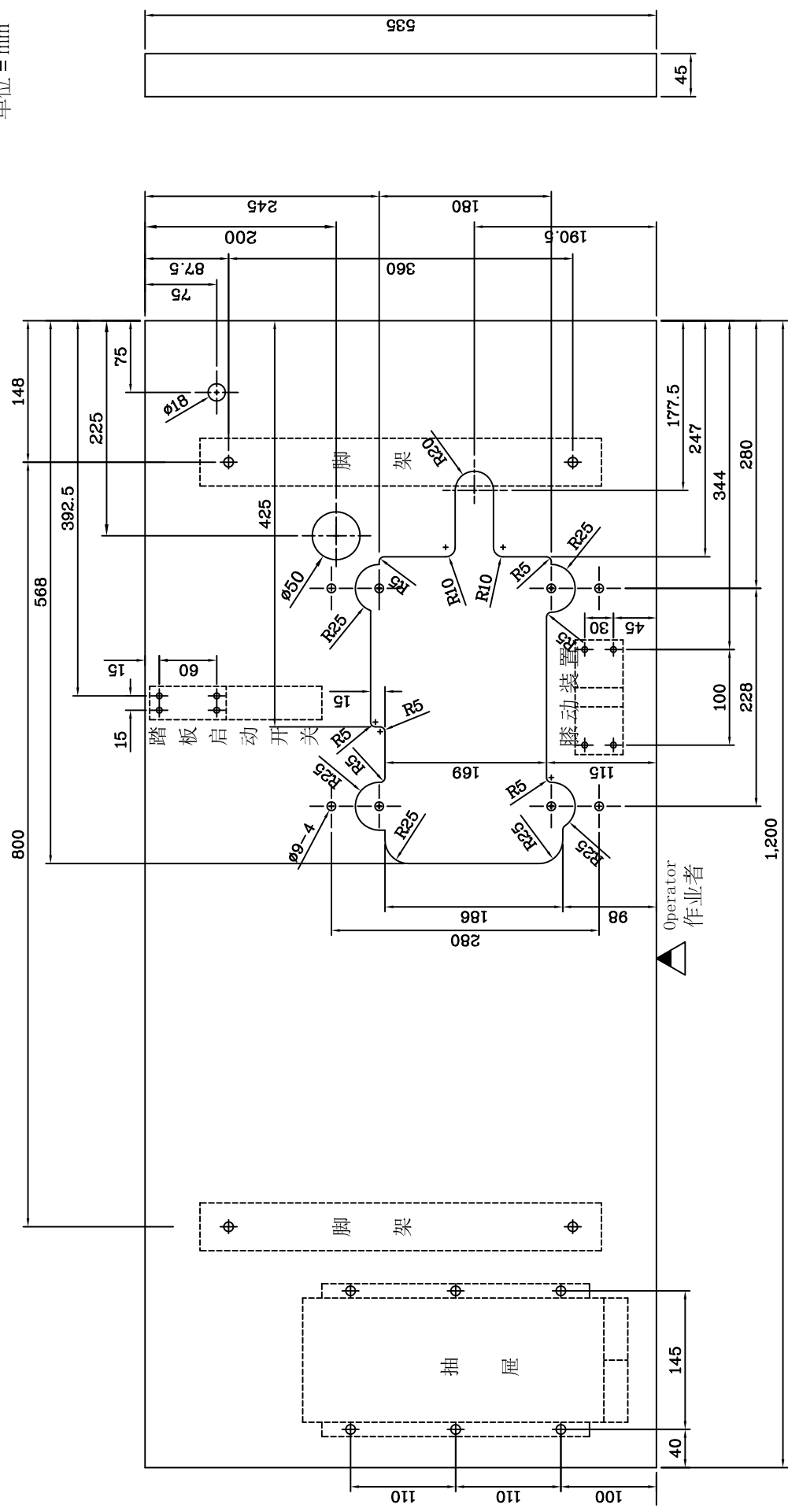
A-A剖视图

技术通报

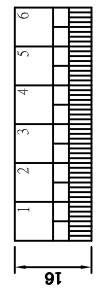
<星锐牌·FW-780TB系列、FW-787TB系列、FW-720TB系列·下沉式桌板·
车架及相关配件安装位置示意图>

