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INSTALLATION

机台与桌板组装说明.....

DESK BOARD MEASUREMENT PICTURE

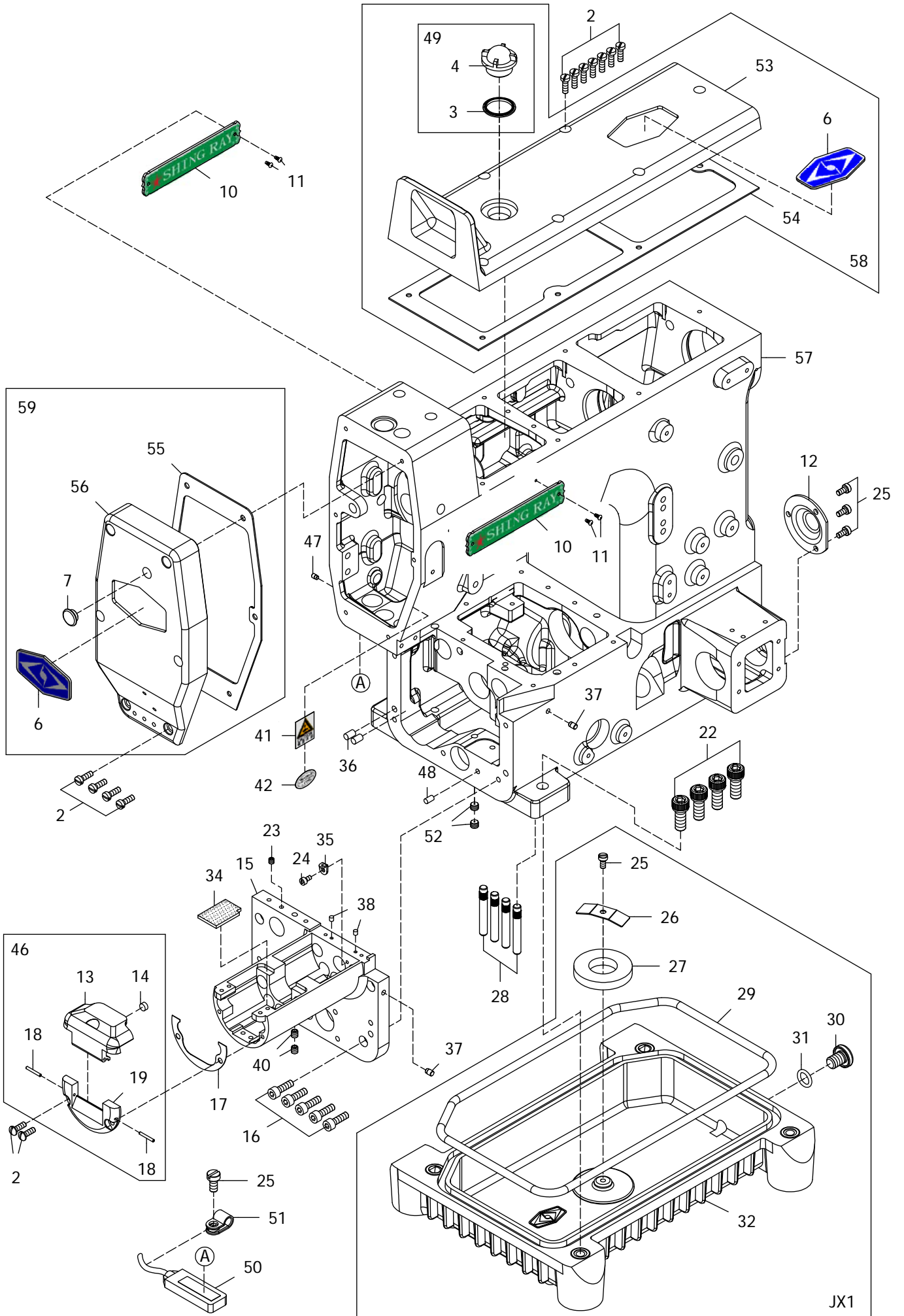
桌板尺寸图.....

GAUGE PARTS

标准规格件..... 附件一

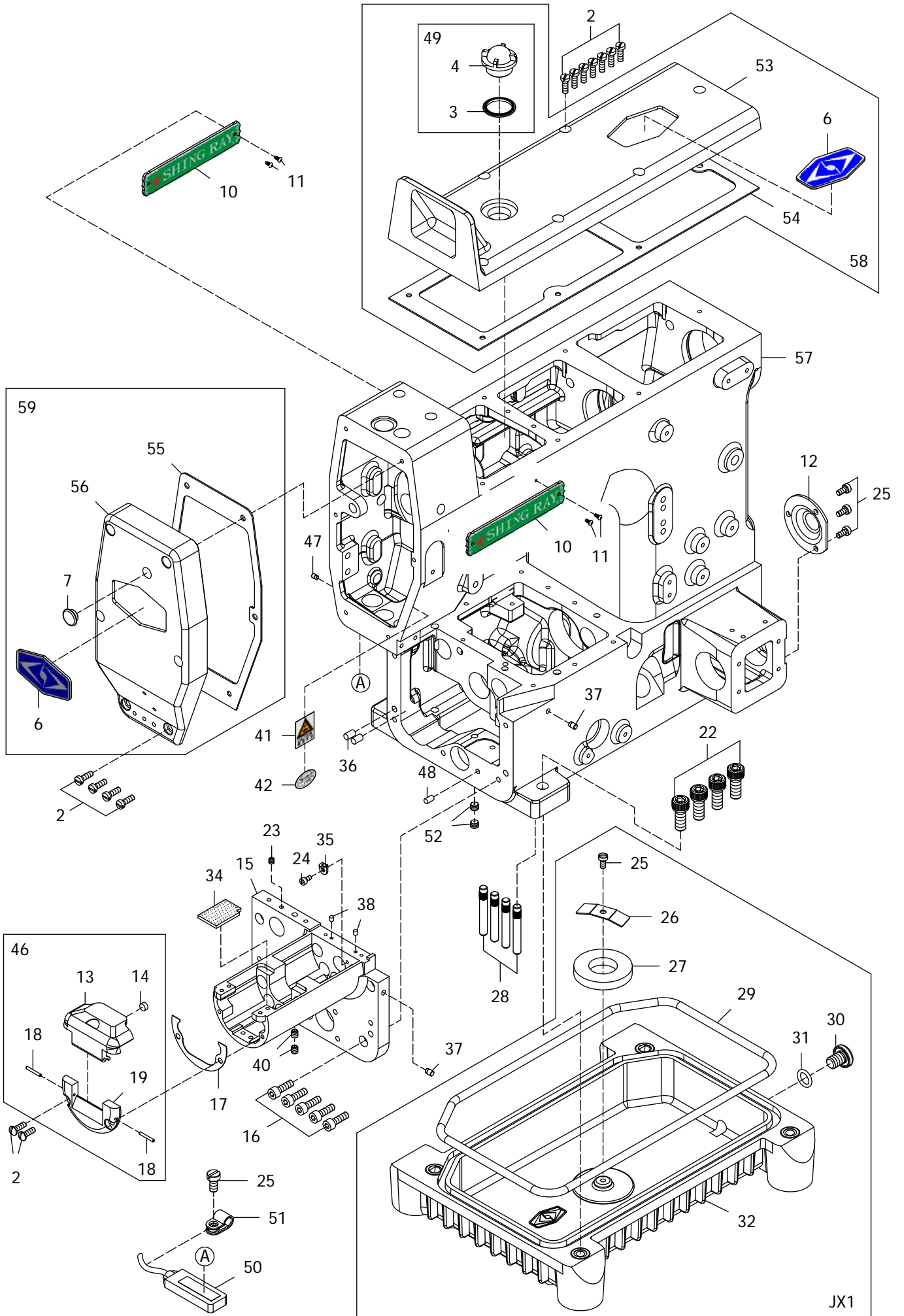
※零件本使用说明:

- 1、当零件用虚线表示, 零件编号为 X-X 时, 表示非该页面零件, 且仅用于辅助说明组装位置;
例如: 7-14 为第7页、零件序号14的零件。
- 2、当零件用实线表示, 零件编号为 X-X 时, 表示该页需使用此零件, 但已编制在其他页, 为避免销售人员与客户有遗漏而绘制; 例如: 36-32为第36页、零件序号32的零件。
- 3、当组件中有包含其他页的零件时, 零件用实线表示, 零件编号为 X-X
例如: 4-15 为第4页、零件序号15的零件。
- 4、组件中的零件用虚线表示一律代表不包含该零件, 实线则为包含。



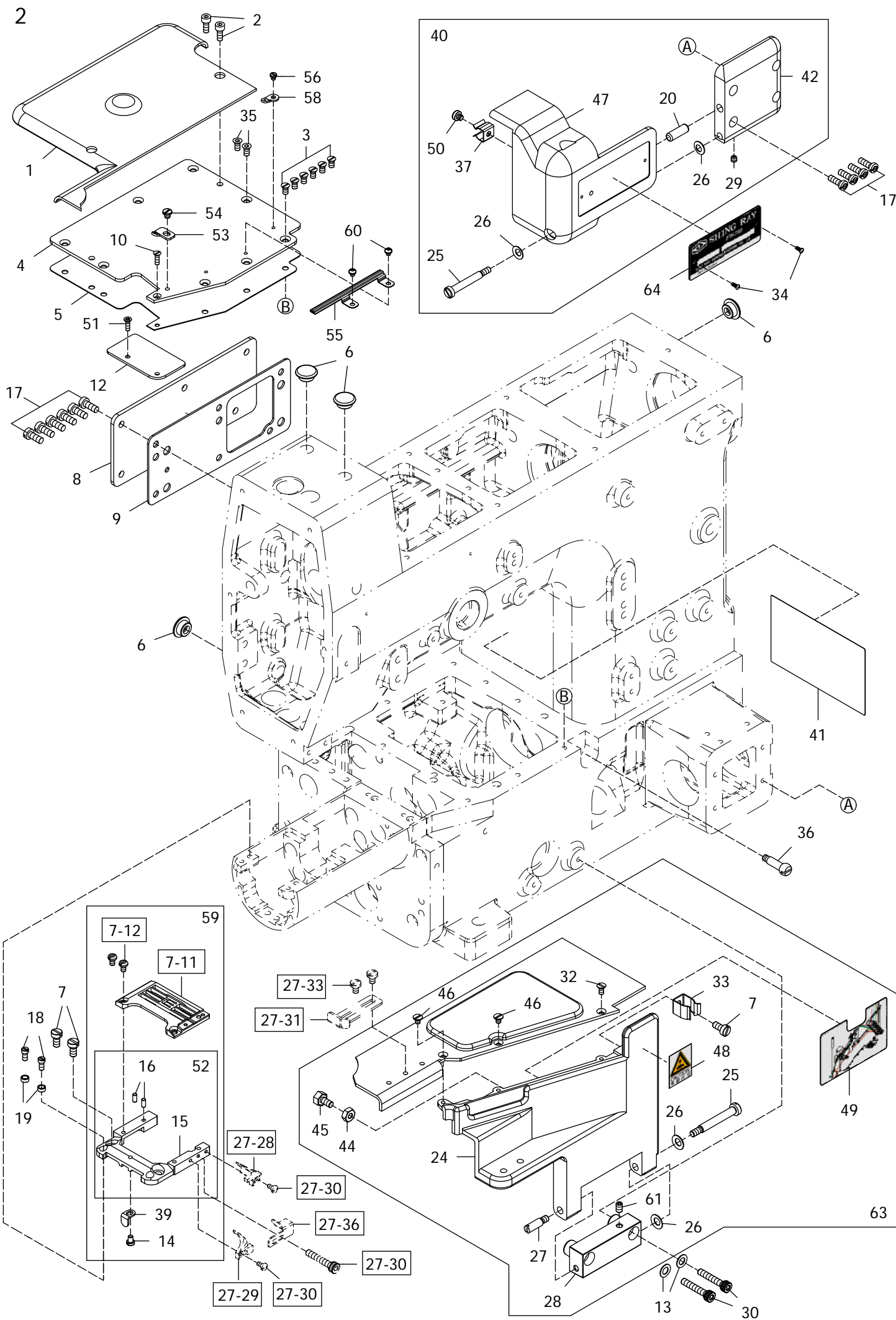
MISCELLANEOUS COVERS (1)**机壳机构 (1)****1**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07870102	Screw(M4-0.7×12).....	螺丝.....	13
3	07870103	Oil Sight Seal.....	上油镜油封.....	1
4	07870104	Oil Sight Window.....	上油镜.....	1
6	07870106	Emblem.....	铭牌.....	2
7	07870107	Seal Plug.....	止油胶塞.....	1
10	07870110	Brand Name Plate.....	公司铭牌.....	2
11	07870111	Rivet.....	铆钉.....	4
12	07870112	Looper Thread Take-up Shaft Cover.....	底线分线盘传动轴护盖.....	1
13	07200113	Cylinder Side Cover (Upper).....	圆筒上侧盖.....	1
14	07200114	Cover Latch Magnet.....	侧盖锁门磁铁.....	1
15	07200115	Cylinder Frame.....	圆筒部机壳.....	1
16	07872914	Screw (M5-0.8×16).....	螺丝.....	5
17	07200117	Gasket.....	止油垫.....	1
18	07870118	Side Cover Hinge Pin.....	侧盖枢钮插销.....	2
19	07200119	Cylinder Side Cover Hinge.....	圆筒侧盖枢钮.....	1
22	07870122	Screw (M8-1.25×20).....	螺丝.....	4
23	07870229	Screw (M4-0.7×4).....	螺丝.....	1
24	07200124	Screw (M3-0.5×6).....	螺丝.....	1
25	07870125	Screw (M4-0.7×8).....	螺丝.....	5
26	07870126	Magnet Holder.....	磁铁固定压板.....	1
27	07870127	Magnet	磁铁.....	1
28	07870128	Machine Frame Supporting Bar.....	机体支柱.....	4
29	07870129	Oil Reservoir Gasket.....	油槽止油胶垫.....	1
30	07870130	Screw (3/8-24×12).....	螺丝.....	1
31	07870131	Drain Hole Seal.....	排油螺丝油封.....	1
32	07870132	Oil Reservoir.....	油槽.....	1
34	07200134	Felt.....	羊毛毡.....	1
35	07870537	Looper Thread Eyelet.....	勾针过线孔.....	1
36	07200136	Guide Pin(ø5×8).....	固定插销.....	2
37	07200137	Plug(ø4.1×6).....	止油塞(铝).....	2
38	07200138	Plug(ø3.2×5)、(ø2.8×2).....	止油塞(白).....	2
40	07870648	Screw (M5-0.8×5).....	螺丝.....	2
41	07870133	Warning Sticker(Triangle).....	警告贴纸(三角形).....	1
42	07870139	Warning Sticker(Ellipse).....	警告贴纸(椭圆形).....	1
46	07200146	Cylinder Side Cover C.Set(Upper).....	圆筒上侧盖组件.....	1
47	07200147	Plug(ø3.4×5).....	止油塞(铝).....	1
48	07200148	Plug(ø4.1×7).....	止油塞(白).....	1
49	07870144	Oil Sight Window C.Set.....	上油镜组件.....	1
50	07870150	LED.....	LED灯.....	1
51	07870151	Cable Clamp.....	配线固定纽.....	1



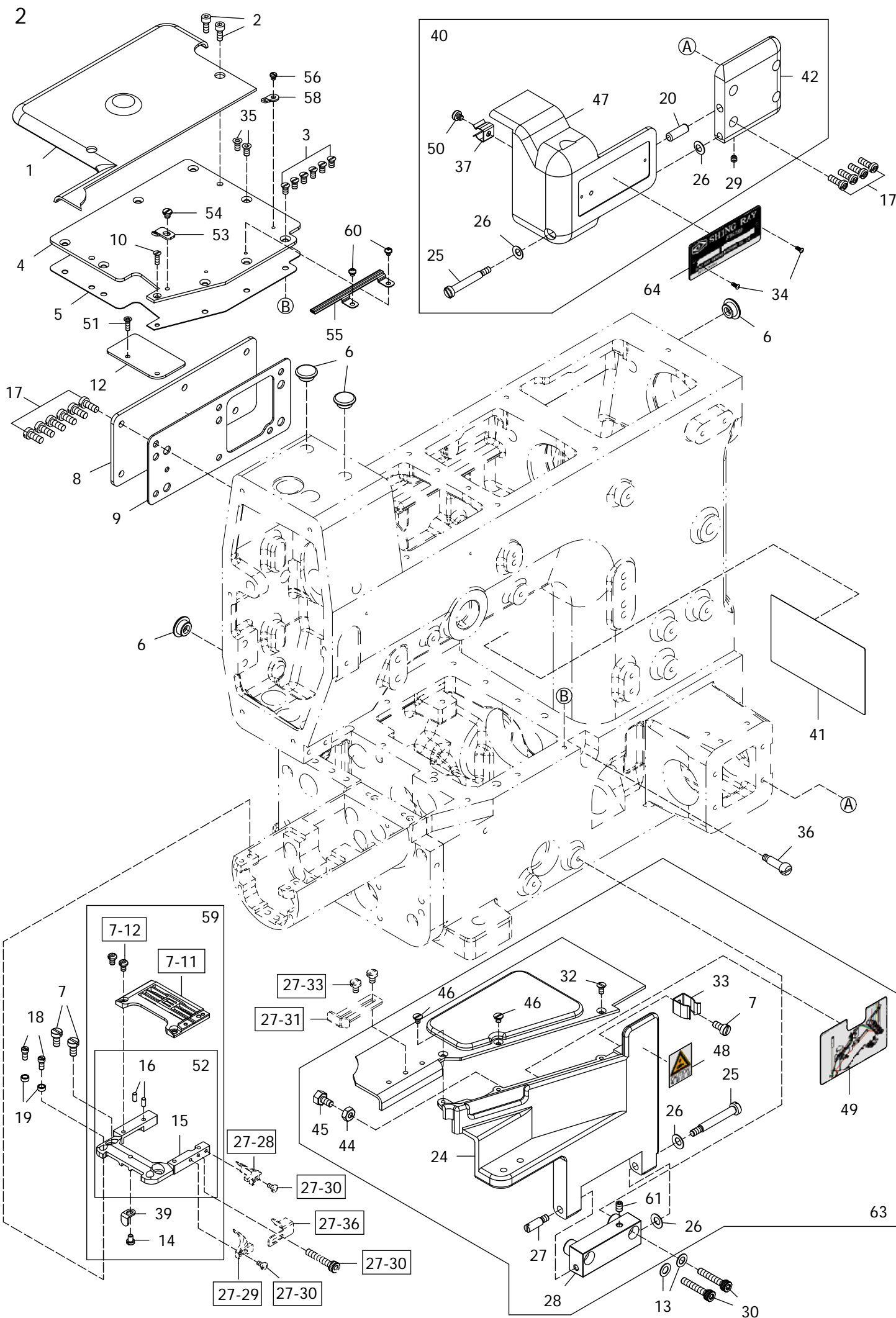
MISCELLANEOUS COVERS (1)**机壳机构 (1)**

<u>Ref.</u>	<u>Parts</u>			<u>1</u>
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
52	07870214	Screw (M6-1×4).....	螺丝.....	2
53	07800152	Top Cover.....	上盖.....	1
54	07800153	Top Cover Gasket.....	上盖垫片.....	1
55	07800154	Head Cover Gasket.....	上侧盖垫片.....	1
56	07800155	Head Cover.....	上侧盖.....	1
57	07800156	Machine Frame Unit.....	机壳本体.....	1
58	07800157	Top Cover C.Set (Upper).....	上盖组件.....	1
59	07800158	Head Cover C.Set (Upper).....	上侧盖组件.....	1
JX1	JX070101	Oil Reservoir C.Set.....	油槽组件.....	1



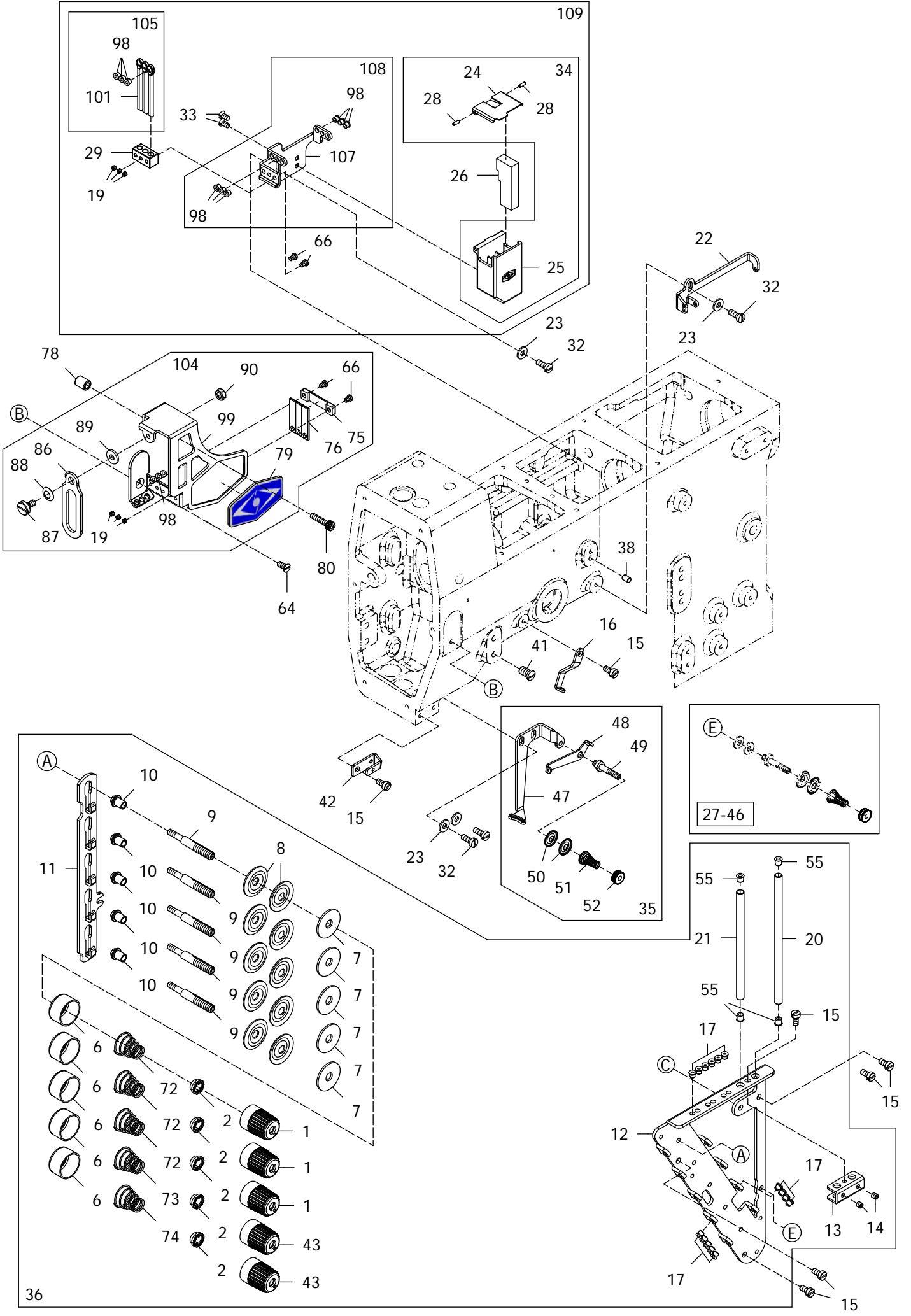
MISCELLANEOUS COVERS (2)**机壳机构 (2)****2**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07200201	Cloth Plate (Large).....	缝制平台.....	1
2	07870202	Screw (M4-0.7×10).....	螺丝.....	2
3	07870203	Screw (M4-0.7×7).....	螺丝.....	6
4	07200204	Crank Chamber Cover.....	曲轴室上盖.....	1
5	07200205	Crank Chamber Cover Gasket.....	曲轴室垫片.....	1
6	07870107	Seal Plug.....	止油胶塞.....	4
7	07870125	Screw (M4-0.7×8).....	螺丝.....	3
8	07870208	Rear Cover.....	后盖.....	1
9	07870209	Rear Cover Gasket.....	后盖垫片.....	1
10	07200210	Screw (M3-0.5×10).....	螺丝.....	1
12	07200212	Crank Chamber Front Cover (Small).....	曲轴室前盖(小).....	1
13	07870213	Washer.....	垫片.....	2
14	07871712	Screw (M3-0.5×4).....	螺丝.....	1
15	07200215	Needle Plate Bracket.....	针板座.....	1
16	07870216	Knock Pin.....	顶出销.....	2
17	07870102	Screw (M4-0.7×12).....	螺丝.....	10
18	07870218	Screw (M3-0.5×6.3).....	螺丝.....	2
19	07870219	Positioning Bushing.....	定位衬套.....	2
20	07870220	Knock Pin.....	顶出销.....	1
24	07200224	Front Cover (Lower).....	前盖底座.....	1
25	07870225	Screw (M4-0.7×8).....	螺丝.....	2
26	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	4
27	07870227	Screw (M4-0.7×6).....	螺丝.....	1
28	07801449	Front Cover Hinge.....	前盖铰链.....	1
29	07870229	Screw (M4-0.7×4).....	螺丝.....	1
30	07870230	Screw (M4-0.7×22).....	螺丝.....	2
31	07200231	Front Cover (Upper).....	前盖顶座.....	1
32	07870232	Screw (M3-0.5×6).....	螺丝.....	1
33	07870114	Cover Latch Spring.....	锁门弹簧.....	1
34	07870111	Rivet.....	铆钉.....	2
35	07870235	Screw (M4-0.7×8).....	螺丝.....	2
36	07870236	Screw (M4-0.7×4.5).....	螺丝.....	1
37	07870237	Cover Latch Spring.....	锁门弹簧.....	1
39	07800239	Cover Latch Magnet Plate.....	侧盖锁门磁铁吸片.....	1
40	07870240	Looper Thread Take-Up Cover C.Set.....	底线分线盘凸轮盖组.....	1
41	07870241	Warning Sticker(Tetraqon).....	警告贴纸(四角形).....	1
42	07870238	Looper Thread Take-Up Driving Chamber Cover... 底线分线盘驱动室盖.....		1
44	07870244	Nut.....	螺帽.....	1
45	07870245	Screw(M4-0.7×8).....	螺丝.....	1
46	07870246	Screw(M3-0.5×5).....	螺丝.....	2



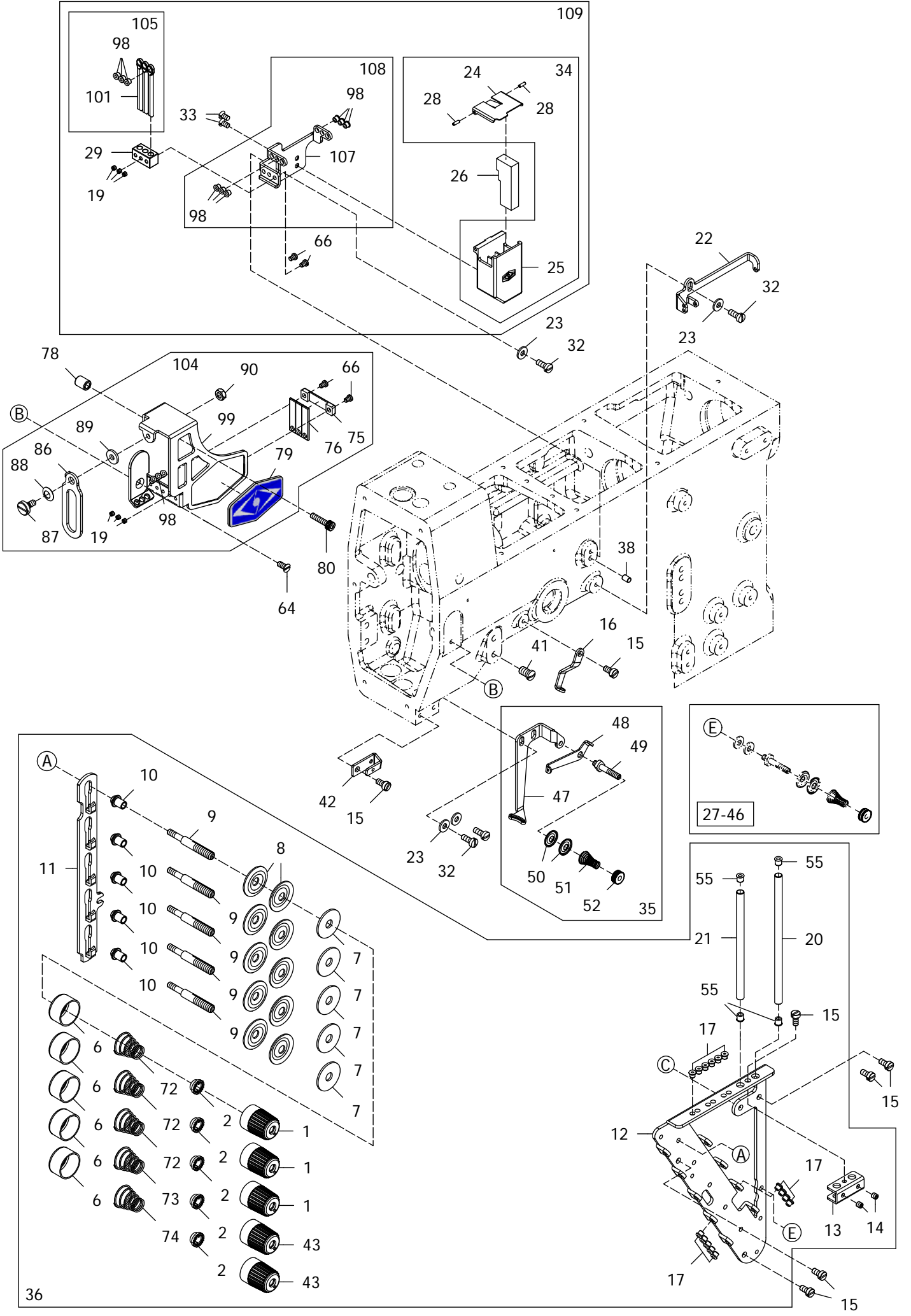
MISCELLANEOUS COVERS (2)**机壳机构 (2)****2**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
47	07870247	Looper Thread Take-Up Cover.....	底线分线盘凸轮盖.....	1
48	07870133	Warning Sticker(Triangle).....	警告贴纸(三角形).....	1
49	07870251C	Warning Sticker.....	警告标签.....	1
50	07870249	Screw(M4-0.7×3.5).....	螺丝(I级牙).....	1
51	07200251	Screw(M3-0.5×10).....	螺丝.....	1
52	07200252	Stitch Plate Support.....	针板支架.....	1
53	07870257	Lower Knife Carrier Guide.....	下切刀托架导引片.....	1
54	07870258	Screw (M4-0.7×4).....	螺丝.....	1
55	07871622	Looper Thread Guide.....	底线过线护槽.....	1
56	07870260	Screw (M3-0.5×3.3).....	螺丝.....	1
58	07870259	Looper Thread Eyelet.....	底线穿线孔.....	1
59	07200259	Stitch Plate Support C.Set.....	针板支架组.....	1
60	07871009	Screw (M3-0.5×3).....	螺丝.....	2
61	07870261	Screw (M4-0.7×6).....	螺丝.....	1
63	07200263	Front Cover (Lower) C.Set.....	前盖底座组.....	1
64	07200264	Model Plate(see the below).....	型号铭牌.....	1



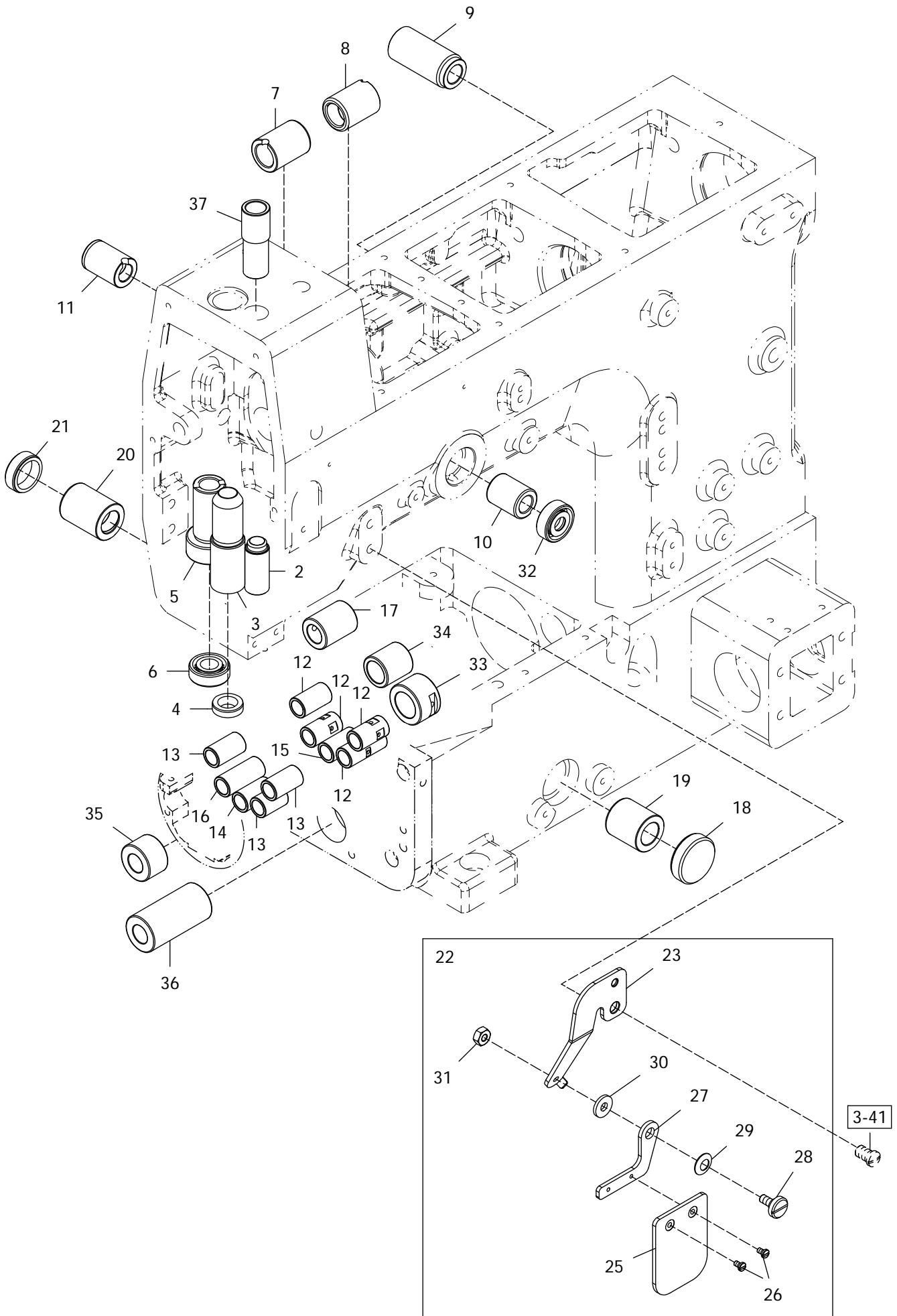
MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****3**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>
			<u>Req.</u>
1	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝).... 3
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘..... 5
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座..... 5
7	07870307	Felt.....	毡垫..... 5
8	07870308	Tension Disc.....	张力调整盘..... 10
9	07870309A	Tension Post.....	上线张力弹簧支柱..... 5
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈..... 5
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器..... 1
12	07870312	Tension Post Support.....	上线张力组支柱座..... 1
13	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座..... 1
14	07870229	Screw (M4-0.7×4).....	螺丝..... 2
15	07870125	Screw (M4-0.7×8).....	螺丝..... 7
16	07870316	Top Cover Thread Eyelet (Left).....	上饰线过线杆 (左)..... 1
17	07870317	Thread Eyelet	陶瓷过线孔..... 15
19	07870319	Screw (1/8-44×2.6).....	螺丝..... 6
20	07870320	Thread Eyelet Pipe (Long).....	过线导管 (长)..... 1
21	07870321	Thread Eyelet Pipe (Short).....	过线导管 (短)..... 1
22	07870322	Top Cover Thread Eyelet (Right).....	上饰线过线杆 (右)..... 1
23	07870323	Washer (WF04).....	垫片..... 4
24	07870324	SP Container Cover.....	矽油槽盖..... 1
25	07870325	SP Container.....	矽油储存槽..... 1
26	07870326	Felt.....	吸油毡..... 1
28	07870328	SP Container Cover Pin.....	矽油槽盖固定插销..... 2
29	07870329A	Thread Eyelet Support.....	过线杆固定座..... 1
32	07870102	Screw (M4-0.7×12).....	螺丝..... 4
33	07870333	Screw (9/64-40×6.7).....	螺丝..... 2
34	07870334	SP Container C.Set.....	矽油储存槽组件..... 1
35	07870335	Top Cover Thread Guide.....	上饰组板组件..... 1
36	07870336	Tension Post Support C.Set.....	上线张力支柱座组件..... 1
38	07870338	Guide Pin.....	固定插销..... 1
41	07870341	Screw (M6-1×10).....	螺丝..... 1
42	07870342	Needle Thread Retainer Support.....	针线张力调整组固定座(小). 1
43	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红).... 2
47	07870347	Top Cover Thread Guide.....	上饰线导板..... 1
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板..... 1
49	07870349	Tension Post	上饰线张力调整组支柱..... 1
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘..... 2
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧..... 1
52	07870352	Thread Tension Spring Cap.....	松紧调钮..... 1
55	07870363	Thread Eyelet.....	过线陶瓷 (深灰)..... 4



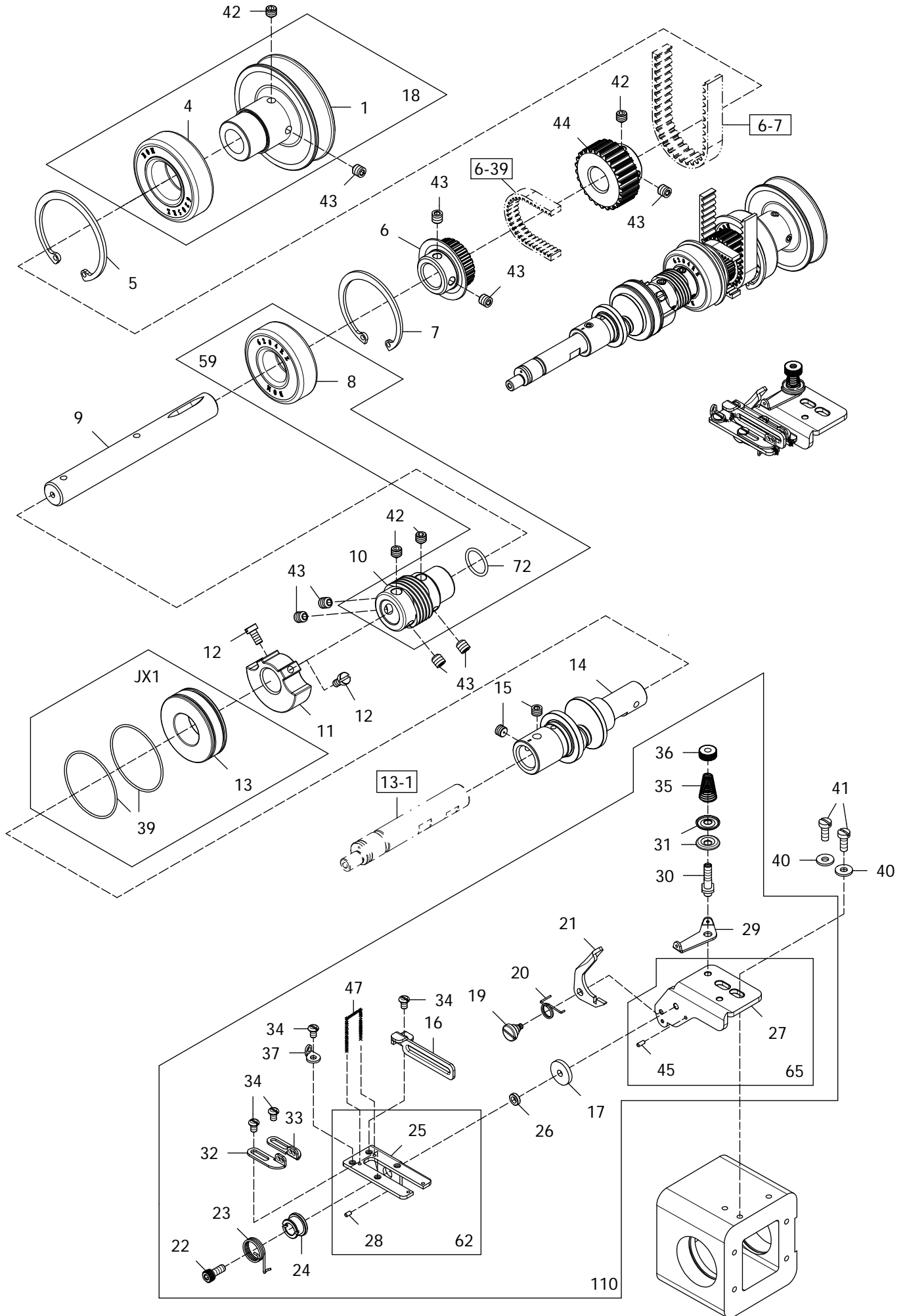
MISCELLANEOUS THREAD EYELETS-3NEEDLE**过线机构-三针五线****3**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
64	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
66	07870366	Screw (1/8-44×4.3).....	螺丝.....	4
72	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
73	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
74	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
75	07870375	Needle Thread Strike-off Pin Holder.....	打线片固定座.....	1
76	07870376	Needle Thread Strike-off Pin	打线片.....	3
78	07870378	Bushing.....	衬套.....	1
79	07870106	Emblem.....	铭牌.....	1
80	07870724	Screw (M4-0.7×18).....	螺丝.....	1
86	07870386	Safety Plate.....	护目片.....	1
87	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
88	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
89	07870430	Washer.....	垫片.....	1
90	07870431	Nut.....	螺帽.....	1
98	07870398	Thread Eyelet.....	过线陶瓷(白色)	12
99	07870399	Needle Thread Eyelet.....	过线导片.....	1
101	078703101	Thread Eyelet (Front).....	过线杆.....	3
104	078703104	Needle Thread Eyelet C.Set.....	过线导片组.....	1
105	078703105	Thread Eyelet C.Set.....	过线杆组.....	1
107	078703107	Needle Thread Eyelet.....	针线过线架.....	1
108	078703108	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
109	078703109	SP Device, Complete Set.....	针线矽油组.....	1



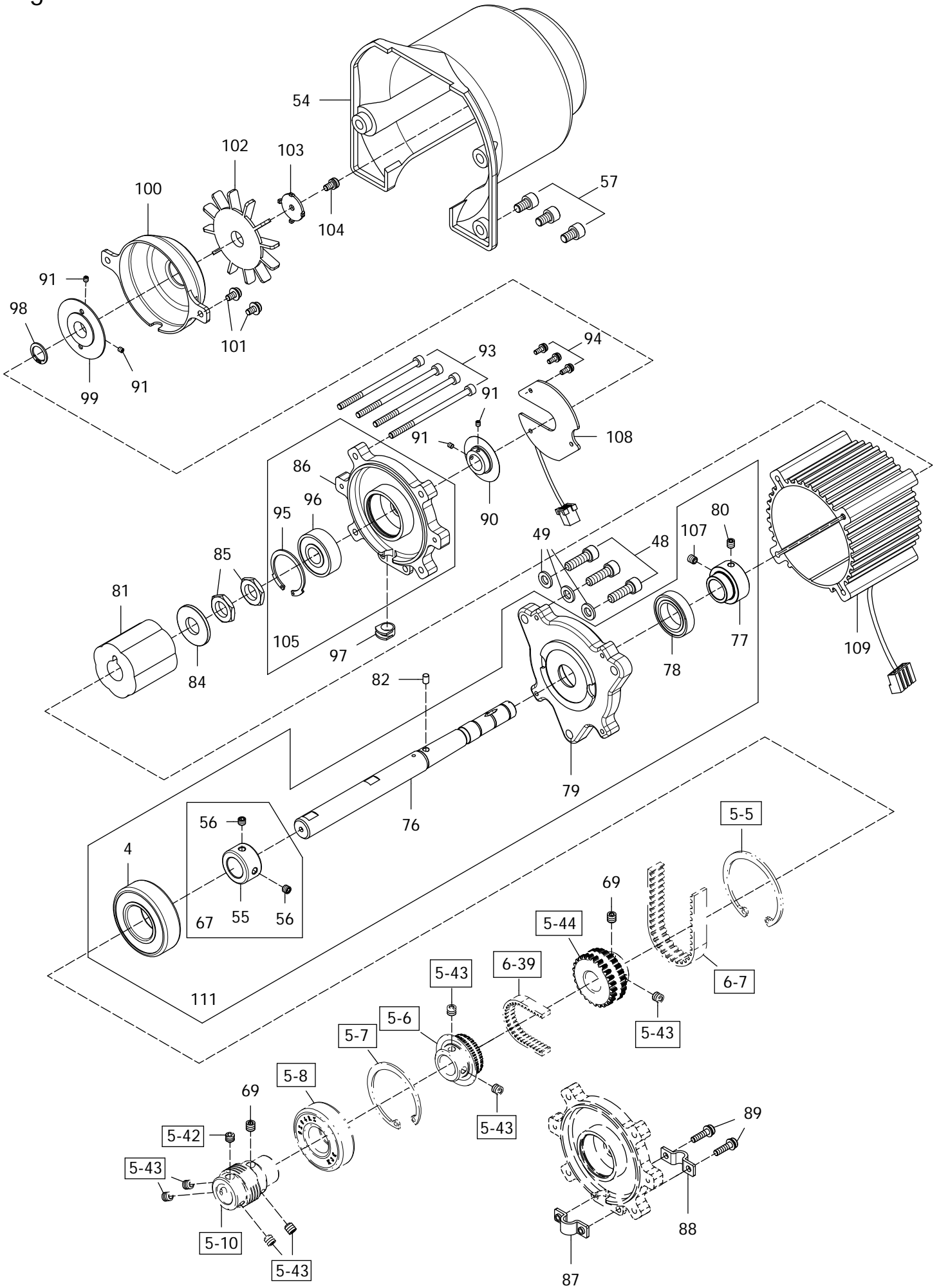
MISCELLANEOUS BUSHINGS**套管机构****4**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07870402	Needle Bar Bushing (Lower).....	针柱套管(下).....	1
3	07870403	Presser Bar Bushing.....	压脚套管.....	1
4	07870404	Oil Seal.....	油封.....	1
5	07870405	Spreader Driving Bar Bushing.....	上饰线打线器套管.....	1
6	07870406	Oil Seal.....	油封.....	1
7	07870407	Spreader Driving Shaft Bushing (Left).....	上饰线打线器传动轴套管(左).....	1
8	07870408	Spreader Driving Shaft Bushing (Right).....	上饰线打线器传动轴套管(右).....	1
9	07870409	Foot Lifter Lever Bushing	抬压脚连杆套管.....	1
10	07870410	Needle Thread Take-up Bushing (Front).....	针线提线杆套管(前).....	1
11	07870411	Needle Thread Take-up Bushing (Rear).....	针线提线杆套管(后).....	1
12	07200412	Feed Bar Lift Bushing (Rear/Right).....	送料具提升衬套(后/右).....	4
13	07200413	Feed Bar Lift Bushing (Rear/Left).....	送料具提升衬套(后/左).....	3
14	07200414	Differential Feed Bar Bushing (Left).....	差动送料具轴衬套(左).....	1
15	07200415	Differential Feed Bar Bushing (Right).....	差动送料具轴衬套(右).....	1
16	07200416	Main Feed Rocker Bushing (Left).....	主送料具摇臂衬套(左).....	1
17	07200417	Main Feed Driving Shaft Bushing.....	主送料具驱动轴心衬套.....	1
18	07870418	Oil Seal.....	油封.....	1
19	07870419	Looper Driving Shaft Bushing (Front).....	下勾针传动轴套管(前).....	1
20	07870420	Looper Driving Shaft Bushing (Rear).....	下勾针传动轴套管(后).....	1
21	07870421	Seal Plug.....	止油封塞.....	1
22	07870422	Eye Guard C.Set.....	护目镜组.....	1
23	07870423	Safety Plate Support.....	护目镜固定座.....	1
25	07870425	Safety Plate.....	护目镜片.....	1
26	07870426	Screw (3/32-56×4).....	螺丝.....	2
27	07870427	Safety Plate Holder.....	护目镜支架.....	1
28	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
29	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
30	07870430	Washer.....	垫片.....	1
31	07870431	Nut.....	螺帽.....	1
32	07870432	Oil Seal.....	油封.....	1
33	07200433	Low Shaft Bushing.....	下传动轴衬套.....	1
34	07200434	Differential Feed Driving Shaft Bushing.....	差动送料具驱动轴心衬套.....	1
35	07200435	Differential Feeding Control Lever Bushing.....	差动量控制主轴衬套.....	1
36	07200436	Main Feeding Control Lever Bushing.....	针距控制主轴衬套.....	1
37	07800436	Needle Bar Bushing (Upper).....	针柱套管(上).....	1