2020年03月31日 版本

单位 = mm

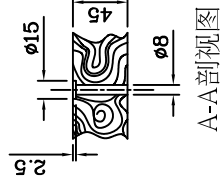
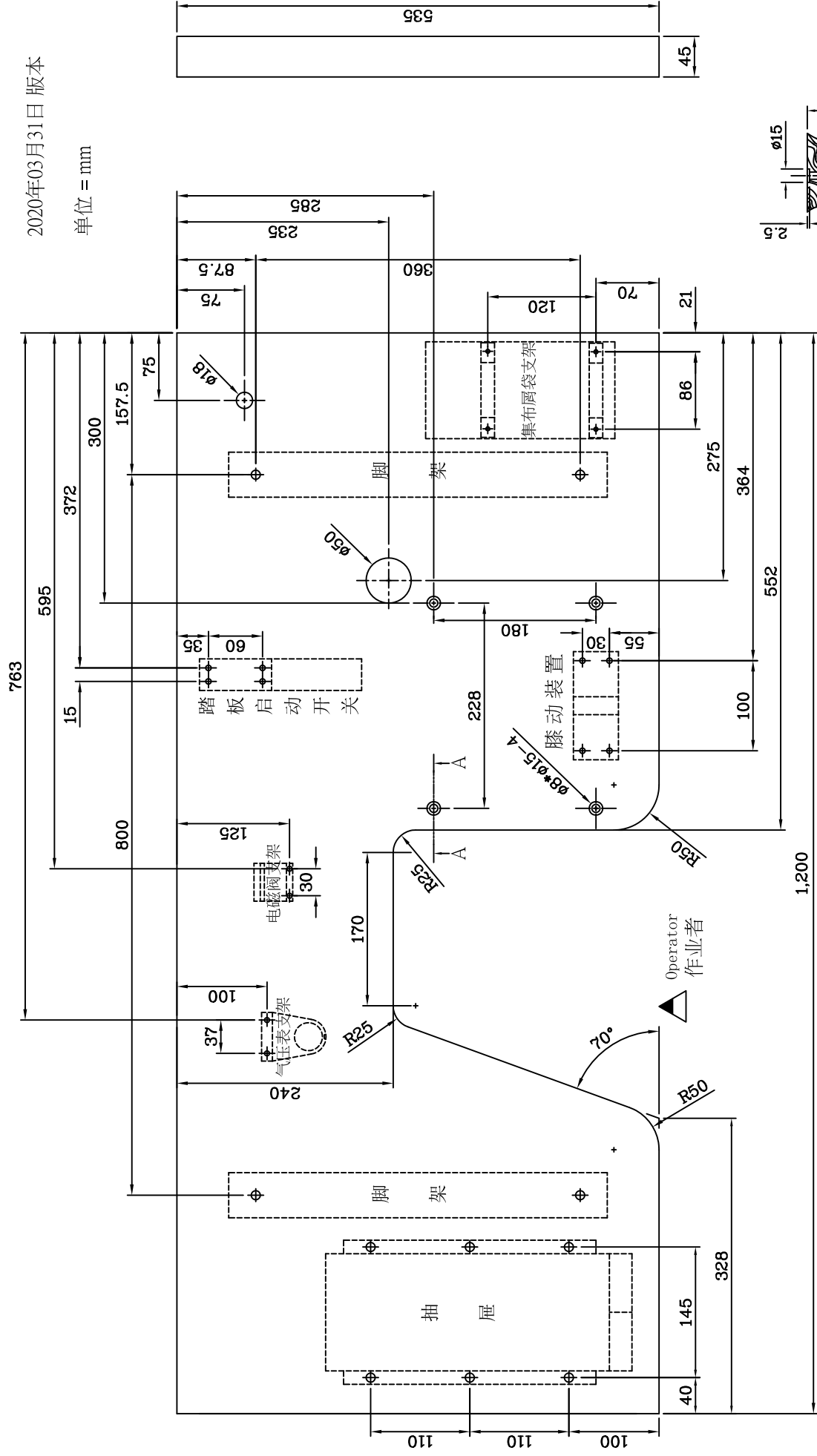