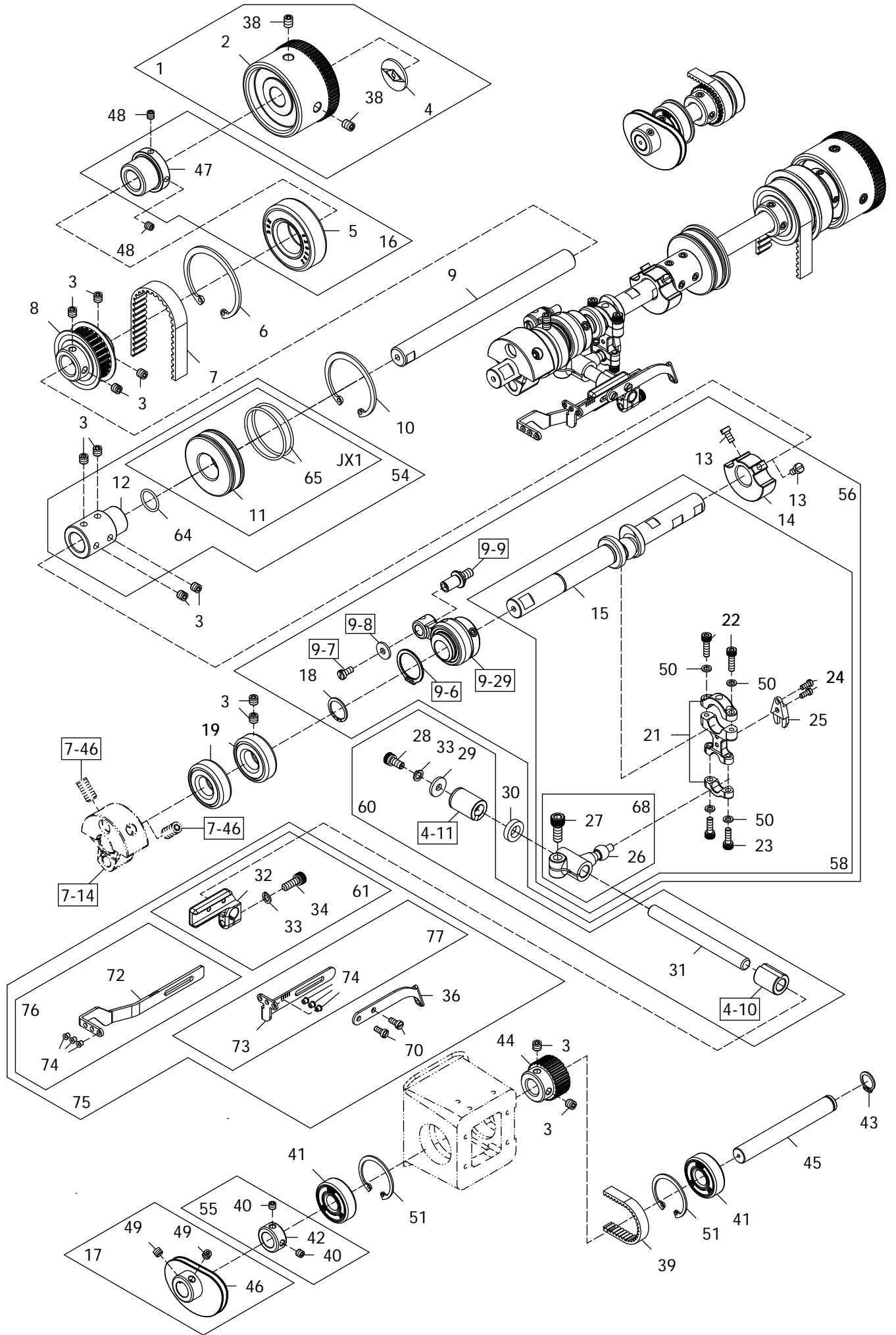
MAIN SHAFT DRIVING MECHANISM**下主轴机构组****5**

Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	07870501	Pulley.....	皮带轮.....	1
4	07870504	Ball Bearing (Right).....	滚珠轴承(右).....	2
5	07870505	Retaining Ring.....	扣环.....	1
6	07870506	Looper Thread Take-Up Driving Sprocket	底线分线盘驱动链轮.....	1
7	07870507	Retaining Ring.....	扣环.....	1
8	07870508	Ball Bearing (Middle).....	滚珠轴承(中).....	1
9	07870509	Lower Shaft (Right).....	下传动轴(右).....	1
10	07870510	Oil Pump Driving Worm.....	油泵传动螺杆.....	1
11	07870511	Counterweight (Small).....	平衡配重凸轮.....	1
12	07870125	Screw (M4-0.7×8).....	螺丝.....	2
13	07870513	Ball Bearing (Left).....	滚珠轴承(左).....	1
14	07870514	Lower Crankshaft.....	下曲轴.....	1
15	07870214	Screw (M6-1×4).....	螺丝.....	2
16	07870516	Looper Thread Guide.....	底线导板.....	1
17	07870559	Washer.....	垫片.....	1
18	07870545	Pulley Bearing C.Set.....	皮带轮轴承组件.....	1
19	07870519	Screw(M3-0.5×2.8).....	螺丝.....	1
20	07870520	Latch Spring.....	锁弹簧.....	1
21	07870521	Looper Thread Guide Latch Lever.....	底线导板锁压板.....	1
22	07870202	Screw (M4-0.7×10).....	螺丝.....	1
23	07870523	Spring	弹簧.....	1
24	07870524	Spring Bushing.....	弹簧衬套.....	1
25	07870525	Thread Take-up Eyelet Holder.....	底线过线台.....	1
26	07870526	Bush.....	衬套.....	1
27	07870527A	Thread Take-up Eyelet Bracket.....	底线过线组支架.....	1
28	07870528	Pin.....	插销.....	1
29	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
30	07870530	Looper Thread Tension Post.....	底线张力调整组支柱.....	1
31	07870350	Looper Thread Supplementary Tension Disc	底线张力调整盘.....	2
32	07870532	Thread Take-up Eyelet (Left).....	底线过线片(左).....	1
33	07870533	Thread Take-up Eyelet (Right).....	底线过线片(右).....	1
34	07870534	Screw (9/64-40×4)	螺丝.....	4
35	07870535	Looper Thread Supplementary Tension Spring	底线张力调整弹簧.....	1
36	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
37	07870537	Needle Thread Eyelet.....	过线片.....	1
39	07870539	O-Ring.....	O型橡胶环.....	2
40	07870323	Washer.....	垫片.....	2
41	07870102	Screw (M4-0.7×12).....	螺丝.....	2
42	07870542	Screw (M6-1×6).....	螺丝(尖底).....	4
43	07870543	Screw (M6-1×6).....	螺丝.....	8
44	07870544	Main Shaft Sprocket (Lower)	下主轴链轮.....	1
45	07870562	Pin.....	插销.....	1
47	07870560	Wire.....	毛根.....	1
48	07870546	Screw(M6-1×20).....	螺丝.....	3



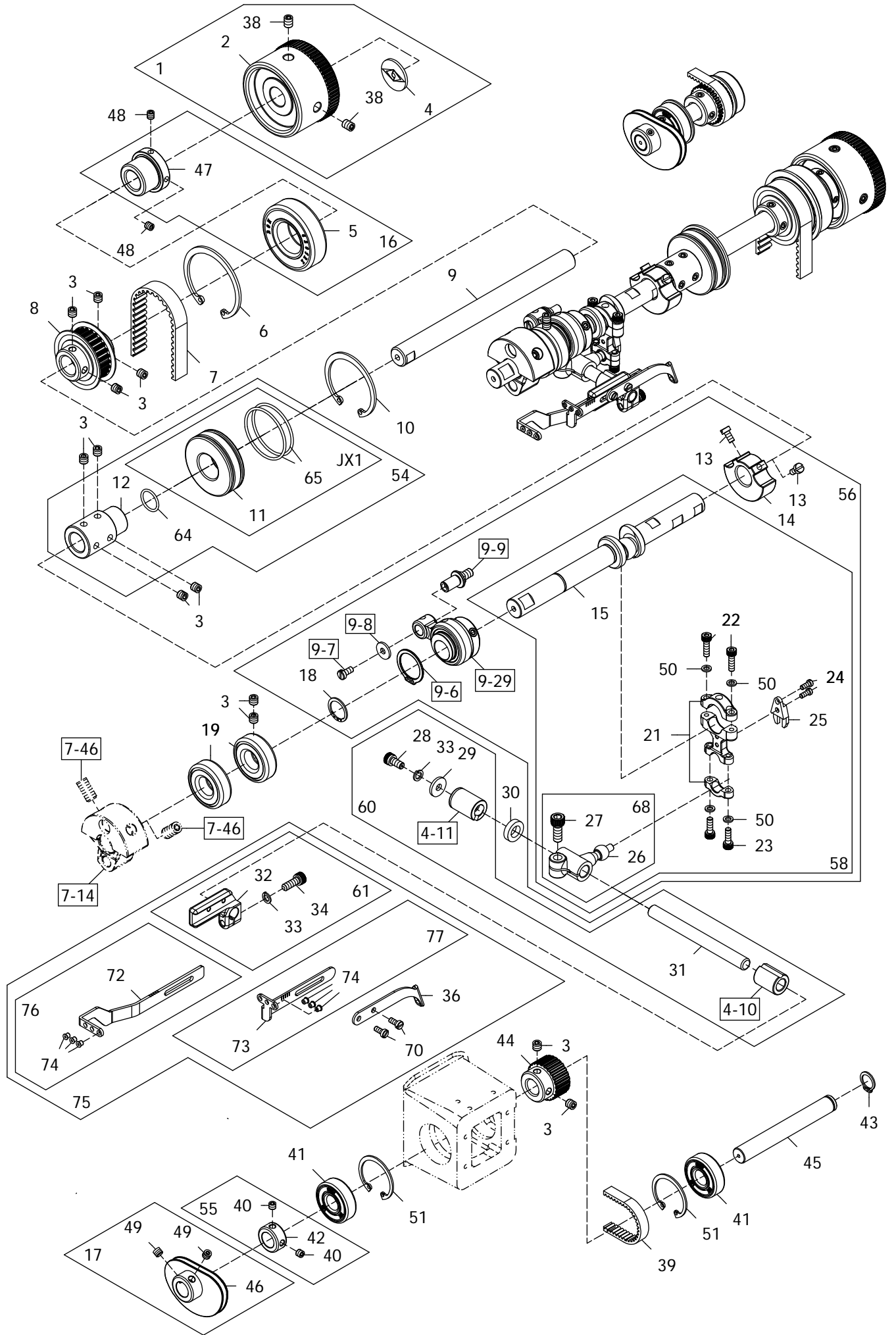
MAIN SHAFT DRIVING MECHANISM**下主轴机构组****5**

Ref. No.	Parts No.	Description	品 名	Amt. Req.
49	07870547	Washer.....	垫片.....	3
54	07870554B	Mini-Servo Motor Cover.....	微型伺服马达盖.....	1
55	07870555	Bushing.....	轴套.....	1
56	07870556	Screw(M5-0.8×4).....	螺丝.....	2
57	07870557	Screw(M6-1×10).....	螺丝.....	3
59	07870548	Oil Pump Driving Worm C.Set.....	油泵传动螺杆组件.....	1
62	07870565	Thead Take-Up Eyelet Holder.....	底线过线台.....	1
65	07870566A	THead Take-Up Eyelet Bracket C.Set.....	底线过线组支架.....	1
67	07870567	Bushing C.Set.....	轴套组.....	1
69	07870569	Screw(M6-1×6).....	螺丝(平底).....	2
72	07870664	O-ring	O环.....	1
76	07870576	Motor Shaft.....	马达轴心.....	1
77	07870577	Bearing Sleeve.....	轴承衬套.....	1
78	07401216	Ball Bearing.....	滚珠轴承.....	1
79	07870579	Motor Cover (Front).....	马达前盖.....	1
80	07201220	Screw (M5-0.8×6).....	螺丝(尖底).....	1
81	07401219	Rotor.....	转子.....	1
82	07870338	Guide Pin.....	固定插销.....	1
84	07401220	Washer.....	垫片.....	1
85	07401221	Nut.....	螺帽.....	2
86	07870586	Motor Cover (Rear).....	马达后盖.....	1
87	07401230	Cord Holder(Tapping).....	线夹(螺孔).....	1
88	07401231	Cord Holder(Hole).....	线夹(光孔).....	1
89	07401232	Screw(M4-0.7×16).....	螺丝.....	2
90	07401226	Encoder Disc.....	速度检知板.....	1
91	07401227	Screw(M3-0.5×3).....	螺丝.....	4
93	07401225	Screw(M4-0.7×75).....	螺丝.....	4
94	07401229	Screw(M3-0.5×8).....	螺丝.....	3
95	07401241	Retaining Ring.....	扣环.....	1
96	07401223	Ball Bearing.....	滚珠轴承.....	1
97	07401234	Rubber Cushion.....	橡胶垫.....	1
98	07400572	Retaining Ring.....	扣环.....	1
99	07870599	Fan Holder.....	扇叶固定座.....	1
100	078705100	Cover.....	盖子.....	1
101	078705101	Screw(M4-0.7×8).....	螺丝.....	2
102	078705102	Fan.....	扇叶.....	1
103	078705103	Guard.....	防护片.....	1
104	078705104	Screw(M4-0.7×8).....	螺丝.....	1
105	07401236	Motor Cover (Rear) C.Set.....	马达后盖组.....	1
107	07870648	Screw (M5-0.8×5).....	螺丝.....	1
108	078705108	Encoder Board.....	相位检知板.....	1
109	078705109	Directly Driving Type Mini-Servo Motor.....	直驱式微型伺服马达.....	1
110	078705110	Thread Take-Up Eyelt C.Set.....	底线过线台总成.....	1
111	078705111	Motor Shaft C.Set.....	马达轴心组.....	1



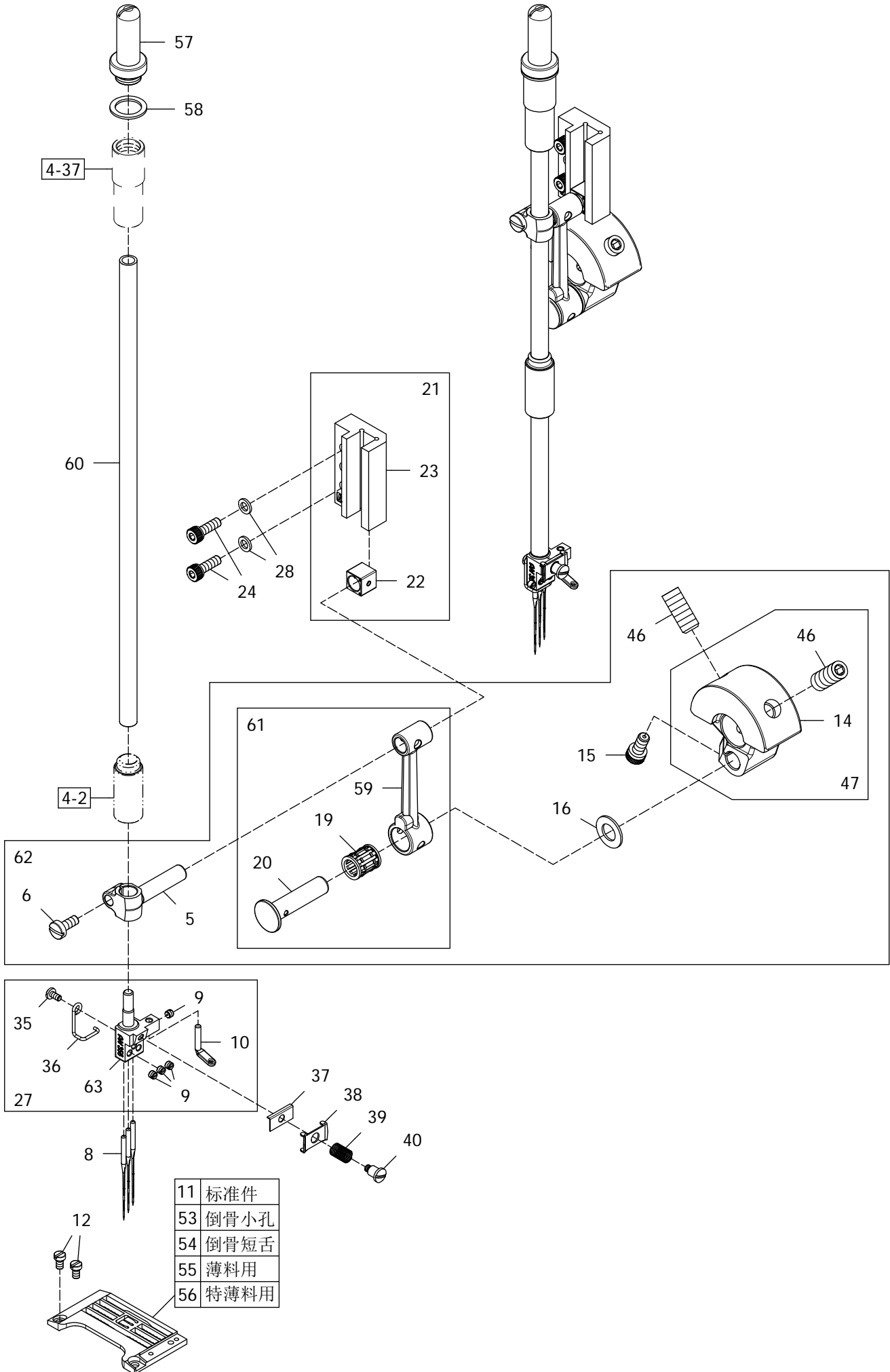
UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM**上主轴及针线提线诸元****6**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870601	Handwheel C.Set.....	手推轮组.....	1
2	07870602	Handwheel.....	手推轮.....	1
3	07870543	Screw (M6-1×6).....	螺丝.....	12
4	07870604	Handwheel Mark.....	手推轮商标铭牌.....	1
5	07870504	Ball Bearing.....	滚珠轴承.....	1
6	07870505	Retaining Ring.....	扣环.....	1
7	07870607	Timing Belt.....	同步传动皮带.....	1
8	07870608	Upper Shaft Sprocket.....	上主轴链轮.....	1
9	07870609	Upper Shaft (Right).....	上主传动轴(右).....	1
10	07870507	Retaining Ring.....	扣环.....	1
11	07870611	Ball Bearing.....	滚珠轴承.....	1
12	07870612	Upper Shaft Joint.....	上主轴接头.....	1
13	07870125	Screw (M4-0.7×8).....	螺丝.....	2
14	07870511	Counterweight (Small).....	平衡配重凸轮.....	1
15	07870615	Upper Crankshaft.....	上曲轴.....	1
16	07870652	Handwheel Adapder Bearing C.Set.....	手推轮转轴套轴承组.....	1
17	07870653A	Looper Thead Take-Up C.Set.....	底线挑线凸轮组.....	1
18	07870618	Retaining Ring.....	扣环.....	1
19	07870619	Ball Bearing.....	滚珠轴承.....	2
21	07870621	Connecting Rod.....	连杆.....	1
22	07870622	Screw (M4-0.7×14).....	螺丝.....	2
23	07870623	Screw (M4-0.7×12).....	螺丝.....	2
24	07870624	Screw (1/8-44×7.5).....	螺丝.....	2
25	07870625	Guide Fork.....	叉形导片.....	1
26	07870626	Driving Lever.....	传动杆.....	1
27	07870627	Screw (M6-1×15).....	螺丝.....	1
28	07870628	Screw (M5-0.8×10).....	螺丝.....	1
29	07870629	Washer.....	垫片.....	1
30	07870630	Spacer.....	衬套.....	1
31	07870631	Driving Shaft.....	传动轴.....	1
32	07870632	Bracket.....	托架.....	1
33	07870633	Spring Washer.....	弹性垫片.....	2
34	07870634	Screw (M5-0.8×14).....	螺丝.....	1
36	07870636A	Top Cover Thread Take-up.....	上饰线提线过线杆.....	1
38	07870503	Screw(M6-1×8).....	螺丝.....	2
39	07870639	Timing Belt.....	时规皮带.....	1
40	07870556	Screw (M5-0.8×4).....	螺丝.....	2
41	07870641	Ball Bearing	滚珠轴承.....	2
42	07870642	Adapter.....	接头.....	1
43	07870643	Retaining Ring.....	扣环.....	1



UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM**上主轴及针线提线诸元****6**

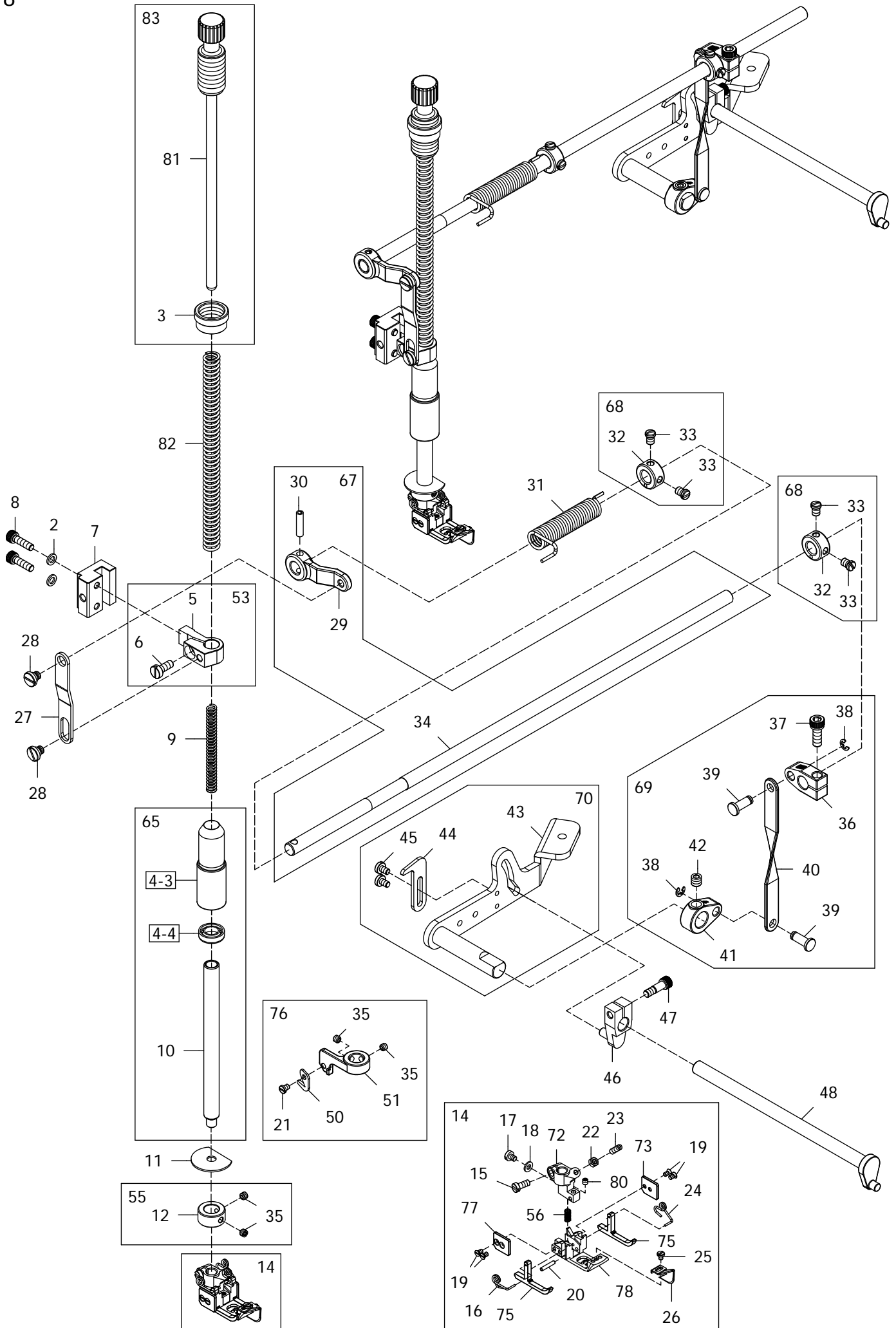
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
44	07870644	Looper Theread Take-up Shaft Sprocket.....	分线盘主传动轴链轮.....	1
45	07870645	Looper Thread Take-up Shaft	分线盘传动轴.....	1
46	07870646A	Looper Thread Take-up.....	底线挑线凸轮.....	1
47	07870647	Handwheel Adapter.....	手推轮转轴套.....	1
48	07870648	Screw (M5-0.8×5).....	螺丝.....	2
49	07870649	Screw (7/32-32×4.5).....	螺丝.....	2
50	07870650	Washer.....	垫片.....	4
51	07870651	Retaining Ring.....	扣环.....	2
54	07870654	Upper Shaft Adapder Bearing C.Set.....	上主轴接头轴承组.....	1
55	07870655	Adapder C.Set.....	接头组.....	1
56	07870656	Upper Crankshaft Counterweight C.Set.....	上曲轴配重组.....	1
58	07870658	Upper Crankshaft C.Set.....	上曲轴组.....	1
60	07870660	Driving Shaft C.Set.....	传动轴组.....	1
61	07870661A	Bracket C.Set.....	托架组.....	1
64	07870664	O-ring	O环.....	1
65	07870665	O-ring	O环.....	2
68	07870668	Driving Lever C.Set.....	传动杆组.....	1
70	07871004	Screw (M3.5-0.6×10).....	螺丝.....	2
72	07870672	Needle Thread Take-up.....	针线提线过线杆.....	1
73	07870673	Needle Thread Take-up.....	针线提线过线杆.....	1
74	07870674	Thread Eyelet.....	过线陶瓷(白色).....	6
75	07870675	Top Cover Thread C.Set.....	上饰线提线组.....	1
76	07870676	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
77	07870677	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
JX1	JX070601	Bearing C.Set.....	轴承组件.....	1



NEEDLE BAR MECHANISM**针柱机构****7**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
5	07870705	Needle Bar Bracket.....	针柱托架.....	1
6	07870706	Screw (M4-0.7×10).....	螺丝.....	1
8	★	Needle (UY128 GAS).....	机针.....	3
9	07870319	Screw (1/8-44×2.6).....	锁针螺丝.....	4
10	07870710	Top Cover Thread Eyelet.....	上饰线过线片.....	1
11	★	Stitch Plate	针板.....	1
12	07870712	Screw (M3-0.5×5).....	针板螺丝.....	2
14	07870714	Counterweight.....	平衡配重凸轮.....	1
15	07870628	Screw (M5-0.8×10).....	螺丝.....	1
16	07870716	Connecting Rod Ring.....	连杆套环.....	1
19	07870719	Roller Bearing.....	滚针轴承.....	1
20	07870720	Connecting Rod Pin.....	连杆插销.....	1
21	07870745	Needle Bar Pinpoint C.Set.....	针柱定位组件.....	1
22	07870722	Slide Block.....	针柱定位滑块.....	1
23	07870723	Needle Bar Guide.....	针柱定位滑槽.....	1
24	07870724	Screw (M4-0.7×18).....	螺丝.....	2
27	07870744	Top Cover Thread Needle Clamp C.Set.....	上饰过线针馏组.....	1
28	07870650	Washer.....	垫片.....	2
35	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
36	07870736	Needle Thread Guiding Wire.....	针线过线铁线.....	1
37	07870737	Thread Retainer Disc Support.....	针线张力调整压板固定座(小)...	1
38	07870738	Needle Thread Retainer Dice.....	针线张力调整压板(小).....	1
39	07870739	Needle Thread Retainer Spring.....	针线张力调整弹簧.....	1
40	07870740	Screw (1/8-44×2.5).....	螺丝.....	1
46	07870746	Screw(M8-1.25×16).....	螺丝.....	2
47	07870747	Counterweight C.Set.....	平衡配重凸轮组.....	1
53	★	Stitch Plate	针板(倒骨小孔).....	1
54	★	Stitch Plate	针板(倒骨短舌).....	1
55	★	Stitch Plate	针板(薄料用).....	1
56	★	Stitch Plate	针板(特薄料用).....	1
57	07800757	Screw (7/16-28x5).....	螺丝.....	1
58	07400427	Gasket.....	垫片.....	1
59	07300627A	Needle Bar Connecting Rod Pin.....	针柱连杆.....	1
60	07800760	Needle Bar.....	针柱.....	1
61	07800761	Connecting Rod, Complete Set.....	连杆组.....	1
62	07800762	Counterweight Connecting Rod C.Set.....	平衡配重凸轮连杆组.....	1
63	★	Needle Clamp	针馏.....	1

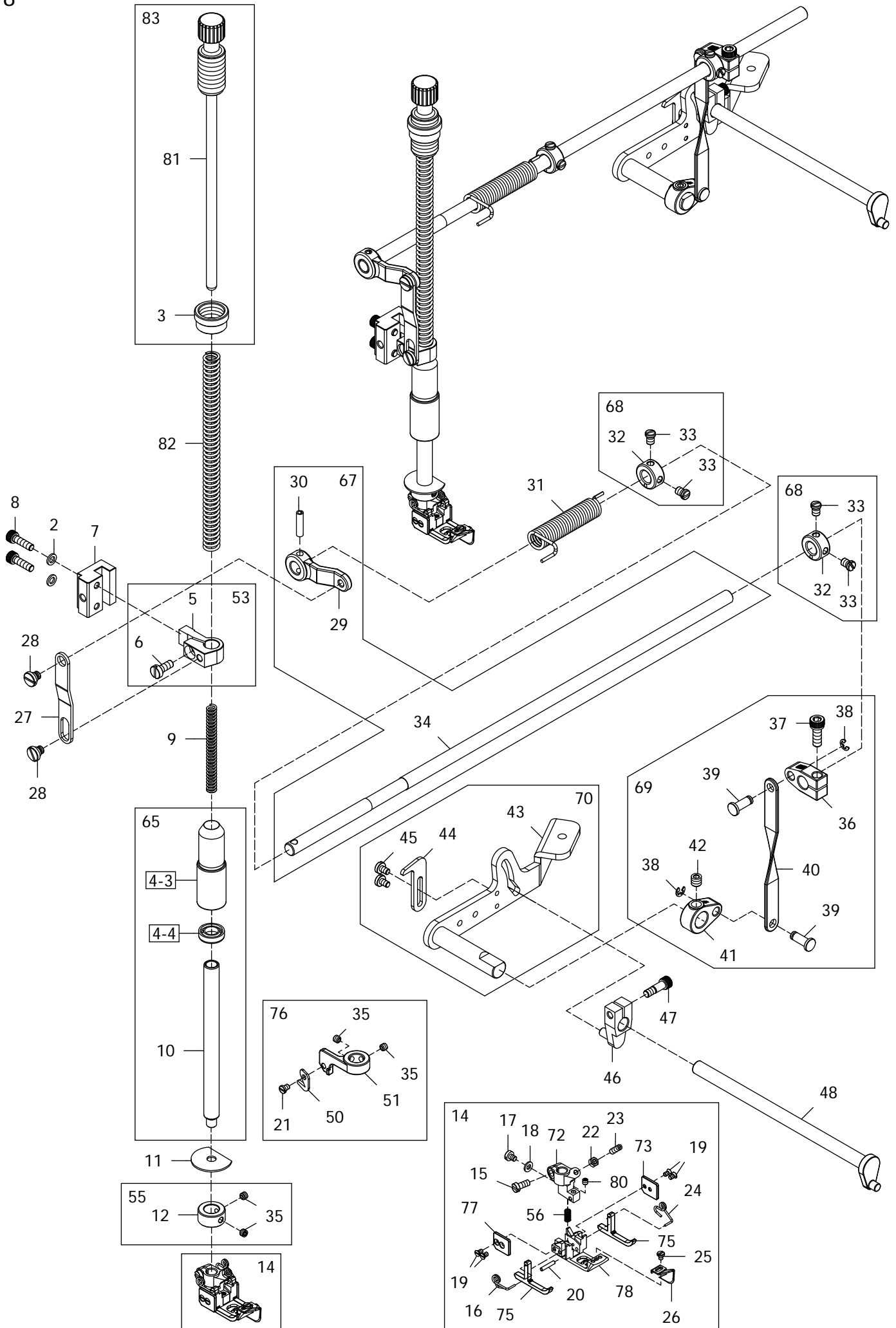
★ 请参照附件一【标准规格件】



PRESSER FOOT MECHANISM**压脚机构****8**

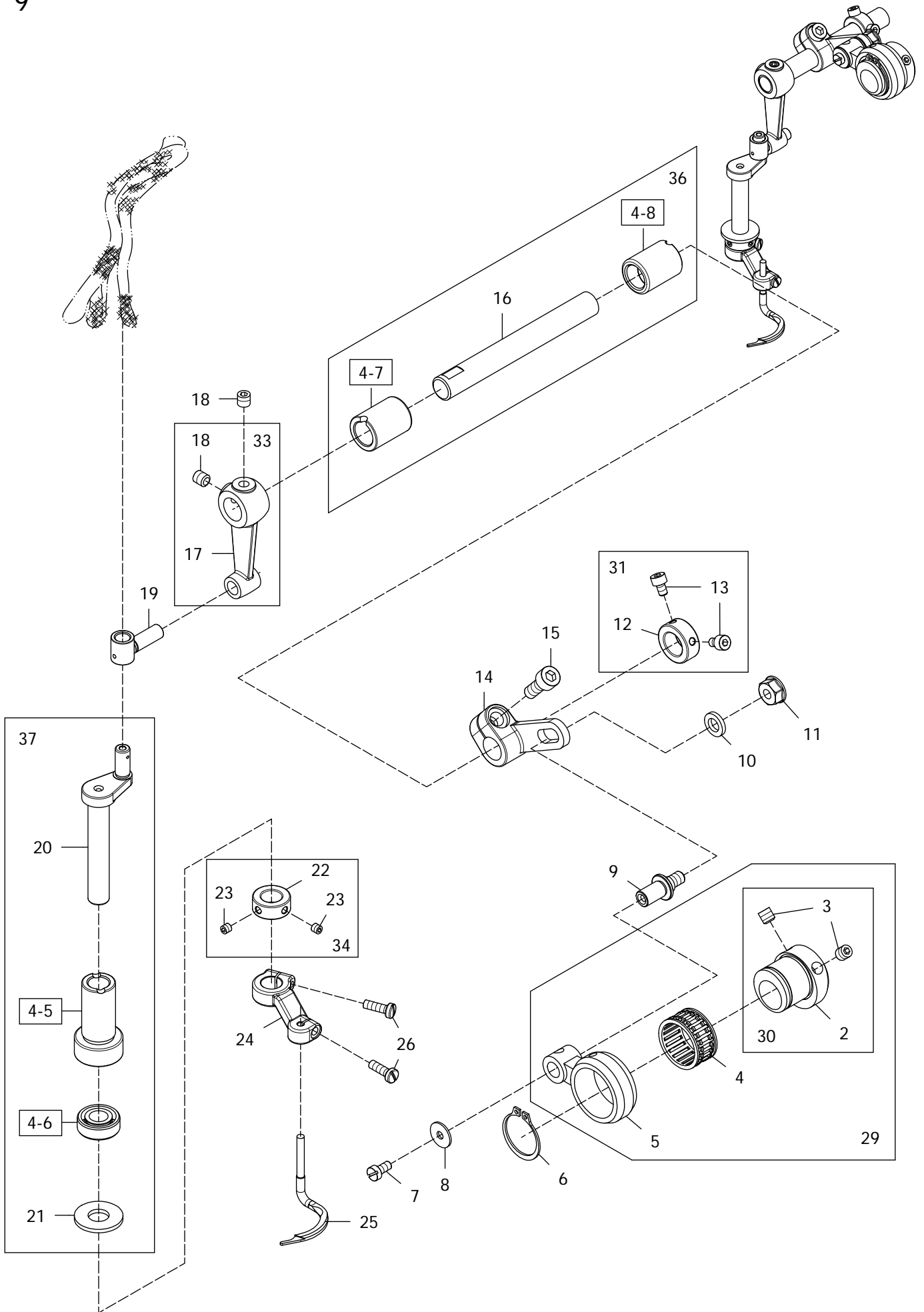
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07870650	Washer.....	垫片.....	2
3	07870803	Lock Nut.....	并紧螺帽.....	1
5	07870805	Presser Bar Connecting Bracket.....	压脚推杆连结架.....	1
6	07870806	Screw (11/64-40×10.5).....	螺丝.....	1
7	07870807	Presser Bar Guide.....	压脚推杆导架.....	1
8	07870622	Screw (M4-0.7×14).....	螺丝.....	2
9	07870809	Presser Bar Spring (Inner).....	压脚棒状弹簧 (内).....	1
10	07870810	Presser Bar	压脚推杆.....	1
11	07870811	Oil Protector Ring.....	止油环.....	1
12	07870812	Collar.....	轴环.....	1
14	★	Presser Foot, Complete Set	压脚组	1
15	07870815	Screw (9/64-40×8).....	螺丝.....	1
16	07870816	Presser Foot Spring (Left).....	压脚弹簧(左).....	1
17	07870817	Screw (1/8-44×3).....	螺丝.....	1
18	07870818	Washer.....	垫片.....	1
19	07870819	Screw (3/32-56×4).....	螺丝.....	4
20	07870820	Presser Foot Hinge Pin.....	压脚锁闩插销.....	1
21	07870821	Screw (1/8-44×4).....	螺丝.....	1
22	07870822	Lock Nut.....	保险螺帽.....	1
23	07870823	Adjusting Screw (1/8-44×10).....	可调螺丝.....	1
24	07870824	Presser Foot Spring (Right).....	压脚弹簧(右).....	1
25	07870825	Screw (3/32-56×3).....	螺丝.....	1
26	07870826	Fabric Guide (Long).....	压脚舌 (长).....	1
27	07870827	Lifter Link.....	提升连杆.....	1
28	07870828	Screw (3/16-32×3.5).....	螺丝.....	2
29	07870829	Lifter Link Lever.....	提升连结拉柄.....	1
30	07870830	Fastener Pin.....	固定销.....	1
31	07870831	Lifter Spring.....	提升弹簧.....	1
32	07870832	Collar (8×16×8mm).....	轴环.....	2
33	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	4
34	07870834	Lifter Shaft.....	压脚提升主轴.....	1
35	07870835	Screw (M4-0.7×3).....	螺丝.....	4
36	07870836	Intermediate Lever.....	中间拉柄.....	1
37	07870634	Screw (M5-0.8×14).....	螺丝.....	1
38	07870838	Retaining Ring.....	扣环.....	2
39	07870839	Connecting Pin.....	连结销.....	2
40	07870840	Connecting Plate.....	连结拉板.....	1
41	07870841	Lifter Lever (Small).....	提升拉柄(小).....	1
42	07870543	Screw (M6-1×6).....	螺丝.....	1

★ 请参照附件一【标准规格件】



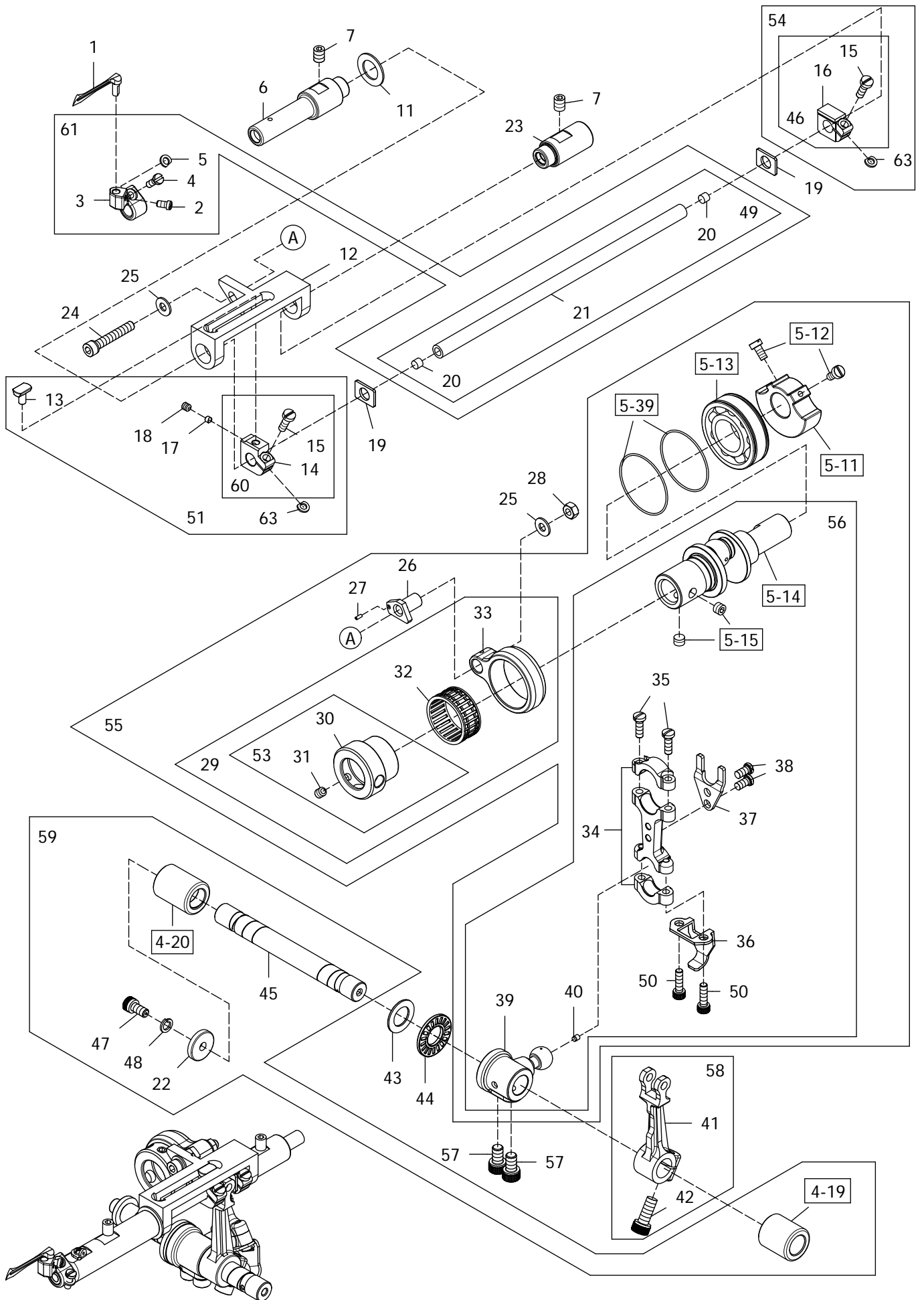
PRESSER FOOT MECHANISM**压脚机构****8**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
43	07870843	Lifter Lever.....	提升拉柄.....	1
44	07870844	Lifter Lever Stop.....	提升拉柄止块.....	1
45	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
46	07870846	Tension Release Lever.....	拉力释放杠杆.....	1
47	07870847	Screw (11/64-40×14).....	螺丝.....	1
48	07870848	Tension Release Shaft.....	拉力释放轴.....	1
50	07870850	Cutter.....	割线刀.....	1
51	07870851	Cutter Holder.....	割线刀座.....	1
53	07870853	Presser Bar Connection Braxket C.Set.....	压脚推杆连结组.....	1
55	07870855	Collar C.Set.....	轴环组.....	1
56	07870856	Presser Foot Spring.....	压脚弹簧.....	1
65	07870865	Presser Bar C.Set.....	压脚推杆组.....	1
67	07870867	Lifter Link Lever C.Set.....	提升连结拉杆组.....	1
68	07870868	Collar C.Set.....	轴环组.....	2
69	07870869	Connection Plate C.Set.....	连结拉板组.....	1
70	07870870	Lifter Lever C.Set.....	提升拉柄组.....	1
72	07870872	Presser Head.....	压脚头.....	1
73	07870873	Fender Plate.....	挡片.....	1
75	07870875	Sideways Presser Plate.....	侧边压板.....	2
76	07870876	Cutter Holder C.Set.....	割线刀座组.....	1
77	07870877	Fender Plate.....	挡片.....	1
78	07870878	Presser Foot Noumenon	压脚本体.....	1
80	07870880	Screw (1/8-44×3).....	螺丝.....	1
81	07870801	Presser Spring Regulator.....	压脚弹簧调节器.....	1
82	07870804	Presser Bar Spring (Outer).....	压脚棒状弹簧 (外).....	1
83	07870852	Presser Spring Regulator C.Set.....	压脚弹簧调节器组.....	1



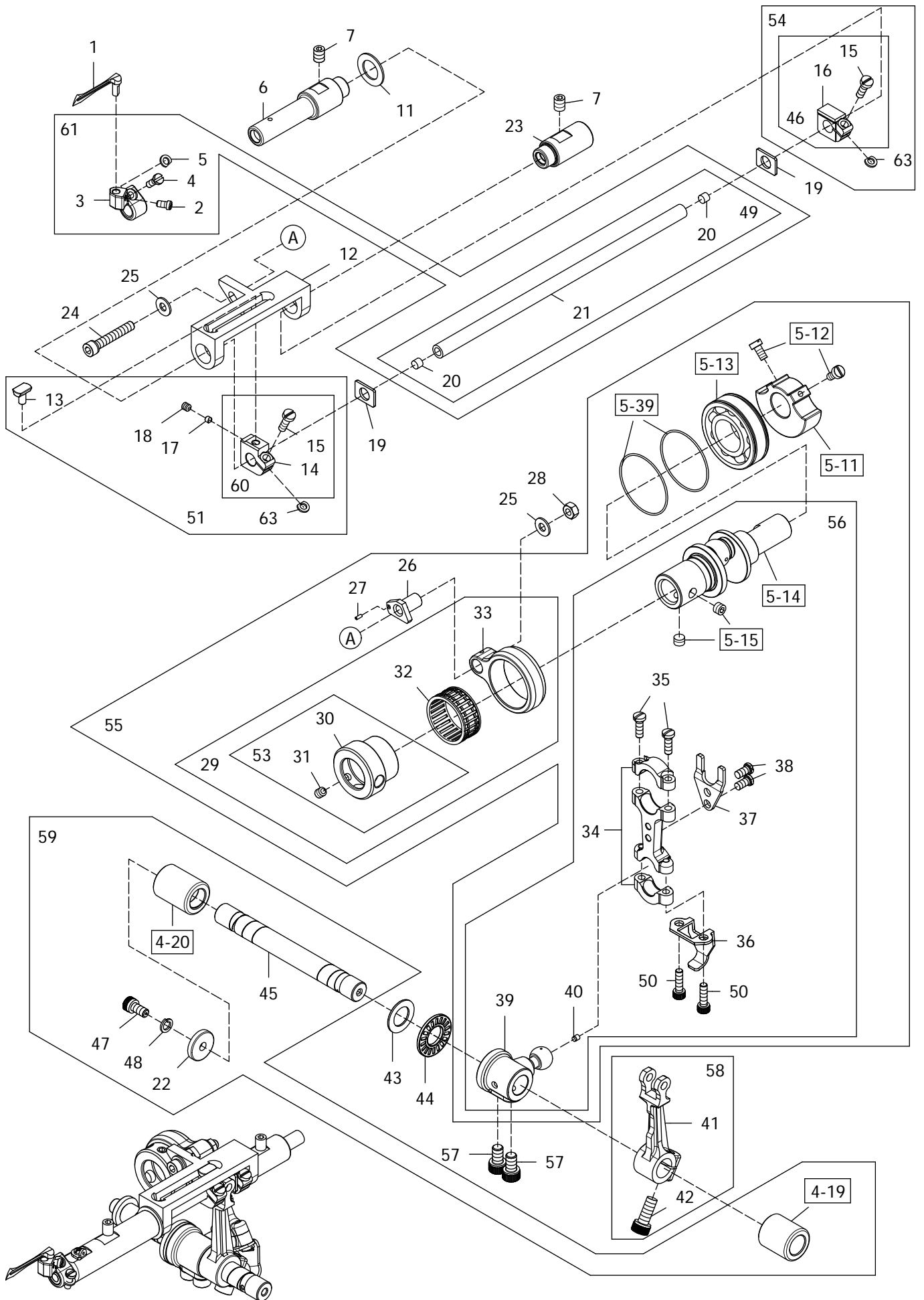
SPREADER MECHANISM**上饰线驱动机构****9**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07870902	Eccentric.....	偏心轮.....	1
3	07870503	Screw (M6-1×8).....	螺丝.....	2
4	07870904	Roller Bearing.....	滚珠轴承.....	1
5	07870905	Connecting Rod.....	连杆.....	1
6	07870906	Retaining Ring.....	扣环.....	1
7	07870125	Screw (M4-0.7×8).....	螺丝.....	1
8	07870908	Washer.....	垫片.....	1
9	07870909	Adjusting Lever Pin.....	拉柄可调式插销.....	1
10	07870547	Washer.....	垫片.....	1
11	07870911	Nut (M6-1.0).....	螺帽.....	1
12	07870912	Collar (12×20×8mm).....	轴环.....	1
13	07870913	Screw (M4-0.7×6).....	螺丝.....	2
14	07870914	Adjusting Lever.....	可调式拉柄.....	1
15	07870915	Screw (M6-1×16).....	螺丝.....	1
16	07870916	Driving Shaft.....	主动轴.....	1
17	07870917	Rocking Arm.....	摇臂.....	1
18	07870543	Screw (M6-1×6).....	螺丝.....	2
19	07870919	Rocking Pin.....	支点销.....	1
20	07870920	Spreader Bar.....	延展臂.....	1
21	07870921	Bushing Ring.....	衬环.....	1
22	07870922	Collar (10×18×7mm).....	轴环.....	1
23	07870229	Screw (M4-0.7×4).....	螺丝.....	2
24	07870924	Spreader Holder.....	上勾固定座.....	1
25	07870925	Spreader	上勾.....	1
26	07870102	Screw (M4-0.7×12).....	螺丝.....	2
29	07870929	Eccentric Connecting Rod Bearing C.Set.....	偏心轮连杆轴承组.....	1
30	07870930	Eccentric C.Set.....	偏心轮组.....	1
31	07870931	Collar C.Set.....	轴环组.....	1
33	07870933	Rocking Arm C.Set	摇臂组.....	1
34	07870934	Collar C.Set.....	轴环组.....	1
36	07870936	Driving Shaft C.Set.....	主动轴组.....	1
37	07870937	Spreader Bar.....	廷展臂组.....	1