尺度(居中)

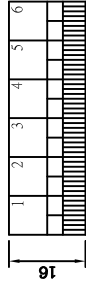


技术通报

<星锐牌·FW-787-TB-F系列、FW-780-TB-F系列、FW-780-TB-FR系列·
平面式开口桌板·车架及相关配件安装位置示意图>



尺度(居中)

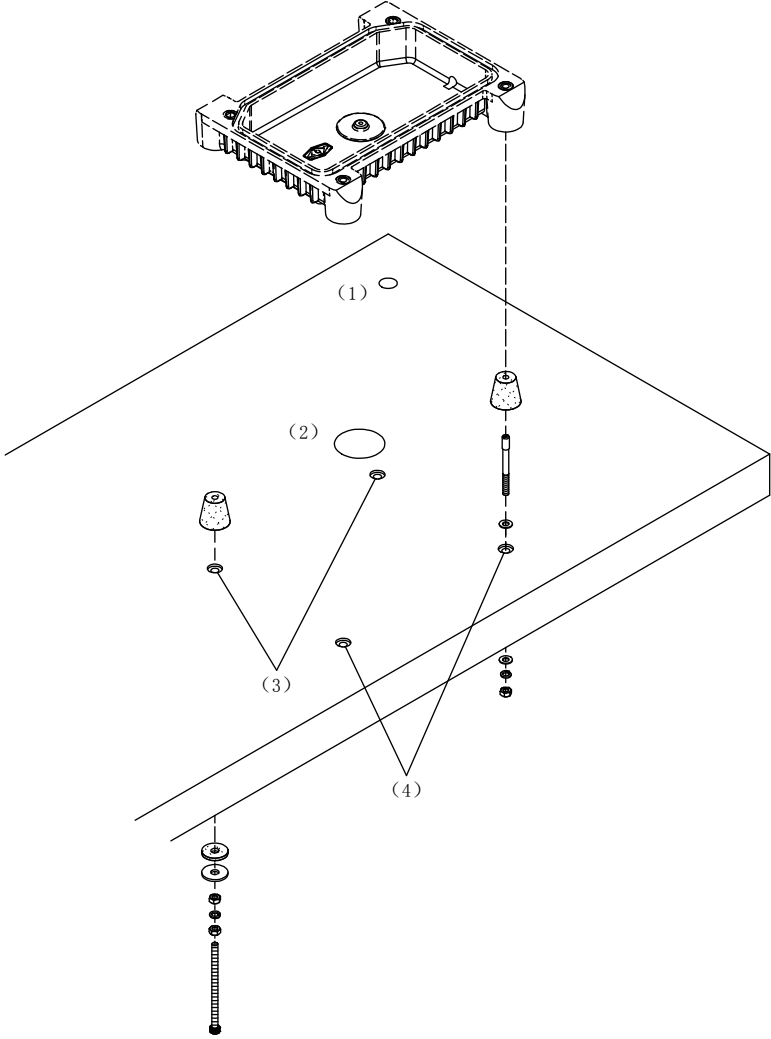


商 标(居中)



SHING RAY®

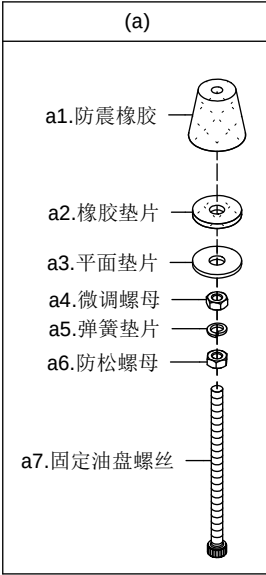
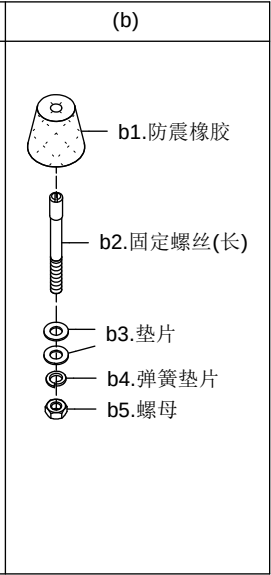
微型小马达(T系列)产品与桌板安装方式



(一) 各部位置说明：

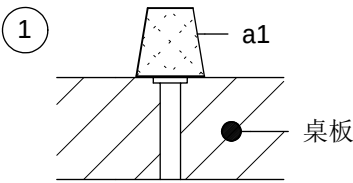
- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱)($\varnothing 50\text{mm}$)
- (3) 固定机台孔位($\varnothing 7.5\text{mm}$),
需使用螺丝组如下图(a),共两组
- (4) 固定机台孔位($\varnothing 7.5\text{mm}$),
需使用螺丝组如下图(b),共两组

(二) 螺丝种类说明：

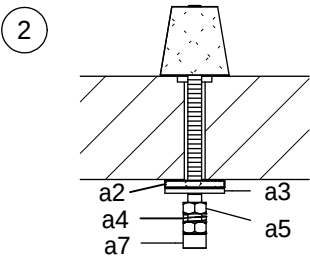
(a)	(b)
	

(三) 螺丝组装说明：

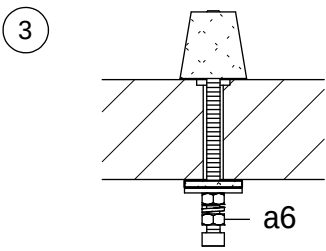
(a)螺丝安装步骤：



先将防震橡胶孔位与桌板孔位对齐。

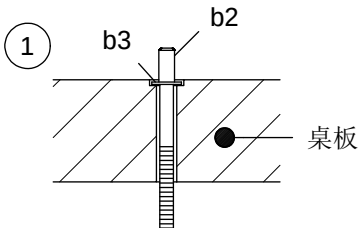


固定油盘螺丝由下往上旋至顶点,再用微调螺母往上旋转接触桌板底面。
(☆注意! 橡胶垫片处于轻微夹住,平面垫片尚可旋转状态)