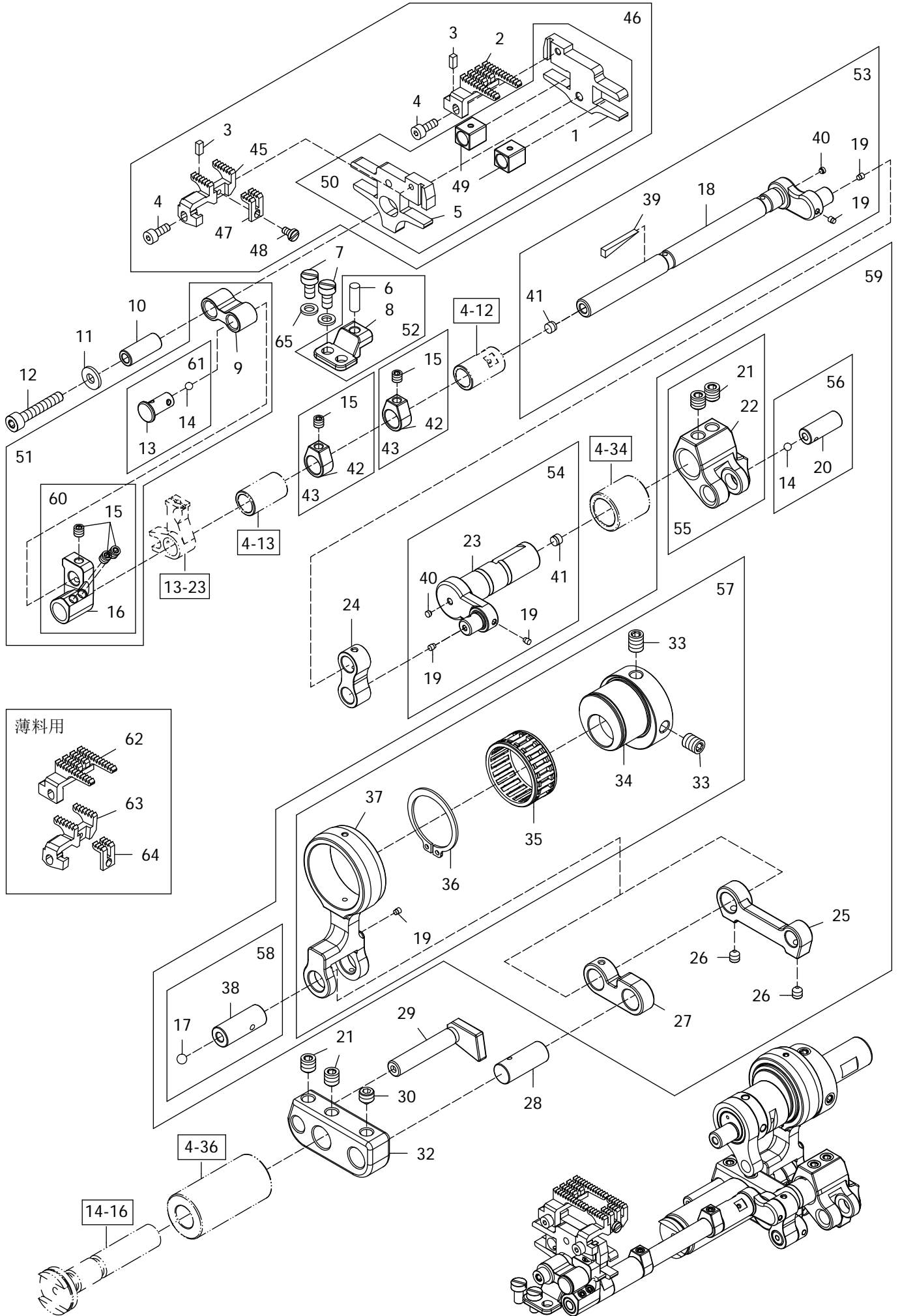
LOOPER DRIVING MECHANISM**下勾针驱动机构****10**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871001MF	Looper.....	下勾针.....	1
2	07871002	Screw (M3.5-0.6×6).....	螺丝.....	1
3	07201003	Looper Holder.....	下勾针固定座.....	1
4	07871004	Screw (M3.5-0.6×10).....	螺丝.....	1
5	07871005	Spacer (Fiber).....	垫片.....	1
6	07201006	Looper Bar Bushing.....	下勾针驱动轴衬套.....	1
7	07870503	Screw (M6-1×8).....	螺丝.....	2
11	07871011	Bushing Spacer.....	衬套垫片.....	1
12	07871012	Looper Bar Guide.....	下勾针驱动轴导槽.....	1
13	07871013	Slider.....	滑块.....	1
14	07871014	Slider Holder.....	滑块固定座.....	1
15	07870102	Screw (M4-0.7×12).....	螺丝.....	2
16	07871016	Rocker Arm, Holder.....	摇臂夹座.....	1
17	07871017	Slider Presser.....	滑块定位压块.....	1
18	07870229	Screw (M4-0.7×4).....	螺丝.....	1
19	07871019	Thrust Washer.....	止推垫圈.....	2
20	07871020	Sealing Plug.....	封闭塞.....	2
21	07871021	Looper Bar.....	下勾针棒.....	1
22	07871022	Washer.....	垫片.....	1
23	07201023	Looper Bar Guide Shaft.....	下勾针棒导轴.....	1
24	07871024	Screw (M5-0.8×30).....	螺丝.....	1
25	07871025	Washer.....	垫片.....	2
26	07871026	Looper Rocker Adjusting Pin.....	下勾针摇臂调整销.....	1
27	07871027	Roll Pin.....	辊子销.....	1
28	07871028	Nut.....	螺帽.....	1
29	07871029	Looper Rocker Eccentric C. Set.....	下勾针摇臂偏心轮组.....	1
30	07871030	Looper Rocker Regulating Eccentric.....	下勾针摇臂可调偏心轮.....	1
31	07870648	Screw (M5-0.8×5).....	螺丝.....	1
32	07871032	Roller Bearing.....	滚针轴承.....	1
33	07871033	Looper Rocker Connecting Rod.....	下勾针摇臂连杆.....	1
34	07871034	Looper Connecting Rod.....	下勾针连杆.....	1
35	07871035	Screw (M4-0.7×14).....	螺丝.....	2
36	07871036	Oil Splasher.....	拨油片.....	1
37	07871037	Guide Fork.....	定位叉.....	1
38	07871038	Screw (11/64-40×8).....	螺丝.....	2
39	07871039	Looper Driving Lever.....	下勾针驱动杆.....	1
40	07871040	Seal Plug.....	封塞.....	1
41	07871041	Looper Rocker Arm.....	下勾针摇臂.....	1
42	07871042	Screw (M6-0.75×15).....	螺丝.....	1
43	07871043	Thrust Plate.....	推力板.....	1



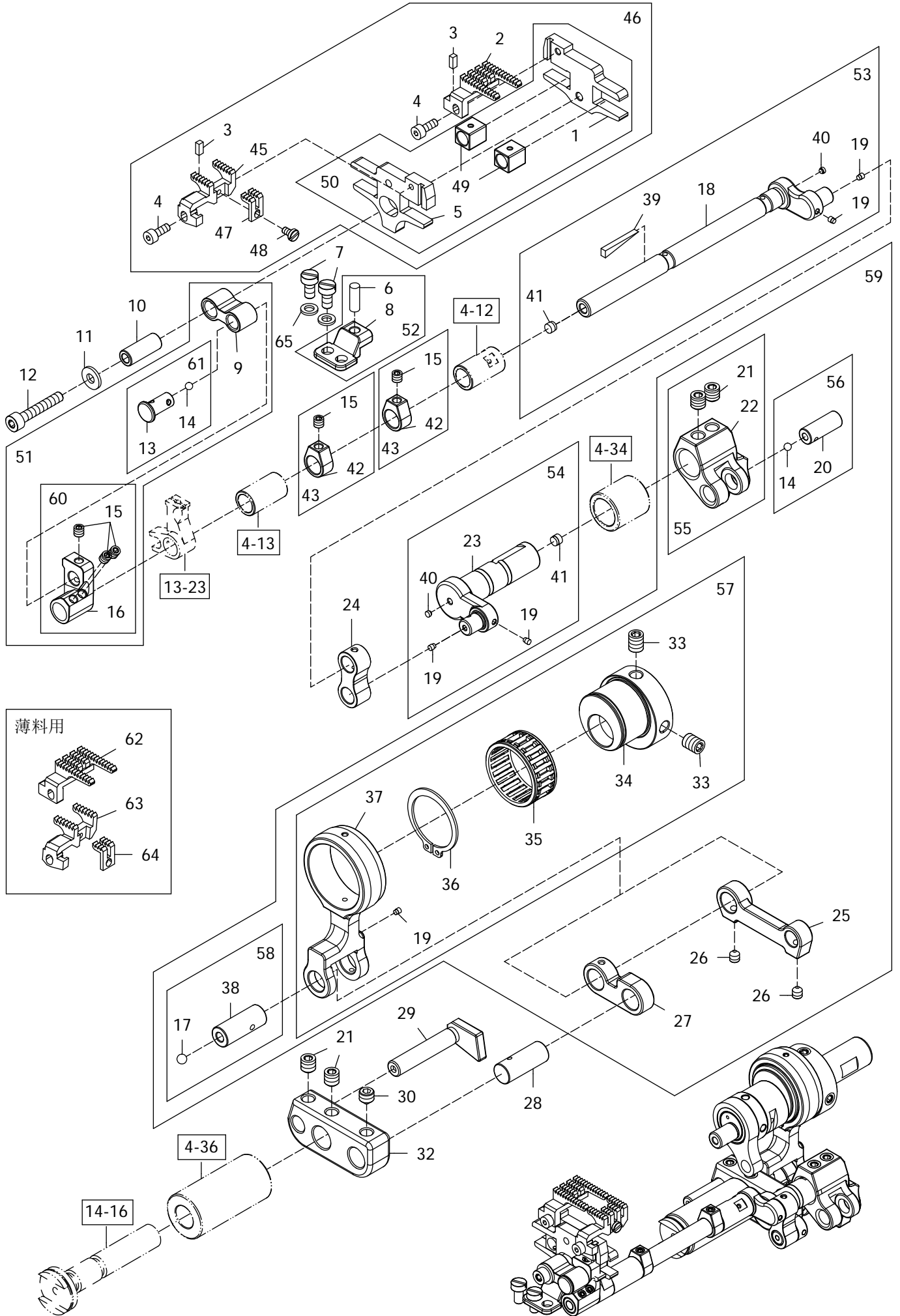
LOOPER DRIVING MECHANISM**下勾针驱动机构****10**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
44	07871044	Thrust Roller Bearing.....	止推滚子轴承.....	1
45	07871045	Looper Shaft.....	下勾针主轴.....	1
46	07871046	Rocker Arm, Holder.....	摇臂夹座.....	1
47	07870628	Screw(M5-0.8×10).....	螺丝.....	1
48	07870633	Spring Washer.....	弹簧垫片.....	1
49	07871049	Looper Bar C.Set.....	下勾针棒组.....	1
50	07870622	Screw(M4-0.7×14).....	螺丝.....	2
51	07871051	Slider Holder C.Set.....	滑块固定座组.....	1
53	07871053	Looper Rocker Arm Eccentric.....	下勾针摇臂偏心轮组.....	1
54	07871050	Rocker Arm, Holder C.Set.....	摇臂夹座组.....	1
55	07871055	Looper Rocker Connecting Rod. C.Set.....	下勾针摇臂连杆组.....	1
56	07871056	Looper Driving Lever C.Set.....	下勾针驱动杆组.....	1
57	07870557	Screw(M6-1.0×10).....	螺丝.....	2
58	07871058	Looper rocker Arm C.Set.....	下勾针摇臂组.....	1
59	07871059	Looper Shaft C.Set.....	下勾针主轴组.....	1
60	07871060	Silder Holder.....	滑块固定座.....	1
61	07201061	Looper C.Set.....	下勾针组.....	1
63	07871063	Spacer (Fiber).....	垫片.....	2



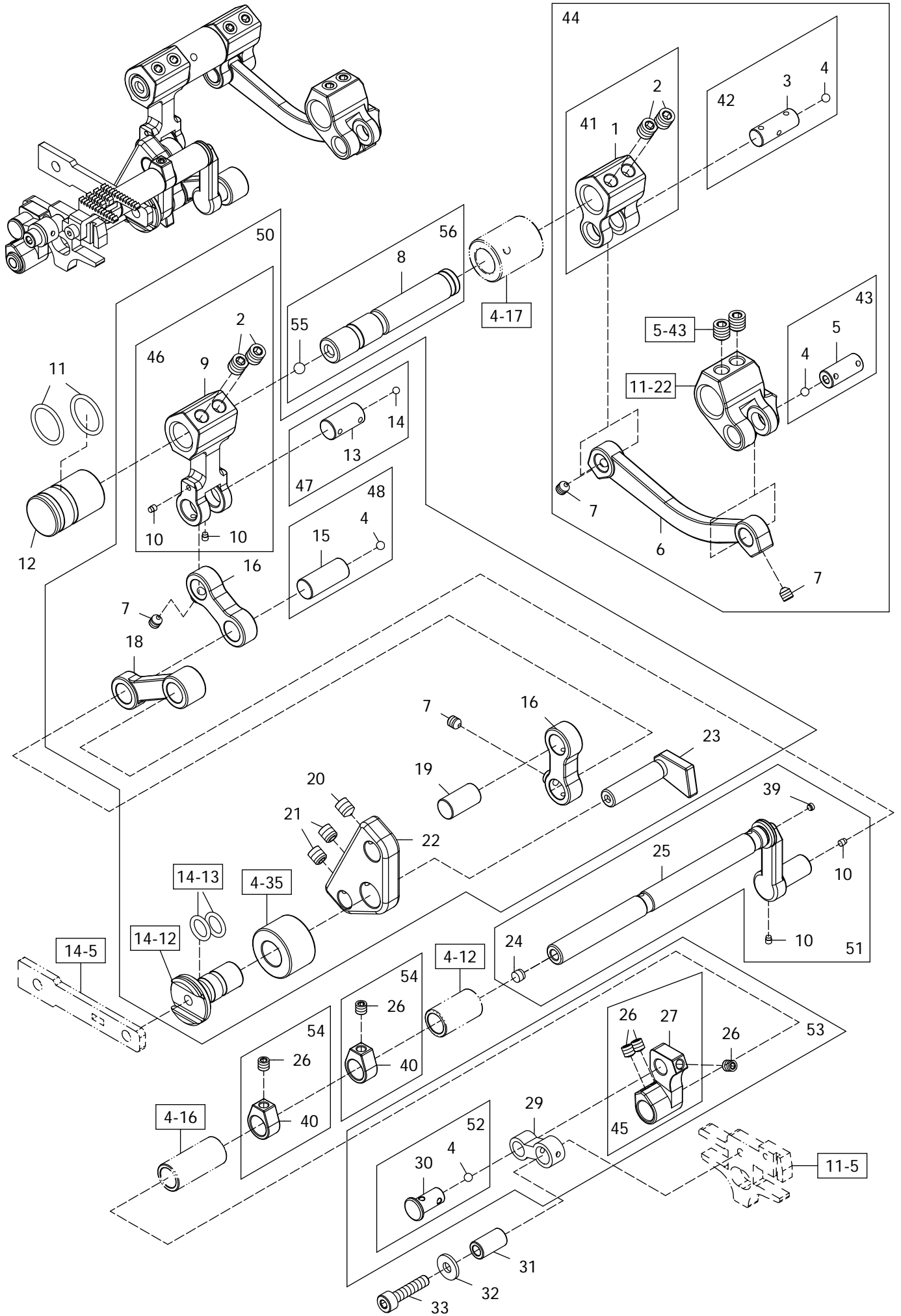
MAIN FEED DOG DRIVING CONTROL MECHANISM**主齿驱动控制机构****11**

Ref.	Parts		Amt.
<u>No</u>	<u>No</u>	<u>Description</u>	<u>品 名</u>
			<u>Req</u>
1	07201101	Main Feed Bar.....	主送料具固定座..... 1
2	07201102A	Main Feed Dog.....	主齿..... 1
3	07201103	Main Feed Dog Key.....	主齿键..... 2
4	07801261	Screw (M3-0.5×8).....	螺丝..... 2
5	07201105	Differential Feed Bar.....	差动送料具固定座..... 1
6	07201106	Feed Bar Guide Pin.....	送料具导块插销..... 1
7	07870125	Screw (M4-0.7×8).....	螺丝..... 2
8	07201108	Feed Bar Guide.....	送料具导块..... 1
9	07201109	Main Feed Bar Driving Connection.....	主送料具轴驱动连杆..... 1
10	07201110	Driving Connection Bushing.....	驱动连杆衬套..... 1
11	07870323	Washer.....	垫片..... 1
12	07871221	Screw (M4-0.7×24).....	螺丝..... 1
13	07201113	Driving Connection Pin.....	驱动连杆插销..... 1
14	07201114	Sealing Plug.....	封闭塞(ø3珠子)..... 2
15	07870229	Screw (M4-0.7×4).....	螺丝..... 5
16	07201116	Main Feed Rocker Lever.....	主送料具摇臂..... 1
17	07201117	Sealing Plug.....	封闭塞(ø4珠子)..... 1
18	07201118	Main Feed Rocker Shaft.....	主送料具摇臂主轴..... 1
19	07801169	Sealing Plug.....	封闭塞(ø2.2×2.5)(白).... 5
20	07201120	Main Feed Lift Lever Pin.....	主送料具提升杆销..... 1
21	07870543	Screw (M6-1×6).....	螺丝..... 4
22	07201122	Main Feed Lift Lever.....	主送料具提升杆..... 1
23	07201123	Main Feed Lift Shaft.....	主送料具提升主轴..... 1
24	07201124	Main Feed Lift Link.....	主送料具提升连杆..... 1
25	07201125	Lever Link (Long).....	提环杆(长)..... 1
26	07871104	Screw (M4-0.7×4.5).....	螺丝..... 2
27	07201127	Lever Link (Short).....	提环杆(短)..... 1
28	07201128	Connecting Rod Link Pin.....	连杆销..... 1
29	07871121	Connecting Rod Guide(Long).....	连杆导轴(长)..... 1
30	07871109	Screw (M6-1×6).....	螺丝(尖)..... 1
32	07201132	Main Feed Control Bracket.....	主齿控制架..... 1
33	07870503	Screw (M6-1×8).....	螺丝..... 2
34	07201134	Feed Eccentric.....	送料具偏心轮..... 1
35	07871107	Needle Bearing.....	滚针轴承..... 1
36	07871106	Retaining Ring.....	扣环..... 1
37	07201137	Feed Connecting Rod.....	送料具连杆..... 1
38	07201138	Feed Connecting Rod Pin.....	送料具连杆销..... 1
39	07871259	Felt.....	羊毛毡..... 1
40	07201140	Sealing Plug.....	封闭塞(ø2.5×1.5)(白).... 2
41	07201141	Sealing Plug.....	封闭塞(ø4.1×3)(白)..... 2



MAIN FEED DOG DRIVING CONTROL MECHANISM**主齿驱动控制机构****11**

Ref	Parts			Amt
<u>No</u>	<u>No</u>	<u>Description</u>	<u>品 名</u>	<u>Req</u>
42	07201142	Collar.....	轴环.....	2
43	07201143	Collar C.Set.....	轴环组件.....	2
45	07201145A	Differential Feed Dog.....	差动齿.....	1
46	07201146	Main Feed C.Set.....	主送料具组.....	1
47	07871242A	Differential Feed Dog (Middle).....	差动齿(中间小齿).....	1
48	07870735	Screw (M2.6-0.45×5).....	螺丝.....	1
49	07201149	Feed Lift Block(Rear).....	送料具提升滑块.....	2
50	07201150	Feed Dog Bar C.Set.....	送料具固定座总成.....	1
51	07201151	Main Feed Rocker Lever C.Set.....	主送料具摇臂组.....	1
52	07201152	Feed Bar Guide C.Set.....	送料具导块组.....	1
53	07201153	Main Feed Rocker Shaft C.Set.....	主送料具摇臂主轴组.....	1
54	07201154	Main Feed Lift Shaft C.Set.....	主送料具提升主轴组.....	1
55	07201155	Main Feed Lift Lever C.Set.....	主送料具提升杆组.....	1
56	07201156	Main Feed Lift Lever Pin C.Set.....	主送料具提升杆销组.....	1
57	07201157	Feed Eccentric C.Set.....	送料具偏心轮组.....	1
58	07201158	Feed Connecting Rod Pin C.Set.....	送料具连杆销组.....	1
59	07201159	Feed Lift Connectiog Rod C.Set.....	送料具提升连杆组.....	1
60	07201160	Main Feed Rocker Lever C.Set.....	主送料具摇臂组.....	1
61	07201161	Driving Connection Pin C.Set.....	驱动连杆插销组.....	1
62	07201162	Main Feed Dog.....	主齿(薄料用).....	1
63	07201163	Differential Feed Dog.....	差动齿(薄料用).....	1
64	07871264	Differential Feed Dog (Middle).....	差动齿(中间小齿)(薄料用).....	1
65	07870650	Washer.....	垫片.....	2

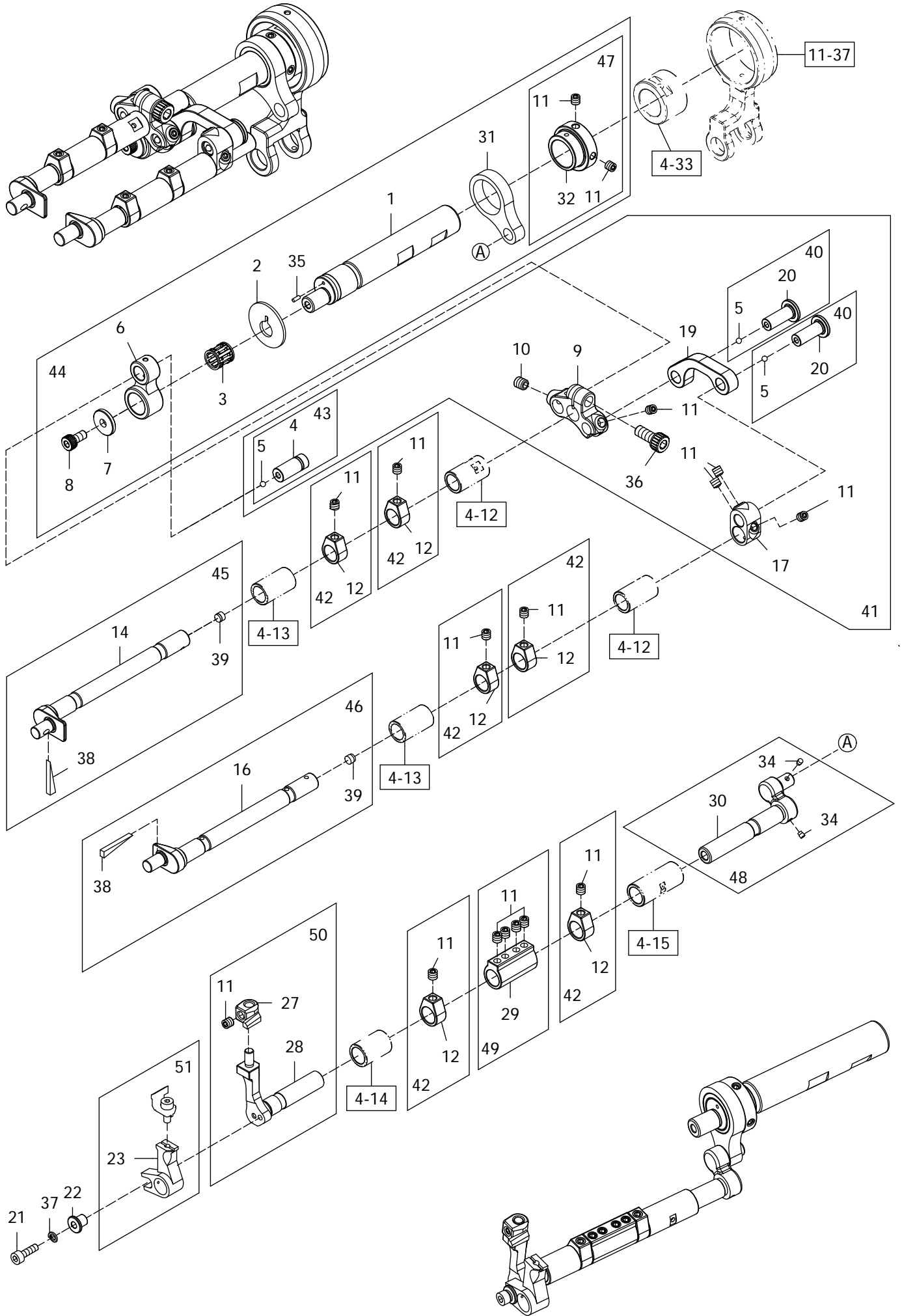


DIFFERENTIAL FEED DOG DRIVING CONTROL MECHANISM**差动齿驱动控制机构****12**

Ref	Parts			Amt
<u>No</u>	<u>No</u>	<u>Description</u>	<u>品 名</u>	<u>Req</u>
1	07201201	Differential Feed Driving Lever.....	差动送料具驱动杆.....	1
2	07870543	Screw (M6-1×6).....	螺丝.....	4
3	07201203	Connecting Rod Link Pin.....	连杆销.....	1
4	07201114	Sealing Plug.....	封闭塞(ø3珠子).....	4
5	07201205	Connecting Rod Pin.....	连杆销.....	1
6	07201206	Differential Feed Driving Link.....	差动送料具驱动连杆.....	1
7	07871104	Screw (M4-0.7×4.5).....	螺丝(尖底).....	4
8	07201208	Differential Feed Driving Shaft.....	差动送料具驱动轴.....	1
9	07201209	Differential Feed Connecting Rod.....	差动送料具连杆.....	1
10	07801169	Sealing Plug.....	封闭塞(ø2. 2×2. 5)(白)....	4
11	07201211	Oil Seal.....	油封.....	2
12	07201212	Collar Stopper.....	停止轴环.....	1
13	07201213	Connecting Rod Pin.....	连杆销.....	1
14	07201214	Sealing Plug.....	封闭塞(ø2. 5珠子).....	1
15	07201215	Link Pin.....	连杆插销.....	1
16	07201216	Link.....	连杆.....	2
18	07201218	Link.....	连杆.....	1
19	07201219	Link Pin.....	连杆插销.....	1
20	07201220	Screw (M5-0.8×6).....	螺丝(尖底).....	1
21	07870648	Screw (M5-0.8×5).....	螺丝.....	2
22	07201222	Control Bracket.....	控制架.....	1
23	07201223	Connecting Rod Guide(Short).....	连杆导轴(短).....	1
24	07201141	Sealing Plug.....	封闭塞(ø4. 1×3)(白).....	1
25	07201225	Differential Feed Driving Crankshaft.....	差动送料具驱动曲轴.....	1
26	07870229	Screw (M4-0.7×4).....	螺丝.....	5
27	07201227	Differential Feed Rocker Lever.....	差动送料具摇臂.....	1
29	07201229	Differential Feed Lift Link.....	差动送料具提升连杆.....	1
30	07201113	Driving Connection Pin.....	驱动连杆插销.....	1
31	07201231	Link Bushing.....	连杆衬套.....	1
32	07870323	Washer.....	垫片.....	1
33	07870724	Screw (M4-0.7×18).....	螺丝.....	1
39	07201140	Sealing Plug.....	封闭塞(ø2. 5×1. 5)(白)....	1
40	07201142	Collar.....	轴环.....	2
41	07201241	Differential Feed Driving Lever C.Set.....	差动送料具驱动杆组.....	1
42	07201242	Connecting Rod Link Pin C.Set.....	连杆销组.....	1
43	07201243	Connecting Rod Pin C.Set.....	连杆销组.....	1
44	07201244	Differential Feed Driving Link C.Set.....	差动送料具驱动连杆组.....	1
45	07201245	Differential Feed Rocker Lever C.Set.....	差动送料具摇臂组.....	1
46	07201246	Differential Feed Connecting Rod C.Set.....	差动送料具连杆组.....	1
47	07201247	Connecting Rod Pin C.Set.....	连杆销组.....	1

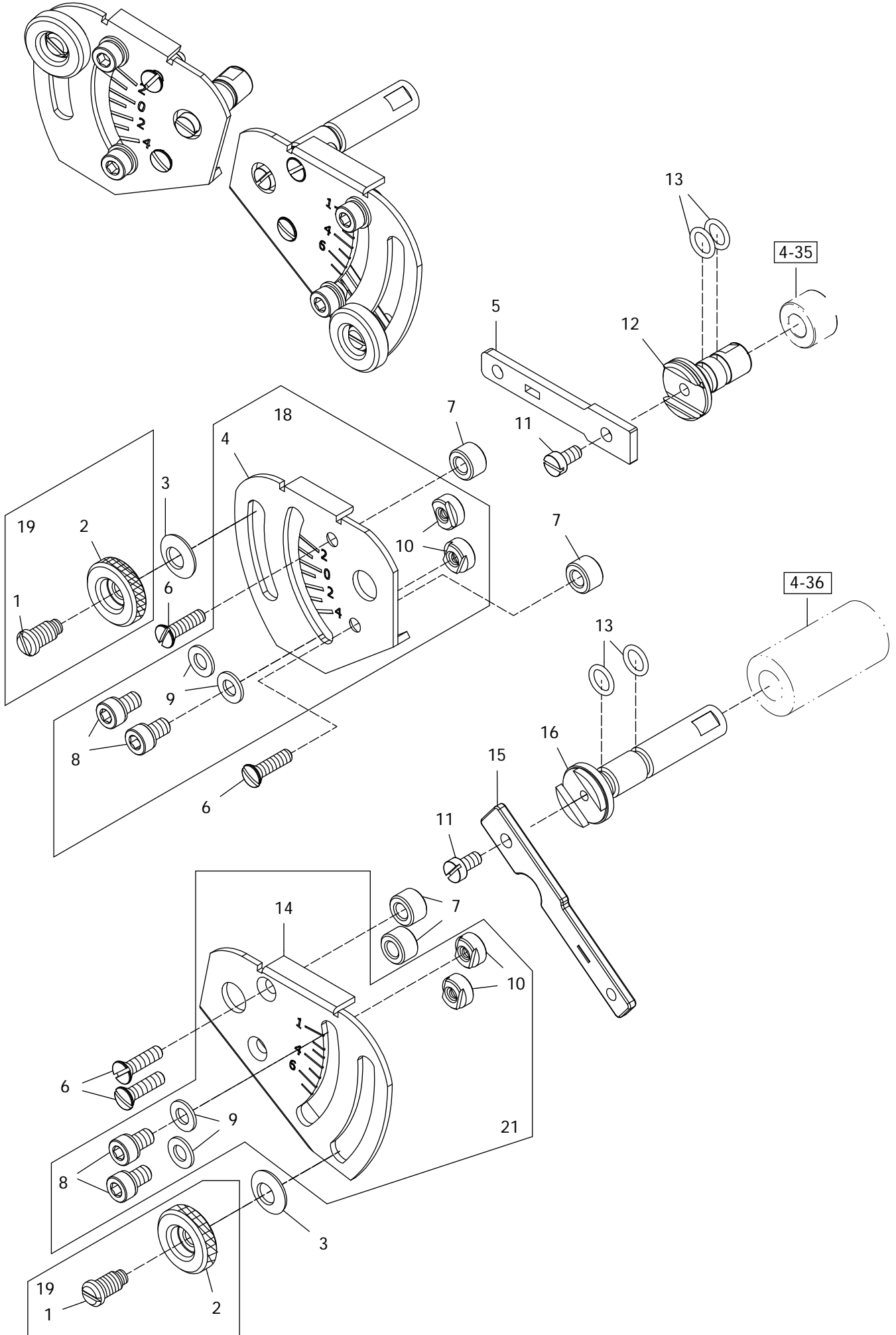
DIFFERENTIAL FEED DOG DRIVING CONTROL MECHANISM**差动齿驱动控制机构****12**

<u>Ref</u>	<u>Parts</u>	<u>Description</u>	<u>品 名</u>	<u>Amt</u>
<u>No</u>	<u>No</u>			<u>Req</u>
48	07201248	Link Pin C.Set.....	连杆插销组.....	1
50	07201250	Link C.Set.....	连杆组.....	1
51	07201251	Differential Feed Driving Crankshaft C.Set.....	差动送料具驱动曲轴组.....	1
52	07201161	Driving Connection Pin C.Set.....	驱动连杆插销组.....	1
53	07201253	Differential Feed Rocker Lever C.Set.....	差动送料具摇臂组.....	1
54	07201143	Collar C.Set.....	轴环组件.....	2
55	07201117	Sealing Plug.....	封闭塞(ø4珠子).....	1
56	07201256	Differential Feed Driving Shaft C.Set.....	差动送料具驱动轴组.....	1



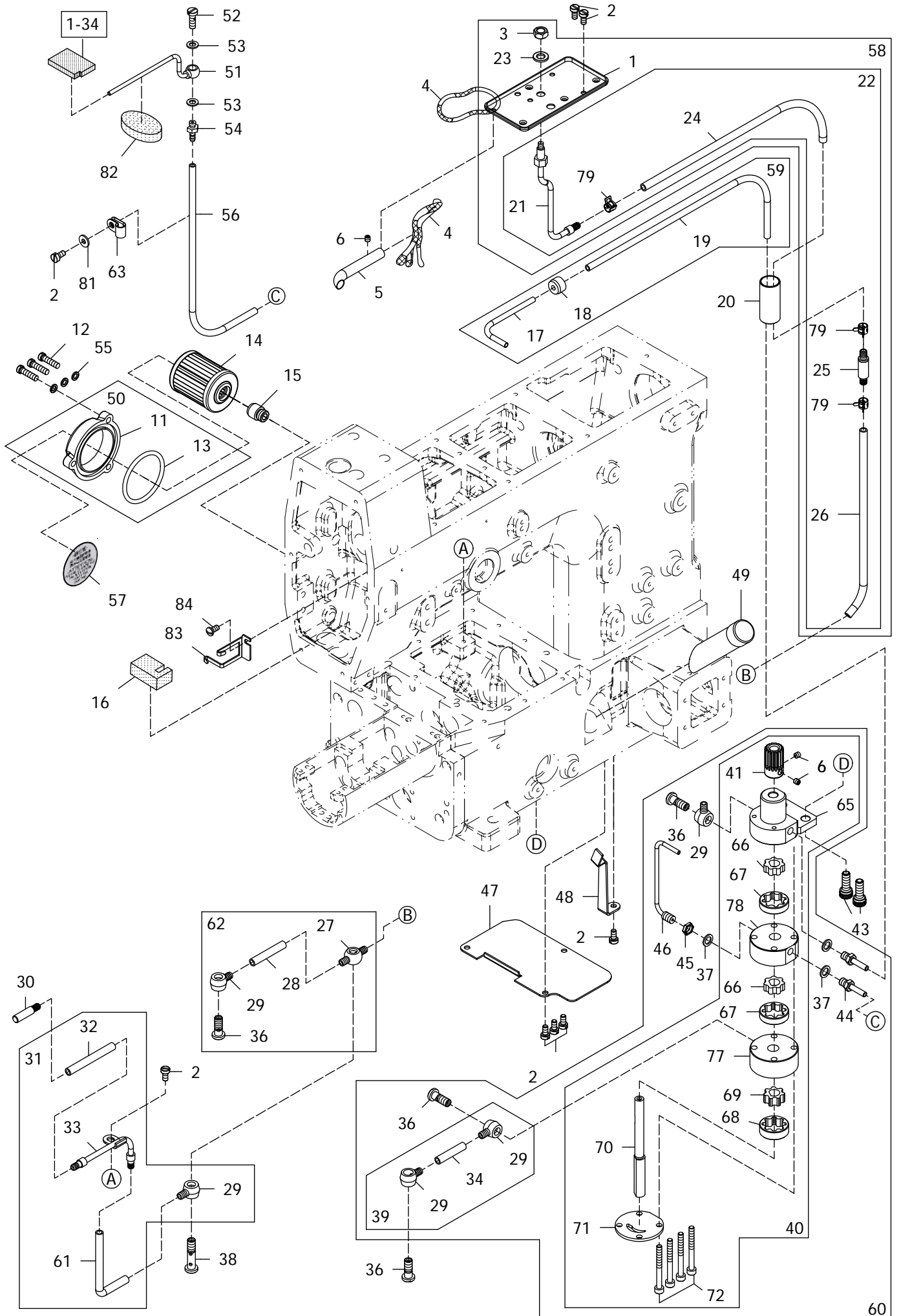
NEEDLE GUARD & FEED DOG DRIVING MECHANISM**顶针片及送料具驱动机构 13**

Ref No	Parts No	Description	品 名	Amt Req
1	07201301	Feed Dog Driving Main Shaft.....	送料具驱动主轴.....	1
2	07201302	Washer.....	垫片.....	1
3	07201303	Needle Bearing.....	滚针轴承.....	1
4	07201304	Connecting Rod Pin.....	连杆销.....	1
5	07201214	Sealing Plug.....	封闭塞(ø2.5珠子).....	3
6	07201306	Feed Dog Connecting Rod.....	送料具连杆.....	1
7	07201307	Washer.....	垫片.....	1
8	07870256	Screw (M4-0.7×8).....	螺丝.....	1
9	07201309	Feed Dog Driving Shaft Adapter Bracket.....	送料具驱动轴转接架.....	1
10	07870648	Screw (M5-0.8×5).....	螺丝.....	1
11	07870229	Screw (M4-0.7×4).....	螺丝.....	17
12	07201142	Collar.....	轴环.....	6
14	07201314	Main Feed Driving Dog Crankshaft.....	主齿驱动曲轴.....	1
16	07201316	Differential Feed Dog Driving Crankshaft.....	差动齿驱动曲轴.....	1
17	07201317	Differential Feed Lift Lever.....	差动齿提升拉杆.....	1
19	07201319	Feed Lift Connecting Link.....	送料具提升拉杆.....	1
20	07201320	Feed Lift Connecting Link Pin.....	送料具提升连杆插销.....	2
21	07201321	Screw (M3-0.5×10).....	螺丝.....	1
22	07201322	Spacer Bushing.....	间隔衬套.....	1
23	07201323	Needle Guard (Front) Holder.....	顶针片(前)固定座.....	1
27	07201327	Needle Guard (Rear).....	顶针片(后).....	1
28	07201328	Needle Guard (Rear) Holder.....	顶针片(后)固定座.....	1
29	07201329	Adapter Sleeve.....	接头套筒.....	1
30	07201330	Needle Guard Driving Crankshaft.....	顶针片驱动曲轴.....	1
31	07201331	Connecting Rod.....	连杆.....	1
32	07201332	Needle Guard Eccentric.....	顶针片偏心轮.....	1
34	07801169	Sealing Plug.....	封闭塞(ø2.2×2.5)(白).....	2
35	07871027	Roll Pin.....	辊子销.....	1
36	07871914	Screw (M5-0.8×12).....	螺丝.....	1
37	07201337	Spring Washer.....	弹簧垫片.....	1
38	07871259	Felt.....	羊毛毡.....	2
39	07201141	Sealing Plug.....	封闭塞(ø4.1×3)(白).....	2
40	07201340	Feed Lift Connecting Link Pin C.Set.....	送料具提升连杆插销组.....	2
41	07201341	Feed Dog Driving Shaft Adapter Bracket C.Set.....	送料具驱动轴转接架组.....	1
42	07201143	Collar C.Set.....	轴环组件.....	6
43	07201343	Connecting Rod Pin C.Set.....	连杆销组.....	1
44	07201344	Feed Dog Driving Main Shaft C.Set.....	送料具驱动主轴组.....	1
45	07201345	Main Feed Driving Dog Crankshaft C.Set.....	主齿驱动曲轴组.....	1
46	07201346	Differential Feed Dog Driving Crankshaft C.Set.....	差动齿驱动曲轴组.....	1
47	07201347	Needle Guard Eccentric C.Set.....	顶针片偏心轮组.....	1
48	07201348	Needle Guard Driving Crankshaft C.Set.....	顶针片驱动曲轴组.....	1
49	07201349	Adapter Sleeve C.Set.....	接头套筒组.....	1
50	07201350	Needle Guard (Rear) Holder C.Set.....	顶针片(后)固定座组.....	1
51	07201351	Needle Guard (Front) Holder C.Set.....	顶针片(前)固定座组.....	1



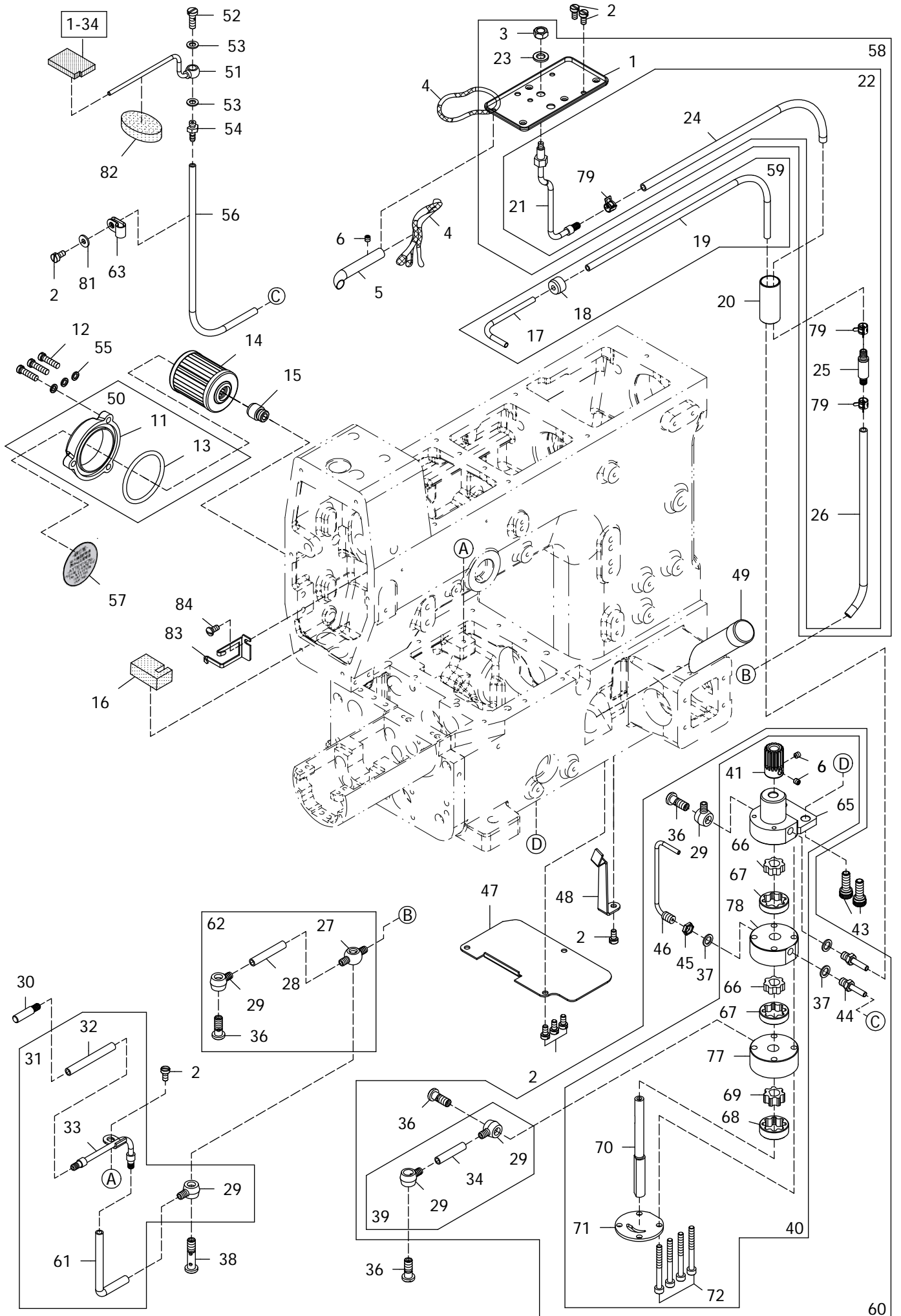
MAIN&DIFFERENTIAL FEED DOG ADJUSTING DISC MECHANISM 主齿及差动齿调整盘机构 14

Ref	Parts			Amt
<u>No</u>	<u>No</u>	<u>Description</u>	<u>品 名</u>	<u>Req</u>
1	07871145	Screw (M6-1×8.5,M4.5-0.5×3).....	螺丝.....	2
2	07871144	Spring Cap.....	调钮.....	2
3	07871143	Conical Spring Washer.....	锥形弹簧垫片.....	2
4	07201404	Differential Feeding Graduations.....	差动尺寸刻度板.....	1
5	07801159	Differential Feeding Control Lever.....	差动量控制杆.....	1
6	07871140	Screw (M4-0.7×14.5).....	螺丝.....	4
7	07871141	Spacer.....	垫块.....	4
8	07871146	Screw (M5-0.8×8).....	螺丝.....	4
9	07871148	Washer.....	垫片.....	4
10	07871142	Control Lever Stop.....	控制杠杆止块.....	4
11	07870125	Screw (M4-0.7×8).....	螺丝.....	2
12	07201412	Differential Feeding Control Lever Shaft.....	差动量控制横杆主轴.....	1
13	07871137	O-ring.....	O环.....	4
14	07201414	Stitch Length Graduations.....	针距尺寸刻度板.....	1
15	07201415	Stitch Length Control Lever.....	针距大小控制杆.....	1
16	07201416	Main Feeding Control Lever Shaft.....	针距控制横杆主轴.....	1
18	07201418	Differential Feeding Graduations C.Set.....	差动尺寸刻度板组.....	1
19	07871123	Spring Cap C.Set.....	调钮组.....	2
21	07201421	Stitch Length Graduations C.Set.....	针距尺寸刻度板组.....	1