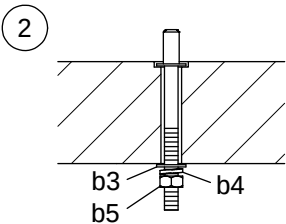


确定微调螺母位置后固定不动,以防松螺母锁紧即可。

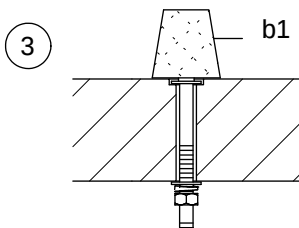
(b)螺丝安装步骤：



固定螺丝和垫片置入。



垫片、弹簧垫片、螺母由下旋入锁紧。

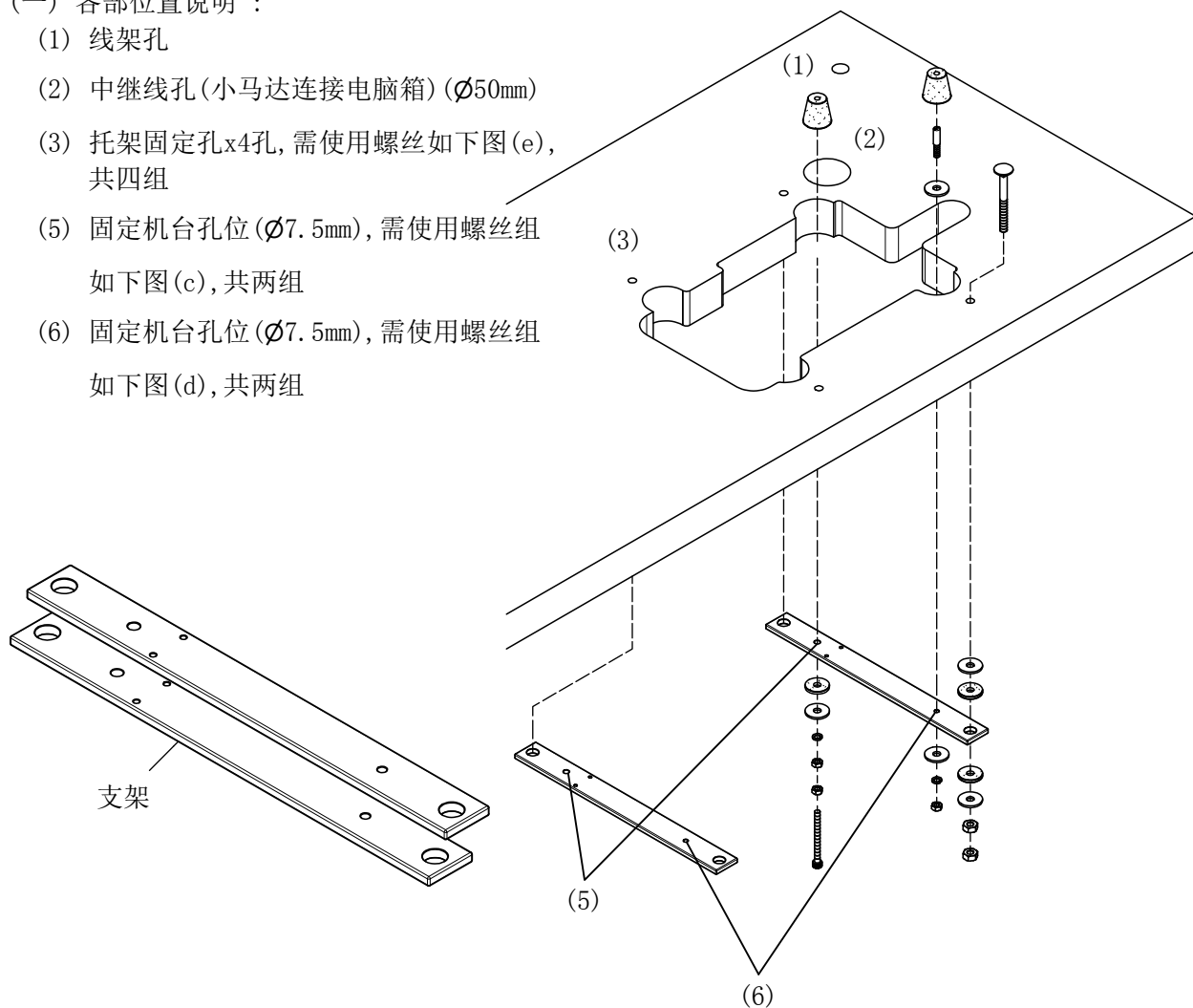


最后将防震橡胶套入。

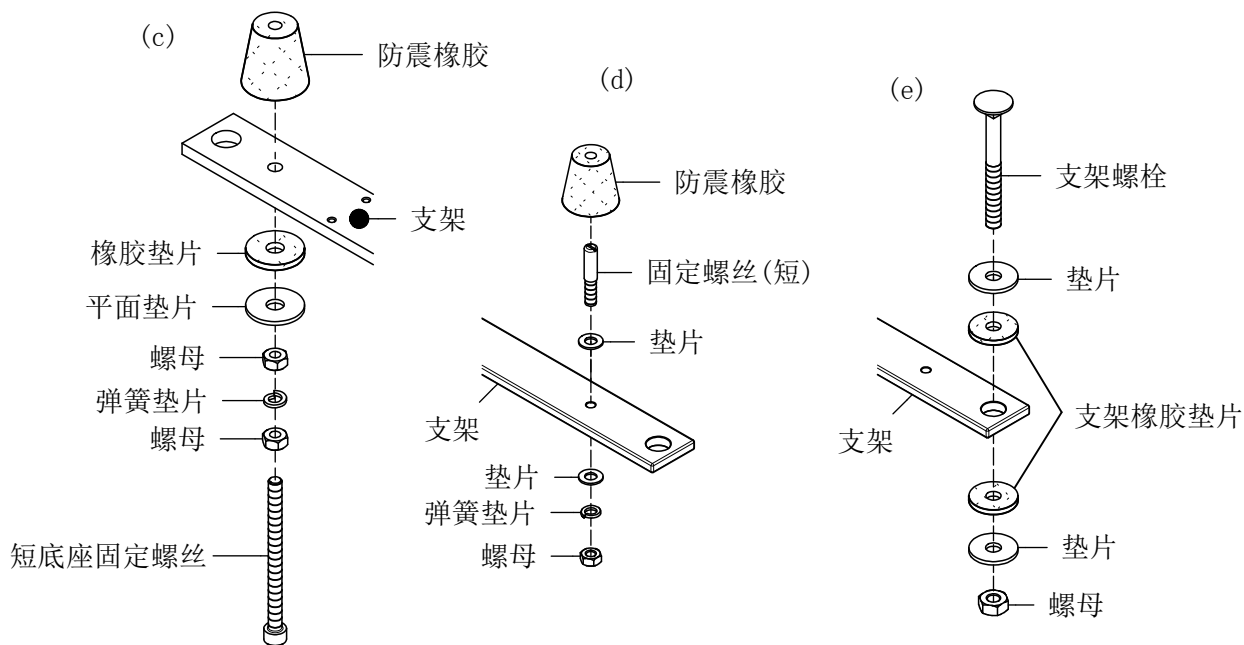
下沉式桌板安装方式

(一) 各部位位置说明：

- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱) ($\varnothing 50\text{mm}$)
- (3) 托架固定孔x4孔, 需使用螺丝如下图(e), 共四组
- (5) 固定机台孔位 ($\varnothing 7.5\text{mm}$), 需使用螺丝组如下图(c), 共两组
- (6) 固定机台孔位 ($\varnothing 7.5\text{mm}$), 需使用螺丝组如下图(d), 共两组

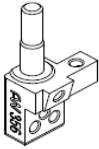
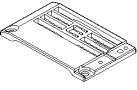
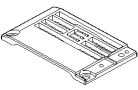
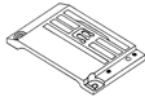
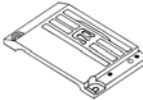


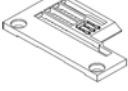
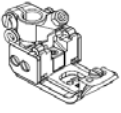
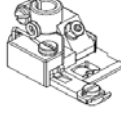
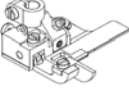
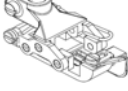
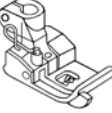
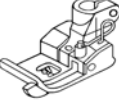
(二) 螺丝组装说明：