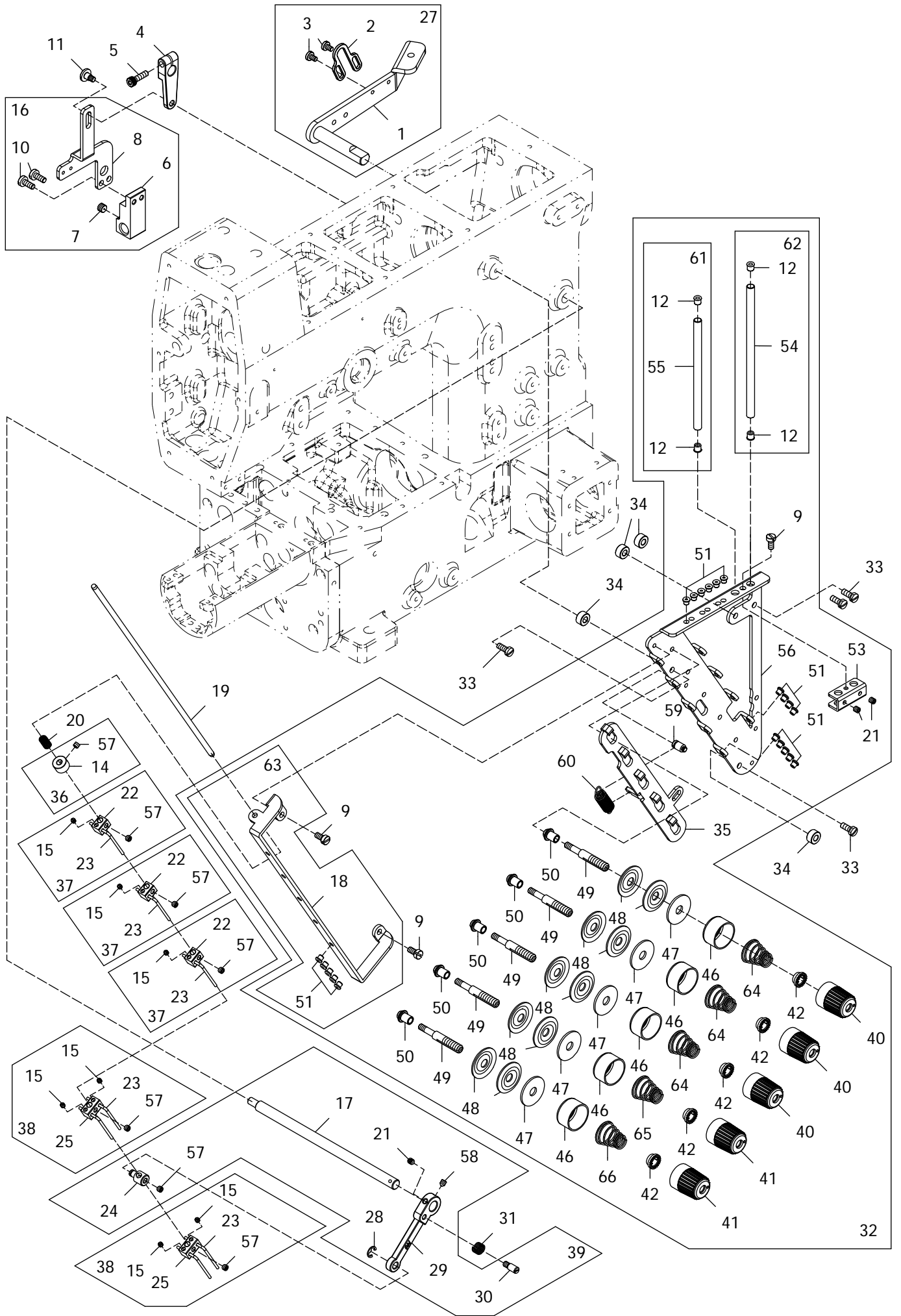
LUBRICATING MECHANISM**润滑机构****15**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871301	Oil Receiver.....	润滑油接收盘.....	1
2	07870125	Screw (M4-0.7×8).....	螺丝.....	8
3	07871303	Nut.....	螺帽.....	1
4	07871304	Oil Wick.....	油蕊.....	2
5	07871305	Needle Bar Connecting Rod Oil Pip.....	针棒连杆轴承给油管.....	1
6	07870229	Screw (M4-0.7×4).....	螺丝.....	3
11	07871311	Oil Filter Cap.....	滤油器盖.....	1
12	07871312	Screw (11/64-40×16).....	螺丝.....	3
13	07871313	O-ring (P42).....	O环.....	1
14	07871314	Oil Filter	滤油器.....	1
15	07871315	Oil Filter Connector (3/8-28×6).....	滤油器连接管.....	1
16	07871316	Felt.....	吸油棉.....	1
17	07871317	Suction Pipe.....	回油管.....	1
18	07871318	Suction Pipe Bushing.....	回油管衬套.....	1
19	07871319	Oil Tube (3×5×440mm).....	油管.....	1
20	07871320	Draining Pipe.....	油路套管.....	1
21	07871321	Oil Sight Top Nozzle.....	外视油量上喷嘴.....	1
22	07871358	Oil Sight Top Nozzle C.Set.....	上喷油管组.....	1
23	07870547	Washer.....	垫片.....	1
24	07871324	Oil Tube (4×6×30mm).....	油管(4×6×30mm).....	1
25	07871325	Non-Return Valve Unit.....	止回阀.....	1
26	07871326	Oil Tube (4×6×315mm).....	油管(4×6×315mm).....	1
27	07871327	Oil Tube Joint, Two Way.....	油管接头(双向).....	1
28	07871328	Oil Tube (4×6×35mm).....	油管(4×6×35mm).....	1
29	07871329	Oil Tube Joint, One Way.....	油管接头(单向).....	5
30	07201530	Lower Shaft Oiling Outlet.....	筒臂转轴部喷油头.....	1
31	07871331	Oil Tube (Middle), Complete Set.....	油管(中段)总成.....	1
32	07871332	Oil Tube (4×6×50mm).....	油管(4×6×50mm).....	1
33	07871333	Lower Shaft Oiling Shower.....	筒臂勾针轴部喷油孔.....	1
34	07871334	Oil Tube (4×6×30mm).....	油管(4×6×30mm).....	1
36	07871336	Fitting Stud (Short)(1/4-40×16).....	放油螺丝(短).....	4
37	07871337	Gasket.....	密合垫片.....	3
38	07871338	Fitting Stud (Long)(1/4-40×27).....	放油螺丝(长).....	1
39	07871339	Oil Tube (Short), Complete Set.....	油管组(短).....	1
40	07871340	Oil Pump, Complete Set.....	油泵组.....	1
41	07871341	Oil Pump Driving Worm Gear.....	油泵驱动蜗齿组.....	1
42	07201542	Felt.....	吸油棉.....	1
43	07870915	Screw (M6-1×16).....	螺丝.....	2
44	07871344	Suction Pipe.....	吸油管.....	2
45	07871345	Nut.....	螺帽.....	1



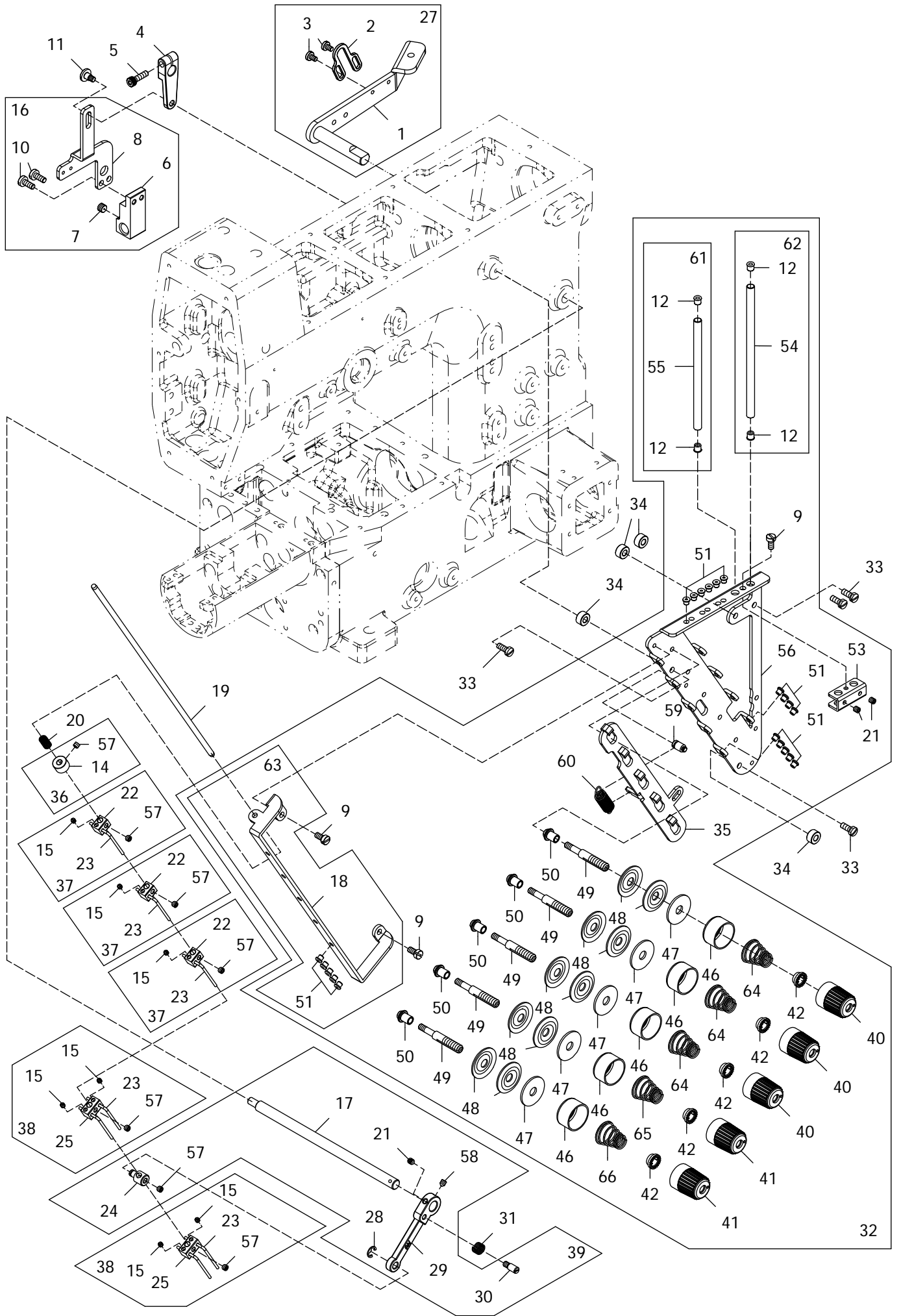
LUBRICATING MECHANISM**润滑机构****15**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
46	07871346	Oil Nozzle for Worm Gear.....	驱动蜗齿组喷油嘴.....	1
47	07871347	Dust Proof Plate.....	防尘盖.....	1
48	07871348	Oil Tube Stay.....	油管固定架.....	1
49	07871349	Oil Sight Gauge.....	外视油量计.....	1
50	07871356	Oil Filter Cap C.Set.....	滤油器盖组.....	1
51	07201551	Oil Tube Joint,One Way.....	油管接头(单向).....	1
52	07401139	Fitting Stud (3/16-32×13.5).....	放油螺丝.....	1
53	07401140	Washer.....	垫片.....	2
54	07201554	Oil Tube Adapter.....	油管转接头.....	1
55	07871355	Washer.....	垫片.....	3
56	07201556	Oil Tube.....	油管(3×5×365mm).....	1
57	07871357	Warning Sticker.....	贴纸.....	1
58	07871374	Oil Receiver C.Set.....	润滑油接收盘组.....	1
59	07871359	Suction Pipe C.Set.....	回油管组.....	1
60	07871364	Oil Pump Frame C.Set.....	油泵本体组.....	1
61	07871361	Oil Tube.....	油管.....	1
62	07871362	Oil Tube Joint,Two Way C.Set.....	双向油管接头组.....	1
63	130101001	Cable Clamp (UC-0.5).....	配线固定纽.....	1
65	07871365	Oil Pump Frame (Upper).....	油泵本体(上座).....	1
66	07871366	Oil Pump Frame Pinion.....	油泵本体内转子.....	2
67	07871367	Oil Pump Frame Pinion.....	油泵本体内转子.....	2
68	07871368	Oil Pump Frame Pinion.....	油泵本体内转子.....	1
69	07871369	Oil Pump Frame Pinion.....	油泵本体内转子.....	1
70	07871370	Oil Pump Shaft.....	油泵主轴.....	1
71	07871371	Lower Cover.....	下座盖.....	1
72	07871372	Screw (M4-0.7×40).....	螺丝.....	4
77	07871377	Oil Pump Frame (Lower).....	油泵本体(下座).....	1
78	07871378	Oil Pump Frame (Middle).....	油泵本体(中座).....	1
79	07871379	Tube Clamp.....	管束.....	3
81	07870323	Washer.....	垫片.....	1
82	07201582	Felt.....	吸油棉.....	1
83	07801583	Oil Wick Holder.....	油蕊固定座.....	1
84	07300240	Screw (M4-0.7×8).....	螺丝.....	1



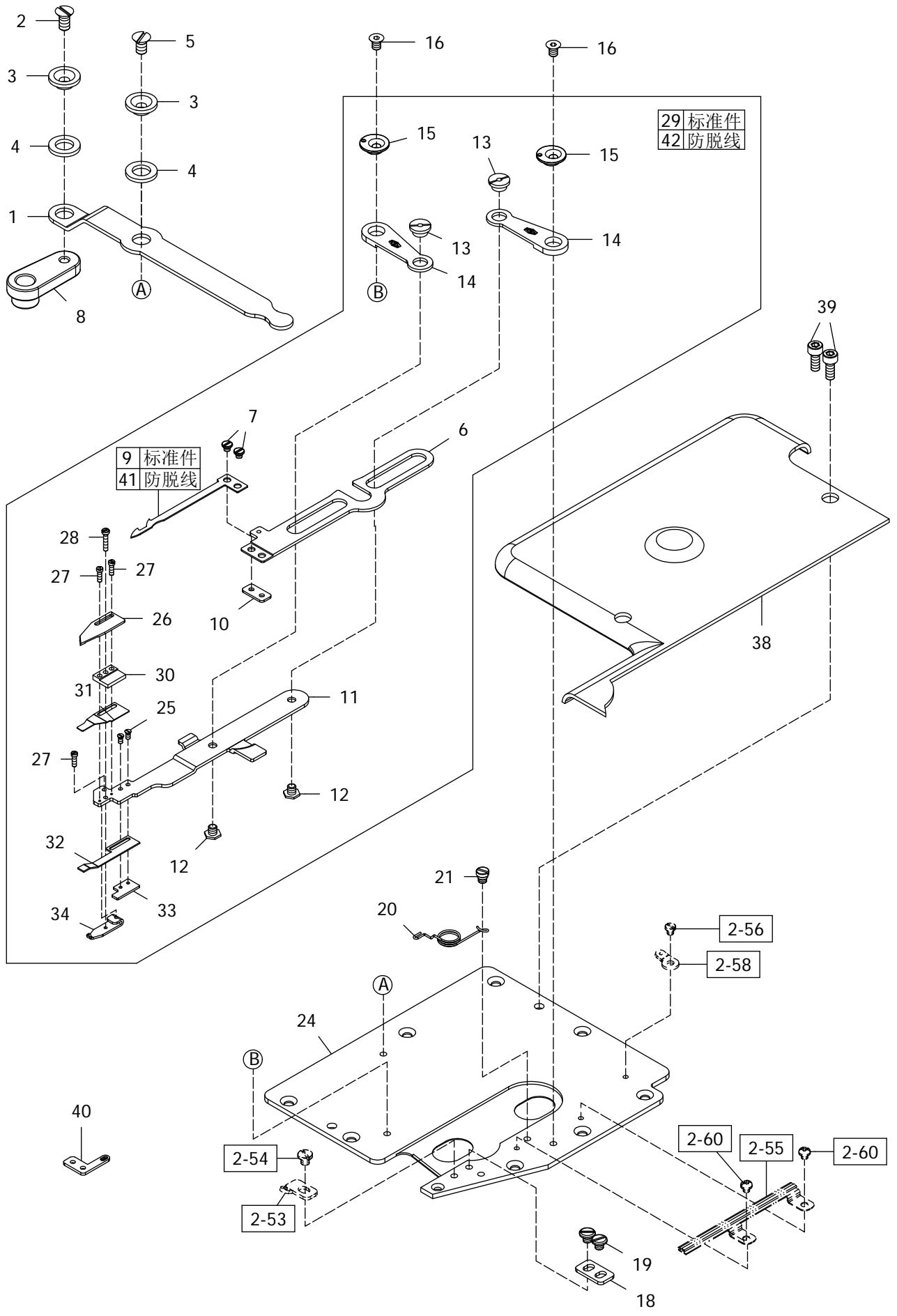
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 16

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871501	Lifter Lever.....	压脚拉杆.....	1
2	07871502	Lifter Lever Stop.....	拉杆止架.....	1
3	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
4	07871504	Tension Release Lever.....	张力释放杠杆.....	1
5	07870622	Screw (M4-0.7×14).....	螺丝.....	1
6	07871506	Tension Release Block.....	张力释放滑块.....	1
7	07870214	Screw (M6-1×4).....	螺丝.....	1
8	07871508	Tension Release Connecting Plate.....	张力释放连接压板.....	1
9	07870125	Screw (M4-0.7×8).....	螺丝.....	3
10	07870706	Screw (M4-0.7×10).....	螺丝.....	2
11	07871511	Screw(M4-0.7×4.5).....	螺丝.....	1
12	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	4
14	07871514	Collar.....	轴环.....	1
15	07870319	Screw (1/8-44×2.6).....	螺丝.....	7
16	07871516	Tension Plate C.Set.....	张力压板组.....	1
17	07871517	Tension Release Shaft.....	张力释放转轴.....	1
18	07871518	Thread Pull-off Eyelet.....	过线松线架.....	1
19	07871519	Thread Pull-off Bar.....	过线松线杆.....	1
20	07871520	Swing-Proof Spring.....	防震弹簧.....	1
21	07870229	Screw (M4-0.7×4).....	螺丝.....	3
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	3
23	07871523	Hook.....	松线钩.....	7
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2
27	07871527	Lifter Lever C.Set.....	压脚拉杆组.....	1
28	07871528	Retaining Ring.....	扣环.....	1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5)	张力释放调整螺丝.....	1
31	07871531	Spring.....	弹簧.....	1
32	07871532A	Thread Eyelet Tension C.Set.....	过线张力组.....	1
33	07870102	Screw (M4-0.7×12).....	螺丝.....	4
34	07871534	Spacer.....	隔片.....	4
35	07871535	Tension Disc Separator.....	过线张力盘分离架.....	1
36	07871536	Collor C.Set.....	轴环组.....	1
37	07871537	Hook C.Set.....	松线钩组.....	3
38	07871538	Hook C.Set.....	松线钩组.....	2
39	07871539	Pull-Off Handle C.Set.....	松线拉柄组.....	1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)....	3
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)....	2
42	07870302A	Tension Spring Dise Support.....	张力弹簧调整圆盘.....	5



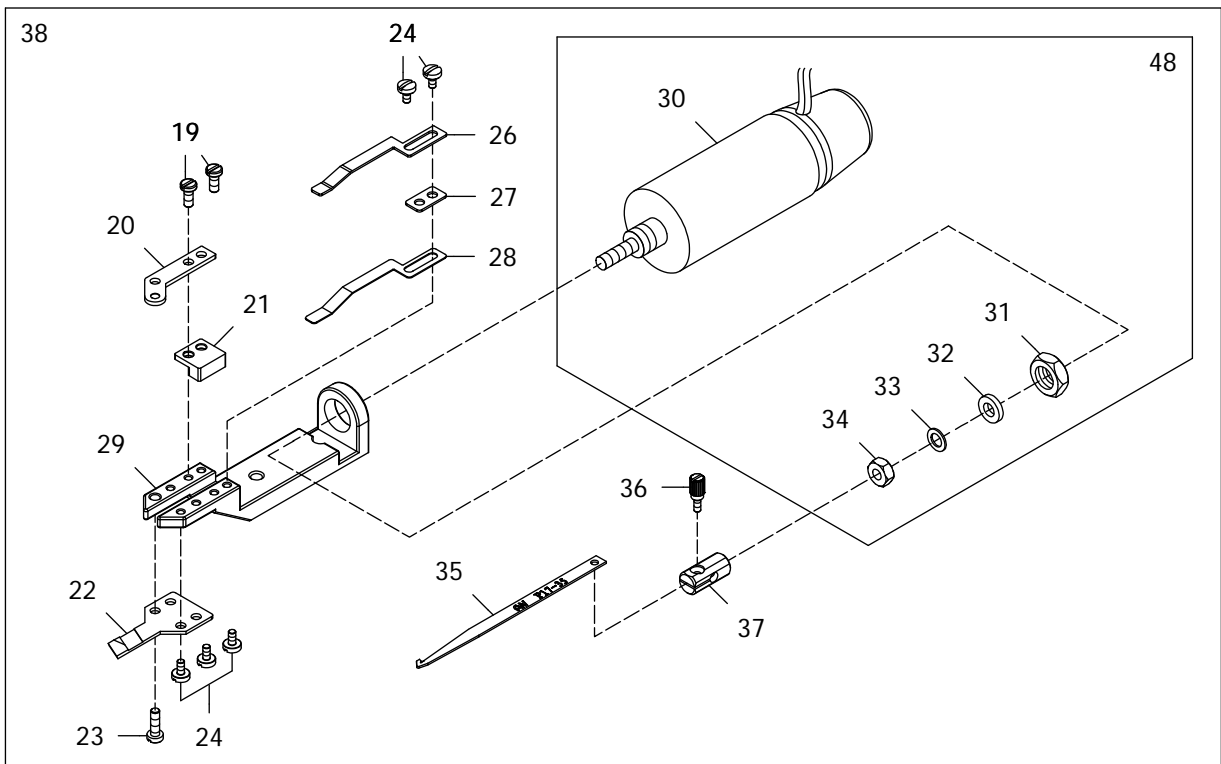
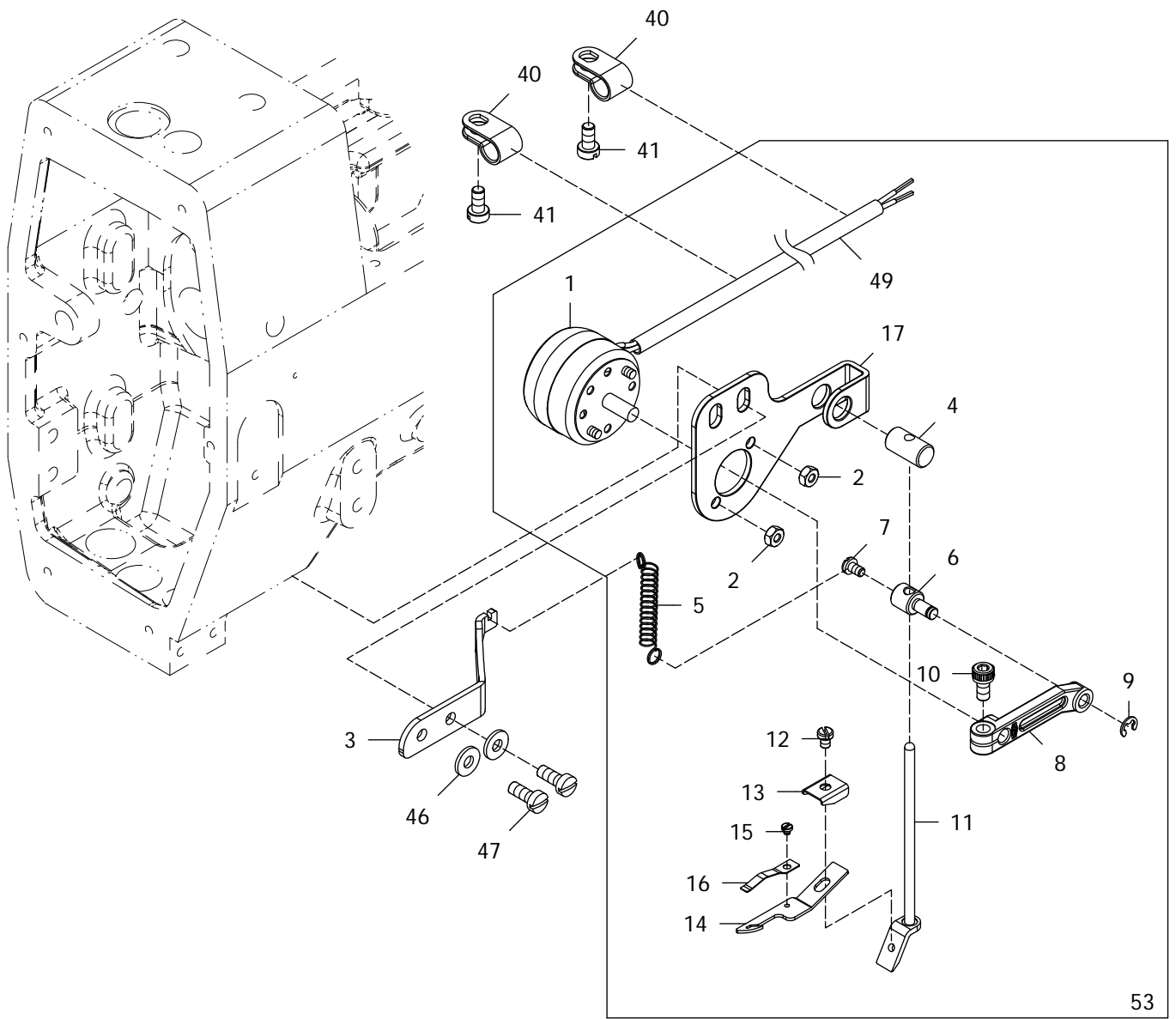
AUTO TRIMMER THREAD PULL-OFF MECHANISM-3NEEDLE 自动切线松线机构-三针五线 16

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	5
47	07870307	Felt.....	毡垫.....	5
48	07870308	Tension Disc.....	张力调整盘.....	10
49	07870309A	Tension Post.....	上线张力弹簧支柱.....	5
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	5
51	07870317	Thread Eyelet.....	陶瓷过线孔.....	20
53	07870313	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	1
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
56	07870312	Tension Post Support.....	上线张力组支柱座.....	1
57	07870835	Screw (M4-0.7×3).....	螺丝.....	7
58	07871104	Screw (M4-0.7×4.5).....	螺丝.....	1
59	07871559	Screw (M4-0.7×2.5).....	螺丝.....	1
60	07871560	Spring.....	弹簧.....	1
61	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1
62	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组.....	1
63	07871563	Thread Pull-off Eyelet C.Set.....	过线松线架组.....	1
64	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	3
65	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
66	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1



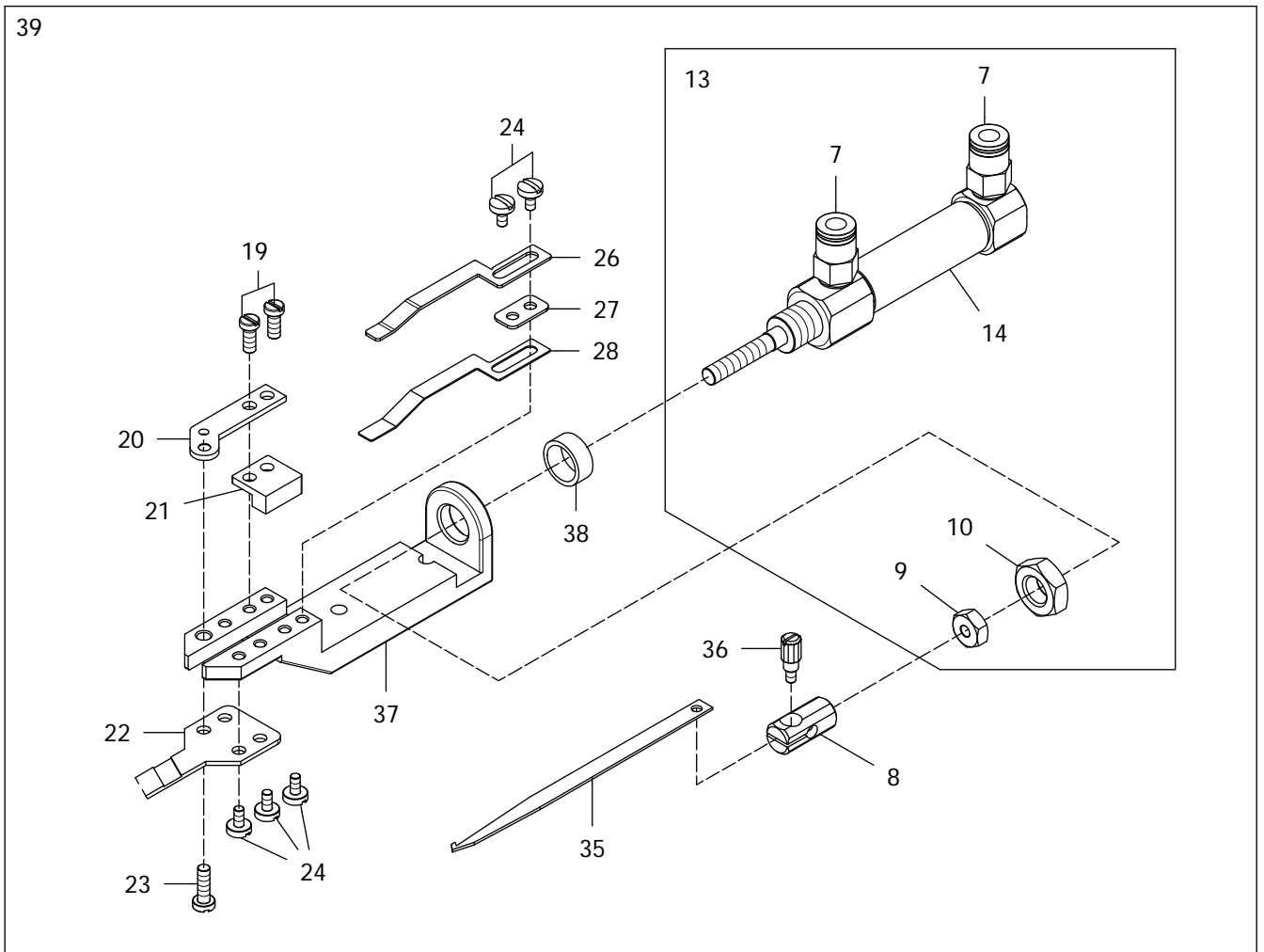
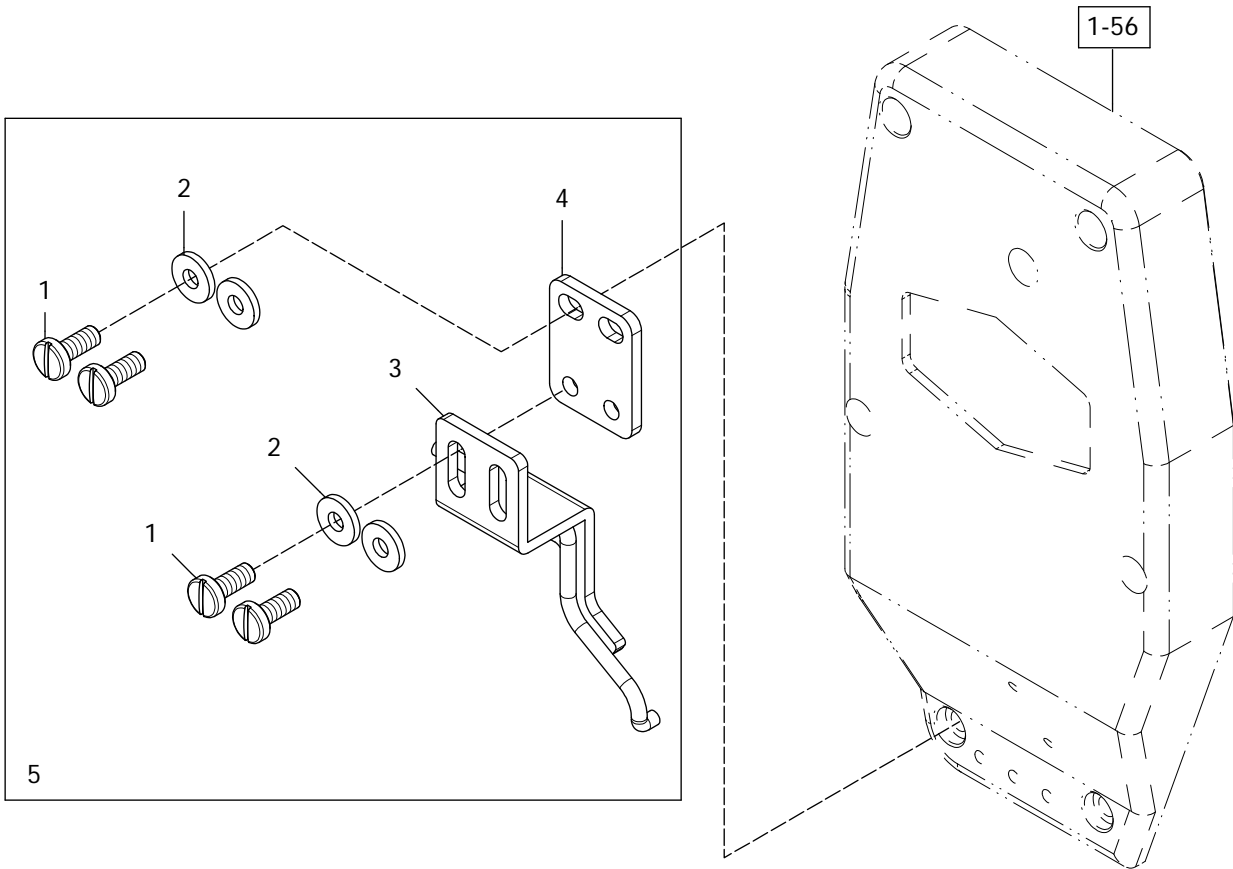
BOTTOM TRIMMER MECHANISM**底线切线刀机构****17**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871601	Lower Knife Driving Lever.....	下切刀驱动连杆.....	1
2	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
3	07871603	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	2
4	07871604	Washer.....	垫片.....	2
5	07870203	Screw (M4-0.7×7).....	螺丝.....	1
6	07871606	Lower Knife Carrier.....	下切刀托架.....	1
7	07871607	Screw (M3-0.5×2.8).....	螺丝.....	2
8	07871608	Connecting Plug.....	下切刀插接头.....	1
9	07871609A	Lower Moving Knife.....	下活动刀.....	1
10	07871610	Lower Knife Holder.....	下切刀固定座.....	1
11	07871611	Upper Fixing Knife Carrier.....	上固定刀托架.....	1
12	07871612	Screw (M4-0.7×4).....	螺丝.....	2
13	07871613	Nut.....	螺帽.....	2
14	07871614	Knife Guide Lever.....	切刀导引摇臂.....	2
15	07871615	Knife Guide Lever Eccentric Ring.....	切刀导引摇臂偏心轮.....	2
16	07871616	Screw (M4-0.7×7).....	螺丝.....	2
18	07871618	Upper Knife Carrier Stop.....	上固定刀托架止板.....	1
19	07870258	Screw (M4-0.7×4).....	螺丝.....	2
20	07871620	Upper Knife Carrier Spring.....	上固定刀托架复进簧.....	1
21	07871621	Screw (M4-0.7×2.7).....	螺丝.....	1
24	07201724	Crank Chamber Cover.....	曲柄轴室盖.....	1
25	07871625	Screw (M2-0.4×4).....	螺丝.....	2
26	07871626	Upper Fixing Knife.....	上固定刀.....	1
27	07871627	Screw (M2-0.4×5.6).....	螺丝.....	3
28	07871628	Screw (M2-0.4×10).....	螺丝.....	1
29	07871629	Lower Knife Frame C.Set.....	下切刀本体组.....	1
30	07871630	Upper Fixing Guide.....	上固定刀导引架.....	1
31	07871631	Clamp Spring.....	夹紧弹簧片.....	1
32	07871632	Clamp Spring Pressure.....	夹紧压力弹簧刀片.....	1
33	07871633	Clamp Spring Pressure Holder.....	夹紧压力弹簧固定座.....	1
34	07871634	Clamp Spring Pressure Adjusting Piece.....	压力弹簧调整片.....	1
38	07201738	Cloth Plate (Electrical Type).....	缝制平台(电切).....	1
39	07870202	Screw (M4-0.7×10).....	螺丝.....	2
40	07201740	Lower Knife Holder (For Elastic Nylon Line)..	下切刀固定座(伸缩尼龙线专用)...	1
41	07871641A	Lower Moving Knife.....	下活动刀(防脱线).....	1
42	07871642	Lower Knife Frame C.Set.....	下切刀本体组(防脱线).....	1

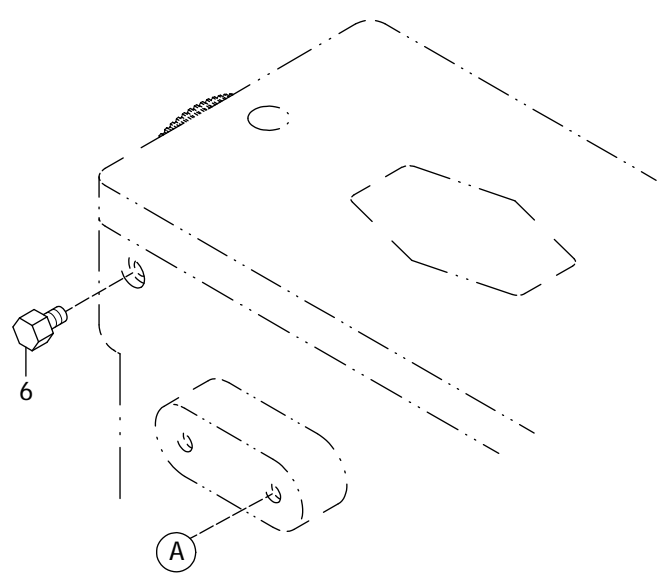
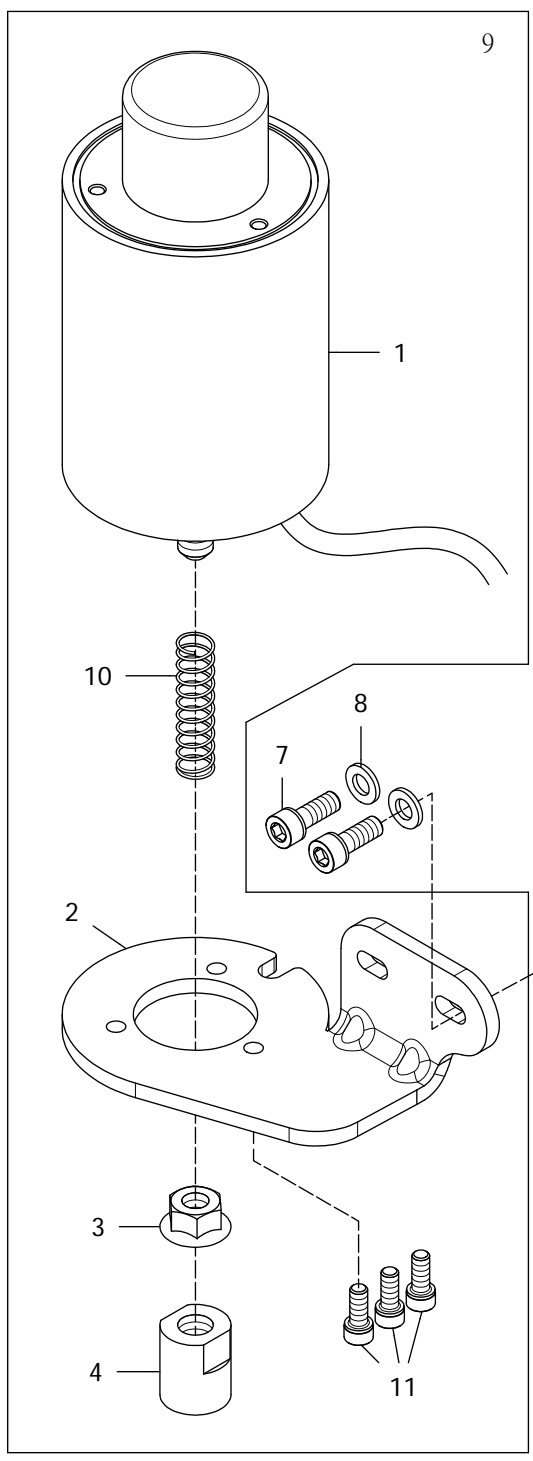


ELECTRICAL TYPE TOP THREAD WIPER & TRIMMER MECHANISM**电磁式上拨线及切线机构****18**

Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	07871701	Wiper Solenoid.....	拨线电磁阀.....	1
2	07871702	Nut.....	螺帽.....	2
3	07871703	Buffer Spring Bracket.....	缓冲弹簧吊架.....	1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块.....	1
5	07871705	Buffer Spring.....	缓冲弹簧.....	1
6	07871706	Solenoid Lever Pin.....	电磁阀摇臂插销.....	1
7	07871707	Screw (M3-0.5×5).....	螺丝.....	1
8	07871708	Solenoid Lever.....	电磁阀摇臂.....	1
9	07871709	Retaining Ring.....	扣环.....	1
10	07870256	Screw (M4-0.7×8).....	螺丝.....	1
11	07871711	Wiper Bar.....	拨线摇臂.....	1
12	07871712	Screw (M3-0.5×4).....	螺丝.....	1
13	07871713	Wiper Holder.....	拨线钩固定座.....	1
14	07871714	Wiper.....	拨线钩.....	1
15	07871715	Screw (M2-0.4×1.7).....	螺丝.....	1
16	07871716	Clamp Spring.....	夹线弹簧片.....	1
17	07871717	Solenoid Bracket.....	拨线电磁阀托架.....	1
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
30	07871730	Solenoid.....	电磁铁.....	1
31	07871731	Nut.....	螺帽.....	1
32	07871732	Washer.....	垫片.....	1
33	07871733	Spring Washer.....	弹簧垫片.....	1
34	07871734	Nut.....	螺帽.....	1
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871737	Movable Knife Holder.....	上切刀台.....	1
38	07871738	Electrical Type Top Trimmer C.Set.....	电磁式上切线组.....	1
40	130101101	Cable Clamp (UC-0.5).....	配线固定组.....	2
41	07870125	Screw (M4-0.7×8).....	螺丝.....	2
46	07870323	Washer.....	垫片.....	2
47	07870102	Screw (M4-0.7×12).....	螺丝.....	2
48	07871725	Knife Guide Solenoid C.Set.....	上切刀电磁阀组.....	1
49	07871749A	Tube (Black).....	塑料管(黑).....	1
53	07871753	Electrical Type Thread Wiper.....	电磁式上拨线.....	1

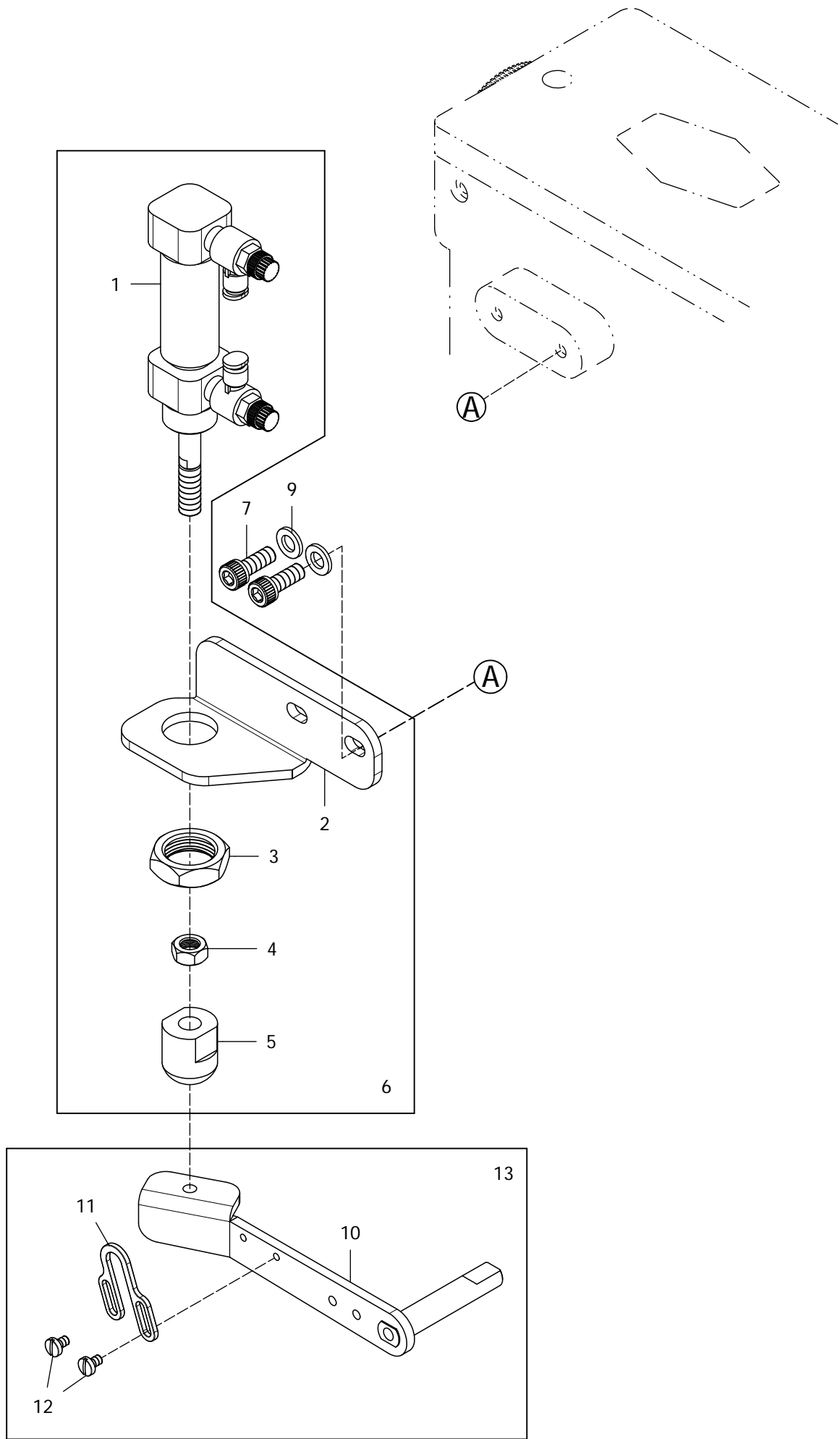


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07870706	Screw (M4-0.7×10).....	螺丝.....	4
2	07870323	Washer.....	垫片.....	4
3	07871803	Air Wiper.....	吹风拨线管.....	1
4	07871804	Air Wiper Holder.....	拨线管固定座.....	1
5	07871805	Pneumatic Type Air Wiper C.Set.....	气压式吹风拨线组.....	1
7	07871807	Elbow Connector.....	肘形接头.....	2
8	07871808	Pneumatic Type Movable Knife Holder.....	气压式上切刀台.....	1
9	07871809	Nut.....	螺帽.....	1
10	07871810	Nut.....	螺帽.....	1
13	07871813	Air Cylinder C.Set.....	气缸组件.....	1
14	07871814	Air Cylinder.....	气压管.....	1
19	07871719	Screw (3/32-56×6).....	螺丝.....	2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片.....	1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片.....	1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀.....	1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝.....	1
24	07871724	Screw (3/32-56×4).....	螺丝.....	5
26	07871726	Clamp Spring Pressure.....	夹线压力片.....	1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片.....	1
28	07871728	Thread Clamp.....	夹线片.....	1
35	07871735	Movable Trimming Knife.....	上活动刀片.....	1
36	07871736	Screw (M2-0.4×4).....	螺丝.....	1
37	07871729	Knife Guide Bracket.....	上切刀导槽托架.....	1
38	07871838	Bushing.....	衬套.....	1
39	07871839	Pneumatic Type Top Trimmer C.Set.....	气压式上切刀组.....	1



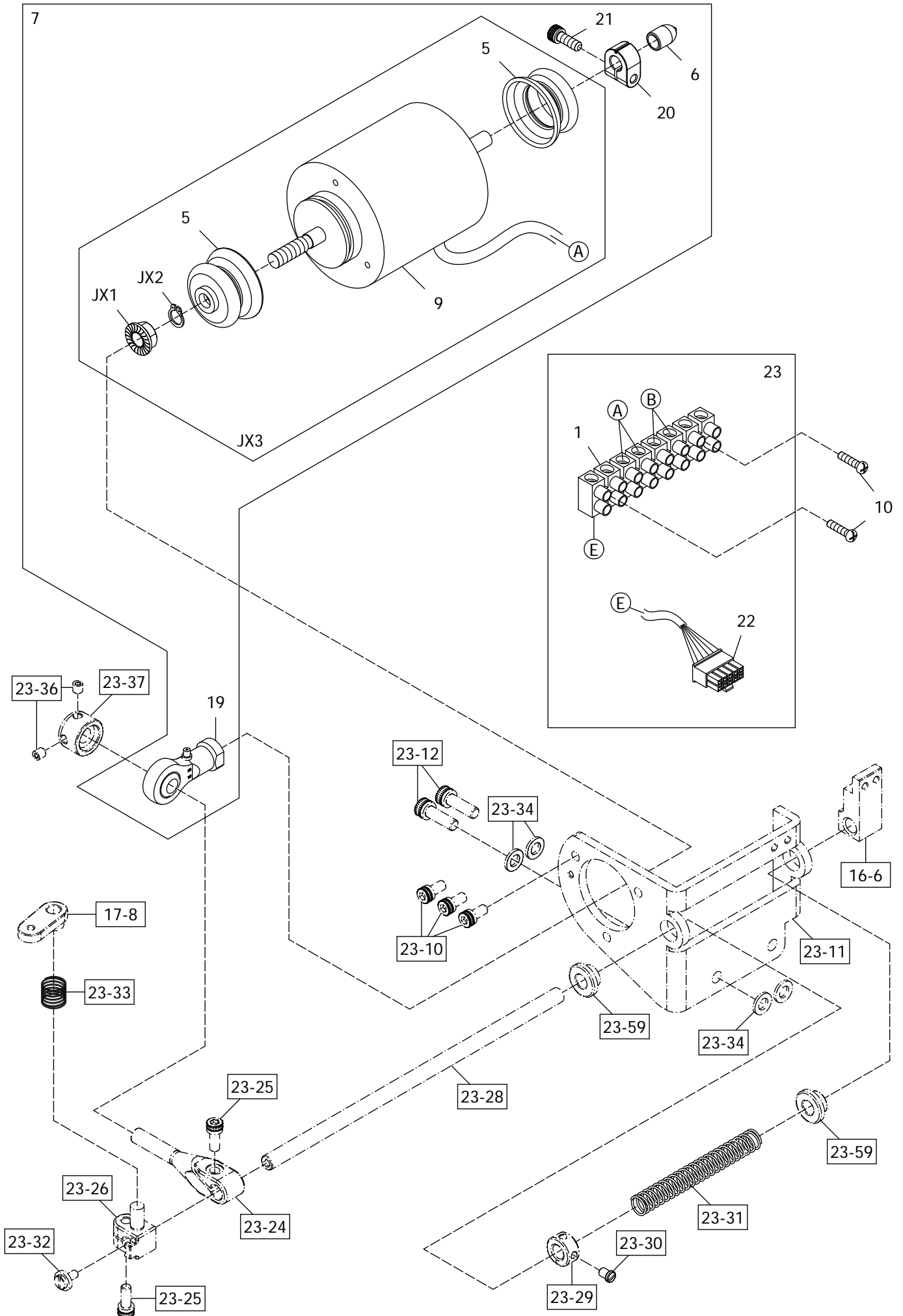
ELECTRICAL TYPE DIRECT DRIVING PRESSER FOOT LIFTER**电磁式直接驱动抬押脚组****20**

<u>Ref.</u>	<u>Parts</u>			<u>Amt.</u>
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07871901	Presser Foot Lifter Solenoid.....	抬压脚电磁铁.....	1
2	07871902	Solenoid Bracket.....	电磁铁吊架.....	1
3	07871903	Nut.....	螺帽.....	1
4	07871904	Plastic Pushing Block.....	塑料推块.....	1
6	07870245	Screw (M4-0.7×8).....	螺丝.....	1
7	07871907	Screw (M6-1.0×16).....	螺丝.....	2
8	07870547	Washer.....	垫片.....	2
9	07871909	Presser Foot Lifter Solenoid C.Set.....	抬压脚电磁铁组.....	1
10	07871910	Spring.....	定位缓冲压簧.....	1
11	07871914	Screw (M5-0.8×12).....	螺丝.....	3



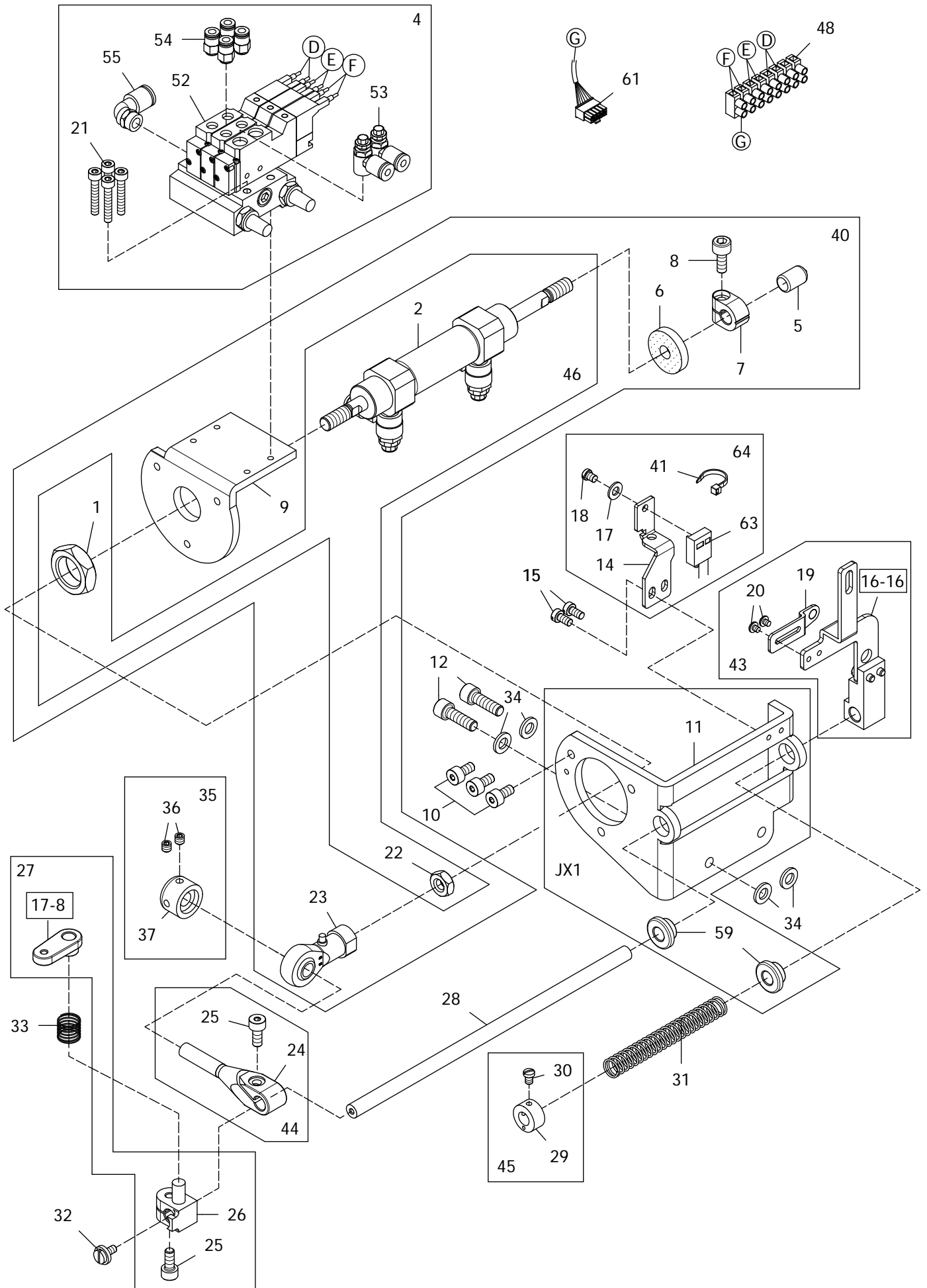
PNEUMATIC TYPE PRESSER FOOT LIFTER**气压式抬押脚组****21**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872001	Air Cylinder.....	空压管.....	1
2	07872002	Air Cylinder Bracket.....	空压管托架.....	1
3	07872003	Nut.....	螺帽.....	1
4	07872004	Nut.....	螺帽.....	1
5	07872005	Plastic Pushing Block.....	塑料推块.....	1
6	07872006	Air Cylinder C.Set.....	空压管组.....	1
7	07871907	Screw (M6-1.0×16).....	螺丝.....	2
9	07870547	Washer.....	垫片.....	2
10	07871501	Lifer Lever.....	压脚拉杆.....	1
11	07871502	Lifer Lever Stop.....	拉杆止架.....	1
12	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
13	07871527	Lifter Lever C.Set.....	压脚拉杆组.....	1

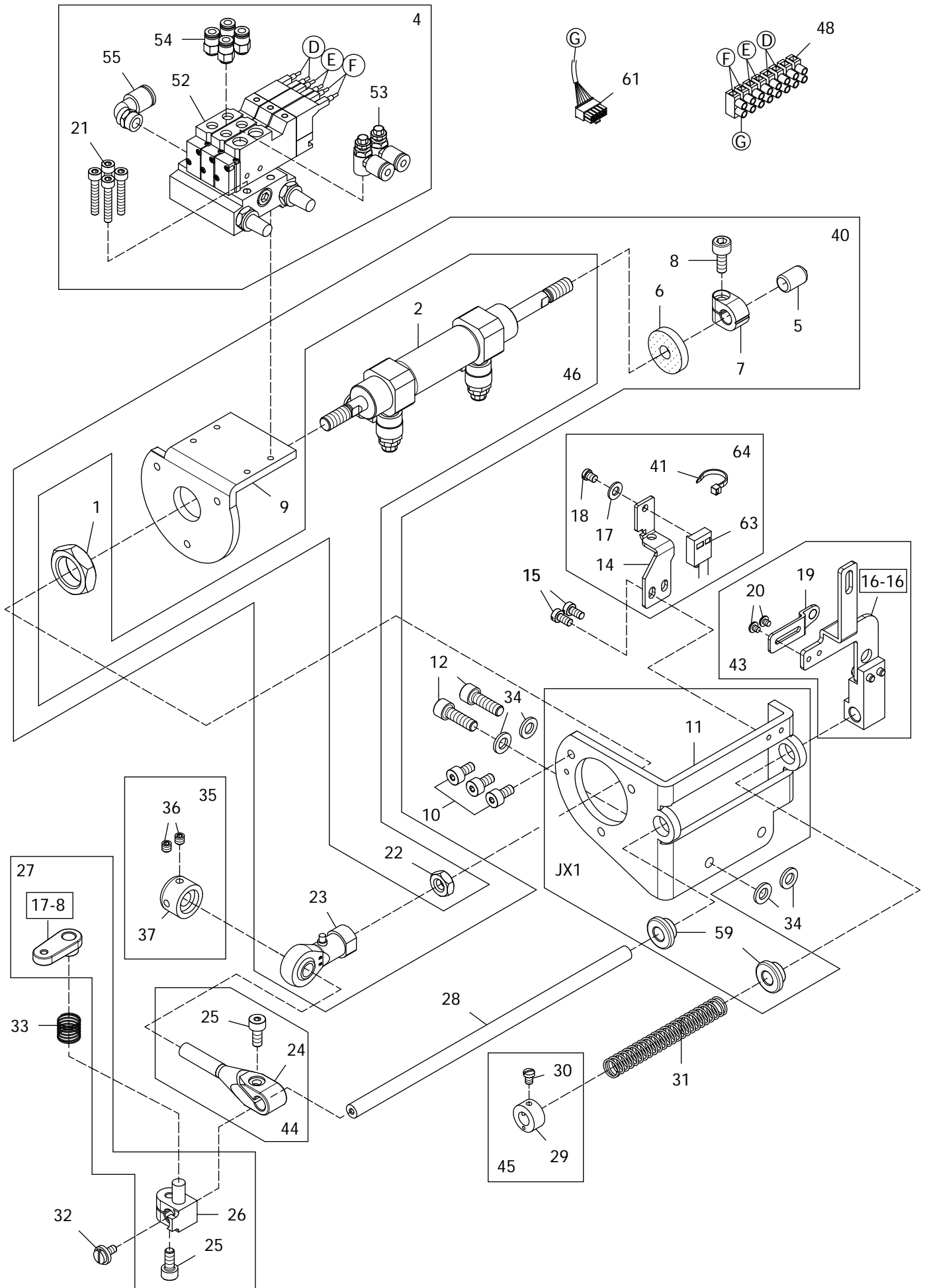


ELECTRICAL TYPE BOTTOM TRIMMER DRIVING MECHANISM 电磁式下切刀驱动机构 22

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872101A	Terminal Holder.....	端子台.....	1
5	07872105	Solenoid Cover.....	电磁铁防尘盖.....	2
6	07872106	Rubber Cover.....	胶套.....	1
7	07872107	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组.....	1
9	07872109	Solenoid C.Set.....	电磁铁.....	1
10	07872110	Screw (M3-0.5×12).....	螺丝.....	2
19	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
20	07872120	Adjusting Collar.....	调整环.....	1
21	07870634	Screw(M5-0.8×14).....	螺丝.....	1
22	07872122	Adaptor Cable.....	中继线.....	1
23	07872123	Adaptor Cable C.Set.....	中继线端子组.....	1
JX1	JX072101	Nut.....	螺帽.....	1
JX2	JX072102	Ring.....	扣环.....	1
JX3	JX072103	Bottom Trimming Solenoid C.Set.....	下切刀电磁铁组.....	1

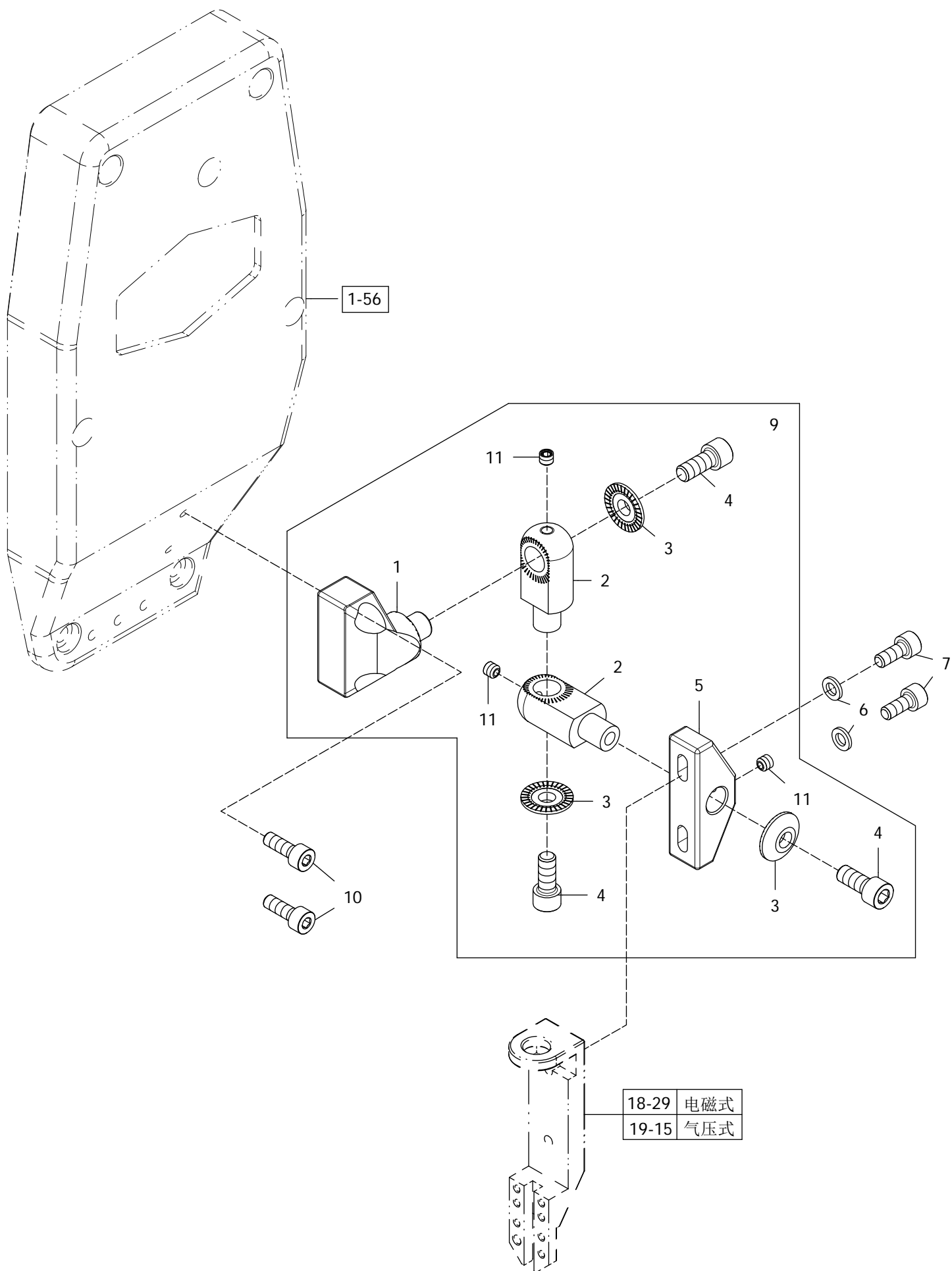


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872201	Nut.....	螺帽.....	1
2	07872202	Air Cylinder.....	气压缸.....	1
4	07872204	Electromagnetic Valve, C.Set.....	气压电磁阀组.....	1
5	07872106	Rubber Cover.....	胶套.....	1
6	07872206	Rubber Cushion.....	避震胶垫.....	1
7	07872120	Adjusting Collar.....	调整环.....	1
8	07870634	Screw (M5-0.8×14).....	螺丝.....	1
9	07872209	Cylinder Bracket.....	空压管吊架.....	1
10	07870628	Screw (M5-0.8×10).....	螺丝.....	3
11	07872211	Trimming Cylinder Support.....	下切刀空压管座.....	1
12	07870546	Screw (M6-1×20).....	螺丝.....	2
14	07872214	Switch Support.....	安全开关座.....	1
15	07870125	Screw (M4-0.7×8).....	螺丝.....	2
17	07872217	Washer.....	垫片.....	1
18	07872218	Screw (11/64-40×5).....	螺丝.....	1
19	07872219	Switch Guide.....	安全开关导片.....	1
20	07872220	Screw (M3-0.5×4.7).....	螺丝.....	2
21	07872221	Screw (M4-0.7×25).....	螺丝.....	4
22	07872222	Nut.....	螺帽.....	1
23	07872119	Plunger Connecting Rod.....	柱塞式连杆.....	1
24	07872224	Plunger.....	柱塞接头.....	1
25	07871914	Screw (M5-0.8×12).....	螺丝.....	2
26	07872226	Connecting Block.....	连结滑块.....	1
27	07872227	Connecting Block C.Set.....	连结滑块组.....	1
28	07872228	Cylinder Return Shaft.....	空压管复进轴.....	1
29	07870832	Collar.....	轴环.....	1
30	07870833	Screw (M4.5-0.75×5.5).....	螺丝.....	1
31	07872231	Cylinder Return Spring.....	空压管复进簧.....	1
32	07872232	Screw (M4-0.7×8).....	螺丝.....	1
33	07872233	Spring.....	弹簧.....	1
34	07870547	Washer.....	垫片.....	4
35	07872235	Plunger Stop C.Set.....	柱塞止环组.....	1
36	07870648	Screw (M5-0.8×5).....	螺丝.....	2
37	07872237	Plunger Stop.....	柱塞止环.....	1
40	07872240	Electromagnetic Valve,C.Set.....	气压阀整组.....	1
41	07872113	Bridle.....	束带.....	1
43	07872243	SwitchGuide C.Set.....	安全开关导片组.....	1
44	07872244	Plunger C.Set.....	柱塞接头组.....	1
45	07872245	Collar C.Set.....	轴环组.....	1
46	07872246	For Generally Pneumatic Type.....	一般风切.....	1



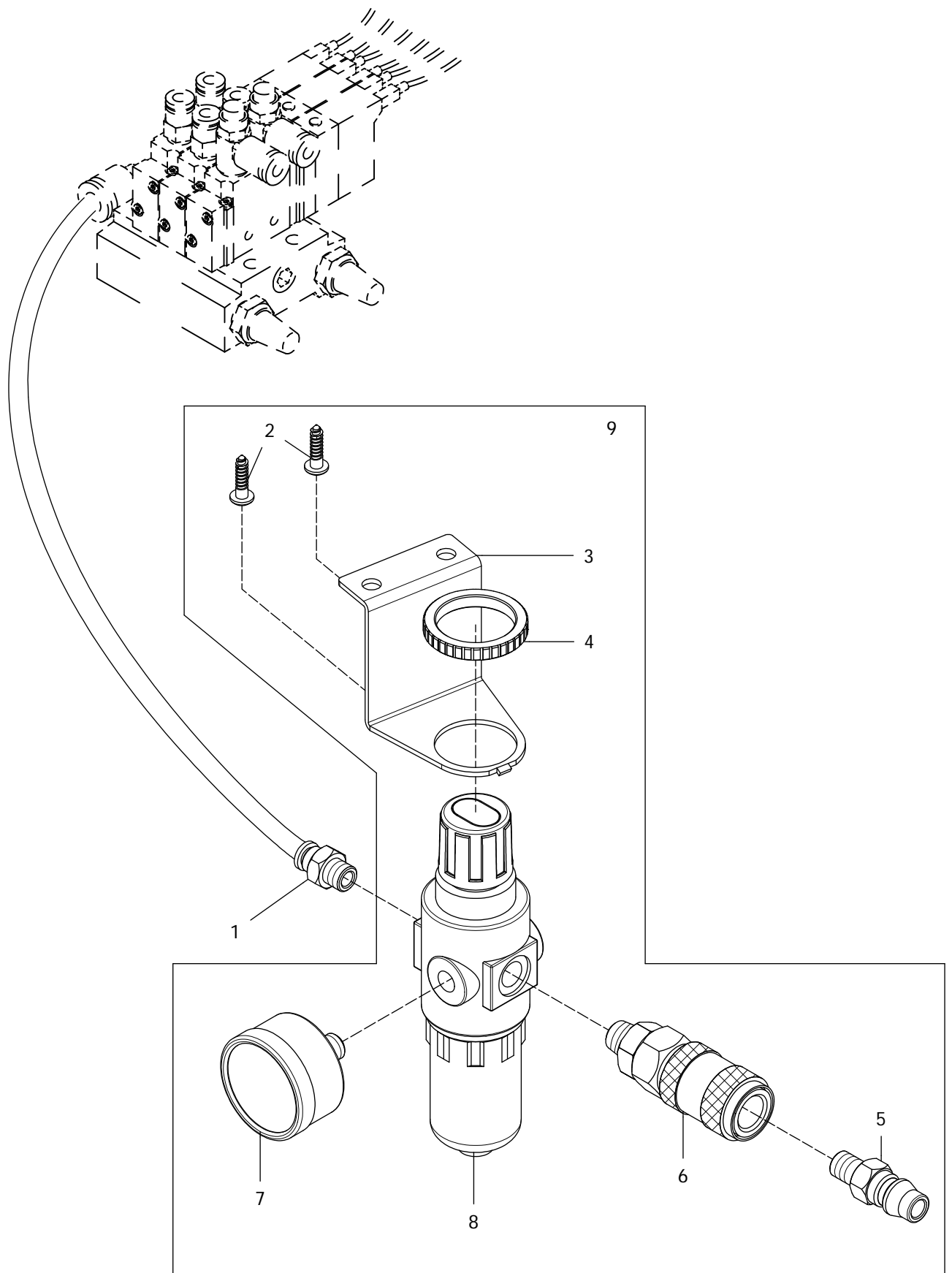
PNEUMATIC TYPE BOTTOM TRIMMER DRIVING MECHANISM**气压式下切刀驱动机构****23**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
48	07872101A	Terminal.....	端子.....	1
52	07872252	Solenoid.....	电磁阀.....	1
53	07871807	Elbow Connector.....	肘形接头.....	2
54	07872254	Speed Connector.....	电磁阀调速接头.....	4
55	07872255	Connector.....	电磁阀底座接头.....	1
59	07872259	Trimming Cylinder Support Bushing.....	下切刀空压管座筒套.....	2
61	07872122	Adaptor Cable.....	中继线.....	1
63	07872263	Switch.....	安全开关.....	1
64	07872264	Switch,Support C.Set.....	安全开关座组.....	1
JX1	JX072201	Trimming Cylinder Support C.Set.....	下切刀空压管座组.....	1



TOP TRIMMER UNIVERSAL ADAPTER MECHANISM**上切刀万向接头机构****24**

<u>Ref.</u>	<u>Parts</u>			<u>Amt.</u>
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872301	Top Trimmer Fixed Block.....	上切刀固定座.....	1
2	07872302	Universal Joint.....	万向接头.....	2
3	07872303	Position Washer.....	定位垫圈.....	3
4	07872304	Screw (M5-0.8×12).....	螺丝.....	3
5	07872305	Up & Down Position Block.....	上下定位块.....	1
6	07870650	Washer.....	垫片.....	2
7	07870202	Screw (M4-0.7×10).....	螺丝.....	2
9	07872309	Top Trimmer Universal Adapter C. Set.....	上切刀万向接头组.....	1
10	07870623	Screw (M4-0.7×12).....	螺丝.....	2
11	07870229	Screw (M4-0.7×4).....	螺丝.....	3



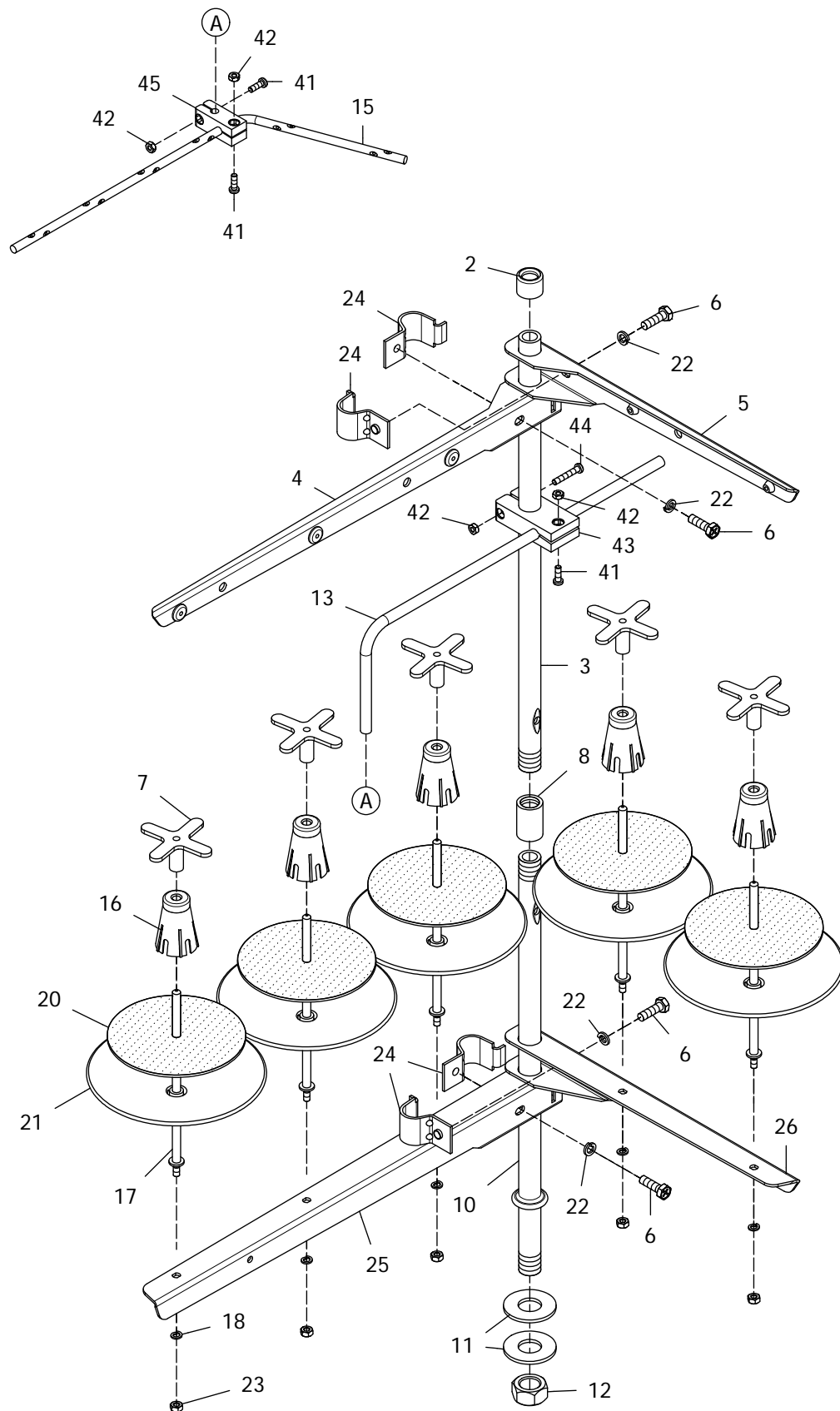
PNEUMATIC REGULATOR MECHANISM

气压调节器机构

25

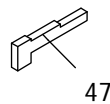
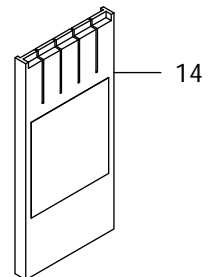
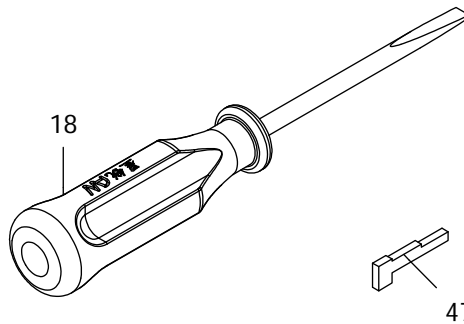
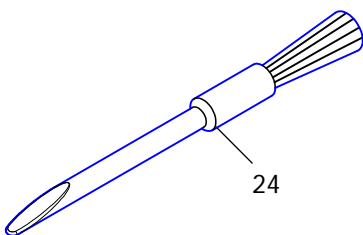
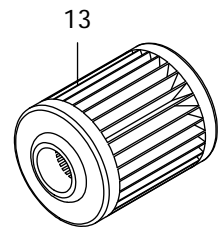
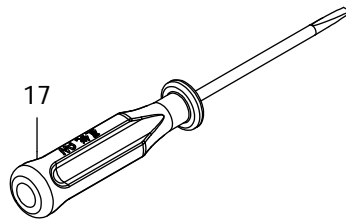
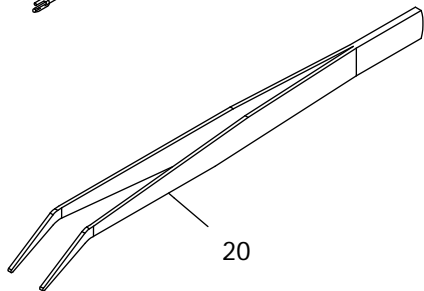
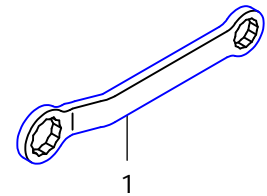
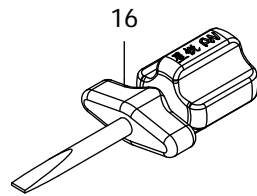
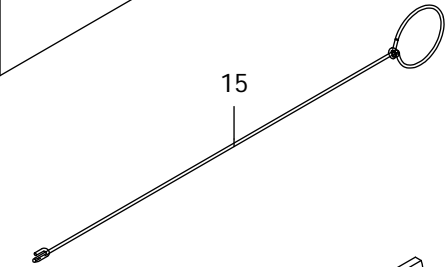
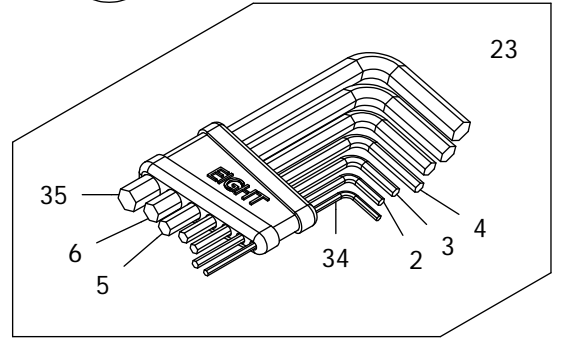
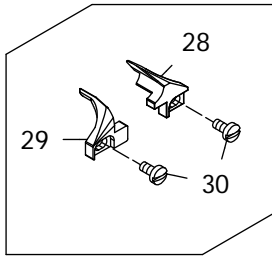
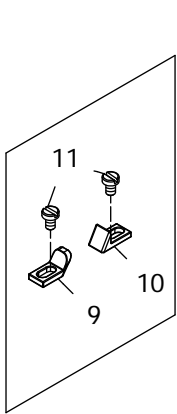
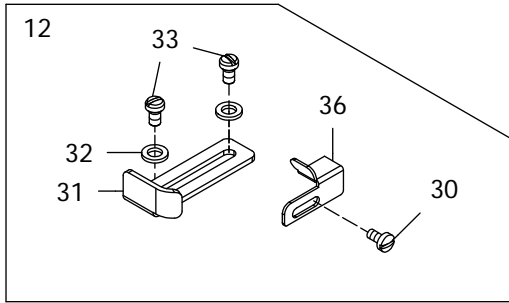
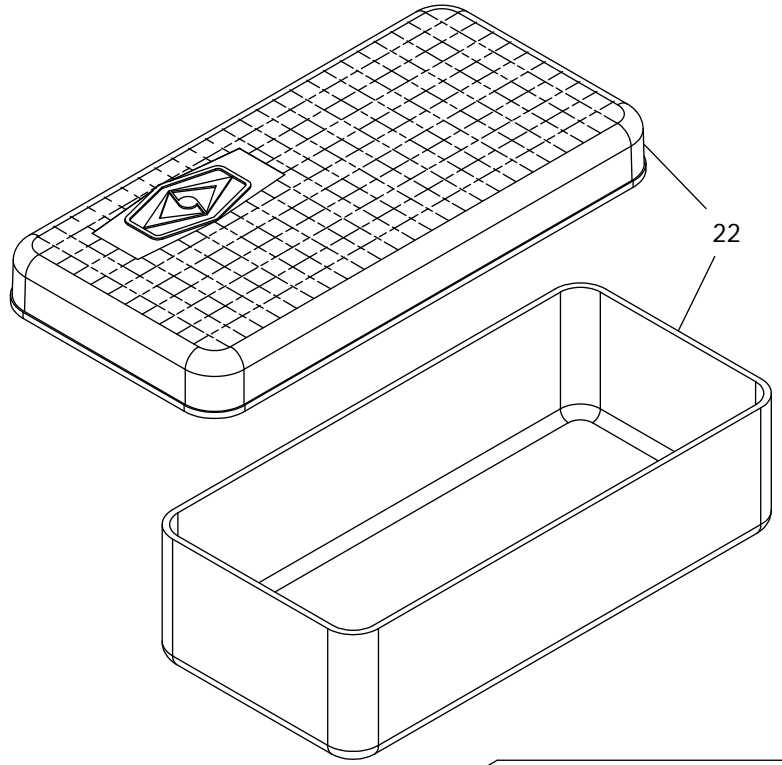
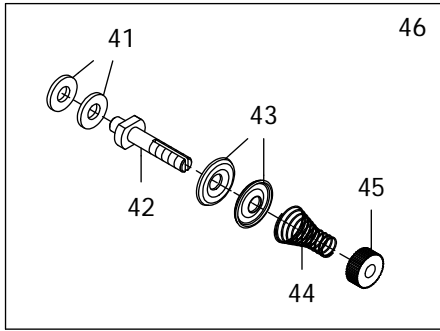
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<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07872401	Coupler.....	转接头.....	1
2	07872402	Wood Screw.....	木螺丝.....	2
3	07872403	Bracket.....	托架.....	1
4	07872404	Screw Ring.....	螺环.....	1
5	07872405	Coupler.....	转接头.....	1
6	07872406	Connect Valve.....	气压阀.....	1
7	07872407	Gauge.....	气磅表.....	1
8	07872408	Pneumatic Regulator.....	气压调节器.....	1
9	07872409	Pneumatic Regulator C.Set.....	气压调节器组.....	1

1 (五线用)
19 (六线用)



THREAD STAND & SUPPORTING BOARD**线架及机头托架组****26**

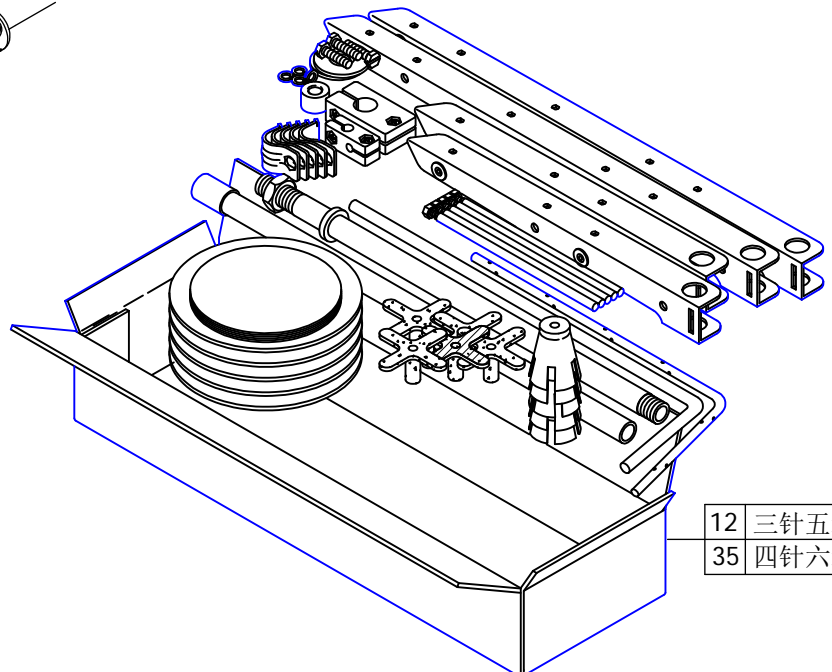
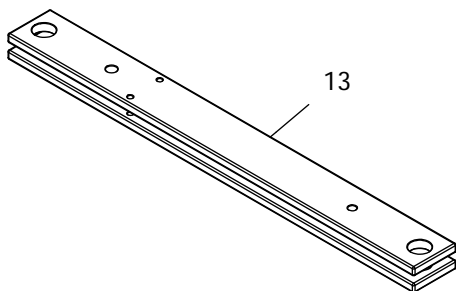
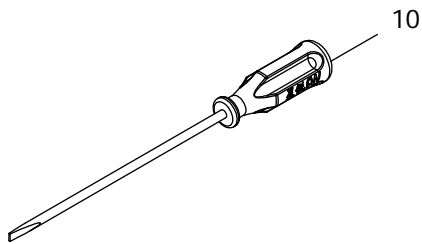
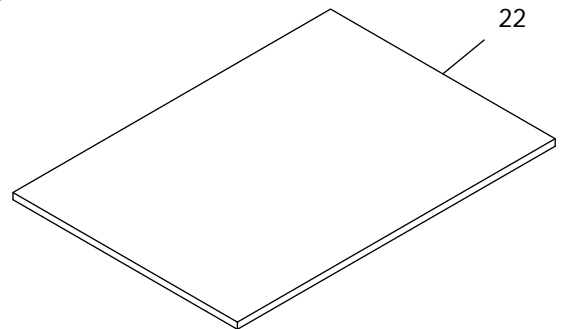
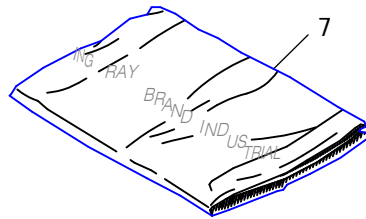
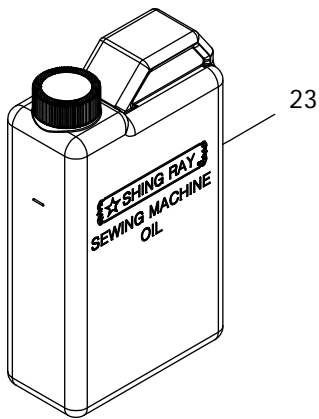
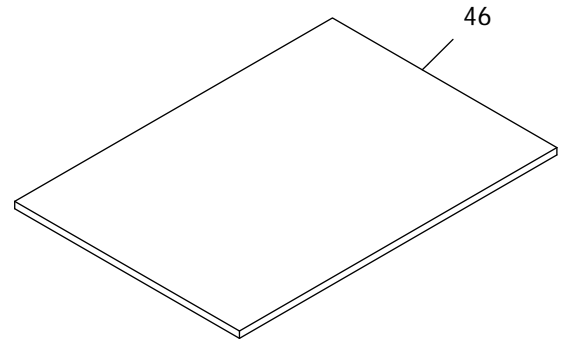
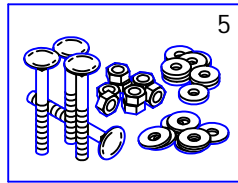
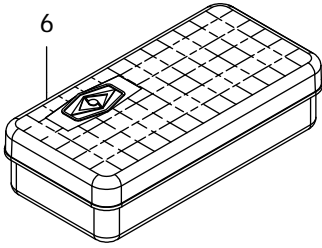
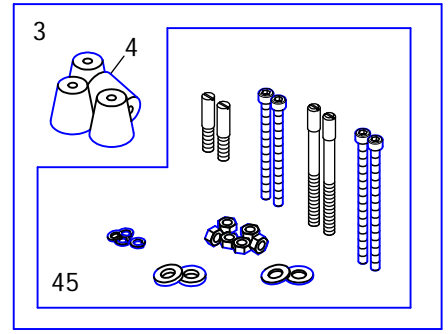
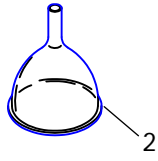
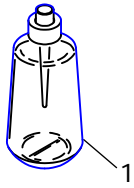
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873101	Thread Stand (5 Spools Type).....	线架 (五线用).....	1
2	07873102	Column Cap.....	柱头盖.....	1
3	07873103	Column Pipe (Upper).....	上线柱.....	1
4	07873104	Thread Hanger (3 Spools Type).....	3 孔过线吊臂.....	1
5	07873105	Thread Hanger (2 Spools Type).....	2 孔过线吊臂.....	1
6	07873106	Screw (M6-1×20).....	螺丝 (不单卖).....	4
7	07873107	Rubber Spool Cushion.....	橡胶线轴避震垫.....	5
8	07873108	Column Pipe Connector.....	线柱接头.....	1
10	07873110	Column Pipe (Lower).....	下线柱.....	1
11	07873111	Washer.....	垫片.....	2
12	07873112	Nut.....	螺帽.....	1
13	07873113	Thread Guide Arm.....	过线杆连接臂.....	1
15	07873115	Thread Guide (6 Spools Type).....	6 孔过线杆.....	1
16	07873116	Spool Cushion.....	线轴避震座.....	5
17	07873117	Spool Pin.....	线轴柱.....	5
18	07873118	Spring Washer.....	弹簧垫片.....	5
19	07873119	Thread Stand (6 Spools Type).....	线架(六线用).....	1
20	07873120	Spool Mat.....	线轴垫.....	5
21	07873121	Spool Seat Disc.....	线轴底盘.....	5
22	07873122	Spring Washer.....	弹簧垫片.....	4
23	07873123	Nut.....	螺帽.....	5
24	07873124	Column Pipe Connector.....	线柱接头.....	4
25	07873125	Spool Stand (3 Spools Type).....	3 孔线轴架.....	1
26	07873126	Spool Stand (2 Spool Type).....	2 孔线轴架.....	1
41	07873141	Screw (M4-0.7×12).....	螺丝 (不单卖).....	3
42	07873142	Nut.....	螺帽.....	4
43	07873143	Thread Guide Holder (Large).....	大过线杆固定座.....	1
44	07873144	Screw (M4-0.7×25).....	螺丝 (不单卖).....	1
45	07873145	Thread Guide Holder (Small).....	小过线杆固定座.....	1



ATTACHMENT BOX(USUAL)**附件盒(一般用)****27**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	07873201	Ring Spanner.....	梅花板手.....	1
2	07803502	Hexagonal Wrench (2.0mm).....	内六角扳手.....	1
3	07803503	Hexagonal Wrench (2.5mm).....	内六角扳手.....	1
4	07803504	Hexagonal Wrench (3.0mm).....	内六角扳手.....	1
5	07803505	Hexagonal Wrench (4.0mm).....	内六角扳手.....	1
6	07803506	Hexagonal Wrench (5.0mm).....	内六角扳手.....	1
9	07873209	Straight Type Fabric Guide (Left).....	直式布导器(左).....	1
10	07873210	Straight Type Fabric Guide (Right).....	直式布导器(右).....	1
11	07873211	Screw (32/3-56×4).....	螺丝.....	2
12	07202712	Bottom Hemming Folder.....	折下摆组.....	1
13	07871314	Oil Filter.....	滤油器.....	1
14	★	Needle (System : UYX128GAS).....	机针组.....	1
15	07873215	Threading Wire.....	穿线铁丝.....	1
16	07873216A	Screwdriver.....	螺丝起子.....	1
17	07873217A	Screwdriver.....	螺丝起子.....	1
18	07873218A	Screwdriver.....	螺丝起子.....	1
20	07873220	Thread Tweezers.....	穿线夹.....	1
22	07873222	Attachment Box.....	附件盒.....	1
23	07803523	Hexagonal Wrench C.Set.....	内六角扳手组.....	1
24	07873226	Hairbrush.....	毛刷.....	1
28	07873228	Fabric Guide (Right).....	倒骨布导器(右).....	1
29	07873229	Fabric Guide (Left).....	倒骨布导器(左).....	1
30	07870735	Screw (M2.6-0.45×5).....	螺丝.....	3
31	07202731	Fabric Edge Guide (Right).....	右挡边.....	1
32	07870323	Washer.....	垫片.....	2
33	07870845	Screw (9/64-40×5.5).....	螺丝.....	2
34	07803528	Hexagonal Wrench (1.5mm).....	内六角扳手.....	1
35	07803529	Hexagonal Wrench (6.0mm).....	内六角扳手.....	1
36	07202736	Fabric Guide.....	挡边.....	1
41	07872903	Washer.....	垫片.....	2
42	07870349	Tension Post	上饰线张力调整组支柱.....	1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
45	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
46	07873246	Tension Auxiliary C.Set.....	单针车缝专用张力辅助件.....	1
47	07302011B	Gage,Sheet.....	定规.....	1

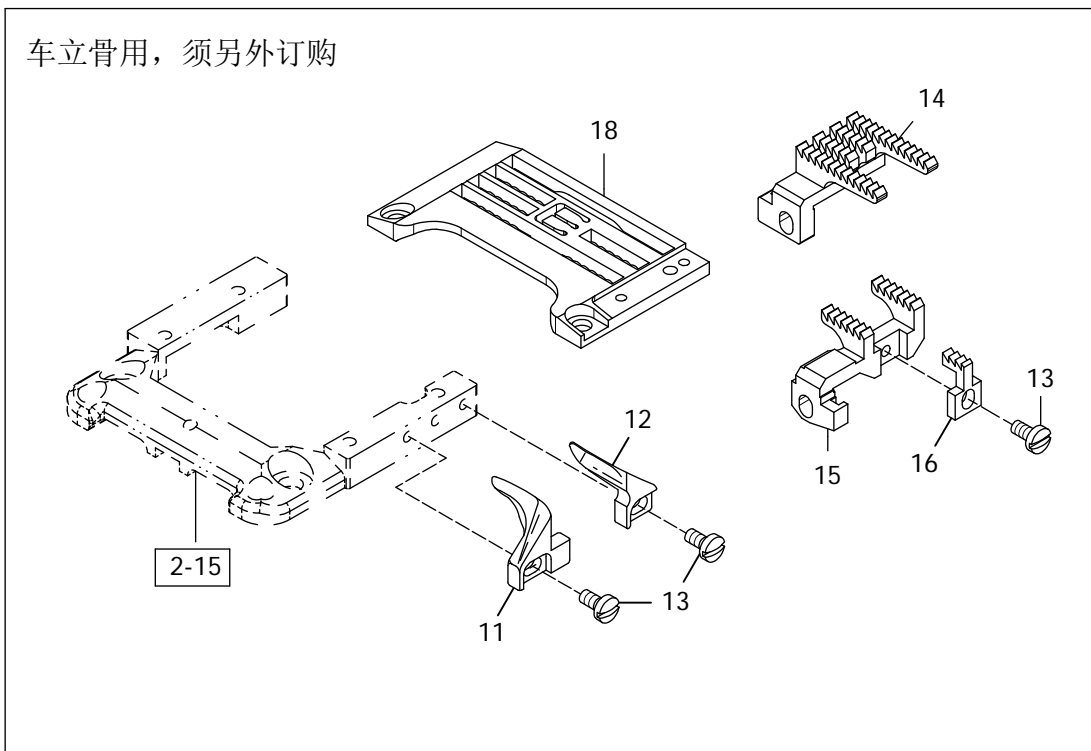
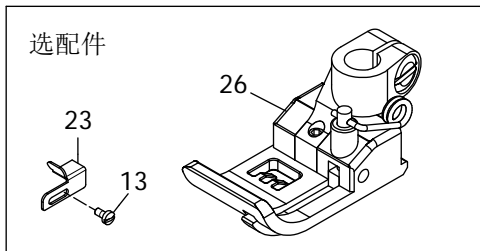
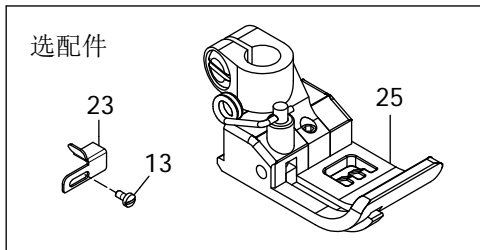
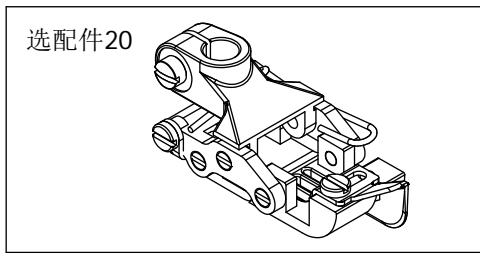
★ 请参照附件一【标准规格件】