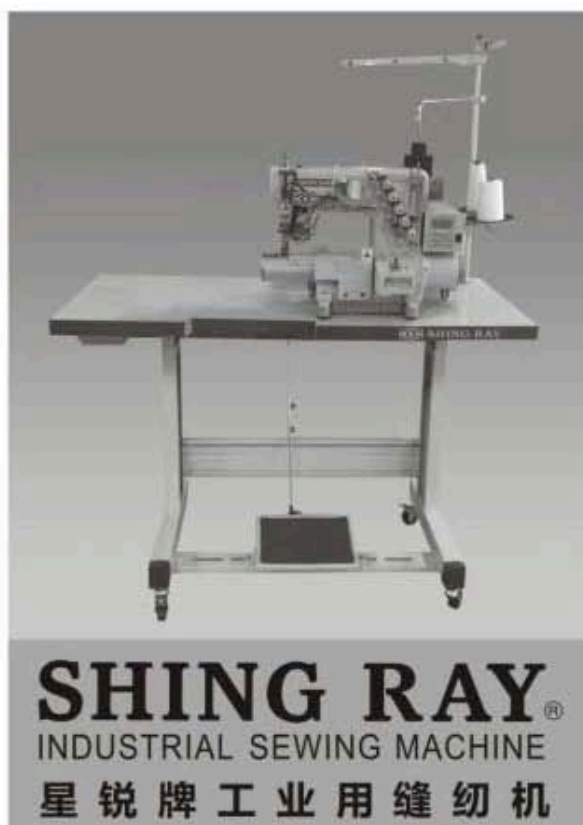


☆(c)组螺丝安装步骤请参照“微型小马达桌板安装”之(a)组螺丝。

附件一

Parts Models			 针孔01.05				
	针镗	倒骨用针板	倒骨小孔针板	倒骨短舌针板	薄料针板	特薄料针板	特薄料针板M
FW787T-240	07870707-240	07870711A-240			07870755-240	07870756-240	07870756-240M
FW787T-248	07870707-248	07870711A-248			07870755-248	07870756-248	07870756-248M
FW787T-348	07870707-348	07870711A-348					
FW787T-356	07870707-356	07870711A-356	07870753-356	07870754-356	07870755-356	07870756-356	07870756-356M
FW787T-364	07870707-364	07870711A-364					
FW787T-456	07870707-456	07870711A-456					
FW787T-460	07870707-460	07870711A-460					
FW787T-464	07870707-464	07870711A-464					
FW787T-240-Q	07870707-240				07870755-240	07870756-240	07870756-240M
FW787T-248-Q	07870707-248				07870755-248	07870756-248	07870756-248M
FW787T-348-Q	07870707-348						
FW787T-356-Q	07870707-356		07870753-356	07870754-356	07870755-356	07870756-356	07870756-356M
FW787T-364-Q	07870707-364						
FW787T-456-Q	07870707-456						
FW787T-460-Q	07870707-460						
FW787T-464-Q	07870707-464						
FW787T-240-F	07870707-240				07870755-240	07870756-240	07870756-240M
FW787T-248-F	07870707-248				07870755-248	07870756-248	07870756-248M
FW787T-348-F	07870707-348						
FW787T-356-F	07870707-356		07870753-356	07870754-356	07870755-356	07870756-356	07870756-356M
FW787T-364-F	07870707-364						
FW787T-456-F	07870707-456						
FW787T-460-F	07870707-460						
FW787T-464-F	07870707-464						
FW787T-240-L1	07870707-240	07870711A-240					
FW787T-248-L1	07870707-248	07870711A-248					
FW787T-348-L1	07870707-348	07870711A-348					
FW787T-356-L1	07870707-356	07870711A-356	07870753-356	07870754-356	07870755-356	07870756-356	07870756-356M
FW787T-364-L1	07870707-364	07870711A-364					
FW787T-456-L1	07870707-456	07870711A-456					
FW787T-460-L1	07870707-460	07870711A-460					
FW787T-464-L1	07870707-464	07870711A-464					

							
立骨针板	Q组针板	一般押脚	Q组押脚	F组押脚	战车押脚	左挡边押脚	右挡边押脚
07871418-240		07870814-240			07871420-240	07871425-240	07871426-240
07871418-248		07870814-248			07871420-248	07871425-248	07871426-248
07871418-348		07870814-348			07871420-348	07871425-348	07871426-348
07871418-356		07870814-356			07871420-356	07871425-356	07871426-356
07871418-364		07870814-364			07871420-364	07871425-364	07871426-364
07871418-456		07870814-456			07871420-456	07871425-456	07871426-456
07871418-460		07870814-460			07871420-460	07871425-460	07871426-460
07871418-464		07870814-464			07871420-464	07871425-464	07871426-464
	07872514-240		07872510-240				
	07872514-248		07872510-248				
	07872514-348		07872510-348				
	07872514-356		07872510-356				
	07872514-364		07872510-364				
	07872514-456		07872510-456				
	07872514-460		07872510-460				
	07872514-464		07872510-464				
	07872514-240			07873415-240			
	07872514-248			07873415-248			
	07872514-348			07873415-348			
	07872514-356			07873415-356			
	07872514-364			07873415-364			
	07872514-456			07873415-456			
	07872514-460			07873415-460			
	07872514-464			07873415-464			
07871418-240	07872514-240	07870814-240					
07871418-248	07872514-248	07870814-248					
07871418-348	07872514-348	07870814-348					
07871418-356	07872514-356	07870814-356					
07871418-364	07872514-364	07870814-364					
07871418-456		07870814-456					
07871418-460		07870814-460					
07871418-464		07870814-464					



版权所有 · 翻印必究



星锐缝纫机(嘉兴)有限公司

SHING RAY SEWING MACHINE(JIAXING) CO., LTD.

※ 本书所记载的规格式样或外观，因加以改善，有时不预告而加以变更，请谅解。 The specifications in this book are subject to change without notification.

2023.05