12	三针五线
35	四针六线

ACCESSORIES**附配件****28**

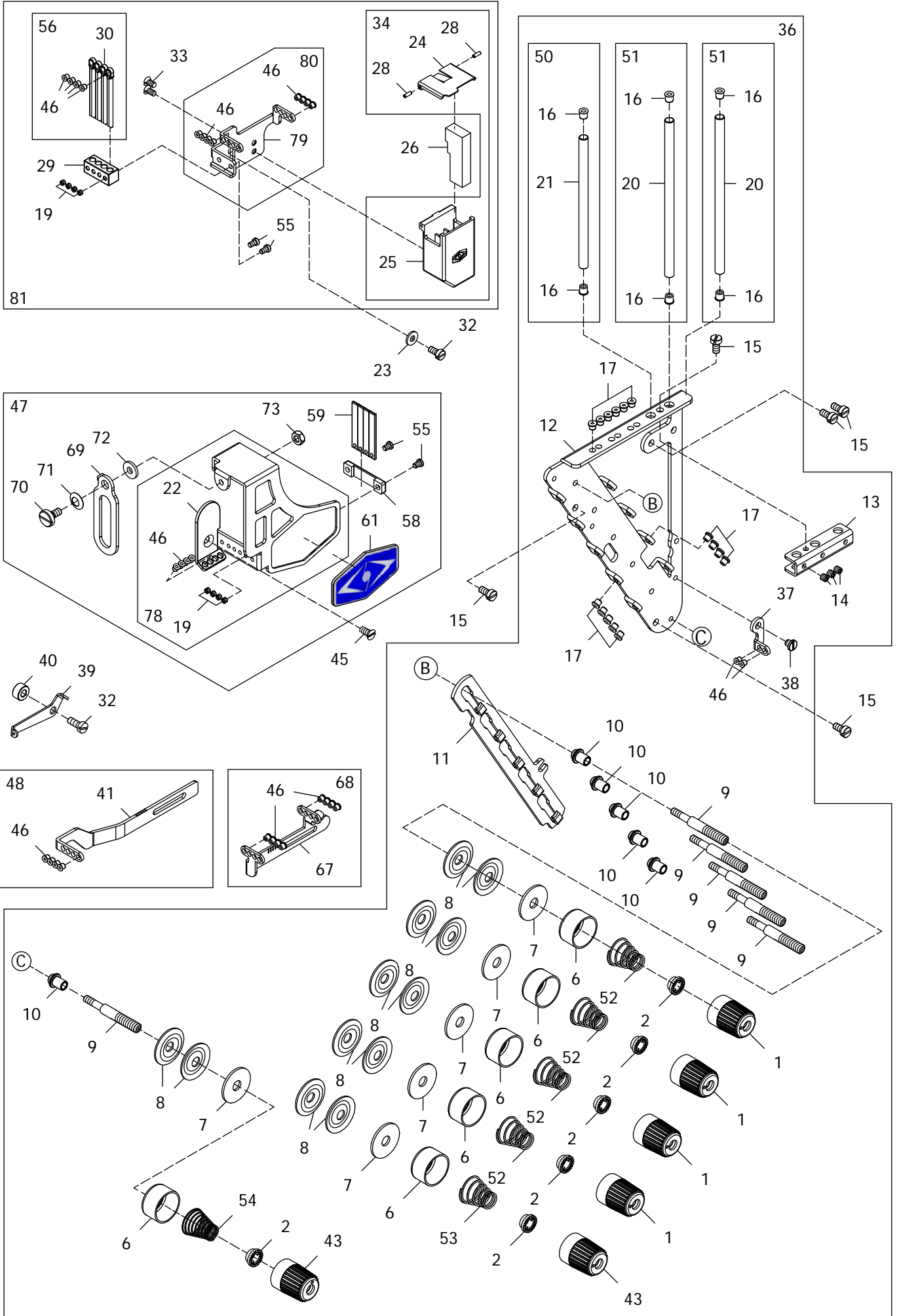
<u>Ref.</u>	<u>Parts</u>			<u>Amt.</u>
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873301	Oiler.....	油壶.....	1
2	07873302	Funnel.....	漏斗.....	1
3	07873303	Oil Reservoir Rubber Cushion C.Set.....	底座避震胶垫螺丝组.....	1
4	07873304	Plug.....	橡胶塞.....	4
5	07873305	Semi - Submerged Hanging Bolt C. Set.....	半沉式吊架螺栓组.....	1
6	07202806	Attachment Box.....	附件盒.....	1
7	07873307	Machine Cover.....	防尘罩.....	1
10	07873310A	Screwdriver.....	螺丝起子.....	1
12	07873101	Thread Stand.....	线架组(三针五线).....	1
13	07873313	Supporting Board (Semi-Submerged Table).....	半沉式底座托架.....	2
22	07873319	Service Manual.....	维修手册.....	1
23	07873320	Oil.....	润滑油.....	1
35	07873119	Thread Stand.....	线架组(四针六线).....	1
45	07873318	Screw C.Set.....	螺丝组.....	1
46	07202846	Spare Parts Book.....	零件图.....	1



EXCLUSIVE PARTS**专用配件****29**

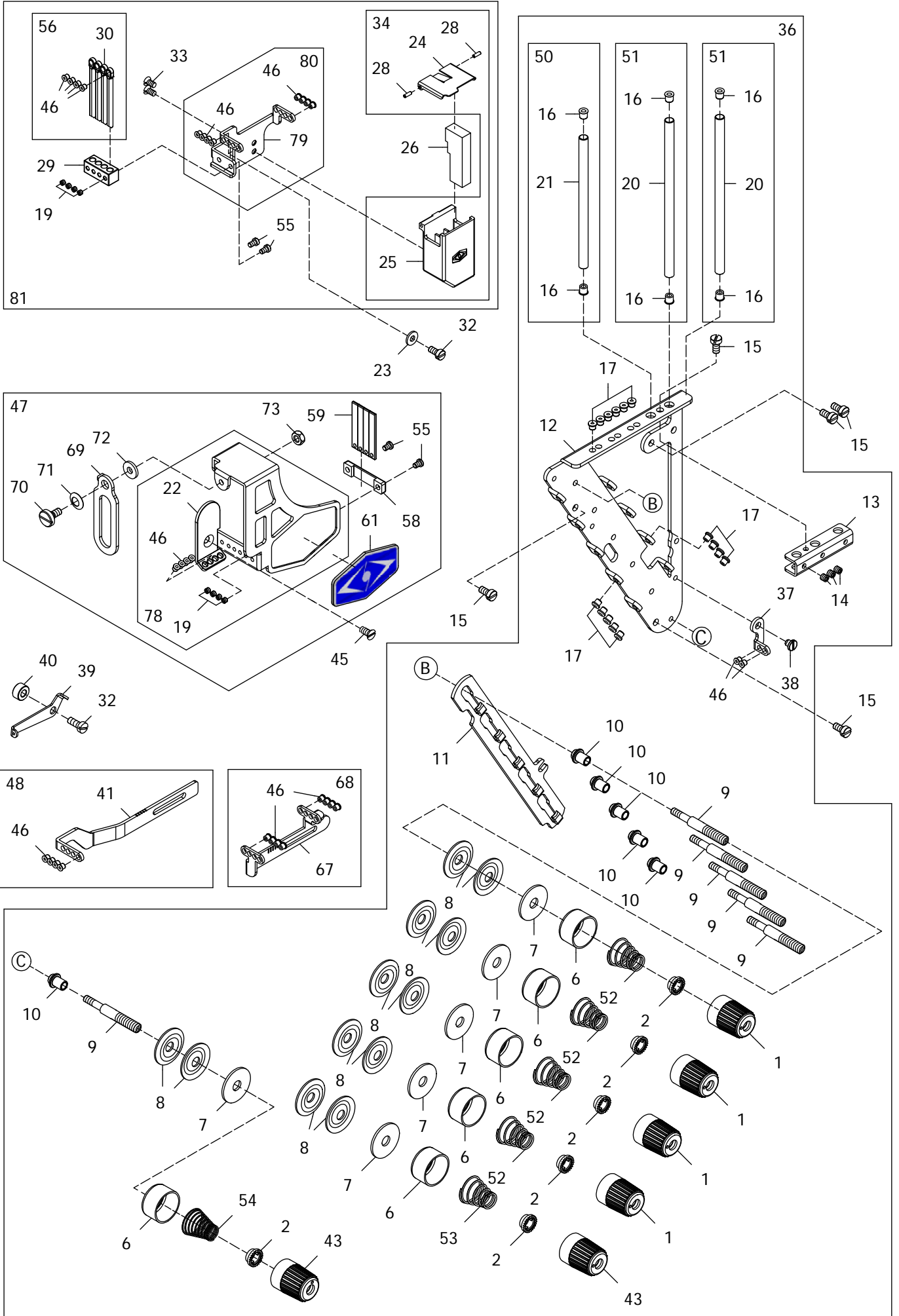
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
11	07871411	Covering Stand (Left).....	立骨布导器 (左).....	1
12	07871412	Covering Stand (Right).....	立骨布导器 (右).....	1
13	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-车立骨用).....	3
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-左挡边押脚)...	1
	07870735	Screw (M2.6-0.45×5).....	螺丝(选配件-右挡边押脚)...	1
14	07201102A	Main Feed Dog.....	主齿.....	1
15	07201145A	Differential Feed Dog.....	差动齿.....	1
16	07871416	Differential Feed Dog (Middle).....	小齿.....	1
18	★	Needle Plate For Covering Seam.....	立骨用针板.....	1
20	07871420	Presser Foot.....	战车押脚.....	1
23	07202736	Fabric Guide.....	挡边.....	1
25	07871425	Presser Foot (Left).....	左挡边押脚.....	1
26	07871426	Presser Foot (Right).....	右挡边押脚.....	1

★ 请参附件一【标准规格件】



MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****30**

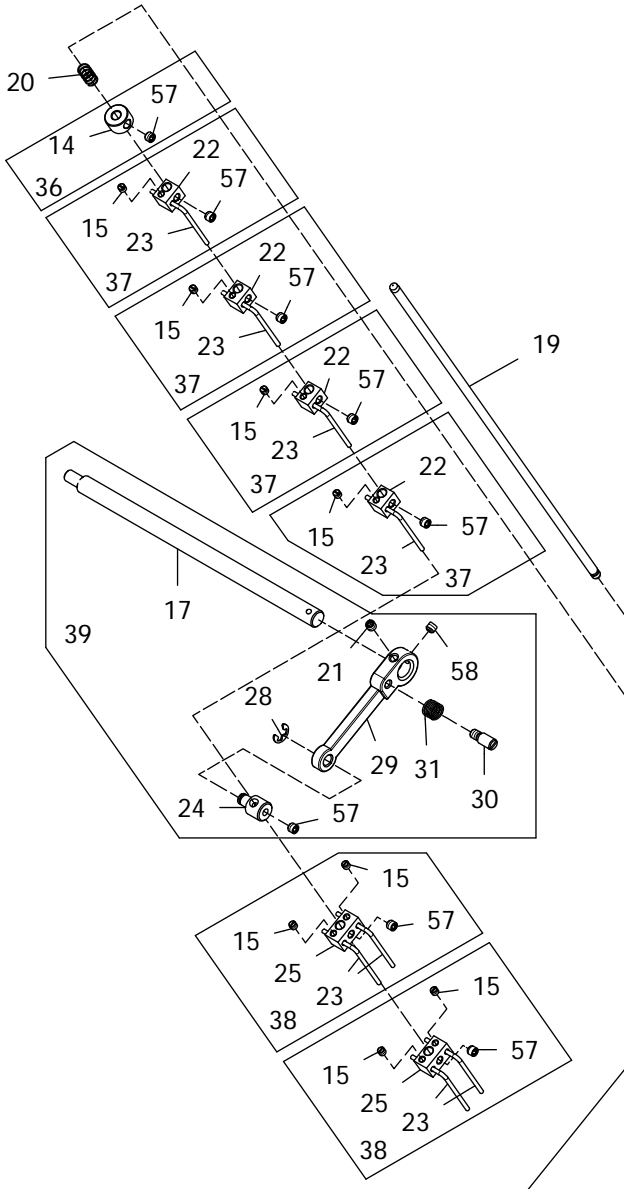
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07870301	Thread Tension Spring Cap(Blue).....	上线张力弹簧调整钮(蓝).....	4
2	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
6	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
7	07870307	Felt.....	毡垫.....	6
8	07870308	Tension Disc.....	张力调整盘.....	12
9	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
10	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
11	07870311	Tension Disc Separator.....	上线张力圆盘分离器.....	1
12	07873612	Tension Post Support.....	上线张力组支柱座.....	1
13	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
14	07870229	Screw (M4-0.7×4).....	螺丝.....	3
15	07870125	Screw (M4-0.7×8).....	螺丝.....	5
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
17	07870317	Thread Eyelet.....	陶瓷过线孔.....	15
19	07870319	Screw (1/8-44×2.6).....	螺丝.....	8
20	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
21	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
22	07873622B	Needle Thread Eyelet.....	过线导片.....	1
23	07870323	Washer.....	垫片.....	1
24	07870324	SP Container Cover.....	硅油槽盖.....	1
25	07870325	SP Container.....	硅油储存槽.....	1
26	07870326	Felt.....	吸油毡.....	1
28	07870328	SP Container Cover Pin.....	硅油槽盖固定插销.....	2
29	07873629A	Thread Eyelet Support.....	过线杆固定座.....	1
30	07870330B	Thread Eyelet (Front).....	过线杆.....	4
32	07870102	Screw (M4-0.7×12).....	螺丝.....	2
33	07870333	Screw (9/64-40×6.7).....	螺丝.....	2
34	07870334	SP Container C.Set.....	硅油储存槽组件.....	1
36	07873636A	Tension Post Support C.Set.....	上线张力支柱座组件.....	1
37	07873637	Top Cover Thread Guide.....	上饰线导板.....	1
38	07870258	Screw (M4-0.7×4).....	螺丝.....	1
39	07870529	Looper Thread Eyelet.....	底线辅助导板.....	1
40	07871534	Spacer.....	隔片.....	1
41	07873641B	Needle Thread Take-up.....	针线提线过线杆.....	1
43	07870343	Thread Tension Spring Cap(Red).....	上线张力弹簧调整钮(红).....	2
45	07871602	Screw (M4-0.7×8.5).....	螺丝.....	1
46	07870365	Thread Eyelet.....	过线陶瓷(白色).....	30
47	07873647A	Needle Thread Eyelet C.Set.....	过线导片组.....	1
48	07873648A	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
50	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1



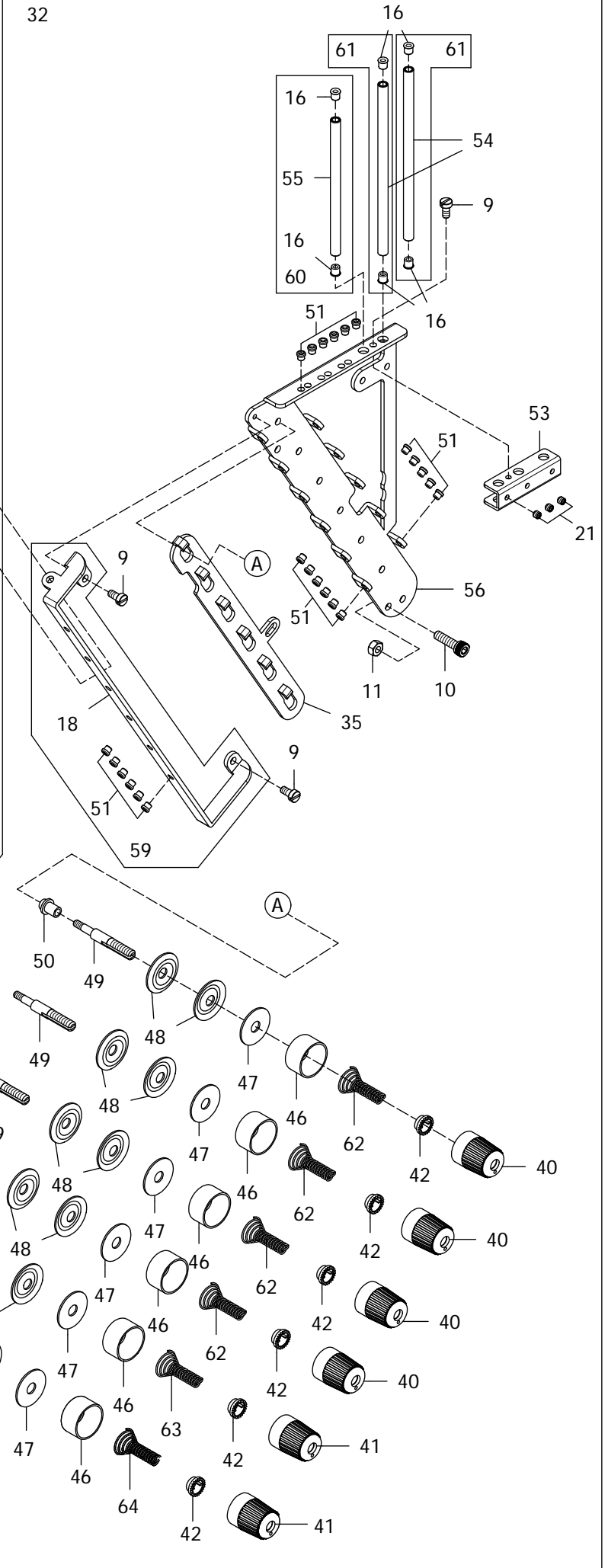
MISCELLANEOUS THREAD EYELETS-4NEEDLE**过线机构-四针六线****30**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
51	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管 (长)组.....	2
52	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
53	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
54	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1
55	07870366	Screw (1/8-44×4.3).....	螺丝.....	4
56	07873656	Thread Eyelet (Front) C.Set.....	过线杆组.....	1
58	07870375	Needle Thread Strike-off Pin Holder.....	打线片固定座.....	1
59	07873659	Needle Thread Strike-off Pin.....	打线片.....	4
61	07870106	Emblem.....	铭牌.....	1
67	07873667	Needle Thread Take-up.....	针线提线过线杆.....	1
68	07873668	Needle Thread Take-up C.Set.....	针线提线过线杆组.....	1
69	07870386	Safety Plate.....	护目片.....	1
70	07870428	Screw (11/64-40×7.5).....	螺丝.....	1
71	07870429	Conical Spring Washer.....	锥形弹簧垫圈.....	1
72	07870430	Washer.....	垫片.....	1
73	07870431	Nut.....	螺帽.....	1
78	07873678	Needle Thread Eyelet C.Set.....	过线导片组.....	1
79	07873679	Needle Thread Eyelet	针线过线架.....	1
80	07873680	Needle Thread Eyelet C.Set.....	针线过线架组.....	1
81	07873681	SP Device, Complete Set.....	针线硅油组.....	1

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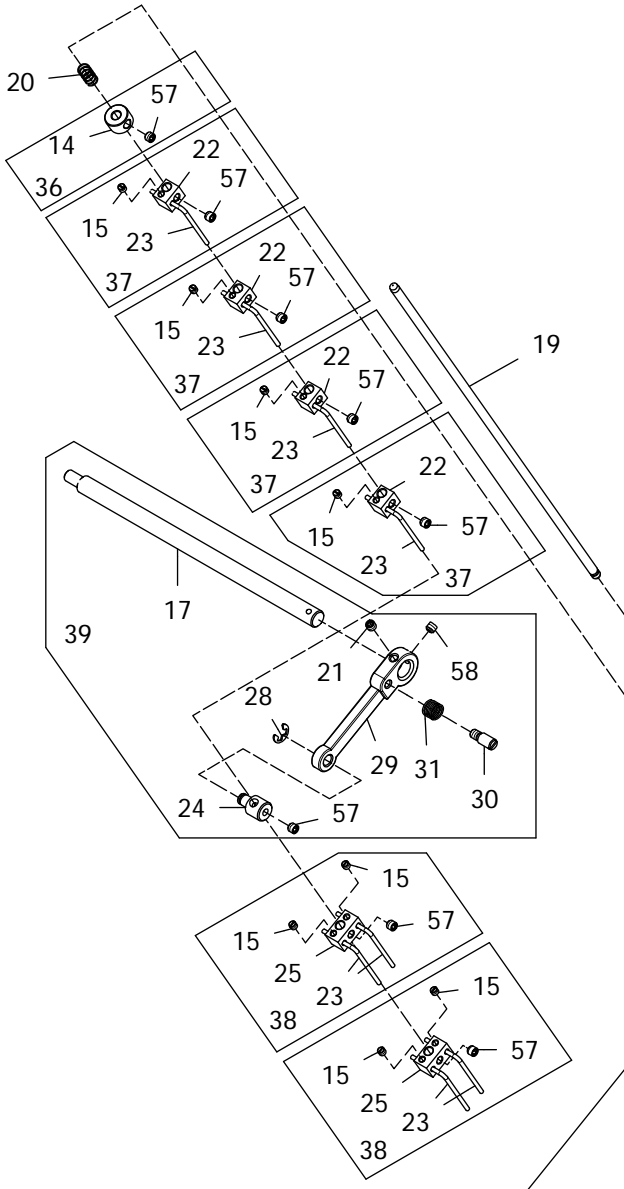


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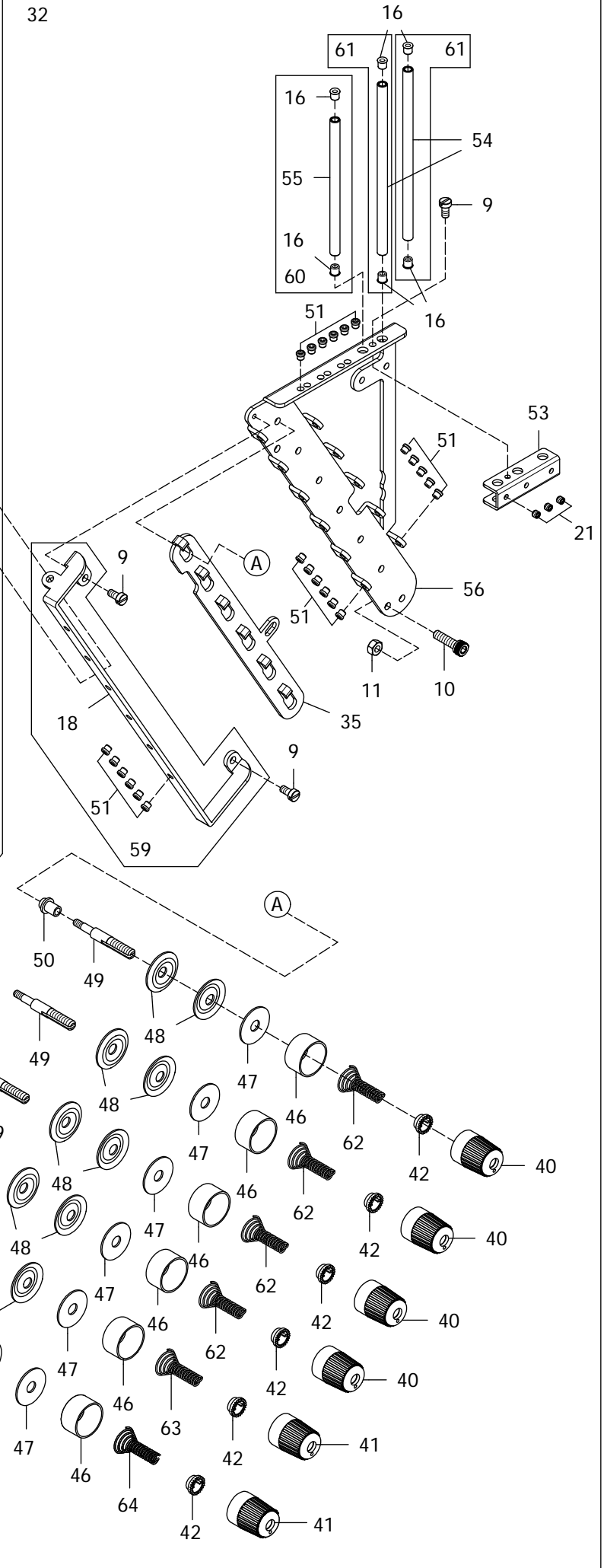


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
9	07870125	Screw (M4-0.7×8).....	螺丝.....	3
10	07873710	Screw (M5-0.8×18).....	螺丝.....	1
11	07871028	Nut.....	螺帽.....	1
14	07871514	Collar.....	轴环.....	1
15	07870319	Screw (1/8-44×2.6).....	螺丝.....	8
16	07870363	Thread Eyelet.....	过线陶瓷(深灰).....	6
17	07871517	Tension Release Shaft.....	张力释放转轴.....	1
18	07873718	Thread Pull-off Eyelet.....	过线松线架.....	1
19	07871519	Thread Pull-off Bar.....	过线松线杆.....	1
20	07871520	Swing-Proof Spring.....	防震弹簧.....	1
21	07870229	Screw (M4-0.7×4).....	螺丝.....	4
22	07871522	Thread Pull-off Hook Unit (One Hook).....	松线钩组(单脚).....	4
23	07871523	Hook.....	松线钩.....	8
24	07871524	Thread Pull-off Bar Holder.....	过线松线杆固定座.....	1
25	07871525	Thread Pull-off Hook Unit (Double Hook).....	松线钩组(双脚).....	2
28	07871528	Retaining Ring.....	扣环.....	1
29	07871529	Thread Pull-off Lever.....	过线松线拉柄.....	1
30	07871530	Tension Release Adjusting Screw (M4-0.7×5.5)...	张力释放调整螺丝.....	1
31	07871531	Spring.....	弹簧.....	1
32	07873732A	Thread Eyelet Tension C.Set.....	过线张力组.....	1
35	07873735	Tension Disc Separator.....	过线张力盘分离架.....	1
36	07871536	Collor C.Set.....	轴环组.....	1
37	07871537	Hook C.Set.....	松线钩组.....	4
38	07871538	Hook C.Set.....	松线钩组.....	2
39	07871539	Pull-Off Handle C.Set.....	松线拉柄组.....	1
40	07870301	Thread Tension Spring Cap (Blue).....	上线张力弹簧调整钮(蓝)....	4
41	07870343	Thread Tension Spring Cap (Red).....	上线张力弹簧调整钮(红)....	2
42	07870302A	Tension Spring Disc Support.....	张力弹簧调整圆盘.....	6
46	07870306	Thread Tension Spring Retainer.....	上线张力弹簧固定座.....	6
47	07870307	Felt.....	毡垫.....	6
48	07870308	Tension Disc.....	张力调整盘.....	12
49	07870309A	Tension Post.....	上线张力弹簧支柱.....	6
50	07870310	Tension Post Ferrule.....	上线张力弹簧支柱套圈.....	6
51	07870317	Thread Eyelet.....	陶瓷过线孔.....	23
53	07873613	Thread Eyelet Pipe Stay.....	过线导管固定座.....	1
54	07870320	Thread Eyelet Pipe (Long).....	过线导管(长).....	2
55	07870321	Thread Eyelet Pipe (Short).....	过线导管(短).....	1
56	07873756	Tension Post Support.....	上线张力组支柱座.....	1
57	07870835	Screw (M4-0.7×3).....	螺丝.....	8
58	07871104	Screw (M4-0.7×4.5).....	螺丝(尖底).....	1

31

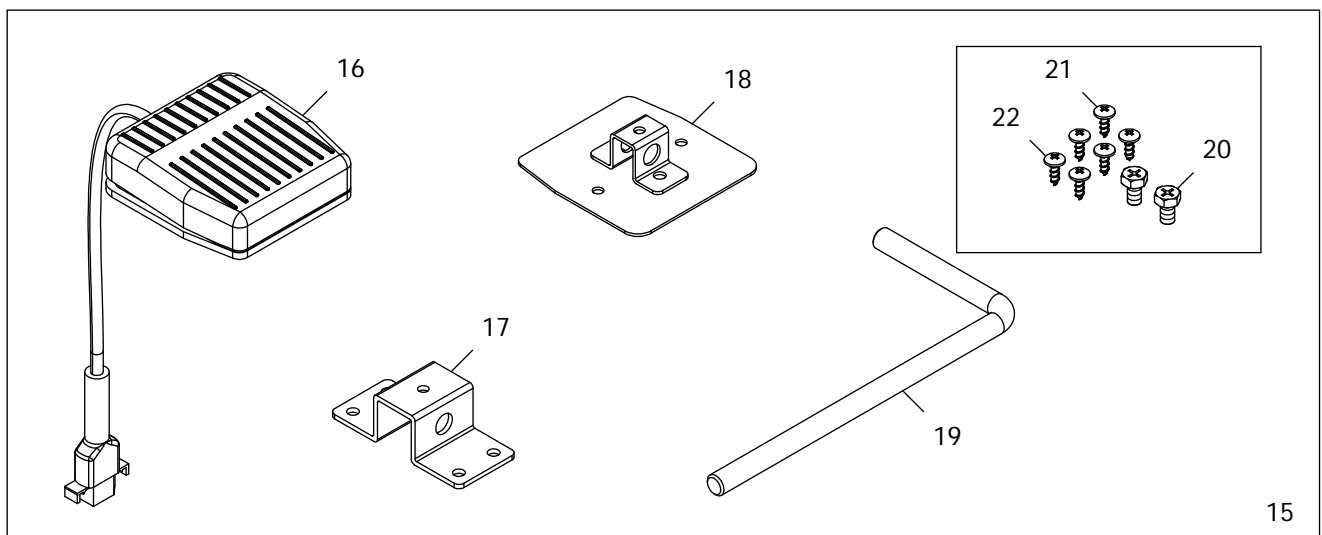
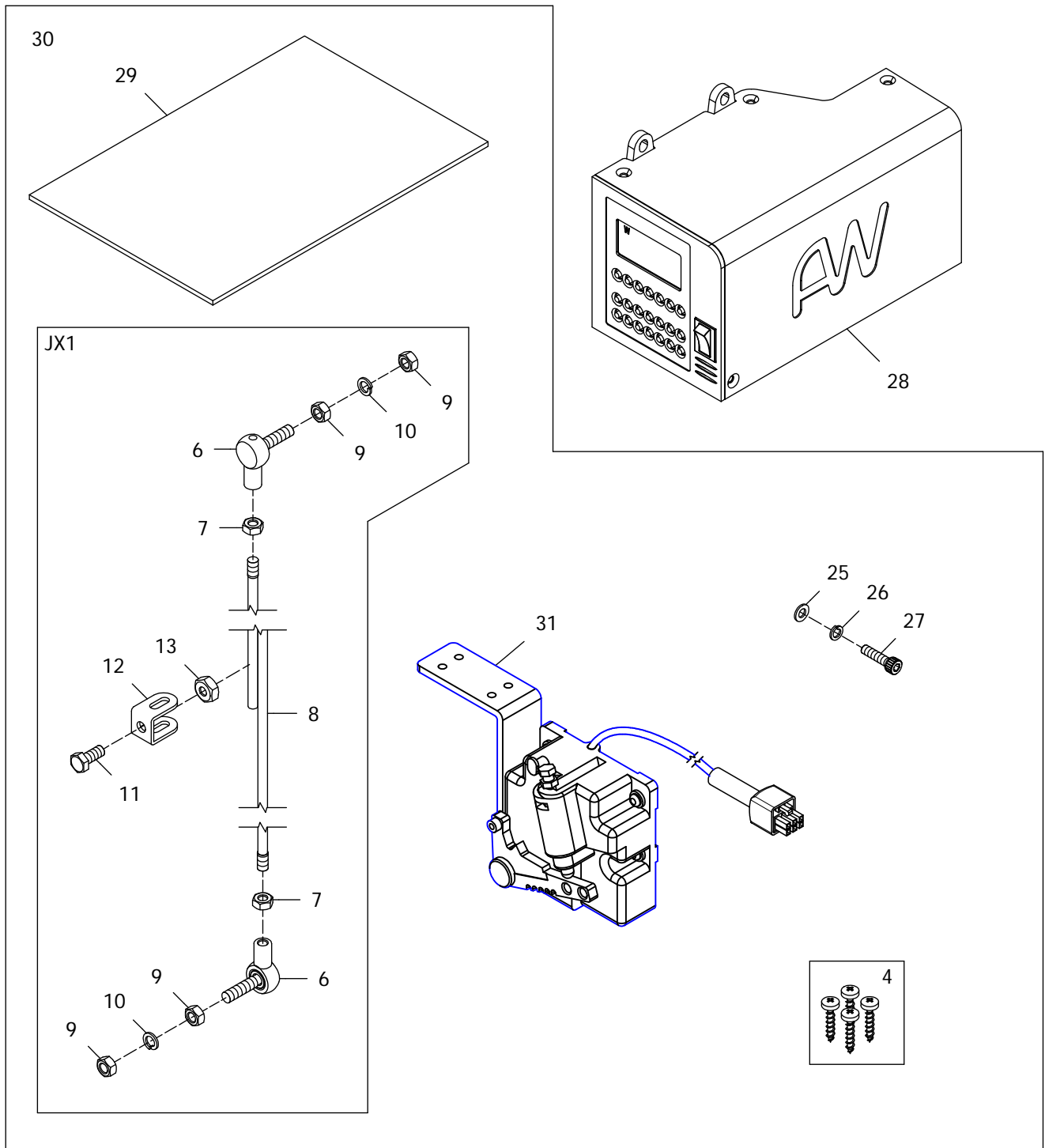


32



AUTO TRIMMER THREAD PULL-OFF MECHANISM-4NEEDLE **自动切线松线机构-四针六线** **31**

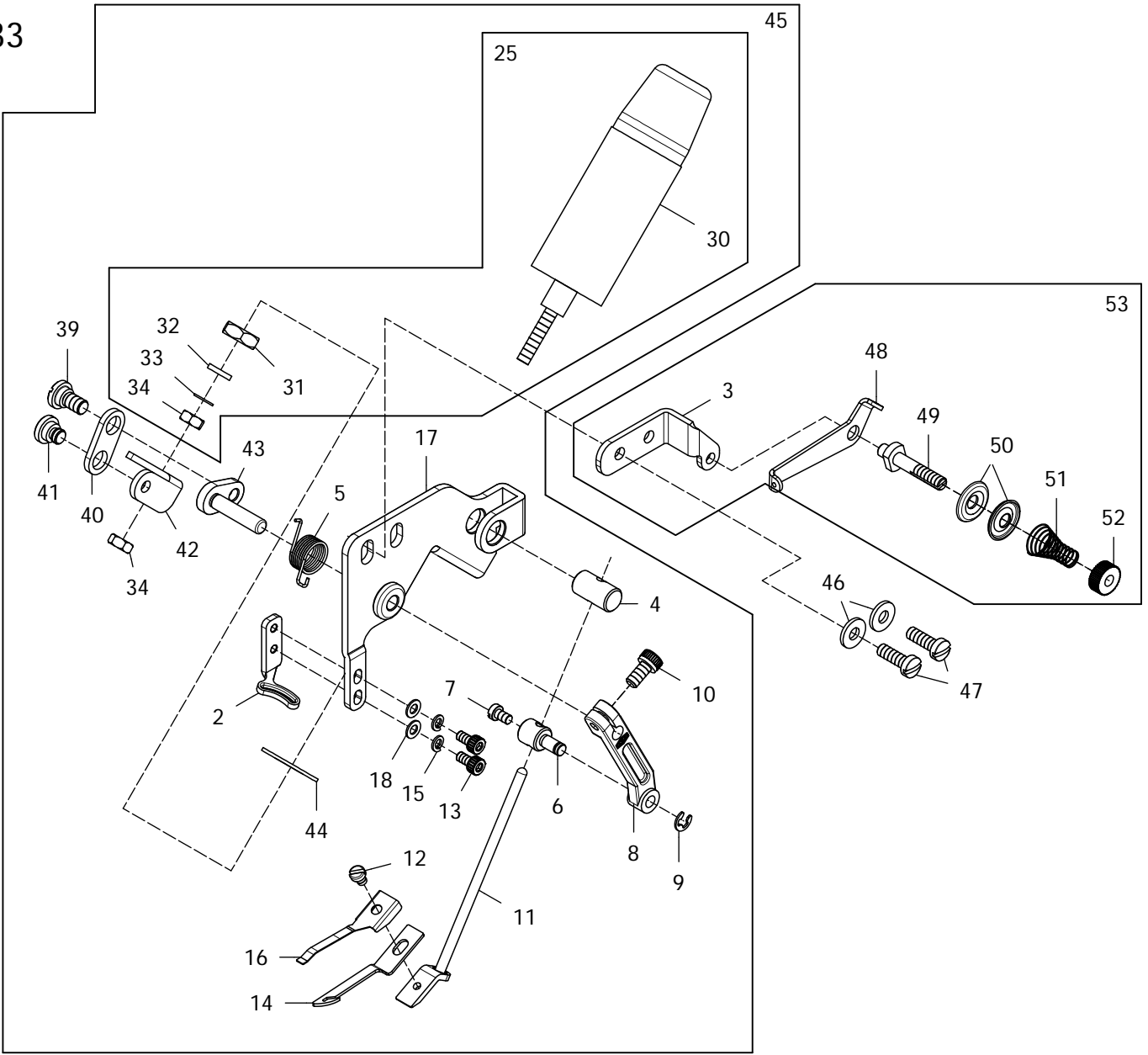
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
59	07873759	Thread Pull-off Eyelet C.Set.....	过线松线架组.....	1
60	07870368	Thread Eyelet Pipe (Short) C.Set.....	过线导管(短)组.....	1
61	07870369	Thread Eyelet Pipe (Long) C.Set.....	过线导管(长)组.....	2
62	07870372	Needle Thread Tension Spring.....	针线张力弹簧.....	4
63	07870373	Top Cover Thread Tension Spring.....	上饰线张力弹簧.....	1
64	07870374	Looper Thread Tension Spring	下勾针张力弹簧.....	1



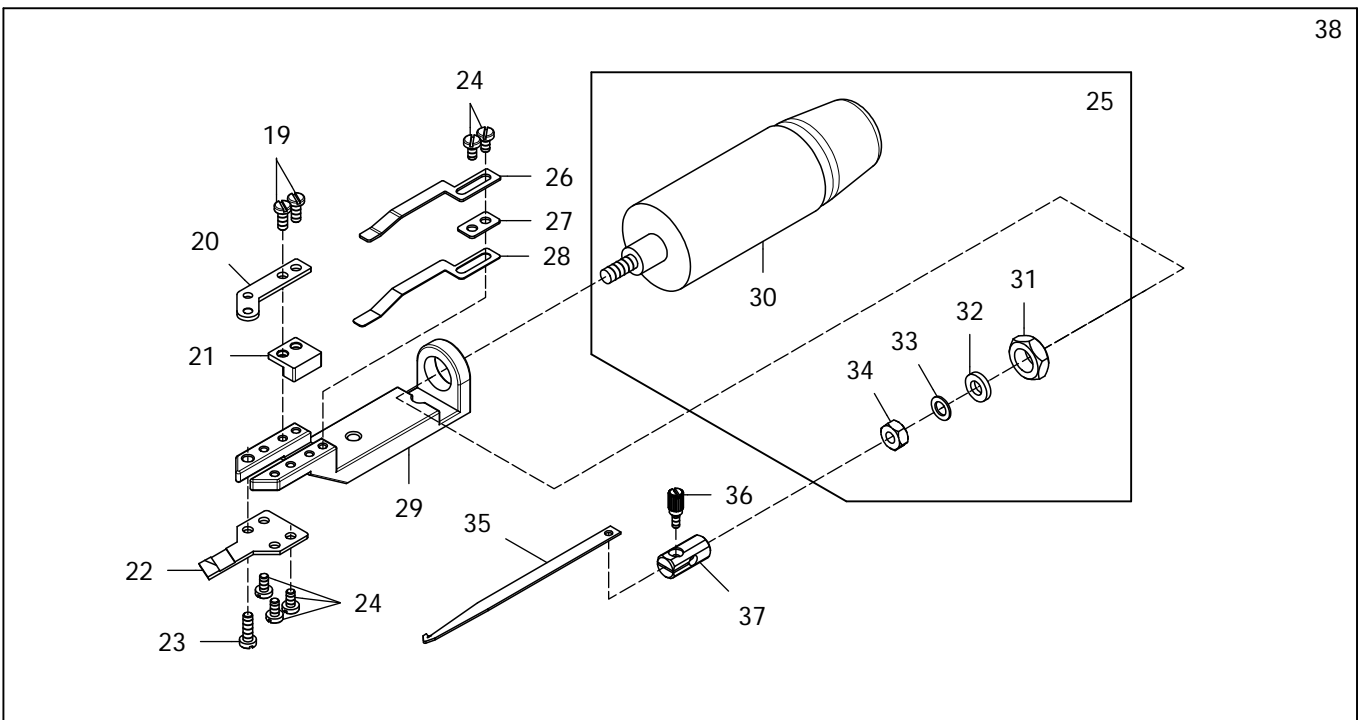
AC SERVO MOTOR & CONTROL BOX C.SET**伺服马达控制箱组****32**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
4	07873504	Screw.....	木螺丝.....	4
6	07873506	Universal Joint.....	多向接头.....	2
7	07873507	Nut.....	螺帽.....	2
8	07873508	Connecting Link.....	连杆.....	2
9	07873509	Nut.....	螺帽.....	4
10	07873510	Spring Washer.....	弹簧垫片.....	2
11	07873511	Screw (M6-1×14).....	螺丝.....	2
12	07873512	Spool Pin.....	∩型支架.....	2
13	07873513	Nut.....	螺帽.....	2
15	07873515	Knee Switch,C.Set.....	膝动开关组.....	1
16	07873516	Knee Switch.....	膝动开关.....	1
17	07873517	Fixed Plate.....	固定板.....	1
18	07873518	Piece, Clamping.....	夹片.....	1
19	07873519	L-Spool Pin.....	L型支架.....	1
20	07873520	Screw (M6-1×10).....	螺丝.....	2
21	07873521	Screw (Long).....	木螺丝(长).....	4
22	07873522	Screw (Short).....	木螺丝(短).....	2
25	07871148	Washer.....	垫片.....	4
26	07870633	Spring Washer (SW05).....	弹性垫片.....	4
27	07873527	Screw (M5-0.8×20).....	螺丝.....	4
28	07873528	Control Box.....	控制箱.....	1
29	07873529	Book, Instruction.....	控制箱操作说明书.....	1
30	07873530	Ac Servo Motor & Control Box C.Set.....	伺服马达控制箱组.....	1
31	07873531	Starter.....	起动器.....	1
JX1	JX073501	Driving Connection.....	连杆组.....	1

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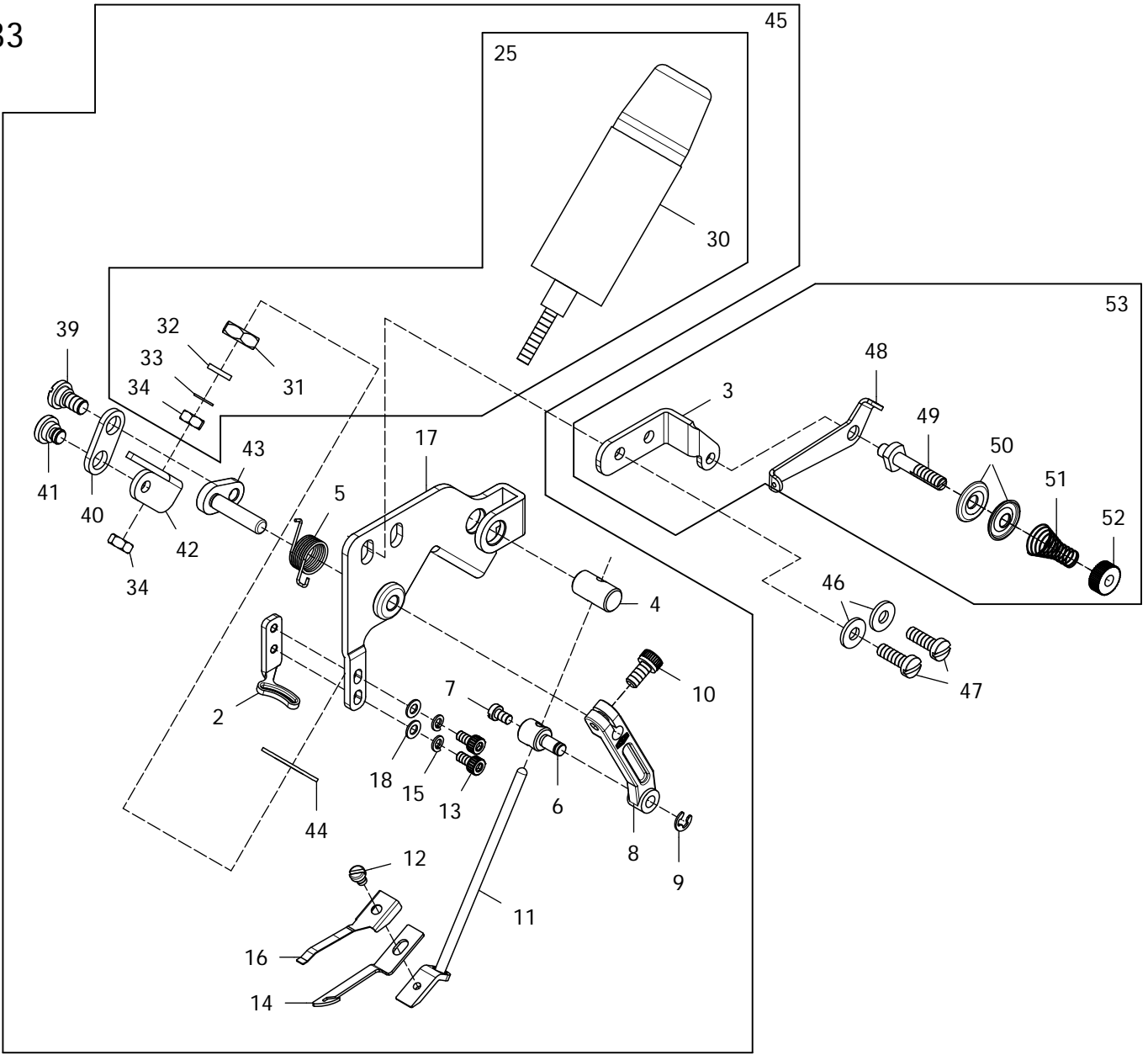
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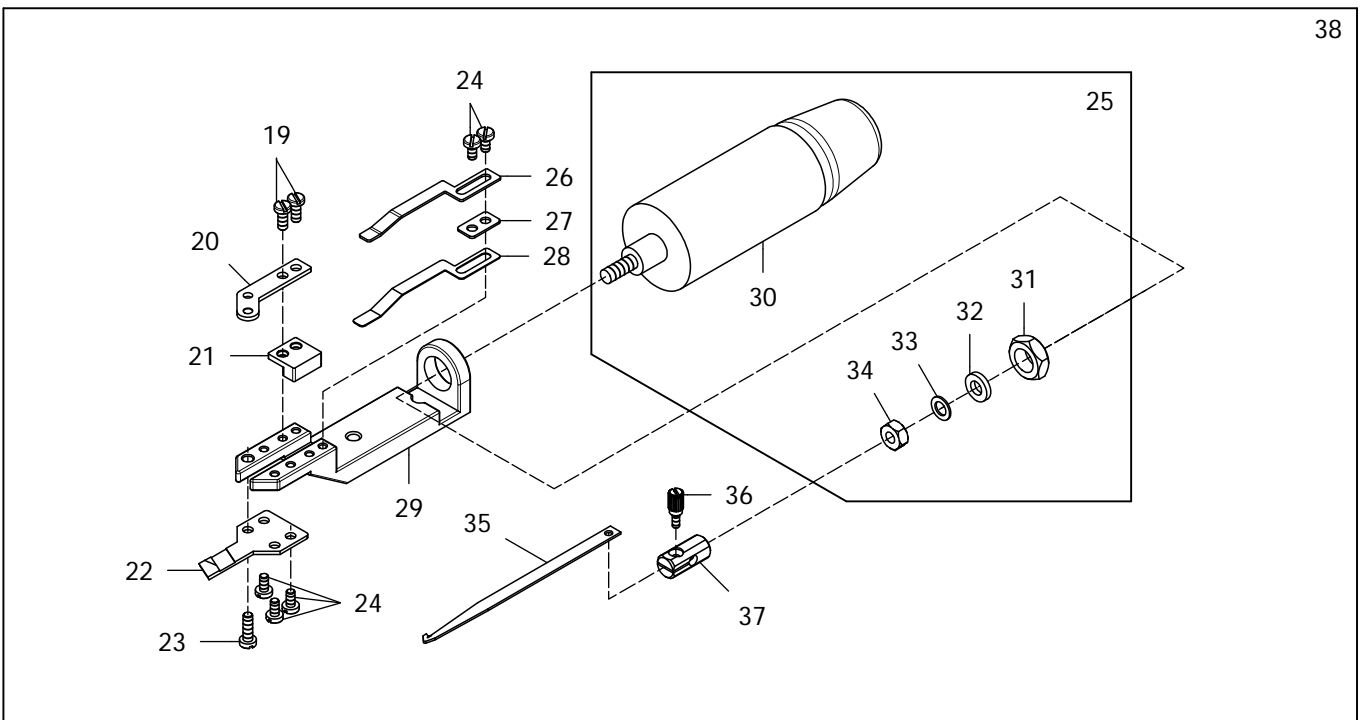
ELECTRICAL TYPE OF WIPER**拨线装置(WE)****33**

Ref.	Parts		Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>
			<u>Req.</u>
2	07873802	Top Cover Thread Guide.....	上饰线导板..... 1
3	07873803	Supplementary Thread Guide Bracket.....	上饰线辅助导板固定架..... 1
4	07871704	Wiper Bar Guide.....	拨线摇臂导块..... 1
5	07873805	Buffer Spring.....	缓冲弹簧..... 1
6	07871706	Wiper Lever Pin.....	拨线摇臂插销..... 1
7	07871707	Screw (M3-0.5×5).....	螺丝..... 1
8	07871708	Solenoid Lever.....	电磁铁摇臂..... 1
9	07871709	Retaining Ring.....	扣环..... 1
10	07870256	Screw (M4-0.7×8).....	螺丝..... 1
11	07871711	Wiper Bar.....	拨线摇臂..... 1
12	07871712	Screw (M3-0.5×4).....	螺丝..... 1
13	07200124	Screw (M3-0.5×6).....	螺丝..... 2
14	07873814	Wiper.....	拨线钩..... 1
15	07201337	Spring Washer.....	弹簧垫片..... 2
16	07873816	Clamp Spring.....	夹线弹簧片..... 1
17	07873817	Solenoid Bracket.....	拨线电磁铁托架..... 1
18	30000345	Washer.....	垫片..... 2
19	07871719	Screw (3/32-56×6).....	螺丝..... 2
20	07871720	Clamp Spring Pressure Adjusting Piece.....	上切刀压力调整片..... 1
21	07871721	Pressure Adjusting Piece Spacer.....	压力调整隔片..... 1
22	07871722	Fixed Trimming Knife.....	上切刀固定刀..... 1
23	07871723	Screw (M2.5-0.45×7.5).....	螺丝..... 1
24	07871724	Screw (3/32-56×4).....	螺丝..... 5
25	07871725	Knife Guide Solenoid C.Set.....	上切刀电磁铁组..... 2
26	07871726	Clamp Spring Pressure.....	夹线压力片..... 1
27	07871727	Clamp Spring Pressure Spacer.....	夹线压力隔片..... 1
28	07871728	Thread Clamp.....	夹线片..... 1
29	07871729	Knife Guide Bracket.....	上切刀导槽托架..... 1
30	07871730	Solenoid.....	电磁铁..... 2
31	07871731	Nut.....	螺帽..... 2
32	07871732	Washer.....	垫片..... 2
33	07871733	Spring Washer.....	弹簧垫片..... 2
34	07871734	Nut.....	螺帽..... 3
35	07871735	Movable Trimming Knife.....	上活动刀片..... 1
36	07871736	Screw (M2-0.4×4).....	螺丝..... 1
37	07871737	Movable Knife Holder.....	上切刀台..... 1
38	07871738	Electrical Type Top Trimmer C.Set.....	电磁式上切线组..... 1
39	07873839	Screw (3/16-32×7.4).....	螺丝..... 1
40	07873840	Lever Link.....	提环杆..... 1
41	07870828	Screw (3/16-32×3.5).....	螺丝..... 1

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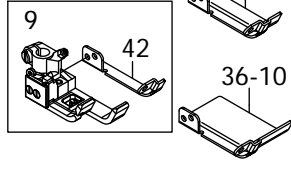
ELECTRICAL TYPE OF WIPER**拨线装置(WE)****33**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
42	07873842	Wiper Solenoid Bracket.....	拨线电磁铁固定座.....	1
43	07873843	Solenoid Lever Pin.....	电磁铁摇臂插销.....	1
44	07873844	Washer.....	垫片.....	1
45	07873845	Electrical Type Thread Wiper.....	电磁式上拨线.....	1
46	07870323	Washer.....	垫片.....	2
47	07870102	Screw (M4-0.7×12)	螺丝.....	2
48	07870348	Supplementary Thread Guide.....	上饰线辅助导板.....	1
49	07870349	Tension Post	上饰线张力调整组支柱.....	1
50	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
51	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
52	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
53	07873853	Top Cover Tharead Guide C.Set.....	上饰辅助板组.....	1

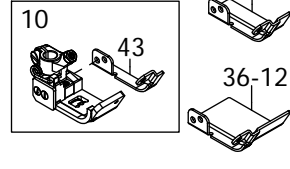
KNIFE DRIVING MECHANISM(1)**左修刀驱动机构(1)****34**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07203401	Upper Knife Driving Lever C.Set.....	上切刀传动杆组.....	1
2	07203402	Upper Knife Driving Lever.....	上切刀传动杆.....	1
4	07870229	Screw (M4-0.7×4).....	螺丝.....	1
5	07801333	Collar.....	轴环.....	3
6	07801346	Upper Knife Driving Link Pin.....	连杆插梢.....	1
7	07203407	Upper Knife Driving Link.....	上切刀提环杆.....	1
8	07801330	Adjusting Lever Pin.....	拉柄可调式插销.....	1
9	07870556	Screw (M5-0.8×4).....	螺丝.....	1
10	07203410	Upper Knife Adjusting Lever.....	可调式拉柄.....	1
11	07801331	Washer.....	垫片.....	1
12	07801332	Nut.....	螺帽.....	1
13	27900822	Screw (M4-0.7×5).....	螺丝.....	1
14	07203414	Pin.....	插销.....	2
15	07203415	Upper Knife Shaft.....	切刀主轴.....	1
16	07801340	Screw (M4-0.7×9.7).....	螺丝.....	1
17	07801339	Upper Knife Spring.....	弹簧.....	1
18	07203418	Upper Knife Shaft Bushing.....	切刀主轴套管.....	1
19	07203419A	Lower Knife Holder Bracket.....	切刀固定座托架.....	1
20	07203420	Bracket Cover Gasket.....	固定座托架护盖垫片.....	1
21	07203421	Bracket Cover.....	固定座托架护盖.....	1
22	07801318	Screw (M3-0.5×4.5).....	螺丝.....	4
23	07870202	Screw (M4-0.7×10).....	螺丝.....	3
25	07203425	Suction Pipe.....	吸布屑管.....	1
26	07870913	Screw (M4-0.7×6).....	螺丝.....	2
27	07203427	Connect Tube.....	接管.....	1
28	07203428	Screw (M3-0.5×12).....	螺丝.....	1
29	07203429A	Suction Pipe C.Set.....	吸布屑管组.....	1
30	07203430	Chip Guard.....	防护片.....	1
31	07870622	Screw (M4-0.7×14).....	螺丝.....	1
32	07203432	Upper Knife Holder.....	上切刀固定座.....	1
33	07203433	Screw (M3-0.5×6).....	螺丝.....	1
34	07203434	Chip Receiver.....	切屑接受器.....	1
35	07203435	Upper Knife Holder Bushing.....	上切刀固定座套管.....	1
36	07203436	Upper Knife.....	上切刀.....	1
39	07203439	Pin.....	插销.....	1
40	07203440A	Lower Knife Holder.....	下切刀固定座.....	1
41	07203441A	Lower Knife.....	下切刀.....	1
42	07873038	Screw (M3-0.5×3).....	螺丝.....	6
43	07203443	Screw (M2.5-0.45×3).....	螺丝.....	1
44	07203444	Washer.....	垫片.....	1
45	07201337	Spring Washer.....	弹簧垫片.....	1
46	07203446A	Suction Pipe.....	吸布屑管.....	1
47	07203447A	Suction Pipe.....	吸布屑管.....	1
48	07801336	Seal Plug.....	止油塞.....	1
49	07203449	Upper Knife Shaft C.Set.....	切刀主轴组.....	1
50	07801325	Collar C.Set.....	轴环组.....	3
51	07870648	Screw (M5-0.8×5).....	螺丝.....	3
54	07203454	Spring Cap.....	调钮.....	1
55	07870235	Screw (M4-0.7×8).....	螺丝.....	1
56	07870622	Screw (M4-0.7×14).....	螺丝.....	1

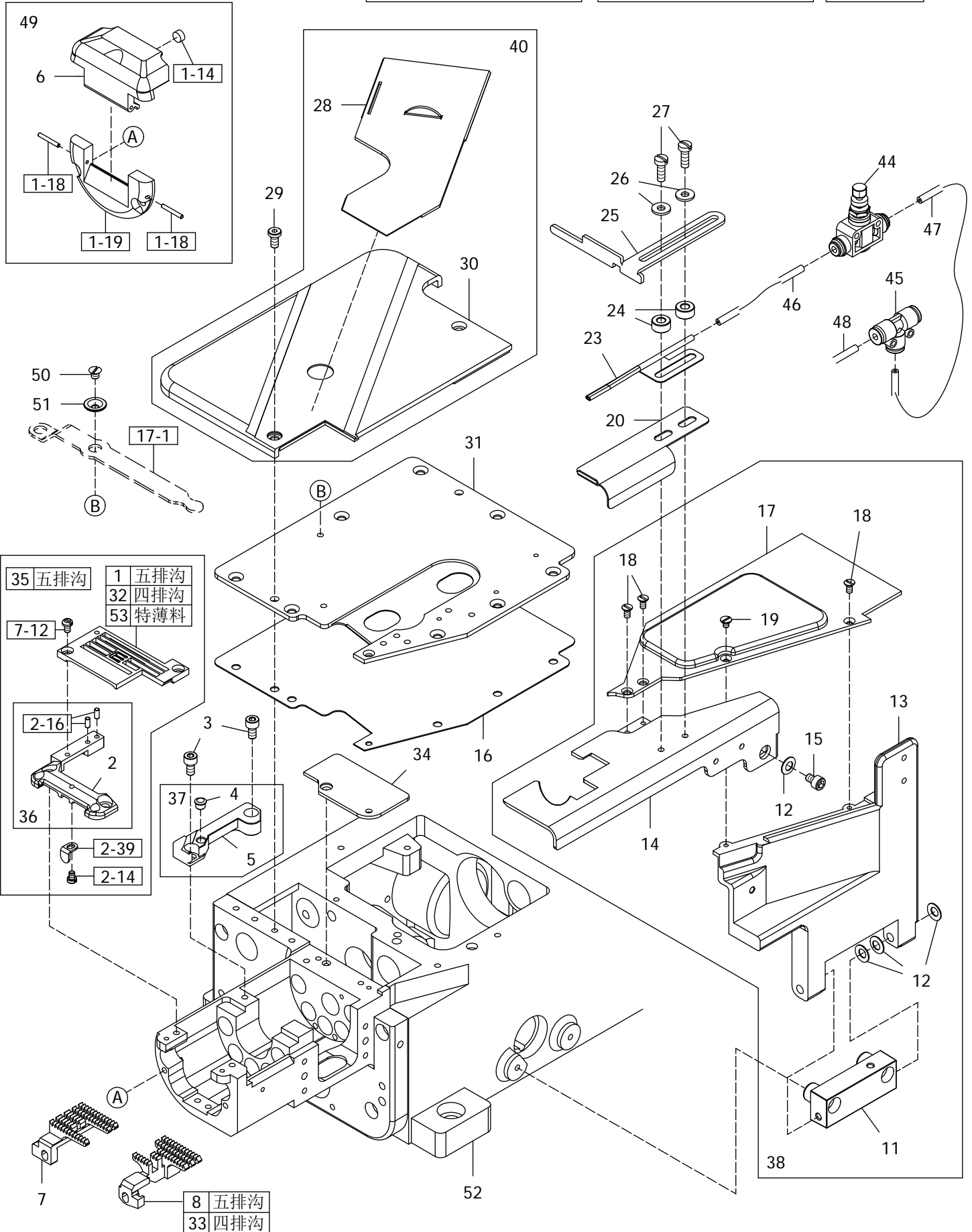
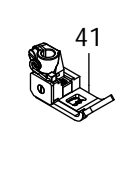
标准件



选配件



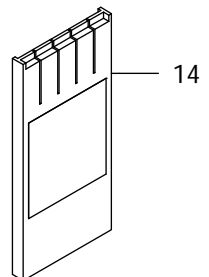
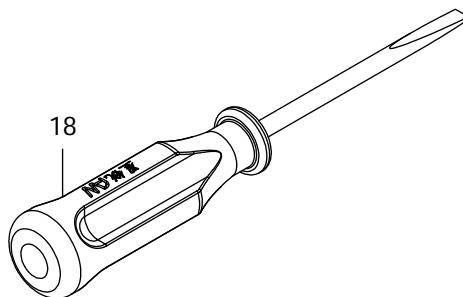
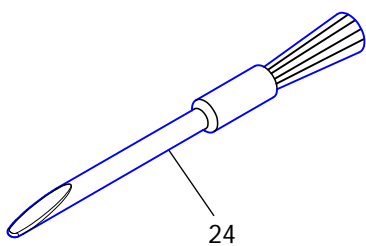
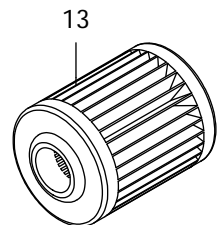
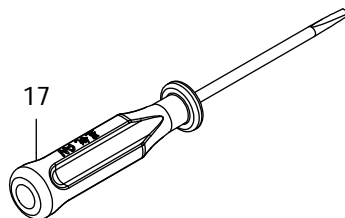
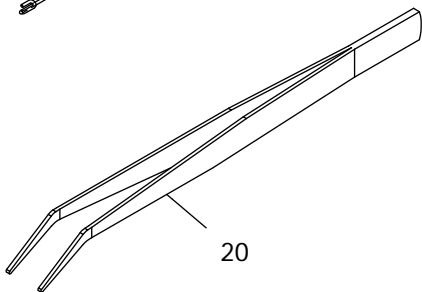
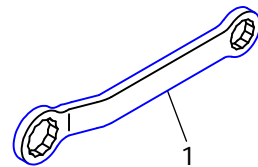
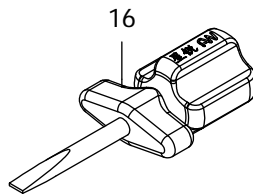
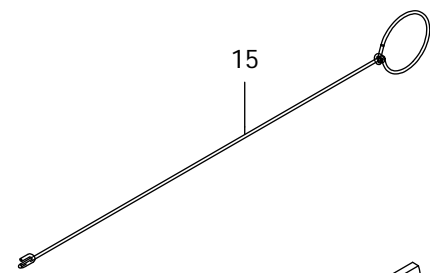
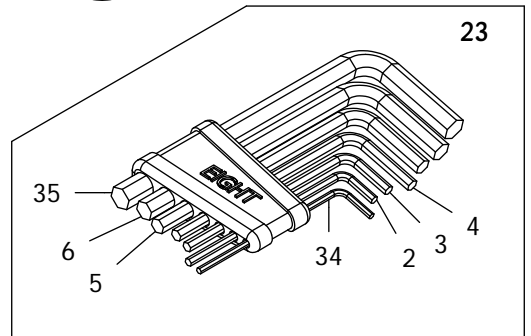
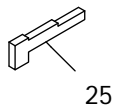
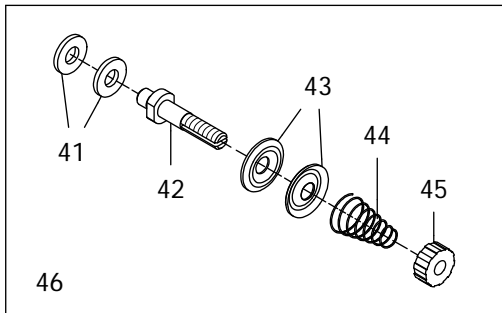
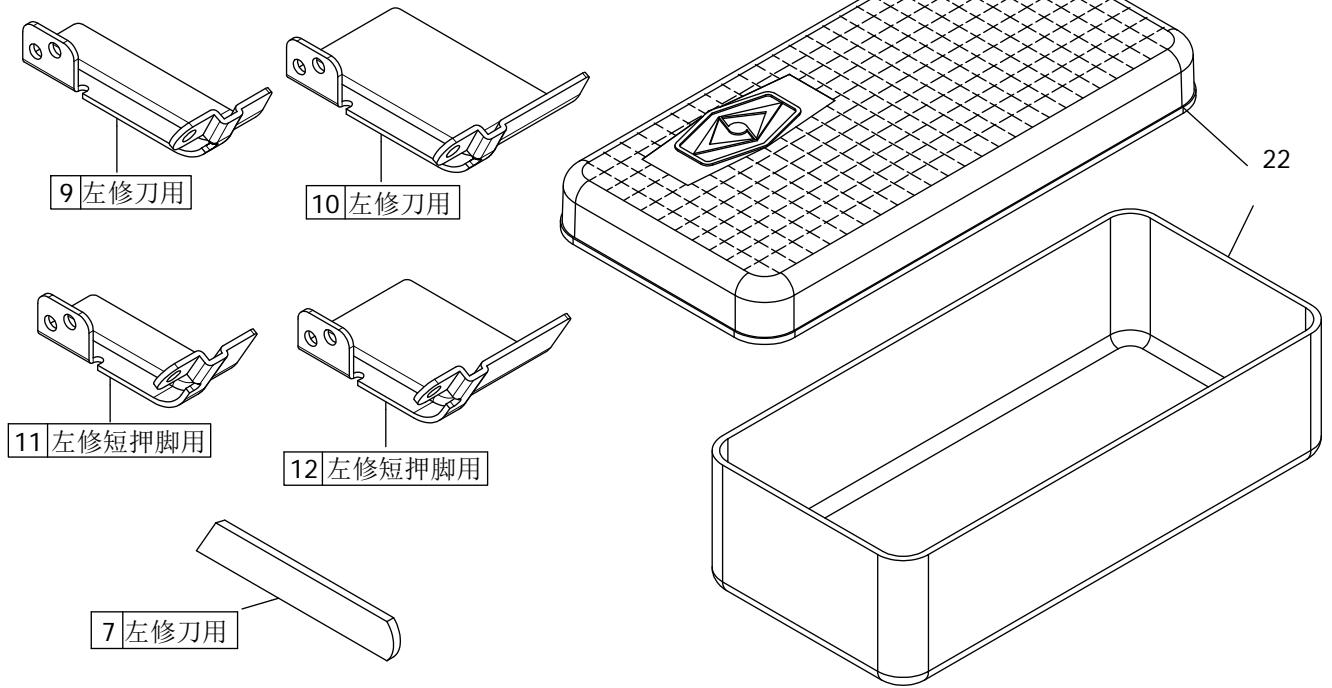
选配件



KNIFE DRIVING MECHANISM(2)**左修刀驱动机构 (2)****35**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	★	Stitch Plate	针板.....	1
2	07203502	Stitch Plate Support.....	针板支架.....	1
3	07870256	Screw(M4-0.7×8).....	螺丝.....	2
4	07873457	Seal Plug.....	封塞.....	1
5	07203505A	Supplementary Slide Cover.....	滑件补助盖.....	1
6	07203506	Cylinder Side Cover (Upper).....	圆筒上侧盖.....	1
7	07203507	Main Feed Dog.....	主齿.....	1
8	07203508	Differential Feed Dog.....	差动齿.....	1
9	★	Presser Foot, Complete Set	压脚组	1
10	★	Presser Foot, Complete Set	短压脚组	1
11	07801449	Front Cover Hinge.....	前盖铰链.....	1
12	07870226	Conical Spring Washer.....	锥形弹簧垫圈.....	4
13	07203513	Front Cover (Lower).....	前盖底座.....	1
14	07203514	Lap Former Guide Support.....	导布器支架.....	1
15	07870913	Screw (M4-0.7×6).....	螺丝.....	1
16	07203516	Crank Chamber Cover Gasket.....	曲轴室垫片.....	1
17	07873464	Front Cover (Upper).....	前盖顶座.....	1
18	07870232	Screw (M3-0.5×6).....	螺丝.....	1
19	07870246	Screw (M3-0.5×5).....	螺丝.....	3
20	07203520	Lap Former Guide (Left).....	导布器(左).....	1
23	07801463	Uncurling Air Pipe.....	气压式整平器.....	1
24	07203524	Spacer.....	垫块.....	2
25	07203525	Lap Former Guide.....	导布器.....	1
26	07870323	Washer.....	垫片.....	2
27	07870102	Screw(M4-0.7×12).....	螺丝.....	2
28	07203528	Slide Cover.....	滑盖.....	1
29	07873468	Screw(M4-0.7×8).....	螺丝.....	1
30	07203530	Cloth Plate(Slide Cover).....	缝制平台(滑盖).....	1
31	07203531	Crank Chamber Cover.....	曲柄轴室盖.....	1
32	★	Stitch Plate	针板(四排沟).....	1
33	07203533	Differential Feed Dog.....	差动齿.....	1
34	07203534	Crank Chamber Front Cover (Small).....	曲轴室前盖(小).....	1
35	07203535	Stitch Plate Support C.Set.....	针板支架组.....	1
36	07203536	Stitch Plate Support.....	针板支架.....	1
37	07203537	Supplementary Slide Cover C.Set.....	滑件补助盖组.....	1
38	07203538	Front Cover (Lower) C.Set.....	前盖底座组.....	1
40	07203540	Cloth Plate(Slide Cover) C.Set.....	缝制平台组(滑盖).....	1
41	★	Presser Foot, Complete Set	极短压脚组.....	1
42	07801458	Fabric Presser(width 5.5mm).....	押布板.....	1
43	07801478	Fabric Presser(width 5.5mm).....	押布板(短压脚用).....	1
44	07804311	Speed Controller.....	控速器.....	1
45	07801467	T-Connector.....	T型链接器.....	1
46	07801468	Air Tube (Blue).....	气压管(蓝)(4mm).....	1
47	07801469	Air Tube (Blue).....	气压管(蓝)(4mm).....	1
48	07801470	Air Tube (Blue).....	气压管(蓝)(6mm).....	1
49	07203549	Cylinder Side Cover C.Set(Upper).....	圆筒上侧盖组件.....	1
50	07873467	Screw (M4-0.7×4.5).....	螺丝.....	1
51	07873466	Lower Knife Driving Lever Ring.....	驱动连杆护环.....	1
52	07203552	Machine Frame Unit.....	机壳.....	1
53	★	Stitch Plate	针板(特薄料用).....	1

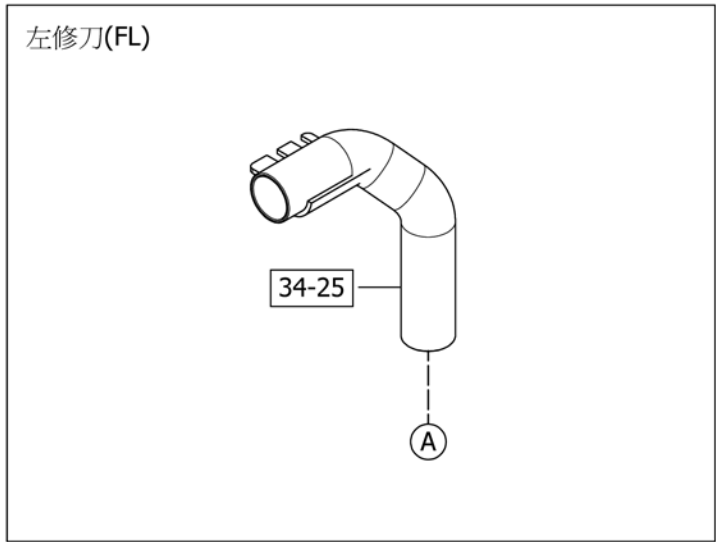
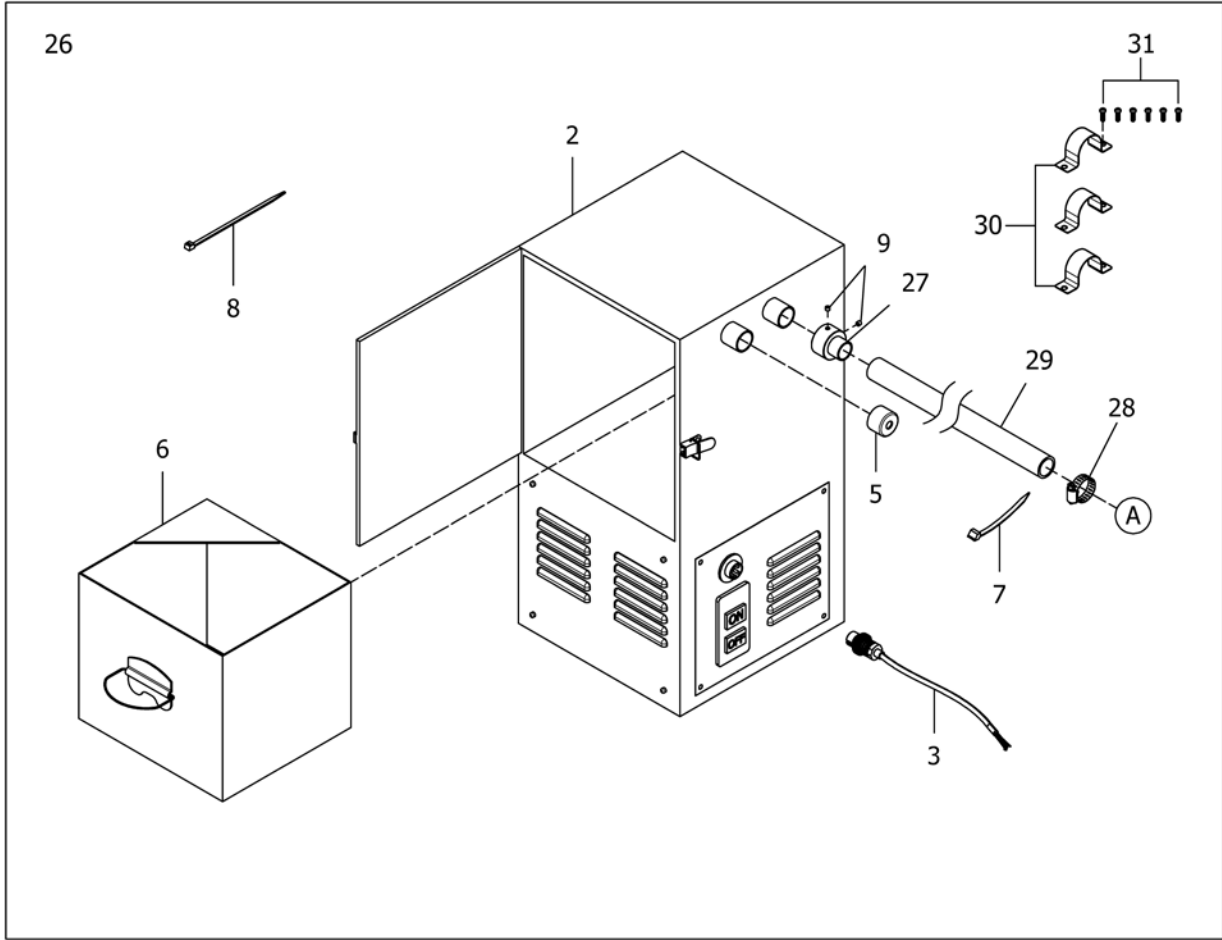
★ 请参照附件一【标准规格件】



ATTACHMENT BOX (KNIFE)**附件盒(左修刀用)****36**

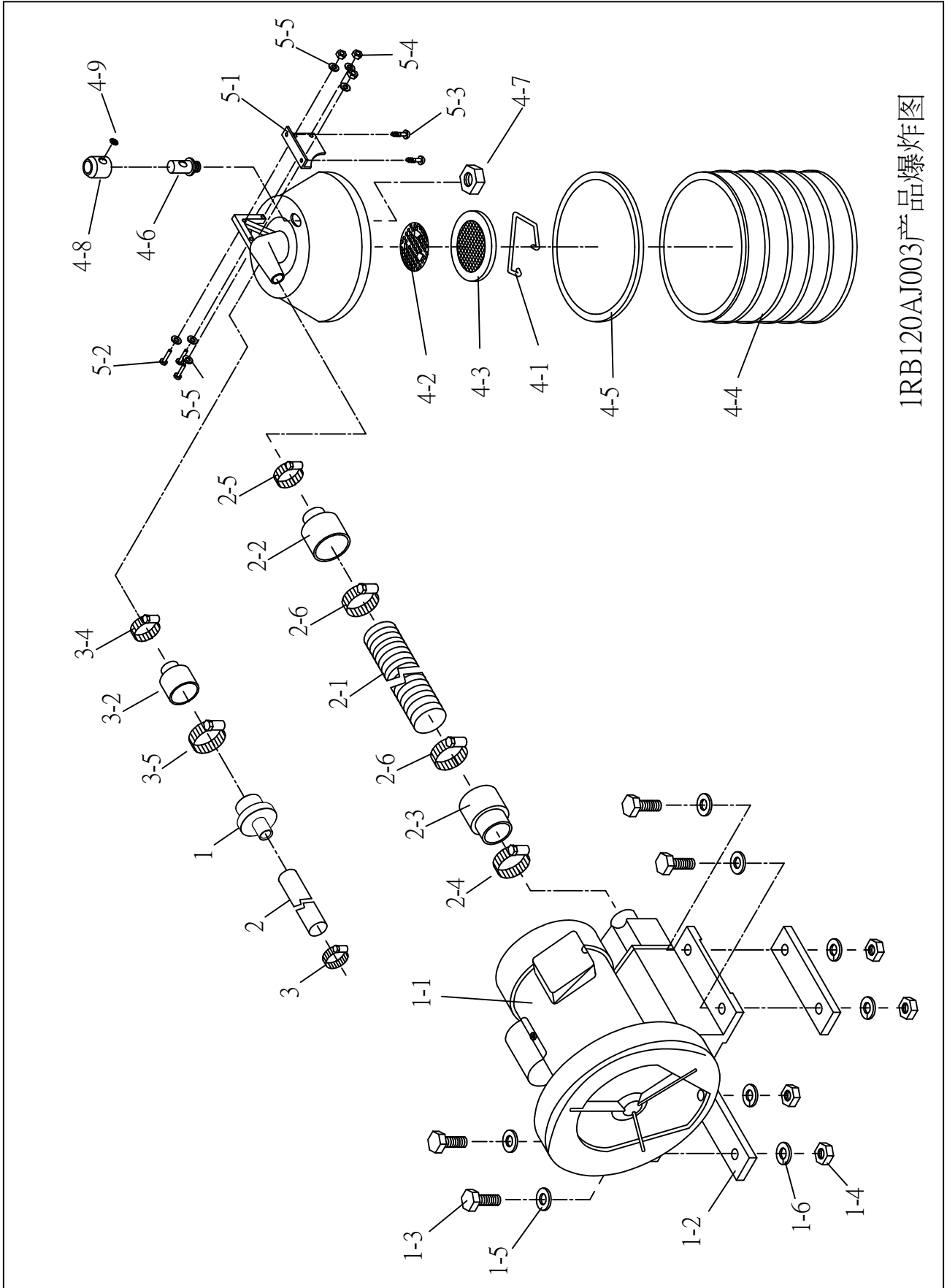
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	07873201	Ring Spanner.....	梅花板手.....	1
2	07803502	Hexagonal Wrench (2.0mm).....	内六角板手.....	1
3	07803503	Hexagonal Wrench (2.5mm).....	内六角板手.....	1
4	07803504	Hexagonal Wrench (3.0mm).....	内六角板手.....	1
5	07803505	Hexagonal Wrench (4.0mm).....	内六角板手.....	1
6	07803506	Hexagonal Wrench (5.0mm).....	内六角板手.....	1
7	07203441	Lower Knife.....	下切刀(左修刀用).....	1
9	07803632	Fabric Presser(width 13mm).....	押布板(左修刀用).....	1
10	07803633	Fabric Presser(width 25.5mm).....	押布板(左修刀用).....	1
11	07803634	Fabric Presser(width 13mm).....	押布板(左修刀短压脚用)....	1
12	07803635	Fabric Presser(width 25.5mm).....	押布板(左修刀短压脚用)....	1
13	07871314	Oil Filter.....	滤油器.....	1
14	★	Needle (System : UYX128GAS).....	机针组.....	1
15	07873215	Threading Wire.....	穿线铁丝.....	1
16	07873216A	Screwdriver.....	螺丝起子.....	1
17	07873217A	Screwdriver.....	螺丝起子.....	1
18	07873218A	Screwdriver.....	螺丝起子.....	1
20	07873220	Thread Tweezers.....	穿线夹.....	1
22	07873222	Attachment Box.....	附件盒.....	1
23	07803523	Hexagonal Wrench C.Set.....	内六角板手组.....	1
24	07873226	Hairbrush.....	毛刷.....	1
25	07873227	Gage,Sheet.....	定规.....	1
34	07803528	Hexagonal Wrench (1.5mm).....	内六角板手.....	1
35	07803529	Hexagonal Wrench (6.0mm).....	内六角板手.....	1
41	07872903	Washer.....	垫片.....	2
42	07870349	Tension Post	上饰线张力调整组支柱.....	1
43	07870350	Supplementary Tension Disc.....	上饰线张力调整盘.....	2
44	07870351	Supplementary Tension Spring.....	上饰线张力调整弹簧.....	1
45	07870352	Thread Tension Spring Cap.....	松紧调钮.....	1
46	07873246	Tension Auxiliary C.Set	单针车缝张力辅助件.....	1

★ 请参照附件一【标准规格件】



" AW16" DEVICE C.SET (SELECT DEVICE)**密封式(箱型)吸布屑组-AW16 (选择配备) 37**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07804502	Air Case.....	吸风箱.....	1
3	07804503	Electric Wire.....	电源线.....	1
5	07804505	Plug.....	塞子.....	1
6	07804506	Case.....	布屑集中盒.....	1
7	07804507	Stable Strap.....	束带.....	1
8	130101002	Ties.....	束线带 (CV-250).....	5
9	07873454	Screw (M6-1X5).....	螺丝.....	2
26	07203726	AW Case Set.....	吸风箱组.....	1
27	07203727	Connect Tube.....	接管.....	1
28	07203728	Fixed Ring	套环(10-20).....	1
29	07203729	Tube.....	风管.....	1
30	07203730	Fixed Plate.....	固定板3/4"	3
31	07203731	Wood Screw.....	木螺丝.....	6

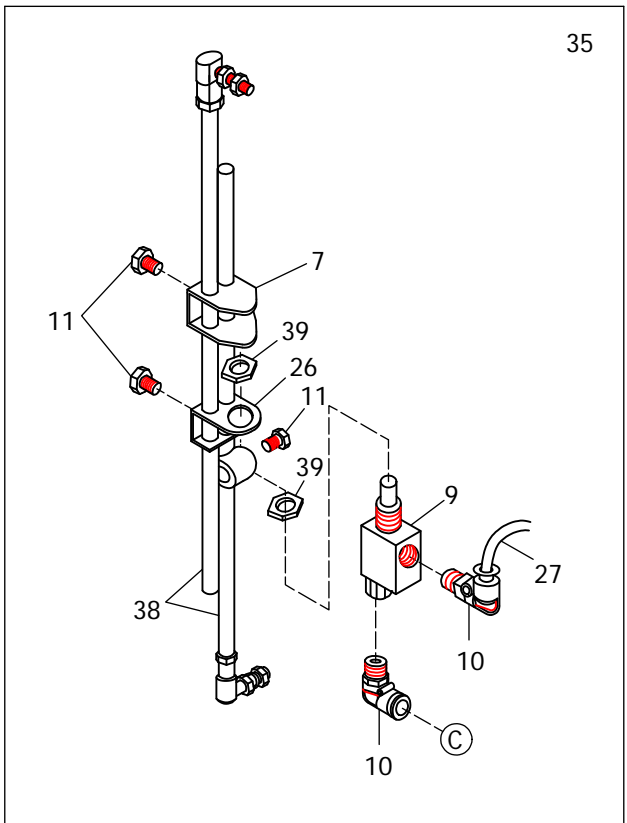
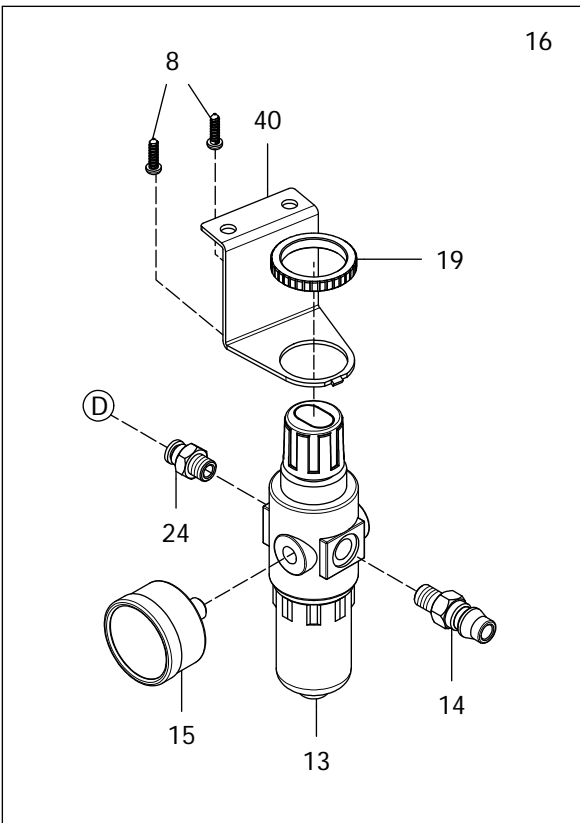
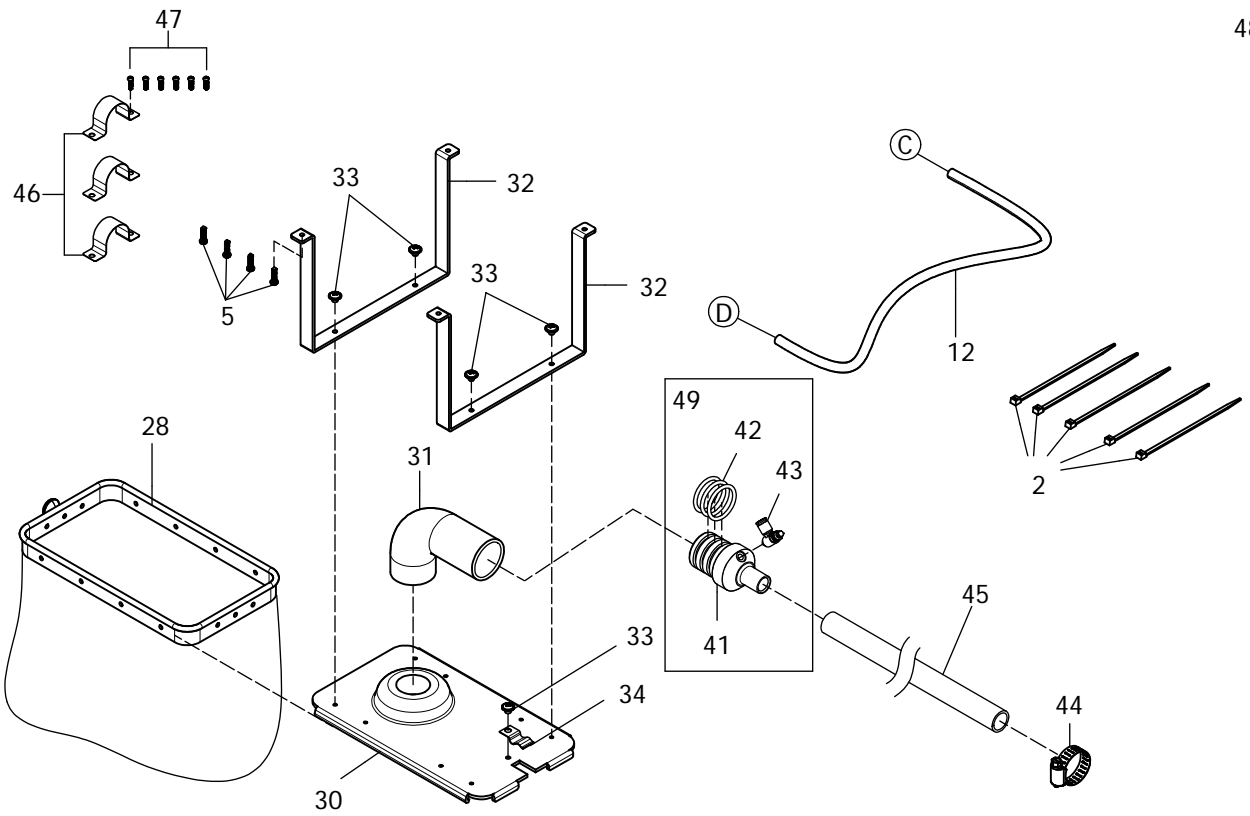


IRB120AJ003产品爆炸图

No	料号	品名	用量
1-1	2RB120AJ001	马达	1
1-2	313SMR190	RB马达固定铁板	2
1-3	331SH1310	外六角螺丝	4
1-4	332NO1090	六角螺母	4
1-5	333WP1160	垫片	4
1-6	334WS2020	弹簧华司	4
2-1	316PT6010	螺纹管	1.2M
2-2	316RB2150	橡胶接头	1
2-3	316RB2170	橡胶接头	1
2-4	339HSE010	齿形束带	1
2-5	339HSE020	齿形束带	1
2-6	339HSE030	齿形束带	2
3-2	315RB1020	塑胶接头	1
3-4	339HSE020	齿形束带	1
3-5	339HSE010	齿形束带	1
4-1	313SMR160	防尘网弹簧	1
4-2	313SMR200	铁网	1
4-3	33ZSMR170	防尘固定环网	1
4-4	2RB5ZSMR1101	塑胶集尘筒	1
4-5	35ZSMR120	密气环	1
4-6	312SMR060	调压阀本体	1
4-7	332NO1250	螺母	1
4-8	316RB2080	调压橡胶	1
4-9	313SMR210	调压孔网板	1
5-1	313SMR130	固定座	1
5-2	331SP1190	圆头螺丝	3
5-3	331SW1010	木螺丝	2
5-4	332NO1050	六角螺母	3
5-5	333WP1040	平垫片	6

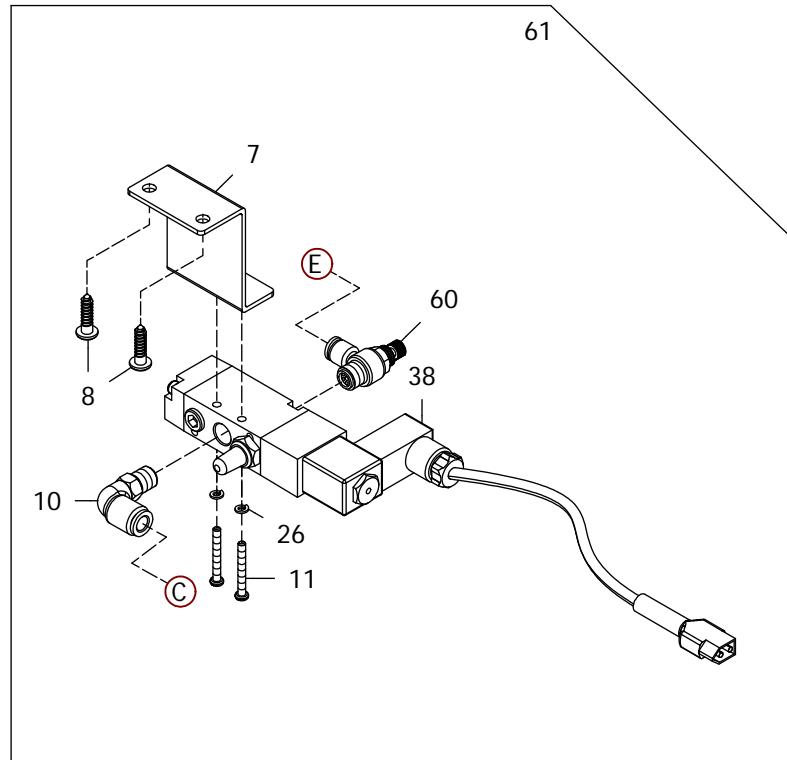
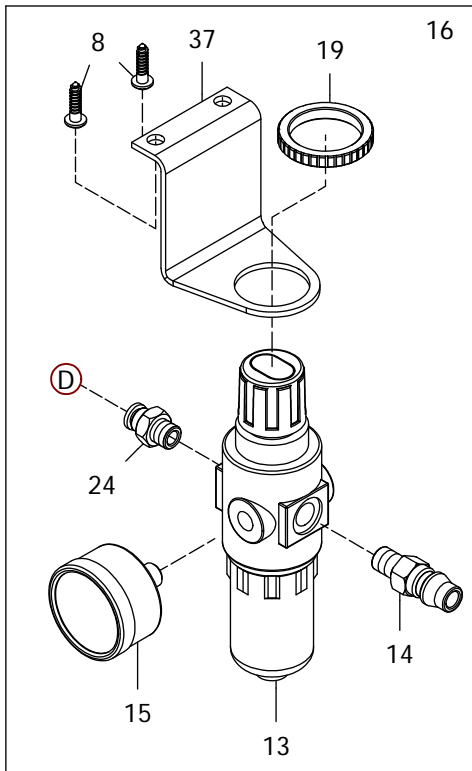
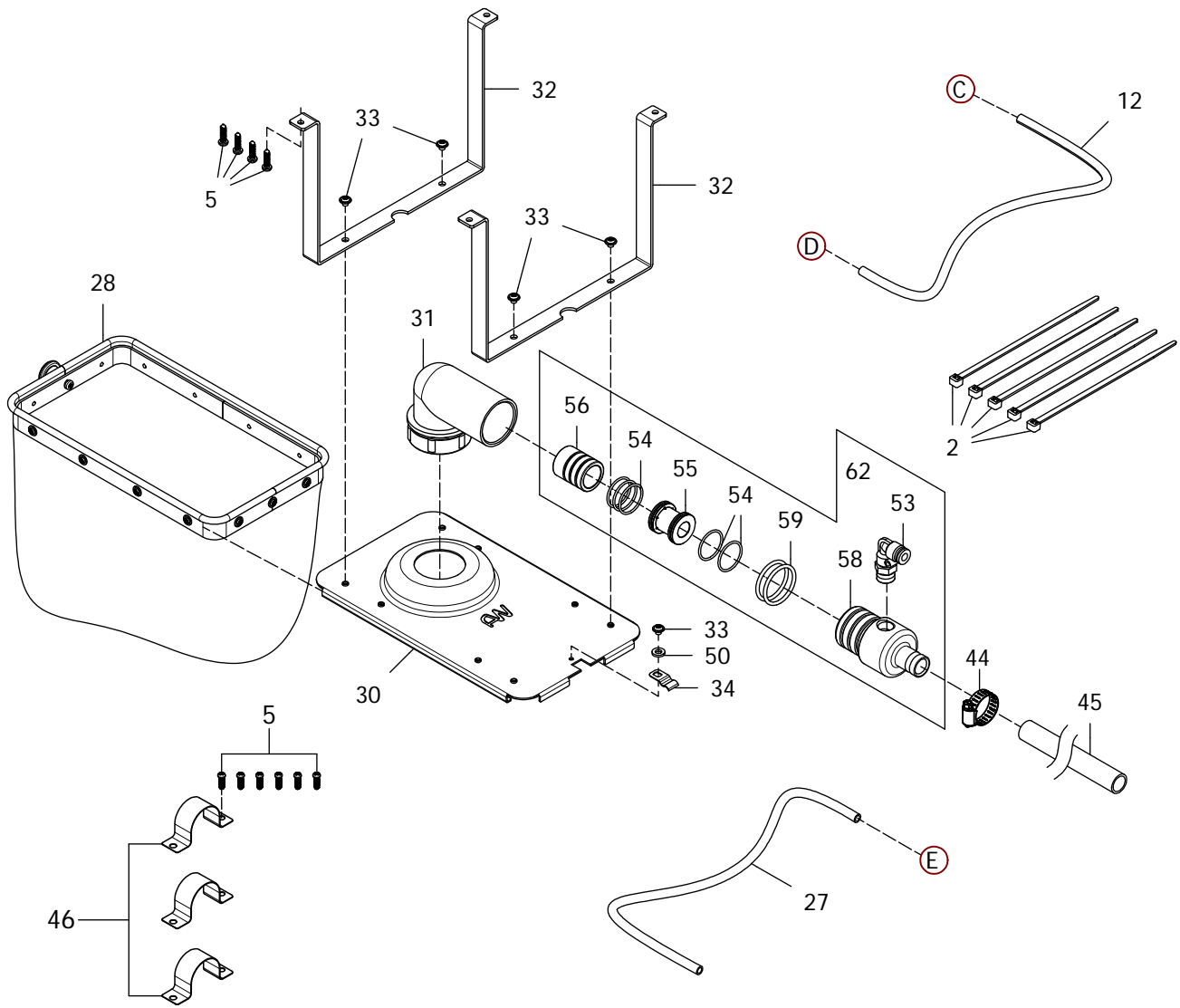
<此配件为标准配备，表格由制造厂商提供，仅供参考>

1	07203801	Connect Tube..... 接管.....	1
2	07203729	Tube..... 风管.....	1
3	07203728	Fixed Ring..... 套环(10-20).....	1



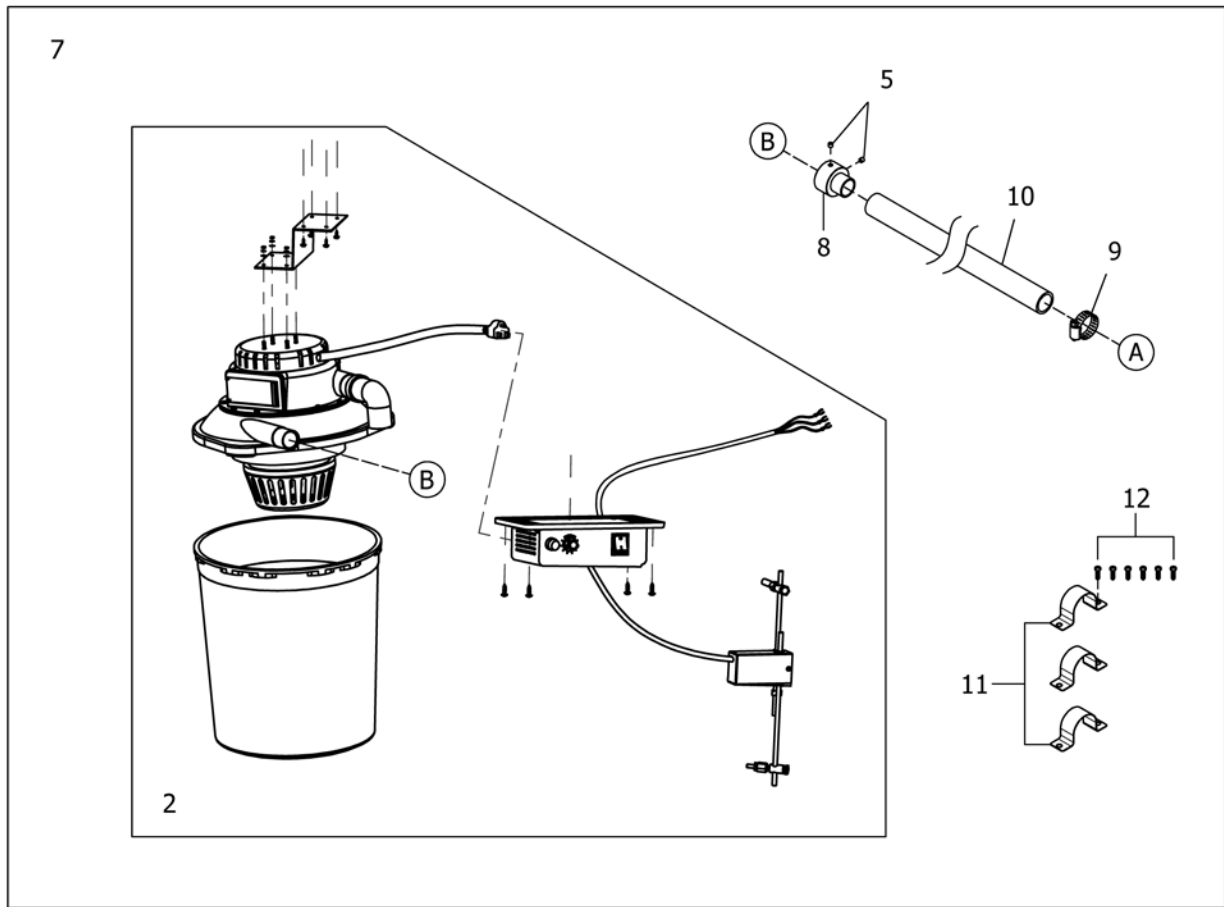
离合器马达专用布袋式气动吸风集尘-AW18(选择配备)

Ref.	Parts		Amt.
No.	No.	Description	品 名 Req.
2	130101002	Ties.....	束线带(CV-250)..... 5
5	07804705	Wood Screw.....	木螺丝..... 4
7	07804707	Connecting Rod Holder.....	连杆固定座..... 1
8	07872402	Wood Screw.....	木螺丝..... 2
9	07804709	Pneumatic Valve.....	气压阀..... 1
10	07804710	Coupler.....	转接头..... 2
11	07804711	Screw.....	螺丝..... 3
12	07804712	Tube(Black).....	风管(黑)(6mm)..... 1
13	07872408	Pneumatic Regulator.....	气压调节器..... 1
14	07872405	Coupler.....	转接头..... 1
15	07872407	Gauge.....	气磅表..... 1
16	07804716	Pneumatic Regulator C.Set.....	气压调节器组..... 1
19	07872404	Screw Ring.....	螺环..... 1
24	07872401	Coupler.....	转接头..... 1
26	07804726	Pneumatic Valve Bracket.....	气压阀支架..... 1
27	07804727A	Tube(Blue).....	气管(蓝)(6mm)..... 1
28	07804728	Bag.....	布袋..... 1
30	07804730	Cover.....	布屑盖..... 1
31	07804731	Clear Pipe.....	吸屑管..... 1
32	07804732	Holder.....	固定座..... 2
33	07804733	Screw (M4-0.7X3.5).....	螺丝..... 5
34	07804734	Spring Washer.....	弹片..... 1
35	07804735	Pneumatic Valve C.Set.....	气压阀组..... 1
38	07804738	Connecting Rod.....	踏板连杆..... 2
39	07804739	Nut.....	螺帽..... 2
40	07872403	Bracket.....	托架..... 1
41	07203941	Connect Tube.....	接管..... 1
42	07203942	O-ring.....	O环..... 3
43	07801329A	Speed Controller.....	肘型接头..... 1
44	07203728	Fixed Ring.....	套环(10-20)..... 1
45	07203729	Tube.....	风管..... 1
46	07203730	Fixed Plate.....	固定板3/4"..... 3
47	07203731	Wood Screw.....	木螺丝..... 6
48	07203948	AW Clear System.....	吸风组..... 1
49	07203949	Connect Tube C.Set.....	接管组..... 1

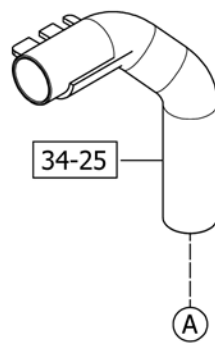


"AW19"DEVICE C.SET(SELECT DEVICE)**布袋式气动吸风集尘-AW19(选择配备)****40**

Ref.	Parts		Amt.
No.	No.	Description	品 名
			Req.
2	130101002	Ties.....	束线带(CV-250)..... 5
5	07804705	Wood Screw.....	木螺丝..... 10
7	07804807	Bracket.....	托架..... 1
8	07872402	Wood Screw.....	木螺丝..... 4
10	07804710	Coupler.....	转接头..... 1
11	07804811	Screw (M3-0.5X24).....	螺丝..... 2
12	07804712	Tube(Black).....	风管(黑)(6mm)..... 1
13	07872408	Pneumatic Regulator.....	气压调节器..... 1
14	07872405	Coupler.....	转接头..... 1
15	07872407	Gauge.....	气磅表..... 1
16	07804716	Pneumatic Regulator C.Set.....	气压调节器组..... 1
19	07872404	Screw Ring.....	螺环..... 1
24	07872401	Coupler.....	转接头..... 1
26	07804826	Spring Washer.....	弹簧垫片..... 2
27	07804727A	Tube(Blue).....	气管(蓝)(6mm)..... 1
28	07804728	Bag.....	布袋..... 1
30	07804730	Cover.....	布屑盖..... 1
31	07804731	Clear Pipe.....	吸屑管..... 1
32	07804732	Holder.....	固定座..... 2
33	07804733	Screw (M4-0.7X3.5).....	螺丝..... 5
34	07804734	Spring Washer.....	弹片..... 1
37	07872403	Bracket.....	托架..... 1
38	07804838	Solenoid Valve.....	电磁阀..... 1
44	07203728	Fixed Ring	套环(10-20)..... 1
45	07203729	Tube.....	风管..... 1
46	07203730	Fixed Plate.....	固定板3/4"
50	07401563	Spacer (Fiber).....	垫片..... 1
53	074037107	Speed Controller.....	肘型接头..... 1
54	074037106	O-ring.....	O环..... 5
55	074037104	Fixed Ring	空气放大器(增压专用)..... 1
56	074037105	Fixed Ring	空气放大器(增压专用)..... 1
57	07204057	AW Clear System.....	吸风组..... 1
58	074037102	Connect Tube.....	接管..... 1
59	074037103	O-ring.....	O环..... 2
60	07204060	Coupler.....	转接头..... 1
61	07204061	Electromagnetic Valve C.Set.....	气压电磁阀组..... 1
62	074037113	Fixed Ring C.Set	空气放大器组..... 1



左修刀(FL)



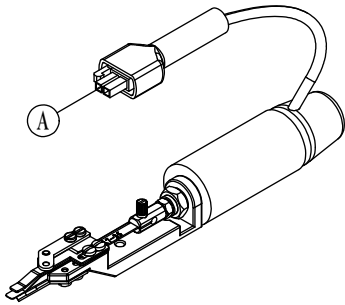
" AW20" DEVICE C.SET (SELECT DEVICE)**筒型式电动吸风集尘-AW20 (选择配备) 41**

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
2	07404202	Bucket Collector.....	集尘筒.....	1
5	07873454	Screw (M6-1X5).....	螺丝.....	2
7	07204107	AW Clear System.....	吸风组.....	1
8	07204108	Connect Tube.....	接管.....	1
9	07203728	Fixed Ring.....	套环(10-20).....	1
10	07203729	Tube.....	风管.....	1
11	07203730	Fixed Plate.....	固定板3/4".....	3
12	07203731	Wood Screw.....	木螺丝.....	6

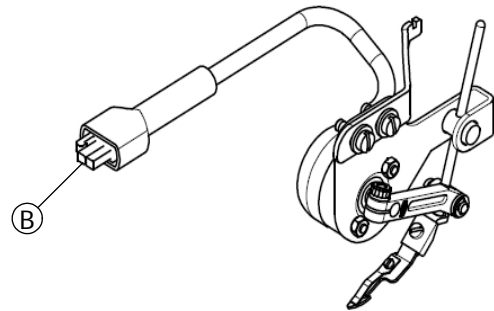
"AW21"DEVICE C.SET(SELECT DEVICE)**布袋式气动吸风集尘-AW21(选择配备) 42**

Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
2	130101002	Ties.....	束线带(CV-250).....	5
5	07804705	Wood Screw.....	木螺丝.....	4
7	07804807	Bracket.....	托架.....	1
8	07872402	Wood Screw.....	木螺丝.....	4
10	07804710	Coupler.....	转接头.....	2
11	07804811	Screw (M3-0.5X24).....	螺丝.....	2
12	07804712	Tube(Black).....	风管(黑)(6mm).....	1
13	07872408	Pneumatic Regulator.....	气压调节器.....	1
14	07872405	Coupler.....	转接头.....	1
15	07872407	Gauge.....	气磅表.....	1
16	07872409	Pneumatic Regulator C.Set.....	气压调节器组.....	1
18	07805518	Tube(Blue).....	气管(蓝)(6mm).....	1
19	07872404	Screw Ring.....	螺环.....	1
20	07805520	T-Connector.....	T型链接器.....	1
24	07872401	Coupler.....	转接头.....	1
26	07804826	Spring Washer.....	弹簧垫片.....	2
27	07804727A	Tube(Blue).....	气管(蓝)(6mm).....	1
28	07804728	Bag.....	布袋.....	1
30	07804730	Cover.....	布屑盖.....	1
31	07804731	Clear Pipe.....	吸屑管.....	1
32	07804732	Holder.....	固定座.....	2
33	07804733	Screw (M4-0.7X3.5).....	螺丝.....	5
34	07804734	Spring Washer.....	弹片.....	1
37	07872403	Bracket.....	托架.....	1
38	07804838	Solenoid Valve.....	电磁阀.....	1
39	07804839	Electromagnetic Valve C.Set.....	气压电磁阀组.....	1
41	07203941	Connect Tube.....	接管.....	1
42	07203942	O-ring.....	O环.....	3
43	07801329A	Speed Controller.....	肘型接头.....	1
44	07203728	Fixed Ring.....	套环(10-20).....	1
45	07203729	Tube.....	风管.....	1
46	07203730	Fixed Plate.....	固定板3/4".....	3
47	07203731	Wood Screw.....	木螺丝.....	6
48	07204248	AW Clear System.....	吸风组.....	1
49	07203949	Connect Tube C.Set.....	接管组.....	1

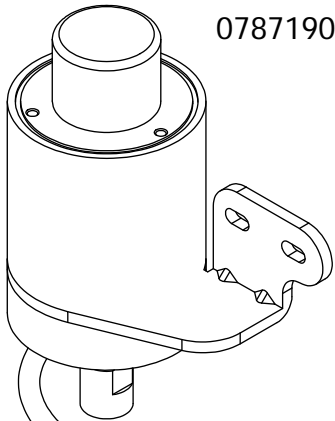
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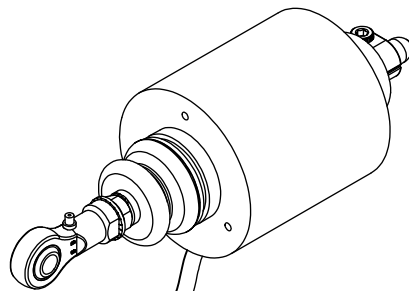
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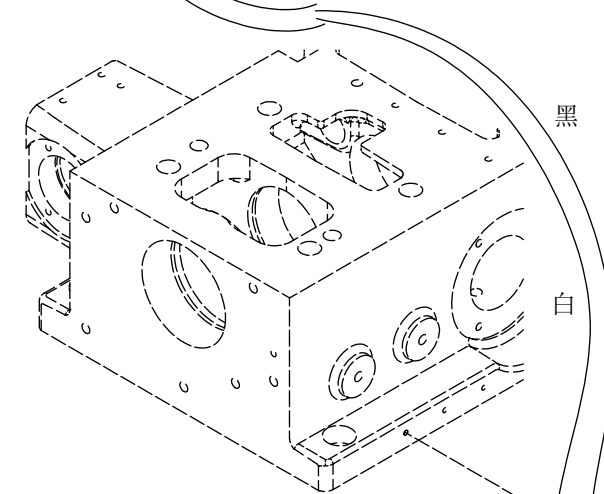
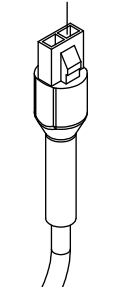
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07872107



Ⓐ 或 Ⓑ



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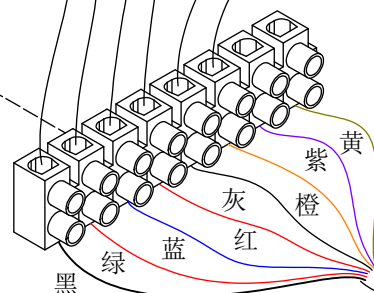
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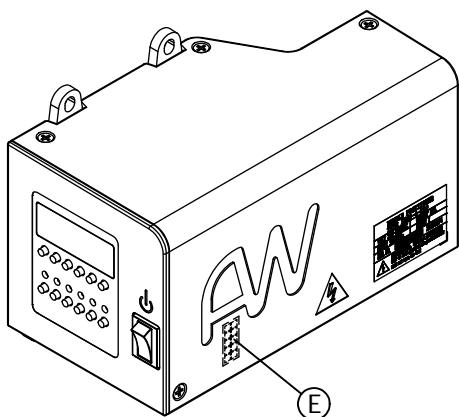
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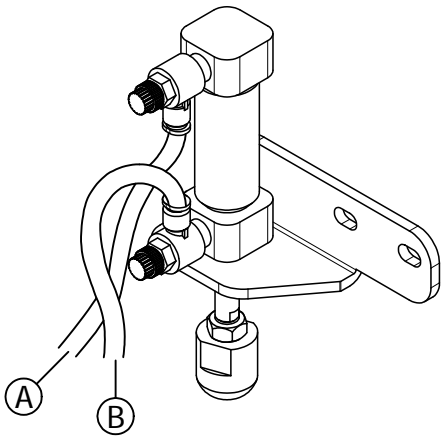


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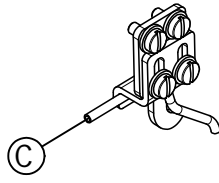


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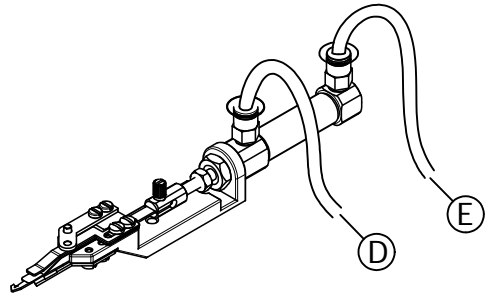
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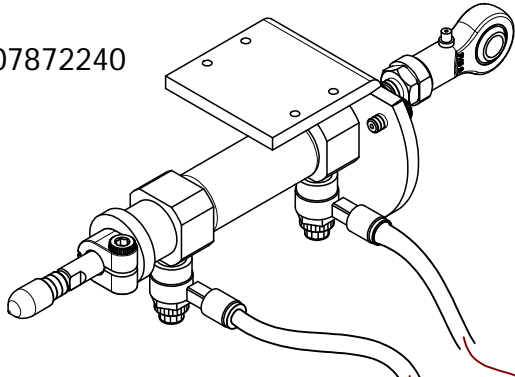
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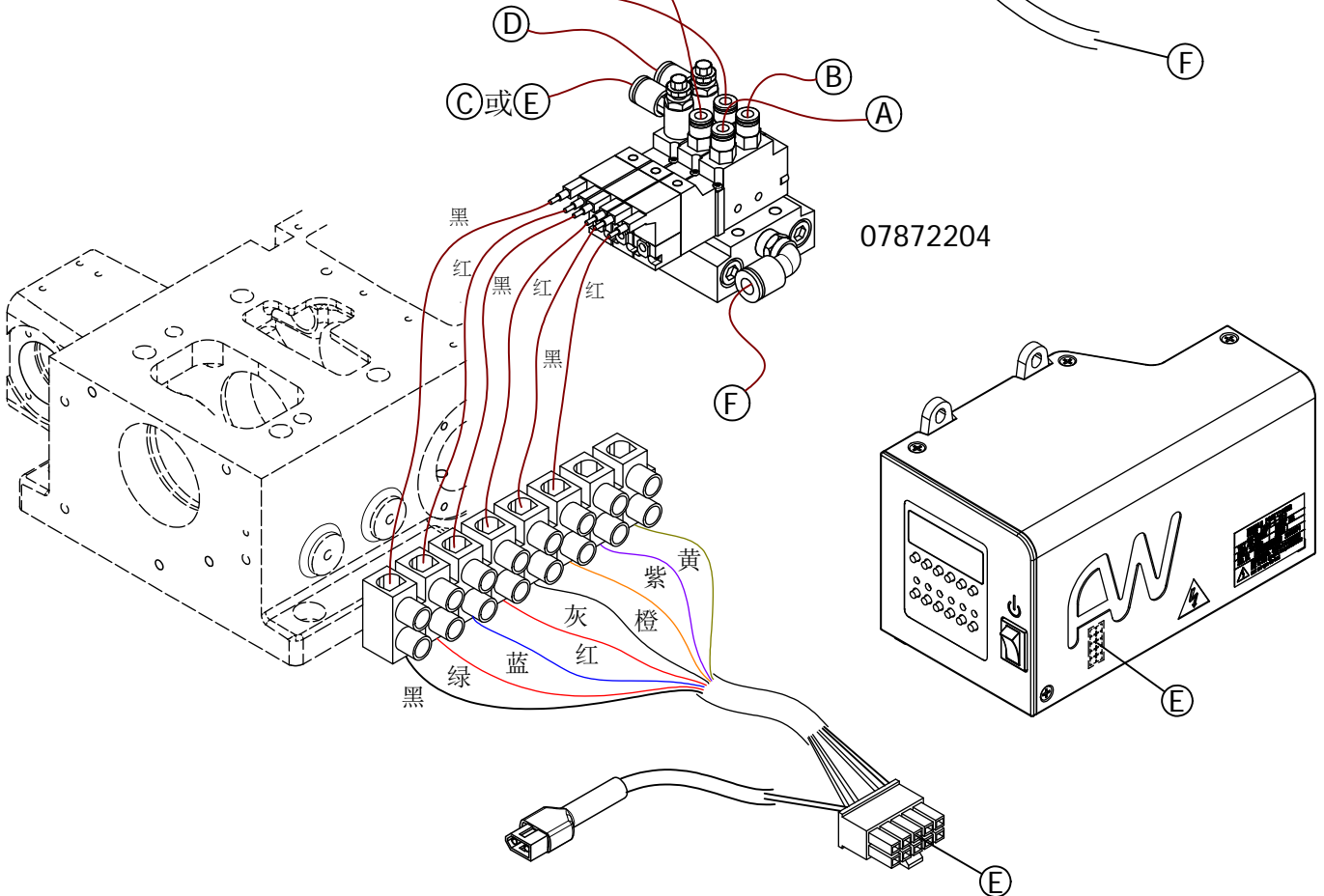
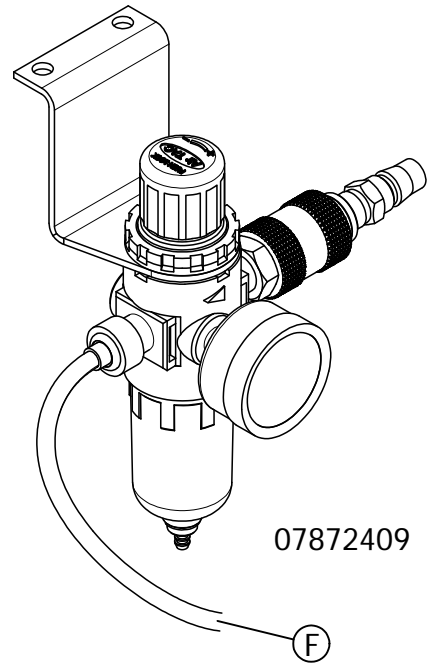
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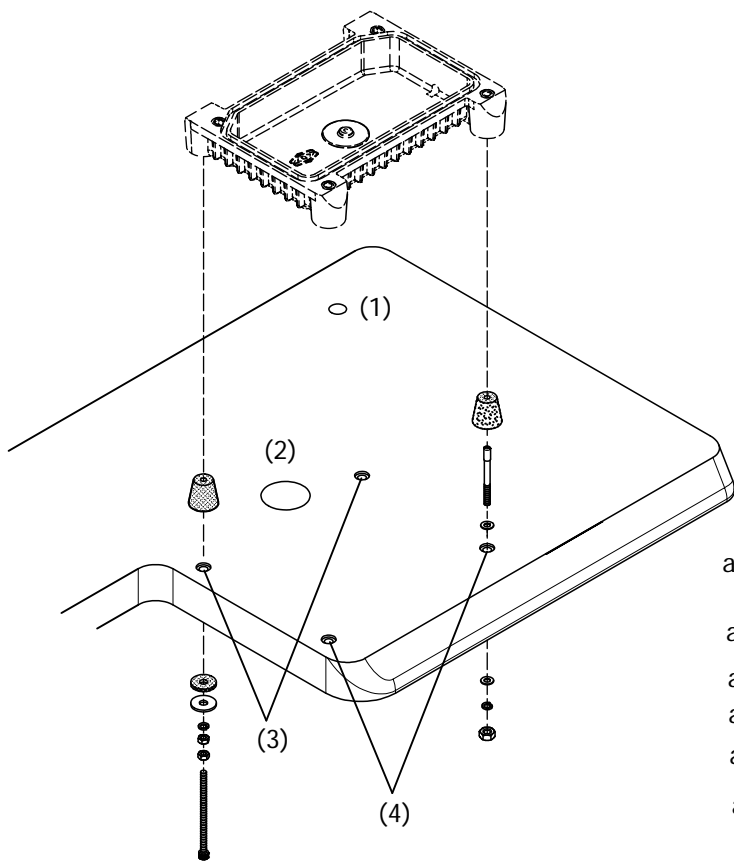
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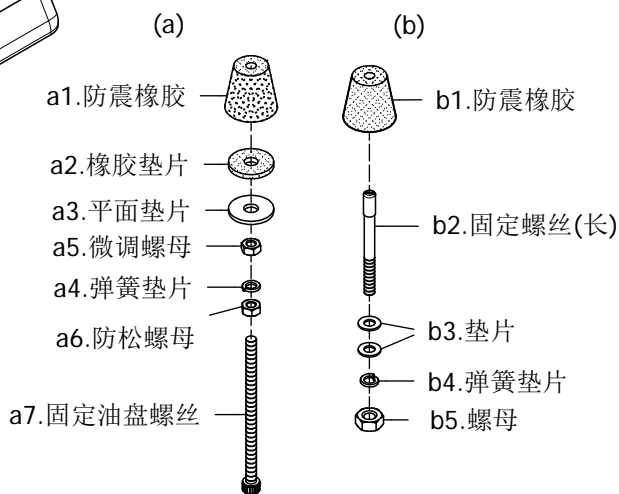
微型小马达(T系列)产品与桌板安装方式



(一) 各部位置说明：

- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱)($\varnothing 50\text{mm}$)
- (3) 固定机台孔位($\varnothing 7.5\text{mm}$),
需使用螺丝组如下图(a), 共两组
- (4) 固定机台孔位($\varnothing 7.5\text{mm}$),
需使用螺丝组如下图(b), 共两组

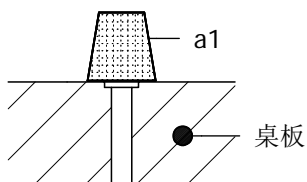
(二) 螺丝种类说明：



(三) 螺丝组装说明：

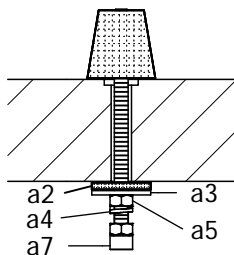
(a)组螺丝安装步骤：

①



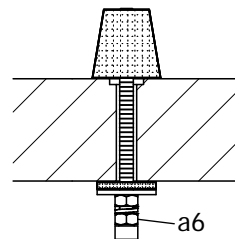
先将防震橡胶孔位与桌板孔位对齐。

②



固定油盘螺丝由下往上旋至顶点，再用微调螺母往上旋转接触桌板底面。
(☆注意！橡胶垫片处于轻微夹住，平面垫片尚可旋转状态)

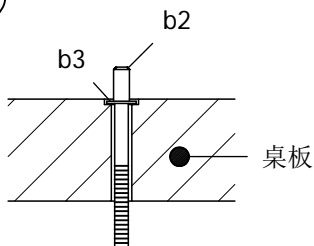
③



确定微调螺母位置后固定不动，以防松螺母锁紧即可。

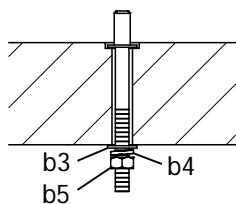
(b)组螺丝安装步骤：

①



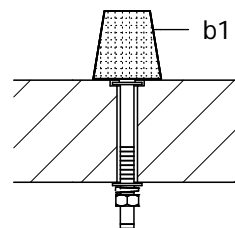
固定螺丝和垫片置入

②



垫片、弹簧垫片、螺母由下旋入锁紧。

③

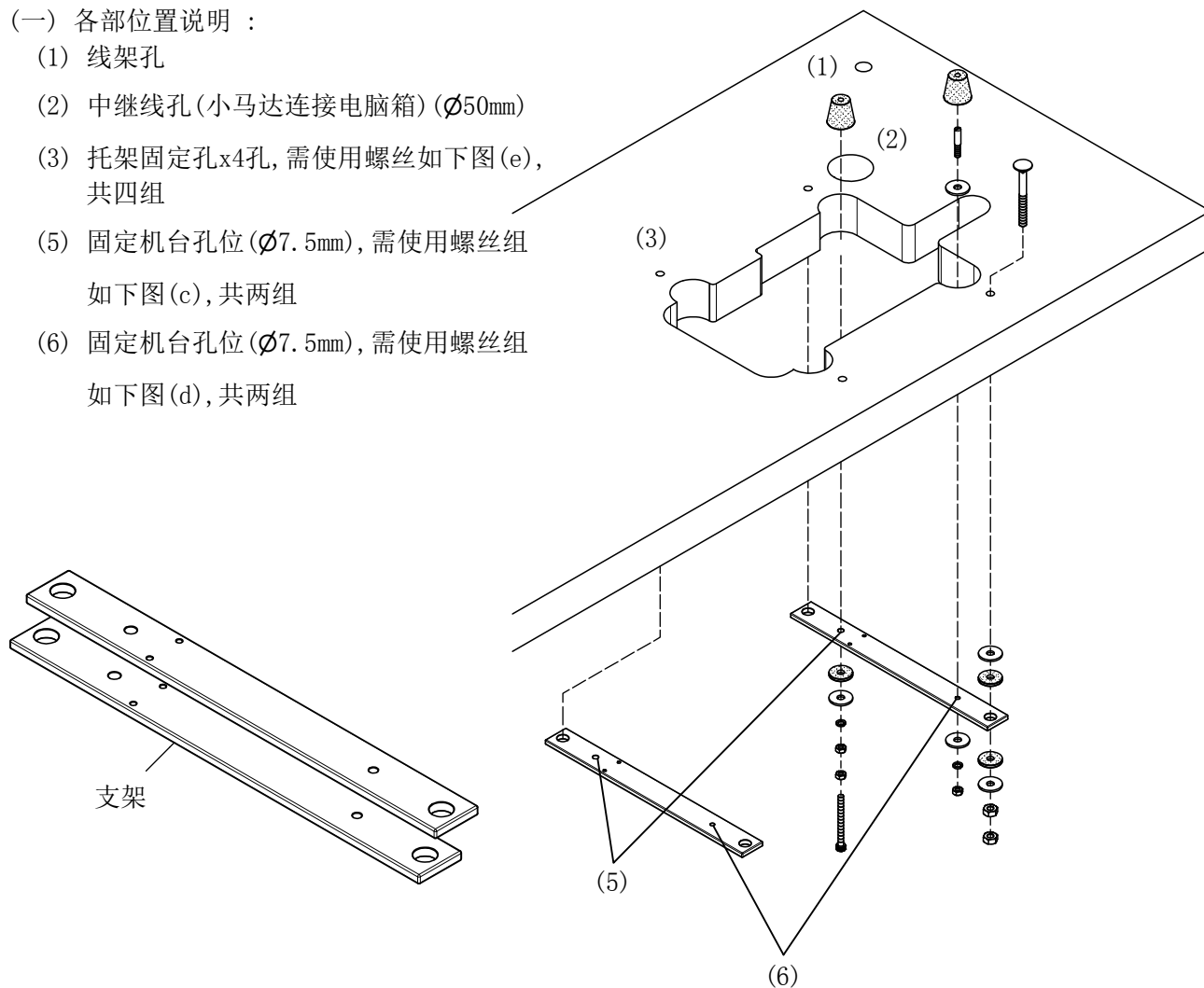


最后将防震橡胶套入

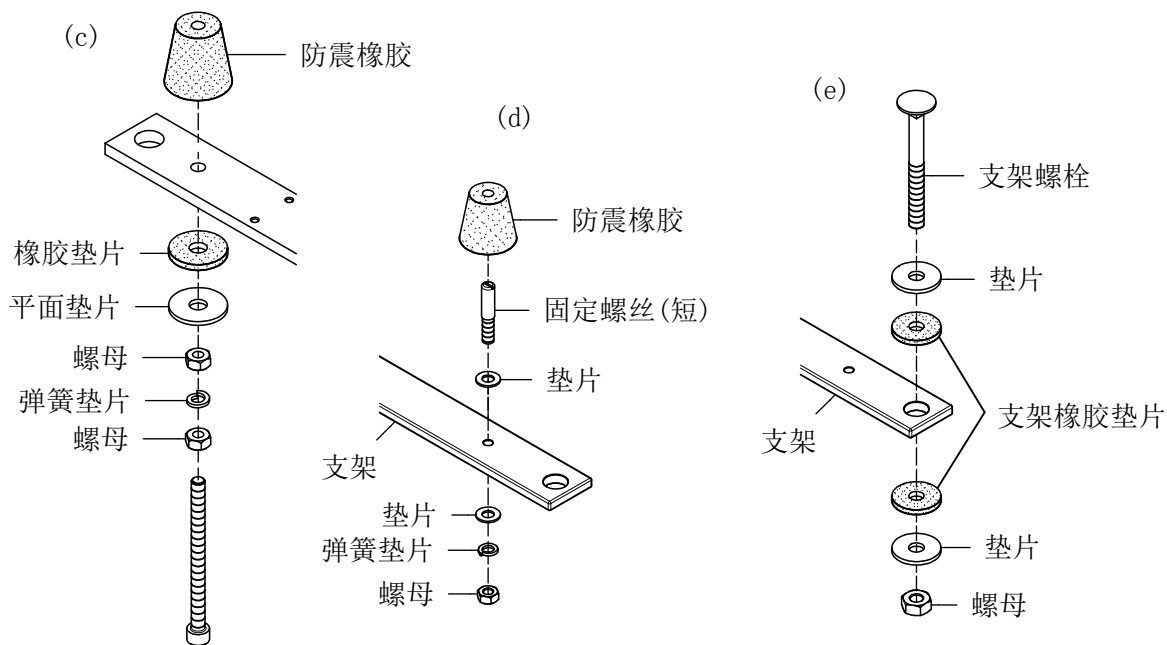
下沉式桌板安装方式

(一) 各部位说明：

- (1) 线架孔
- (2) 中继线孔(小马达连接电脑箱) ($\varnothing 50\text{mm}$)
- (3) 托架固定孔x4孔, 需使用螺丝如下图(e), 共四组
- (5) 固定机台孔位 ($\varnothing 7.5\text{mm}$), 需使用螺丝组如下图(c), 共两组
- (6) 固定机台孔位 ($\varnothing 7.5\text{mm}$), 需使用螺丝组如下图(d), 共两组



(二) 螺丝组装说明：



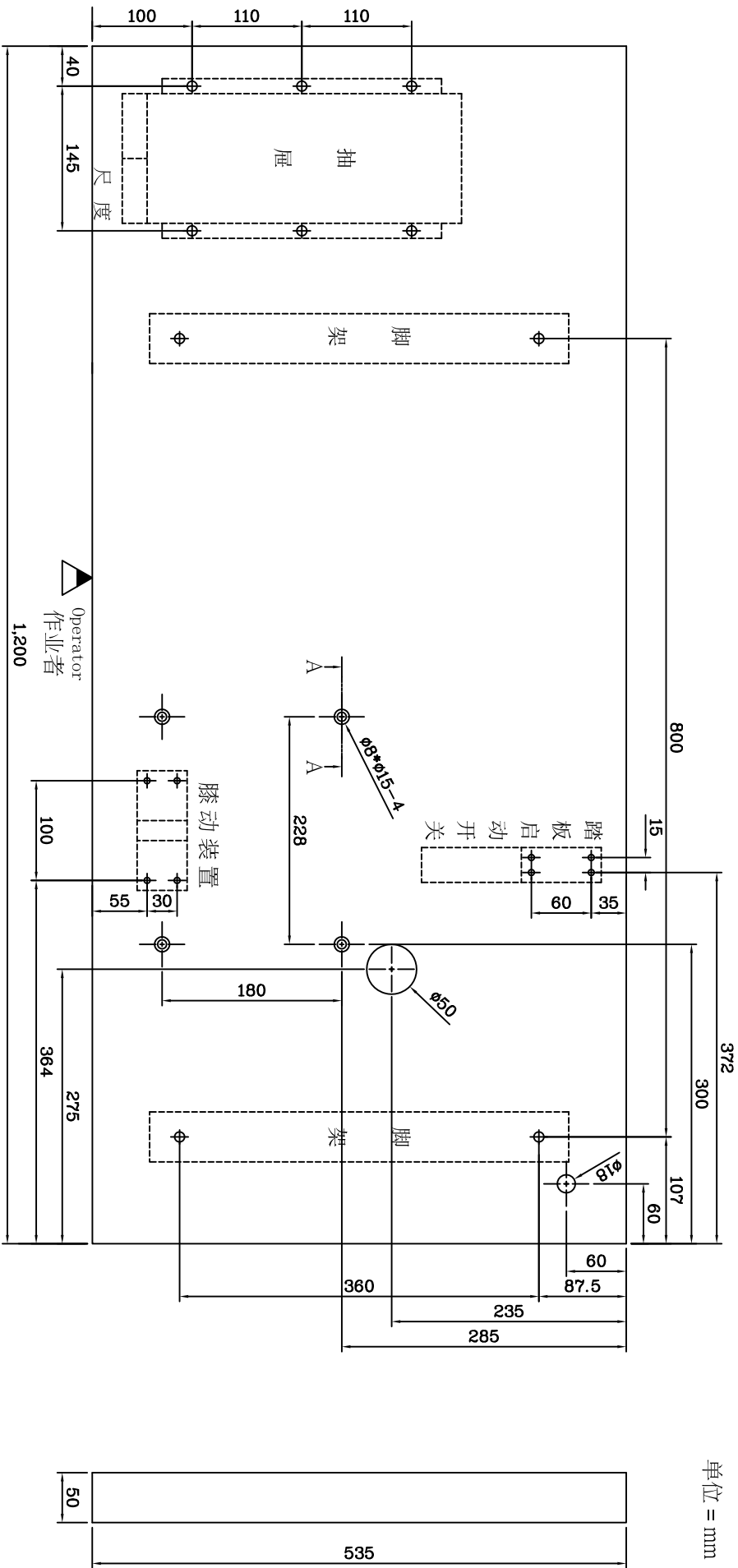
☆(c)组螺丝安装步骤请参照“微型小马达桌板安装”之(a)组螺丝。

技术通报

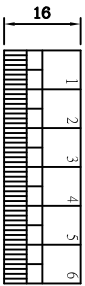
<星锐牌·FW-787-TB系列、FW-720-TB系列、FW-780-TB系列·平面式桌板·车架及相关配件安装位置示意图

2020年03月31日 版本

单位 = mm



尺度(居中)

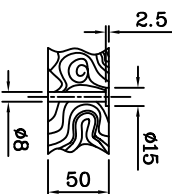


商 标(居中)



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A-A剖视图

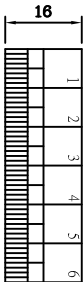
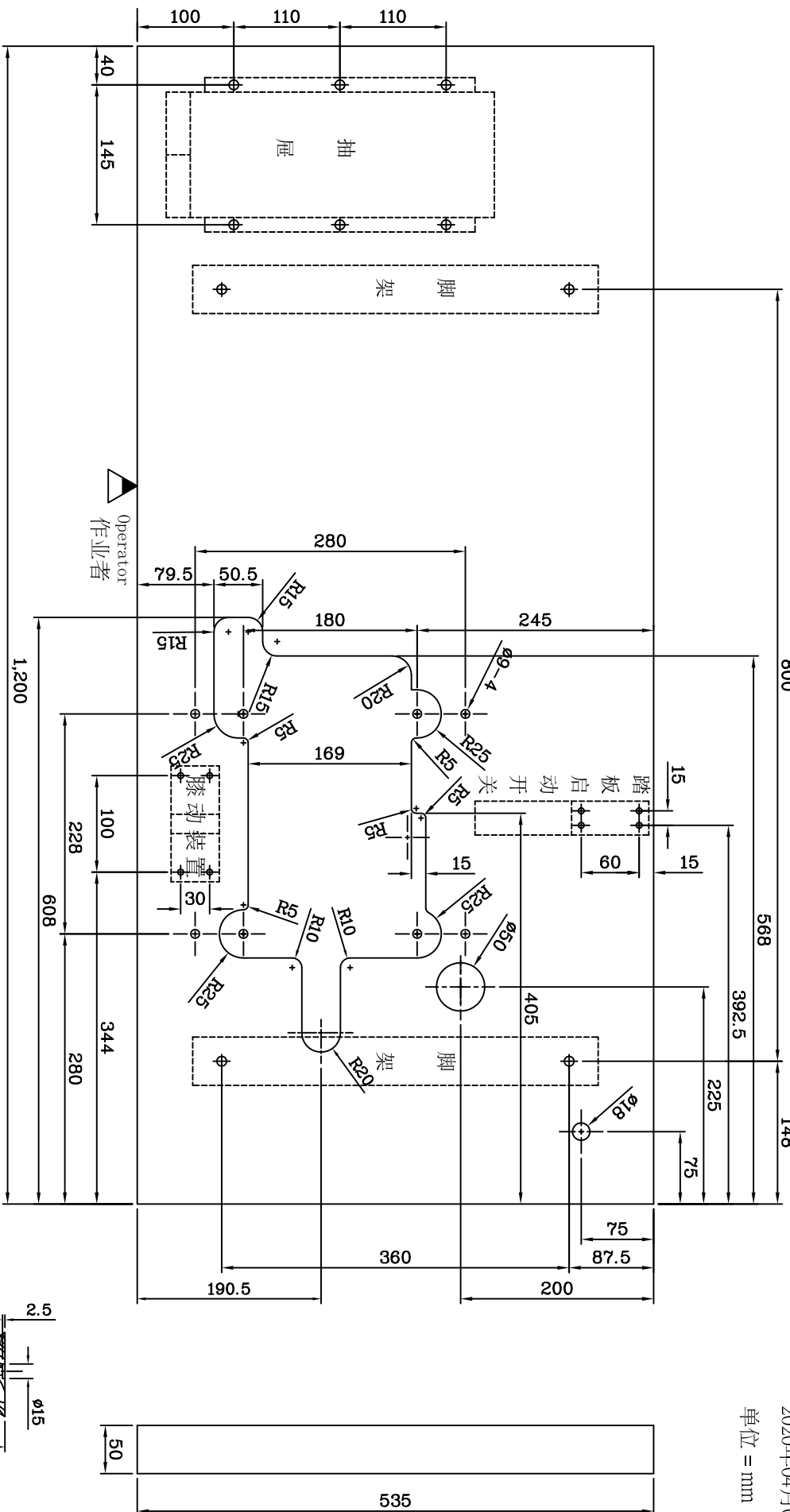


技术通报

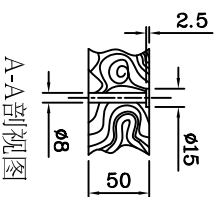
<星锐牌·FW-780-TB-FL系列、FW-720-TB-FL系列下沉式两用桌板·车架及相关配件安装位置示意图>

2020年04月01日 版本

单位 = mm

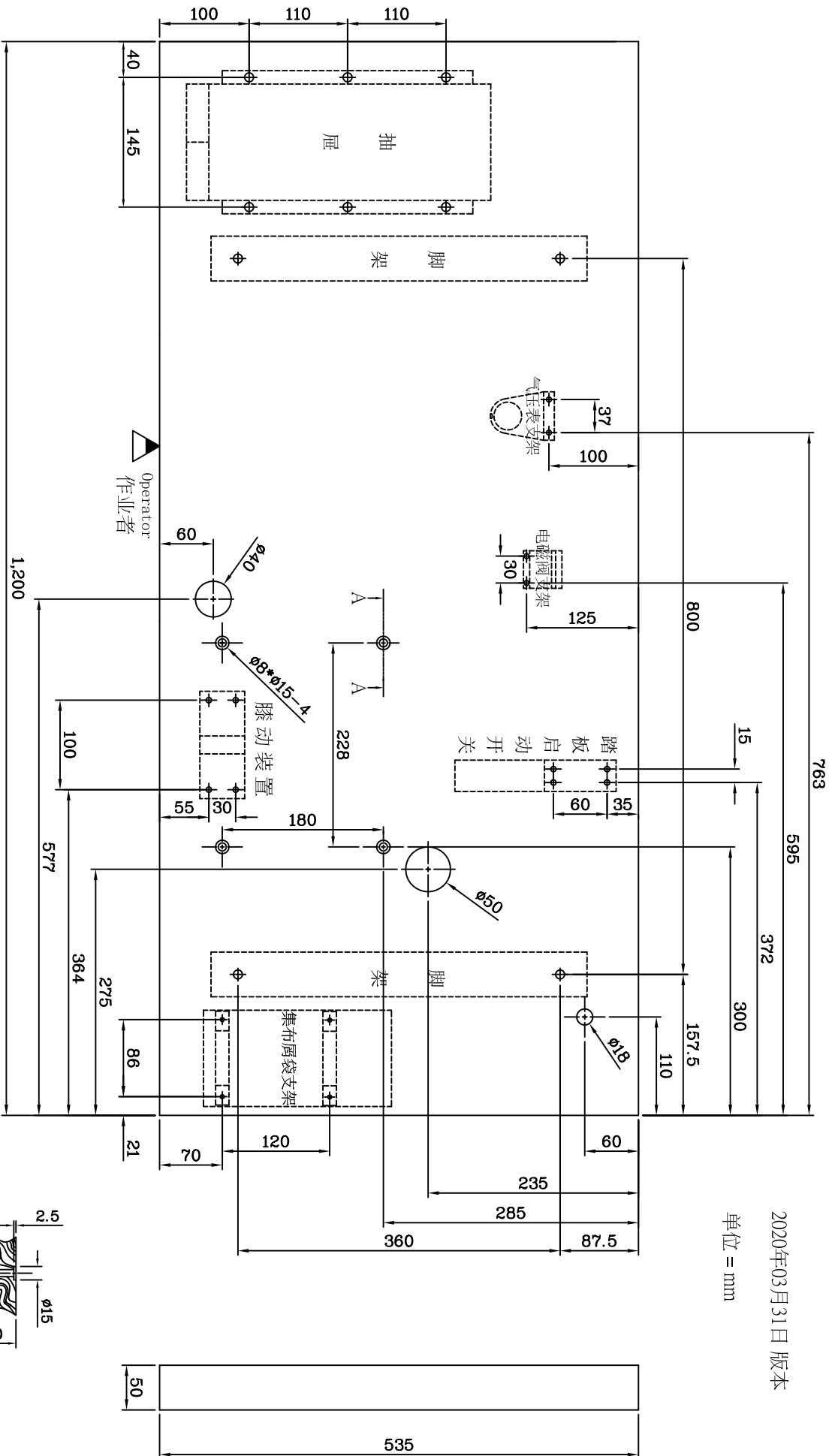


商 标(居中)
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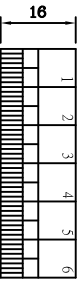
技术通报

〈星锐牌·FW-720-TB-FL系列、平面式桌板·车架及相关配件安装位置示意图〉



2020年03月31日 版本
单位 = mm

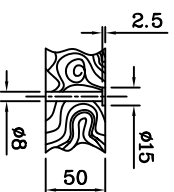
尺 度(居中)



商 标(居中)

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A-A剖面图

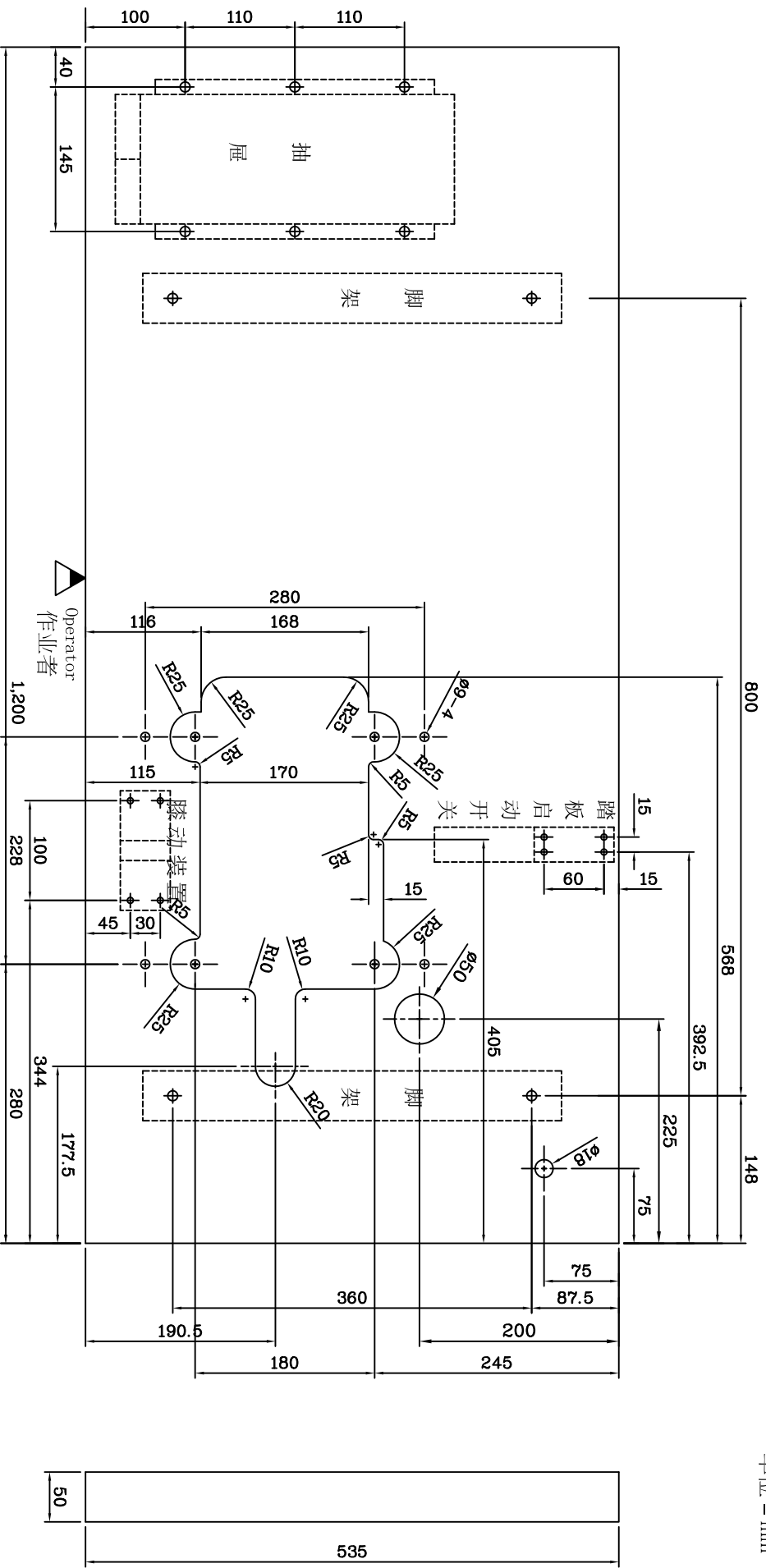


技术通报

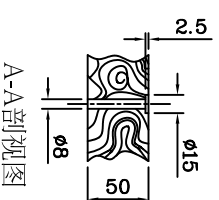
<星锐牌·FW-787TB系列·FW-780TB系列·FW-720TB系列·下沉式两用桌板·车架及相关配件安装位置示意图>

2020年03月31日 版本

单位 = mm



商 标(居中)
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INDUSTRIAL SEWING MACHINE

星锐牌工业用缝纫机

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2024.03